

1                   **Compositional Characterization of Zisha clay from the Yixing area**  
2                   **(Jiangsu, China) by Neutron Activation Analysis**

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16  
17 **Abstract**

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19           Zisha stoneware is a distinctive pottery tradition unique to China. This ceramic tradition  
20 was highly popularized during the Ming Dynasty (AD 1368-1644), and continues to be  
21 manufactured through the present day. Throughout history, Zisha stoneware vessels have been  
22 highly desirable objects used mainly by high status individuals, and by the early 17<sup>th</sup> century was  
23 exported to Europe as trade items. Soon thereafter, European imitations of Zisha stonewares were  
24 produced in the Netherlands at Delft, and in England and Germany. Today, authentic Zisha wares  
25 are difficult to discern from imitations using the naked eye alone, which poses problems for  
26 provenance, authenticity of antiquities, and reconstructing ancient ceramic technologies developed  
27 in China. The goal of this study was to determine the elemental and mineralogical properties of  
28 Zisha clays and to evaluate their suitability for archaeological provenance study. This study used  
29 petrographic thin-section analysis and neutron activation analysis (NAA) to characterize multiple  
30 distinct types of Zisha clays, as well as other regional clays, from deposits around Huanglong  
31 Mountain (Yixing City, China). Representative samples of each clay type were sub-divided into  
32 untreated raw clays and processed and fired ceramics for comparison. The results show clays from

33 each major collection area have unique compositional signatures based on their trace element  
34 chemistries and mineralogical properties. Additionally, those characteristics are stable and not  
35 significantly altered by preparation or firing processes. We propose that Zisha clays have high  
36 potential for archaeological provenance studies of Zisha stoneware antiquities.

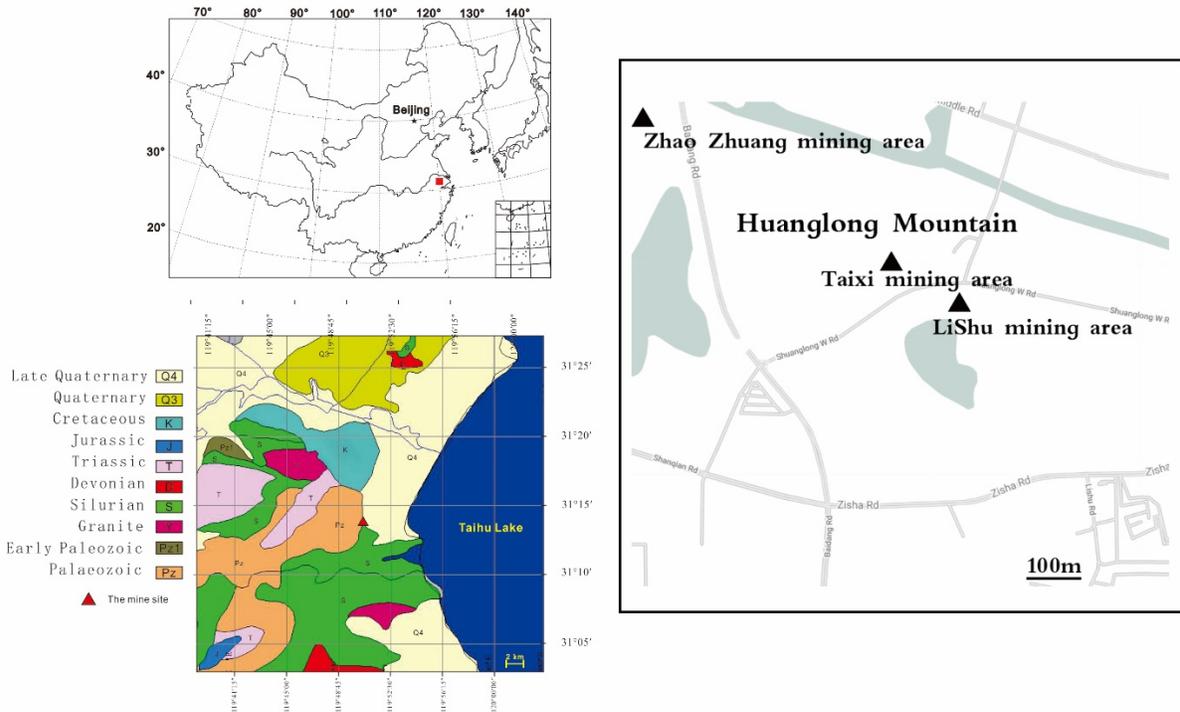
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38 **Keywords:** Zisha stoneware, clay, neutron activation analysis, provenance, Yixing, China

