

Timothy Truster, Amirsalar Moslehy, Sunday Aduloju, and Khalid Alshibli

Department of Civil and Environmental Engineering – University of Tennessee - Knoxville

Motivation

Salt domes are used as a repository for:

- Nuclear waste; Hydrocarbons; Compressed air at power plants
- Why: Low permeability and creep rate

Challenges:

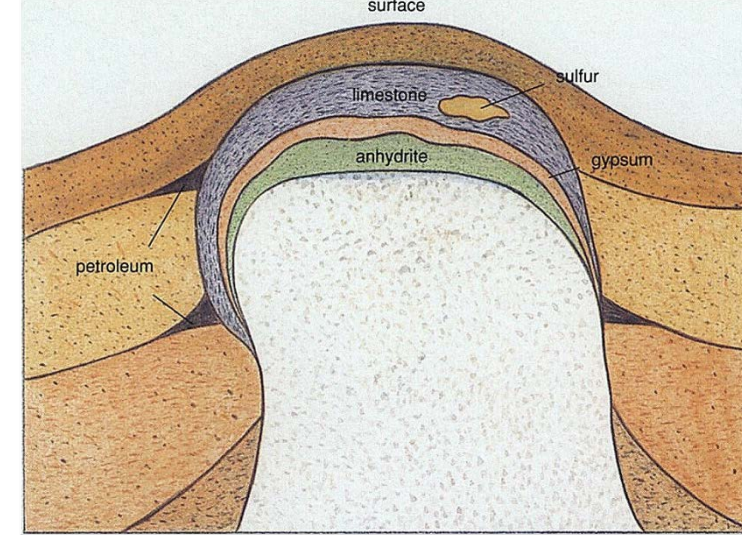
- Waste are usually hot
- Storage should be impermeable
- Long-term behavior
- High earth pressure at salt dome depths

Salt domes entrap oil and gas:

- Well drilling to obtain resources

Challenges:

- Drilling through a brittle material
- Stability of the well and its casing



Objectives

- Study the influences of **anisotropy**, **temperature**, and **confinement** on **strength**, **fracture behavior**, and **creep rate and behavior** of halite
- Develop **crystal plasticity dislocation density-based** model to account for **plastic anisotropy** along with **cohesive zone** model for **fracture behavior** on different lattice planes

Experimental Methods

Crystal Structure

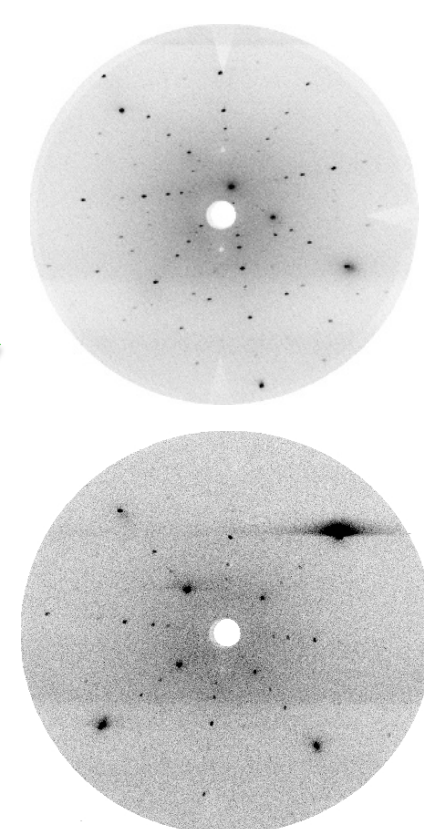
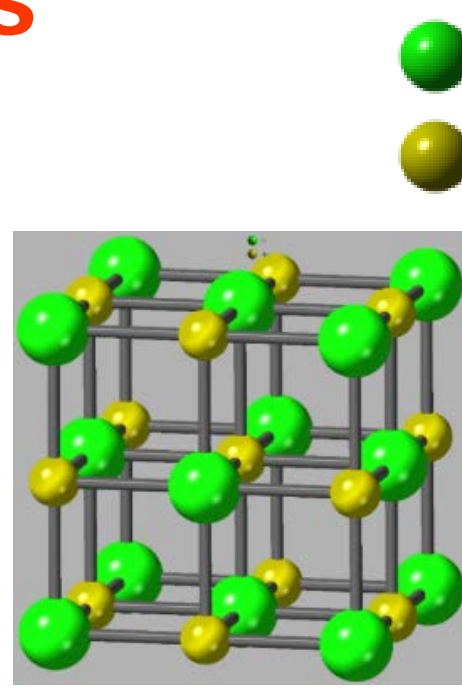
Halite's crystal structure:

- Face centered cubical crystal structure (FCC)

Specimens used in the study:

