

# An Inkjet-Printed Memristor Device for Neuromorphic Computing: Fabrication and Characterization

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Neuromorphic computing is a new technique for managing data-intensive operations, requiring memristic devices that store various information states [1]. Research focuses on improving device performance attributes like fast switching speeds, low energy consumption, and endurance. Mass-scalable, inexpensive technologies like inkjet printing are crucial to demonstrating the feasibility of these devices on flexible substrates [2]. 2D materials are easily processed into formulas that can be printed using an inkjet printer and utilized to manufacture memristor devices [3]. Less complicated than transistors, memristors can perform logic and memory tasks with intriguing analog characteristics. Various materials and compositions can be used as active layers in memristors [4]. However, few studies have shown entirely printed 2DMs-based memristors or printed devices using different nanomaterials [5-7]. A low-cost, nonlinear, current-controlled hexagonal boron nitride (hBN) and graphene (GN) inkjet-printed (iJP) memristor is proposed in this work, designed using an Epson XP-960 piezoelectric printer [11].

This study investigates the use of inkjet printing to create a memristor device using nanoparticle-based inks. iJP circuits are a cost-effective, eco-friendly, and power-efficient alternative computing method. A schematic of the memristor is shown in Fig. 1. The memristor is made up of silver nanoparticles printed onto PET film using an Epson XP-960 printer. The channel area is bridged with graphene nanoparticle semiconductor ink. The print process involves printing silver plates with a spacing of 130  $\mu\text{m}$ , aligning the gap with the print head's axis, and examining conductivity. hBN is applied to manage the channel region. The memristor device was analyzed for its memristive behavior, a memory effect that causes the I-V curve to have a loop rather than a single line. The memristor device, a type of hysteretic device, exhibits high non-linearity and varying states, making it ideal for use as reservoirs. The iJP memristors use a unique I-V curve, characterized by a sudden jump in current and gradual increase in positive voltage. The device switches from high resistance to low resistance and then back to high resistance between -40 and 40 volts. The signal has a distinct hysteresis curve, only occurring with a single layer of hBN, while multiple layers mitigate this. The I-V characteristic of the fabricated memristor device is shown in Fig. 2. The memristor, first proposed in 1971, is a device that depends on the time history of current flow or voltage [8]. In 2008, Hewlett Packard Labs demonstrated non-volatile memristive behavior in a Titanium dioxide-based nano-film [9]. Industry has been developing mathematical models to reproduce the complex dynamics of these nano-devices. The mathematical memristor model, based on nonlinear dopant drift, is crucial for investigating the nonlinear dynamics of memristor-based circuits, developing hybrid hardware architectures, and explaining memristive behavior in biological systems. In this work, the memristor model proposed by Yakopcic *et al.* was used to modify parameters to match the voltage and current range of the memristor device, adjusting on-state, off-state, and initial resistances, memristor thickness, and dopant mobility [10]. We also introduced a piece-wise-nonlinear memristor model, and the results for the simulated models are shown in Fig. 3. A primary feature of a memory device is the pinched hysteresis loop. The iJP device's effectiveness as a memory device is demonstrated by the fact that both our experimental and simulated findings display a perfect pinched hysteresis loop.

In conclusion, inkjet printing was used to create a printed memristor device with hBN/GN thin film and Ag electrodes. The device showed good resistive switching behavior and high symmetry, making it suitable for flexible electronics, non-volatile memory, and neuromorphic computing applications.