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## 40 **1 Introduction**

41 Zisha stoneware, also known as Yixing ware, purple-sand stoneware, or red stoneware, is  
42 produced using a unique type of clay found to the southwest of Yixing City, Jiangsu province  
43 (China). A regional map is shown in Figure 1. Yixing wares are considered to be highly crafted  
44 handiwork, with the most common vessel forms being Zisha tea pots. During the Ming Dynasty  
45 (AD 1368-1644), this specialized ceramic type increased in popularity to the extent that it replaced  
46 many other types of ceramic production as the preferred ware [1]. The most exquisite examples  
47 are valued as works of art among high status societies [2]. With this rise in popularity, imitations  
48 of Zisha wares began to be produced in Holland, England, and Germany in the early 17<sup>th</sup> century,  
49 and were circulated to many regions as global trade network intensified worldwide [3]. Today,  
50 Zisha stoneware maintains popularity as a high-quality ceramic type, touted as promoting health  
51 benefits related to tea infusions and low volatile compounds [4,5].



**Fig. 1.** Map of Yixing region and sampling sites.

In this paper, we present the trace element results from neutron activation analysis for Zisha clay from different mining areas. In general, clays were collected from the Taixi mining area, where Zisha clays originate, as well as three other locations around Huanglong Mountain. Ancient potters treated Zisha clay as the sole ingredient for making ceramic wares, as no temper or inclusions were added into the paste throughout its manufacturing history. The remaining factors we considered that might affect the trace element result composition were traditional manufacturing and firing processes. Therefore, each clay sample was divided into two parts: one part was raw materials without any processing and the other part was after processing by traditional methods and firing. A comparison of the final results shows that Zisha clays have unique chemical compositions that are highly stable and are not significantly altered by processing or firing procedures. This information is useful for future studies aimed at determining the origin and authenticity of Zisha stoneware style ceramics.

66 *1.1 Background and Geological Context*

67 The raw clays from Yixing occur as distinct deposits and are composed of reddish-purple  
68 sediment created by the erosion of Devonian-age (350 mya) lacustrine sediment bed. Silty  
69 mudstone is the dominant lithology and the distinctive Zisha clays are extracted from tabular or  
70 stratiform lenses between sedimentary rocks and other clay layers deep in the mineral deposits of  
71 Huanglong Mountain. The deposits appear in distinctive lenses of red, purple, and green clays,  
72 collectively referred to as purple or Zisha clay. The clay has desirable properties for ceramic  
73 production, including high plasticity and strength, low mineral inclusions, low water content, and  
74 minimal shrinkage rate. It is a homogeneous and high purity clay that can be made into ceramics  
75 with little need for processing or added mineral temper. After centuries of extensive mining  
76 activities, Yixing's Zisha clay sources have been gradually depleted [6]. In 2005, the China Yixing  
77 Municipal Government issued legislation to limit the quantity of raw materials extracted from the  
78 deposit to protect the source from further depletion.

79 Previous studies that compared the clays from Yixing to other regional clay deposits using  
80 XRF and SEM-EDS indicated that the clays are not distinguishable by the visual characteristics or  
81 major elemental compositions [7,8,9]. Mineral phases identified in the regional clays were also  
82 similar with Zisha clays, even after high temperature firing, showing only quartz ( $\text{SiO}_2$ ) and mullite  
83 ( $3\text{Al}_2\text{O}_3\cdot 2\text{SiO}_2$ ) [10,11]. Therefore, it is problematic to differentiate authentic Zisha wares from  
84 imitations that were produced using non-Zisha clay sources without using higher-resolution  
85 methods for trace element analysis. In archaeological studies of pottery, trace element  
86 characterization by neutron activation analysis has played an important role in addressing ceramic  
87 provenance, and the identification of workshops or production technologies [12]. This application  
88 also bears relevance for heritage science applications in which differentiating between imitation

89 and authentic wares is important for museum collections [13].

