

Electrically–Transduced Chemical Sensors Based on Two–Dimensional Nanomaterials

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ABSTRACT: Electrically–transduced sensors, with their simplicity and compatibility with standard electronic technologies, produce signals that can be efficiently acquired, processed, stored, and analyzed. Two dimensional (2D) nanomaterials, including graphene, phosphorene (BP), transition metal dichalcogenides (TMDCs), and others, have proven to be attractive for the fabrication of high–performance electrically–transduced chemical sensors due to their remarkable electronic and physical properties originated from their 2D structure. This review highlights the advances in electrically–transduced chemical sensing that rely on 2D materials. The structural components of such sensors are described, and the underlying operating principles for different types of architectures are discussed. The structural features, electronic properties, and surface chemistry of 2D nanostructures that dictate their sensing performance are reviewed. Key advances in the application of 2D materials, from both a historical and analytical perspective, are summarized for four different groups of analytes: gases, volatile compounds, ions, and biomolecules. The sensing performance is discussed in the context of the molecular design, structure–property relationships, and device fabrication technology. The outlook of challenges and opportunities for 2D nanomaterials for the future development of electrically–transduced sensors is also presented.

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1. Introduction

1.1. Unique Features of Electrically-Transduced Detection

The senses of smell, taste, sight, touch, and hearing are some of the most elegant and powerful mechanisms through which living systems interact with their surroundings.¹ Each sense has a specific function to help living systems collect chemical or physical information from the surrounding environment. Physical organs have developed sensing systems that leverage thermodynamics, Nernstian potentials, photochemical processes, and molecular recognition to interpret exterior perturbations into neuronal impulses. The remarkable success of natural sensing systems continues to inspire the development of analytical, biochemical, and technological sensing systems. Building upon the principles of molecular recognition has propelled the development of analytical instrumentation that can probe physical parameters, such as temperature, pressure, or light intensity, and obtain chemical information about a sample.² The desire to create technologies that enhance the perception of the surrounding environment further drove the progress in the development of physical and chemical sensors.²

Since the second half of the 20th century, chemical sensors and biosensors have become an indispensable part of modern society with broad applications in industrial chemical production processes, pharmaceuticals, food products, environmental monitoring, security, industrial safety, healthcare, and indoor monitoring applications (**Figure 1**).³⁻⁴ Portable chemical sensors, that are easy to

operate, economical, sensitive, and simple to construct, have become an effective tool in situations where the use of more precise analytical techniques and equipment is restricted by sample pretreatment requirements, the need for using hazardous reagents, or qualified personnel.⁵ Portable chemical sensors can be broadly classified into gas, liquid, and solid particulate sensors, depending on the nature/phase of the targeted analytes.⁶ These groups of sensors can be further subdivided according to their underlying principles of signal transduction into either optical, electrochemical, thermometric, or gravimetric sensors.⁴ Of these, a class of electrically-transduced devices has gained a significant role in the sensing field owing to the simplicity, compatibility with wireless transmission, non-line-of-sight detection, possibility of continuous monitoring, portability, and compatibility with standard electronic equipment (**Figure 2**).^{7-10, 11-15} These features have the potential to enable highly interconnected networks of physical, chemical, and biological sensors with the ability to link different realms of human experience with measurements of causality that are currently unavailable.¹⁶ In particular, wireless sensing networks can enhance spatial and temporal resolution of acquired information, and thus permit continuous monitoring at otherwise highly inaccessible locations.¹⁷⁻¹⁸ Realizing next-generation transformation in electronic-sensor science necessitates access to high quality conductive materials capable of converting physical and chemical stimuli into electronic signal, as well as development of methods of their integration into functional sensing devices.

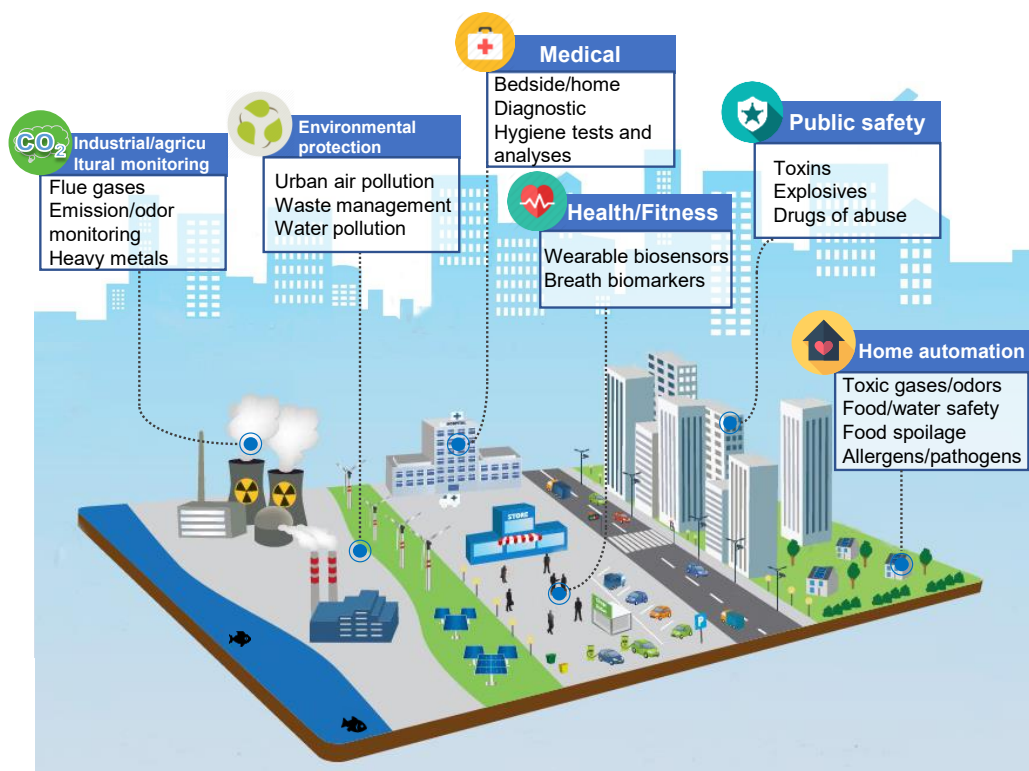


Figure 1. Chemical sensors are widely used in different aspects of human life. (Figure is adapted under permission, Copyright Monicaodo | Dreamstime.com.)

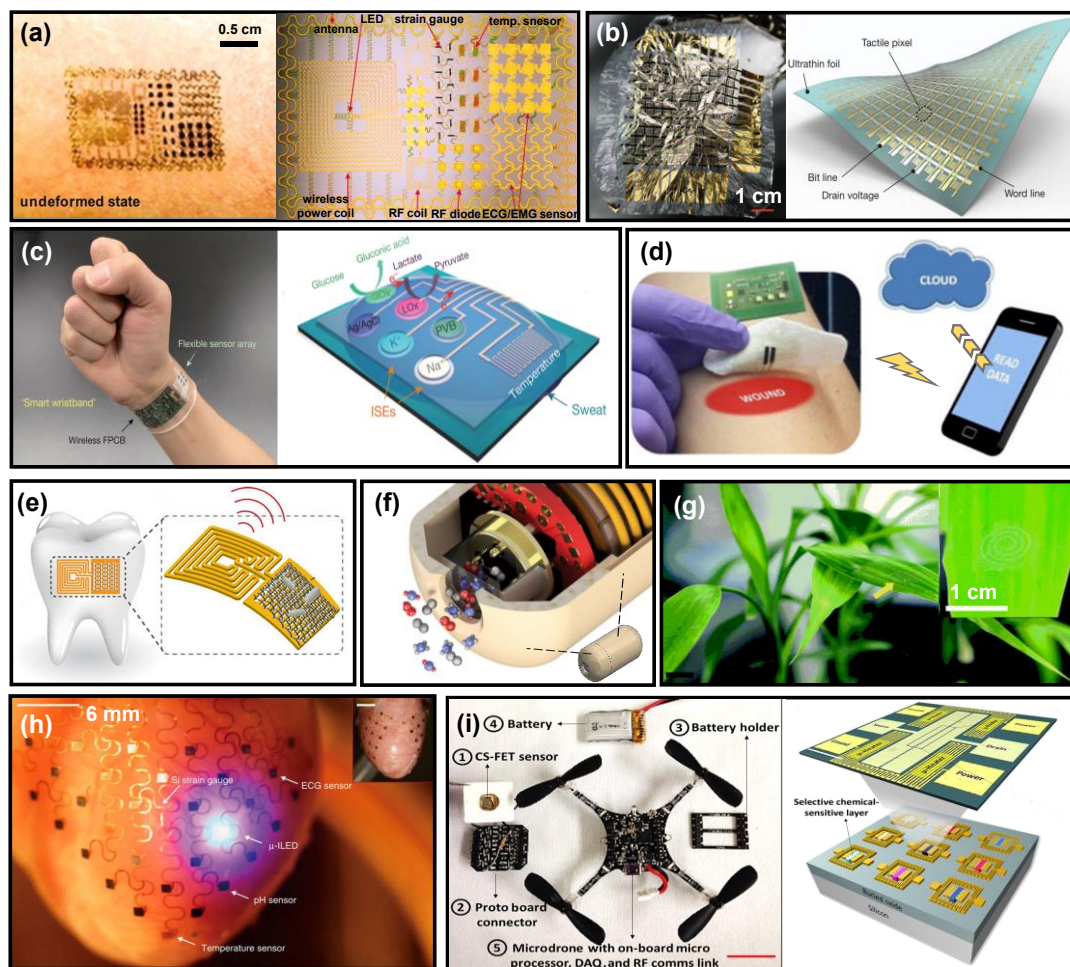


Figure 2. Electrically-transduced sensors can be used in a diverse range of applications and sensor architectures. (a) Multi-functional epidermal electronic system (EES) on compressed skin for the measurement of physiological activities (left). The physical EES integrates electrophysiological, temperature, strain sensors, and other electronic components (right).¹⁹ (b) Illustration of a thin large-area field-effect transistor (FET) based bolometer sensor with 12 × 12 tactile pixels (left). The devices are ultra-flexible, extremely lightweight (3 g m⁻², left), and can be crumpled like a sheet of paper (right).²⁰ Adapted with permission from Ref. ²⁰. Copyright 2013 Springer Nature. (c) Photograph of a wearable flexible integrated sensing array (FISA) on a subject's wrist, integrating multiplexed sweat sensor array with a wireless (flexible printed circuit board) FPCB (left). Schematic of the sensor array (including glucose, lactate, sodium, potassium, and temperature sensors) for multiplexed perspiration analysis (right).²¹ Adapted with permission from Ref. ²¹. Copyright 2016 Springer Nature. (d) Bandage-based uric acid sensor for monitoring wound healing. Demonstrated wireless communication with a computer and smartphone.²² Adapted with permission from Ref. ²². Copyright 2015 Elsevier B.V. (e) Graphene-based wireless resistive sensor integrated on tooth enamel for bacteria monitoring.²³ Adapted with permission from Ref. ²³. Copyright 2012 Springer Nature. (f) An ingestible electronic capsules capable of sensing gases in the gut.²⁴ Adapted with permission from Ref. ²⁴. Copyright 2018 Springer Nature. (g) A graphene-based FET sensor transferred onto leaf for nerve gas simulant dimethyl methylphosphonate sensing.²⁵ Scale bar, 1 cm. Adapted with permission from Ref. ²⁵. Copyright 2016 The Royal Society of Chemistry. (h) Images of a representative 3D multifunctional integumentary membrane integrated on a Langendorff-perfused rabbit heart. The white arrows highlight various function elements in this system. The electronics can cover both anterior and posterior surfaces of the heart (inset). Scale bars, 6 mm.²⁶ Adapted with permission from Ref. ²⁶. Copyright 2014 Springer Nature. (i) A microdrone equipped with a CS-FET and data acquisition components for environmental pollution mapping and personal air-quality monitoring(left). Schematic illustration of a single-chip CS-FET array functionalized with different selective sensing layers (bottom, right) and optical microscope image of a single chemical-sensitive FET (CS-FET) functionalized with a Pd-Au sensing layer integrated with microheaters (top, right).²⁷ Adapted with permission from Ref. ²⁷. Copyright 2017 Science/AAAS.

1.2. The Role of Sensing Material in Electrically-Transduced Chemical Sensing

A sensing device typically comprises two main components: the sensing material and the transducer.⁴ The sensing material is responsible for interacting with the stimuli, either in the form of a physical perturbation (e.g., temperature or pressure change) or a chemical entity, inducing a change in one or several of its properties, which are then transformed into readable signals by the transducer (**Figure 3**).²⁸⁻³⁰ Sensors that probe the physical change have been attained by synergistic breakthroughs in material development through the engineering of their physical properties and the refinement in the methods of integrating these materials into devices.³¹⁻³² The physical sensors, which have been widely used in various fields—such as in wearable consumer electronics, soft robotics, smart medical prosthetics and electronic skins, and real-time healthcare monitoring³³⁻³⁴—function on a direct cause-effect relationship.³⁵ For example, the touch screen of a cell-phone changes its capacitance upon the contact with a finger due to the alterations in the dielectric characteristics of the screen, thus producing a measurable response to a touch stimulus.³⁶

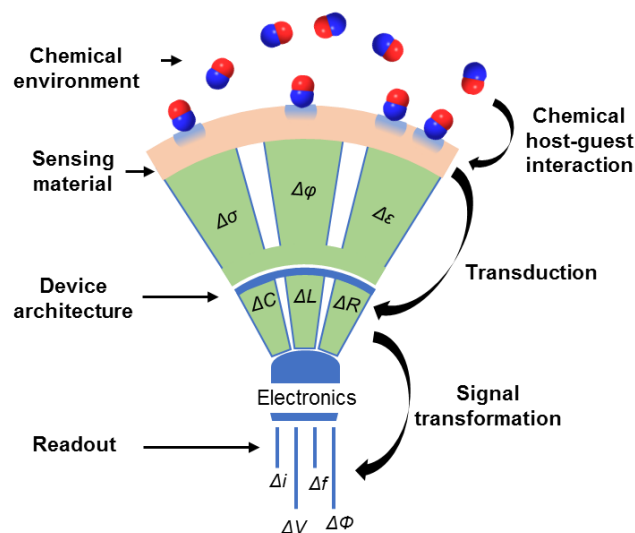


Figure 3. Logical structure of a chemical sensor.²⁹ Analytes interact with the sensing material changing some of its physical properties including conductivity (σ), work function (ϕ), and permittivity (ϵ). The transducer converts one of these physical quantities into the variation of its electric parameters (here, capacitance C , inductance L , and resistance R are mentioned).³⁷ The circuit to which the device is connected gives rise to the sensing signal. Electrical signals are current (I), voltage (V)/electrical potential (E), and capacitance with measurable changes in magnitude, frequency (f), and phase (Φ). Reproduced from Ref. ²⁹. Copyright 2017 American Chemical Society.

In contrast to physical sensors, progress in electrically-transduced chemical sensing requires an additional level of complexity posed by the chemical interfaces between the material and the analyte (**Figure 3**).⁴ These interfaces play a key role in determining the sensitivity, selectivity, stability, and biocompatibility of chemical sensing devices.³⁸⁻⁴⁰ The role of the sensing material is two-fold.²⁹ First, it must (be able to) interact covalently or non-covalently with the analyte on its surface. Second, it must respond to this interaction in a form of changing its electrically related physical properties. The transduction mechanism can be a function of conductivity, work function, or electrical permittivity, and can be transduced as a change in capacitance, resistance, or inductance.⁴¹ Using standard electronic equipment, generally including resistor,⁴² diode,⁴³ field-effect transistor,⁴⁴ capacitor,⁴⁵ and electrochemical sensor⁹ configuration, these transduction events can be measured as changes in the resistance/impedance, current, voltage/electrical potential, and capacitance, where magnitude, frequency, and phase of the signal can provide valuable information regarding the sensing event (**Figure 3**).⁴⁶ Therefore, the design of sensing material must consider its ability to selectively interact with targeted analytes, and consequently undergo a change in its electrical property.

Ideally, a sensing material should have a large exposed surface available for the material-analyte interaction, suitable active sites for effective and selective analyte binding, the ability to transduce the binding events into a detectable signal, as well as good mechanical and processing properties. Advances in the development of modified carbon-based electrode,⁴⁷⁻⁴⁸ boron-doped diamond⁴⁹ coupled with the discoveries of conductive polymers,^{12, 50} fullerenes,⁵¹⁻⁵² carbon nanotubes,⁵³⁻⁵⁶ metallic and semi-conductive nanoparticles,⁵⁷⁻⁵⁹ have led to extensive applications of these materials in electrically-transduced chemical sensing. These materials have their own distinct advantages and disadvantages in context of the chemical sensing.⁷ For example, conductive polymers are straightforward to synthesize and integrate into electrical devices and they exhibit high sensitivity to a broad range of analytes.¹¹ However, conductive polymers need to be doped to obtain substantial electrical conductivity for chemical sensing applications.^{12, 50, 60} Metallic nanoparticles can achieve high sensitivity through feasible functionalization, however, they may be hard to fabricate into functional devices due to the aggregation effects on the surface of a substrate that can lead to their dissolution or even material degradation.⁶¹ A good candidate for electrically-transduced sensing should have a synergistic combination of its surface chemistry, desired electronical properties as well as fabrication with control over dimensionality, flexibility, mechanical stability, and lattice matching with the device substrate. It should also possess the ability to respond to the recognition event by changing its electrical properties that could be further transformed into a readable signal.

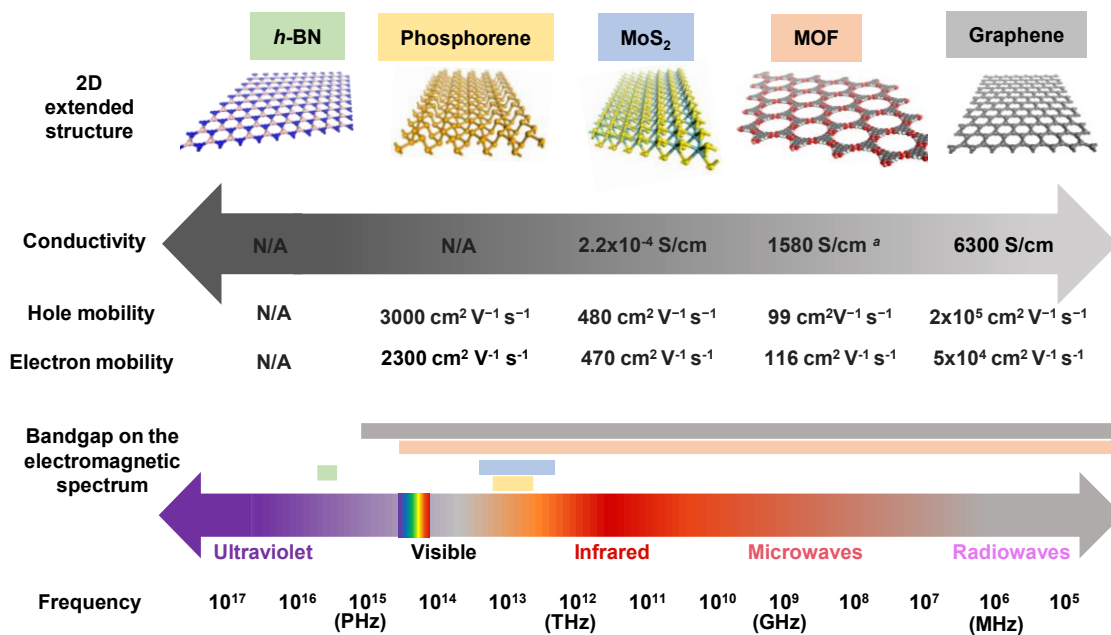


Figure 4. Atomically thin 2D materials span a wide range of chemical structures, conductivities, carrier mobilities, and bandgaps.⁶² Chemical structures of 2D materials have been discovered with mixed elemental structure such as *h*-BN,⁶³ 2D-MOFs,⁶⁴ and MoS₂⁶⁵ as well as pure elemental sheets such as black phosphorous⁶⁶⁻⁶⁷ and graphene.⁶⁸⁻⁶⁹ The electronic structure of 2D materials covers a wide range from insulating *h*-BN, to the metallic conductivity of graphene. This wide range of properties exhibited by diverse 2D materials is the key to their success in sensing applications. ^a Value reported from material Cu-BHT, Ref. ⁶⁴. N/A: no known reports of this value exist.

1.3. Unique Features of 2D Materials in Chemical Sensing

Two-dimensional (2D) materials,⁷⁰⁻⁷³ with thicknesses ranging from few to tens of nanometers and lateral dimension reaching up to many centimeters,⁷⁴⁻⁷⁵ possess remarkable physical and chemical properties with promising potential utility in electrically-transduced chemical sensing. Graphene (Gr),⁷⁶ a one-atom-thick sheet of carbon atoms with a 2D hexagonal crystal structure, has shown great promise for applications in electronics, photonics, energy conversion and storage, medicine, and chemical/biological sensing due to its unique physical, chemical, electrical, optical, thermal, and mechanical properties.⁷⁷⁻⁷⁹ The diversity of 2D materials has grown appreciably to include phosphorene,^{67,81} hexagonal boron nitride (*h*-BN),⁸²⁻⁸³ transition metal dichalcogenides (TMDC),⁸⁴⁻⁸⁵ layered metal oxides,⁸⁶⁻⁸⁷ 2D metal-organic frameworks (MOFs),⁸⁸⁻⁸⁹ covalent organic frameworks (COFs),⁹⁰⁻⁹¹ and other 2D compounds.⁷³ These materials exhibit exceptional properties—large surface-to-volume ratio, rich surface chemistry, atomic-level thickness, exceptional electrical properties—that are distinct from their 3D bulk counterparts, which make them uniquely suited to detect and transduce chemical events. Table 1 compares the unique features of using 2D materials with other materials of different dimensionality (0D, 1D and 3D) in the context of potential utility in electrically-transduced sensing.

Compared with their 0D, 1D, and 3D analogs, the large surface-to-volume ratio of most 2D materials⁹² ensures tremendous surface area available for the material-analyte

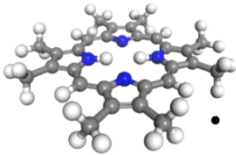
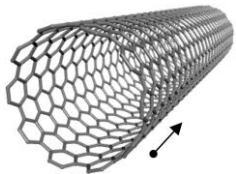
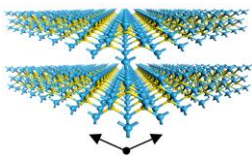
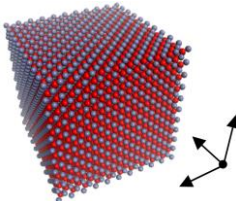
interactions, which are beneficial in realizing high sensitivity even at extremely low concentrations of the analyte. For example, the occupancy by highly reactive surface Sn and O atoms with low coordination numbers of five-atomic-layer-thick SnO₂ sheets (0.66 nm) is as high as 40%.⁹³ The rich surface chemistry is manifested by the presence of active sites that could effectively and selectively interact with targeted species.⁹⁴ The surface of the materials can also act as a molecular scaffold for the immobilization of additional recognition components (e.g., metallic nanoparticles, metal oxides, enzymes), which can further improve the sensing performance of a device including its sensitivity and selectivity.⁹⁵⁻⁹⁷ For example, each P atom on the surface of phosphorene can potentially function as an active site for the chemical adsorption of gaseous analyte.⁹⁸ Theoretical studies demonstrated that chemical doping of heteroatoms of phosphorene can tune its bandgap, and also enhance the strength and selectivity of the phosphorene-analyte interactions.⁹⁹⁻¹⁰⁰ 2D materials also exhibit a rich variety of electrical properties. Their conductivities encompass metals, semimetals, insulators, and semiconductors with direct and indirect bandgaps ranging from ultraviolet to infrared throughout the visible absorption range (Figure 4).⁶² The fine structural and compositional tuning can also improve the electrical characteristics of 2D nanomaterials enabling efficient signal transduction as a result of molecular binding event.¹⁰¹

The charge transport in 2D materials is strongly confined in the 2D plane, leading to remarkable changes in their electronic properties upon analyte binding. In contrast to

1D nanostructures, 2D nanomaterials can offer good conformal and intimate electrical contact with metal electrodes due to their relatively large lateral sizes.¹⁰² The geometry of 2D materials also shows excellent compatibility with current thin film manufacturing techniques in the semiconductor industry, which can facilitate the coupling of 2D structure with traditional electronic materials, such as Si.¹⁰² 2D materials, such as graphene, also demonstrate other excellent physical properties, such as an ultra-large Young's

modulus (≈ 1000 GPa), high strain limit ($\approx 25\%$), and good optical transparency ($> 90\%$).¹⁰³ Compared to conventional inorganic semiconductors that heavily rely on mechanical design to minimize intrinsic strain below 1% to prevent material breakage, the large modulus and strain limit of 2D materials reinforce their potential in fabricating sensing devices with good stability and flexibility.^{8, 104}

Table 1. Representative structure of materials from 0 to 3 dimensions and the comparison of their features in context of electrically-transduced sensing materials.

Dimension	Example	Advantage	Disadvantage
0D		<ul style="list-style-type: none"> • Regio- and stereo- selective functionalization⁹⁶ • Atomic control of structure–property relationship • Large area-to-volume ratio • Single-molecular electronic based sensing¹⁰⁵ • Tunable size and shape¹⁰⁶⁻¹⁰⁸ 	<ul style="list-style-type: none"> • Low conductivity • Difficulty with device integration • Limited stability of devices • Potential toxicity¹⁰⁹
1D		<ul style="list-style-type: none"> • High surface-to-volume ratio¹¹⁰ • High aspect ratio • Excellent stability • High density of reactive sites • Good thermal stability • Compatible with device miniaturization¹¹¹⁻¹¹² 	<ul style="list-style-type: none"> • Required chemical modification to enhance selectivity • Difficulty in establishing reliable electrical contacts • Difficult purification • Limited structure and precision control^{53, 112}
2D		<ul style="list-style-type: none"> • Wide tunability of conductivity • Large surface-to-volume ratio • Thickness dependent electronic properties • Good optical transparency • Excellent mechanical flexibility • Good functionalization ability • Potential for good processability • Compatible with ultra-thin silicon channel technology^{73, 94, 113-114} 	<ul style="list-style-type: none"> • Lack of mass production of materials with large area, high and uniform quality • Lack of facile, effective, and reliable strategies for device integration • Limited stability of some forms at ambient conditions^{73, 94}
3D		<ul style="list-style-type: none"> • Strong analyte adsorption/binding • Good mechanical strength • Good thermal stability • Easy to interface with solid-state devices • Good designability to improve selectivity¹¹⁵ 	<ul style="list-style-type: none"> • Low surface area (for non-porous materials) • Difficulty with miniaturization¹¹⁶ • Slow dynamics of analyte transport¹¹⁵

1.4. Scope and Organization of this Review

This review provides a comprehensive discussion of the recent advancements in the fundamental and applied research on 2D nanomaterials in the context of electrically-transduced chemical sensing. We outline the components necessary for the fabrication of functional devices, and the transduction principles underlying their operation. Subsequently, we discuss the device architectures of the current and emerging electrically-transduced sensing platforms, and then highlight the fundamental detection principles governing their response. We describe the structural and

compositional features of 2D nanostructures that determine their electrical properties, ultimately leading to applications in the development of sensors. We then highlight key advances in the application of 2D materials in electrically-transduced sensors, both from a historical and analytical perspectives with respect to four major groups of analytes: gases, volatile organic compounds (VOCs), ions, and biomolecules. We conclude by offering insights on the challenges and opportunities facing the development and application of 2D materials within the electrically-transduced sensing platforms.

The increasing exploration of the electronic properties of 2D nanostructures has burgeoned into the new field of chemical sensors. Although excellent reviews on the broad subject of electronic transduction of chemical sensing using nanomaterials,⁷ the synthesis and structure of 2D materials,¹¹⁷⁻¹¹⁸ their physio-chemical properties,^{71, 119} and their application in energy, electrocatalysis, and electronics,^{102, 120-121} are separately available, a comprehensive review focusing on the progress and challenges of 2D materials that act as electronic sensors and transducers does not exist. This review focuses on facilitating insights into the connection between the low dimensionality, surface chemistry, electronic properties, and the analytical response of electrically-transduced sensors based on 2D nanomaterials. The organization of this review is structured to introduce the readers to key component, sensing mechanisms, performance parameters, and device architectures of the electrically-transduced sensors that are based on the 2D materials. Although certain aspects of these topics have been reviewed for a general class of nanomaterials,^{7, 29, 122} carbon nanotubes,⁵³ graphene,^{78, 123-126} and metal oxide semiconductors,¹²⁷⁻¹²⁹ we offer a comprehensive overview based on the latest literature pertinent to the broad topic of 2D materials.

The organization of the review is intended not only to help the readers grasp and assess the latest advancements in the surface chemistry and structural characterization of 2 materials, but also to compare the important characteristics across the broad range of materials in this review. By organizing this review with a focus on four major classes of analytes enables cross-cutting examination of how the structural features of 2D materials and the strategic modifications of their surface promote the sensitivity and selectivity of target-oriented electroanalysis.

2. Electrically-Transduced Sensors

2.1. Components of Electrically-Transduced Chemical Sensors

Chemical sensors consist of a chemical recognition element coupled with a transducing element that together can detect changes in chemical environment and translate that information into a readable signal.⁴ In the recognition step, the sensing material identifies a chemical parameter—the identity and concentration of a gas, ion or biomolecule—and undergoes a change in a physical parameter of the sensing material as a function of concentration of the sensed analytes. Electrically-transduced sensors rely on a few key physical parameters that can be altered in response to an analyte, including electrical conductivity (σ), work function (ϕ), and permittivity (ϵ) (**Figure 3**). The transducer then converts the change produced by the sensory material into a measurable electrical signal, including current (I), capacitance (C), resistance (R)/impedance (Z), voltage (V) or electrical potential (E).⁷ These electrical signals, or data, can undergo further processing, including amplification, filtering, analysis or display to generate information about the identity of the analyte and its concentration.¹³⁰ Each of the components is responsible for a specific step in the sensing process that stems from initial molecular recognition between the analyte and the active 2D material, and the readout

signal for application. Specific choice of sensing material, transducer, and the method of integration into a device dictates the behavior and performance characteristics of sensing devices. In the following section we discuss the function of sensing materials, transducers, and data processors in the context of electrically-transduced sensing.

2.1.1. Sensing Materials and Their Variable Electronic Properties

The role of a sensing material is to interact with analytes and to respond to this interaction by changing its internal physical parameters.¹³¹ Firstly, this process necessitates the presence of active sites capable of binding guest analytes. These active sites can be either inherently imbedded in the material during their synthesis, or deliberately incorporated via post-synthetic modifications, after the material is formed.³ Bottom-up approaches often provide more precise control over the spatial distribution of incorporated host-sites in the final structure of the 2D nanomaterials.¹³²⁻¹³³ However, these approaches may be difficult to realize as they require the compatibility of host-site chemistry with available material synthetic methods. Alternatively, the active sites necessary for host-guest interactions can be incorporated onto the surface of 2D material through post-synthetic modifications.¹³⁴⁻¹³⁶ This method relies on the decoration of surfaces with covalent or non-covalent modifiers that act as host sites.^{97, 137} Because the materials are synthesized prior to the chemical modifications, a diverse range of methods is available for the incorporation of desired recognition elements. However, in certain situations harsh experimental conditions may unfavorably alter the physical, chemical, and electronic properties of 2D materials.^{73, 138-139} Typically, post-synthetic modification methods cannot offer the same level of organization of host sites in the 2D nanostructure as can be obtained by bottom-up methods.

Secondly, the interaction between analyte and sensing material must induce an observable change in the conductivity, work function, or permittivity of the material. Conductivity of a material (σ) is governed by the charge carrier mobility μ_i and charge carrier population n_i as given in **eq 1**.¹⁴⁰

$$\sigma = e(\mu_e n_e + \mu_h n_h) \quad (1)$$

where μ_e and μ_h are the mobility of electrons and holes, n_h and n_e are the electron and hole populations, and e is the fundamental charge. In 2D materials, both electrons in the conduction band or electron holes in the valence band may act as charge carriers.¹⁴¹ The mobility of these carriers is related to the drift velocity under the influence of an electric field. Changes in conductivity, according to **eq1**, stem from the modifications in the mobility or population of charge carriers. The population of charge carriers n_i (n_e or n_h) is further related to the bandgap of the conductive material (E_g) by a constant (C), and temperature (T) (**eq 2**). **Equation 2** shows that changes in temperature can alter conductivity of the 2D material by changing the population of electrons in the conduction band. This equation also demonstrates that increasing bandgap also reduces carriers at a given

temperature, leading to a decrease in overall conductivity. In the band theory of conductivity, the bandgap is the energetic difference between an electron in the conduction band (E_c) and in the valence band (E_v) (eq 3).¹⁴²

$$n_i = CT^{3/2} e^{\frac{-E_g}{2k_B T}} \quad (2)$$

$$E_g = E_c - E_v \quad (3)$$

The work function (W) of a material measures how much thermodynamic work is required to remove an electron from the Fermi level (E_F) to the vacuum level, or directly outside the material surface (eq 4).¹⁴³

$$W = -e\phi - E_F \quad (4)$$

The work function dependence on the electrostatic potential (ϕ) shows that W is dependent on the bias potential applied to the material. When the relationship is rewritten to consider externally applied potentials (V , eq 5), one can understand phenomena such as Schottky barriers and band-bending.¹⁴⁴

$$\phi = V - \frac{W}{e} \quad (5)$$

The permittivity of a material is a measure of how easily electric fields, and electromagnetic radiation, such as radio waves, can travel through materials. The permittivity of a material is directly related to the permittivity of a vacuum (ϵ_0), and the material property of relative static permittivity (ϵ_r) which is a function of the electric susceptibility (χ) (eq 6).¹⁴⁵

$$\epsilon = \epsilon_r \epsilon_0 = (1 + \chi) \epsilon_0 \quad (6)$$

Together, perturbation of conductivity, electrostatic potential, and permittivity are responsible for the changes in electronic properties of a material. Analyte binding may influence one or all of these factors, which in turn will be translated by a transducer into a readable electrical signal.

2.1.2. Transducers

Transduction refers to converting the changes in electronic properties of the sensing materials to a specific electrical signal.³ This signal conversion is realized by integrating the sensing materials into an electronic device. A material-analyte interaction may induce more than one physical property change (e.g., permittivity, work function or conductivity) in the sensing material.¹⁴⁶ However, one of these alterations in physical parameters can be more prominent than others, meaning that the resulting physical property change induced by the chemical binding event should be properly transduced to obtain higher sensing performance.⁴¹ For example, the adsorption of gaseous analytes on graphene can theoretically alter both conductivity and permittivity in the material, while sensing of these types of analytes is mostly realized by monitoring changes in current/resistance, as the associated capacitance changes (resulting from the permittivity change upon graphene-gas interaction) can be relatively small.¹⁴⁷⁻¹⁴⁸ Based on the

electronic properties of different 2D materials and the nature of sensed analytes, 2D materials can be integrated into a diverse range of devices to transduce the chemical interaction into a readable electrical signal. These aspects will be discussed in section 2.4.

2.1.3. Data Processing

All readouts obtained from a sensing device must undergo processing into a visual form for manual interpretation, or into a signal that can be utilized for various process-specific applications. Algorithmic processing of raw sensor data is a method of analyzing selectivity of a sensor without modifying device chemistry or architecture.¹⁴⁹ Methods such as principle component analysis (PCA) and linear discriminant analysis (LDA) can be applied to multiple devices to distinguish classes of analytes.¹³⁰ PCA uses linear combinations of correlated parameters to describe the greatest amount of variation in a data set. Such methods of data processing in arrays have been applied in numerous examples to successfully distinguish broad patterns such as functional group recognition from single-analyte mixtures. As sensors become increasingly mobilized by miniaturization, important design criteria, like portability and cost of data processing units, must be taken into consideration. Different techniques for conditioning individual outputs from a multivariable sensor are also being explored with the goal of providing more reliable sensor performance.¹⁵⁰ The best practices in data analytics of dynamic and steady-state features should be shared proactively across different types of platforms and sensors. In recent years, technologies for integrating 2D materials into new generation of highly integrated devices have begun to develop,¹⁰² making it possible to leverage the compact and powerful computing ability of smart terminals for sharing and analyzing data online.¹⁰⁴

2.2. Sensing Mechanisms

The underlying principles of most chemical sensors that enable their operation rely on two consecutive parts: molecular recognition and transduction of the recognition event.⁴ In the recognition step, an analyte molecule interacts with the active site or receptor molecule present in the structure of the sensing material. These interactions either change the chemical structure, and composition of the sensory materials or the chemical environment around it, resulting in a characteristic alteration in one or more physical parameters. This change is then reported by means of an integrated transducer that generates the output signal.²⁹ These two principles behind the sensing mechanism of the electrically-transduced sensor, namely analyte-material interaction and the mechanism of transduction, will be further discussed in the following sections.

2.2.1. Mechanisms of Analyte-Material Interactions

The interaction between analyte and material is a prerequisite for the operation of any chemical sensor. We can distinguish two types of interactions between the chemical species and the sensory material: (i) non-covalent interactions between the targeted analyte and the sensing material, including van der Waals forces, hydrogen bonding, coordination, and π - π interactions; and (ii) covalent

bonding through chemical reaction, due to the high reactivity of a sensory material to the analyte. Non-covalent interactions usually lead to a reversible or partially reversible response. Covalent bonding, although can provide high selectivity and sensitivity, often leads to an irreversible response. The specific type of interaction is determined by the chemical structure of analyte and sensing material, which together are the key factors that define sensitivity, selectivity, and reversibility of sensing devices. Different 2D materials possess distinct structural features, surface chemistries, and contain active sites for analyte-material interactions

Table 2. Typical analyte-material interaction in electrically-transduced sensing using 2D materials.

Material	Active sites	Resulting Interactions
Graphene	sp^2 orbital of carbon (large π system), defects ¹⁵³⁻¹⁵⁴	π - π interaction, ¹⁵⁵⁻¹⁵⁶ Van der Waals, ¹⁵³ charge transfer ¹⁵⁷
Black Phosphorous	p_z orbital of P atom ¹⁵⁸	charge transfer ^{98, 159-160}
Xenes	unstable sp^2 orbital, defects ¹⁶¹	charge transfer, ¹⁶² dispersive interaction, chemical reaction ¹⁶³
Metals	zero-valent metal atom, ¹⁶⁴ pre-adsorbed oxygen species ¹⁶⁵	charge transfer, chemical reaction
TMDCs	p orbital of chalcogenide atoms ¹⁶⁶⁻¹⁶⁷ , defects ¹⁶⁸⁻¹⁶⁹	charge transfer ¹⁷⁰
Metal Oxides	pre-adsorbed oxygen species ^{152, 171-172}	redox reaction
2D MOFs	d orbital of metal node, ¹⁷³⁻¹⁷⁵ absorbed water/oxygen	charge transfer, coordination, H-bond ¹⁷⁶
MXene	O, OH, and F on surface, ¹⁷⁷⁻¹⁷⁸	Van der Waals, H-bond, charge transfer ¹⁷⁹
<i>h</i> -BN, <i>g</i> -CN	electron deficient π system, ¹⁸⁰ defects, ¹⁸¹ absorbed O_2 ¹⁸²	π - π interaction, Van der Waals, oxidation reaction

Active sites with specific and stronger binding abilities can be strategically introduced through the controlled incorporation of defects, doping, and functionalization, which together can lead to improvements in the selectivity and sensitivity of sensing devices. For example, Al-doped Gr showed stronger response to CO than the pristine Gr due to the formation of Al-CO bonds.¹⁸³ In another example, the surface of MoS₂ functionalized with bio-recognition receptors can induce selectivity for targeted biomolecules.¹⁸⁴

2.2.2. Mechanisms of Transduction

In order to complete electrically-transduced sensing, the analyte-material interaction should induce change in one or several of the physical parameters including conductivity, work function, and/or permittivity, which are usually realized through the fundamental mechanisms listed below: modulation of doping level and Schottky barrier, as well as the formation of dipole and interfacial layer.