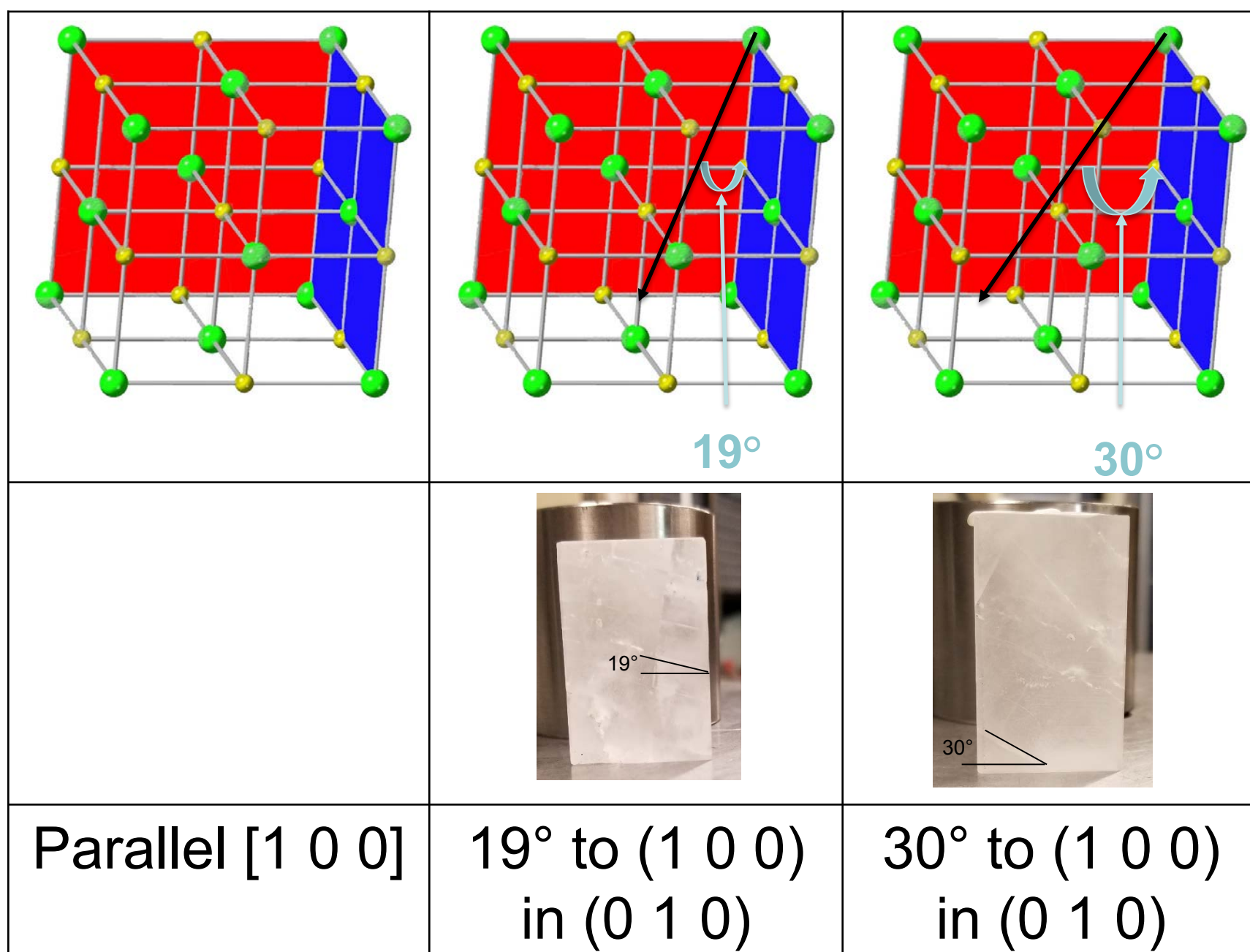
- Single crystal
- Natural halite usage in lieu of **industrial** or **commercial grade**
- Mineralogy and purity investigated by **powder x-ray diffraction**

- Sodium chloride 99.9% (NaCl)
- Cut in cuboidal shapes on certain crystal planes
- Laue x-ray diffraction => confirm the orientations of the crystal planes with respect to specimens' surfaces



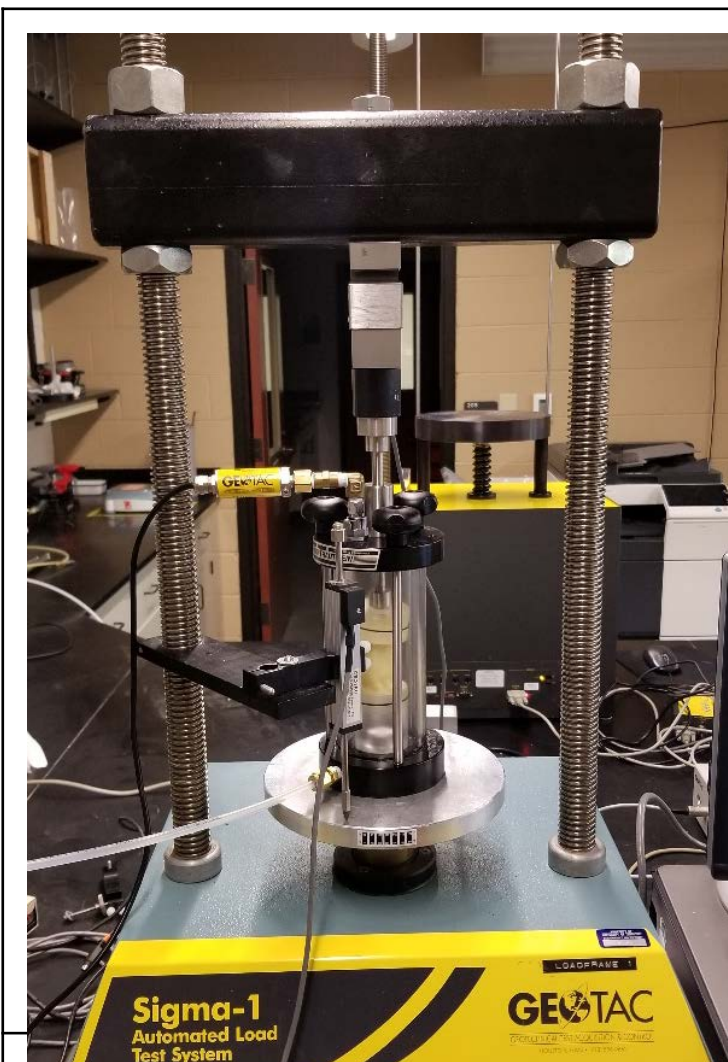
Specimens for Creep and Unconfined Compression Tests