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## 92 1.2 *Archaeological Prevalence*

93 Only a small number of Yixing Zisha stoneware vessels have been recovered from  
94 archaeological excavations in China since 1959. Most high-quality examples are found in mortuary  
95 contexts such as large tombs, or are in the possession of antiquities collectors. As a result, the  
96 majority of information available about the early production of Zisha wares relies on historical  
97 literature [5]. Recently, archaeologists discovered a kiln site located in the south-east vicinity of  
98 Huanglong Mountain, which is thought to represent a production area for Zisha wares.  
99 Archaeological evidence shows that during the late Ming to Qing dynasties (16<sup>th</sup>-19<sup>th</sup> C.)  
100 craftspeople built kilns in the area as Zisha stoneware production intensified [14,15,16]. This  
101 tradition continues today as an important local industry. An antique Zisha stoneware is shown in  
102 Figure 2.



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**Fig.2.** Picture of antique Zisha stoneware

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## 107 2 Methods

108 The goal of this analysis was to determine the elemental composition(s) of unprocessed  
109 and processed and fired Zisha clays, as well as signatures of other regional clays. By establishing  
110 the characteristic geochemical fingerprints of Zisha clays, this enables future studies to determine  
111 if specific Zisha stoneware vessels were produced in the area of Huanglong Mountain, or if they  
112 could be non-local imitations.

113

### 114 2.1 Sample Collection and Preparation

115 Twenty-nine clay samples were collected from ten discrete deposits located within 2.5  
116 square km vicinity around the Huanglong Mountain mining district. The survey focused on  
117 samples from the Taixi area, which contains the largest known deposits of Zisha clays. The survey  
118 also included other clays from other locations including Zhao Zhuang, LiShu, and Huanglong for  
119 comparison. Photographs for some of the clays are shown in Figure 3. Two samples of sherd  
120 fragments found near a kiln were also collected.

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123 **Fig. 3.** The part of clay samples picture in this study: left clay is Red clay, center is green clay  
124 and right is Purple clay from Taixi

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126 Table 1 describes the sampling locations and clay characteristics. Clays from each location  
 127 were sub-sampled to analyze by neutron activation analysis (NAA) in raw and processed form.  
 128 Lumped, unprocessed clays were permitted to air dry with no additional preparation. Processed  
 129 clay samples were formed and stacked in open air to dry. Once dried to a suitable level, impurities  
 130 were removed by hand using grinding and sieving. Once the clays were refined, small forms were  
 131 hand-molded and kiln fired to a maximum temperature of 1200°C. The collection of 29 clays and  
 132 two sherds were characterized by NAA, and sub-samples of clays were selected for petrographic  
 133 analysis.

134 **Table 1: Summary of sampling locations and clay characteristics.**

Clay Type	Sampling Location	Lithology	Sample Preparation	ANID
Red Clay	Zhao Zhuang mining area	Mudstone; soft, light-yellow sandstones, pelitic texture and dense massive texture.	unprocessed	yXH-1
			processed and fired	yXH-2
	Huanglong mining area	Mudstone; firm light bluish-yellow ores with dense, massive texture, small muscovite mica inclusions	unprocessed	yXH-3
			processed and fired	yXH-4
	Taixi mining area - Hongpilong	Mudstone; yellow color, dense massive texture or crumb structure, small amount of small mica inclusions	unprocessed	yXH-5
			processed and fired	yXH-6 yXH-7
Tuan Clay	Taixi mining area	Muddy siltstone; very weak with rust red surface color.	unprocessed	yXZ-1
			processed and fired	yXZ-2 yXZ-3
			processed and fired	yXZ-4
Purple Clay	Taixi mining area - Neng ni	Muddy siltstone; firm, brownish-purple hue; homogenous and dense structure with mica inclusions. Some ores contain thin laminates of light grey clay.	unprocessed	yXZ-5
			processed and fired	yXZ-6 yXZ-7
			processed and fired	yXZ-8
	Taixi mining area - Hongzong (red brown)	Muddy siltstone; firm, reddish-brown, dense massive texture with mica inclusions. Traces of yellowish green pisolites with rust-red mottled surfaces.	unprocessed	yXZ-9
			processed and fired	yXZ-10 yXZ-11
			processed and fired	yXZ-12
	Taixi mining area Dicaoqing	Muddy siltstone; firm brownish-purple with dense massive texture and small mica inclusions.	unprocessed	yXZ-13
			processed and fired (fired with ash)	yXZ-14 yXZ-15
			processed and fired	yXZ-16
	Taixi mining area Purple clay	Muddy siltstone; firm brownish-purple ores with dense massive texture, small mica inclusions. Some ores contain bedding features and mottled with spots.	unprocessed	yXZ-17
			processed and fired	yXZ-18
			unprocessed	yXZ-19
LiShu mining area - Tianqing	Muddy siltstone; firm, reddish ores, dense massive texture, few mica inclusions.	unprocessed	YXL-1	
		processed and fired	YXL-2	