Modulation of doping level. During the interaction of an analyte with the material, the distance between the target molecule and sensory material becomes close enough to allow for electron transfer between them.¹⁸⁵ Based on the relative energy levels of the material and analyte, the analyte can act either as an electron donor (n-type dopant) or acceptor (p-type-dopant) resulting in augmentation or compensation of the doping charge density (**Figure 5**). This process is often described as a secondary doping of the sensing material. The primary doping (inherent doping) is carried out during the synthesis of the materials by incorporating doping ions, or during the chemical or electrochemical preparation processes.¹⁸⁶ In some

that are unique from each type of 2D material. For example, graphene has a large, electron-rich π -surface which enables interactions with targeted analytes through van der Waals forces, charge transfer, and π - π interaction. Metal oxides contain chemically adsorbed oxygen molecules on their surface, which are responsible for the interaction with gaseous analytes through oxygen involved chemical reactions.¹⁵¹⁻¹⁵² The potential active sites existing in each type of 2D material and the nature of the resulting interactions are summarized in **Table 2**.

instances, the doping induced by an approximal analyte can drastically change doping effects inherent to the material. The primary doping effect of the material can be minimized or undergo complete deactivation due to analyte-dopant interactions. The modification of the doping density thus alters the density of states, in the barrier region, and consequently, the conductivity of the sensor. The conductance change of the device, through the modulation of doping level, is closely related to the sensing material surface occupancy of the analyte molecules. This mechanism is described by the site-binding hypothesis, where atoms on the surface of the sensing material can act as binding sites for molecule adsorption.^{80, 187} The large specific surface area of most 2D materials, which is beneficial in obtaining a high-density surface occupancy, makes them very sensitive to these chemical environmental perturbations.

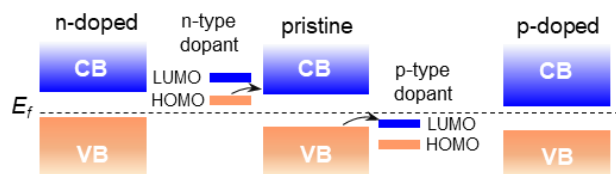


Figure 5. A scheme showing the n- and p-type doping of a semiconductor. The arrows denote the direction of electron transfer.¹⁸⁸

Modulation of Schottky barrier (ϕ_b). Metal-semiconductor junctions are involved in many types of electronic devices. When a metal and a semiconductor are in contact, a potential barrier is built due to the mismatch in their work functions (ϕ_M , ϕ_S , **Figure 6a**). This energy

barrier prevents efficient transport of charge carriers (electrons or holes) between the two adjacent materials. Only a small number of carriers have enough energy to overcome this barrier and cross through the metal–semiconductor junction. When a bias is applied to the junction, it can bend the barrier lower or higher from the semiconductor side, depending on the type of the semiconductor, but it does not change the barrier height from the metal side. This effect leads to the formation of a Schottky barrier (rectifying contact), in which the junction conducts charges for one bias polarity, but not the other.^{189–190} **Figure 6b** depicts that a Schottky barrier is created upon the contact of n-type semiconductor MoS₂ with the electrode (Ti/Au). Almost all metal–semiconductor junctions will exhibit some rectifying behavior. The height of Schottky barrier depends on the work function difference of the two materials in electrical contact.¹⁹¹

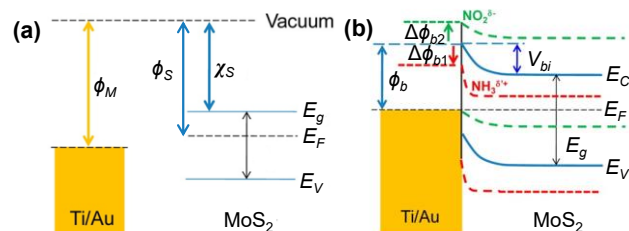


Figure 6. (a) Energy diagram of the Ti/Au and MoS₂ before contact. ϕ_M and ϕ_S are work functions of the metal and semiconductor, respectively, and χ_S is the electron affinity of the semiconductor. E_C , E_F and E_V represent the energy level of conduction band and Valence band, and Fermi level, respectively. E_g is the band gap. (b) Band realignment and energy diagram of the Ti/Au and MoS₂ after contact and the formation of Schottky barrier. Blue, green, and red lines indicate the energy band of the pristine MoS₂ (solid blue), after exposure to NO₂ (dashed green), and after exposure to NH₃ (dashed red), respectively. V_{bi} is the built-in voltage.¹⁹¹ Reproduced from Ref. ¹⁹¹. Copyright 2014 American Chemical Society.

In sensing, the adsorption of analytes causes a change in the doping level of the material, altering the Fermi level and work function, which successively modulates the barrier height at the metal/semiconductor junction. Donor and acceptor type analytes change the Schottky barrier height in the opposite directions according to the specific location of the work function and primary doping type of the semiconductor. For instance, in a MoS₂/(Ti/Au) device, the exposure to NH₃ gas (n-type dopant) lowers the Schottky barrier height, while NO (p-type dopant) leads to an increased energy barrier.¹⁹¹ In electrically-transduced devices, where Schottky barriers contribute significantly to the total electron transport, the modulation of barrier height will be an important factor for measurements of conductivity change. Under these conditions, the sensing device operates as a junction-controlled device.¹⁹² In an ohmic contact where a metal–semiconductor junction conducts current in both directions, without rectification, the modulation of Schottky barrier is negligible and does not affect the conductance of the device.

Formation of dipole and interfacial layer. The interactions of analytes with the material can cause two effects: (1) polarization or ionization of the analytes at the surface of material (pinning or unpinning of the Fermi level), giving rise to a dipole layer that changes the interface state density;¹⁹³ (2) an excess of charge states at the metal electrode/material interface, formed in the presence of analytes, that modulates the Schottky barrier height. In the first situation, the analyte polarized/ionized layer redistributes the electrical charges in the depletion region and abates the degree of the band bending at the material/metal surface. The corresponding output signal, such as current, would be correlated to the quantity of the analyte that was adsorbed at the interface of the material. This sensing mechanism is evident in the n-type metal oxides semiconductors in which the oxygen molecules are usually adsorbed on the surface of metal oxide when exposed to an oxygen-rich atmosphere. The adsorbed oxygen species accept electrons from the inside of the metal oxide film to form negative charged ions, including O₂[−], O[−], and O^{2−}. These negatively charged species build a space-charge region on the surface of the metal oxide, also known as a depletion layer (**Figure 7a**), which results in the formation of a potential barrier for the electronic conduction between each grain boundary. When the sensor is exposed to reducing gases, like alcohols, the negatively charged oxygen species are consumed by the reaction with the analytes. During this process, the electrons previously trapped by the adsorbed oxygen species will be transferred back to the metal oxide film, leading to a decrease in the potential barrier height, and thus an increase in conductivity.^{127, 151–152} This effect becomes dominant when crystal size of the materials are close to the scale of the depth of the depletion layer.^{194–195}

When an analyte is adsorbed on the surface of the material, an equilibrium between the concentration of charge carriers at the material surface, and metal electrode/material interface is reached resulting in the modulation of the device double layer. If the exposure to the targeted analytes can alter the degree of the double layer formation, this effect would lead to the modification of the barrier height, and consequently in the current flowing across the metal/semiconductor interface. The analytes that cause the barrier height to increase will enhance the rectifying current–voltage behavior, while the species that can reduce the energy barrier will improve the ohmic current–voltage behavior (**Figure 7b**).¹⁹² In addition, the interfacial layer should be capable of supporting the transport of electrons or holes through the interface. If the layer is considered as an electrical insulator, the transport of charge carriers must proceed through tunneling which requires the thickness of the interfacial layer to be lower than 50 Å.^{196–197}

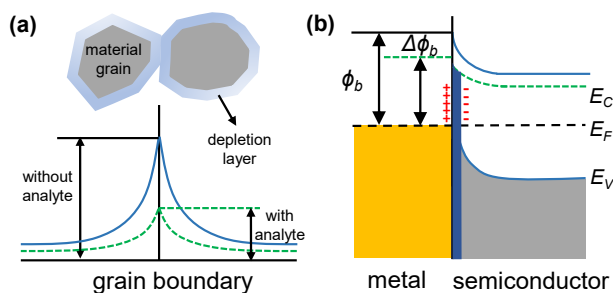


Figure 7. Band diagrams of a metal/semiconductor Schottky contact (a) without and (b) with formation of an interfacial layer after the analyte adsorption.^{152, 186}

2.3. Performance Parameters

Sensitivity of a sensor can be defined as the slope of the output characteristic curve or, more generally, the minimum perturbation of physical parameters that will create a detectable output change.^{4, 198–199} In some sensors, the sensitivity is also defined as the input parameter change required to produce a standardized output signal. Site-binding hypothesis assumes that atoms on the surface of the sensing materials can act as binding sites for analyte adsorption, thus the conductance change of the device would be related to the surface occupancy of the analyte molecules on sensing materials.¹⁸⁷ High sensitivity to analytes in electrically-transduced sensors based on 2D materials can be ascribed to large available surface area and large abundance of active sites on their surface for analyte-material interactions. Strategies for improving sensitivity can be further realized through introducing analyte-specific acceptor that have high binding affinities to analytes, which will be discussed in more details in **Chapter 4**.

Limit of detection (LOD) is the smallest concentration of an analyte that can be reliably distinguished from its absence in a sample (blank) with a specified precision and reproducibility (99% confidence interval).¹⁹⁸ One of the commonly-used experimental methods to determine LODs utilizes the exposure of a sensing device to known concentrations of the analyte of interest to generate a calibration curve.^{200–201} The detection limit can be obtained by dividing the sensor resolution with its sensitivity. Numerous analytical specifications depending on the techniques (e.g., the concentration at signal that is 3 times of noise level) have been used to ensure that the recorded analytical signal is indeed meaningful and distinguishable from the baseline. As LOD is dictated by sensitivity and the resolution of the sensor, it can be targeted through improving material-analyte interactions, available surface area, surface functionalization, and signal amplifications.²⁰² The high coverage of functional groups of 2D materials can allow effective and strong interactions with targeted analytes to afford high sensitivity; meanwhile the high intrinsically conductivities found in this group of materials and their good contact lead to a low signal noise. This combination has already rendered 2D materials attractive in gas sensing development with low LODs.²⁰³

Selectivity describes the extent to which an analytical method can discriminate between the analytes of interest, in multicomponent mixtures, without interference from other components.^{198, 204} In the current literature, selectivity can be estimated directly from analytical measurements by comparing signal resolution between the obtained analytical signals or/and through means of statistical analysis (e.g., principle component analysis) or computational modelling. In addition, the reported selectivity values/coefficients should only be directly compared if the experimental conditions, used for their determination, were standardized to eliminate bias. Selectivity of analytical devices is usually induced by the presence of recognition elements capable of producing selective interactions with a targeted analyte. Depending on the sensor, selectivity can be further improved through the alterations in experimental conditions such as temperature, or pressure or via use of alternative materials that can, for example exclude interferents based on their size, or affinity of binding. Specificity is the ability of an analytical technique to distinguish the targeted analyte from other compounds that are present within the analyzed sample and is often considered as ultimate selectivity. Obtaining selectivity in complex mixtures of interferents is a primary goal of sensor research and a driving force in the exploration of new materials that may provide new selective host-guest surface chemistries.²⁰⁵

The diversity of surface chemistries of different types of 2D materials is well poised for targeted molecular design of selective interactions. For instance, black phosphorus can be oxidized to phosphorus oxides or phosphoric acid upon exposure to water molecules under oxygen, which has been applied to develop efficient humidity sensor (**section 4.2**). The oxygen-rich surface of metal oxides makes them usually sensitive toward reducing analytes (**section 4.1–4.2**). Selectivity to targeted analytes can be achieved/modulated by either installing different functional groups on the surface of 2D materials using post-synthetic modifications or/and through incorporating molecular building blocks with high affinity to species of interest. For example, graphene functionalized with aptamer molecules can exert great selectivity to small biomolecules (e.g. dopamine) in the presence of interferants such as ascorbic acid or uric acid.²⁰⁶ Alternatively, the incorporation of different metallic nodes within a conductive MOF can lead to tunable selectivity to volatile organic compounds and small gaseous molecules (e.g., NH_3).¹⁷⁴

Response time is the time required to reach a stable output reading upon the exposure to analytes.²⁰⁷ Typically, it is referred as the time at which the analytical signal reaches a certain percentage (e.g., 90–95%) of its final value, in response to a step change of the input.²⁰⁸ The response time is strongly dependent on the device architecture, recognition components, and analytical techniques used to generate the signal. The specific requirement for the response time is often dictated by the final application of the analytical device, for example, the response time required to monitor changes in physiological concentrations of analytes in human body is usually at ms scale.⁹ Recovery time is considered as the converse of the response time and it is

defined as the time required for the sensor signal to return to its initial value after a step concentration change from a certain value to zero. Reversibility is extent to which the signal is restored to its initial state prior to analyte exposure.²⁰⁹⁻²¹⁰ Full recovery of the analytical device is paramount for practical applications of sensors for continuous sample monitoring. However, in the case of fabrication of one-measurement disposable devices, semi-reversible or irreversible interactions between the recognition element and the analyte may be utilized. Because the electron confinement in 2D materials with very small lateral size down to atomic scale, the chemical perturbation on their surface is enough to result a detectable change of the bulk property.^{114, 211} Meanwhile, the unique dimensionality of 2D materials is advantageous for the analyte to quickly diffuse to the surface of the materials, where the analyte-materials interaction can subsequently happen to trigger the change of electronic parameter of the materials.²¹² Quick diffusion rates are also expected in porous 2D materials, for example, 2D MOFs, whose inherent channel-like structure can serve as the analyte diffusion pathway.¹¹⁵

Dynamic response range is defined as the concentration range that corresponds to the maximum usable readout (e.g., upper detection limits) and the minimum operable analytical signal (LOD) that can be measured by a sensing system.²⁰⁴ An ideal sensor would give responses that can be correlated to specific concentrations at a range wide enough to meet the sensing requirement. This range results in a meaningful and accurate output for the sensing system. All sensing systems are designed to perform over a specified range. Output signals that fall outside of the response range may cause large inaccuracies in recorded data, and possibly result in an irreversible damage to the sensing system. The response range of a sensing system is determined experimentally through repetitive measurements of the response of the sensor over the range of concentrations of targeted analyte. Linear response range of the sensing system refers to the part of the recorded calibration curve through which a fitted linear regression demonstrates either no or minimal deviation from linearity. The dynamic response range of sensors comprising of 2D materials, as in the case of their low detection limits, is dependent on the material-analyte interactions, available surface area, and surface modifications. The role of incorporated nanostructures on the dynamic response range and low detection limits in the context of electrically-transduced sensing of gases, volatile organic compounds, ions, and biomolecules is further emphasized in **Chapter 4**.

Drift is the slow, non-random change of analytical signal with time while the concentration of measured analyte remains constant.²¹³⁻²¹⁴ It can be caused by mechanical or thermal instability, contamination, or degradation of materials used for the fabrication of an analytical device. The contribution of drift to the analytical response may be minimized by frequent device recalibration, or through computational data processing. Signal drift can be overcome through careful device design in which the influence of external environment is reduced by application of protective coatings or encapsulating layers.⁵³

Reproducibility is the ability of the analytical device to produce the same signal output after the experimental conditions have been altered.²⁰⁴ It can be quantified by measuring the variation in calibration data obtained for different devices, using the same test protocols and test equipment. Reproducibility should be reported together with specification of experimental conditions. In sensors comprising of 2D materials, the device-to-device reproducibility is primarily dictated by the ability to synthesize the nanomaterial in well-defined and controllable fashion as well as its integration into a functional device. For instance, chemical vapor deposition was realized as suitable method for large-scale manufacturing of graphene or MoS₂ with good control over the structure of synthesized materials (see also in **Chapter 3**). Development of synthetic method that permits deposition of the 2D nanostructures directly onto the sensing device can promote and improve the signal reproducibility in analytical measurements.²¹⁵

Stability is the ability of a sensor to produce the same output signal when performing the same analytical measurement over a period of time.¹⁹⁹ This includes a retention of the device parameters such as sensitivity, selectivity, response, and recovery time. It can be quantified by comparing the response produced by an aged device with a new analytical sensor. Stability is particularly important for the fabrication of devices that are employed for continuous and prolonged monitoring of analytes as in the case of environmental analysis. Ideally, the fabricated device should remain unchanged over the lifespan of the device. The lifetime of analytical devices based on 2D nanostructures is primarily dictated by the stability of the sensing material to external stimuli such as applied potential, temperature, or mechanical/physical stress.²¹⁶

The requirements for specific parameters of the sensing system are primarily dictated by its final application. For instance, sensors used for continuous sample monitoring need to exhibit exceptional signal stability, minimal drift, and no degradation in the selectivity and sensitivity over prolonged period of time. Furthermore, systems used for *in vivo* clinical analysis should be able to respond to sensed analyte within the shortest time possible to ensure that the measured sample did not undergo degradation/contamination due to the presence of numerous biological process. In this case, the stability of analytical device can be compensated for by short response times to targeted analytes.

2.4. Electrically-Transduced Sensing Architectures

The architectures of electrically-transduced chemical sensors, with few exceptions, will fall into five categories, including chemiresistor, chemical diode, field-effect transistor, chemical capacitor, and electrochemical sensor.⁷ In the following sections, the general configuration and operation mechanism of each type of architectures will be discussed.

2.4.1. Chemiresistors

A chemiresistor consists of two electrodes connected with a chemiresistive material deposited onto an insulating support (**Figure 8a**).²¹⁷⁻²¹⁸ The sensing materials used for chemiresistor fabrication can be either semi-conductive as in the case of metal oxides or TMDC or possess metallic conductivity (e.g., graphene). The resistance of a chemiresistive material, which are sandwiched between the two electrodes, can be altered by exposure to gaseous analytes. By measuring the change in resistance or current of the sensor device, the concentration of analytes can be measured.

The resistance of the device can be mainly divided into two components:

$$R = R_{mat} + R_{contact} \quad (7)$$

Here, the R , R_{mat} , and $R_{contact}$ are the total resistance of the device, the resistance of the sensing material, and the sum of contact resistance originating from the metal electrode/sensing material junctions and junctions of the material grains, respectively. The response (S) of the sensor is given by eq 8:

$$S = \frac{\Delta R}{R_0} = \frac{R_{analyte} - R_0}{R_0} \times 100\% \quad (8)$$

or,

$$S = \frac{\Delta I}{I_0} = \frac{I_{analyte} - I_0}{I_0} \times 100\% \quad (9)$$

where I_0 , R_0 are the current and resistance of the circuit in the device under an applied voltage, V , and $I_{analyte}$, $R_{analyte}$ are the current and resistance upon exposure to analyte, respectively.

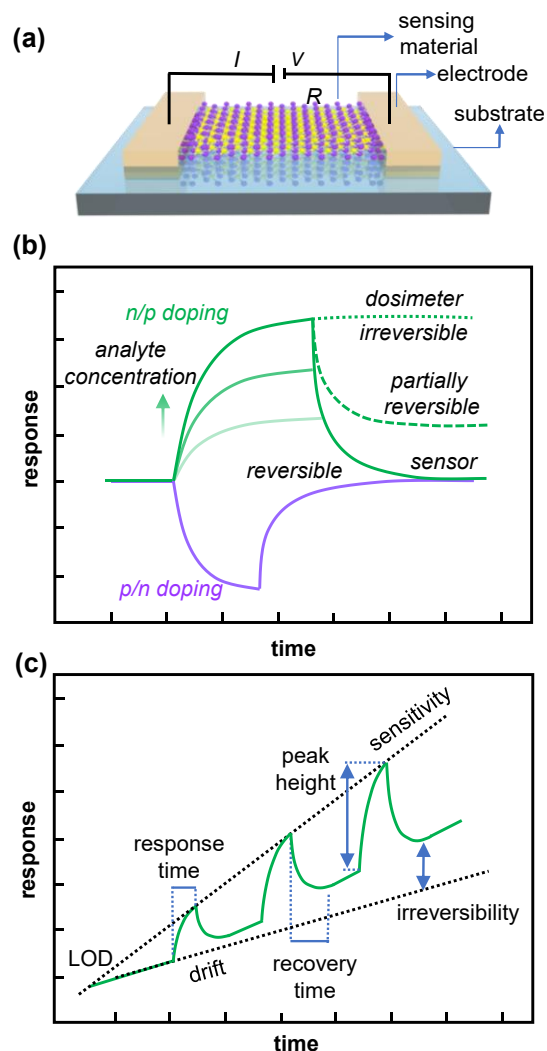


Figure 8. (a) Scheme diagram of a typical chemiresistor-based sensor made of metal chalcogenide. V is the voltage applied to the device, I is the current flowing through the device. (b) A typical response curve of a sensor exposed to analyte with opposite type (green and purple line) of electronic character at different concentration. Depending on the reversibility of interaction between analyte and sensing material, the response of the sensor can be irreversible, partially or fully reversible. (c) Graphical representation of selected performance parameters in a device successively exposed to increasing concentrations of analyte.⁵³ Adapted with permission from Ref. ⁵³. Copyright 2016 WILEY - VCH Verlag GmbH & Co. KGaA, Weinheim.

The sensing process of chemiresistive devices is mainly dictated by three distinct mechanisms, including change of doping level, modulation of Schottky barrier, and modulation of junction distance, which can work independently or synergistically, to alter the resistance of the device.^{53, 219} In the case of p-type semiconductors like reduced graphene oxide (rGO), the exposure to electron donating analytes (e.g., NH_3) results in electron transfer to the valence band of the rGO semiconductor, diminishing the concentration of holes, and subsequently causing a

decrease in the conductance; conversely, an electron withdrawing gases such as NO₂, will trigger the electron transfer from the p-type semiconductor material to the analyte, increasing the hole concentration, and thus improving its conductance (**Figure 8b**).¹⁵⁷ The adsorption of analyte can alter the work function (ϕ_s, ϕ_m) of the material layer, successively modifying the height of Schottky barrier of the material-electrode contact. In addition, the adsorption of the analytes at the junctions between the crystallinities or particles of the material can cause the grains of the chemiresistive material to separate from each other, which increases the hopping distance for charge transport, thus leading to an increase in the resistance.²²⁰⁻²²¹ **Figure 8c** shows a representative sensing trace of chemiresistive sensor upon three successive exposures to increasing analyte concentrations, that graphically represent the key features of the sensing performance, including sensitivity, LOD, response/recovery time, drift, and reversibility.

Chemiresistive sensors are one of the most widely applied device architectures for electronic sensing of gaseous analytes due to their simplicity, compatibility with conventional DC circuits, low cost, predictable electrical properties, and the ease of high precision measurement.²¹⁷⁻²¹⁸ Chemiresistive architectures are best employed in systems where rapid prototyping is necessary. The straight-forward design and operation of this type of device make them attractive starting platforms for investigating chemical sensitivity of new materials. The wide variety of techniques for incorporating sensing materials, and the macroscale features typically used, make this architecture highly suitable for initial testing when the morphology of materials has not been optimized, or to reduce device fabrication costs. In addition, chemiresistors typically exhibit good sensitivity, good reproducibility, and low power consumption.⁵⁴

2.4.2. Chemical Diodes

A diode is a two-terminal electronic component that exhibits low resistance to passing current in one direction, and high resistance in the opposite direction.²²² There are two types of diodes, the p-n junction diodes and Schottky diodes. The p-n junction type diode is formed by joining a p-type semiconductor with a n-type semiconductor, while the Schottky diode is composed of only one type of a semiconductor (p or n) material that is in contact with a metal or semi-metal electrode (**Figure 9a**).²²³ Schottky barrier diode sensors are simple to fabricate, obviating the need for photolithography or high-temperature diffusion/oxidation steps.²²⁴⁻²²⁵

The current-voltage (I - V) characteristic of Schottky diode can be explained by charge carrier transport mechanism,¹⁸⁶

$$I = I_s \left[\exp\left(\frac{eV}{kT}\right) - 1 \right] \quad (10)$$

where V is the forward bias voltage, k is the Boltzmann constant, T is temperature. The reverse bias saturation current (or scale current) I_s is defined by **eq 11**.

$$I_s = eN_c\mu_e E_{max} \exp\left(-\frac{\phi_b}{kT}\right) \quad (11)$$

In **eq 11** ϕ_b is the Schottky barrier height for an ideal contact between a metal and a semiconductor, N_c is the effective density of states in the conduction band, μ_e is the electron mobility, and E_{max} is the maximum field strength at the metal/semiconductor interface. The current density-voltage (J - V) curve is also widely used to describe the characteristics of a diode, which follows the similar relation as that of I - V curve.

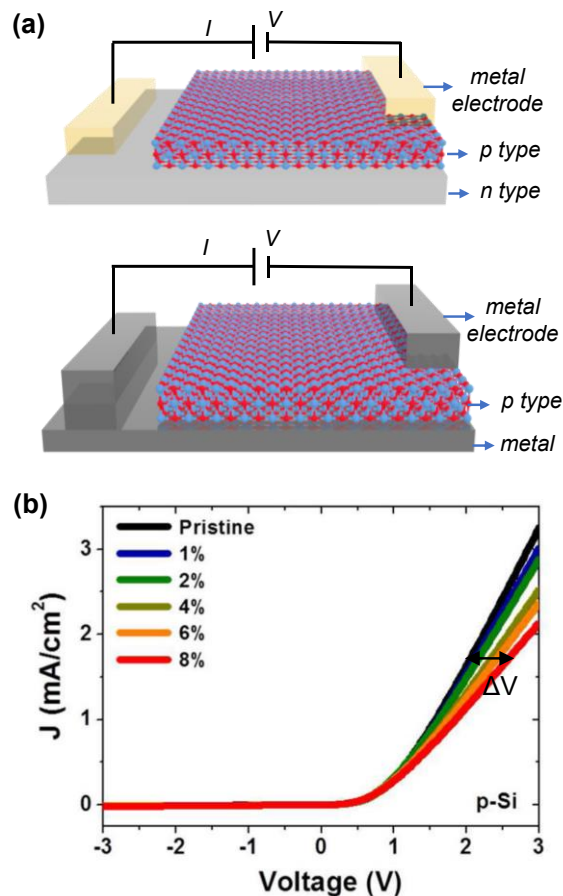


Figure 9. (a) Scheme diagram of a typical PN diode sensor (top) and a typical Schottky diode sensor (bottom); (b) Typical response curves of a Schottky diode-based sensor expressed by I - V curve upon exposure to analyte. ΔV indicates the gas or vapor induced voltage shift at constant current density.²²⁶ Reproduced from Ref. ²²⁶ Copyright 2013 American Chemical Society.

A typical change in the J - V characteristic of a Schottky barrier diode due to analyte-material interactions is shown in **Figure 9b**. The sensitivity of diodes is represented by the analyte-induced voltage shift at a given diode current I (or current density J), ΔV , extracted from current voltage characteristics and is defined as the following equation,

$$S = \frac{\Delta V}{V_0} = \frac{V_{analyte} - V_0}{V_0} \times 100\% \quad (12)$$

where $V_{analyte}$ and V_0 are the applied voltages at a constant current density with and without the exposure to analyte,

respectively. If the devices are operated at constant voltage, then the sensitivity can also be given by $\Delta I/I$.

The generation of signal in Schottky barrier diodes originates from the change of junction characteristics (i.e., I - V or J - V characteristics) by alternating the Schottky barrier height, Φ_b , or modifying the built-in voltage, V_{bi} .^{186, 227} The response can be due to either the adsorption of species at the surface of a metal that affects the interfacial polarization by formation of a dipole layer or caused by the absorption of analytes onto the semiconductor, which changes its work function and, hence, the contact potential or built-in voltage of the diode. The former is mostly encountered in Schottky barrier diodes based on inorganic semiconductors, whereas the latter is related to diodes based on organic semiconductors.¹⁸⁶

Chemical diodes are effective sensors that are comparable in sensitivity and power consumption to chemiresistors. Device integration is more involved than chemiresistors since the connection between the semiconductive material and metal must be precisely controlled. Lithographic techniques are often used to ensure placement of 2D materials with respect to electrodes. A disadvantage of chemical diodes is that sensitivity is dependent on the applied voltage, and this requires that materials must be stable under bias voltages higher than those typically required by chemiresistors.²²⁶⁻²²⁷

2.4.3. Field-Effect Transistors

Field-effect transistor (FET) is another type of device which has attracted a lot of research interest for chemical sensing applications.²²⁸⁻²²⁹ FET devices consist of source and drain electrodes, a semiconductive channel material, an insulating gate oxide, and a gate electrode (**Figure 10**).²³⁰ The current-flows through the contact terminals via the channel (called the drain current, I_{DS}) which can be modulated by an electric field perpendicular to the semiconductor originating from a voltage (V_{GS}) applied to the metal electrode (called the gate) and the source. The electric field acts upon the number of mobile charge carriers in the semiconductor, and consequently, controls the current, I_{DS} . The conductivity of the channel is a function of the potential applied across the gate and source terminals. The drain current I_{DS} is given by:

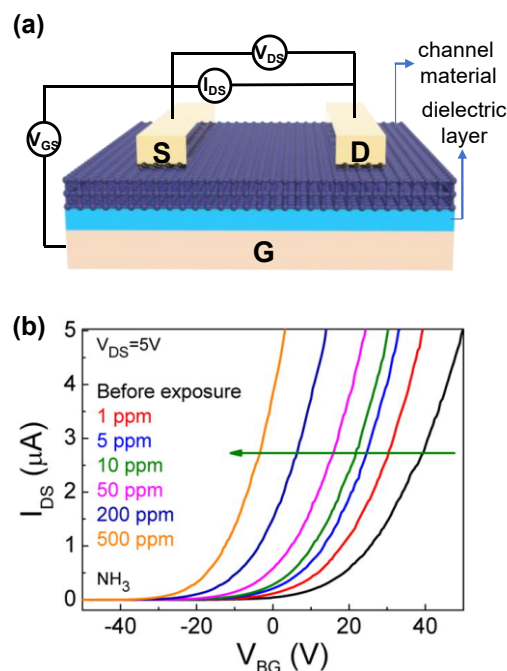


Figure 10. (a) Scheme diagram of a typical bottom-gated FET sensor made of metal oxides. (b) Typical response curves (I_{ds} - V_g) of a MoS₂ FET upon exposure to NH₃ with different concentrations.¹⁹¹ Reproduced from Ref. ¹⁹¹ Copyright 2014 American Chemical Society.

$$I_{DS} = \frac{C_i \mu W}{L} \left[(V_{GS} - V_{th}) - \frac{1}{2} V_{DS} \right] V_{DS} \quad (13)$$

where C_i is the capacitance of the gate insulator per unit area, μ is the charge carrier mobility in the channel, W/L is the width-to-length ratio of the channel, V_{GS} and V_{DS} are the applied gate-source and drain-source voltage, and V_{th} is the threshold voltage defined as the (minimum) voltage required on the gate to create a layer of minority charge carriers under the insulate layer.²³¹ The curves are characterized by a linear region when $V_{DS} \ll (V_{GS} - V_{th})$ and a saturation region when $V_{DS} > (V_{GS} - V_{th})$. At low drain-source voltages the I_{DS} current follows Ohm's law and is proportional to V_{DS} at a fixed V_{GS} (linear regime).

In a FET based chemical sensor, the channel is usually composed of a semiconducting bulk material that is sensitive to analyte molecules.²²⁹ It operates by monitoring current change in the channel material before and after the adsorption of target analytes.²²⁹ Most FET sensors operate in the linear range of I_{DS} and act as resistive type sensors. Their performance is governed by the intrinsic properties of the channel material, such as the work function, carrier mobility, and band gap, of which, band gap is the most important parameter in engineering sensor performance.²²⁹ Depending on the geometry of the devices, the type of a semiconductor (p-type vs. n-type), the nature of the analyte (reducing vs. oxidizing), the quality/morphology of the sensing materials, and physio-chemical interactions, including hydrogen bonding, charge transfer, hydrophobic interactions, and dipole-dipole interactions, can contribute to the

modulation of electrical conductivity in the 2D nanomaterial.^{228, 232} The interactions between the analyte and semiconductor can induce a change in Fermi-level, and thus alter the height of a Schottky barrier. These interactions can also involve a change in electronic coupling along the charge carrier transfer path in the semiconductor, which is attributed to morphological changes or interactions at grain boundaries.²³³ As a consequence, a change in conductance occurs upon exposure to a targeted analyte.

The response of the FET-based sensor can thus be expressed by $\Delta I_{DS}/I_{DS}$ at the given gate-source and drain-source voltage:

$$S = \frac{\Delta I_{DS}}{I_{DS}} = \frac{I_{DS}' - I_{DS}}{I_{DS}} \times 100\% \quad (14)$$

where I_{DS}' is the current upon exposure to analyte.

FET sensors have attracted considerable attention because of their potential for miniaturization in nanoscale, parallel sensing. Additionally, they can be engineered to exhibit fast response and are easily integrated with electronic manufacturing processes. FET sensor platform can work in both gas and liquid environments permitting detection of a wide range of analytes including gases, ions, and biomolecules.²²⁸⁻²²⁹ FET devices are commonly used to increase sensitivity compared with other device architectures because charge carrier mobility can be modulated by controlling gate voltage. FET devices can be manipulated into microscale or nanoscale features and present a useful means of providing strong device characterization (charge carrier mobility, conductivity, major carrier species) and subsequently being used for chemical sensing. However, the integration of materials into FET devices requires advanced techniques such as lithography, and a high degree of control over material morphology to incorporate the material as the channel in FET devices. Therefore, most FETs are limited to materials that are well understood. In addition, the application of FET for in-solution sensing has been limited primarily to measurements in non-physiological or/and low-ionic strength solutions due to the charge screening effects (Debye screening length).²³⁴⁻²³⁶ The charge of targeted molecules in solution (e.g., DNA, proteins) is screened by dissolved solution electrolytes (cations and anions). Current methods to overcome these limitations primarily rely on solution desalting (decrease in ionic-strength),²³⁷ incorporation of antibody receptors,²³⁸ and aptamers²³⁹, which can minimize the distance between analytes and the FET surface, and application of permeable polymer coatings that increase the effective Debye length immediately adjacent to the FET surface.²⁴⁰

2.4.4. Chemical Capacitors

A capacitor is a device that consists of two conducting electrodes separated by a non-conducting substance called a dielectric (**Figure 11a**).²⁴¹ The dielectric may be either air, mica, ceramic, organic solvent, or other suitable insulating material. Electrical energy charge is stored as a build-up of charge on the opposing electrodes. In general, the capacitance value is determined by the dielectric

material (ϵ_r), distance between the electrodes (d), and the area of each plate. The capacitance of a system can be expressed in terms of its geometry and dielectric constant as²⁴²

$$C = \epsilon_r \frac{\epsilon_0 A}{d} \quad (15)$$

where C is the capacitance in farads (F), ϵ_r is the relative static permittivity (dielectric constant) of the material between the plates, and ϵ_0 represents the permittivity of free space (8.854×10^{-12} F/m), A is the area of each plate, in square meters and d , corresponds to the separation distance (in meters) of the two plates.

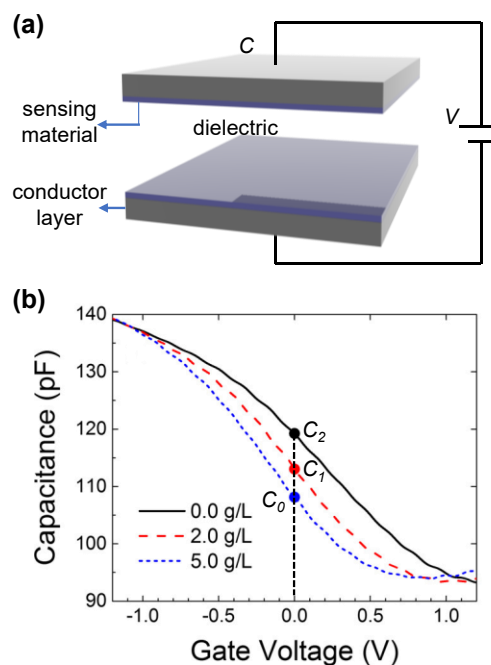


Figure 11. (a) Scheme diagram of a typical chemicapacitor-based sensor. (b) Response of a graphene based chemicapacitor under different concentrations of glucose as expressed by the shift of the C - V curve toward negative gate voltages with increase in glucose concentration.²⁴³ Reproduced from Ref. ²⁴³ Copyright 2017 American Chemical Society.

Any adsorption or binding of analytes onto the dielectric layer will change the thickness (d) and/or dielectric behavior (ϵ_r), and consequently the capacitance of the system. The binding event between the sensing material and analyte further induces alterations in the electrical properties or dimensions of the material resulting in a measurable analytical signal.²⁴⁴ For example, changes in the dielectric constant (ϵ_r) due to the interactions between an immobilized antibody and antigen on a surface of 2D material are frequently utilized in biomolecules sensing. Dielectric-variable chemical capacitors are generally not applied to gas sensing applications because the relative permittivity of most inorganic gases (except H_2O) are similar. Instead, changes in dielectric layer thickness (d) are more frequently found in gas sensing.¹⁴⁸ For humidity sensing, the change in

the electrode area is also possible.²⁴⁵ **Figure 11b** shows the C - V characteristic of a capacitor-based sensor before and after interacting with an analyte. The sensitivity can be defined in terms of the change in capacitance ΔC at a fixed voltage V .²⁴³

$$S = \frac{\Delta C}{C_0} = \frac{C_{\text{analyte}} - C_0}{C_0} \times 100\% \quad (16)$$

It could also be defined as $\Delta V/V$ at a given C value. Often the sensitivity is simply given as is the change of the flat band potential (ΔV_{FB}), the bias needed to force the surface potential (ψ_s) of the semiconductor in the capacitor to zero.²⁴⁶

Capacitive-type sensors are characterized by low cost and simple device configuration that enables their miniaturization for sensing applications. Multiple capacitive sensors containing different recognition elements can be integrated onto a single-chip platform, to form a compact array of micro-sensors for targeting different molecules. Since chemical capacitor devices do not require static power consumption, they are suitable for use in energy-constrained applications, including wireless sensor networks and low power battery-operated technologies. (as low as a few μW)²⁴⁷. The amplification of capacitance signal can be readily performed by using oscillator circuits thus enabling sensitive detection of analytes.^{148, 244} A wide scope of 2D materials can be sued for electronic transduction of chemical sensing, because adsorption of chemical analytes can lead to a permittivity change. However, chemical capacitors are generally less selective than other sensing architectures. They are more often sensitive to humidity and swelling effects.