Natural halite specimens extracted from rock at Canadian salt mine

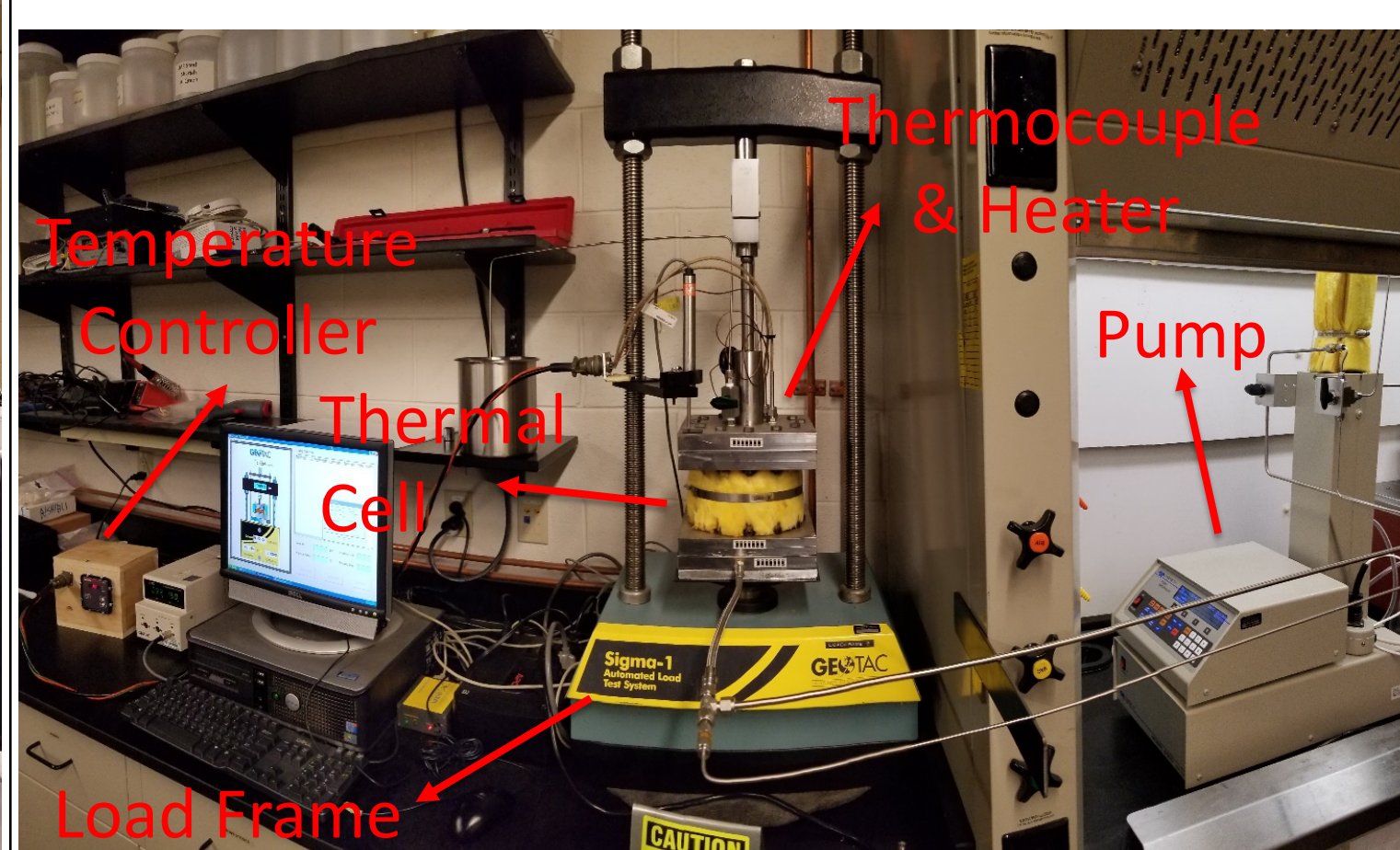


- 2" by 1"x1" rectangular specimens
- Orientations chosen to target plastic deformation to isolated or multiple crystal slip systems

Test Setups and Procedures



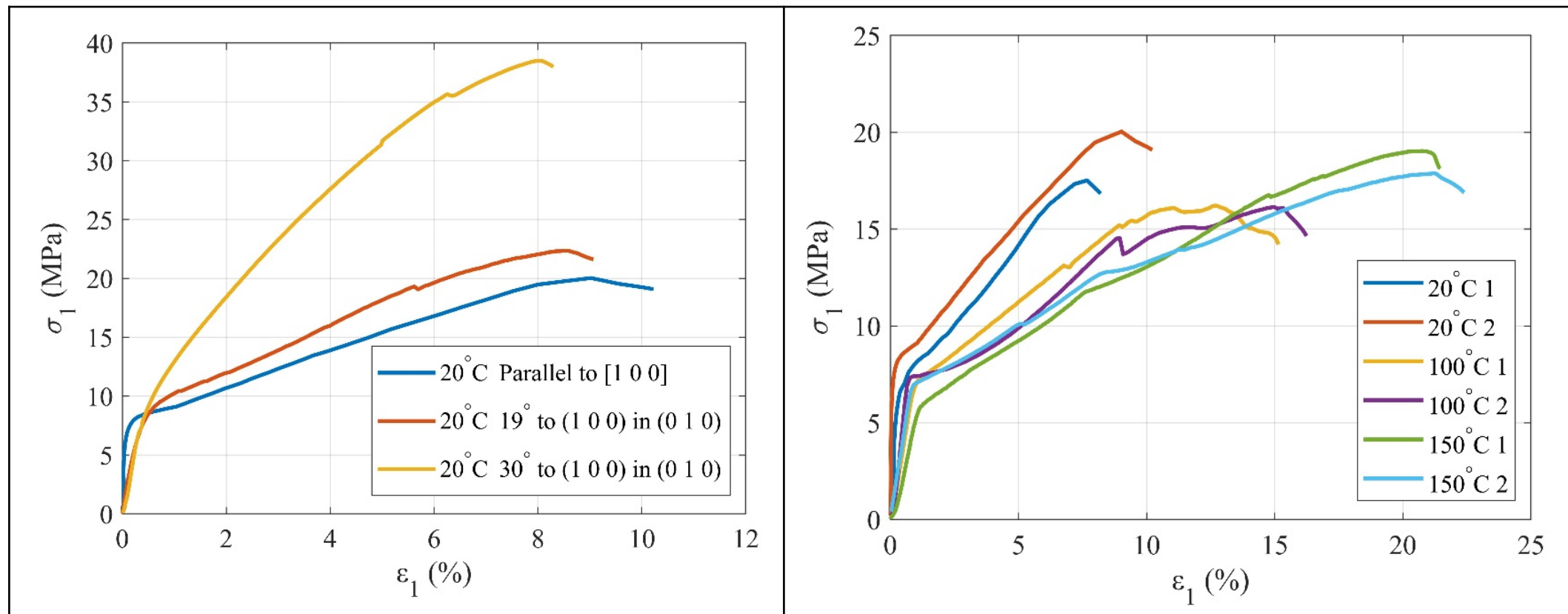
Setup used for Unconfined Compression & Creep Experiments at Room Temperature & Pressures up to 1 MPa



Setup used for Unconfined Compression & Creep Experiments at Elevated Temperatures (up to 150 °C) & High Pressures (up to 5 MPa)