		Ores exhibit conchoidal fractures when struck. Some white waxy gloss.		
Green Clay	Taixi mining area	Silty mudstone; pale light green, dense massive texture	unprocessed	yx1-4
			processed and fired	yx1-5
Sherds	Taixi mining area	Two possible Zisha type sherds; collected near a kiln	clean the surfaces,	yx1-3
			ground into powder	yx1-6

135

136 *2.2 Neutron Activation Analysis*

137 Elemental characterization by NAA was performed at the Archaeometry Laboratory at  
 138 University of Missouri Research Reactor using procedures described in detail elsewhere [17].  
 139 Fragments of about 1cm<sup>2</sup> were removed from each sample and abraded using a silicon carbide burr  
 140 in order to remove all potential surface contamination. The specimens were washed in deionized  
 141 water and allowed to dry in the laboratory. Once dry, the individual samples were ground to powder  
 142 in an agate mortar to homogenize the samples. Two analytical samples of each of the clay and  
 143 ceramic powders were prepared by individually weighing 150 mg into high-density polyvials and  
 144 200 mg into high purity quartz vials. Standards of SRM-1633b Coal Fly Ash and SRM-688 Basalt  
 145 Rock, and quality control samples from SRM-278 Obsidian Rock and Ohio Red Clay were  
 146 similarly prepared.

147 The samples in polyvials were irradiated for five seconds by a neutron flux of  $8 \times 10^{13} \text{ cm}^{-2} \text{ s}^{-1}$ ,  
 148 allowed to decay for 25 minutes, at which point were counted for 720 seconds using a high-  
 149 purity germanium gamma ray detector. The 720-second count yields gamma spectra containing  
 150 peaks for nine elements that produce short-lived radioisotopes: Al, Ba, Ca, Dy, K, Mn, Na, Ti, and  
 151 V. The samples encapsulated in quartz vials were irradiated for 24 hours at a neutron flux of  $5 \times$   
 152  $10^{13} \text{ cm}^{-2} \text{ s}^{-1}$  and counted twice to collect data on elements that produce mid- and long-lived  
 153 radioisotopes. After 7-10 days, the first 1800 second count yields data on the following: As, La,  
 154 Lu, Nd, Sm, U, and Yb. After an additional two weeks, final count of 8,500 seconds is carried out  
 155 on each sample to collect data on the long-lived elements: Ce, Co, Cr, Cs, Eu, Fe, Hf, Ni, Rb, Sb,

156 Sc, Sr, Ta, Tb, Zn, and Zr. The element concentration data from the three measurements are  
157 tabulated in parts per million. Element concentration data are provided in SI Table 1.

158

### 159 2.3 *Petrographic Analysis*

160 Thin sections were prepared from clay specimens that were hardened in epoxy resin, and  
161 cut and polished in cross-section. All thin sections were cut perpendicular to the surface to evaluate  
162 structural characteristics of the clay fabric. Optical analysis was performed using an Olympus  
163 polarizing microscope (BX-51) and Nikon stereoscopic microscope (SMZ1100).