2.4.5. Electrochemical Sensors

Electrochemical sensors are one of the largest groups of chemical sensors. They are comprised of integrated receptor-transducer devices capable of providing selective and quantitative analytical information regarding the investigated system (**Figure 12a**).¹⁰ Electrochemical sensing measurements typically generate a measurable response in the form of current potential, charge accumulation, or impedance change of a medium between electrodes.⁹

Potentiometric sensors. Potentiometric sensing devices measure the difference in electrical potential between the connecting leads of the working electrodes relative to the potential of a suitable reference electrode.²⁴⁸ Potentiometric measurements are carried out in a two-electrode galvanic cell under ideally zero current conditions.²⁴⁹ In this situation the measured potential is defined by the charge distribution of ions and electrons, at the solution/working electrode interface, as a function of ion activity in a measured sample.²⁴⁹ This relationship is defined by the Nernst equation indicating that, at room temperature, a 10-fold increase in the activity of measured ions is followed by an increase in the potential/electromotive force (EMF) of 59.2 mV/ z_i .²⁰⁴

$$E_{PB} = E_i^0 + \frac{RT}{z_i F} \ln \frac{a_i(aq)}{a_i(org)} \quad (17)$$

E_{PB} is the electrical potential developed between the working and reference electrode, E_i^0 is a cell potential under standard conditions (273.15 K and 100 kPa), $a_i(aq)$ are the activities of primary ions in the aqueous and organic phase, respectively. z_i is the ionic charge of the ion i , F , R , T are the Faraday constant, the universal gas constant, and the absolute temperature, respectively.²⁰⁴

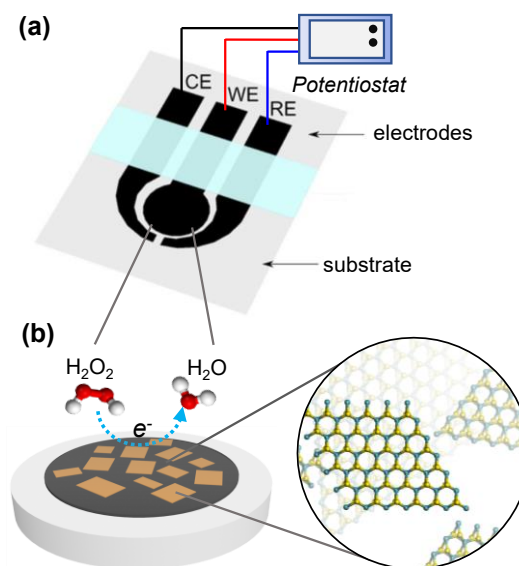


Figure 12. (a) A typical configuration of electrochemical sensor with counter, working, and reference electrodes connected to a potentiostat. CE, counter electrode, WE, working electrode, RE, reference electrode. (b) A working electrode that consists of a glassy carbon electrode functionalized with redox active MoS_2 .²⁵⁰ Adapted from Ref. ²⁵⁰ Copyright 2013 American Chemical Society.

In direct potentiometry, the measured phase boundary potential is ideally a function of the activity of only one specific analyte ion due to the charge separation at the water/water immiscible interface, allowing selective detection of targeted analytes even in the presence of ionic interferants.²⁴⁸ Therefore, selectivity of ion selective electrode (ISE) is directly related to the equilibrium constant of the exchange reaction of targeted and interfering ions between the organic and aqueous phases.²⁵¹ Many modern potentiometric sensors rely on the presence of either ionically conductive mono- or poly-crystalline solids (e.g., lanthanum trifluoride) or ion-selective membranes (ISM), whose nature/composition dictates the sensing properties of the electrodes. Typically, an ISM is composed of an ionophore (ion ligand), lipophilic salt (ion exchanger), polymer, and plasticizer which together form the matrix of the membrane.²⁵² These polymeric membranes have proven to be suitable for numerous sensing applications because their electrochemical response and sensing properties (e.g., selectivity and sensitivity) can be relatively easily modulated by using different components during the ISE fabrication.²⁵²

Since the input signal in potentiometric measurements refers to the activity of a target ion, while the output

is an electrical potential, the effective conversion of the charge carriers from ions to electrons is needed. This signal conversion can be achieved using transducers.²⁵³ To achieve stable electrode potential, it is required to obtain sufficiently fast and reversible ion-to-electron transduction across the ionically active polymeric ion-selective membrane and the electrochemically active transducer, and the electrical contact, without any contribution from side reactions.²⁵⁴ In conventional liquid contact ISEs, usually AgCl coated Ag wire serves as inner reference electrode submerged in the internal electrolyte containing fixed concentration of Cl⁻ ions. In this situation, the ion-to-electron transduction proceeds through the reversible redox reaction between $\text{AgCl}_{(s)} + e^- \rightleftharpoons \text{Ag}_{(s)} + \text{Cl}^-(\text{aq})$, which provides stable interfacial potential between the AgCl/Ag electrode and the inner filling solution.²⁵²

Advancements in the development of potentiometric ion-selective sensors led to the elimination of internal filling solution giving rise to solid-contact ISE, which are more durable and easier to miniaturize than their conventional counterparts.²⁵⁴ Although first reports of solid contact ISEs emerged in early 1970s with the invention of the coated-wire electrodes (CWE), the poor potential stability of resulting CWEs due to the blocked interface between ISM and electrical conducted strongly inhibited their further analytical applications.²⁵⁴ Solid-contact electrodes with enhanced potential stability have been produced by using numerous electroactive materials with both mixed electronic and ionic conductivities that can work as ion-to-electron transducers when sandwiched in between the ISM and underlying conductor.²⁵³ Among these materials, electroactive conductive polymers (e.g. poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate) (PEDOT-PSS), poly(3-octylthiophene) or polyaniline (PANI)²⁵⁵⁻²⁵⁶), carbon materials,²⁵⁷⁻²⁶⁰ and 2D nanomaterials including graphene²⁶¹⁻²⁶³ were recognized as one of the most promising ion-to-electron transducers for solid-contact ISEs.

Potentiometric sensing has three beneficial characteristics that allow these types of sensors to perform well for chemical detection. *First*, potentiometric sensors use only two electrodes, allowing simplified device design. *Second*, analysis happens at thermodynamic equilibrium meaning observation of the system may be performed without applying a potential that may motivate chemical reactions to occur. *Third*, potentiometry is able to detect chemical species without redox processes occurring, meaning redox-inert species are possible analytes. A few drawbacks of potentiometry exist. As devices, potentiometric sensors are more sensitive to mechanical disturbances such as stirring, which hinders their use in mobile applications. Also, since only the potential of the system is measured, information about reversibility and this subsequent boost to selectivity, is not obtained.

Voltammetric Sensors and Amperometric Sensors. Voltammetry and amperometry are the most utilized transducing methods in the development of electrochemical sensing platforms due to their overall simplicity, low-cost instrumentation, and significant sensitivity to targeted

analytes.^{9-10, 264-266} In both methods, the applied potential is a driving force for electron transfer reactions, which produce a measurable change in current.²⁶⁷ Since the magnitude of measured current is proportional to the number of oxidized/reduced molecules in the solution, it is possible to monitor relative concentrations of molecules at physiological timelines.²⁶⁷ Voltammetric and amperometric measurements typically utilize a three-electrode set-up comprising of working electrode, counter electrode and reference electrode.²⁰⁴ The zero or 'reference' potential is set by the presence of reference electrode. The third electrode is the counter electrode, which acts as an electron source/sink²⁶⁸. In the development of sensing devices, the surface of a working electrode (e.g., Au, Pt, or GCE) is most commonly functionalized with an electroactive layer to induce selectivity to targeted analytes as shown in **Figure 12b**.^{9-10, 269-270} Electrodes modified with redox active polymers, ionic liquids, carbons, metals, and 2D nanomaterials are only a small representation of available modifications that led to the development of excellent sensing platforms for applications spanning across many disciplines and industries.^{8, 11, 266, 271-275}

In amperometry, the electrode is held at a fixed potential and the current is monitored over time.²⁷⁶ Current magnitude is then related to the concentration of the analyte present.²⁷⁷ Amperometric sensors typically have response times, dynamic ranges and sensitivities similar to potentiometric sensors.²⁷⁸⁻²⁷⁹ The main limitation of amperometry is, that it is difficult to confirm the identity of detected molecules solely by the shape of recorded current.^{9, 280}

In cyclic voltammetry (CV), the applied potential at the working electrode is ramped linearly with time and the current flowing between the working electrode and an auxiliary electrode is measured.²⁶⁷ When the CV scan, in either cathodic or anodic direction, reaches the set potential, the potential ramp is reversed to bring the potential of the working electrode back to its initial value.²⁸¹ This potential inversion can occur multiple times during a single experiment, until a desired number of electrochemical cycles is obtained. Because many biologically important molecules undergo redox transformations at different potentials, a cyclic voltammogram can be used as a fingerprint technique to identify the presence of targeted biomolecules.^{10, 266, 270, 278} Besides cyclic voltammetry, numerous other voltammetric techniques have been employed in electrochemical detection of biomolecules to further enhance the sensitivity of sensing platforms in the context of quantitative analysis.^{8-11, 14, 59, 264-266, 270, 272-275, 278-279, 282} Typically, pulse voltammetry techniques such as differential pulse voltammetry (DPV), square-wave voltammetry (SWV), and normal pulse voltammetry (NPV) are encompassed within this category.^{10, 266, 283} Recent review articles have focused on specific applications or methods for voltammetric sensors.^{8-10, 13, 121, 273}

Voltammetry and amperometry-based sensors access a regime of chemical sensing that provides exceptional selectivity and sensitivity. The advantage of voltammetry is that a positive or negative bias can be applied to assess the

redox profile of a solution. Specific redox couples can be observed to give information about the reversibility of reactions, the nature of the species present, and how they interact with 2D surfaces. Amperometry has many of the same benefits of voltammetry, and like voltammetry, can only detect redox active species. Amperometry can be performed with stirring or other disturbances with no ill effect on sensing performance. This is beneficial to mobile applications of these sensors such as wearable sensors, or installations for environmental monitoring.

Impedance sensors. Electrochemical impedance spectroscopy (EIS) is a non-destructive steady-state technique capable of probing the relaxation phenomena over a wide range of frequencies typically spanning from 10^6 to 10^{-4} Hz.²⁸⁴ Similarly, as to voltammetric/amperometric techniques, EIS predominantly utilizes a three-electrode configuration for electroanalytical measurements in solutions. During the EIS experiments a small AC perturbation signal (2–10 mV) is imposed to the electrochemical cell and the resulting current is measured.²⁸⁵ The current response to the AC potential is a sin wave with the same frequency but with different amplitude and phase.²⁸⁶ The in-phase current response determines the real component (resistive) of the impedance, while the out-of-phase current response determines the imaginary component (capacitive).²⁸⁷ The magnitude of the recorded phase shift depends on the nature of the electrolyte, diffusion process, electrode kinetics and chemical reactions that may take place in the electrochemical cell.²⁶⁷ In general, impedance data can be represented using either Cartesian or polar coordinates. The plot of real part of the impedance- $\text{Re}Z(j\omega)$ (x axis) versus the imaginary part of the impedance- $\text{Im}Z(j\omega)$ (y axis) is typically referred as a Nyquist plot. A Bode plot is a log-log plot of the magnitude $|Z(j\omega)|$ and phase (ϕ) of the impedance $Z(j\omega)$ as a function of the frequency of a sinusoidal excitation (ω or $f = \omega/2\pi$).²⁸⁶ Since the Nyquist plot combines gain (magnitude) and phase into one plot in the complex plane, the information regarding frequency is thus unavailable, and needs to be extracted from the Bode plot.²⁶⁷ EIS results are most often fitted, through modelling, into equivalent circuits made up of resistors, capacitors or inductors, which can be used to describe most of the electrochemical systems.²⁸⁷ Impedance methods are thus capable of characterizing physicochemical processes of widely differing time constants such as sampling the electron transfer at high frequency and mass transfer at low frequencies.²⁸⁸ Since EIS is particularly sensitive to changes caused by either surface or

bulk phenomena, its prominence as an analytical tool for electrochemical research and sensor applications have been on a rise.²⁸⁹⁻²⁹⁶

In the context of 2D materials, EIS is a powerful technique for investigating the properties and phenomena at different stages of development and integration of materials into targeted applications. Interfacial phenomena important for sensing, energy storage, and electronic applications can be characterized.²⁹⁷ For example, EIS can offer information about double layer capacitance of materials in solution. EIS can be used to help characterize the conductive junction between electrode and 2D material. Finally, chemical processes enabled by 2D materials that are essential to sensing and catalysis, such as rate constants and diffusion coefficients, can be characterized using EIS techniques.²⁹⁸

3. Structure and Surface Chemistry of 2D Materials

3.1. Graphene and Graphene Oxides

Graphene is a single layer of sp^2 -hybridized carbon atoms covalently bound together in a honeycomb lattice (**Figure 13a**).⁷⁷ It is the basic building block of other carbon-based allotropes, such as graphite, carbon nanotubes (CNTs), and fullerenes.²⁹⁹ The distance between two neighboring carbon atoms in a single sheet of graphene is about 1.42 Å. Individual layers are held together by the van der Waals interactions to form graphite (**Figure 13d, e**), in which the distance between the adjacent layers is about 3.35 Å (**Figure 13b**). Graphene was first successfully isolated at 2004 by Geim and Novoselov by exfoliation from graphite.⁷⁶ Since then, it has become one of the most published topics for material scientists due to its extraordinary thermal, optical, electrical, mechanical, and physiochemical properties arising from its two-dimensional crystal structure.⁷³ Graphene displays extremely high carrier mobility of $2 \times 10^5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ and high carrier density of 10^{12} cm^{-2} at room temperature, which corresponds to a resistivity of $10^{-6} \Omega$.³⁰⁰⁻³⁰¹ Its bandgap and conductivity is dependent on the number of layers in the stack and approach those of graphite when the number of layers is increased.³⁰² Graphene exhibits a large theoretical specific surface area of $2630 \text{ m}^2 \text{ g}^{-1}$, which is twice as high as that of single-walled CNTs.³⁰³ It also has remarkable mechanical properties, and it is considered as one of the strongest materials available, with an intrinsic tensile strength of 130.5 GPa and a Young's modulus of 1 TPa.³⁰⁴

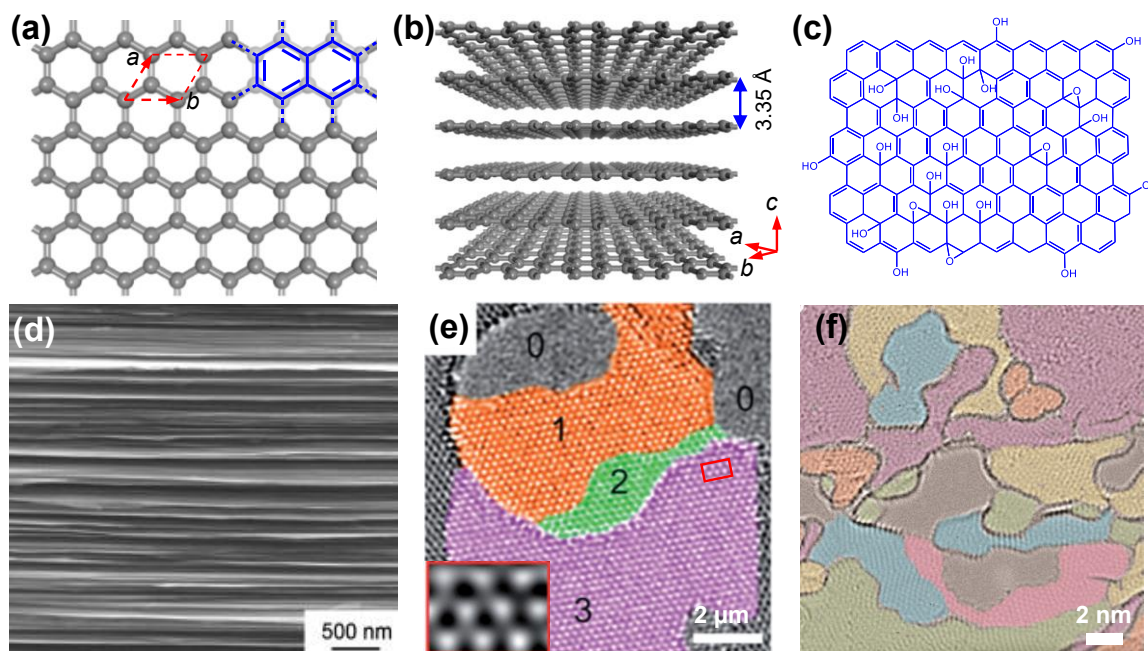


Figure 13. (a) The ideal structure of a sheet of graphene that consist of atomic-scale hexagonal lattice made of carbon atoms. (b) Structure of graphene layers. (c) Chemical structure of Graphene oxide based on the Lerf-Klinowski model.³⁰⁵ Epoxy and hydroxyl groups functionalize the surface. (d) SEM images of highly ordered pyrolytic graphite consisting of many layers of graphene.³⁰⁶ Reproduced with permission from Ref. ³⁰⁶ Copyright 2013 Elsevier Ltd. (e) HRTEM image of a region containing 0, 1, 2, and 3 layers of graphene. Scale bar, 2 μm .³⁰⁷ Reproduced with permission from Ref.³⁰⁷ Copyright 2010 IOP Publishing Ltd. (f) Overlaid color representation of few-layer graphene oxide at 700 $^{\circ}\text{C}$ imaged with an in situ TEM heating holder. Scale bar, 2 nm.³⁰⁸ Adapted from Ref. ³⁰⁸ Copyright 2016 American Chemical Society.

Well-established methods to produce graphene include micromechanical cleaving,⁷⁶ solution-phase exfoliation from graphite,³⁰⁹⁻³¹⁰ chemical vapor deposition (CVD)³¹¹⁻³¹⁴ and organic synthesis based methods.³¹⁵⁻³¹⁶ Micromechanical cleaving technique, also known as the ‘Scotch tape’ or peel-off method, tends to produce graphene with the best quality with the least amount of structural and compositional defects.³¹⁷ However, this method offers only limited control over the number of mechanically peeled-off layers, and it is not suitable for mass manufacturing of graphene. Solution-phase exfoliation usually involves the oxidation of graphite under strongly acidic conditions (e.g., Brodie,³¹⁸ Staudenmaier,³¹⁹ and Hummer’s methods³²⁰) and leads to the formation of graphene oxide (GO), which has many oxygen-containing functional groups on the surface, such as carboxyls, epoxides, and hydroxyls (**Figure 13c**).^{73, 321-322} GO retains a layered structure (**Figure 13f**), but in contrast to graphene, it is an electrical insulator due to the existence of a large proportion of sp^3 C–C bonds. To regain the structural features of graphene, that define its unique electrical properties, GO can be reduced either by thermal, electrical or chemical treatments.³²² The resulting product-reduced graphene oxide (rGO)-contains a significant amount of C–O bonds. This method allows the low-cost and high-volume production of rGO; however, it results in the incorporation of structural and compositional defects with limited control over their spatial distribution. CVD relies on the epitaxial growth of graphene layers on the surface of other single-crystal substrate (e.g., SiC, Ni and Cu) under high temperatures ($> 600\text{ }^{\circ}\text{C}$) in the presence of hydrocarbon vapors as a source of carbon.³²³ CVD is suitable for producing macroscale areas/quantities of graphene, which

then can be readily transferred onto desired surfaces after the dissolution of the single-crystal supporting substrate. However, the uniform growth of single-layer graphene sheet, using CVD methods, remains challenging, and requires further development.^{75, 117}

The high electrical conductivity of graphene, together with its large specific surface area, high mechanical strength, and potential for mass production, makes it an excellent platform for applications in chemical sensing.^{78, 123, 125, 232, 272, 324-325} *First*, graphene exhibits remarkably high carrier mobility and high carrier density, at room temperature.²⁹⁹ These outstanding electronic properties make graphene a good candidate for the fabrication of high-performance electrically-transduced analytical devices.^{102, 317} *Second*, the surface of graphene can interact with a broad range of analytes through van der Waals force, electron transfer or covalent bonding.^{77, 326} These interactions can result in the perturbation of electronic properties of graphene, usually reflected in a conductivity change.²⁶⁴ Theoretical studies indicate that the adsorption of different gas molecules on graphene can also modulate electrical conductivity through changes in doping states.³²⁷⁻³³⁰ Electron density within graphene-based materials can be localized around its edges and structural defects giving rise to much faster electron transfer rates than encountered on its basal plane, thus demonstrating a versatile nature of graphene as electrocatalyst for electrically-transduced sensing applications.³³¹ *Third*, graphene possesses high surface-to-volume ratio, meaning that every carbon atom in graphene is a surface atom, providing the greatest possible surface area per unit volume. Therefore, the charge transport through

graphene is highly sensitive to its chemical environment.^{80, 125} *Fourth*, graphene has inherently low electrical noise due to the high quality of its crystal lattice, making it capable of screening charge fluctuation compared to one-dimensional counterparts (e.g., CNTs).^{76, 332–333} Only one electron change in the local carrier concentration in graphene can lead to a step-like alterations in its resistance resulting in single-molecule sensitivity.¹⁵⁷ *Fifth*, graphene offers an outstanding mechanical strength and flexibility, which are well-suited with electronic devices that have the form of flexible, stretchable, or even conformal features.^{124, 324, 334} These extraordinary properties enable graphene to be considered as a promising material for wearable electronics.¹²⁴

Because the surface of graphene plays a crucial role in intermolecular interactions, tuning the surface chemistry of graphene materials is the most primary and direct approach to adjust its sensing properties. To provide enhanced specificity and strength of the interactions, the surface of graphene can be modified through various covalent and noncovalent methods.^{97, 335} *Firstly*, molecular level tuning of graphene surfaces through either post-synthetic incorporation of functional groups or dopants as well as by achieving a high level of control over the structural and compositional defects may enhance its sensing properties for the fabrication of functional devices. Theoretical and experimental studies on graphene-based gas sensors revealed that defects and dopants make the graphitic sheets more sensitive to gas molecules if compared to the intact graphitic domains in graphene-based materials.^{336–339} Introducing electron-withdrawing groups (e.g., epoxide and carboxylic groups) generates holes in the valence band of rGO, and consequently improves the response towards reducing molecules. Conversely, surface modifications with functional groups containing lone-pair electrons (e.g., ethylenediamine or sulfonate) can improve the response towards oxidizing molecules. *Secondly*, the sensing properties of graphene materials, such as sensitivity and selectivity, can be further improved by creating graphene hybrid materials with other functional nanostructures, including metal^{340–341} and metal oxide nanoparticles,^{342–344} organic receptor,³⁴⁵ conducting polymers,³⁴⁶ proteins or nucleic acids.²⁷² The optimized performance arises from the synergistic effects of different components.^{78, 123, 125, 264, 283, 334, 347} For example, modification with conductive polymers can enhance carrier scattering of graphene, leading to the formation of an adsorbent layer on the graphene providing additional electrochemical or acid–base interactions with a range of molecules,³⁴⁸ while modifications with enzymes can induce selectivity to biomolecules.³⁴⁹ A holistic understanding of the surface chemistry and modified surface species, lattice defects, electronic properties, and how each attribute can be tailored, should be considered when applying graphene to chemical sensing applications.

3.2. Black Phosphorous

The most stable allotrope of phosphorous — black phosphorous (BP) — was first synthesized by Bridgman in 1914 by subjecting white phosphorus to high temperature (200 °C) and pressure (1.2 GPa).³⁵⁰ A century later, Ji and co-

workers used mechanical exfoliation to isolate single and few atomic layers of 2D BP–phosphorene–through micro-mechanical exfoliation. The resulting 2D materials exhibits unique properties such as hinge-like structure, structural anisotropy, quasi-one-dimensional excitonic nature, and layer dependent band gap–features that often contrast those found in other 2D materials.^{67, 351–352} 2D BP exists as a single-elemental layered crystalline material composed solely of sp^3 hybridized phosphorus atoms, arranged in a layered orthorhombic crystal structure with the $Cmca$ space group.³⁵³ It forms a honeycomb lattice structure with notable non-planarity in the shape of structural ridges, with lattice constants of $a = 3.31$, $b = 10.50$, and $c = 4.38$ Å.³⁵⁴ BP also displays a puckered conformation along the armchair direction, with a bilayer structure being dominant along the zigzag direction (**Figure 14a**). Stacks of 2D layered BP are held together by interlayer van der Waals interactions with the distance of 5.5 Å between the adjacent layers (**Figure 14b–c**). In each phosphorene layer, P atoms display triangular pyramidal structure due to the presence of three covalently coordinated phosphorous atoms with one lone pair of electrons; while defects may exist in the single layer due to the loss of the P atoms (**Figure 14d**).³⁵⁵

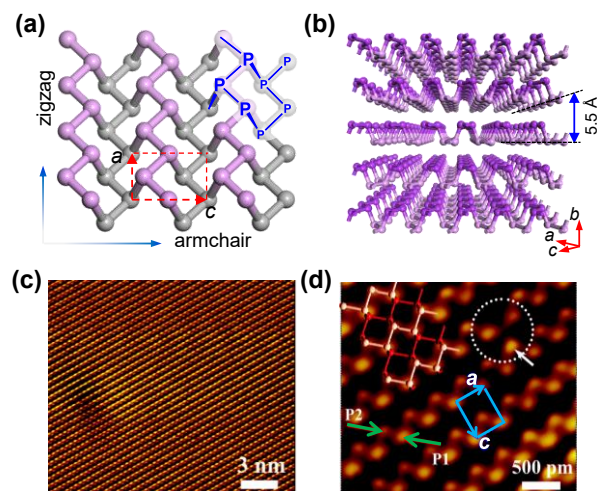


Figure 14. (a) Schematic diagram and chemical structure of single-layer phosphorene. (b) Few layers of phosphorene stacked by van der Waals force. (c) Large-scale STM image of BP surface with atomic resolution. (d) Close-up STM image showing that only the upper atoms of the topmost puckered layer can be seen with no reconstructions. The unit cell is indicated by blue dashed lines and a vacancy is marked by a green dashed circle. There is a contrast between the two rows in the same zigzag chain, indicated by red arrows and labeled as P1 and P2, respectively.³⁵⁵ Adapted from Ref. ³⁵⁵ Copyright 2009 American Chemical Society.

In addition to the tunable direct bandgap of BP, which can be modulated by increasing the layer multiplicity, from 1.51 eV for a monolayer to 0.59 eV for a five-layer system³⁵⁶ BP also possesses the drain current modulation up to 10^5 and carrier mobility up to $1000 \text{ cm}^2/\text{V s}$,³⁵¹ which makes it attractive for electronics applications. Recent theoretical studies showed that the band gap of BP can be further engineered by controlling the direction of the edges

(e.g., zigzag or armchair), as well as controlling the functional groups at the edges.³⁵⁷ For example, Tran et al. demonstrated that the magnitude of the band gap for BP nanoribbons is also dependent on the width of the nanoribbons due to quantum confinement effect.³⁵⁸ Peng et al. further demonstrated that the armchair P-nanoribbons exhibited semi-conductive behavior for all investigated edge functionalized groups (H, F, Cl, OH, O, S, and Se), while the zigzag nanoribbons displayed either semiconductor or metallic behavior depending on their edge chemical groups.³⁵⁹

The increasing use of BP in electrically-transduced sensing technologies arises from the combination of its unique electronic properties such as a direct bandgap regardless of the number layers, a small intrinsic band gap, and anisotropic electrical conductance, with its unique surface chemistry.¹⁵⁹ In particular, BP possesses high chemical adsorption energy, as well as large abundance of available adsorption sites for analyte interactions as a result of its puckered surface structure,^{98, 159} which can lead to high sensitivity in electrically-transduced sensing. Charge transfer between analyte and BP, and consequently sensitivity, can be further improved by introducing structural ripples into the surface of BP.³⁶⁰ Recent DFT calculations demonstrated that the molecular adsorption energy of BP exceeds that of other 2D materials, including graphene and MoS₂,⁹⁸ further confirming suitability of BP for chemical sensing applications. In addition, large surface-to-volume ratio of BP could be utilized as a scaffold for the immobilization of known molecular receptors to induce selectivity to targeted analytes.³⁶¹⁻³⁶³ The introduction of dopants is another approach to improve ability of BP to sense analytes.³⁶⁴ BP also exhibits faster heterogeneous electron transfer rates at the edge plane sites than on its basal plane, in similar fashion to that of graphene. Thus with the future improvements in control over the orientation of fabricated layers, BP may find large utility in sensing applications.³⁵³ However, the biggest challenge in the application of BP for sensing technologies lies in its limited stability to light and oxygen and the possibility of formation of phosphoric acid species in the presence of moisture.^{159, 365} Known strategies to improve stability of BP to degradation under ambient conditions rely on the incorporation of protective coatings,³⁶⁵ nanomaterials³⁶⁶ or ionic liquids.³⁶⁷

3.3. Transition Metal Dichalcogenides

Transition metal dichalcogenides (TMDC) are a family of inorganic materials with a chemical formula of MX₂, where M is a hexavalent transition metal ion, and X is a divalent chalcogen (S, Se, Te).^{84, 368} A subset of TMDCs (mainly those based on group 4–7 transition metals) crystallize as layered structures, in which the monolayers stack together through the van der Waals forces. In MoS₂, each monolayer contains three rows of atoms, a layer of metal atoms sandwiched between the top layer and bottom layer of the chalcogenide atoms. Each layer has a covalently bound X–M–X unit with 6-coordinate metal sites adapting either trigonal prismatic (*D*_{3h}) symmetry or trigonal antiprismatic (*D*_{3d}) symmetry (Figure 15a–b).⁸⁴ The monolayer of TMDC was first isolated by Joensen et al. in 1986 with the

characterization of atomically thin MoS₂.³⁶⁹⁻³⁷⁰ In contrast to graphene, TMDCs can display a wide range of polymorphs and polytypes.³⁷¹⁻³⁷² For example, MoS₂ has four different crystal structures, 2H, 1T, 1T', and 3R, depending on the coordination modes between the Mo and S atoms and/or stacking orders between layers.³⁷³ Conductivity of bulk TMDCs ranges from insulators (HfS₂), to semiconductors (MoS₂, WS₂), semimetals (WTe₂, TiSe₂), and metals (NbS₂, TaS₂).³⁷⁴ The electronic properties of TMDC layered structures differ significantly from the bulk properties due to confinement effects, as well as the scission of interlayer coupling.^{368, 375-376} Exfoliation of bulk TMDC disrupts the s–p_z orbital interactions between adjacent layers and causes the band gap to widen.

Synthesis of single and few layer TMDCs can be accomplished through top-down methods including mechanical or liquid-phase exfoliation of bulk layered crystals,³⁷⁷⁻³⁸⁰ or through bottom-up methods such as CVD.³⁸¹⁻³⁸³ Currently, mechanical exfoliation provides the highest quality monolayer samples at the cost of low synthetic yield. However, inherent atomic scale defects are still found in MoS₂ single layers made by mechanical exfoliation (Figure 15c–d).³⁸⁴⁻³⁸⁵ CVD methods are more suitable for large-scale manufacturing of TMDCs than exfoliation techniques. The uniform growth of single-layer TMDCs remains a challenge.⁸⁴

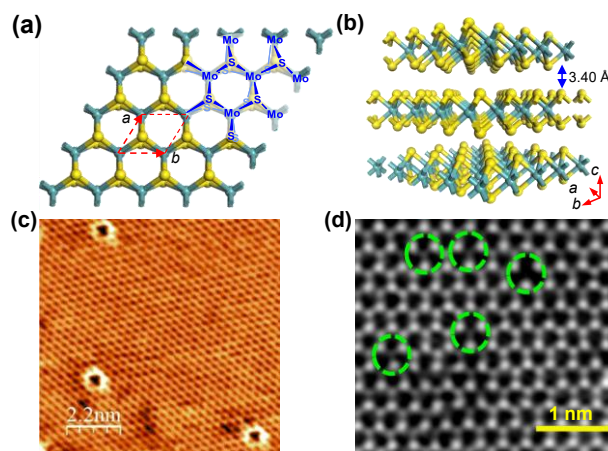


Figure 15. (a) Schematic diagram of single layer of MoS₂. (b) Three-dimensional representation of the structure of MoS₂. (c) STM images of single-layer MoS₂ with triangular and circular shaped point defects.³⁸⁴ Reproduced with permission from Ref. ³⁸⁴ Copyright 2016 Nature Publishing Group. (d) Atomic resolved STEM-ADF images to reveal the distribution of different point defects.³⁸⁵ Reproduced with permission from Ref. ³⁸⁵ Copyright 2015 Nature Publishing Group.

When TMDC is exfoliated into 2D thin sheet, both the basal planes and the prismatic edges are exposed, presenting distinct structural and electrical features.⁷³ The surface chemistry of the basal plane of TMDCs is dominated by chalcogenide lone pairs, which are projected perpendicularly to the TMDC basal surface,^{73, 138, 386} on the prismatic edges, either metal or chalcogenide atoms can be present,

depending on the growth environment.³²¹ Once the lateral size is decreased, the presence of low-coordination step-edges, kinks and corner atoms dominate the overall observed chemistry of the TMDC materials.³⁸⁷ For example, the location and amount of S vacancies at the edges of MoS₂ nanosheets can critically influence their stability and catalytic activity.³⁸⁸ Theoretical calculations show that MoS₂ with S vacancies exhibits excellent adsorption ability for several nonpolar gases, while perfect MoS₂ sheets showed little or no adsorption.³⁰³ S vacancies in MoS₂ are most favorably formed either at the edge or the corners of the nanosheet layer, whose specific location/distribution is further dictated by the size of the 2D sheet. Therefore, it is important to control the specific shape (e.g., hexagonal platelets, plate-like crystallites, and trigonal sheets) of TMDC nanosheets both in the context of their morphology and dimensionality.³⁸⁹⁻³⁹⁰ For small-sized MoS₂ nanosheets, the shape of the material can be engineered by the edge-plane functionalization, as the equilibrium shape geometry is highly sensitive to the energetics of the edge atoms. Both metal-terminated and sulfur-terminated examples of TMDCs fabricated using this experimental approach have been demonstrated. This level of molecular control allows great tunability in the reactivity and electronic properties of 2D TMDC nanosheets for applications in sensing technologies. Post-transition metal dichalcogenides (pTMDC) materials, like SnS₂, exhibit many of the similar properties with TMDC due to their isostructural nature.³⁹¹⁻³⁹³

Metal dichalcogenides (MDC) encompass diverse morphological and compositional structures.³⁸⁶ Numerous metals and chalcogens have been used as components in 2D sheets from bottom-up synthetic methods.⁷³ MDCs can be found as insulators, semiconductors, or metallic conductors^{368, 386}, allowing them to be incorporated into a broad range of analytical devices in which charge transport can be easily modulated by surface adsorbents. Despite compositional control over physical parameters such as conductivity, a wide range of synthetic options for producing MDCs must be optimized.³⁸⁷ There is also a significant challenge in obtaining MDCs with specific layer multiplicity and tailored edge functionality.³⁸⁷ Both aspects play a large role in the sensitivity towards various analytes.³⁹⁴ Yet, the numerous benefits of MDCs such as high thermal and chemical stability coupled with large abundance of metal host-guest sites render these materials as promising candidates for gas detectors and future gas sensing applications.

3.4. Metal Oxides

Metal oxides are compounds formed from metal and oxygen in the form of oxide ion, which constitute one of the most diverse classes of solids, exhibiting a variety of structures and properties.^{86, 395-396} 2D metal oxides can be divided into two groups—2D layered metal oxides, e.g., MoO₃, TaO₃, and WO₃, and 2D non-layered metal oxides (e.g., ZnO, CuO, and SnO₂ in their nanosheet or nanofilm forms)—depending on the presence/absence of van der Waals layered structure in the bulk.^{86, 102, 121} As shown in **Figure 16a-b**, orthorhombic MoO₃ (space group *Pcmm*, $a = 3.963$ Å, $b = 3.696$ Å, $c = 13.855$ Å) possesses layered crystal phase of

molybdenum trioxide, in which dual layer planar crystals of distorted MoO₆ octahedra are held together in the vertical direction by weak van der Waals forces.⁸⁷ These weak interactions between layers are favorable for exfoliation by either liquid or gas phase techniques to obtain nanosheets.³⁹⁷⁻³⁹⁸ The basal surfaces of layered metal oxides are terminated by oxygen atoms leading to high chemical stability under air and water. 2D metal oxides without the intrinsically layered structures, like nanosheet of ZnO as shown in **Figure 16c**, are not readily synthesized by top-down approaches because such materials contain strong chemical bonds between different crystal layers. Instead, ultrathin sheets with atomic thickness (**Figure 16d**) can be obtained via morphological transformations,³⁹⁹ self-assembly from its corresponding oligomers with the assistance of surfactants,³⁹⁹ and salt-template methods.⁴⁰⁰ Different metal oxides give rise to distinct electronic properties, and their conductivity can range from metallic to wide-gap insulating.³⁹⁵ Additionally, the conductivity of specific metal oxides can be further tuned by varying the crystal size, morphology, dopant, contact geometry and operation temperature.^{73, 401}

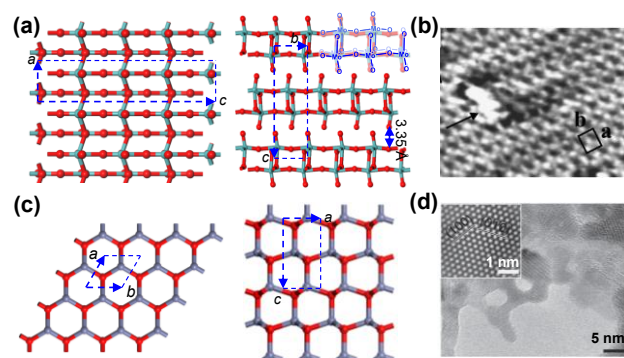


Figure 16. (a) Layered crystal structure of MoO₃. (b) High resolution STM image showing a rectangular unit cell with $a = 0.50$ nm and $b = 0.57$ nm \pm 10%, obtained at 300 K. Defects are indicated by arrows.⁴⁰² Reproduced with permission from Ref. ⁴⁰² Copyright 2004 AIP Publishing. (c) Structure of ZnO which is intrinsically nonlayered. (d) TEM images of ultrathin 2D ZnO nanosheets. The inset is high resolution TEM images of the crystal lattice structure of the nanosheets.³⁹⁹ Reproduced with permission from Ref. ³⁹⁹ Copyright 2014 Nature Publishing Group.

The oxygen ions and the ionic character of metal-oxygen bond are the two key factors that determine the surface properties of the metal oxides.⁴⁰³ The unique character of the oxygen ion dominates the surface properties of 2D metal oxides in the context of chemical sensing including molecular adsorption, charge transfer, and catalytic performance.⁴⁰⁴⁻⁴⁰⁶ The high polarizability of O²⁻ enables 2D metal oxides to exhibit large, nonlinear, and non-uniform distributions of charges within their lattices, leading to electrostatic screening zone (1–100 nm in thickness) that generates exceptional local surface and interfacial properties.⁴⁰³ For this reason, the specific energy states near or on the surface of 2D metal oxides can induce significant Coulombic interactions with adjacent ions. Therefore, if surfaces of two

metal oxides are brought in contact with one another, a build-in interface potential will arise, shifting the Fermi levels of the surface planes.⁴⁰⁷ Due to strongly ionic character of transition metal oxides, the surfaces of 2D metal oxides can become electronically activated.⁴⁰⁸ The surface of a metal oxide can be treated as ordered arrays of Lewis acid-base centers, which enable adsorption of various small molecules on its surface. For example, oxygen is usually chemisorbed on the surface of 2D metal oxide, at room temperature, in the form of negatively charged species.⁴⁰⁹

Metal oxides have been widely used in chemical sensors due to their semiconductive properties.⁸⁶ These materials become more conductive at elevated temperatures ($T > 250\text{ }^{\circ}\text{C}$) as atmospheric oxygen increases hole-carrier concentration by binding to oxygen vacancies on the metal oxide surface.^{110, 127} Synthetically, metal oxides are one of the least expensive, most readily produced materials that can exist on a 2D scale.^{114, 410-411} They are robust to oxidizing and reducing conditions, elevated temperatures, and humid analyte mixtures.¹²⁸ However, the application of metal oxides towards mobile and miniaturized sensing platforms requires elevated operating temperatures, which consume large amounts of power, relative to sensors that can be operated at room temperatures.⁴¹²⁻⁴¹³ The 2D subfamily of metal oxides have recently shown great promise in overcoming the drawbacks of high temperature operation, enabling room temperature sensing of gaseous analytes.^{114, 127}

3.5. Metal-Organic Frameworks

First developed in the 1990s by Yaghi and co-workers, metal-organic frameworks (MOFs) are crystalline and porous hybrid materials formed via molecular self-assembly of inorganic metallic nodes with ditopic or polytopic organic ligands (e.g., carboxylate, hydroxyl, thiol, amino) to form bulk crystals.⁴¹⁴ MOFs can adapt various forms of crystal structures in different space groups depending on the type of metals and linkers used for their synthesis, resulting in 1D, 3D as well as in 2D layered structures.⁴¹⁵ Two experimental approaches have been developed for the fabrication of 2D sheets of MOFs — the top-down and bottom-up methods. Top-down techniques rely on the exfoliation (e.g., through sonication) of layered bulk MOFs, which is sufficient to break down the weak interactions between adjacent stacks (van der Waals forces or hydrogen bonding).¹¹⁵ In the case of solvothermal bottom-up synthesis, the growth of 2D MOF proceeds parallel to the basal plane, while vertical growth is restricted. Although, MOFs serving as molecular-scale cages/scaffolds for the integration/immobilization of electrical components have been widely reported,^{115, 416-417} the limited electrical conductivity of the vast majority of MOFs renders them often unusable for the development of electrically-transduced sensors. Section 4 thus focuses on 2D inherently conductive MOFs and their application in electronic devices for chemical sensing.