Experimental Results

Unconfined Compression Experiments



Orientation Effect

T = 20 °C

$$\dot{\epsilon} = 1.7 \times 10^{-4} /s$$

Strain rate was kept constant during the experiments

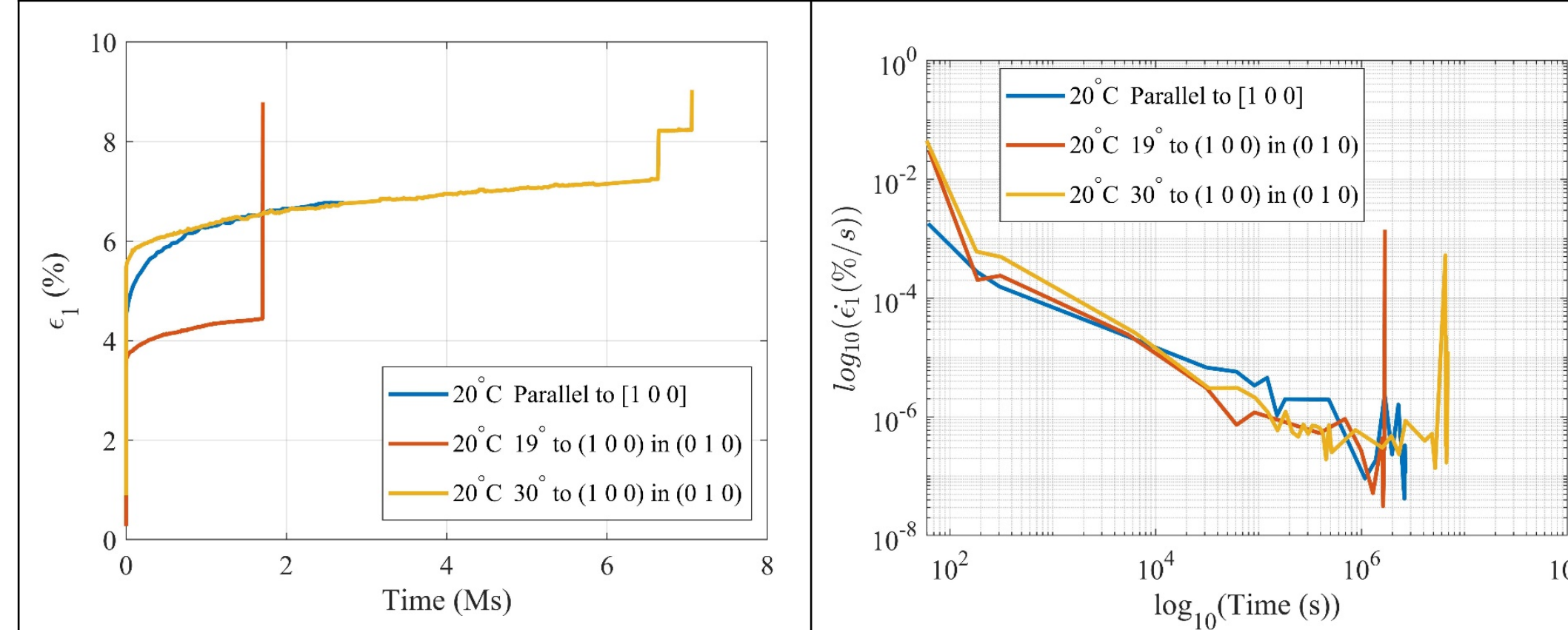
Temperature Effect

T = 20, 100, 150 °C

$$\dot{\epsilon} = 1.7 \times 10^{-4} /s$$

Crystals extended parallel to [0 0 1]
Strain rate was kept constant during the experiments

Creep Experiments

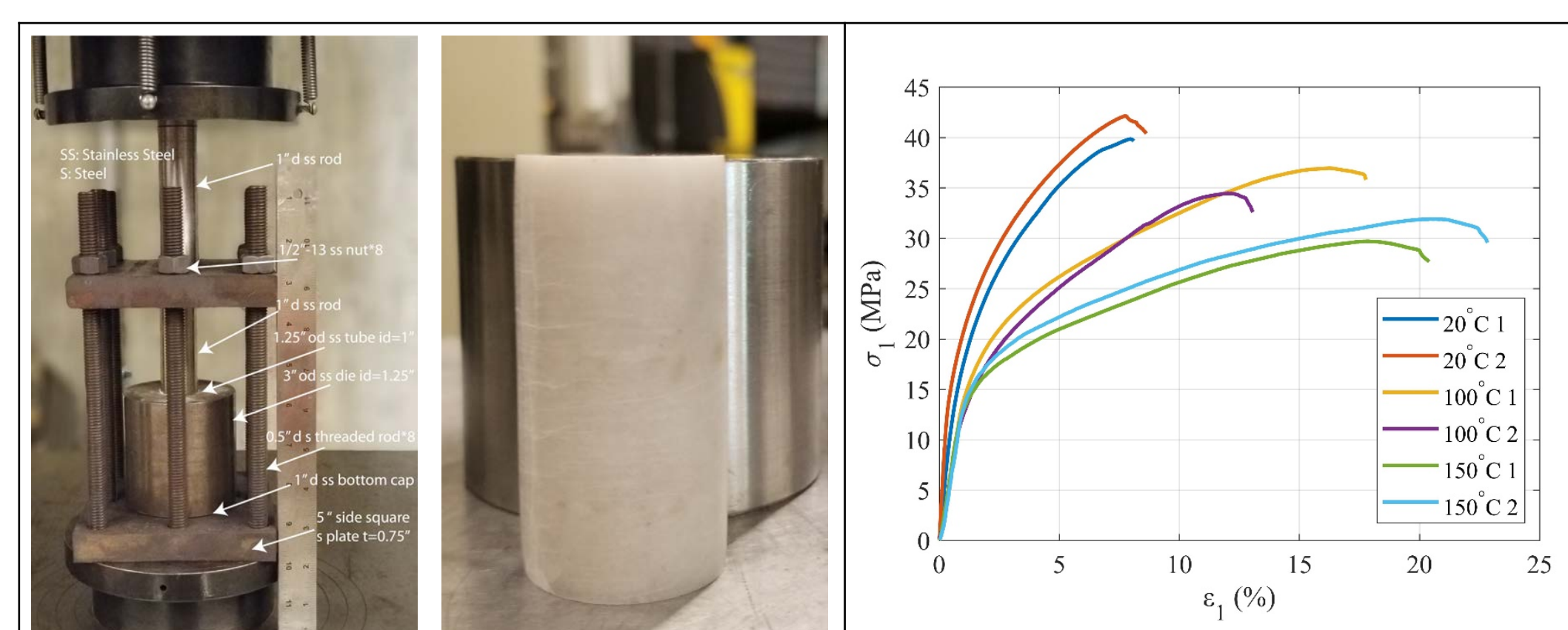


Strain vs. time

Strain rate vs. time

- Constant deviatoric stress of 13 MPa is applied on the specimens
- Confinement is 0.1 MPa
- Temperature is 20 °C
- Additional tests at higher temperature currently underway