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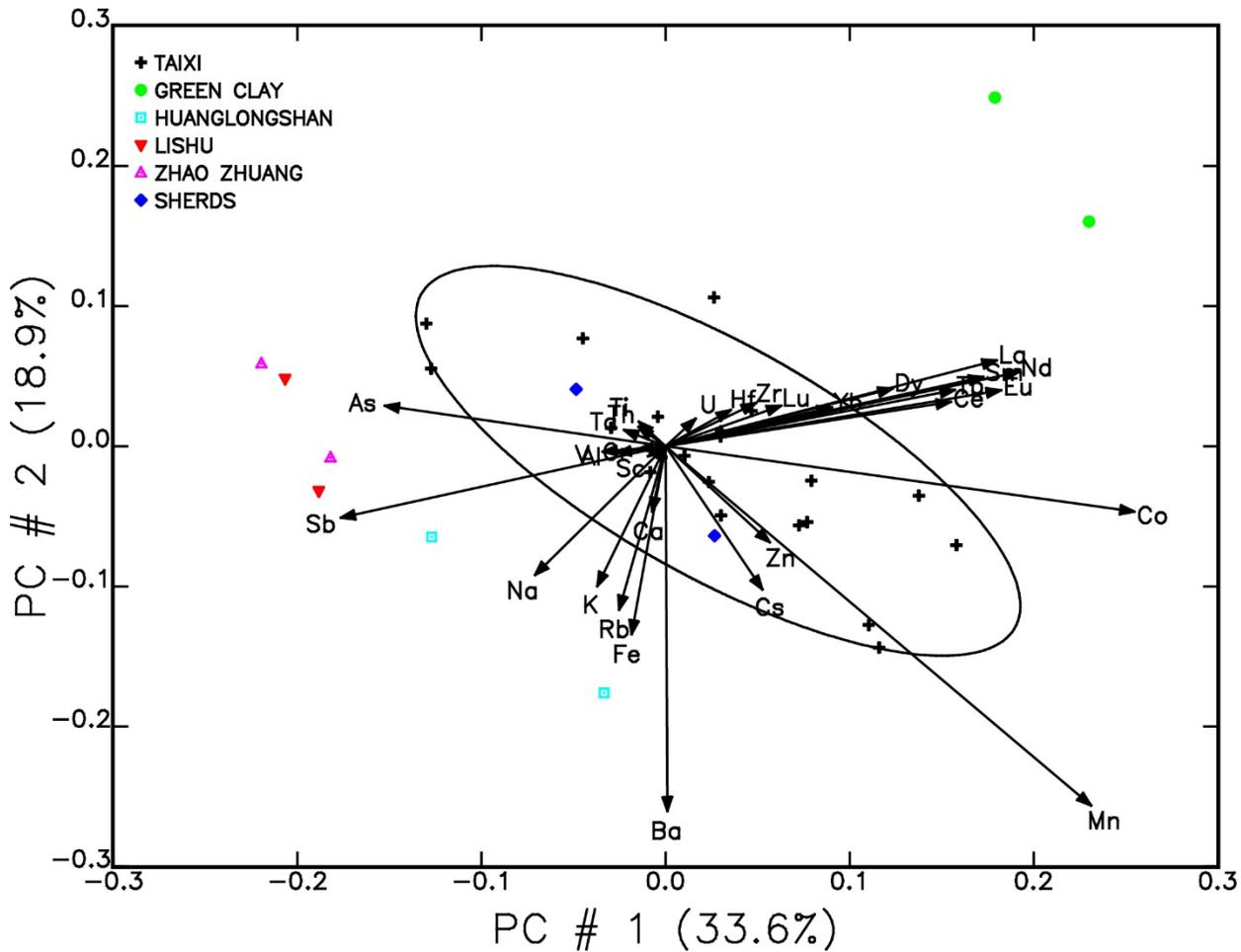
## 165 **3 Analytical Results**