Conductive 2D MOFs have been synthesized from redox-active planar aromatic ligands with ortho-disubstituted hetero-donor atoms (O, S or NH) coordinated to late

transition metal ions that display square planar coordination environment. Taking Ni_3HITP_2 as an example, its hexagonal pores with a diameter of approximately 2 nm are formed through the coordination between the hexaaminotriphenylene ligand and Ni^{2+} node in a 2D extended sheet, which are further held together by non-covalent interactions with a interlayer distance of $\sim 3.3\text{ \AA}$ (**Figure 17a, 17c**).⁴¹⁸ The charge neutrality of the framework can be preserved by the organic linker, which can adopt multiple oxidation states to ensure the charge balance with the metal centers.^{88, 419} For instance, in the structure of Ni_3HITP_2 the ligand adopts a tris-semiquinone form that leaves an unpaired radical on the ligand (**Figure 17b**).⁴¹⁸ Depending on the metal ion or linker, 2D MOFs can display different packing modes, including slipped parallel, eclipsed stacking, and staggered modes.⁴¹⁹ Although, the lateral intra-sheet electrical transport is likely to dominate the electrical properties of 2D MOFs, the mode of stacking may potentially influence charge mobility across the 2D stacks.⁸⁸ The band gap of 2D conductive MOFs can be strategically engineered by careful selection of structural motifs (metal centers and organic ligands) which dictate the efficiency of through-bond or through-space charge transport in the MOF.⁴²⁰⁻⁴²¹ This structural tunability allowed the development of 2D MOFs with electrical conductivity ranging from 10^{-6} to 2500 S cm^{-1} at room temperature.^{88, 419-421}

Besides their porous scaffolds, ordered structure and tunable conductivity, 2D conductive MOFs have versatile and unique surface chemistry.¹⁷⁶ The metal centers on their 2D surface can adapt either octahedral or square planar coordination, featuring equatorial coordination with the organic linkers and two axial ligands.^{88, 422} The axial ligand can be absent in the pristine MOFs or be removed through activation procedures, which will result in the presence of open coordination sites on the MOF surface, available for molecular interaction.⁴²³ Theoretical and experimental calculations showed that gas molecules, e.g., CO, NO, NH_3 , can be chemically adsorbed on the surface of the 2D MOF nanosheet through binding at the open metal centers.^{173, 424} Experimental results based on MOFs containing ligand centered radicals further reinforced these observations and demonstrated that molecular adsorption of analytes onto the MOFs can proceed through the ligand-adsorbent radical recombination.⁴²⁵⁻⁴²⁶ The existence of potential defects, edges (**Figure 17d**), and the permanently trapped adsorbents, however, can complicate the chemical environment of the MOF surface. Development of a more complete understanding of the surface chemistry of conductive MOFs is critically important to the continued improvement of this class of materials in chemical sensing.

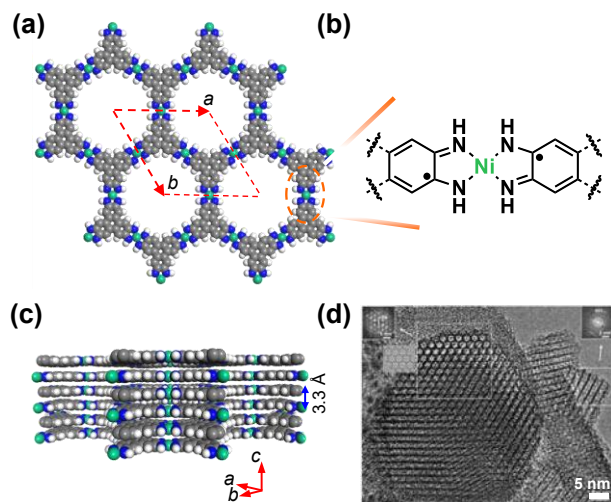


Figure 17. (a) Schematic diagram of single layer of MOF Ni_3HITP_2 . (b) Chemical details of the metal complex that constitute the hexagonal pore. (c) Side view of the MOF layers.⁴²⁷ (d) High-magnification TEM image of MOF Ni-HHTP , the inset images are the fast Fourier transform (FFT) analysis of the corresponding areas indicated by arrows.⁴²² Reproduced from Ref. ⁴²² Copyright 2012 American Chemical Society.

The majority of reported MOFs are topological insulators.⁴²⁸⁻⁴²⁹ Introducing planar and fully conjugated ligands have given rise to MOFs that are semiconductive or conductive in nature.⁸⁸ These MOFs combine typical MOF multifunctionality, such as porosity, high surface area, and tunability, with non-traditional MOF characteristics of conductivity and charge transport.^{88, 419} The coalescence of these properties may provide enhanced responses in chemicals sensing.⁴²¹

3.6. Other 2D Materials

With the rapid development of 2D materials for sensing applications, other 2D materials, including Xenos, 2D metals, carbon nitride, boron nitride, MXenes, and layered Group III-IV semiconductors, also show great potential in electrically-transduced sensing.^{94, 113-114, 146, 229}

Xenes refer to a mono-elemental class of 2D crystals of group IVA elements, including silicene, germanene, and stanene.⁴³⁰⁻⁴³² In their most stable form, 2D-Xenes based on Si, Ge or Sn atoms, adopt a buckled hexagonal honeycomb structure (**Figure 18a-b**), unlike graphene, which is ideally flat. The bond length in silicene ($\sim 2.28 \text{ \AA}$) is much longer than in graphene ($\sim 1.42 \text{ \AA}$) preventing the Si atoms from forming strong π bond. The buckling of the Si atoms brings them closer together to enable a stronger overlap of their p_z orbitals, resulting in a mixed sp^2 - sp^3 hybridization, which further stabilizes their hexagonal arrangement. Xenos have higher reactivity compared to graphene, which can be beneficial in terms of functionalization, but it causes fast degradation and oxidation under ambient atmosphere, complicating the establishment of scalable routes for device integration.⁴³² Their electronic structure ranges from

insulators, through semiconductors with tunable gaps, to semi-metallic, depending on the substrate, chemical functionalization and strain. Theoretical calculations show that the band gaps of Xene monolayers can be tuned effectively by the adsorbed molecules.^{162-163, 433-434} Depending on different type of molecules, the material-analyte interactions can be varied from weak van der Waals to strong charge transfer interactions. Vacancy defects and doping pristine silicene with either B or N atoms, can lead to enhanced binding energy as well as charge transfer, and subsequently significant improvements in sensitivity.^{161, 163}

Metals are a class of materials that play important role in the fundamental studies of sensing and industrial applications.⁴³⁵⁻⁴³⁶ In the crystal lattice of a metal, atoms are closely positioned to neighboring ones (for example, Pd shown in **Figure 18c**) in one of three most common arrangements, including body-centered cubic, face-centered cubic, and hexagonal close-packed.⁴³⁷⁻⁴⁴⁰ Ultrathin 2D metal nanostructures normally exhibit the same crystal structures as their corresponding bulk materials.⁴³⁷⁻⁴⁴⁰ However, as the thickness of the metal layer decreases, the contribution of the electrons close to the surface to the total conductivity of the material increases, and the charge mobility and scattering then depends on the surface interactions. Similar to graphene and its inorganic analogues, metal nanoplates and nanosheets have also shown some unique sensing properties compared to nanostructures with other shapes, such as nanoparticles, nanorods, and nanowires.^{438, 440-441} Thin metal sheets (**Figure 18d**) can be prepared via bottom-up methods from metal salts or small metal nanoparticles. Top-down approaches, such as electron beam nanolithography, nanoimprint lithography and hole-mask colloidal lithography, have also been developed.⁴³⁶ On the surface of some metals (e.g., iron, zinc, and copper), a layer of metal oxides can be formed due to the presence of atmospheric oxygen.¹⁶⁵ Other metals, like palladium, platinum and gold, though do not react with oxygen, they can have special reactivity towards some molecules. For example, palladium and platinum can catalytically dissociate hydrogen,⁴⁴² while gold has strong affinity toward thiol compound through the formation of Au-S bond.⁴⁴³ Due to the close packing of metal atoms, ultrathin metallic structures with a plethora of unsaturated atoms, are difficult to stabilize and their synthesis remains challenging.⁴⁴⁴⁻⁴⁴⁶

Hexagonal boron nitride (*h*-BN), commonly known as “white graphene”, has a similar periodic structure in plane to graphene but exhibits different stacking order, in which equal numbers of B and N atoms are arranged into a honeycomb structure (**Figure 18e-f**).⁴⁴⁷ The adjacent layers, with a distance at 3.30 to 3.33 \AA , are held together by van der Waals force to form a bulk crystal. *h*-BN is an electrical insulator with a band gap of 5.2 eV and high thermal conductivity ($\sim 2000 \text{ W m}^{-1} \text{ K}^{-1}$ obtained by theoretical calculations and $380 \text{ W m}^{-1} \text{ K}^{-1}$ experimentally determined), excellent dielectric property, and high-temperature antioxidant resistance.^{63, 447-449} *h*-BN nanosheets exhibit lower surface areas than their other 2D counterparts,⁴⁴⁸ but the doped or defective *h*-BN nanosheet showed response to

several gaseous molecules as suggested by theoretical calculation.⁴⁴⁷

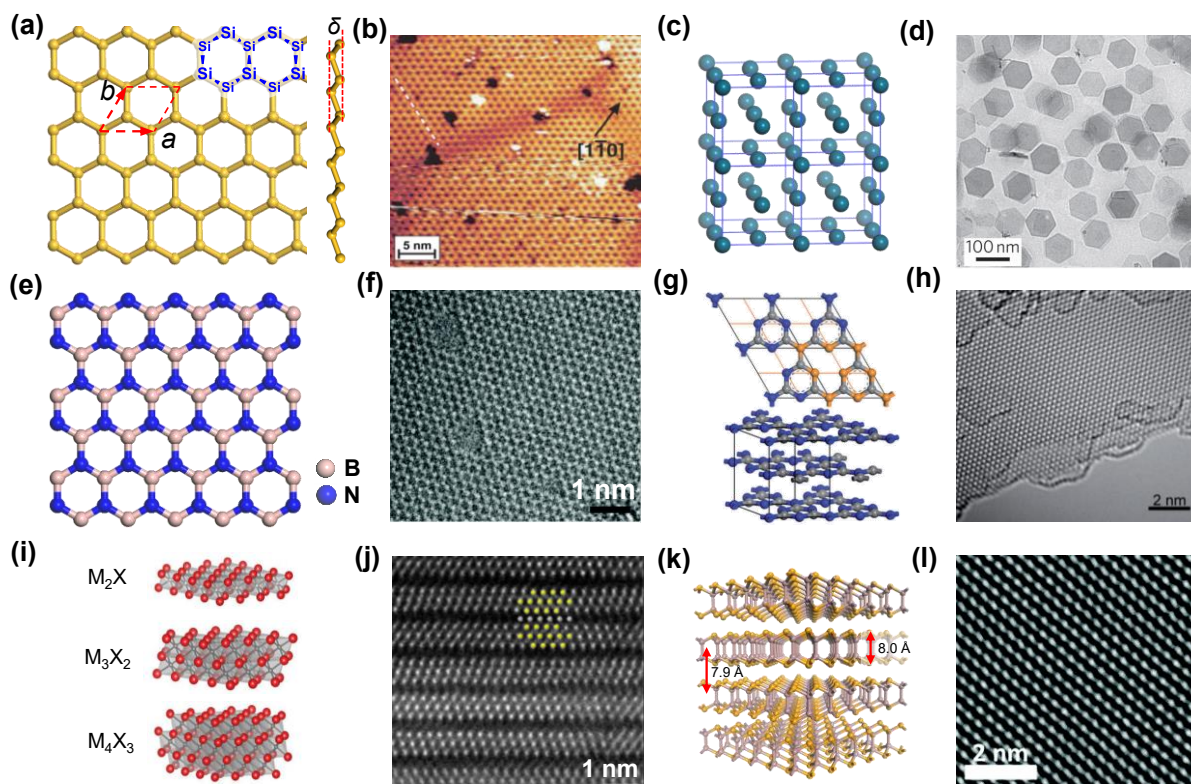


Figure 18. (a) Front and side view of Schematic diagram of single layer of silicene. (b) Filled-states STM image of the 2D Si layer on Ag (111) showing the honeycomb-like structure.^{431, 450} Reproduced with permission from Ref. ⁴¹¹ Copyright 2012 American Physical Society. (c) Crystal structure of palladium. (d) TEM images of palladium nanosheets.⁴³⁸ Reproduced with permission from Ref. ⁴³⁸ Copyright 2011 Nature Publishing Group. (e) Flat structure diagram of *h*-BN. (f) TEM image of *h*-BN showing triangular holes defects.^{357, 451 452} Reproduced with permission from Ref. ⁴⁵² Copyright 2015 The Royal Society of Chemistry. (g) Crystallographic unit cell and AB stacking arrangement of triazine-based graphitic carbon nitride (TGCN) layers. Carbon and nitrogen atoms are represented as gray and blue spheres, respectively. A hexagonal grid of half-cell size with nitrogen atoms at its nodes has been overlaid as guide for the eye in orange. (h) High-resolution TEM image of mechanically cleaved layers of TGCN. ⁴⁵³⁻⁴⁵⁴ Reproduced with permission from Ref. ⁴⁵⁴ Copyright 2014 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (i) MXene sheets consist of 3, 5 or 7 atomic layers for M_2X , M_3X_2 , and M_4X_3 , respectively.¹⁵⁷ (j) HR STEM image of $Mo_2TiC_2T_x$.⁴⁵⁵ Reproduced from Ref. ⁴⁵⁵ Copyright 2015 American Chemical Society. (k) Crystal structure and (l) high resolution TEM images of few-layer GaSe.⁴⁵⁶ Reproduced with permission from Ref. ⁴⁵⁶ Copyright 2016 The Royal Society of Chemistry.

Graphitic carbon nitride (*g*- C_3N_4) is another analogue of graphite with a layered van der Waals structure, where each layer is formed through the sp^2 hybridization of carbon and nitrogen atoms.⁴⁵⁷ There are two different structural models that account for the geometry and stoichiometry of *g*- C_3N_4 , which are based on triazine⁴⁵⁴ and heptazine units, respectively (**Figure 18g-h**).⁴⁵⁸ The semiconducting bandgaps of *g*- C_3N_4 are around 2.5–2.8 eV, which lead to poor electronic conductivity. Due to the incomplete condensation during the synthesis, *g*- C_3N_4 contains a small amount of hydrogen in the form of primary and/or secondary amine groups on the terminating edges. The presence of terminal hydrogen together with high electron affinity of nitrogen to many analytes results in rich surface properties of *g*- C_3N_4 , including basic surface functionalities, electron-rich properties, and H-bonding motifs.⁴⁵⁹ The structural features of

g- C_3N_4 nanosheets such the homogeneous dispersion of carbon and nitrogen elements in each nanosheet, thermal stability, and tunable bandgap may lead to enhanced performance in chemical sensing applications.

MXenes is a class of 2D transition metal carbide (**Figure 18i-j**) generated by selectively etching a certain element from $M_{n+1}AX_n$ phases where M represents an early transition metal, A is related to a main group (mostly group III A and IV A) element, X is C and/or N, and $n = 1, 2$, or 3.⁴⁶⁰ O, F, and OH functional groups are generally found on the surfaces of exfoliated MXenes, which are introduced during the chemical etching process.¹⁷⁷⁻¹⁷⁸ The choice of synthetic method has a great influence on the ratio of these groups on the surface of synthesized MXene. Mono layers of MXene are predicted to be metallic, with a high electron density near

the Fermi level.^{178, 461-462} Density functional theory (DFT) calculations showed that the type and concentration of these surface terminations largely affect the properties of MXenes, through which analytical performance of MXenes can be tailored in compliance with various applications.⁴⁶²⁻⁴⁶⁴ The metallic and tunable conductivity, as well as the high abundance of functional groups on the outer surface makes MXene a new generation of promising materials for sensing applications.

The III–VI layered semiconductors are a class of metal chalcogenides with a general formula of MX (M = Ga, In; X = S, Se, Te).⁴⁶⁵⁻⁴⁶⁶ In the bulk material, each of the layers can be recognized as a double Ga or In layer intercalated in two layers of chalcogen to form the structure X–M–M–X as shown in **Figure 18k–l**. Different layers are held together by van der Waals interactions at an interlayer distance of ~ 8 Å. The atomically thin films of III–VI layered semiconductors have limited stability under ambient atmosphere, and the chalcogen atoms on its surface can react with oxygen and water in the air.⁴⁶⁷⁻⁴⁷⁰ Theoretical calculations have revealed that the lone pair states of Se were located at the top of the valence band of InSe, close to the Fermi energy level, which indicates the ability of InSe to interact with external molecules.⁴⁷¹ The lone-pair on the chalcogen atom could be harnessed for surface functionalization via Lewis acid–base chemistry, which could improve their versatility and widen their applicability in electronics and sensing.⁴⁷²

2D materials share a general morphological structure that exhibits strong in-plane bonding to form 2D sheets, and weak interlayer van der Waals forces that lead to stacked layers of 2D sheets.^{70, 73, 321} The difference in bonding strength between the two modes of bonding allows isolation of robust atomically thin sheets by exfoliation of stacked layers.⁴⁷³ The trend of strong bonding in-plane often gives rise to the anisotropic charge transport of 2D materials that favors in-plane rather than through-stack transport.⁴⁷⁴ In systems with isolated 2D atomically thin materials, this confines charge transport to directions parallel to the free surface.⁴⁷⁴ This free surface is the location of host sites that allows host-guest interactions with the surrounding environment.⁹⁴ The proximity of charge transport to the host-guest sites, forced by the 2D nature of the material, can lead to large changes in electronic properties instigated by small changes in the chemical environment.⁵³ These morphological similarities across many classes of 2D materials are beneficial to their function in chemical sensing. In addition to a beneficial morphological trend, broad chemical diversity has been achieved in 2D systems, stemming from diverse element utilization and expansion of synthetic methods.⁷³ Such diversity has provided a great deal of tunability of exposed host-guest sites that can be adjusted to favor or discriminate against specific analyte-material interactions.^{114, 146} The future role of sensing with these 2D materials will be concerned with controlling both the morphology and surface chemistry of 2D materials.

4. Sensing Applications

Many families of 2D materials have been applied to sensing across a wide range of analytes.^{73, 138, 321, 475} This review classified analytes as four main categories: gases, volatile compounds, aqueous ions, and aqueous biomolecules are targets of interest. Because each category offers unique challenges and requires unique strategies to resolve them, these four categories are addressed separately. To provide the most suitable comparisons, each family of sensing material is reviewed separately under each category of analyte. We have demarcated 2D material into six sub-families, namely graphene and graphene oxides, black phosphorus, transition metal and post-transition metal dichalcogenides, metal oxides, metal-organic frameworks, and other 2D materials (e.g., MXenes, hexagonal boron nitride, metals, graphitic carbon nitride).

4.1. Detection of Gases

Carbonous (CO, CO₂), sulfurous (H₂S and SO_x) and nitrogenous (NH₃, NO, N₂O, N₂O₄, etc.) gases originate from a wide range of anthropogenic and natural sources. All of these chemicals are gases at standard temperature and pressure and are targets for chemical sensing as their local concentrations carry implications for human health and safety, industrial process monitoring, as well as emissions control and air quality management.^{56, 476-477} Many of these gases are byproducts of industrial processes, others are important feedstocks for world economies, and some play a vital role in physiological signaling. For example, suboptimal combustion of fossil fuels can lead to exhaust gases that carry hazardous compounds in addition to CO₂. A few examples of these are CO, which is produced from hypothermic combustion,⁴⁷⁸ NO, and NO_x which are produced during hyperthermic combustion,⁴⁷⁹ and H₂S and SO_x compounds, which are byproducts of combustion of sulfur containing fuels.⁴⁸⁰ Other gases are important precursors for commodity, fine, or specialty chemicals. For example, NH₃ mostly produced by the reduction of N₂ by H₂, the nitrogen-fixing Haber–Bosch process, is an important feedstock for fertilizers and is the backbone of the world's agricultural infrastructure.⁴⁸¹ Monitoring NH₃ production as well as downstream utilization requires solutions that allow ubiquitous monitoring such as robust, inexpensive, miniaturized sensors with strong analytical characteristics.⁴⁸¹

Beyond their well-known role in industrial chemistry and hazardous presence in other aspects of life, CO, H₂S, and NO—so-called gasotransmitters, are known to have biological importance as endogenously produced signaling molecules that are important modulators of various cellular processes.⁴⁸² Furthermore, these biologically produced species have recently been explored as therapeutic vectors to treat ischemia related reperfusion injury, carcinomas, and neurodegenerative diseases, yet are highly toxic at elevated concentrations from external sources. Monitoring these gases for biomedical purposes requires a unique set of sensor design criteria, where cost, size, and reusability are still determinants of a successful sensing platform. Sensors that can monitor *in vivo* processes are of great interest as well.⁴⁸³

Detection of gaseous compounds such as small reactive gases (SRG) is the most straightforward subset of chemical sensing. The concentration of analyte streams can be accurately dialed from sub-ppb to 100 % concentrations using mass-flow controllers and inert gas streams. Additionally, powerful reducing gases such as NH_3 , or oxidizing gases such as NO_2 , circumscribe the family of SRGs that easily induce observable electronic changes in many conductive materials. However, less reactive species such as H_2 , CO_2 , and C_2H_4 gases require more specialized materials or material hybrids to provide robust detection. As such, many fundamental studies of chemical sensing using novel materials are demonstrated by the detection of SRGs. This testing ground for potential materials offered the first demonstration of the gas-sensing capabilities of graphene, BP, MOFs, TMDCs, and more.

As the need for industrial, environmental, and human health and safety related sensors increases, the demand for easily produced, robust, inexpensive, and highly integrable devices and design strategies will foster continued research in the field of gas sensing using 2D materials.⁴⁸⁴⁻⁴⁸⁵ The following section highlights state-of-the-art theory and practice of gas sensing in the regime of electronic transduction using 2D materials.

4.1.1. Graphene and Graphene Oxides

NH_3 and N_xO_y . Novoselov and co-workers demonstrated the first application of atomically thin graphene in sensing of gaseous analytes.¹⁵⁷ Graphene monolayers (area $\sim 10 \mu\text{m}^2$) were prepared by micromechanical cleavage of HOPG. The isolated graphene sheets were transferred to the surface of SiO_2 and e-beam lithography was then used to fabricate a Hall-bar device with evaporated Au as electrodes (**Figure 19a**). This device allowed the authors to investigate the electronic properties of graphene as it was perturbed by the adsorption of NH_3 , NO_2 , I_2 , H_2O , and CO gases. The charge carrier concentration in graphene increased linearly with increasing concentration of NO_2 gas. This device was able to detect 1 ppm of NH_3 and NO_2 in an inert atmosphere, which was comparable with the most sensitive gas sensors. The authors also observed reverse electronic responses upon to exposure to electron donating (e.g., NH_3) vs electron withdrawing gases (e.g., NO_2) (**Figure 19b**). Annealing the device at 150°C removed the doping effects of the gases. When a high driving current was used to suppress the Johnson noise, step-like changes in resistivity were observed during the long-term exposure to dilute NO_2 gas (1 ppm), originating from single-molecule adsorption/desorption events and subsequent charge transfer between the gas and graphene (**Figure 19c-d**), indicating that the Gr-based sensor could detect even single NO_2 molecules. Four characteristics of graphene help explain its excellent sensing performance.¹⁵⁷ *First*, graphene is strictly two-dimensional with its whole volume exposed to surface adsorbates, which maximizes the possibility of their interaction with the 2D material. *Second*, graphene possess metallic conductivity, thus has very low Johnson noise. *Third*, graphene exhibits low levels of excess ($1/f$) noise due to its

high crystallinity. *Fourth*, graphene can be integrated into diverse device architectures with ohmic contact that have low resistance.

Since the first application of graphene in sensing, graphene-based materials have become extensively utilized in the development of gas sensors, prompting both theoretical and experimental investigation into the working principles of graphene-based devices. Wehling et al. used calculations based on local density approximation (LDA) and gradient-corrected exchange correlation (GGA) method to show that open shell NO_2 is a more effective electron acceptor than the closed-shell N_2O_4 system.⁴⁸⁶ Additional first-principles studies conducted by Leenaerts et al. examined the interaction of NO_2 and NH_3 with pristine graphene surfaces.⁴⁸⁷ Two primary mechanisms for charge transfer between small molecules and the graphene surfaces were proposed based on their work. The first mechanism, applicable to all molecules, operates through orbital hybridization and results in a small charge transfer, as in the case of physisorption. The second mechanism depends on the position of the HOMO and LUMO of the molecule with respect to the Dirac point of graphene, and is only applicable to open shell molecules leading to large charge transfer between adsorbed molecules and graphene.⁴⁸⁷

Sensing ultra-low concentration of analyte is important in environmental monitoring, control of chemical and agricultural processes, space missions, and medical applications.⁴⁸⁸⁻⁴⁸⁹ Chen and coworkers demonstrated that pristine graphene can detect gas molecules at extremely low concentrations with detection limits for NO estimated to be as low as 158 parts-per-quadrillion (ppq) at room temperature.⁴⁹⁰ This response was approximately 300% better than the sensitivity of CNT-based gas sensors tested under the same experimental conditions. This unprecedented sensitivity was achieved by continuous in situ cleaning of the sensing material with ultraviolet light, which probably involved a photo induced molecular desorption mechanism.⁴⁹¹ The ultra-sensitivity of pristine graphene was further confirmed by the ppt to ppb level detection of other common gas species, including NO_2 , NH_3 , N_2O , O_2 , SO_2 , CO_2 , and H_2O (**Figure 19e-g**).⁴⁹⁰

Koley and co-workers fabricated reverse-biased graphene/Si heterojunction capable of detecting NO_2 and NH_3 at 200 ppb and 10 ppm concentrations, respectively.⁴⁹² The alteration of Schottky-barrier height due to molecular adsorption of gaseous analytes on graphene surface led to the exponential change in the junction current, thus resulting in ultra-high sensitivity. The developed sensing devices at ambient conditions were approximately 13 times and 3 times more sensitive to NO_2 and NH_3 gases than analogous graphene based amperometric devices. The reverse bias operation also led to significant reduction in the operating power of the sensor (~ 500 times) for the same magnitude of applied voltage. In addition, the reverse bias operation permitted modulation of the work function of graphene, and consequently Schottky-barrier height, enabling wide tunability of the sensor performance characteristics (sensitivity and response time).⁴⁹²

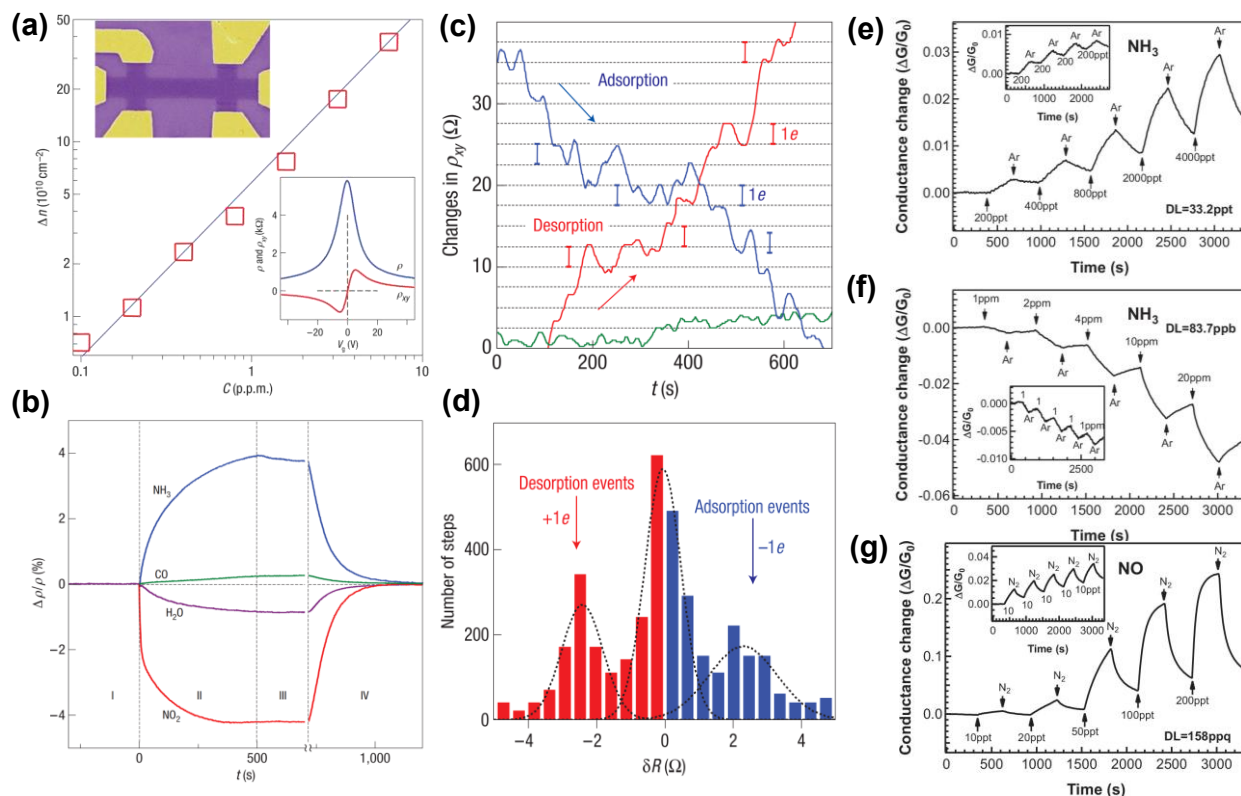


Figure 19. (a) Concentration, Δn , of chemically induced charge carriers in single-layer graphene exposed to different concentrations, C , of NO_2 . Upper inset: Scanning electron micrograph of this device (in false colors matching those seen in visible optics). The scale of the micrograph is given by the width of the Hall bar, which is $1 \mu\text{m}$. Lower inset: Characterization of the graphene device by using the electric-field effect. (b) Changes in resistivity, ρ , at zero B caused by graphene's exposure to various gases diluted in concentration to 1 ppm. The positive (negative) sign of changes is chosen here to indicate electron (hole) doping. Region I: the device is in vacuum before its exposure; II: exposure to a 5 l volume of a diluted chemical; III: evacuation of the experimental set-up; and IV: annealing at 150°C .¹⁵⁷ (c) Examples of changes in Hall resistivity observed near the neutrality point ($|n| < 10^{11} \text{ cm}^{-2}$) during adsorption of strongly diluted NO_2 (blue curve) and its desorption in vacuum at 50°C (red curve). (d) Changes in ρ_{xy} larger than 0.5Ω and quicker than 10 s were recorded as individual steps.¹⁵⁷ Reproduced with permission from Ref. ¹⁵⁷ Copyright 2001 Springer Nature. (e) Response to NH_3 under *in situ* UV light illumination. The inset shows the reproducibility of sensor response at 200 ppt of NH_3 exposure. The detection limit is estimated at 33.2 ppt. (f) Response to NH_3 without UV light illumination, where the detection limit is estimated to be 83.7 ppb. (g) Relative change of conductance ($\Delta G/G_0$) versus time recorded with NO exposures ranging from 10 to 200 ppt. The inset shows the reproducibility of sensor response at 10 ppt of NO exposure. The detection limit is estimated at 158 ppq.⁴⁹⁰ Reproduced from ⁴⁹⁰, with the permission of AIP Publishing.

The presence of defects and intentional doping can significantly influence the properties and gas sensitivity of intrinsic graphene. Using first-principles calculations, Zheng et al. explored the role of dopants (B, P) and defects in graphene on the interaction of the material with NH_3 , NO, NO_2 , and CO gases.³³⁶ The authors demonstrated that the interactions of gaseous molecules with pristine graphene are substantially weaker than of the defective or doped graphene. These findings further suggested that the sensing performance of pristine graphene could be improved either by doping or by the incorporation of defects. Defective graphene was able to enhance interactions with NO, and NO_2 gases, but did not alter the response of the device to NH_3 . Furthermore, the degree of doping by a specific analyte was not affected by the location of binding to the graphene surface, but instead was highly dependent on the geometry and orientation of the host-guest interaction.³³⁶ This

computational study also suggested that the doping ability of NH_3 towards pristine graphene was very limited, which was inconsistent with the high sensitivity of graphene to NH_3 demonstrated by Novoselov and co-workers.¹⁵⁷

To examine the impact of the defects of graphene made from conventional nanolithography procedure on the sensor characteristics, Johnson and co-workers experimentally compared the sensing performance of FET devices fabricated through mechanically exfoliated graphene followed by a standard electron beam lithography (EBL) procedure before or after undergoing a high temperature cleaning process.⁴⁹³ The authors showed that standard EBL processing leads to a formation of $\sim 1 \text{ nm}$ thick layer on the surface of graphene, which can affect the charge transport properties of this 2D material. The thermally cleaned devices contained roughly 1/3 of the concentration of doped carriers

and exhibited four-times higher carrier mobility. However, the cleaned devices produced a much weaker electrical response to gases such as NH_3 . It was found that the contaminant layer enhanced carrier scattering, and acted as an absorbent for preconcentration of analyte molecules at the graphene surface, thereby enhancing the sensor response.⁴⁹³

Before 2009, the development of graphene-based sensors was limited by laborious preparation of single-layer graphene through either mechanical exfoliation or EBL processes, which are typically low yielding and time consuming. These issues were gradually resolved between 2007–2009 when novel methods for the preparation of reduced graphene oxide (rGO) were developed. The chemical reduction of GO, for example using Hummer's method, proved to be most suitable for nanoelectronics fabrication at low-cost with increased yield.^{494–497} However, the use of harsh chemical treatment (e.g., strong acids) may result in the formation of structural and compositional defects, in the final structure of the material, which may influence the gas sensing properties of the resulting device. Recently, GO and rGO have been demonstrated as promising materials for gas sensing applications due to their versatile chemical, physical, and electronic properties, such as large surface-to-volume ratio, the presence of oxygen functional groups or defects, and high feasibility for surface functionalization.^{498–500}

Fowler et al. reported on the development of chemical sensors based on rGO synthesized via Hummer's method.⁴⁹⁸ The dispersions of rGO were spin-coated onto interdigitated electrode arrays to create single-layer films for detection of NO_2 and NH_3 . Furthermore, a micro hot plate sensor substrate was employed to increase the recovery speed of the device, however at the expense of diminished sensitivity to NO_2 .⁴⁹⁸ Guha and co-workers used chemically reduced GO to sense ammonia at room temperature.⁵⁰¹ The sensing layer was synthesized directly onto a ceramic substrate with pre-patterned platinum electrodes. The resulting sensors exhibited 5.5% change in response to NH_3 at 200 ppm and 23% change at 2800 ppm of NH_3 , as well as good recovery time without the application of heat. In addition, the sensor was exposed to different vapors and found to be selective toward NH_3 .⁵⁰¹ Manohar and coworkers developed a flexible sensor based on rGO, chemically reduced by vitamin C, for reversible detection of NO_2 and Cl_2 gases at room temperature, with ppb sensitivity.⁵⁰² Chen and co-worker utilized porous rGO, synthesized from one-pot hydrothermal treatment, for room temperature sensing of NO_2 .⁵⁰³ High porosity of rGO provided not only sufficient active sites for gas adsorption, but also supplied channels for gas diffusion. The resulting sensor exhibited an enhanced performance to NO_2 gas with ppb detection limits. These results demonstrated that the structural modification of rGO by perforation was a promising approach for improving the sensing performance of graphene-based devices.

Recently, laser irradiation has attracted increasing attention as an alternative approach for the direct reduction and patterning of GO films due to its rapid material processing speed, large scan area, nanometer spatial resolution

and single-step capability.^{504–505} Kaner et al. reported on the development of gas sensors fabricated directly through laser induced reduction and patterning of rGO, on various flexible substrates.⁵⁰⁶ By varying laser intensity, the conductivity of the synthesized rGO could be precisely tuned over 5 orders of magnitude, which has proven difficult to achieve through chemical reduction methods.^{495–497} The resulting rGO-based sensors exhibited high sensitivity and reversible response to NO_2 , demonstrating the feasibility of this fabrication approach for gas sensor development.

Through chemical modifications of rGO, functional groups or atoms can be introduced into the material to further tailor the surface properties of rGO, which may lead to enhancements in sensing performances of fabricated gas sensors. For example, Shi and co-workers fabricated a chemiresistive gas sensors based on chemically modified graphene materials including sulfonated rGO (rGO-S) or ethylenediamine-modified rGO (rGO-EDA).⁵⁰⁷ The resulting devices exhibited high sensitivity to NO_2 with low detection limits of 0.07 ppm and 3.6 ppm for rGO-S and rGO-EDA based sensors, respectively.⁵⁰⁷ The rGO-S and rGO-EDA sensing devices also showed 4–16 times stronger responses to NO_2 than the non-functionalized rGO-based gas sensors. In addition, the complete sensor recovery was observed upon the delivery of N_2 gas to the device without the need for UV or IR irradiation or thermal assistance. These results indicated that chemical modification of rGO is an effective approach for improving its gas-sensing performance through the incorporation of the high-energy adsorption sites for analyte interactions. However, chemical modifications can alter the electronic properties of the 2D material, which may permanently increase the resistivity and noise of graphene oxide-based devices, thus diminishing the sensitivity of the fabricated sensors.⁵⁰⁸ Therefore, the structure-property relationship should be comprehensively balanced in the material design step.

Functionalization of graphene-based materials with metal nanoparticles, metal oxides, and polymers has led to the formation of unique hybrid nanostructures with exciting properties arising from synergistic effect between the incorporated components. Liu et al. developed highly sensitive NO sensors by decorating reduced graphene oxide with Pd nanosheets and incorporating the hybrid material (rGO-Pd) into a FET device.⁵⁰⁹ The FET sensors responded to NO gas in the concentration range of 2 to 420 ppb at room temperature. CVD-grown graphene contacts of rGO-Pd improved the stability and sensitivity of the devices due to the work function matching between graphene and rGO. Improved gas-sensing performance can be further realized by combining chemical modification approaches with metal nanoparticle decoration.⁵¹⁰ Huang et al. reported on a flexible NO_2 sensor composed of the sulfonated rGO (rGO-S) decorated with Ag nanoparticles (rGO-S-Ag), which was printed onto a polyimide (PI) substrate by a gravure printing technique. Surface functionalization of rGO with $-\text{SO}_3\text{H}$ groups and Ag NPs, resulted in high sensitivity of the fabricated chemiresistive device to NO_2 (74.6% for 50 ppm), at room temperature.⁵¹⁰ In addition, the sensor demonstrated

fast response and recovery times of 12 s and 20 s, respectively.⁵¹⁰

Surface functionalization of graphene or rGO with metal oxides has proven to be another effective method for achieving high-performance detection of gases. Sow and co-workers immobilized Cu₂O nanowires on rGO sheets, and investigated their ability to detect NO₂.⁵¹¹ The response of rGO-Cu₂O hybrid material was 67.8% for 2 ppm NO₂, much higher than that of rGO (22.5%) or Cu₂O nanowires (44.5%) alone. The LOD recorded for the composite material was 64 ppb compared with 81 ppb and 82 ppm for unmodified rGO or Cu₂O, respectively. The composite material displayed a significantly enhanced sensing performance to NO₂ at concentrations higher than 1.2 ppm. Blending of Cu₂O with rGO can eliminate the need for an oxygen activation layer, which is usually required in metal-oxide based sensing.¹⁵² Recently, Feng et al. reported on the synthesis of In₂O₃ cubes uniformly embedded into rGO networks for detection of NO₂.⁵¹² The gas sensors based on In₂O₃-rGO composite exhibited a significant response to NO₂ at room temperature with a LOD of < 1 ppm, and excellent selectivity against interfering gases. The effective electronic interaction between n-type In₂O₃ cubes and p-type rGO facilitates the gas molecule detection via the resistance change of the hybrid architectures.⁵¹² Meanwhile, the existence of Gr sheets in the hybrid composite improves the electrical conductivity and provide high surface areas of In₂O₃ at room temperature.⁵¹² This synergistic effect enhanced sensing performance of the nanocomposite comprising uniformly distributed In₂O₃ cubes and rGO sheets. Similar strategy towards the improvements in the sensitivity for the detection of NH₃ and NO₂ have also been demonstrated by integrating WO₃,⁵¹³ Fe₂O₃,⁵¹⁴ SnO₂,⁵¹⁵⁻⁵¹⁸ and ZnO⁵¹⁹ graphene-based composites into functional sensing devices.