Unconfined Compression of Polycrystalline Specimen



- Made out of dry salt particles **smaller than 0.075 mm** & **salt saturated distilled water**
- Pressed at 200 MPa in 3 layers
- Annealed at temperature of 200 °C for 1 week
- T = 20, 100, 150 °C
- $\dot{\epsilon} = 1.7 \times 10^{-4} /s$
- Strain rate was kept constant during the experiments

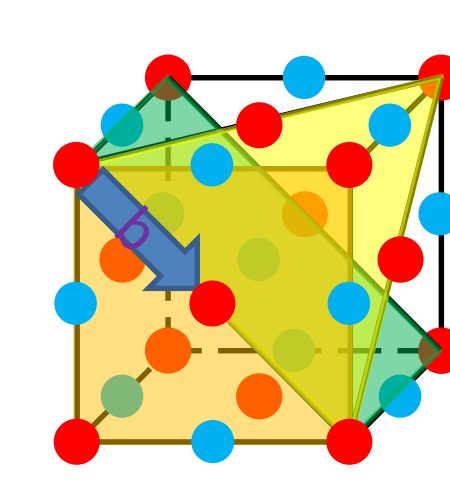
Ongoing Efforts

- Performing tensile fracture tests on single and bi-crystal specimens
- Calibrating cohesive zone parameters for several distinct failure planes relative to the atomic lattice planes
- Rigorously compare natural/artificial datasets, experimental/modeling measures of plasticity and fracture anisotropy

Principal Contributions

- New measurements of high purity natural rocksalt under high temperature and various loading conditions
- Dislocation density-based crystal plasticity model captures major contributors to halite's anisotropic plastic response
- Ductility and creep life affected mostly by temperature
- Orientation of loading impacts mostly yield and ultimate strength

Computational Procedures



Dislocation Slip Systems

Three slip system families with possibly different critical resolved shear stress and hardening rates:

- {0 0 1} <1 -1 0> (6 systems)
- {1 1 0} <1 -1 0> (6 systems)
- {1 1 1} <1 -1 0> (typical 12 FCC systems)

Loading direction	{1 1 0} <1 -1 0>	{1 0 0} <0 -1 -1>	{1 1 1} <1 -1 0>
parallel to [0 0 1]	4 with 0.50	6 with 0.00	8 with 0.41
30° to [1 0 0] in (0 -1 1)	4 with 0.07	2 with 0.47, 1 with 0.43	2 with 0.34
45° to [0 0 1] in (0 1 0)	4 with 0.25	4 with 0.35	4 with 0.41

Dislocation Creep Model

Dislocation density based creep model, T and $\dot{\epsilon}$ sensitive: [Ma, Roters, Raabe. (2006)]

Model is modified from pure aluminum; deformation mechanisms expected to fall between glide, power-law creep, and diffusional creep

Shear strain rate:

$$\dot{\gamma} = \begin{cases} \dot{\gamma}^0 \exp \left[-\frac{Q_{slip}}{k_B \theta} \left(1 - \frac{|\tau^*| - \tau_{pass}^*}{\tau_{pass}^*} \right) \right] \text{sign}(\tau^*) & |\tau^*| > \tau_{pass}^* \\ 0 & |\tau^*| \leq \tau_{pass}^* \end{cases}$$

Hardening:

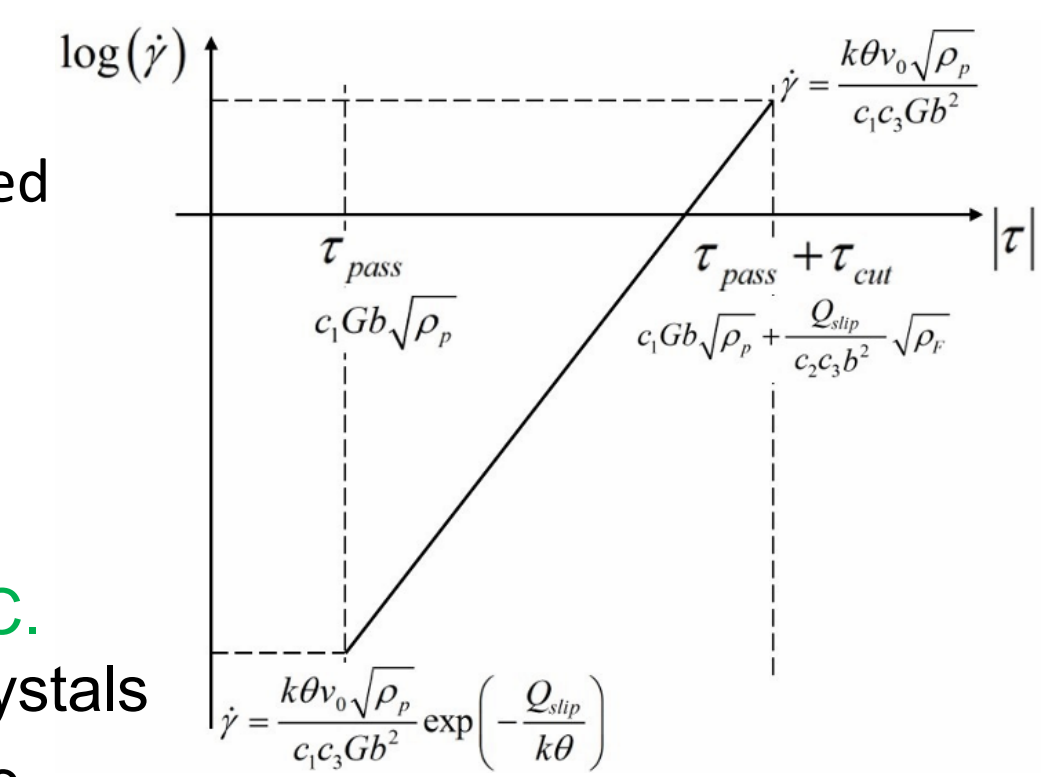
$$\dot{\rho}_{SSD} = c_4 \sqrt{\rho_{E}^2} \dot{\gamma}^2 + c_5 d_{pole}^2 \rho_M^2 \dot{\gamma}^2 - c_5 \rho_{SSD}^2 \dot{\gamma}^2 - c_7 \exp \left(-\frac{Q_{slip}}{k_B \theta} \right) \frac{|\tau^*|}{k_B \theta} (\rho_{SSD})^2 \dot{\gamma}^2$$

Calibration Procedure:

- extract shear strain rate and resolved shear stress from experiment;
- estimate dislocation density;
- linear curve fit;
- moderate adjust.