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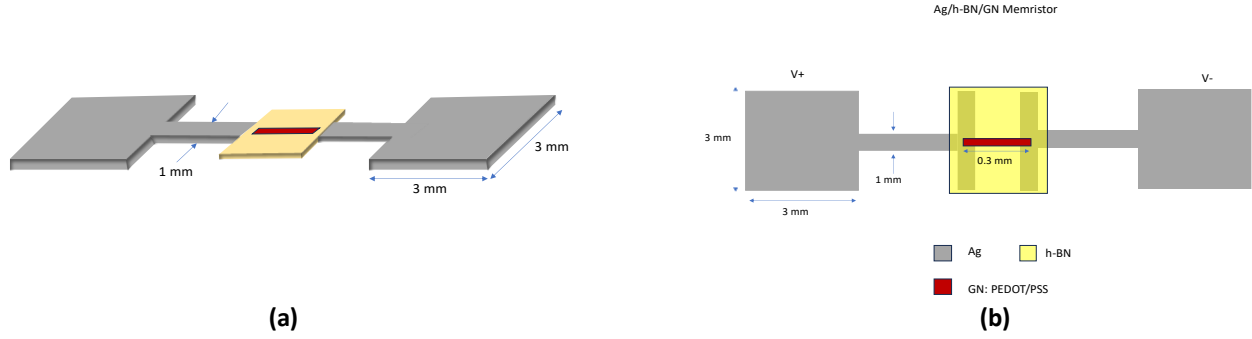
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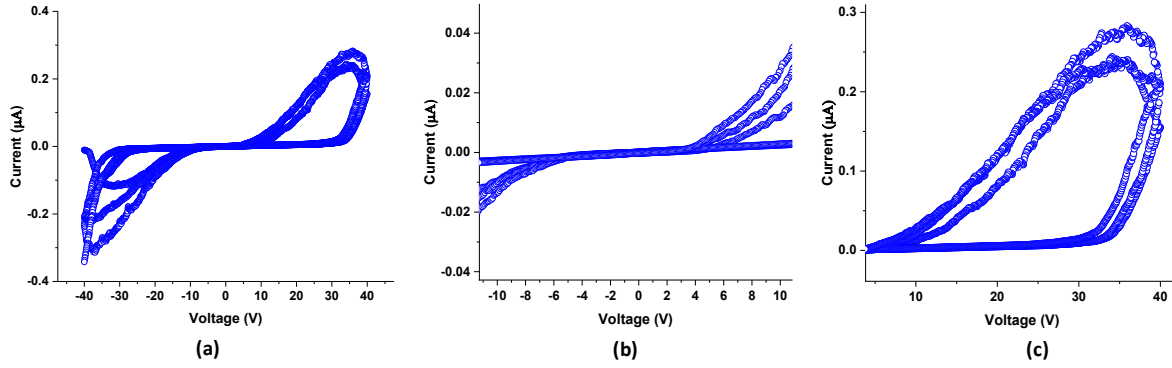
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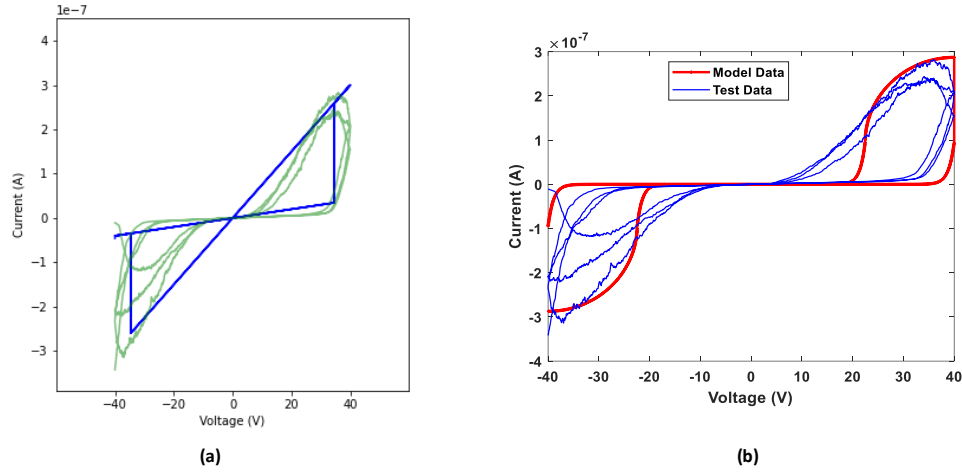
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**Fig. 1:** Schematic of the inkjet-printed (iJP) memristor device. (a) 3D view of the iJP memristor device, and (b) Top view of the iJP memristor device with device dimensions.



**Fig. 2:** Measured I-V characteristic of the iJP memristor device. (a) Complete pinched-hysteresis loop, (b) zoomed-in at the pinched area, and (c) the positive hysteresis loop of the iJP memristor device.



**Fig. 3:** I-V characteristic of the simulated memristor models. (a) Yakopcic model (blue line) of the iJP memristor device [12], and (b) Our piece-wise-nonlinear model (red line) of the iJP memristor device.