Composite systems formed by coating graphene materials with polymers, including PANI, polypyrrole (PPy), and poly(3,4-ethylenedioxythiophene) (PEDOT) have also been shown as effective strategies to further enhance the sensing performance of graphene based sensors.^{520-523 524-525} For example, conjugation polymer PANI demonstrates sensitivity towards many analytes due to possible transformations between different forms of PANI, however, it has limited chemical stability.⁵²⁶ PANI can interact with rGO sheets through π - π interaction,⁵²⁷ which are helpful to improve the stability of the PANI. In addition, the electron transfer may occur between PANI and rGO sheets, and consequently improve the sensing performance (e.g. sensitivity, reversibility) of the resultant material.⁵²⁸ Hybrid devices utilizing rGO-PANI exhibited much better response to NH₃ than the devices constructed from individual PANI nanofibers or rGO material (3.4 and 10.4 times, respectively at 50 ppm of NH₃).⁵²⁰

H₂. Hydrogen gas sensors are of increasing relevance, in connection with the development and more extensive use of hydrogen gas as a fuel gas or chemical reactant in energy applications, automotive industries or aerospace.⁵²⁹ Since hydrogen gas is odorless, colorless, and highly flammable, the development of early warning

systems for H₂ monitoring together with the implementation of appropriate safety protocols is essential. The low adsorption energy of H₂ is reflected by a weak interaction between this gas molecule and graphene resulting in its challenging detections even under high concentrations.⁵³⁰ The incorporation of defects and dopants is an effective strategy to enhance the ability of graphene to interact with H₂. Ural and coworkers reported on the H₂ detection with a functionalized graphene substrate.⁵³¹ The sensing material was a hybrid of multilayer graphene nanoribbons and Pd nanoparticles (**Figure 20a**), mounted on a micromachined porous substrate. A response of ~55% was reported for H₂ at 40 ppm. The improvement in sensitivity to H₂ was attributed to the presence of metallic NP that can form metal-hydride bonds, as in the case of Pd and Pt. (**Figure 20b**).⁵³² A similar experimental approach was utilized by Jang and coworkers, who integrated Pd-decorated graphene into the chemiresistive device architecture for the detection of H₂. The fabricated sensor could detect H₂ gas at concentrations as low as 0.1 ppm. Hydrogen molecules could react with Pd to produce PdH_x, which decreased the work function of the hybrid material, and consequently resulted in the decrease of the resistance (**Figure 20c**). Lee et al. also fabricated a highly sensitive H₂ sensor using a polymer-coated Pd nanoparticle-Gr hybrid. The resulting device exhibited high selectivity to H₂ over CH₄, CO, and NO₂ gases.⁵³³

Based on these developments, Jang and co-workers fabricated wireless H₂ sensors by using rGO-Pt composite materials.⁵³⁴ The radio frequency identification (RFID)-based wireless smart-sensor system is composed of an RFID-reader antenna-connected network analyzer and rGO-Pt sensing material immobilized RFID sensor tag that included the dipole tag antenna, sensing area, and IC chip. The network analyzer emitted an interrogation signal at a power threshold of P1 to activate the sensor tag, which was then reflected back to the RFID-reader antenna at a power level of P2 based on its radar cross section. The rGO-Pt based RFID sensor tag exhibited a high sensitivity to hydrogen gas at unprecedentedly low concentration of 1 ppm.⁵³⁴ The increasing resistance of tag antenna upon exposed to H₂ leads to impedance mismatching between antenna and IC chip compared to without hydrogen exposure and then, the RFID sensor tag decreases radar cross section resulting in a diminish reflection (**Figure 20e**).

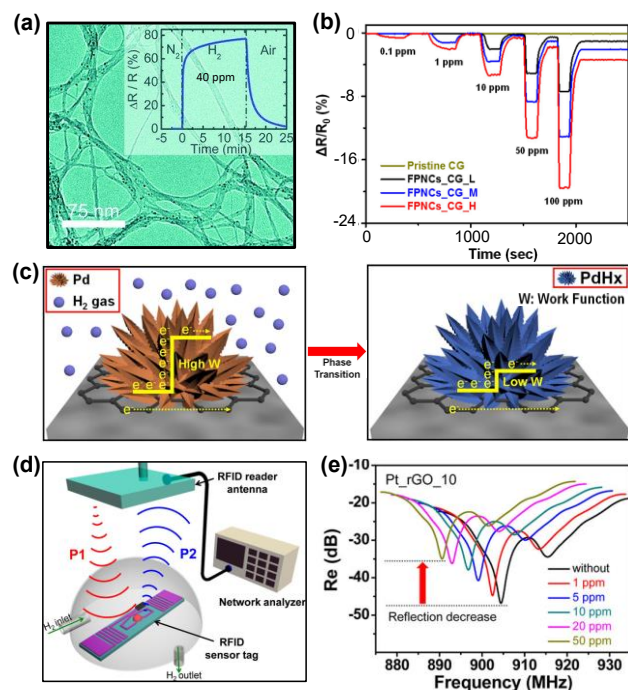


Figure 20. (a) Pd-functionalized multi-layer graphene and its response to 40 ppm of H_2 .⁵³¹ Reproduced with permission from Ref.⁵³¹ Copyright 2010, John Wiley and Sons. (b) Normalized resistance changes of palladium decorated graphene at room temperature upon sequential exposure to H_2 gas of increasing concentrations (0.1 to 100 ppm). (c) Scheme of hydrogen gas sensing mechanism of palladium decorated graphene.⁵³² Reproduced with permission from Ref.⁵³² Copyright 2018 Springer Nature. (d) Schematic diagram of the ultrahigh frequency-RFID wireless sensor system for H_2 sensing which is composed of a RFID sensor tag and RFID-antenna-connected network analyzer. (e) Change in the reflectance of rGO-Pt-based wireless sensors as a function of the hydrogen gas concentration for a 2 min exposure.⁵³⁴ Reproduced from Ref.⁵³⁴ Copyright 2015 American Chemical Society.

Besides doping with metal NP,⁵³⁵ surface functionalization of graphene materials with metal oxides and polymers that are able to respond to H_2 but with low surface-to-volume ratio and poor electrical conductivity, has also proved effective in improving the sensitivity of graphene to H_2 . This strategy of detecting H_2 gas has been reported with metal oxides including SnO_2 ⁵³⁶ and ZnO ⁵³⁷ decorated on graphene. For example, Al-Mashat et al. using Gr-PANI nanocomposite for H_2 sensing, demonstrated a sensitivity of 16.57% toward 1% of H_2 , which was considerably larger than of the sensors based on either graphene sheets or PANI nanofibers alone.⁵³⁸ Maeng and co-workers demonstrated that fully organic PEDOT-PSS heterojunctions, modified with graphene, could be used to detect H_2 at 100 ppm.⁵³⁹

CO and CO_2 . CO is a colorless, odorless and tasteless gas with high toxicity to humans and animals. Therefore, it is important to develop reliable sensing platforms that would enable continuous monitoring of CO in both industrial and home-based applications. The initial report by

Novoselov and co-workers showed that graphene produced a significantly weaker response to CO than to more reactive gases such as NH_3 or NO_2 .¹⁵⁷ First-principles calculation performed by Ao et al. demonstrated that the incorporation of defects and dopants can enhance the reactivity of graphene towards CO.¹⁸³ Majumdar and co-workers synthesized rGO and used it for chemiresistive detection of CO.⁵⁴⁰ The resulting sensor produced a 33% $\Delta R/R_0$ change in response to 10 ppm of CO at room temperature with minimal response to interferences such as CH_4 , H_2 , or NH_3 . CO detection by a three-component hybrid system was also achieved by Kim and coworkers.⁵⁴¹ The application of rGO/ SnO_2 /Au hybrid materials enabled the detection of CO at 2 ppm levels with 20.3 % change in response. A sub-ppm-level CO gas sensor with a wide detection range of 0.25 ppm to 1000 ppm, based on CuO-decorated graphene hybrid nanocomposite, was recently reported by Zhang et al.⁵⁴² The superior sensing performance for the presented sensor was ascribed to the hierarchical porous nanostructure and the heterojunction formed at the CuO-graphene interfaces

One of the earliest reports of CO_2 sensing with pristine graphene was demonstrated by Cheng and co-workers in 2011, who were able to detect CO_2 at concentrations as low as 10 ppm. The resulting graphene sensor showed significant change in conductance when exposed to 10–100 ppm of CO_2 in air with a response time of less than 10 sec. Due to the weak nature of interactions between CO_2 and graphene, the device response was rapid and reproducible. Nemade and Waghuley using few layered graphene-based chemiresistive device could detect CO_2 at 3 ppm concentrations, with the response time of 11 sec. The improved sensitivity to CO_2 was attributed to the presence of defect sites in graphene materials that could interact with CO_2 gas molecules.⁵⁴³ The highest sensitivity to CO_2 was achieved by Cheng et al. through an in situ cleaning of graphene using UV light. The resulting sensor could detect CO_2 at concentrations as low as 136 ppt.⁴⁹⁰ Composites including Gr- Y_2O_3 quantum dots (QDs), Gr- Sb_2O_3 and Gr- Al_2O_3 , were also successfully used for CO_2 sensing at room temperature.^{543, 544-545}

H_2S and SO_2 . Hydrogen sulfide (H_2S) and sulfur dioxide (SO_2) are atmospheric pollutants, and the main contributors to acid rain. Both gases are toxic to humans and ecosystems. Detection of H_2S and SO_2 with graphene materials has been widely explored by first-principles methods.⁵⁴⁶⁻⁵⁵¹ These investigations showed that SO_2 and H_2S adsorb only weakly on pristine graphene, yet various modifications, including doping with defects and additives, can improve sensitivity to these gases. In recent years, several sensors based on graphene materials have been developed for the detection of H_2S and SO_2 . Jin et al. fabricated a FET sensor using chemically edge-tailored GO nanosheet-based materials which could selectively detect SO_2 gas at room temperature in ambient air.⁵⁵² The fabricated GO sensor showed good sensing performance including a wide range of sensitivities, fast response and recovery times. The high sensitivity to SO_2 was attributed to the presence of holes induced by the protonation and isomerization of edge-

tailored GO nanosheets upon exposure to the acidic sulfurous gases. In addition, the GO-based sensing devices exhibited limited response to a series of organic vapors (e.g., tetrahydrofuran, formaldehyde or benzene) confirming its high selectivity for SO_2 gas. Ruoff and co-workers found that increasing the temperature can not only speed up the response and recovery of the graphene based FET sensor for SO_2 , but can also improve its sensitivity.⁵⁵³ Zhang et al. fabricated layer-by-layer self-assembled TiO_2 /graphene film device and used it for the detection of SO_2 gas at room temperature. The resulting sensor exhibited ppb-level detection, rapid response and recovery (71 s–73 s and 95s–128s, respectively), good reversibility, selectivity and repeatability for SO_2 gas sensing (**Figure 20d**).

Sensing of H_2S has mainly been realized by using composite materials where graphene or graphene oxide was modified with metal oxides in the form of nanorods/nanocrystals,^{554–556} nanofibers, nanosheets,^{343–344, 557–558} or polymers,^{559–560} because metal oxides usually show strong chemisorption of toxic H_2S gas at room temperature.^{561–562} For example, Zhou et al. fabricated a rGO/ Cu_2O nanocomposite-based sensor, which demonstrated the detection limit of 5 ppb at room temperature. The observed high sensitivity to H_2S was due to the high surface activity for adsorption of H_2S gas molecules onto the surface of Cu_2O and the high electron transfer efficiency in the conducting network.⁵⁵⁴ Jiang and co-workers reported on the ultrafast responses to H_2S of 500 μs , as well as a fast recovery time of less than 30 s.⁵⁵⁷ The authors used magnetic fields with different orientations to control the fabrication progress of the Gr- Fe_2O_3 nanosheets. The experimental results illustrated that structural orientation of nanosheets played an essential role in maximizing efficiency of the device. Another strategy to fabricate sensitive H_2S sensor was demonstrated by Fattah and Kathami who used mechanically exfoliated graphene as a sensing layer in the Schottky heterojunction device configuration (Gr/n-Si).⁵⁶³ The authors observed increase in sensitivity from 71% to 435% as the concentration of H_2S was varied from 10 ppm to 1000 ppm with the response time of approximately 20 seconds at 100 °C.

O_2 . Oxygen is a reactive species that composes more than 20 % of air. It is an important analytical target in a variety of areas including industrial safety, combustion process monitoring, as well as environmental and biomedical fields.⁵⁶⁴ Detection of oxygen by monolayer graphene in gas flow has been achieved by Hung and co-workers in 2011.⁵⁶⁵ The CVD-grown monolayer graphene device, exhibited a p-type doping behavior to O_2 at 1.25 vol% concentrations. The authors observed that the sensitivity of fabricated sensors to O_2 could be further improved (LOD of 134 ppm) by illumination with UV light.⁵⁶⁶ These results are comparable with earlier reports of a Gr- TiO_2 hybrid O_2 sensor by Wang et al.⁵⁶⁷ A carbon nitride/rGO hybrid system developed by Star and co-workers was capable of detecting oxygen in the 300–100000 ppm concentration range.⁵⁶⁸

A wide variety of graphene and graphene-oxide sheets have been constructed that had increased functionality imbued by metal nanoparticles and metal-oxide

nanoparticles. The growing set of methodologies for modifying graphene to provide more selective and sensitive hybrid materials will promote the fabrication of novel sensing technologies. The reports of flexible sensors based on graphene materials integrated onto the cotton or paper substrates opened the doors for low cost sensing and the development of wearable, wireless sensors.¹²⁴ Future work in the field of graphene-based sensors will continue to look towards new methods of integrating graphene and graphene hybrid materials in ways that allow for intimate integration into specific applications.^{125, 324}

4.1.2. Black Phosphorous

Black phosphorus was initially predicted to be a superior gas sensing material over graphene and MoS_2 by a first-principles study carried out by Chen's group in 2014.⁹⁸ Their work predicted optimal adsorption positions of gas molecules on a monolayer of phosphorene. They also showed that high charge transfer is the driving mechanism behind strong adsorption of analytes on the surface of BP. The first experimental reports utilizing BP as active element in gas sensing were demonstrated in two independent publications in 2015. Zhou and co-workers integrated chemically synthesized BP into FET devices to detect NO_2 down to 5 ppb in an argon environment (**Figure 21a–b**).¹⁵⁹ The authors observed a systematic increase in conductance with changing concentrations of NO_2 , which was indicative of hole doping charge transfer, and was consistent with the p-type semiconductor electronic structure of BP (**Figure 21c–d**).¹⁵⁹ The change in conductance fitted well within the Langmuir isotherm further confirming that molecular adsorption of NO_2 through active site binding, and the charge transfer was the principle sensing mechanisms governing the response of the fabricated sensing devices.¹⁵⁹

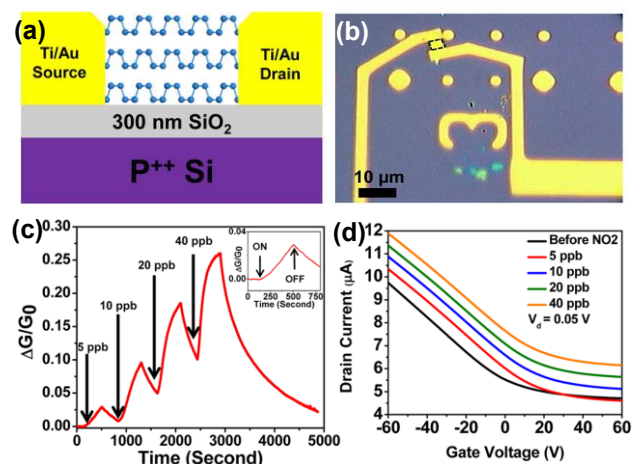


Figure 21. (a) Scheme of a multilayer BP FET. (b) An optical image of the multilayer BP flake between two Ti/Au electrodes used in this study. The BP flake is bordered by a dashed black line to guide the eye. (c) Relative conductance change ($\Delta G/G_0$) vs time (seconds) for a multilayer BP sensor showing a sensitivity to NO_2 concentrations (5–40 ppb). Inset shows a zoomed in image of a 5 ppb NO_2 exposure response with identification of points in time where the NO_2 gas is switched on and off. (d) I_d - V_g curves of multilayer BP FET under different concentrations of NO_2 showing a clear

upshift in the curves as the concentrations increase.¹⁵⁹ Reproduced from Ref ¹⁵⁹ Copyright 2015 American Chemical Society.

In the same year, Cui et al. incorporated 2D layers of BP into the FET devices by using the 'Scotch tape' mechanical exfoliation method (**Figure 22a–b**) and utilized the resulting device for the sensitive detection of NO₂ at a wide concentration range of 20–1000 ppb (**Figure 22c**).¹⁵⁸ They reported on the thickness dependent sensitivity of BP layers to targeted analyte, with an optimal thickness of 4.8 nm (**Figure 22d**).¹⁵⁸ DFT calculations showed that the change in sensitivity with respect to thickness was dictated by the band gap for thinner sheets (<10 nm) and by the effective thickness on gas adsorption for thicker sheets (>10 nm). The authors also demonstrated that BP exhibited a significantly higher response to NO₂ over analytes such as CO, H₂, and H₂S suggesting that layered BP could be potentially used for the fabrication of selective gas sensors. Donarelli et al. expanded on device integration technology by fabricating chemiresistive devices through drop-casting chemically exfoliated BP sheets onto a Si₃N₄ substrate, pre-patterned with Pt comb-type interdigitated electrodes. The resulting analytical devices displayed a p-type response to NO₂ and NH₃, with LODs of 7 ppb and 1 ppm at room temperature, respectively with minimal interference from CO or CO₂. The authors suggested that the high edge-plane content as a function of BP morphology enhanced the sensitivity of this 2D material to targeted gaseous molecules.¹⁵⁸

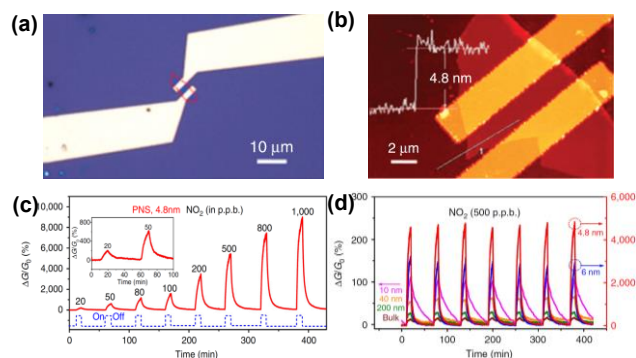


Figure 22. (a) Optical microscopy and (b) AFM images of the BP sensor device showing that the BP nanosheet electrically bridges the gold electrodes. (c) Dynamic response curves of relative conductance change versus time for NO₂ concentrations ranging from 20 to 1000 ppb (balanced in dry air) for BP nanosheet (thickness 4.8 nm). A drain-source voltage of 0.6 V was applied to the device. The dashed line demonstrates the 'on/off' of NO₂ gas. The sensitivity here is defined as the differential response between $D_G/G_0 = 0$ in the air environment at the first cycle and the D_G/G_0 at the end of gas 'off' for each concentration. (b) Thickness-dependent multi-cycle responses of the BP nanosheet sensor to 500 ppb NO₂.¹⁵⁸ Reproduced from Ref.¹⁵⁸ Copyright 2015 American Chemical Society.

Further improvements in sensing properties of BP to gaseous analytes were realized by means of surface functionalization through the incorporation of metal

nanoparticles on the surface of BP. For example, Jung and co-workers enabled chemiresistive sensing of H₂, which typically cannot be achieved using pristine BP, by incorporating either Au or Pt nanoparticles directly onto the surface of BP.⁵⁶⁹ The fabricated devices based on BP–Pt NP could sense H₂ at concentration as low as 5 ppm at room temperature without significant degradation in the response characteristics over the 30 day testing period. The enhanced stability of BP to ambient conditions (oxygen and humidity) was attributed to the increase in effective blockage of the lone pair of electrons on the surface of BP by the NPs. Interestingly, the authors also observed that through the incorporation of Au NP onto the 2D BP, the work function of this 2D material can be further modulated by the transfer of electrons from the Au, thus causing a change in response from p-type to n-type in the presence of oxidizing gases. This demonstrated a great potential for developing tunable BP-based gas sensors. Using first-principles calculations, Ying et al. also explored the effect of metal doping on the sensitivity of BP to CO.⁵⁷⁰ The authors reported that the presence of incorporated Li, Na, K, Ca, Sr, Ba, and La–metals improved the adsorption energy of CO on the surface of BP which was attributed to enhanced coupling between carbon monoxide and tested metals, indicating that these systems can be potentially employed in electrically-transduced gas sensing of CO.

BP-based materials have been increasingly used in the development of gas sensing technologies due to its intriguing electrical properties such as tunable band gap, large electronic anisotropy, and high surface area. Although, BP possess many attractive features for sensor development, its limited stability to oxygen and water remains the biggest challenge for practical applications. This issue can be partially addressed through the incorporation of nanoparticles, or by using protective coatings that would inhibit outside environmental influence.^{367, 571} In addition, novel scalable, and cost-effective chemical strategies that allow fabrication of BP with precisely controlled structure and composition need to be developed for further progress towards practical applications in gas sensing.^{572–574}

4.1.3. Transition Metal Dichalcogenides

2D transition metal dichalcogenides have attracted attention in chemical gas sensing application for its outstanding properties, including tunable band gap,^{575–576} large surface-to-volume ratio and possibility of operating at room temperature, following the popularity of graphene and other carbon-based materials.⁵⁷⁷

NH₃ and N_xO_y. Zhang and co-workers demonstrated the first application of MoS₂ in gas sensing by integrating thin layers of mechanically exfoliated MoS₂ into a FET device.⁵⁷⁸ The resulting devices exhibited n-type doping behavior upon the exposure to NO with a detection limit of 0.8 ppm (**Figure 23a–b**). The authors also observed that single-layered MoS₂ produced a faster response (5 s) to NO than multilayer (2–4 layers) MoS₂; however, its analytical signal was largely unstable. Interestingly, the signal stability of the fabricated FET devices was improved by increasing the number of MoS₂ layers. Thickness-dependency of

MoS₂ layers on the sensitivity to NO₂ was further investigated by Late et al.¹⁰¹ They demonstrated that 5-layer MoS₂ exhibited improved gas-sensing performances as compared to 2-layer MoS₂ for detection of NO₂ (100 ppm) and NH₃ (100 ppm) (**Figure 23c-d**). First-principles calculations showed that the charge transfer mechanism and contact resistance between the MoS₂ layer and electrodes dictates the response of MoS₂-based FET devices. A very slight increase in the adsorption with the increase in the number of MoS₂ layers was also found, which may explain the very small increase in sensitivity for five layers as compared to two layers.

Duesburg and co-workers employed chemical vapor deposition to synthesize MoS₂ layers directly onto interdigitated gold electrodes and used it for the detection of ammonia gas. The resulting device displayed high sensitivity to NH₃ at 300 ppb concentration with a theoretical LOD of 51 ppb. MoS₂ was also demonstrated to exhibit excellent sensing characteristics for O₂ detection.⁵⁷⁹ Kim et al. reported a chemiresistive device with a broad linear response range to O₂ concentrations (1–100%) at 300°C using liquid-exfoliated MoS₂ with a high abundance of edge sites.⁵⁷⁹ First-principles calculations showed that the density of states in liquid-exfoliated MoS₂ was localized along the edges of the material resulting in the large presence of active sites for O₂ adsorption, thus being responsible for high sensitivity of the MoS₂-base device.

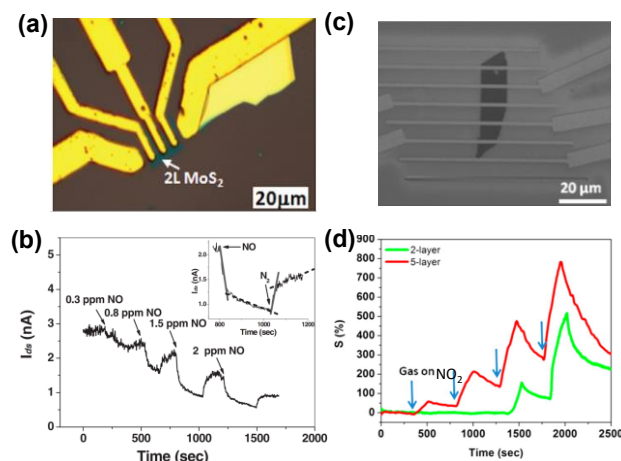


Figure 23. (a) Optical microscope image of an FET device based on the 2-layer (2L) MoS₂ film. (b) Real-time current response after exposure of the 2L MoS₂ FET to NO with increasing concentrations. Inset: A typical adsorption and desorption process of NO on the 2L MoS₂ FET.⁵⁷⁸ Reproduced with permission from Ref.⁵⁷⁸ Copyright 2011 John Wiley and Sons. (c) SEM image of two-layer MoS₂ transistor device (d) Comparative two- and five-layer MoS₂ cyclic sensing performances with NO₂ (for 100, 200, 500, 1000 ppm).¹⁰¹ Reproduced from Ref.¹⁰¹ Copyright 2013 American Chemical Society.

Numerous other chalcogenides including MoSe₂, MoTe₂, WS₂, and SnS₂ have demonstrated great potential in the development of functional devices for gas sensing applications. Bougouma and co-workers integrated a single layer of MoSe₂, obtained through mechanical exfoliation

from bulk crystal, into a FET device for sensing of gaseous NH₃.⁵⁸⁰ The authors reported on detection limits of 50 ppm for NH₃ with the response time of 2.5 min and recovery time of 9 min.⁵⁸⁰ The sensing mechanism of the MoSe₂-based FET was proposed to occur through charge transfer between the adsorbed gas molecules and the 2D nanomaterial. Tuning the electrical properties of TMDCs through doping has been shown as effective strategy to increase sensitivity to gaseous analytes.⁵⁸¹ Recently, Choi et al. investigated the effect of Nb doping of MoSe₂ on its gas sensing performance,⁵⁸² in which Nb concentration could be precisely controlled by varying the number of Nb₂O₅ deposition cycles in the plasma enhanced atomic layer deposition process (**Figure 24a**). Addition of Nb along the grain boundaries can mediate a large number of dangling bonds and vacancies which are more vulnerable to the oxidation. Thus, by doping 2D layered MoSe₂ with Nb, a stable gas response as well as a long-term stability can be achieved.⁵⁸³ However, high Nb doping concentration deteriorated the response to NO₂ which might be attributed to a considerable increase in the number of metallic NbSe₂ regions that didn't respond to gas molecules (**Figure 24b-c**).⁵⁸⁴ At relatively low Nb dopant concentrations, MoSe₂ showed enhanced device durability as well as improved response to NO₂, attributed to both its small grains and stabilized grain boundaries.⁵⁸² Higher molecular weight MoTe₂ materials have been also shown to exhibit high sensitivity to gaseous analytes. Zhang and co-workers fabricated FET devices by using MoTe₂ (**Figure 24d**). The device could detect NO₂ and NH₃ at concentration of 100–1000 ppb and 2-ppm, respectively (**Figure 24e-f**).⁵⁸⁵ They found that the recovery kinetics after each sensing cycle can be effectively modulated by biasing the sensor at different gate voltages and can achieve more than 90% recovery within 10 min at room temperature under the optimum biasing potential.⁵⁸⁵

O'Brien et al. utilized plasma assisted synthesis to deposit nanolayers of WS₂ onto interdigitated electrodes for the detection of NH₃.⁵⁸⁶ They observed high sensitivity to NH₃ with the LOD of 1.4 ppm in N₂ at room temperature. Zhang and co-workers further explored the gas sensing properties of WS₂ to NH₃ using a chemiresistive electrode configuration.⁴⁷⁰ The resulting device displayed a p-type response to ammonia in the concentration range of 1–10 ppm with minimal interference from ethanol, methanol, formaldehyde, benzene, and acetone. This sensor also showed increased response at higher humidity levels due to sulfide ion-assisted hydroxylation process of adsorbed water molecules, and the oxidation of the solvated ammonia with adsorbed oxygen ions at the surface of the 2D WS₂. Kim et al. explored the utility of WS₂ in chemiresistive sensing of NO₂ and acetone.⁵⁸⁷ The pristine WS₂-based device exhibited high sensitivity to acetone, while minimal analytical response coupled with partial recovery was observed for 500 ppm of NO₂. Interestingly, incorporation of Ag NWs onto the surface of WS₂ resulted in a 12-fold improvement in sensitivity (667%) and recovery (> 90%) to NO₂ due to the catalytic and n-type doping effect of Ag NWs.⁵⁸⁷

TMDCs, like MoS₂ and MoSe₂, showed good selectivity to NO₂, however, they don't have sufficiently fast recovery kinetics¹⁰¹. Compared to TMDs, SnS₂ has a larger

electronegativity, potentially enhancing gas adsorption sites.⁵⁸⁸ Moreover, the electronic band structure of SnS₂ has relatively stronger temperature dependency. This feature can possibly enable the optimization of sensing response and be used for enhancing recovery kinetics at moderately elevated temperatures.⁵⁸⁹ Ou et al. explored the sensing of NO₂ by incorporating 2D SnS₂ nanoflakes into chemiresistive device.³⁹¹ The planar 2D SnS₂ flake, synthesized via a facile wet chemical route (**Figure 24g**), both provided large active surface area and also facilitated gas accommodation into the van der Waals spacing due to small SnS₂ interlayer binding energy. The hybrid sensor displayed good sensitivity to NO₂ at concentrations ranging from 0.6 to 10 ppm at 120 °C with a LOD of 30 ppb (**Figure 24h**). An excellent NO₂ selectivity was observed with respect to H₂, CH₄, CO₂, and H₂S (**Figure 24i**), which is uncommon for NO₂ gas sensors operating based on the charge-transfer mechanism. This unique selectivity was ascribed to the strong physical affinity of paramagnetic NO₂ gas molecules toward SnS₂ surfaces as well as the relatively favorable position between the Fermi level of SnS₂ and NO₂ partially occupied molecular orbitals. In addition, this gas sensor was also showed excellent recovery to the baseline in contrast to other 2D TMDs, such as 2D MoS₂.^{578, 101}

Although excellent sensing properties using 2D TMDCs in the context of chemical gas sensing have been realized, there are still numerous challenges that need to be addressed prior to their practical implementation in sensing technologies. *First*, novel synthetic approaches need to be developed to allow for controlled large-scale production of TMDCs.⁵⁷⁷ *Second*, the long-term stability of these 2D materials is often compromised by surface oxidation and moisture absorption.⁵⁹⁰ This issue may be addressed by forming hybrid composite materials e.g., through the incorporation of nanoparticles, or by using protective coatings that block the 2D material from ambient conditions.⁵⁷⁵ *Third*, the partial recovery of 2D TMDC-based gas sensors after exposure to certain analytes may pose challenges for practical applications. Thermally induced recovery may assist with answering this problem, but this process would compromise one of the biggest advantages of TDMC-based gas sensors, the ability to operate at room temperature. Therefore, new strategies that would ensure full system recovery during the analytical measurements are required to harness the full potential of 2D metal chalcogenides in sensing applications.

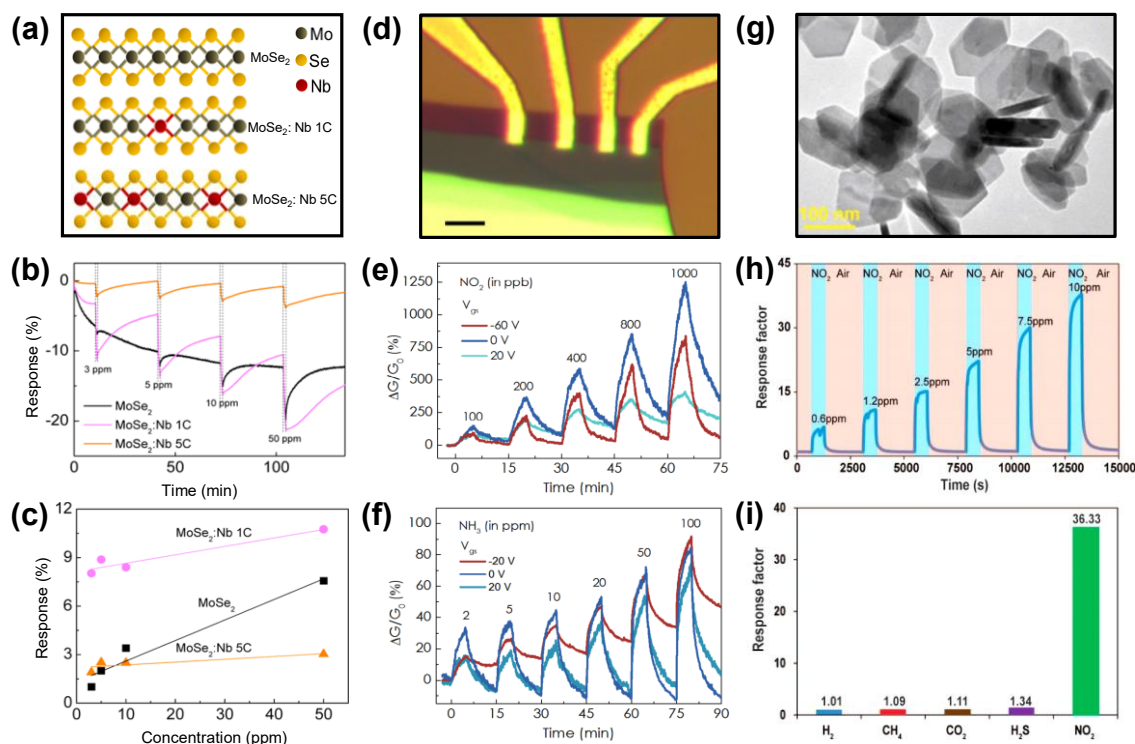


Figure 24. (a) Schematic atomic structures of MoSe₂ (top), MoSe₂:Nb 1C (middle), and MoSe₂:Nb 5C (bottom). (b) Transient gas response of the MoSe₂, MoSe₂:Nb 1c, and MoSe₂:Nb 5c devices at NO₂ concentrations ranging from 3 to 50 ppm. (c) Comparison of gas responses of the three devices as a function of the NO₂ gas concentration.⁵⁸² Reproduced from Ref.⁵⁸² Copyright 2017 American Chemical Society. (d) Optical microscope image of the MoTe₂ FET on top of SiO₂/Si substrate with Ti/Au electrodes. Scale bar is 5 μm. (e) Real-time conductance change of p-type MoTe₂ FET sensor upon exposure to different concentrations of NO₂ under different gate biases. (f) Real-time conductance change of n-type MoTe₂ FET sensor to different concentrations of NH₃ under different gate biases.⁵⁸⁵ Reproduced with permission from Ref.⁵⁸⁵ Copyright 2016 IOP Publishing Ltd. (g) TEM image of 2D SnS₂ flakes. (h) Dynamic sensing performance of 2D SnS₂ flakes toward NO₂ gas at concentrations ranging from 0.6 to 10 ppm under the operation temperature of 120 °C. (i) Measured cross-talk of 2D SnS₂ flakes toward H₂ (1%), CH₄ (10%), CO₂ (10%), H₂S (56 ppm), and NO₂ (10 ppm).³⁹¹ Reproduced from Ref.³⁹¹ Copyright 2015 American Chemical Society.

4.1.4. Metal Oxides

Metal oxide (MO) gas sensors constitute a well-established class of analytical devices that has revolutionized gas sensing applications since the 1960s.²¹⁸ Traditional materials such as thick films or particles of SnO₂, ZnO, TiO₂, WO₃, In₂O₃, Fe₂O₃, or MoO₃ have shown excellent sensitivity for gas sensing at elevated temperatures.²¹⁸ Many commercial systems rely on MOs technologies to provide inexpensive reliable sensing of gaseous compounds.⁵⁹¹ MOs materials operate at high temperatures because of the high activation energy required for the reaction between the surface-adsorbed oxygen and analyte.¹⁵² Room temperature sensing can be achieved through the strategic control over the structure and surface chemistry of MOs at the nanoscale.⁴¹³ Surface functionalization approaches with nanowires, nanotubes, and nanoparticles are effective methods for improving the sensing performance of MOs, not only with respect to working temperature, but also to enhance sensitivity and response time.¹²⁷

NO₂. The sensing of NO₂ has been realized by using various 2D MOs, including ZnO, NiO, WO₃. Among these, ZnO—in the form of either nanosheet, nanowall, or nanoflake—has been mostly applied for gas detection due to its high sensitivity, stability, and low cost.⁵⁹² In 2011, Chen et al. reported NO₂ detection using ZnO polygonal nanoflakes (thickness of 40–80 nm) synthesized by microwave hydrothermal method.⁵⁹³ The resulting ZnO sensor, with an optimal operating temperature of 175 °C, exhibited excellent selectivity to NO₂ at 0.5 ppm concentrations over other nine gaseous interferants fixed at 80 ppm. Because intrinsic defects of ZnO, including oxygen vacancy and zinc interstitial, are involved in the mechanism of gas sensing, the gas sensing properties of ZnO nanoflakes were found to be independent of particle size, but greatly relied on the crystal defect structure in the material. In situ diffuse reflectance infrared Fourier transform spectroscopy technique indicated that nitrate ions, and nitrite anions were the main adsorbed species on the surface of ZnO.

The application of ZnO in the form of nanosheet or nanowall with smaller thickness than that of nanoflake can usually exhibit superior sensing performance, e.g., higher sensitivity, faster response/recovery and lower operation temperature. Yu et al. showed the ability of ZnO nanowalls, deposited on an ITO glass substrate, to sense NO₂ in the concentration range of 1–50 ppm. The ZnO nanowalls with average thickness of ~20 nm exhibited good response toward 50 ppm NO₂ (*S*=30) at the operating temperature of 220 °C, together with fast response and recovery times of 30 s and 48 s, respectively.⁵⁹⁴ Further study showed that ZnO annealing can significantly improve its sensing performance.⁵⁹⁵ The ZnO nanowalls annealed at 450 °C could be used for room-temperature detection of NO₂ with fast response and recovery time (23 s and 11 s, respectively), which enhanced performance may be due to the presence of significant porosity and oxygen vacancies introduced into the nanowalls during annealing. Xiao et al. synthesized ZnO nanosheets with an average thickness of 20 nm and (100) exposed

facets.⁵⁹⁶ The ZnO nanosheets could detect NO₂ in a range of 1–4 00 ppm at 180 °C. This ZnO nanosheet-based sensor showed faster response/recovery times (3 s and 12 s to 10 ppm NO₂, respectively) and excellent selectivity over 8 other interfering gases. The abundant oxygen vacancies on the (100) exposed surfaces were considered as the active sites for NO₂ adsorption, which were responsible for the high response. Au-decorated ZnO nanosheets^{597–598} and ZnO-polymer composites were also used for NO₂ sensing often giving rise to enhanced sensitivity compared to non-modified ZnO.