Target dataset: (N. L. Carter and H. C. Heard, 1970), artificial melt-grown crystals

Chosen for calibration purposes while awaiting high temperature results, and to compare versus **natural** rocksalt

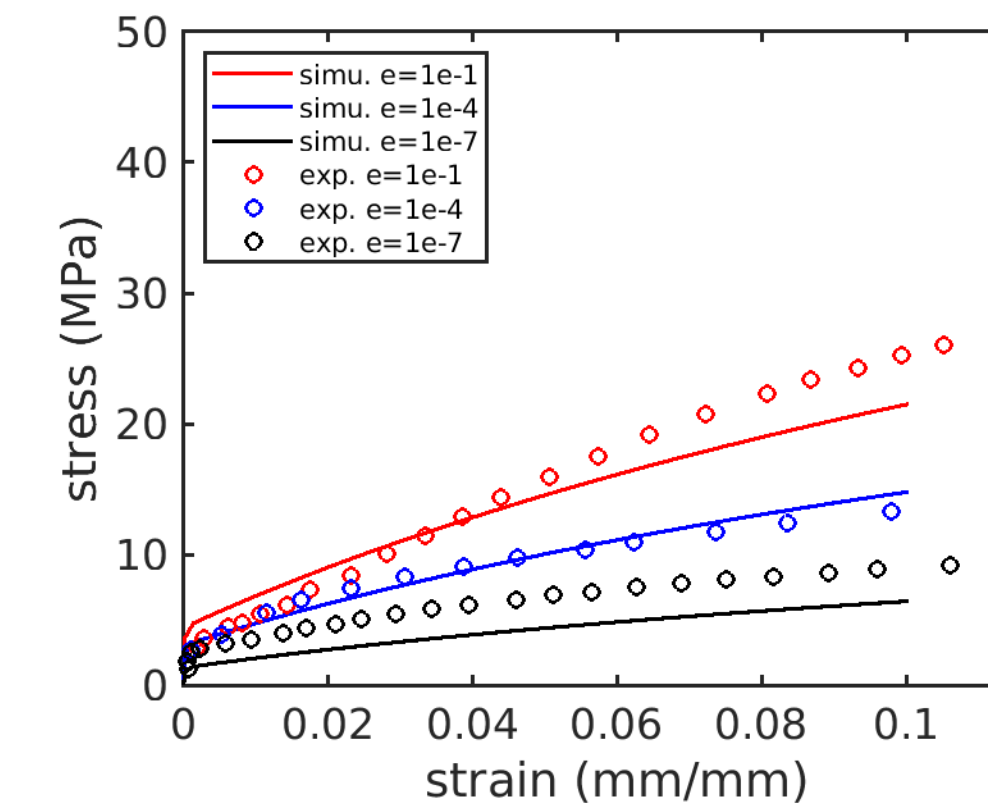


	{0 0 1} <1 -1 0>	{1 1 0} <1 -1 0>	{1 1 1} <1 -1 0>
c ₁	0.20	0.20	0.20
c ₂	0.07	0.05	0.05
c ₃	0.07	0.06	0.06
c ₄	0.0025	0.0270	0.0155
c ₅	20.0	200.0	135.0
Q _{slip}	2.6×10 ⁻¹⁹	2.6×10 ⁻¹⁹	2.6×10 ⁻¹⁹

Computational Results

Strain Rate Effect

T = 100 °C parallel to [0 0 1]



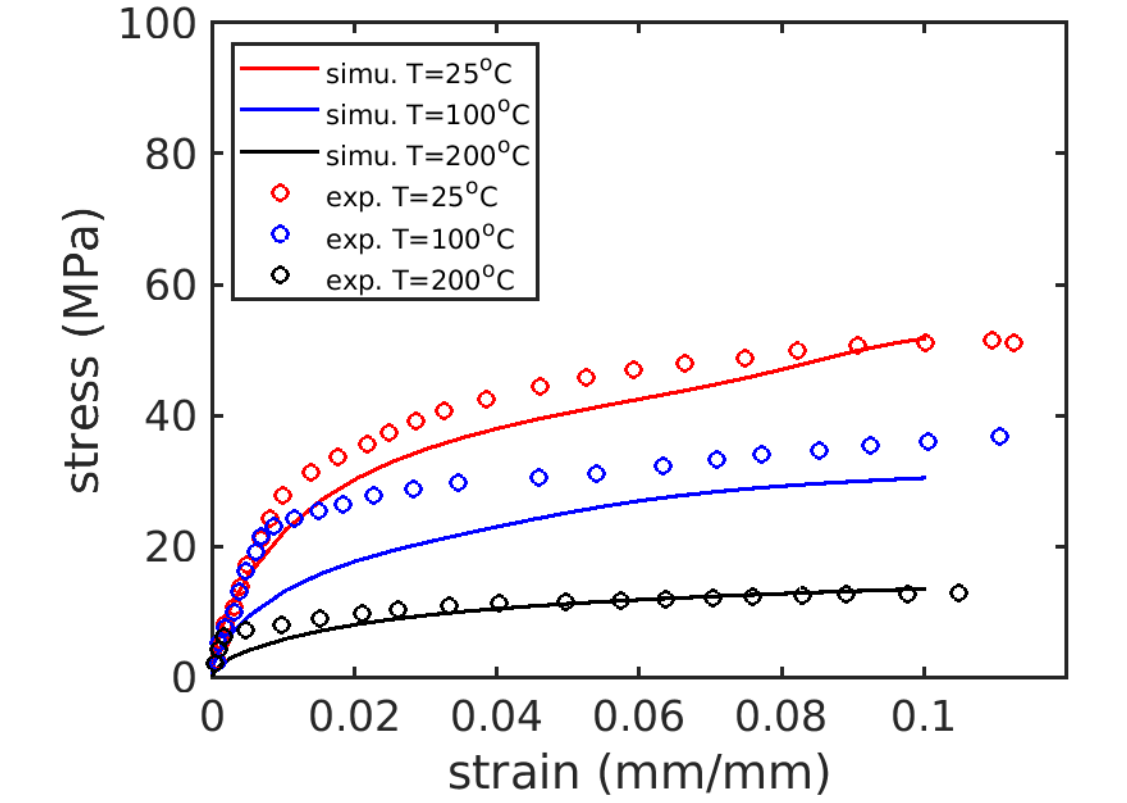
$$\dot{\epsilon} = 1.1 - 1.4 \times 10^{-1} /s$$

$$\dot{\epsilon} = 1.1 - 1.5 \times 10^{-4} /s$$

$$\dot{\epsilon} = 1.1 - 1.5 \times 10^{-7} /s$$

Temperature Effect

$\dot{\epsilon} = 1.1 - 1.5 \times 10^{-6} /s$ 30° to (1 0 0)