### 166 3.1 *Neutron activation analysis*

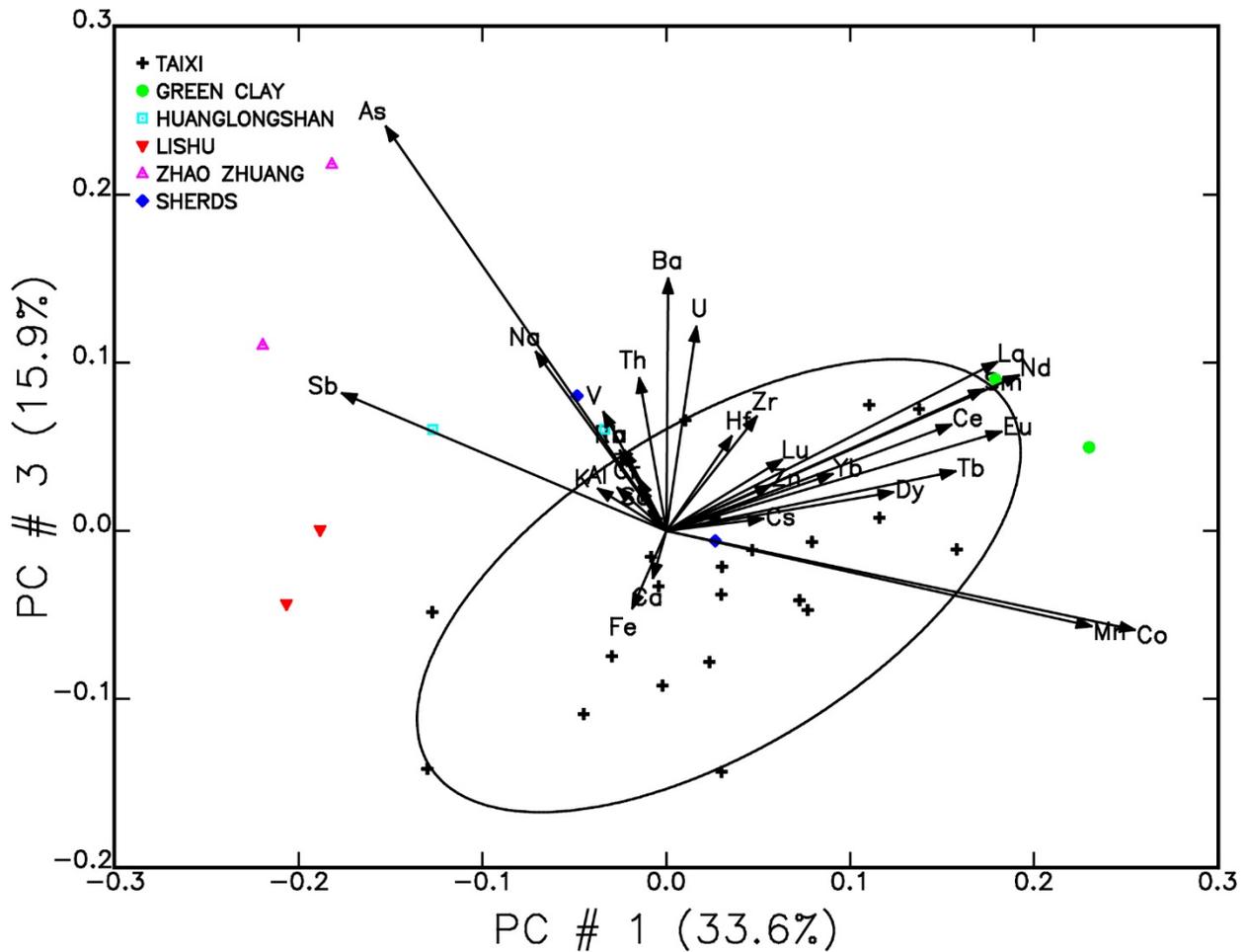
167 Statistical approaches to ceramic provenance frequently make use of multivariate methods  
168 [18,19,20]. Principal components analysis (PCA) was performed on the log base-10 transformed  
169 data set. All elements were incorporated with the exception for Sr and Ni due to an excessive  
170 number of samples below the limits of detection. The first seven principal components explain >  
171 90% of the variance in the compositional data set. All PCA results are provided in SI Table 2. The  
172 scoring coefficients for each element are representative of that variable's contribution to each  
173 principal component. The PCA results indicate that PC1 (33.6% of the variance) is explained by  
174 Co, Mn and Mn, and rare earth elements which positively drive variance, while Sb and As  
175 negatively drive variance. For PC2 (18.9%), the elements Ba, Mn, and Fe negatively drive the  
176 variance. For PC3 (15.9%), Ba and As make strong positive contributions to the variance while  
177 Mn, Fe, and Co make negative contributions.