The aggregation of conventional nanosheet can lead to a lower specific surface area and fewer number of activation sites.⁵⁹⁹ The utilization of mesoporous metal oxide nanosheets not only reduces the synthesis expense, but also expands their potential applications in gas sensing. Hoa et al. reported on a facile synthesis of NiO sheets with large degree of mesoporosity from the hydrothermal treatment of NiCl₂ with NH₄OH followed by calcination at 300 °C (**Figure 25a**).⁶⁰⁰ Sensors using the calcinated NiO materials were able to detect NO₂ at 1 ppm with a response change of 13% (**Figure 25b–c**). The fabricated sensor was selective to NO₂ over CO (0% response to 20 ppm CO). The sensing mechanism was hypothesized to arise from the injection of holes into the p-type semiconductive NiO material as electronegative NO₂ reacts with the surface conduction band. The exposure to NO₂ reduced the resistance of the material, which is consistent with the proposed mechanism of sensing and material properties. In this study, gas sensing was performed at 250 °C, which temperature is lower than typical MOs operating temperatures but is still far from room temperature. The operating temperature of NiO based NO₂ sensors was lowered by the construction of NiO/WO₃ heterogeneous nanoparticles. NiO is a p-type semiconductor, while WO₃ is a n-type semiconductor. Bao et al. combined the p- and n-type character of the NiO and WO₃, respectively, by synthesizing sheet-like heterogeneous nanoparticles from the thermal annealing of Ni(OH)₂ sheets and H₂WO₃ sheets (**Figure 25d**).⁶⁰¹ The resulting materials showed an enhanced sensing response to NO₂ over WO₃ or NiO in their pristine states (**Figure 25e–f**). The materials were able to sense a range of toxic gaseous analytes at 30 ppm at room temperature. The authors observed that the fabricated device produced the greatest response to NO₂ amongst other analyte, suggesting that this composite material could be used for a selective detection of NO₂. Overall the device exhibited p-type sensing behavior, probably due to the high molar ratio of NiO:WO₃ (2.7 : 1).⁶⁰¹

NH₃. Liu and co-workers demonstrated that porous ZnO, prepared by annealing ZnS(ethylenediamine)_{0.5} precursor, can be used for indoor detection of NH₃.⁶⁰² The authors reported on high sensitivity to the targeted gas in the concentration range of 50–500 ppm, at 250 °C and 30% RH with excellent retention of sensitivity after 3 months of operation.⁶⁰² Nguyen et al. integrated ZnO–WO₃ nanocomposite, synthesized from hydrothermal treatment, into gas sensing devices for the detection of NH₃.⁶⁰³ The fabricated device exhibited n-type response to varying concentrations

of NH_3 in the 25 ppm to 300 ppm range at operating temperature of 300 °C with good selectivity over ethanol and liquid petroleum gas. The high sensitivity to NH_3 gas was attributed to the large exposed surface area of ZnO - WO_3 material and the existence of the hetero-junctions between the WO_3 and ZnO in the composite.

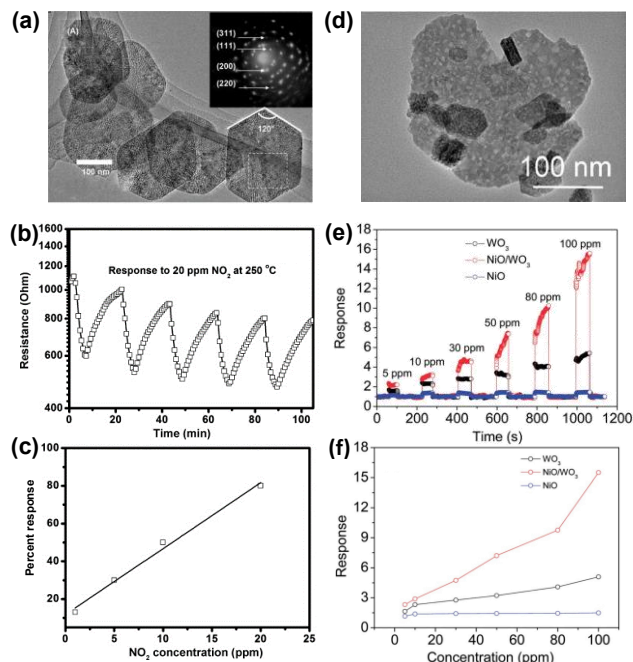


Figure 25. (a) TEM image of mesoporous NiO nanosheets that have irregular hexagonal shapes with average sizes of 250 nm. (b) The change in sensor resistance upon five-cycle exposure to 20 ppm of NO_2 . (c) Sensor response as a function of NO_2 concentration.⁶⁰⁰ Reproduced with permission from Ref.⁶⁰⁰ Copyright 2011 John Wiley and Sons. (d) TEM image of NiO/WO_3 composites. (e) Sensing response of hybrid material NiO/WO_3 (red trace), and starting materials WO_3 (black trace), and NiO (blue trace) to NO_2 from 5–100 ppm. (f) Sensor response for all three materials as a function of concentration.⁶⁰¹ Reproduced with permission from Ref.⁶⁰¹ Copyright 2014 Royal Society of Chemistry.

Yang and co-workers further enhanced sensitivity to NH_3 by incorporating ZnO -PPy hybrid material into chemiresistor device architecture.⁶⁰⁴ This nanocomposite showed high sensitivity to NH_3 with relative resistance change of ~20% towards 0.5 ppm of the gas analyte wide response range of 0.5–200 ppm and high selectivity over 9 others gaseous interferants (e.g., methanol, acetone, ether, hexane, tetrahydrofuran, ethanol, propylamine, butylamine and diethylamine). The formation of p/n junction between p-type PPy and n-type ZnO was suggested to be responsible for the improved sensing performance to NH_3 of the fabricated device.⁶⁰⁴ Sensitive detection of NH_3 could be also achieved by using NiO based materials. For example, Wang et al. used hydrothermal synthesis coupled with high temperature oxidation method to fabricate porous NiO films composed of small particle with diameters ranging from 8 to 30 nm.⁶⁰⁵ The resulting gas sensor exhibited 18%

conductance change to 30 ppm of NH_3 with response time of 27 s and high selectivity towards ammonia over other organic gases such as chloroform, dichloromethane, ethylacetate, formaldehyde, heptane, iso-propanol, and toluene at room temperature. Zhang and co-workers integrated NiO - TiO_2 composite into a chemiresistive gas sensing device, which could detect ammonia in 10 to 100 ppm concentration range at room temperature under UV illumination.⁶⁰⁶ The prepared sensor also showed minimal response to VOCs including ethanol, methanol, formaldehyde and acetone. High selectivity to ammonia was attributed to the formation of the p-n heterojunction, which led to the cancelation of the opposite responses of n-type TiO_2 and p-type NiO materials to tested reducing gases.

H_2S . Detection of H_2S has been accomplished with a number of MOs systems and traditional thick-films of bulk materials. Recent advancements using nanoscale materials, have led to significant improvement in sensing performance of gas sensors for H_2S detection. In 2010, Zhang and co-workers used CuO nanosheets to detect H_2S in the concentration range of 2 ppb–1.2 ppm.⁶⁰⁷ The nanosheets were synthesized via a facile surfactant free method. The response and recovery times were 6 s and 9 s, respectively at an operating temperature of 240 °C.⁶⁰⁷ Li and co-workers also integrated sheets of CuO with thickness of 62.5 nm, prepared using a facile hydrothermal synthesis, into H_2S gas sensing devices.⁶⁰⁸ The resulting sensor responded to H_2S in the concentration range of 10 ppb–60 ppm at room temperature, and demonstrated high selectivity to targeted analyte at 0.2 ppm over SO_2 , NO , NO_2 , H_2 , CO , ethanol, and NH_3 gases at 40 ppm.⁶⁰⁸ In addition, CuO nanosheets exhibited good long-term stability with only <5% deviation in response after testing the sensor performance for 1 month at 200 ppb of H_2S . The high sensitivity of CuO -based sensor to H_2S was attribute to the large abundance of nanopores in the nanosheet of the 2D material, which favors adsorption and desorption of the gas on its surface. Huo and co-workers further improved the sensitivity to H_2S by using hierarchically structured, porous nanowall NiO arrays grown by hydrothermal reaction and subsequent calcination onto ceramic tubes with pre-patterned Au electrodes.⁶⁰⁹ The authors could detect H_2S in the range of 1 ppb–100 ppm at 92 °C with high selectivity over triethylamine, formaldehyde, chlorobenzene, acetone, ethanol, carbon monoxide, and ammonia. The excellent sensing performance of the fabricated gas sensor was attributed to the porous structure of the NiO material with a large specific exposed surface area, which promotes adsorption/desorption of H_2S gas molecules onto/from its surface as well as improves electron transfer.

WO_3 in the form of nanosheets, formed by solvothermal synthesis, was recently utilized for the detection of H_2S by Gardner and co-workers.⁶¹⁰ The response of the fabricated device to H_2S was measured from 100 ppb to 5 ppm with normalized responses of 1.4% and 3.9%, respectively. The same sensor also displayed high cross reactivity with humidity (25% RH) at 350 °C.⁶¹⁰ MoO_3 nanobelts were used to sense H_2S by depositing a mat of fibers described as “nanopaper” across interdigitated electrodes (**Figure 26a**). The resulting device was used to detect 250 ppb H_2S at an

operating temperature of 250 °C (**Figure 26b**).⁶¹¹ Hu et al. reported on ultra-fast detection time at sub-ppm concentrations of H₂S by integrating MO₃-WO₃ composite, synthesized by stirring WO₃ nanosheets with definite amounts of ammonium heptamolybdate tetrahydrate in H₂O followed by calcination at 500 °C, into a gas sensor. The resulting chemiresistor was capable of detecting 20 ppb H₂S with a response time of 2 s and a recovery time of 5 s at 250 °C.⁶¹² The excellent gas sensing performance of the MO₃-WO₃ samples might be ascribed to the heterojunction structure in which a thicker electron depletion layer forms at the interface between MoO₃ and WO₃, resulting in larger resistance change compared to the pure WO₃.

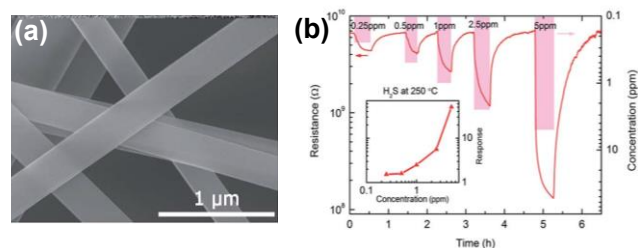


Figure 26. (a) SEM images of the MoO₃-nanopaper. (b) Response-recovery curves of the MoO₃-nanopaper sensor to different H₂S concentrations at 250 °C. The insets show the response of the sensor to various gas concentrations.⁶¹¹ Reproduced with permission from Ref.⁶¹¹ Copyright 2017 Royal Society of Chemistry.

Other gases. 2D metal oxides have also been applied in the sensing of other gaseous analytes, such as CO, H₂, CH₄ and more, most of which are reducing gases. Lee and co-workers reported on the highly sensitive and fast responding CO sensor fabricated from a sheet-like SnO₂.⁶¹³ The response of 2D SnO₂ nanosheets to 10 ppm CO was 2.34, with response time of 6 s, which is significantly improved than observed for the SnO₂ bulk powder (1.57 s and 88 s, respectively), respectively. The realization of both high sensitivity and fast response was explained in terms of rapid gas diffusion over the entire sensing surface, and the very thin structure of SnO₂ nanosheets. Jones and Maffei experimentally tested a mathematical model of the reactions on the surface of a ZnO nanosheet-based CO sensor.⁶¹⁴ The sheets, with a thickness of 20–100 nm, were exploited to investigate the response to different CO concentrations ranging from 50 ppm to 200 ppm at different operating temperatures (393 °C to 484 °C). The measured responses of this system were well described by the theoretical model, where the CO reacts only with the surface oxygen species via an Eley-Rideal mechanism.⁶¹⁴ Nanostructures with the high surface area and surface accessibility can improve the gas-sensing properties. Zeng et al. prepared a sensor based on hierarchically porous ZnO nanosheet thin films, vertically grown on a silicon substrate, which could sense CO in the range of 5 ppm to 500 ppm with excellent sensitivity ($S = 11.2$ at 100 ppm CO) and short response/recovery times (25 s and 36 s, respectively) at 300 °C.⁶¹⁵ The same device also exhibited good selectivity against typical interfering gases such as SO₂, NO₂, NH₃, H₂, and VOCs.⁶¹⁵ The less agglomerated and porous network of the ZnO structure, in

addition to providing a high surface area, favored rapid access to the surface and effective diffusion of CO molecules.⁶¹⁵ Chang et al. investigated the CO sensing performance of ZnO nanowalls with (001) exposed crystal planes, vertically grown on a glass substrate, which could detect CO in a range 100 to 5000 ppm with a response of 0.3 s to 100 ppm CO at 300 °C.⁶¹⁶

Chen et al. investigated the H₂ and CH₄ sensing performance of ZnO-based gas sensor consisting of interconnected ZnO nanowalls of 1.3 μm in length and approximately 60 nm in thickness, grown along the *c*-axis.^{617–618} The resulting sensor showed good response to 100–3000 ppm of both gases at 300 °C, but higher sensitivity was observed for methane. The good sensitivity and short response/recovery times were attributed to the presence of ZnO nanowalls with large surface to volume ratio that favors the effective and fast adsorption/desorption of gas molecule. H₂ sensing was also realized by 2D layered MoO₃ by Alsaif et al.⁶¹⁹ and Gu and co-workers.⁶²⁰ Especially, [001]-oriented α-MoO₃ nanoribbons exhibited a room-temperature response to H₂ with high sensitivity to H₂ at concentrations as low as 500 ppb and good selectivity against CO, ethanol, and acetone. The impressive analytical performance of these devices was attributed to the 2D flake-like structure of MoO₃.^{619–620}

The development of thin MOs materials and MOs materials that can approximate similar behaviors allows the fabrication of sensors capable of detecting a range of toxic gaseous compounds. Although somewhat limited by the necessity of operating at high temperatures, MOs sensors display excellent response/recovery times, robustness over time in terms of sensor reversibility, and the ease of synthesis. Further advancements in the field of MOs sensors will be focused on: the development of materials with low operating temperature, diversifying the range of applicable analytes, the exploration of the properties imbued by nanostructured confinement and the ability of those properties to enhance sensor-type behaviors of these materials.

4.1.5. Metal–Organic Frameworks

Benefiting from a unique atomic structure, 2D conductive MOFs demonstrate unique features in gas sensing applications, such as large surface-to-volume ratio, synthetic accessibility through bottom-up strategies, tunable band gap and large structural modularity that enables integration of highly tailored host-guest interactions into the porous scaffold.^{88, 421} The first demonstration of chemical gas detection using 2D conductive MOF was reported by Dincă and co-workers in 2015.⁴¹⁸ The authors used drop-casting method to integrate the Cu₃HITP₂ MOF within a chemiresistive device architecture to achieve the detection of NH₃ gas at sub-ppm concentrations (0.5 ppm) at room temperature (**Figure 27a–b**). Sensing performance of the resulting devices was also unaltered in the presence of high levels of humidity (<60%) (**Figure 27c**). Interestingly, under the same experimental conditions, the isostructural Ni₃HITP₂ MOF did not produce a measurable response during the exposure to NH₃ indicating metal-induced selectivity in chemiresistive sensing with MOF-based devices.⁴¹⁸

Our group developed a unique approach that merged synthesis and device integration of MOFs into a one-step process.⁶²¹ Using solvothermal synthesis, we integrated 2D conductive M_3HHTP_2 MOFs ($M = Ni$ and Cu) into polymeric device platforms with pre-patterned graphitic electrodes (**Figure 28a**).⁶²¹ The fabricated devices were capable of detecting and discriminating between NH_3 , NO , and H_2S gases at ppm concentrations (10–80 ppm) (**Figure 28b**). Our group also fabricated flexible NO and H_2S gas sensors through the direct solution self-assembly of Ni_3HHTP_2 and Ni_3HHTP_2 MOFs on cotton-based substrates (**Figure 28c**).⁶²² The resulting sensors were simultaneously capable of detecting, and filtering NO and H_2S with sub-ppm limits of detection ($NO = 0.16$ ppm and for $H_2S = 0.23$ ppm) (**Figure 28d**). The chemiresistive response was largely unaltered by the presence of humidity (18% RH) and was fully recoverable by washing the devices in water. Another contribution by our group has also involved the fabrication of chemiresistive sensing arrays comprising of M_3HHTP_2 MOFs/graphite blends ($M = Fe, Co, Cu, Ni$) by mechanical abrasion using a compressed MOF powder.¹⁷⁶ The formation of graphite/MOF composites was required to establish good electrical contact within the fabricated chemiresistive devices and to enable direct integration of only moderately conductive MOFs that otherwise would not be suitable for electrically-transduced sensors. The fabricated gas sensing devices could detect and differentiate between NH_3 , NO , and H_2S at 80 ppm.

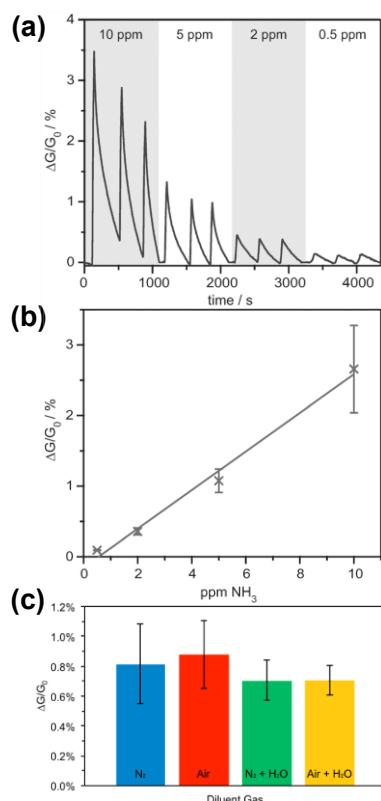


Figure 27. (a) Relative responses of a Cu_3HHTP_2 device to 0.5, 2, 5, and 10 ppm ammonia diluted with nitrogen gas. (b) Device response as a function of ammonia concentration.

(c) Comparison of responses of Cu_3HHTP_2 devices to a 5 ppm ammonia under various oxygen and relative humidity levels.⁴¹⁸ Reproduced with permission from Ref.⁴¹⁸ Copyright 2015 John Wiley and Sons.

A significant advancement in gas sensing using 2D conductive MOFs was recently demonstrated by Xu and co-workers.¹⁷³ The authors utilized layer-by-layer liquid-phase epitaxial growth method to install epitaxially-oriented thin-films of Cu_3HHTP_2 MOF into the chemiresistive devices.¹⁷³ The resulting sensors exhibited detection limits of 0.5 ppm to NH_3 gas and minimal interference from 10 other reducing gases (benzene, H_2 , toluene, acetone, ethanol, methanol, methane, n-hexane, CO, and ethylbenzene), indicating great potential for constructing selective gas sensors. In addition, the response and recovery time was up to 54% faster than observed for bulk powder counterparts.¹⁷³ This observation was attributed to enhanced contact of gaseous analytes with the active sites in the MOF with minimal diffusion barriers.¹⁷³

Recently, Rubio-Giménez et al. through combining experimental data with computational modelling, described a possible origin for the underlying mechanism of chemiresistive response for NH_3 in ultrathin films (~30 nm) of Cu_3HHTP_2 .¹⁷⁵ The results indicate that the chemiresistive response of this family of conductive MOFs is linked to the direct interaction of gas molecules with the $Cu(II)$ inorganic linker. This interaction resulted in slight distortions of the internal structure of the layer or changes in the coordination geometry of the metal node, subsequently leading the modifications of the band gap of the material. These demonstrations are consistent with previous reports,^{173-174, 418} which suggest a possible relationship between the nature of the metal nodes and the coordination ability of the analytes with the intensity and selectivity of the “turn-on” response.

Despite many improvements and great promise in the applications of 2D conductive MOFs in gas sensing technologies, many challenges need to be addressed prior to their practical implementation in sensing. *First*, the host-guest interactions between 2D MOFs and targeted analytes are not yet well understood,¹⁷⁵ and require more rigorous computational modelling and experimental investigation. *Second*, the preparation of ultrathin 2D MOF nanostructures with desired structural characteristics in a highly controllable manner remains a key challenge. *Third*, the influence of structural and compositional defects on electronic properties of MOF must studied to fully understand the nature of host-guest interactions that dictate the sensing performance of MOF-based devices. *Fourth*, the stability of 2D conductive MOFs in ambient conditions have not been yet fully investigated, and remains a critical issue for the practical use in sensing applications. Improvements in stability and robustness of 2D MOF may be realized through strategic modifications of the bond strength of metal-ligand structural units. Nonetheless, the potential of 2D conductive MOFs lies in the vast modularity of the building blocks that enables incorporation of host-guest interactions for the gas sensing applications.

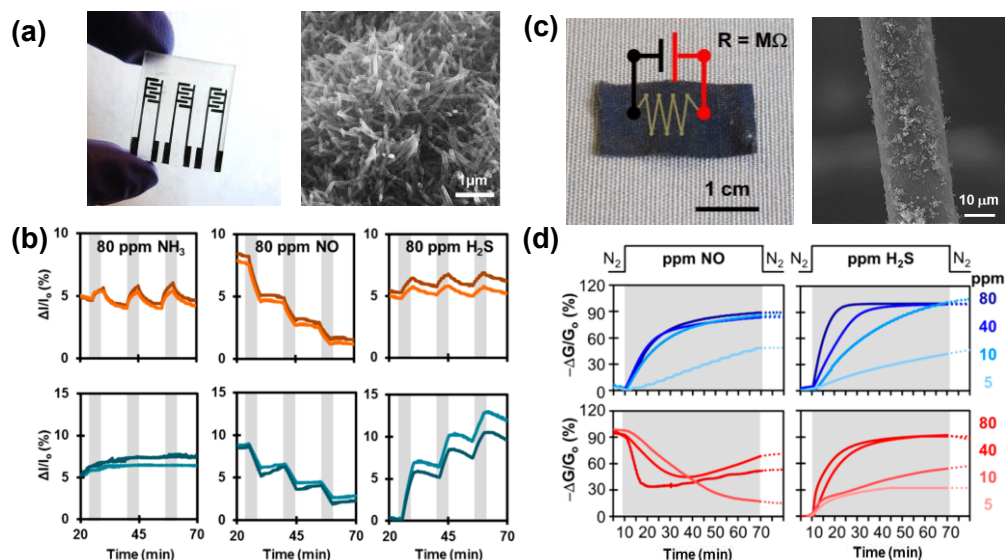


Figure 28. (a) Photograph showing the process of drawing electrodes on a shrinkable polymeric film with a commercial HB pencil (left). SEM images of MOF films incorporated into devices (right). (b) Representative sensing traces (3×80 ppm) for Cu_3HHTP_2 (upper row) and Ni_3HHTP_2 (lower row).⁶²¹ Reproduced from Ref.⁶²¹ Copyright 2016 American Chemical Society. (c) Conductive SOFT devices: textiles coated with nanoporous MOF (Left). SEM image of MOF coating on fibers (right). (d) Representative response for Ni_3HHTP_2 (blue) and Ni_3HHTP_2 (red) SOFT-sensors when exposed to (from left to right) NO or H_2S .⁶²² Reproduced from Ref.⁶²² Copyright 2017 American Chemical Society.

4.1.6. Other 2D Materials

MXenes have only recently been explored as a novel class of 2D materials with remarkable possibilities for composition variations and property tuning in the development of gas sensing technologies. Lee et al. integrated the 2D $\text{Ti}_3\text{C}_2\text{T}_x$ sheets synthesized through the removal of Al atoms from Ti_3AlC_2 onto flexible polyimide platforms to fabricate gas sensing devices.²⁰³ The $\text{Ti}_3\text{C}_2\text{T}_x$ -based sensor, operating at room temperature, exhibited a p-type sensing behavior to gaseous analytes (ammonia, ethanol, methanol, and acetone) with the highest sensitivity observed for NH_3 at 100 ppm concentrations. The high sensing performance of the fabricated device was attributed to the effective adsorption of NH_3 onto the surface of the $\text{Ti}_3\text{C}_2\text{T}_x$ facilitated by the analyte interactions with surface functional groups and defects.²⁰³ Jung and co-workers through chemiresistive gas sensing measurements further confirmed high sensitivity of $\text{Ti}_3\text{C}_2\text{T}_x$ MXene to NH_3 .⁶²³ The authors reported on the high selectivity of the fabricated sensor to hydrogen bonding gases such as NH_3 , ethanol or acetone with minimal interference from acidic gases (e.g., SO_2 , NO_2 , or CO_2). The same sensor could detect NH_3 in a wide range of concentrations from 50 ppb to 1000 ppb with the LOD of 0.13 ppb at room temperature. Noise power spectral density measurements and density functional calculations showed that the metallic conductivity of the core channels in the $\text{Ti}_3\text{C}_2\text{T}_x$ together with the strong adsorption energy of the surface functional groups/defects are responsible for the good sensing properties of the fabricated sensors. Recently, plane wave-based DFT calculations explored the selectivity and reactivity of M_2C MXenes ($\text{M} = \text{Ti}, \text{V}, \text{Nb}, \text{Mo}$) and their oxygen-functionalized counterparts (M_2CO_2) to 11 gaseous analytes including H_2 , H_2O , H_2S , NH_3 , CO , CO_2 , SO_2 , NO , NO_2 , NH_3 , and N_2 .³³³ The authors observed that the selectivity of MXenes to gases

such as NO or NH_3 was improved upon oxygen surface functionalization.

An ever-expanding range of 2D conductive materials continue to be explored by ab initio calculations for their ability to selectively interact with gaseous analytes in sensing applications. Prominent examples include 2D borophene,⁶²⁴ GaN,⁶²⁵ and C_2N .⁶²⁶ Experimental demonstration of C-rich nitrides as gas sensors were first reported in 2014 by Wang et al.⁶²⁷ The $g\text{-C}_3\text{N}_4$ prepared by a two-step thermal treatment of glucose and urea exhibited porous structure and high abundance of pyridine N atoms with good binding affinity for NO_2 . The fabricated $g\text{-C}_3\text{N}_4$ chemiresistive sensor was able to sense NO_2 at 140 ppb under ambient conditions (65% RH). The sensitivity of $g\text{-C}_3\text{N}_4$ to NO_2 was further enhanced (LOD of 60 ppb) by the surface functionalization with Au nanoparticles.⁶²⁸ The improvement in sensing performance after doping with AuNP was attributed to the increased interface area for gas absorption, as well as the formation of Schottky-type junctions, whose potential barrier may be modulated by analyte-material interactions. The synthesis of $g\text{-C}_3\text{N}_4$ composites is another strategy to enhance sensing performance of gas sensing devices.⁶²⁹ For example, Long and co-workers fabricated an impedance semiconductor gas sensor based on $\text{Pt-ZnO-g-C}_3\text{N}_4$ hybrid materials for detection of NO_2 with sub-ppm sensitivity (LOD of 0.072 ppm).⁶³⁰ This good sensing behavior to NO_2 was attributed to the synergistic effect between the 2D materials, ZnO and Pt, which together improved the separation of electron-hole pairs in the material leading to enhanced charge carriers transport properties.

Raghu et al. through surface functionalization of $g\text{-C}_3\text{N}_4$ with Pd NPs was able to detect H_2 at 4% levels (99.8% sensitivity) with the response time of 88 seconds at 30 °C.⁶³¹ $h\text{-BN}$ based materials has been also recently utilized in

electrically-transduced detection of gaseous analytes including CH_4 , NH_3 and NO_2 .⁶³² For example, Sajjad and Feng demonstrated that atomically thin nanosheets of *h*-BN synthesized using CO_2 -pulsed laser deposition methods, were capable of reversible detection of CH_4 gas at operating temperature of 175 °C.⁶³² Wang and coworkers tested the gas-sensing properties of the ultra-thin *h*-BN nanosheets towards NH_3 , and found that the fabricated gas sensors showed a fast response and excellent repeatability to ethanol at optimal operating temperature of 300 °C.⁶³³

Ayari et al. fabricated AlGaIn/GaN gas sensors on the 2D nanolayer of *h*-BN. The existence of *h*-BN layer allowed the transfer of the devices to a flexible and heat insulating acrylic tape⁶³⁴ which results in a modification of relevant device properties, leading to a doubling of the sensitivity to 100 ppm NO_2 gas at 30 °C and an average response time of 5 min—6 times faster than before transfer. Besides using a single 2D materials, different type of 2D materials can be stacked together and held by van der Waals forces, creating an artificial van der Waals hetero-structure despite lattice mismatches. The van der Waals hetero-structures have an abrupt transition between the two materials and a sharp gradient of carrier concentration across the interface. Furthermore, owing to their nanoscale thickness, the carrier concentration and band alignment inside the hetero-structure can be very effectively modulated by electrical means, which provides possibilities for a large array of novel devices and applications.⁶³⁵⁻⁶³⁶

Jiao and coworkers synthesized a fiber-like rGO-MoS₂ composite, where graphene provides a substrate for nucleation of MoS₂.⁶³⁷ Compared to traditional film or sheet-type devices, the fiber form of devices is more advantageous for their lower weight, flexibility and compactness in practical applications.⁶³⁸ In the composite, MoS₂ nanosheets can be anchored onto the surface of graphene through both physical adsorption and electron transfer by hydrothermal method. The gas sensing properties were evaluated in an intelligent gas sensing analysis system. The obtained composite fiber devices showed an excellent sensitivity and selectivity to NO_2 and NH_3 than the individual components under different light illumination. The LOD of rGO-MoS₂ (3:1) to NO_2 was 53 ppb, which was comparable with or lower than the high-performance NO_2 sensors based on the rGO-Cu₂O NWs conjugates (64 ppb).⁵⁰⁷ Recently, Zhou et al. prepared a rGO/MoS₂ composite films for NO_2 sensing at low temperature with a LOD as low as 5.6 ppb.⁶³⁹ The experimental results revealed a significant response improvement (~200% enhancement) for rGO/MoS₂ composite film as compared to pure rGO, together with a high selectivity over NH_3 , H_2S , CO and HCHO.

The similarity in 2D structures as well as the complementary properties between *g*-C₃N₄ and graphene can result a synergetic effect in sensing performance when the two components are composited as a gas sensor material. A *g*-C₃N₄-Gr nanocomposite prepared by Zheng et al. was demonstrated to be a promising sensing material for detecting NO_2 gas at room temperature, which exhibited better

recovery as well as two-times faster response compared to pure graphene sensor.⁶²⁹

Zhang and coworkers demonstrated a BP/MoS₂ van der Waals hetero-junction chemical sensor with excellent sensing performance for NO_2 detection.⁶⁴⁰ The hetero-junction was created by stacking multi-layered BP on top of the MoSe₂ flake (**Figure 29a-b**). The response of the hetero-junction for NO_2 was 4.4 and 46 times higher than those of the MoSe₂ and BP FETs at 200 ppb concentration, respectively. The device also exhibited ultra-low detection limit of 10 ppb for NO_2 , which was 6 times and 20 times lower than the MoSe₂ and BP FET sensors built on the same chip, respectively (**Figure 29c-f**). The modulation of barrier height in MoSe₂, which is induced by the modulation of both the total built-in potential and the ratio between majority carrier concentrations of both materials, was believed to be responsible for the enhanced sensitivity. This new configuration provides a new platform for a variety of sensing applications.

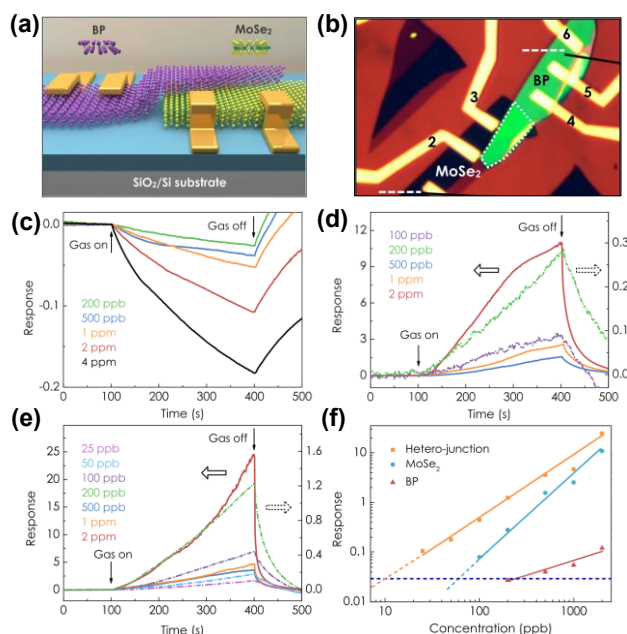


Figure 29. (a) Schematic illustration of the BP/MoS₂ hetero-junction device. (b) Optical microscope image of the device. Real-time response of BP FET (c), MoSe₂ FET (d) and hetero-junction (e) sensors to different concentrations of NO_2 . (f) Response of all three sensors as a function of gas concentration in logarithm scale.⁶⁴⁰ Reproduced with permission from Ref. ⁶⁴⁰ Copyright 2016 IOP Publishing Ltd.

Despite the rapid progress, the sensing application of MXenes, *g*-C₃N₄ or *h*-BN nanostructures is only at the beginning and faces ample challenges. The fabrication of uniform 2D film with controlled structure and composition, at industrially relevant scale, remains a big challenge.¹¹⁴ Novel synthetic approaches, that are ideally compatible with current sensor manufacturing technologies are needed to fully harness the potential of these 2D materials in gas sensing

applications.¹¹⁷ The gas sensing performance of MXenes, *g*-C₃N₄ or *h*-BN-based materials was also demonstrated to be strongly dependent on their surface chemistry (e.g., presence of compositional and structural defects). Therefore, the role of defects on the sensing parameters of these 2D materials need to be further investigated, which will ideally lead to improvements in sensitivity and selectivity through careful ligand functionalization or defect engineering. In addition, the landscape for creating nanocomposite materials is rich in potential, with numerous possibilities to benefit from the unique chemical, electrical, and physical

properties of each component, and yet to be explored for gas sensing applications. Most of the reported gas sensors based on MXenes, *g*-C₃N₄ or *h*-BN have been investigated in proof-of-concept studies, and only few sensors has been utilized for real sample detection. It is, therefore, critical to construct robust sensing interfaces with low nonspecific absorption to satisfy the requirements for sensitive and selective determination of analytes in practical applications.

Table 3. Summary of Sensing Performances for Volatile Compounds by 2D Materials.