T = 25 °C, 100 °C, 200 °C

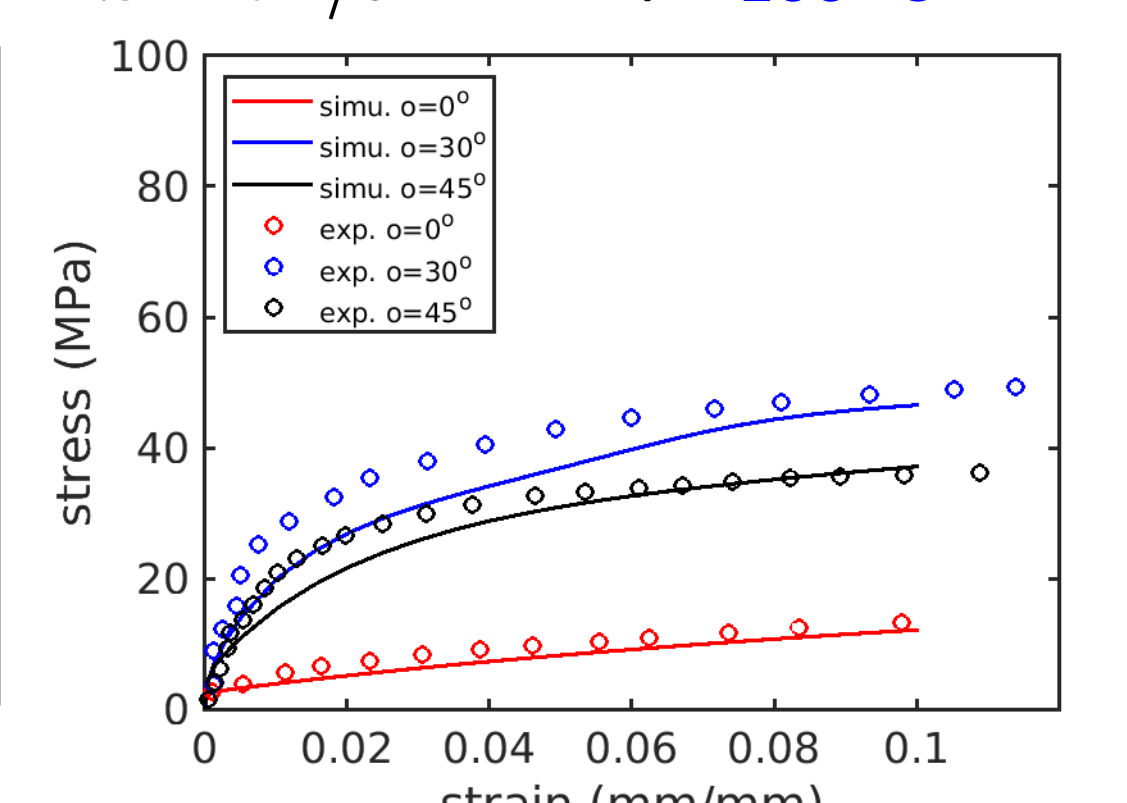
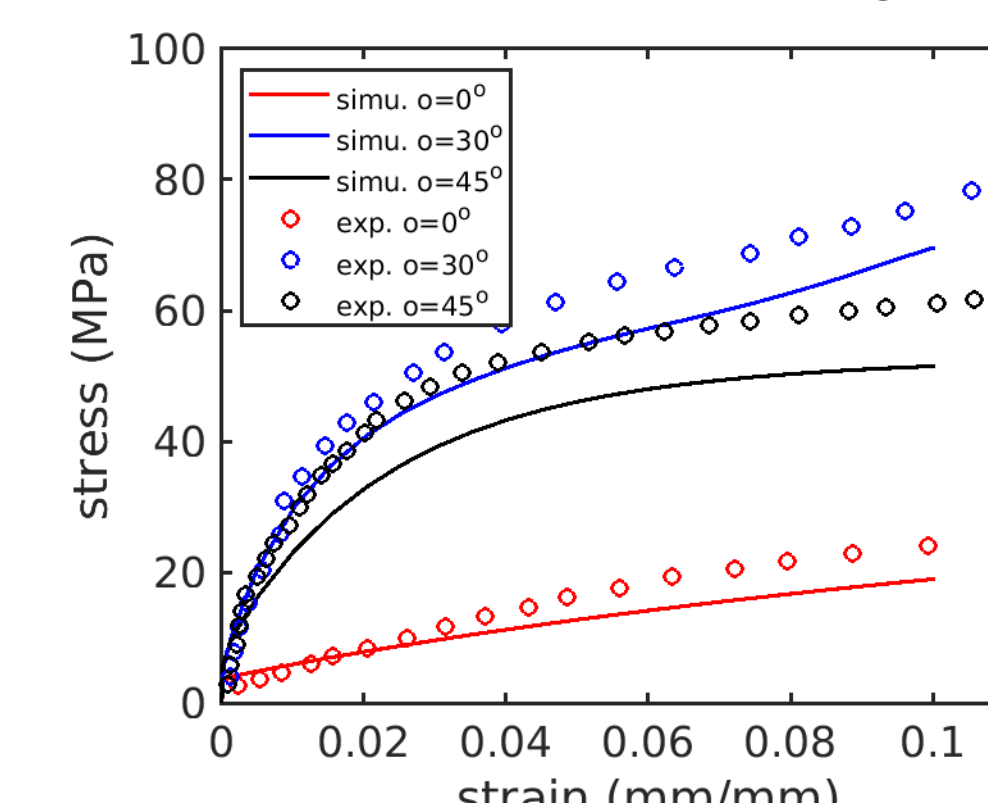
Observation: {1 1 0} <1 -1 0> exhibits most plastic anisotropy; rate sensitivity is lower compared to temperature