178 Figures 4 and 5 are biplots of PC1 versus PC2 and PC1 versus PC3, respectively showing

179 the distribution of samples in each clay type. Most Taixi samples show a consistent cluster  
 180 regardless of color or sampling location. The green Taixi clays are distinct from the main Taixi  
 181 sample cluster, influenced in part by elevated concentrations of rare earth elements. Specimens  
 182 from LiShu, Huanglongshan, and Zhou Zhuang are differentiated primarily by As, Sb, and Ba  
 183 concentrations. One sample from Huanglongshan shows elevated concentrations of some alkali  
 184 metals, Na, K, Rb, as well as Fe. In both plots, the Zisha potsherds are associated with the Taixi  
 185 clay samples.



186  
 187 **Fig. 4:** R-Q mode biplot of PC1 versus PC2 showing samples and element vectors. A 90%  
 188 confidence ellipse encircles the Taixi samples.  
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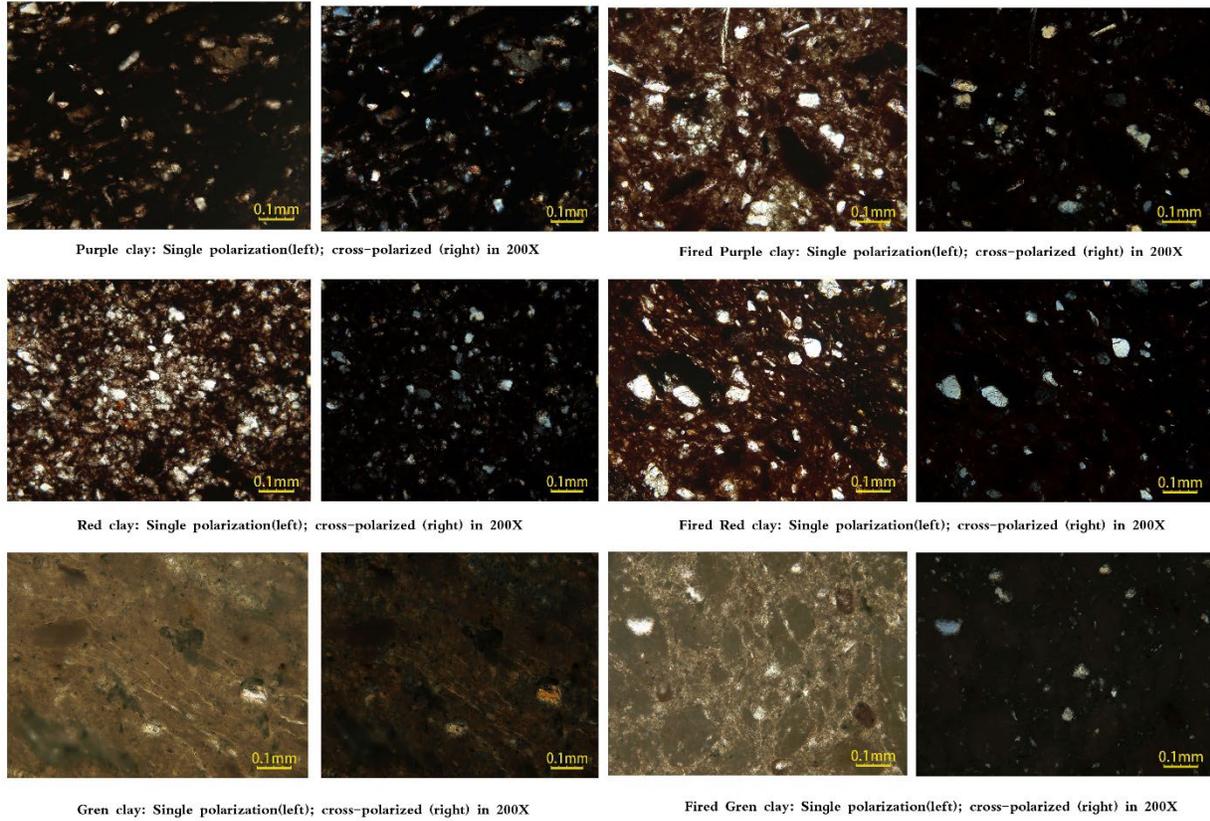
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**Fig. 5:** R-Q mode biplot of PC1 versus PC3 showing samples with element vectors. A 90% confidence ellipse encircles the Taixi samples.