Analyte	Material	Architecture	LOD	Experimental range	Sensing environment	Ref.
Cl ₂	rGO	chemiresistor: Au/rGO/Au	N/A	6–75 ppm	Air, r.t.	502
Cl ₂	rGO-PET	chemiresistor: rGO/rGO-PET/rGO	6 ppm	6–75 ppm	Air, r.t.	502
CO	Gr	chemiresistor: Au-Ti/Gr/Au-Ti	N/A	1 ppm	He	157
CO	rGO	chemiresistor: Au/rGO/Au	10 ppm	10–30 ppm	r.t.	540
CO	rGO-SnO ₂ -Au	N/A	2 ppm	2–5 ppm	400 °C	541
CO ₂	Gr	chemiresistor: Au-Ti/Gr/Au-Ti	136 ppt	200 ppt	N ₂ r.t.	490
CO ₂	Gr	chemiresistor: Ag/Gr/Ag	3 ppm	3–50 ppm	Air, 320 to 470 K	641
CO ₂	Gr	chemiresistor: Cr/Gr/Au	10 ppm	10–100 ppm	Air	642
H ₂	BP-Pt NPs	Microelectrode/BP-Pt NPs	10 ppm	10–10000 ppm	N ₂ r.t.	569
H ₂	Gr-Pd NPs	chemiresistor: Ti/Gr/Pd NPs/Au	40 ppm	40–8000 ppm	N ₂ r.t.	531
H ₂	Gr-Pd NPs	chemiresistor: Ag/Gr/Pd NPs/Ag	20 ppm	20–1000 ppm	N ₂ r.t.	643
H ₂	Gr-Pd NPs	chemiresistor: Au/Gr/Pd NPs/Au	0.1 ppm	0.1–100 ppm	Air _D	532
H ₂	Gr-Pd NTs	chemiresistor: Au/Gr-Pd NTs/Au	10 ppm	10–10000 ppm	Air, r.t.	644
H ₂	Gr-p-H ₂ O ₃ P-calix[8]arene-Pt NPs	chemiresistor: IDE/Gr-p-H ₂ O ₃ P-calix[8]arene-Pt NPs/IDE	0.2 vol%	0.1 vol%–10 vol%	N ₂ r.t.	645
H ₂	Gr-PMMA-Pd NPs	chemiresistor: Ti-Au/Gr-PMMA-Pd NPs/Ti-Au	250 ppm	0.025 vol%–2 vol%	N ₂ r.t.	533
H ₂	Gr-Pt NPs-MWCNT	chemiresistor: Cu/Gr-Pt NPs-MWCNT/Cu	4 vol%	4 vol%	Air, r.t.	646
H ₂	Gr-Pt-SiC	chemiresistor: Ti-Au/Gr-Pt-SiC/Ti-Au	50 ppm	50 ppm–20 vol%	N ₂ r.t.	647
H ₂	Gr-Pt-SiC	chemiresistor: Ti-Au/Gr-Pt-SiC/Ti-Au	1 vol%	1 vol%	N ₂ , 27–175 °C	341
H ₂	Gr-SnO ₂ NPs	FET: Si/SiO ₂ /Gr-SnO ₂ NPs/Cr/Au	1 ppm	1–100 ppm	50 °C	648
H ₂	MoS ₂ -M (M=Ag, Pd, Pt, Sc, Y)	FET: Si/SiO ₂ /MoS ₂ -M/Ni-Au/Ni-Au	<3 ppm	N/A	Air, r.t.	581
H ₂	rGO-PEDOT-PSS	chemiresistor: W/GO-PEDOT-PSS/W	100 ppm	30–180 ppm	100 °C	539
H ₂ S	Cu ₃ HHTP ₂ , Ni ₃ HHTP ₂	chemiresistor: Gr/Cu ₃ HHTP ₂ (Ni ₃ HHTP ₂)/Gr	40 ppm	2.5–80 ppm	N ₂ r.t.	621
H ₂ S	CuO	chemiresistor: Al ₂ O ₃ /Au/CuO/Au	2 ppb	2 ppb–1.2 ppm	Dry air, 240 °C	607
H ₂ S	Gr-PSS-PANI	chemiresistor	1 ppm	1 to 50 ppm	Air _d , r.t.	559
H ₂ S	M ₃ HHTP ₂ -Gr (M = Fe, Co, Ni, or Cu)	chemiresistor: Ag/M ₃ HHTP ₂ -Gr/Ag	35 ppm	5–80 ppm	N ₂ r.t.	176
H ₂ S	MoO ₃	FET: Si/SiO ₂ /Pt/MoO ₃ /Pt	250 ppb	0.25–5 ppm	Air, 250 °C	611
H ₂ S	Ni ₃ HITP ₂ , Ni ₃ HHTP ₂	chemiresistor: Au/Ni ₃ HITP ₂ (Ni ₃ HHTP ₂) on cotton/Au	0.52 ppm	5 – 80 ppm	N ₂ and 18% RH, r.t.	622
H ₂ S	rGO-Cu ₂ O	chemiresistor: Au/rGO-Cu ₂ O/Au	5 ppb	5–100 ppb	N ₂ r.t.	554
H ₂ S	rGO-SnO ₂ NW	chemiresistor: Au/ rGO-SnO ₂ NW/Al ₂ O ₃ /Au	1 ppm	1–5 ppm	95% RH, 200 °C.	558
H ₂ S	WO ₃	chemiresistor: Au/WO ₃ /Au	0.1 ppm	0.1–5 ppm	Air, 350 °C	610
H ₂ S	WO ₃ -MoO ₃	chemiresistor: Ni-Cr/WO ₃ -MoO ₃ / Ni-Cr	20 ppb	50 ppb–10 ppm	Air, 250 °C	612
N ₂ O	Gr	chemiresistor: Au-Ti/Gr/Au-Ti	103 ppt	200 ppt	N ₂ r.t.	490
NH ₃	BP	chemiresistor: Pt/BP/Pt	10 ppm	10–300 ppm	N ₂ r.t.	136
NH ₃	Cu ₃ HHTP ₂	chemiresistor: Au/Cu ₃ HHTP ₂ /Au	0.5 ppm	1–100 ppm	Air _d , r.t.	173
NH ₃	Cu ₃ HHTP ₂ and Ni ₃ HHTP ₂	chemiresistive: Gr/Cu ₃ HHTP ₂ (Ni ₃ HHTP ₂)/Gr	10 ppm	2.5–80 ppm	N ₂ r.t.	621
NH ₃	Cu ₃ HIIP ₂	chemiresistor: Au/Cu ₃ HIIP ₂ /Au	0.5 ppm	0.5 to 10 ppm	N ₂ and air 60% RH, r.t.	418
NH ₃	Gr	chemiresistor: Au-Ti/Gr/Au-Ti	N/A	1 ppm	He	157

	Analyte	Material	Architecture	LOD	Experimental range	Sensing environment	Ref.
1							
2	NH ₃	Gr	chemiresistor: Au–Ti/Gr/Au–Ti	33.2 ppt	200 ppt	N ₂ , r.t.	490
3	NH ₃	Gr	chemiresistor: Au–Cr/Gr/Au–Cr	1000 ppm	1000 ppm	N ₂ , r.t.	493
4	NH ₃	Gr	FET: Si/SiO ₂ /Gr/Ti–Au/Ti–Au	160 ppb	5 ppm–100 ppm	Air _D , r.t.	649
5	NH ₃	Gr	FET: Si/SiO ₂ /Mica/Gr/Au–Ti/Au–Ti	N/A	10–500ppm	Air, r.t.	650
6							
7	NH ₃	Gr–MoS ₂	chemiresistor: Au–Ti/Gr–MoS ₂ /Au–Ti	N/A	5–100 ppm	N ₂ , 100 °C	651
8	NH ₃	M ₃ HHTP ₂ –Gr (M = Fe, Co, Ni, or Cu)	chemiresistor: Ag/M ₃ HHTP ₂ –Gr/Ag	19 ppm	5–1200	N ₂ , r.t.	176
9	NH ₃	MoS ₂	FET: Si/SiO ₂ /Ni–Au/MoS ₂ /Ni–Au	0.3 ppm	0.3–30 ppm	N ₂ , r.t.	652
10	NH ₃	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Ti–Au/Ti–Au	1 ppm	1500 ppm	Air, r.t.	191
11	NH ₃	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Ti–Au/Ti–Au	N/A	100–1000 ppm	N ₂ , r.t.	101
12	NH ₃	MoSe ₂	chemiresistor: Ti–Au/MoSe ₂ /Au	50 ppm	50–1000 ppm	Ar, r.t.	580
13	NH ₃	MoTe ₂	FET: Si/Si–O ₂ /Ti–Au/MoTe ₂ /Ti–Au	1 ppm	2–100 ppm	N ₂ , r.t.	585
14	NH ₃	rGO	chemiresistor: Au/rGO/Au	5 ppm	5 ppm	N ₂ , r.t. 21–149 °C	498
15	NH ₃	rGO	chemiresistor: Cr–Au/rGO–PANi/Cr–Au	20 ppm	20–50 ppm	Air, 25 °C	653
16	NH ₃	rGO	chemiresistor: Cr–Au/rGO/Cr–Au	1 ppb	1 ppb–50 ppm	Air, r.t.	654
17	NH ₃	rGO–Cu ₂ O	chemiresistor: Au/rGO–Cu ₂ O/Au	100 ppm	100–500 ppm	Air, r.t.	655
18	NH ₃	rGO–P3HT	FET: Si/SiO ₂ /rGO–P3HT/Ti–Au/Ti–Au	N/A	10–50 ppm	Air, r.t.	656
19	NH ₃	rGO–Py	chemiresistor: Au/rGO–Py/Au	5 ppb	5 ppb–100 ppm	Air, r.t.	657
20	NH ₃	SnS ₂ –SnO ₂	chemiresistor: Au/ SnS ₂ –SnO ₂ /Au	10 ppm	10–500 ppm	Air _D , r.t.	658
21	NH ₃	Ti ₃ C ₂ T _x	chemiresistor: Au/Ti ₃ C ₂ T _x /Au	0.13 ppb	100–1000 ppb	N ₂ , r.t.	623
22	NH ₃	WS ₂	chemiresistor: Au/WS ₂ /Au	1 ppm	1–10 ppm	Air, r.t.	470
23	NO	Cu ₃ HHTP ₂ and Ni ₃ HHTP ₃	chemiresistor: Gr/Cu ₃ HHTP ₂ (Ni ₃ HHTP ₂)/Gr	40 ppm	2.5–80 ppm	N ₂ , r.t.	621
24	NO	Gr	chemiresistor: Au–Ti/Gr/Au–Ti	158 ppq	10 ppt	N ₂ , r.t.	490
25	NO	M ₃ HHTP ₂ –Gr (M = Fe, Co, Ni, or Cu)	chemiresistor: Ag/M ₃ HHTP ₂ –Gr/Ag	17 ppm	5–80 ppm	N ₂ , r.t.	176
26	NO	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Ti–Au/Ti–Au	0.8 ppm	0.3 to 2 ppm	N ₂ , 25 °C	578
27	NO		chemiresistor: Au/Ni ₃ HITP ₂ (Ni ₃ HHTP ₂) on fab-rics/Au	0.16, 1.4 ppm	5–80 ppm	N ₂ and 18% RH, r.t.	622
28	NO	Ni ₃ HITP ₂ and Ni ₃ HHTP ₂					
29	NO ₂	BP	FET: Si/SiO ₂ /BP/Au/Au	20 ppb	20–1000 ppb	Air, r.t.	158
30	NO ₂	BP	FET: Si/SiO ₂ /Ti–Au/BP/Ti–Au	5 ppb	5–40 ppb	Ar, r.t.	159
31	NO ₂	BP	chemiresistor: Pt/BP/Pt	20 ppb	20–1000 ppb	N ₂ , r.t.	136
32	NO ₂	BP–MoSe ₂	PN Diode: Ti–Au/BP–MoSe ₂ /Ti–Au	10 ppb	25 ppb–2 ppm	r.t.	640
33	NO ₂	BP–Pt NPs	FET: Au–Ti/BP–Pt NPs/ Au–Ti	1 ppm	1–50 ppm	N ₂ , r.t.	569
34	NO ₂	<i>g</i> –C ₃ N ₄	chemiresistor: Ti–Au/ <i>g</i> –C ₃ N ₄ /Ti–Au	140 ppb	1–40 ppm	Air 25% RH, r.t.	627
35	NO ₂	GO	chemiresistor: Au/GO/Au	1.3 ppb	0.2–200 ppm	r.t.	659
36	NO ₂	Gr	chemiresistor: Au–Ti/Gr/Au–Ti	N/A	1 ppm	He	157
37	NO ₂	Gr	chemiresistor: Au–Ti/Gr/Au–Ti	2.06 ppt	40 ppt	N ₂ , r.t.	490
38	NO ₂	Gr	FET: Si/SiO ₂ /Gr/Ti–Au/Ti–Au	15 ppb	1 ppm–10 ppm	Air _D , r.t.	649
39	NO ₂	Gr–MoS ₂	chemiresistor: Au–Ti/Gr–MoS ₂ /Au–Ti	1.2 ppm	5–100 ppm	N ₂ , 100 °C	651
40	NO ₂	Gr–NiO	chemiresistor: Ni–Au/Gr–NiO/Ni–Au	N/A	1–15 ppm	N/A	660
41	NO ₂	Gr–PETP	chemiresistor: Au/Gr–PETP/Au	200 ppm	N/A	Air	661
42	NO ₂	Gr–WO ₃	chemiresistor	1 ppm	1–20 ppm	Air, r.t. and 200 °C–300 °C	662
43	NO ₂	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Ti–Au/Ti–Au	20 ppb	20–400 ppb	Air, r.t.	191
44	NO ₂	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Ti–Au/Ti–Au	100 ppm	100–1000 ppm	N ₂ , r.t.	101
45	NO ₂	MoS ₂ –Pt NPs	FET: Si/SiO ₂ /MoS ₂ –Pt/rGO/rGO	2 ppb	0.5–5 ppm	N ₂	663
46	NO ₂	MoS ₂ –rGO	FET: Si/SiO ₂ / MoS ₂ –rGO/Ti–Au/Ti–Au	5.7 ppb	0.12–8 ppm	Air, 60 °C	639
47	NO ₂	MoS ₂ –SnO ₂	chemiresistor: Si/SiO ₂ /MoS ₂ –SnO ₂ /Au/Au	0.5 ppm	05 to 10 ppm	Air, r.t.	664
48	NO ₂	MoSe ₂ –Nb	chemiresistor: Cr–Au/MoSe–Nb/Cr–Au	3 ppm	3–50 ppm	150 °C	582
49	NO ₂	MoTe ₂	FET: Si/SiO ₂ /Ti–Au/MoTe ₂ /Ti–Au	12 ppb	100–1000 ppb	N ₂ , r.t.	585
50	NO ₂	NiO	chemiresistor: Ni–Au/NiO/Ni–Au	1 ppm	1–20 ppm	Air, 250 °C	660
51	NO ₂	NiO–WO ₃	chemiresistor: Au/NiO–WO ₃ /Au	5 ppm	5–100 ppm	Air, r.t.	601
52	NO ₂	rGO	chemiresistor: Cr–Au/rGO/Cr–Au	1 ppm	1–20 ppm	53 ± 3% RH, 23.0 ± 1.5 °C	665
53							
54							
55							
56							
57							
58							
59							
60							

Analyte	Material	Architecture	LOD	Experimental range	Sensing environment	Ref.
NO ₂	rGO-Fe ₂ O ₃	chemiresistor: Au/rGO-Fe ₂ O ₃ /Au	0.18 ppm	0.18–90 ppm	Air, r.t.	666
NO ₂	rGO-In ₂ O ₃	chemiresistor: Pt/rGO-In ₂ O ₃ /Pt	5 ppm	5–100 ppm	Air, r.t., 30% RH	490
NO ₂	rGO-PET	chemiresistor: rGO/rGO-PET/rGO	0.5 ppm	0.5–10 ppm	Air, r.t.	502
NO ₂	rGO-S-Ag	chemiresistor: Ag/rGO-S-Ag/Ag	0.5 ppm	0.5 to 50 ppm	Air, 30%RH, 25 °C	667
NO ₂	rGO-ZnO	chemiresistor: Au/rGO-ZnO/Au	5 ppm	1–25 ppm	Air, 25% RH, r.t.	519
NO ₂	SnS ₂	chemiresistor: Pt/SnS ₂ /Pt	0.6 ppm	0.6 to 10 ppm	120 °C	391
NO ₂	WS ₂ -Ag NW	chemiresistor: Cr-Au/WS ₂ -Ag NW/Cr-Au	1 ppm	25–500 ppm	Air, 100 °C	587
NO ₂	ZnO	chemiresistor: Au/ZnO/Au	50 ppb	0.05–10 ppm	Air, 180 °C	593
O ₂	Gr	chemiresistor: Au-Ti/Gr/Au-Ti	38.8 ppt	200 ppt	N ₂ , r.t.	490
O ₂	Gr	chemiresistor	1.25 %	1.25–4.7 vol%	N ₂ , r.t.	565
O ₂	Gr- <i>g</i> -C ₃ N ₄	chemiresistor: Au/Gr- <i>g</i> -C ₃ N ₄ /Au	300 ppm	300–100000 ppm	N ₂ , r.t.	568
O ₂	Gr-TiO ₂	chemiresistor: Au/Gr-TiO ₂ /Au	134 ppm	134 ppm–100 vol%	N ₂ , r.t.	566
O ₂	MoS ₂	chemiresistor: Ti-Pt/MoS ₂ /Ti-Pt	1 vol%	1–100 vol%	N ₂ , 300 °C	579
SO ₂	GO	chemiresistor: Au/GO/Au	5 ppm	5–1100ppm	Air, r.t.	552
SO ₂	Gr	chemiresistor: Au-Ti/Gr/Au-Ti	67.4 ppt	200 ppt	N ₂ , r.t.	490
SO ₂	Gr	FET: Si/SiO ₂ /GO/Au/Au	50 ppm	50 ppm	40–100 °C	553

Note: chemiresistor is described in a way of electrode/conductive material/electrode. FET is described in a way of gate electrode/insulator/channel material/source electrode/drain electrode. Diode is described in a way of electrode/semiconductor/electrode. N/A, not available. Air_D, dry air and r.t., room temperature.

4.2. Detection of Volatile Compounds

Volatile compounds include organic and inorganic compounds that are easily vaporized but exist as solids or liquids under standard temperature and pressure. Volatile inorganic compounds mainly include water, volatile acids, halogen streams and mercury streams. Among these, humidity sensing is especially important. Because humidity has a great influence on people's lives including physiological activities, climate, building constructions, storage facilities for medicines and foods, electronic devices, chemical refineries, corrosion and degradation of instruments.⁶⁶⁸ Humidity sensor with high sensitivity, selectivity, repeatability, long-term stability under ambient conditions, corrosion resistance to pollutants, and low cost of manufacturing, are in great demand.

Detection and monitoring the concentration of volatile organic compounds (VOCs) is important in environmental protection, chemical process control, and personal safety.⁶⁶⁹ VOCs are composed of a variety of chemicals, examples including gasoline, alcohols, formaldehyde, aromatic solvents such as benzene, toluene and xylene, styrene, and perchloroethylene. Long-term exposure to VOCs can cause damage to the liver, kidneys, and central nervous system.⁶⁷⁰ Short-term exposure can cause eye and respiratory tract irritation, headaches, dizziness, visual disorders, fatigue, loss of coordination, allergic skin reactions, nausea, and memory impairment.⁶⁷⁰ VOCs also constitute an important fraction of gaseous pollutants over urbanized areas, which originate from exhaust gases, evaporation of petroleum products and utilization of organic solvents. The World Health Organization (WHO) recognized VOCs as the most important pollutants of indoor air.⁶⁷¹ For these reasons, the concentrations of VOCs both indoors and outdoors are strictly regulated. Taking formaldehyde as an example, which is one of the VOCs widely used in household materials, the WHO has set a 30 min exposure limit of 0.08 ppm, and the US National Institute for Occupational Safety and Health

(NIOSH) has established a maximum long-term exposure limit of 0.016 ppm (TWA).⁶⁷² This section highlights the sensing of volatile compounds using different type of sensory material.

4.2.1. Graphene and Graphene Oxides

Humidity. At relatively low concentration, the adsorption of water molecules can break the sublattice and symmetry of the graphene, and successively widen its band gap.⁶⁷³ Functional group on graphene and graphene oxide, like defects, hydroxyl, and carbonyl groups, can interact with water, causing a conductance change.^{674–675} These water molecules usually act as electron donor, leading to an increase in the resistance of p-type graphene material. Water molecules can also induce the ionization of the oxygen-containing groups (for example, -OH and -COOH) in GO bulk material to generate a concentration gradient of protons. This gradient facilitates the diffusion of protons through the material to deliver a voltage and current in the external circuit.⁶⁷⁶ In addition, graphene oxide has super-permeability to water molecules, which can lead to sensing devices with fast response time.⁶⁷⁷ Together with their flexibility and suitability for large-scale manufacturing, graphene-based materials have emerged as key elements for fabricating humidity sensors.

Borini et al. developed a chemiresistive humidity sensor by using GO as the active material.⁶⁷⁸ Ultra-thin (15 to 25 nm) GO films were deposited by either drop-casting or spray coating on silver screen-printed interdigitated electrodes on a polyethylene naphthalate (PEN) substrate (**Figure 30a**). The effect of water molecules on the electrical properties of GO films was investigated by impedance measurements. The response and recovery times were less than 100 ms (**Figure 30b**). The sensing performance of the GO sensor were comparable to the commercial sensors (**Figure 30c**) and allowed to observe the change of moisture content in breath (**Figure 30d**).

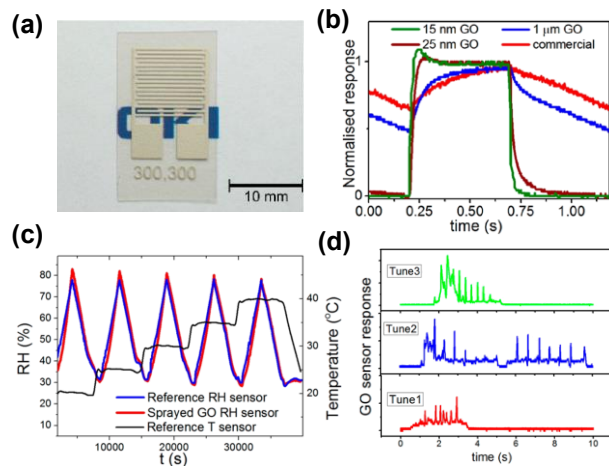


Figure 30. (a) Photograph of a sprayed GO sensing element. Due to the transparency of the ultrathin GO film, only the printed Ag electrodes on top of the PEN substrate are visible. (b) Normalized response of a 15 nm thick GO sensor to a modulated humid air flow at 10 Hz. (c) Sensing performance of a 15 nm thick GO sensor (red line) compared to the response of a commercial high precision RH sensor (blue line). (d) Responses of an ultrathin GO sensor to 3 different tunes whistled by three different users.⁶⁷⁸ Reproduced from Ref.⁶⁷⁸ Copyright 2013 American Chemical Society.

Sun and co-workers fabricated a microscale capacitive humidity sensor by using graphene oxide films as humidity sensitive material.⁶⁷⁹ Compared with conventional capacitive humidity sensors with sensitivities ranging from 43% to 2900%,^{680–684} this GO based sensor exhibited sensitivity of up to 37800%, which was more than 10 times higher than that of the best sensor among conventional sensing devices at 15%–95% relative humidity. This humidity sensor also showed a faster response time and recovery time (10.5 s and 41.0 s, respectively), which are less than 25% and 50% of those observed for conventional devices. To overcome mechanical stability issues of the fabricated sensors, including swelling of the material upon exposure to humidity, the graphene oxide layer was covalently anchored to the substrate, which improved the long-term stability of the device.⁶⁸⁵ To fabricate flexible humidity sensor, Zhang et al. deposited rGO on polyimide substrate and poly(diallyltrimethylammonium chloride) (PDPA) nanocomposite (**Figure 31a**).⁶⁸⁶ The sensor worked within 11–97% RH range at room temperature, and showed good repeatability when used for five exposure/recovery cycles at 43%, 75%, and 97% RH (**Figure 31b–c**). The authors also reported on a response time of 108–147 s and recovery time of 94–133 s during analytical measurements. Two-beam-laser interference was used for the simultaneous reduction, patterning and nanostructuring of graphene oxide on flexible polyethylene terephthalate substrates for the development of high performance humidity sensing devices.⁶⁸⁷ Ma and Tsukruk demonstrated a flexible GO–silk-based chemiresistive sensor, which showed a fast response time

of 3 s, high sensitivity to humidity in the 20–97% RH range, and good stability to thousands of folding–unfolding cycles and chemical solvents.⁶⁸⁸ Knopf et al. printed graphene interdigitated capacitive (IDC) sensors on the flexible polyimide substrates. As the total capacitance of the IDC sensor is determined by multiplying each unit cell capacitance, interdigitated configuration can increase the effective capacitance of the structure and the effective active area of the sensor. The printed sensors were used to measure water content of ethanol solution, which demonstrated the fabrication methodology for creating chemical sensors on thin membranes by using conductive aqueous graphene ink.⁶⁸⁹ Layer-by-layer inkjet printing technique was also used to print the polymer particles and graphene oxide to fabricate humidity sensors.⁶⁹⁰ Deen et al. recently demonstrated a wireless humidity sensor based on the quantum capacitance effect in graphene.⁶⁹¹ The sensor consisted of a metal oxide/graphene variable capacitor (varactor) coupled to an inductor, to create a resonant oscillator circuit. The resonant frequency was found to shift in proportion to water vapor concentration for relative humidity (RH) values ranging from 1% to 97% with a linear frequency shift of 5.7 kHz/%RH \pm 0.3 kHz/%RH.

Understanding the interactions of ambient molecules with graphene and adjacent dielectrics is of fundamental importance for a range of graphene-based sensors, particularly for sensors where such interactions could influence the analytical operation of the device.^{692–694} Koester and co-workers using a metal-oxide/graphene varactor structure showed that graphene can be used to capacitively sense the intercalation of water between graphene and HfO₂, and that this process was reversible on a timescale of minutes.⁶⁹⁵ Molecular dynamics simulations indicated that a likely mechanism for the intercalation involved adsorption and lateral diffusion of water molecules beneath the graphene. Shehzad et al. designed multimode environment sensors by fabricating a graphene based metal-semiconductor field-effect transistor.⁶⁹⁶ This FET device was composed of graphene as the channel material in the horizontal direction, and the graphene contact with silicon in the vertical direction to form a graphene/silicon Schottky junction (**Figure 31d**).⁶⁹⁶ The device was sensitive toward humidity under both forward and reverse biases and operated in resistive as well as capacitive modes (**Figure 31e–f**). Sensitivity of these devices reached to 17%, 45%, 26%, and 32% per relative humidity (%RH) for reverse biased, forward biased, resistive, and capacitive modes, respectively. Lemme and co-workers performed humidity sensing using a change in the electrical resistance of single-layer graphene, deposited on top of a SiO₂ layer on a Si wafer through chemical vapor deposition.⁶⁹⁷ The measured response and recovery times of the graphene humidity sensors were on the order of several hundred milliseconds from 1% to 96% RH. Density functional theory simulations showed that the interactions between the electrostatic dipole moment of the water and the impurity bands in the SiO₂ substrate led to electrostatic doping of the graphene layer.

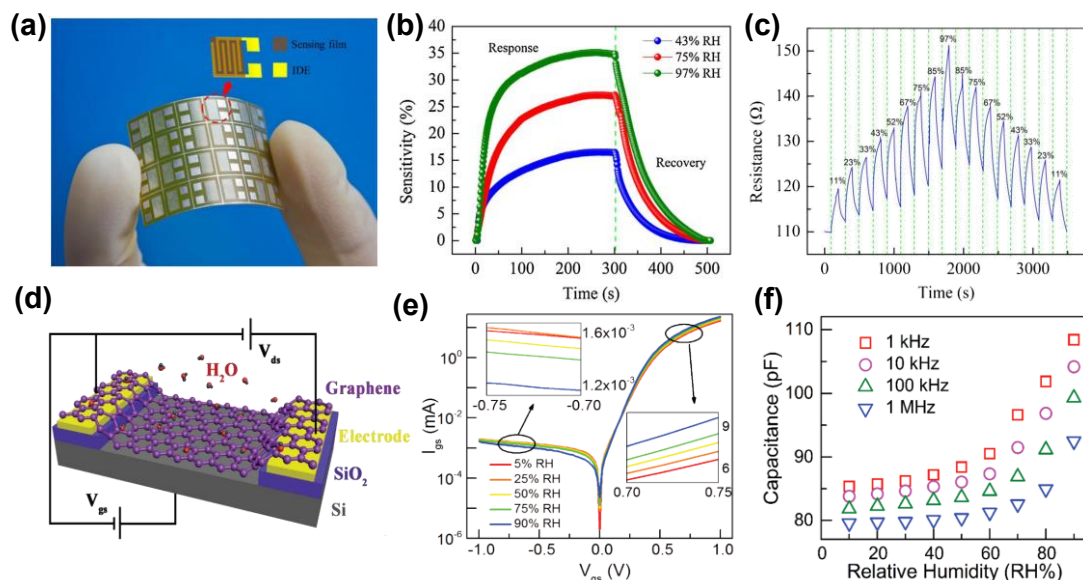


Figure 31. (a) Optical image of 4×6 sensors array on a flexible PI substrate. (b) response and recovery curves of the PDPA/RGO film sensor to a relative humidity pulse at 0% 43%, and 97% RH, respectively. (c) Resistance measurement of the PDPA/RGO film sensor under switching RH.⁶⁸⁶ Reproduced with permission from Ref.⁶⁸⁶ Copyright 2014 Elsevier B.V. (d) Schematic of the multimode humidity sensor with source-drain voltage V_{ds} and gate voltage V_{gs} control. (e) I - V curves under various humidity conditions. (f) Capacitance change under different humidity.⁶⁹⁶ Reproduced with permission from Ref. ⁶⁹⁶ Copyright John Wiley and Sons.

Besides unmodified graphene-based sensor, humidity sensors based on functionalized graphene and graphene oxides are also routinely utilized, which usually exhibit improved performance over the non-functionalized graphene sensors. Aziza et al. showed that the sensing performance of graphene-based FET humidity sensor could be largely improved through polymer functionalization (**Figure 32a**).³⁶⁴ After the chemically vapor deposited graphene was functionalized with amine rich polymer, the electron transfer from amine groups in the polymer to graphene was enhanced. The functionalized sensor showed 4% resistance change for a variation of RH from 10% to 40%, which is about 10 times higher than the non-functionalized graphene (**Figure 32b**). Kang and co-workers reported on a self-powered humidity sensor based on graphene oxide (GO) and poly(styrenesulfonate) (PSS)-intercalated composite films, which were used as humidity-responsive dielectrics (**Figure 32c**).⁶⁹⁸ The fabricated sensors were equipped with the charge pumping system to produce a voltage output in a response to humidity. The GO-PSS sensor showed enhanced sensing responses compared to the GO sensor, providing ~5.6 times higher voltage output and three times faster responses in humidity sensing (**Figure 32d**).

Polypyrrole is a conducting polymer with good environmental stability, but itself has limited sensitivity for humidity.²⁷⁵ Wu et al. showed that a graphene-polypyrrole composite containing only 10% graphene could sense humidity within a range between 12% and 90% with high sensitivity ($S = 138$). The response and recovery times were approximately 15 s and 20 s, respectively.⁶⁹⁹ Gr-PPy composites showed better humidity sensing properties than either

pure graphene or PPy because of the formation of the entrained coverage of PPy by graphene that could result different conduction mechanism under low or high humidity.⁶⁹⁹ Su et al. developed flexible impedance-type humidity sensors using GO and AuNPs by self-assembly and the sol-gel technique. The AuNPs-GO-hydrolyzed 3-mercaptopropyltrimethoxysilane (MPTMOS) sol-gel film with 9.0 wt% added GO exhibited optimal flexibility, sensitivity, linearity, and long-term stability.⁶⁰⁹ Su et al. also developed impedance-type humidity sensors from diamine-functionalized GO films coated on alumina or plastic substrates.⁷⁰⁰

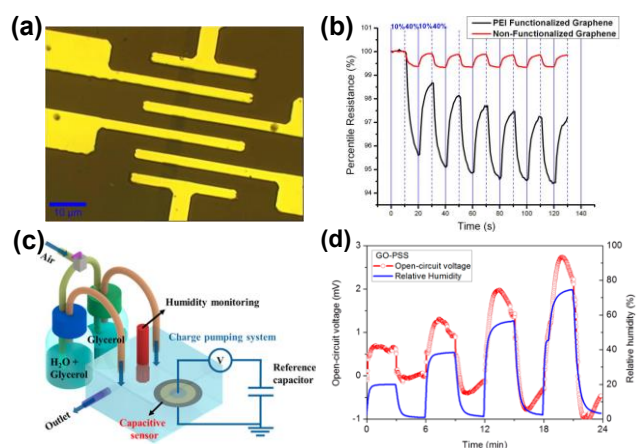


Figure 32. (a) Optical image of FET fabricated on silicon oxide/ p^+ -doped silicon substrate; the channel width and length are both equal to 4 μm . (b) Humidity responses (RH: 10%–40%) at room temperature for non-functionalized

(red) and functionalized (black) graphene.³⁶⁴ Reproduced with permission from Ref. ³⁶⁴ Copyright John Wiley and Sons. (c) Schematic diagram of the RH controlled-environment chamber and charge pumping system. (d) Performance evaluation of the self-powered humidity sensor. Voltage outputs of GO-PSS sensors were investigated over the RH range, 0–80%.⁶⁹⁸ Reproduced from Ref. ⁶⁹⁸ Copyright 2014 American Chemical Society.

Hydrogen cyanide. Hydrogen cyanide (HCN) is widely used in various manufacturing processes including electroplating or precious metal extraction, however it is highly toxic to humans. Therefore, it is necessary to develop portable sensing devices capable of detecting trace amounts of HCN in the surrounding environment.⁷⁰¹ Robinson fabricated molecular sensors based on rGO thin film networks. These devices were capable of detecting 10 s exposure to HCN at the concentration of 70 ppb.⁷⁰² Graphene quantum dots (GQDs) are atomically thick, conductive nanosheets of sp² hybridized carbons, and can be considered as the nanometer-sized fragments of graphene with abundant edge groups (e.g., carboxyl and hydroxyl group).^{703–704} Alizadeh et al. developed a chemiresistor HCN sensor by using GODs with average lateral size of 18 nm.⁷⁰⁵ The detection limit of the sensor was estimated at 0.6 ppm (S/N) with the response range of 1 to 100 ppm. The sensing was reversible with a response time of 1.5 min, which was faster than the response of many metal oxide and polymeric film-based sensors.^{706–709}

Alcohols. Alcohols, including methanol and ethanol, are within the mostly used raw materials in chemical industry as solvents, and they are extensively used in fuels and medicine synthesis.⁷¹⁰ Monitoring the concentration of alcohols is also important for air quality inspection, diseases diagnosis and alcohol consumption detection.^{711–712} Manohar and co-workers described a flexible and lightweight chemiresistor made of a thin film of overlapped and reduced graphene oxide.⁵⁰² Inkjet techniques were used to print the surfactant-supported dispersions of rGO powder onto flexible plastic surfaces. The sensor could not only reversibly and selectively detect chemically reactive vapors such as NO₂, Cl₂, but also showed good response to alcohols (CH₃OH, C₂H₅OH). Chen et al. investigated the fabrication of back-gated graphene FET arrays on microchannels.⁷¹³ The *I*_{DS} of the FET immediately changed by 17% upon the exposure to ethanol vapor, and the device showed full recovery immediately after the ethanol was pumped out. This work provided a convenient way of constructing back-gated graphene FETs for sensing applications.

Park and co-workers reported on the fabrication of an ethanol gas sensor with an oleylamine-modified graphene oxide (OA-GO)-poly(9–90-dioctyl-fluorene-co-bithiophene) (F8T2) composite as an active layer.⁷¹⁴ This sensor showed 6 time better sensitivity than that of a comparable device with the F8T2-only active layer due to the presence of polar functional groups of OA-GO that could undergo stronger interactions with gas analytes. Zhu et al. developed the strategy for anchoring α -Fe₂O₃-nanoparticles on graphene and used it as ethanol sensor material.⁷¹⁵ The

α -Fe₂O₃-graphene composite exhibited better sensing performance in comparison with pure α -Fe₂O₃ counterpart, which was due to the enhancement in the specific surface area, with the addition of only 2% of graphene. Liu et al. reported on the technique to selectively sense H₂O and methanol, using a single graphene FET device by measuring real-time conductance as a function of gate voltage.⁷¹⁶ By analyzing the conductance versus gate voltage of the graphene-based device, the long-range scattering limited carrier mobility and the Dirac Point voltage could be derived, and then utilized for selective gas sensing in real time.

Formaldehyde. Formaldehyde (HCHO) is one of the most harmful gases among indoor air pollutants. It has been proven to be a human carcinogen and an allergen, and can cause dermatitis, respiratory irritation, asthma, and pulmonary edema.^{672, 717} Alizadeh and Soltani used graphene/poly(methylmethacrylate) blends as a sensitive and selective materials for the detection of formaldehyde vapor.⁷¹⁸ The use of the polymer-graphene composite led to an enhanced physical durability of the sensor, and decreased the interfering effect of humidity on the sensor performance. The graphene/polymer ratio was found to be an important parameter in defining the dominant sensing mechanism and sensor performance. The response of the optimized sensor showed a good linear relationship within 0.05 to 5.0 ppm concentration range with the LODs of 10 ppb. Lee developed a new class of chemical sensors for formaldehyde determination at ppb levels.⁷¹⁹ This diode-based sensor consisted of a composite layer of reduced graphene oxide with epitaxially oriented zinc oxide nanorods together with a Schottky contact material of Al_{0.27}GaN_{0.73}(~25 nm)/GaN. The Schottky diode exhibited high sensitivity (0.875 ppm) with the LOD down to 120 ppb, and fast response time (~2 min) at room temperature.

Acetone. Acetone is known as a biomarker for diabetes, and exhaled breath of diabetes patients contains more than 1.8 ppm of acetone.⁷⁰⁴ Selective real-time detection of acetone at sub-ppm concentration thus can be a promising non-invasive diagnostic tool to identify at-risk populations.^{720–722} Kim and co-workers reported on acetone sensor fabricated by sensitizing electrospun SnO₂ nanofibers with reduced graphene oxide (rGO) nanosheets.⁵⁵⁸ The LODs of this sensor were as low as 100 ppb for acetone with good selectivity over other gases (**Figure 33a–b**), e.g., ethanol, toluene, CO, and NH₃. However, a high operating temperature of 350 °C was needed. Further GO/Co₃O₄ sensors could achieve a detection limit of 120 ppb at 300 °C in a highly humid atmosphere (90% RH) similar with the humidity in human breath.⁷²³ To decrease the working temperature, Liu et al. investigated the gas-sensing properties of graphene-ZnFe₂O₄ composite, graphene-mixed ZnFe₂O₄ for acetone vapor detection.⁷²⁴ Experimental results revealed that the mixing of graphene with ZnFe₂O₄ could lower the operating temperature to 275 °C. Staii and co-workers quantitatively analyzed the chemical gating effects in rGO-based chemical sensors.⁷²⁵ The authors combined the electronic transport/Kelvin probe microscopy measurements, to directly image the surface potential and local charge distribution of rGO before and after chemical doping.

This approach enable quantification of the amount of charge transferred to rGO during the exposure to electron-acceptor (acetone) and electron-donor (ammonia) analytes.⁷²⁵ This method can be potentially applied to explore other two-dimensional chemical sensors where the sensing mechanism is based on the charge transfer between the analyte and the sensory materials.

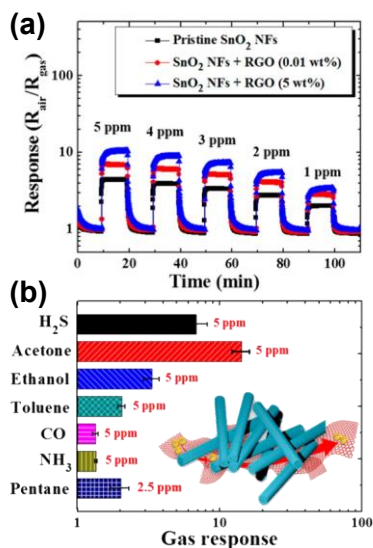


Figure 33. (a) Response of pristine SnO_2 NFs and rGO NS- SnO_2 NF composite sensors upon cyclic exposure to residual acetone concentrations between 1 and 5 ppm in humid air at an operation temperature of 350 °C. (b) rGO NS (5 wt %)- SnO_2 NF toward acetone at 350 °C with respect to the interfering gases of ethanol, toluene, carbon monoxide, ammonia, and pentane.⁵⁵⁸ Reproduced from Ref. ⁵⁵⁸ Copyright 2014 American Chemical Society.

Aromatics. Graphene-based sensors have proven to be highly sensitive to gaseous analytes, however their limited ability to distinguish between different molecular species remains a major problem for practical applications. Detection of weakly interacting organic molecules is still challenging. To understand the influence of weak non-covalent molecular interactions on the electronic structure of graphene and the charge transfer mechanism, Cervenka et al. used a CVD method to grow a single layer of graphene in the bottom-gated FET device (Figure 34a).²³⁰ The gate dependence of I_{SD} showed a clear change upon adsorption of the melamine molecules onto the graphene FET, with the Dirac point shifting to the higher gate voltage with deposition of melamine, corresponding to electron removal (p-type doping) (Figure 34b). Deposition of triazine on graphene-based FETs have resulted in a similar behavior as observed during the exposure to melamine. These results also showed that adsorbed molecules containing polar functional groups on graphene exhibited different coverage behavior to nonpolar molecules, indicating that molecular depolarization plays a significant role in charge transfer mechanisms even at submonolayer coverage (Figure 34c), particularly for molecules which possess strong dipoles.²³⁰

Myers et al. report on the detection of a series of aromatic VOCs, including benzene, toluene, ethylbenzene and xylenes, in water at low ppm concentration levels, by using functionalized graphene incorporated into a microelectrode chemiresistor platform.⁷²⁶ The use of microelectrodes resulted in a small double layer capacitance that impeded the charge transfer through the solution and allowed the resistance of the graphene film to be measured preferentially. Because both the non-aromatic molecule (cyclohexane) and aromatic compounds (e.g., toluene) had very distinct charge transfer ability, they showed comparable analytical response. The occurrence of response was due to film swelling rather than doping through the direct interaction of the gaseous molecule with the graphene basal plane.⁷²⁶

Duesberg and co-workers developed graphene diode sensors composed of monolayer graphene laterally in contact with the n- and p-type silicon substrates, consequently allowing exposure to liquids and gases from above (Figure 34d).²²⁶ The resulting sensor displayed good sensitivity towards aromatic electron donor and acceptor substances, such as anisole, benzene, chlorobenzene, and nitrobenzene. Pristine graphene in ambient conditions displayed a p-type behavior upon the exposure to aromatic molecules, due to the presence of adsorbed moisture or oxygen, resulting in an increase in the resistance of the material for the electron donor gases and the decrease for electron acceptors, independently of the substrate type (Figure 34e). This resistance change can be used to determine the concentration of electron donor or acceptor in neutral solvent (Figure 34f).²²⁶ The resistance also increased linearly with increasing anisole concentration. The recorded data fitted into an equivalent circuit model showed that the adsorption of various analytes caused a variation of the Schottky barrier height, and consequently in the conductivity of graphene.⁷²⁷

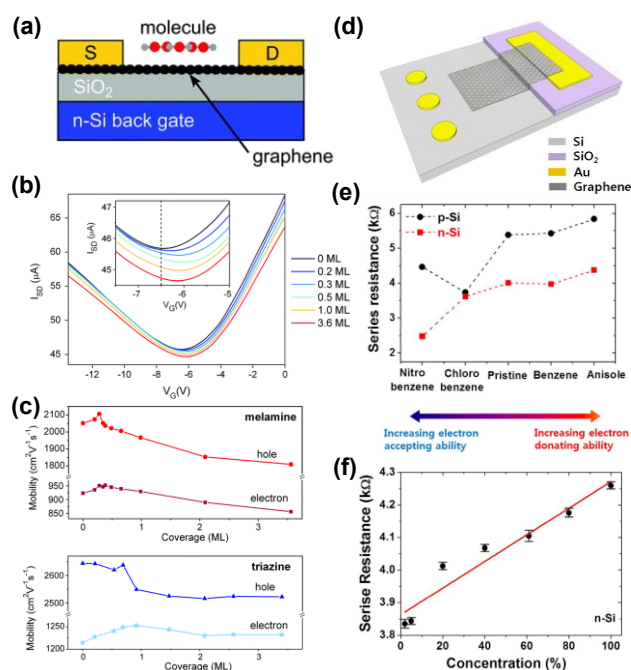


Figure 34. (a) Schematic illustration of the cross-section through a graphene FET with adsorbed molecules on the surface. (b) Gate voltage dependent source-drain current (I_{SD}) spectra of a graphene FET at a constant source voltage ($V_{SD} = 50$ mV) as a function of increasing melamine coverage. The inset shows a positive shift of the conductivity minimum (the Dirac point) upon adsorption of melamine, corresponding to p-type doping. (c) Graphene charge carrier mobility as a function of increasing melamine (top) and triazine (bottom) coverage.²³⁰ Reproduced with permission from Ref. ²³⁰ Copyright 2015 The Royal Society of Chemistry. (d) Graphical presentation of a graphene diode sensor. (e) Variation of the series resistance for n-Si and p-Si GDS's upon exposure to liquid aromatic molecules. (f) Rs of the n-Si GDS as a function of the concentration of anisole in benzene.²²⁶ Reproduced from Ref. ²²⁶ Copyright 2013 American Chemical Society.