Orientation Effect

T = 25 °C

$\dot{\epsilon} = 1.1 - 2.3 \times 10^{-4} /s$

T = 100 °C

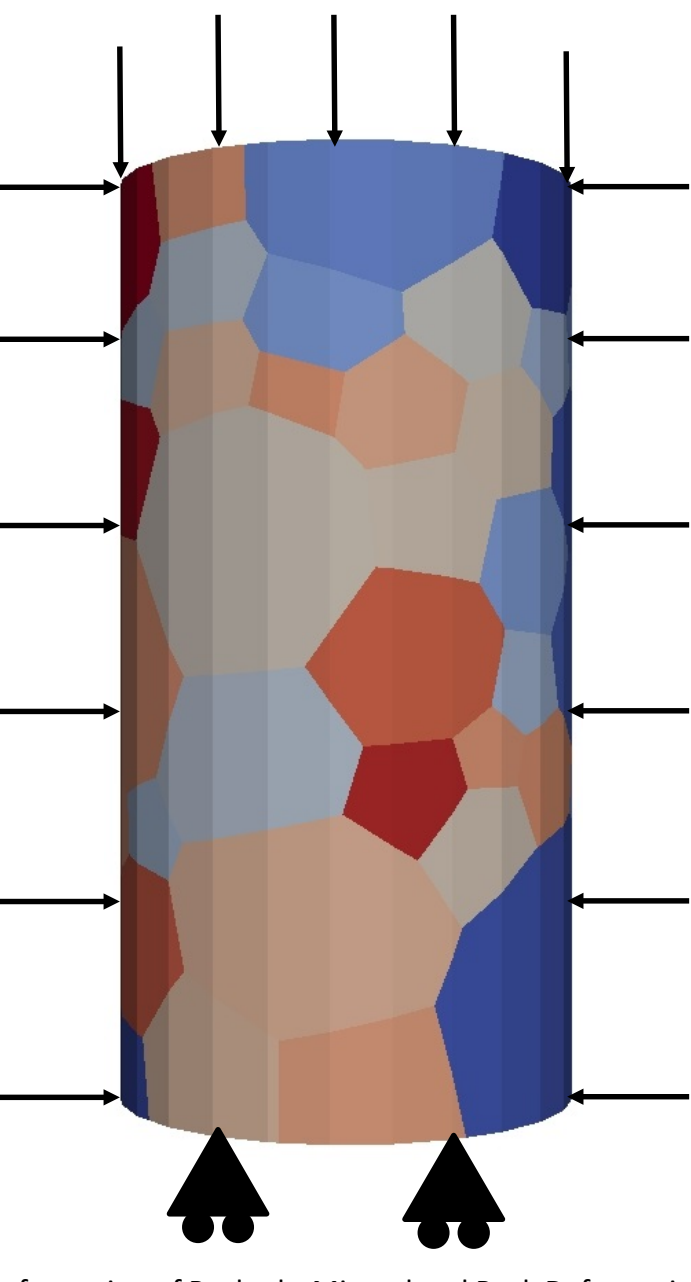
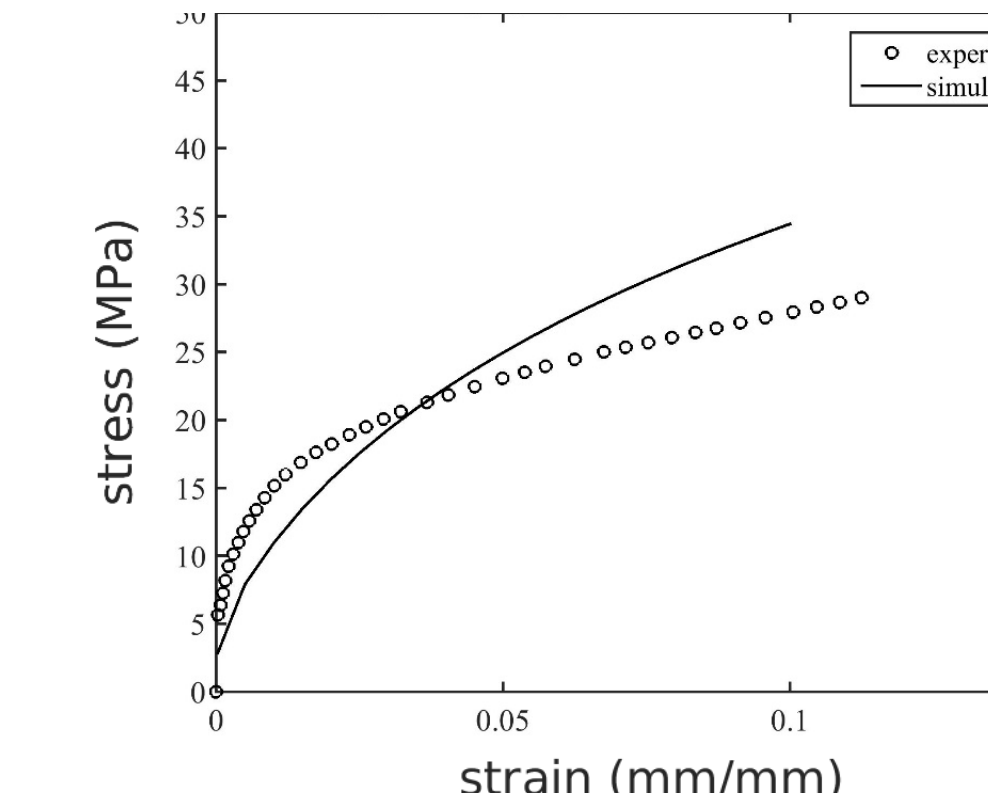


Polycrystalline Simulation Results

Avery Island Mine

- NaCl content: 99 %
- Grain size: 2.5 to 15 mm
- Grains shape: polygonized
- Average subgrain size: 0.17 mm
- Free-dislocation density is 10⁶ to 10⁷ cm⁻²

Validate with polycrystal, T=100 °C, rate=1e-4 1/s



Handin, J., et al. (2013). Experimental Deformation of Rocksalt: Mineral and Rock Deformation: Laboratory Studies: The Paterson Volume, American Geophysical Union: 117-160.

Acknowledgements

This material is based upon work supported by the National Science Foundation, USA under Grant No. CMMI-1641054