### 196 3.2 Petrographic Analysis

197 Prepared thin sections of Zisha clays were examined by optical petrographic microscope  
198 using single polarized and cross-polarized light. Figure 6 shows three selected examples of  
199 purple, red, and green clay. The Zisha clays show fewer silt-sized particles (< 5%) than other  
200 clay types. The identifiable clay minerals in Zisha clays are sub-angular and rounded quartz (<  
201 0.5 mm), and prismatic particles of muscovite mica (< 0.2 mm). The purple clay has a higher  
202 proportion of mica inclusions than the red and green clay. When comparing processed and fired  
203 sub-samples, the fired samples showed less mica, and exhibited a denser and more homogeneous

204 clay fabric.



205 **Fig. 6** Petrography results of Zisha Clay samples (Purple, Red and Green)

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#### 4.0 Discussion and Conclusions

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This study demonstrates several key observations. Previous studies on Yixing clay deposits that used elemental techniques XRF and SEM-EDS were not able to distinguish between the deposits based on major elemental compositions [7, 8, 9]. Here, we have shown that it is possible to differentiate Zisha and other regional clay sources from each other based on a combination of mineralogical and trace element characteristics. In particular, the concentrations of As, Sb, and the rare earth elements have the greatest discriminatory power for distinguishing the clay groups. The Taixi green clays are notably enriched in both light (La, Ce, Nd, Sm, Ce) and heavy (Eu, Tb, Dy, Yb, Lu) rare earth elements. The LiShu and Zhau Zhuang red clays are differentiated from others

216 by concentrations of Sb and As. Those elements are known to readily mobilize during rock  
217 weathering [21, 22, 23], which suggests that although the Yixing-area clays are similar in major  
218 element composition, variability in clay formation, weathering, and diagenesis are primarily  
219 responsible for subtle, localized differences in trace element chemistry. Conversely, some high  
220 field strength elements (Zr, Hf, U) and scandium are highly resistant to weathering and alteration,  
221 and are often more stable in high silicate materials such as clays [24, 25, 26]. Our data are  
222 consistent with those patterns as Sc, Zr, Hf, concentrations are highly stable across all clay groups  
223 and did not significantly contribute to geochemical variation between them. We also noted that the  
224 red clays from Huanglongshan have elevated levels of alkali earth metals, including Na, K, Rb,  
225 and Ba, possibly indicating a different parent rock geologic origin, although more geologic  
226 information is required to assess this. Overall, the results show that clays from each sampling  
227 vicinity have unique compositional signatures that can be identified by trace element analysis and  
228 multivariate statistical approaches.

229 We have also shown that clays specific to the Taixi mining area appear to exhibit a  
230 consistent compositional signature between red and purple clays, with no significant alteration in  
231 elemental chemistry from processing and firing. This observation is compatible with the high  
232 purity and high-quality characteristics of Zisha clays, and is an important finding for future studies  
233 that aim to determine the provenance or authenticity of Zisha stoneware artifacts.

234 Geochemical fingerprints of clay minerals are an important component of ancient ceramic  
235 research. The results of this analysis show that it is possible to infer the origin of Zisha clays  
236 through trace element analysis. This is an important finding that sets a foundation for examining  
237 larger questions of ancient cultural exchange, object authentication, and the organization of  
238 ceramic production in China. Therefore, although the sample size presented here is small, the

239 preliminary results show promise for future provenance studies of Zisha stonewares in  
240 archaeological or museum collection contexts.

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