DMMP. Dimethyl methylphosphonate (DMMP) is a simulant of the nerve agent sarin (2-(fluoro-methyl-phosphoryl)oxypropane), which is one of the most toxic warfare agents.⁷²⁸ Alizadeh and Soltani designed a sensor array for the discrimination of DMMP vapor from triethylamine, tetrahydrofuran, acetonitrile and alcohols rGO,⁷²⁹ obtained by the reduction of graphene oxide with hydrazine hydrate or sodium borohydride. This sensor was capable of interacting with DMMP vapor in the chemiresistor configuration. The reducing agents had a significant effect on the DMMP sensitivity, in which rGOs prepared by hydrazine hydrate and sodium borohydride showed best ability to efficiently discriminate between DMMP and its interferents. Wang et al. also used rGO, prepared through the reduction of GO from p-phenylenediamine (PPD) for DMMP sensing. PPD reduced rGO exhibited much better (5.7 times with the concentration of DMMP at 30 ppm) response to DMMP than that of rGO reduced with hydrazine.⁷³⁰ Kyungmin et al. developed a wireless sensing system for DMMP detection by using the integrated arrays of field-effect transistors and sensors comprising of graphene channels, and silver nanowire electrodes interconnected with a wireless communication antenna.⁷³¹ These devices were highly flexible and could be readily transferred onto both planar and non-planar substrates, including paper, clothes, fingernails, and human skin. The printed wireless sensing antenna responded to the gases by detecting the change in sensor resistance.

Defects in graphene, like grain boundaries, ripples, wrinkles, and point defects, are important factors that dictate the sensing characteristics of the device.^{493, 732} Sensing with a defect free graphene may thus provide better understanding of the mechanistic nature of interactions between the targeted gas analytes and the 2D materials as well as deepen the understanding on the role of defects on sensing characteristics. Salehi-Khojin and co-workers explored the mechanisms of gas detection (DMMP and 1,2-dichlorobenzene) in pristine graphene-based chemical FETs, and showed that only small change in the conductivity of the

fabricated pristine graphene-based chemFETs is observed upon the exposure to gaseous analytes, indicating that graphene was not intrinsically sensitive to the adsorbed gas molecules.⁶⁹² The sensitivity of pristine graphene chemFETs was enhanced by the presence of external defects in the insulating substrate, which could modulate the electronic properties of graphene.⁶⁹²

Other VOCs. Nagareddy et al. studied chemiresistive sensing of graphene oxide synthesized by plasma processing for polar organic analyte vapors, including ethylene glycol, hydrogen peroxide, dimethyl acetamide, *N*-methyl-2-pyrrolidone, and acetic anhydride. The mechanism of chemical sensing in GO sensor is dictated by electron transfer between the analyte and graphene that changes the local charge carrier concentration and leads to the observed change in resistance of graphene. The nature of charge transfer and the magnitude of carrier injection further depend on the electronic nature of the active graphene surface and the chemical nature of the analyte being used. Compared with the non-functionalized graphene, this GO sensor showed a significant increase in response rate and an order of magnitude improvement in the recovery rate.⁷³³ This example illustrated the role of oxygen functionalization on the sensor response, whose presence not only improved the selectivity of the sensor but also greatly reduced the response and recovery times.^{702, 734} The analytical performance showed a strong dependence on the analyte properties, in which the sensor resistance increased upon the exposure to polar protic analytes and decreased in the presence of polar aprotic vapors. The molecular dipole moment of analytes, arising from the presence of attached functional groups and their asymmetrical molecular arrangement, determines the adsorption ability of analyte on the surface of materials.⁷³⁵ The magnitude of the change in the sensor response was found to be linearly proportional to the dipole moment of an analyte.⁷³⁵

Li and co-workers fabricated chemical vapor sensors based on an unmodified graphene, and characterized their sensing properties through the exposure to headspace vapors containing a variety of solvents and related compounds (**Figure 35a**).⁷³⁶ The resulting sensor exhibited excellent discrimination power towards a variety of chemical compounds including cyclohexanone, diether ether, and dimethyl sulfoxide. Principle component analysis (PCA) was performed to explore the extent of grouping, and separation between compounds and chemical classes. The combination of PCA and prediction accuracies further confirmed the discrimination capability of an unmodified graphene chemical vapor sensor (**Figure 35b**). These sensors exhibited desirable characteristics for practical applications, such as room temperature operation, rapid response and recovery, reversibility, reproducibility, however, the magnitude of response for most of the gases was rather low due to lack of available binding sites in the unmodified graphene.

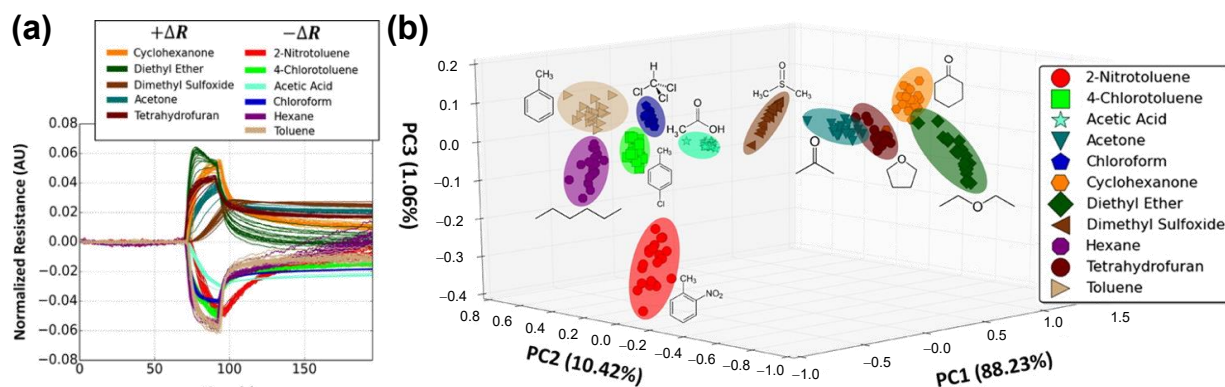


Figure 35. (a) Normalized sensor response to a chemically diverse set of compounds and (b) corresponding PCA transform.⁷³⁶ Reproduced from Ref. ⁷³⁶ Copyright 2016 American Chemical Society.

Fattah et al. fabricated a graphene/silicon hetero-junction Schottky diode sensor for detection of different chemical vapors, including chloroform, phenol, methanol, using EIS.⁷³⁷ The adsorbed molecules change the local carrier concentration in graphene, which led to the changes in impedance response. Highly sensitive and selective impedance responses when graphene layer was in contact with different vapors were observed. The impedance responses to vapors formed by using phenol solutions of different concentrations were observed. The resulting device exhibited linear response for phenol within the range of 0.001 to 1 M with a high reproducibility (RSD 4.4%). Taromi and co-workers demonstrated a highly efficient chemiresistive sensor based on the nanocomposite fabricated from PEDOT-PSS and ultra-large graphene oxide.⁷³⁸ This sensor was able to sense several VOCs, including methanol, ethanol, acetone, toluene, water, chlorobenzene, and propanol at room temperature. The incorporation of GO in PEDOT-PSS led to considerable enhancement of sensing performance for VOCs, due to the improvements in the direct charge transfer, increase of the specific surface area, and π - π interaction in the sensing film. The sensitivity, response and recovery times of the gas sensor with 0.04 wt% of GO were 11.3 %, 3.2 s, and 16 s, respectively, at methanol vapor concentrations as low as 35 ppm. Teradal et al. developed a capacitive vapor sensor based on phenyl group functionalized porous graphene oxide, with large open pores and high surface area, to enhance molecular interactions with the targeted vapor analyte.⁷³⁹ The data indicated that porous GO was responsible for the extraordinary sensing properties of this capacitive detector including low detection thresholds, recyclability, short response and recovery times, and applicability for the detection of diverse target molecules, including humidity, ethanol, phenol, toluene, and cyclohexane.

Kulkarni et al. reported on a fundamentally different sensing mechanism, based on molecular dipole detection, enabled by a pioneering graphene nanoelectronic heterodyne sensor.⁷⁴⁰ The device, different with other nanoelectronic-sensing technologies, used graphene FET as a high-frequency (>100 kHz) mixer with surface-adsorbed molecules as an oscillating gate. The oscillating molecular dipole (excited by AC-driving voltage) induced a

conductance modulation on the graphene channel; this conductance fluctuation was frequency-mixed with the AC excitation, thus generating a heterodyne mixing current (**Figure 36a-b**). Importantly, by using higher frequencies, the slow sensing response, which usually hinders conventional nanoelectronic sensors, could be overcome when the AC field switching outpaces the slow dynamics of interface states. This prototype graphene sensor could achieve simultaneous rapid (down to 0.1 s) and sensitive (down to 1 ppb) detection of a wide range of VOCs (**Figure 36c-d**), demonstrating orders of magnitude improvement in both response time and sensitivity over state-of-the-art nanoelectronic sensors.⁷⁴⁰

Johnson and co-workers fabricated chemical vapor sensor based on graphene field effect transistors functionalized with single-stranded DNA.⁷⁴¹ Single-stranded DNA was chosen as the functionalization layer due to its affinity to a wide range of target molecules while π - π stacking interaction with graphene ensured minimal degradation of device performance. DNA-decorated graphene sensor arrays showed analyte- and DNA sequence-dependent responses down to ppb concentrations. DNA/GFET sensors were able to differentiate among chemically similar analytes, including a series of carboxylic acids, and structural isomers of carboxylic acids and pinene.⁷⁴¹

Gautam and Jayatissa used CVD to grow graphene surface as a sensing channel for the detection of organic vapors (ethanol, acetic acid, and acetone) at concentrations lower than 200 ppm, at room temperature.⁷⁴² They showed that the response of the sensor could be further enhanced by functionalizing its surface with catalytic metals such as platinum (Pt), palladium (Pd), aluminum (Al), and Gold (Au). Waghuley et al. investigated chemiresistive sensing of liquid petroleum gas (LPG), at room temperature, by using few-layer graphene.⁶⁴¹ The chemiresistor exhibited good sensing response (0.92 for 100 ppm), short response and recovery time (5 s and 18 s, respectively), LOD of 4 ppm and excellent stability for LPG at room temperature. Further study showed that the composite of comprising graphene and 20% wt CeO₂ quantum dots can improve the sensing response for 100 ppm LPG to 1.3.⁷⁴³ The enhanced response

of graphene-CeO₂ quantum dots may due to the catalytic oxidation reaction of the LPG happened at the surface of CeO₂.⁷⁴⁴ Sevilla and co-workers prepared graphene-nylon-6 nanocomposite which could be used in chemiresistor architecture for gas sensing of trimethylamine vapor.⁷⁴⁵⁻⁷⁴⁶ The detection limit is as low as 0.39 mg L⁻¹ within a working concentration range of 23–230 mg L⁻¹.⁷²⁹

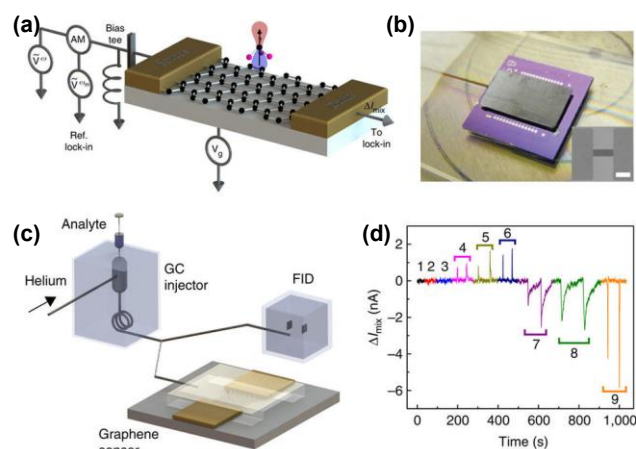


Figure 36. Rapid and high-sensitivity graphene nanoelectronic heterodyne sensor. (a) Schematic showing a graphene transistor configured as a high-frequency mixer for heterodyne vapor sensing; and an illustration of a chloroform molecule on top of a graphene channel. (b) Optical image of the graphene sensor capped with a silicon flow channel and a GC guard column inserted at one end. (c) Experimental setup showing a GC injector connected to the graphene sensor and a FID through a GC separation column and a Y-split. (d) Mixing current response of a graphene heterodyne sensor to injections of various masses of (1) pentane, (2) hexane, (3) benzene, (4) chlorobenzene, (5) dichloromethane, (6) chloroform, (7) DMF, (8) DMMP and (9) acetone.⁷⁴⁰ Reproduced with permission from Ref. ⁷⁴⁰ Copyright 2014 Springer Nature.

Graphene-based vapor sensors have attracted much attention due to their variety of structures, unique sensing performances, room-temperature working conditions, and tremendous application prospects. There are still several challenges associated with Gr-based vapor sensors need to be addressed before their broader and more practical application. Firstly, to improve the selectivity, more functionalization methods need to be explored to provide graphene materials with specific analyte-binding property and long-term stability.^{347, 475} Secondly, although drop casting, spin coating and inkjet printing have been employed to deposit sensing materials on electrodes, it is required to develop technologies to fabricate sensors massively in large scale on to produce reliable and low-cost devices.¹²⁵ Thirdly, standardized integration methods need to be explored to develop sensor with wearable and wireless features which would be especially needed in healthcare, robotics, artificial intelligence, military, remote explorations.¹²⁴

4.2.2. Black Phosphorous

Humidity. Black phosphorous can absorb ambient moisture and form a layer of liquid as a result of its hydrophilicity.^{571, 747} Due to the autoionization process of water molecules (formation of mobile H⁺ ions), the absorbed moisture layer on the surface of BP can be ionically conductive. Additionally, previous studies have demonstrated that the BP can be oxidized to phosphorus oxides or phosphoric acid on exposure to water molecules and oxygen,⁷⁴⁸ which will further ionically dissolve in the moist media, thus enhancing the concentration of H⁺ ions on the surface. Both autoionization of water and ionic solvation of the phosphorus oxoacids, in the absorbed moist layer, provide substantial number of mobile ions for the electric transport through BP.⁵⁷⁴ Although black phosphorus atomic layers undergo chemical degradation in humid air, in more robust configurations, such as films, composites and embedded structures, BP can be potentially used as sensory materials for humidity. Salehi-Khojin and co-workers found that the films of BP NFs exhibited excellent sensitivity and selectivity for humidity detection with quick recovery characteristics (**Figure 37a**).⁷⁴⁹ The drain current of the BP FET sensor increased by ~4 orders of magnitude as the relative humidity (RH) was varied from 10% to 85%. The impedance spectroscopy and electrical characterizations suggested that the sensing mechanism of the BP film sensors was based on modulation in the leakage ionic current (**Figure 37b**).⁷⁴⁹ Despite the ambient instability of atomically thin BP flakes, the BP films in this study revealed highly stable sensing characteristics after prolonged (months) exposure to humid environments (**Figure 37c-d**).⁷⁴⁹

Erande et al. synthesized few atomic layer thick nanosheets of black phosphorus using an electrochemical exfoliation method. The BP nanosheet thick film was integrated into a FET devices, and used for the detection of humidity levels.⁷⁵⁰ The authors showed that the few layer (3-15 layer) thick film of BP nanosheets exhibited creditable sensitivity (*S*=521%) and fast recovery time of 26 s during exposure to humidity. Compared with bulk black phosphorus sample, whose resistance is on the order of a few hundred ohms, the resistance of nanosheets film under humid environments (11%-97% RH) is 13-81 kΩ attributed to the randomly stacked nanosheets. The large channel resistance is an advantage for the sensing of humidity, because the ionic conduction through the absorbed water layer can be measurable; while it is not the case in bulk black phosphorus crystal because of the high conductance and instability at high current.⁷⁴⁹ They also investigated the sensing properties of the FET devices fabricated from liquid exfoliated black phosphorus nanosheets. These devices showed an improved response and recovery time (255 s and 10 s, respectively).⁷⁵¹

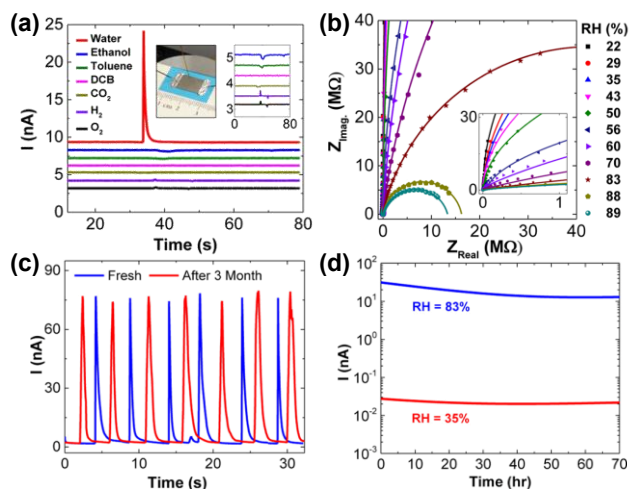


Figure 37 (a) Response of the stacked BP NFs to different analytes. The inset (right) magnifies the same curves. (b) The results obtained from a typical BP film sensor at different RH at 25 °C in a frequency range from ~300 Hz to 10 MHz. (c) Sensing response of the liquid exfoliated sensor upon exposure to multiple injections of water vapor immediately after preparation (blue) and after 3 months exposure to ambient conditions (red), without any noticeable change in its sensitivity. The responses are drawn with offset for clarity. (d) Drift of the sensor in prolonged exposure to 35% and 83% RH at 25 °C.⁷⁴⁹ Reproduced from Ref. ⁷⁴⁹ Copyright 2015 American Chemical Society.

The lack of ambient stability makes incorporation of BP into practical devices very challenging as it demands for an inert operating environment. To produce air-stable BP sensors, Wang et al. explored the humidity sensing properties of BP field-effect transistors fully encapsulated by a 6 nm-thick Al₂O₃ encapsulation layer deposited by atomic layer deposition.⁷⁵² The encapsulated BP sensors exhibited superior ambient stability with no noticeable degradation in sensing response after being stored in air for more than a week. Compared with the bare BP devices, the encapsulated sensors offered enhanced long-term stability, however, with a trade-off in reduced (~50%) sensitivity.⁷⁵²

In order to analyze the deterioration of BP under ambient conditions, Walia et al. studied the individual effects of key environmental factors, such as temperature, light, and humidity on the performance of BP-based sensors.⁷⁵³ Few-layer BP was employed as a recoverable humidity sensor with detection levels down to 10% RH within a broad dynamic range of 10%–90% RH at 30 °C. The detection range could be further extended with both more optimal device design and improved BP deposition techniques to achieve a sensitive layer with full coverage. It was shown that humidity itself does not lead to material degradation.

Hence, by isolating BP from light, its lifetime can be prolonged even in the presence of O₂.

Methanol. The detection of methanol is of very high importance because of its human toxicity. In industrial settings, the inhalation of high concentrations of methanol vapor and the absorption of methanol through the skin are as effective as oral uptake in causing toxic effects.⁷⁵⁴ Pumera and co-workers developed a methanol sensing device based on an interdigitated gold electrode modified with layered black phosphorous using electrochemical impedance spectroscopy as the transduction method.⁷⁵⁵ The resulting device was highly sensitive and selective to methanol over toluene, acetone, chloroform, dichloromethane, ethanol, and more, which is due to the higher dielectric constant of methanol over than other small molecules tested. The impedance phase depended linearly on the methanol concentration between 380 and 1900 ppm. The detection limit was 28 ppm, which is below the approved exposure limit of 200 ppm.

Although these studies have revealed the great potential of using BP as the vapor sensor to realize selective and sensitive detection, most of the applications are limited to the sensing of humidity and alcohols, probably because of the special reactivity of BP with this type of analyte. It would be worthwhile to explore the utilization of BP for sensing of other volatiles, as the adsorption abilities of BP for a wide range of gaseous molecules have been theoretically and experimentally identified. More work, regarding to the control of the directional alignment of nanosheets on the substrate, overcoming the environmental instability, as well as the control the chemical functionalization of the BP surface, needs to be addressed in the future.

4.2.3. Transition Metal Dichalcogenides

Humidity. Wu and co-workers used vanadium disulfide (VS₂) nanosheets with quasi-two-dimensional electronic structure as the moisture responsive material.⁷⁵⁶ The electric conductivity of this oriented film was highly sensitive to environmental humidity, which showed a resistance change of almost two orders of magnitude in the range of 0% to 100% of RH (**Figure 38a–b**). Based on these results, flexible, and touchless positioning interface that could map the spatial distribution of moisture was developed (**Figure 38c–e**). This concept utilized VS₂ ultrathin nanosheets as the sole functional material, through which not only the 2D position of an applied humid pointer, like finger tips, could be localized, but also the relative height information could be detected as the third dimensionality (**Figure 38f–g**). The moisture sensing based positioning interface provided new avenues for real-time humidity mapping matrix or non-contact control interfaces for advanced man machine interactive systems.

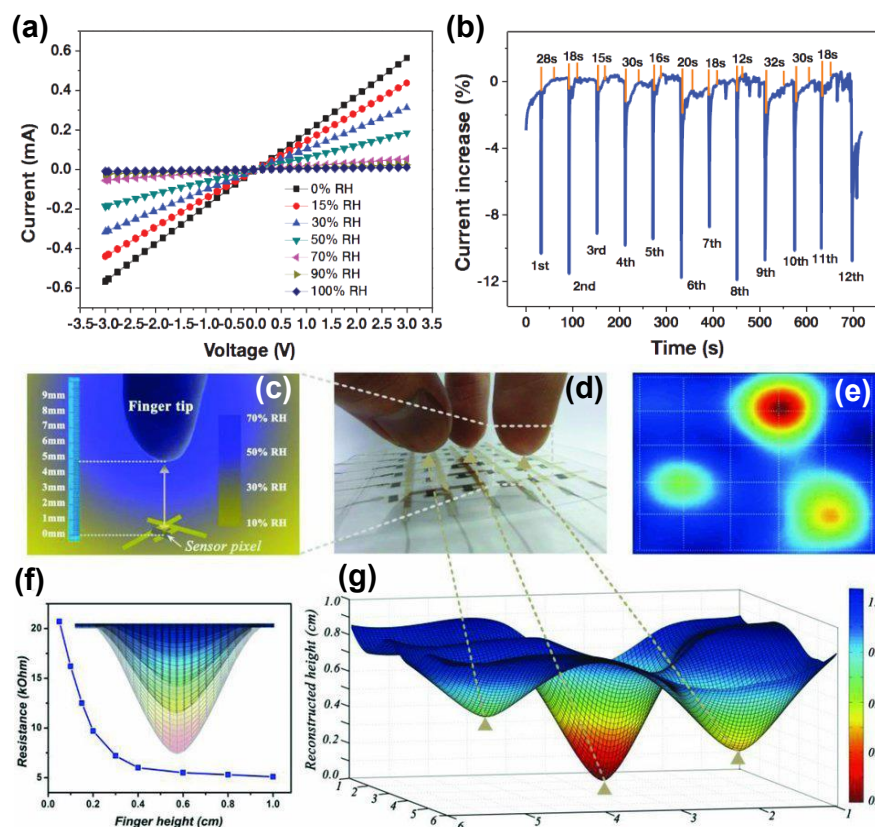


Figure 38. (a) I - V behaviors measured under different RH values, showing an obvious slope decreasing with the increasing of RH. (b) The cycling behavior and recovery time under fast pulse moisture stimuli by rapidly turning on/off the fast-flowing humid gas (10% RH), revealing the high-speed responsiveness of the as-fabricated moisture detector. (c) The schematics of RH distribution on the near surface of a fingertip. (d) The digital photograph of the relative positions of three fingertips above the 6×6 matrix. (e) Top-viewed 2D signal intensity distribution measured from the sensor matrix by an electronic analyzer. (f) Height-resolved resistance diagram on the near surface of a fingertip measured by the as-established humidity sensor. Inset is the colored illustration of the surface humidity gradient of the finger. (g) Side-viewed 3D mapping of the relative positions of the applied three fingertips, showing successful 3D positioning function.⁷⁵⁶ Reproduced with permission from Ref. ⁷⁵⁶ Copyright 2012 John Wiley and Sons.

Yang and co-workers reported on the fabrication of humidity sensor by using few-layer molybdenum disulfide (MoS_2), synthesized by ultrasound-assisted liquid method.⁷⁵⁷ The thin film sensors were exposed to moisture gases with relative humidity ranging from 0 to 60%. The sensors showed excellent sensitivity with very quick response (~ 9 s) and recovery (~ 17 s) speed to humidity gas, which was partially attributed to the intrinsic hydrophobic property of MoS_2 that accelerated the desorption process of water molecules from the surface.⁷⁵⁸ The sensors showed a size-dependent performance, where the nanosheets with smaller size exhibited a better response towards humidity due to the increased surface area and larger abundance of exposed edge sites. Late and co-workers reported on a one-step synthesis method of a wafer-scale, highly crystalline tungsten disulfide (WS_2) nanoparticle thin film by using a modified hot wire chemical vapor deposition (HW-CVD) technique.⁷⁵⁹ The WS_2 nanoparticle thin film based device showed good response to humidity with excellent long-term stability.⁷⁵⁹ It was found that the resistance of the films

decreased with the increasing RH. The maximum sensitivity of 469% along with the response time of ~ 12 s and recovery time of ~ 13 s was observed for this WS_2 thin film humidity sensor device.

Guo et al. fabricated a large-area WS_2 film through sulfurization of a tungsten film and assessed its humidity sensing performance in both the natural flat and high mechanically flexible states (bending curvature down to 5 mm).⁷⁶⁰ The conductivity of as-synthesized WS_2 increased over a wide relative humidity range (0% to 90%) with fast response and recovery times (5–6 s). A transparent, flexible, and stretchable resistive type humidity sensor was subsequently fabricated by using graphene as electrodes and thin polydimethylsiloxane (PDMS) as a substrate (**Figure 39a**). The resulting device, even when laminated onto the skin, retained stable water moisture sensing behavior in the undeformed relaxed state as well as under compressive and tensile loadings (**Figure 39b–c**). Its high sensing performance enabled real-time monitoring of human breath.

Hg vapor. Mercury is extremely toxic to aquatic life and humans due to its persistent and bio-accumulative properties. Elemental Hg, as one of the main forms of Hg, has a long lifetime, high migration ability and it is indistinguishable because of its low melting point, high equilibrium vapor pressure, raising more concerns.⁷⁶¹ The permissible exposure limit of mercury vapor for an 8-hour time-weighted average in workplace set by Occupational Safety and Health Administration of USA is 0.1 mg/m³.⁷⁶² Wang et al. demonstrated a new room temperature elemental mercury sensor based on MoS₂-polyaniline nanocomposite.⁷⁶³ The sensor exhibited fast response and recovery time, good selectivity, and long-term stability to a wide range of Hg vapor concentrations, spanning from 0.55 to 452.51 mg m⁻³.

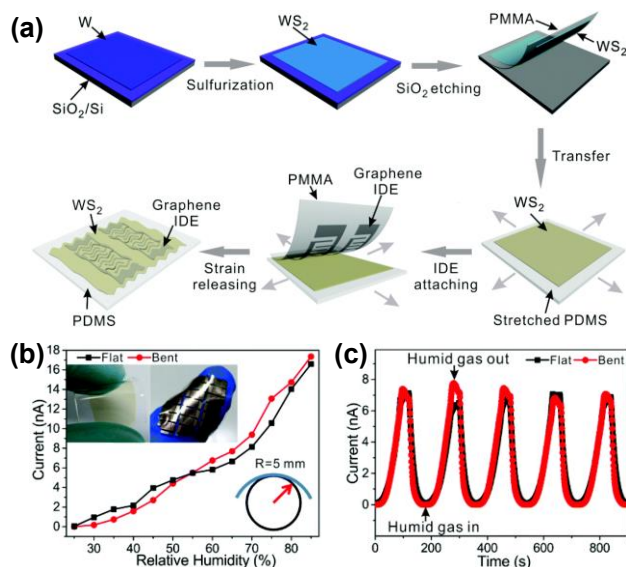


Figure 39. (a) Schematic of the device fabrication process. (b) Current response of the flexible sensor working in flat and bent states, respectively. (c) Dynamic response of the flexible humidity sensor in flat and bent states with the RH level periodically increasing and decreasing.⁷⁶⁰ Reproduced with permission from Ref. ⁷⁶⁰ Copyright 2017 The Royal Society of Chemistry.

Trimethylamine. Perkins and co-workers fabricated resistor device by depositing single monolayer MoS₂ on SiO₂/Si wafer for the sensing of chemical vapors (**Figure 40a**).¹⁶⁶ As shown in **Figure 40b**, electrical contacts were deposited on the MoS₂ flake by using electron beam lithography followed by electron beam evaporation of Au and Ti/Au. The device provided sensitive transduction of transient surface physisorption events to the conductance of the monolayer MoS₂, and exhibited highly selective reactivity to a range of analytes. Its conductance increased rapidly upon the exposure to trimethylamine (**Figure 40c**) and was unaffected by the exposure to many other analytes or gases, including dichlorobenzene, dichloropentane, nitromethane, nitrotoluene, and water vapor. The sensor showed selective response to electron donors, and limited response to electron acceptors (**Figure 40d**), which was consistent with the weak n-type character of MoS₂. The monolayer MoS₂-based

sensing device also exhibited a much higher selectivity to trimethylamine than carbon nanotubes-based sensors, which showed crossed sensitivity with acetonitrile, methanol, and nitrobenzene vapors.

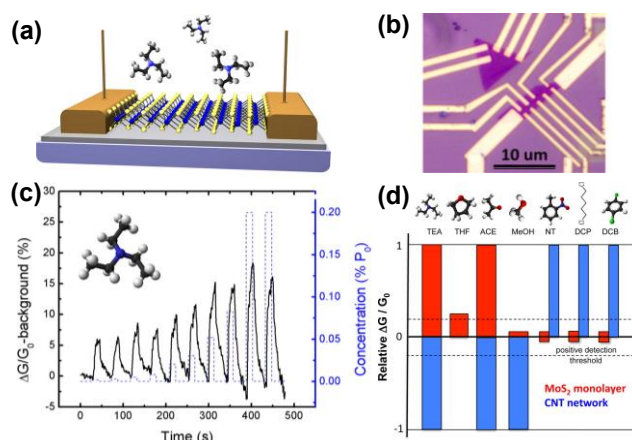


Figure 40. (a) Schematic and image of the MoS₂ monolayer sensor. A single monolayer of MoS₂ is supported on an SiO₂/Si substrate and contacted with Au contact pads. (b) An optical image of the processed devices showing the monolayer MoS₂ flakes electrically contacted by multiple Au leads. (c) Change in conductivity of the monolayer MoS₂ sensor channel upon exposure to TEA. (d) Histogram of MoS₂ and CNT-network sensor responses to various analytes.¹⁶⁶ Reproduced from Ref. ¹⁶⁶ Copyright 2013 American Chemical Society.

Friedman et al. fabricated MoS₂ FET sensors on SiO₂ substrate and measured their responses to a variety of gaseous analytes.⁷⁶⁴ They found that the resulting sensing device produced the largest response to trimethylamine, while the exposure to electron acceptors produced no change in the analytical signal.⁷⁶⁴ Mo 3d_{yz} orbitals and S 2p orbitals were identified as sites that were potentially free to interact with the environment on the surface of MoS₂.⁷⁶⁵ After MoS₂ layer was deposited onto thermally grown SiO₂ substrate, the charge on Mo 3d_{yz} orbital was compensated by the negative charge on SiO₂. This left the positively charged S 2p orbital as the only active sites available for gas/surface interactions.⁷⁶⁶ Thus, the MoS₂ sheet tends to interact strongly with donor-like analytes. The MoS₂ sensors provided comparable sensitivity and much higher selectivity than other low-dimensional sensors such as carbon nanotube and graphene chemical sensors.

Ethanol. Wang and co-workers prepared composite electrodes consisting of SnO₂ nanoparticles dispersed on the surface of MoS₂ nanosheets by low temperature hydrothermal method.⁷⁶⁷ The combination of large surface area of MoS₂ nanosheets and the superior gas-sensing performance provided by ultra-small SnO₂ nanoparticles, resulted in high response and good selectivity to ethanol gas by the SnO₂-MoS₂ composite sensor.⁷⁶⁷ Li and co-workers studied the sensing performance of FET sensors fabricated from the multilayer WS₂ nanoflakes to physically-adsorbed ethanol.⁷⁶⁸ The study showed that the charge transfer

occurred between the multilayer WS₂ and adsorbed gas molecules, which influenced the photoelectrical properties of the devices. Ethanol molecules acted as “n-dopants” thus significantly enhancing the photo-responsivity, and external quantum efficiency, demonstrating that the multilayer WS₂ has great potential for applications in gas sensors.

Dwivedi et al. reported on a highly selective ethanol sensor based on MoS₂-functionalized porous silicon (PSi).⁷⁶⁹ Interdigitated electrodes (IDEs) were used to record resistive measurements from MoS₂/PSi sensors in the presence of VOCs, and moisture at room temperature. Due to formation of *p-n* junction between MoS₂ and PSi, a substantial enhancement in sensitivity and selectivity for ethanol vapor was observed, with the LOD of 1 ppm.⁷⁶⁹ Compared with the single-layer MoS₂ on crystalline silicon, the ethanol sensitivity was found to increase by a factor of 5 when MoS₂/PSi was used as a sensing material. As the devices composed of a MoS₂ thin film or PSi alone were not very sensitive to ethanol, the formation of the *p-n* heterojunction by PSi and MoS₂ may explain the higher sensitivity of MoS₂/PSi. The modulation of the resistance from interfaces played a more dominant role than that of the bulk MoS₂.

Acetone. Ko et al. demonstrated that large-area WS₂ nanosheets (1, 2 and 4 layers, **Figure 41a**) exhibited a significant response to acetone.⁵⁸⁷ The schematic images in **Figure 41c** summarize the gas-sensing mechanism. When the pristine WS₂ gas sensor was exposed to acetone gas, volatile molecules (CO₂, H₂O) were formed via reaction between acetone and oxygen species adsorbed on the WS₂ surface. The oxygen species, such as O²⁻ and O⁻, were adsorbed during the air-purging step with dry air. Then, the captured electrons were released to the WS₂, resulting in the electron-hole compensation or recombination, and eventually diminishment in the hole concentration, which predominantly affected the current flow on the WS₂ surface. This reduced hole concentration caused a decrease in the current, as shown in **Figure 41b**.

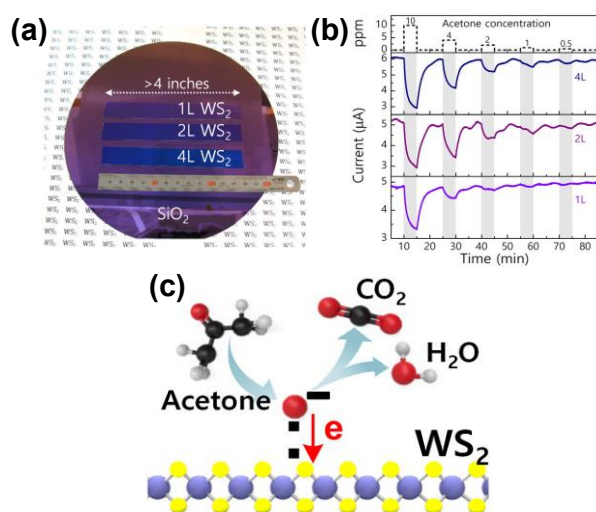


Figure 41. (a) Photograph of the synthesized large-area 1L, 2L, and 4L WS₂ nanosheets on an 8 in. SiO₂ wafer. The WS₂

nanosheets are uniform over a 4 inches length. (b) Gas-sensing results for the pristine WS₂ gas sensors consisting of 1L, 2L, and 4L WS₂ nanosheets upon acetone exposure (0.5, 1, 2, 4, and 10 ppm). (c) Schematic illustration of the gas-sensing mechanism. Upon acetone gas exposure, the adsorbed oxygen species interact with the acetone molecules, and volatile species such as CO₂ and H₂O are generated. The electrons are returned to WS₂.⁵⁸⁷ Reproduced from Ref. ⁵⁸⁷ Copyright 2016 American Chemical Society.

Other VOCs. Balandin and co-workers demonstrated the selective gas sensing using MoS₂ bilayer FET devices. The FETs were fabricated through the exfoliation from bulk MoS₂ crystals, and its deposition onto Si/SiO₂ substrates.⁷⁷⁰ During the exposure to ethanol, acetonitrile, toluene, chloroform, and methanol vapors, the FET showed higher and quicker response to methanol and ethanol than to other probed analytes. The magnitude of the change for the source-drain current was strongly dependent on the polarity of the analyte.⁷⁷¹

Jung and co-workers reported on a high-performance chemiresistor with a tunable sensor response and high sensitivity for representative VOC groups by using thiolated ligand mercaptoundecanoic acid (MUA) functionalized molybdenum disulfide (MoS₂).⁷⁷² Primitive and MUA-conjugated MoS₂ sensing channels exhibited distinctly different responses toward VOCs. These MoS₂ sensors showed high sensitivity to representative VOCs, down to the concentrations of 1 ppm. This approach to fabricate a tunable and sensitive VOC sensor may become a valuable tool in real-world application for lung cancer diagnosis. Incorporation of noble metals, such as Au, Pt, or Pd, can be another effective way of doping 2D materials, as these elements have a high resistance to environmental corrosion and oxidation, which can further improve the stability of the doped semiconducting 2D materials under ambient conditions.^{581, 773} Additionally, highly catalytic properties of these metals can be further exploited to realize chemical and electrical sensitization of the semiconducting materials.⁷⁷³⁻⁷⁷⁵ TMDCs are known to non-specifically adsorb diverse range of VOCs such as hydrocarbons, ketones, and alcohols, showing only a single response behavior upon adsorption of the target gases.⁷⁷² Jung and co-workers found that the gas-sensing performance could be significantly enhanced and tuned (from “turn on” to “turn off” type response, or inversely) by the functionalization of MoS₂ with Au nanoparticle.⁷⁷⁴ Au nanoparticles caused a n-doping effect and facilitated electron transfer from Au to MoS₂. Controlling the n-doping effect enabled the tuning of the response of hydrocarbon-based volatile organic compounds (VOCs) and oxygen-functionalized compounds by MoS₂. This controllable tuning of the VOC-sensing performance by MoS₂ can be used in early detection technologies, using multichannel sensing systems, that have different responses and recognition patterns for target analytes. Umar et al. demonstrated the use of SnS₂ nanoflakes as efficient electron mediators for the fabrication of nitroaniline chemiresistive sensor.⁷⁷⁶ High-sensitivity of $\sim 505.8 \pm 0.02 \text{ mA cm}^{-2} \text{ mol L}^{-1}$ and experimental detection limit of $\sim 15 \times 10^{-6} \text{ mol L}^{-1}$ in a response time of ~ 10.0

s with LDR in the range of 15.6×10^{-6} – 0.5×10^{-3} mol L⁻¹ were observed.

TMDCs are very promising candidates for the fabrication of high-performance vapor sensors operated in diverse environments, considering the wide diversity of the TMDCs family and their versatile and tunable properties. There have been extensive applications of TMDCs, especially in gas and vapor sensing. However, there is still significant room for improving the performance of sensing devices with respect to their selectivity, recovery characteristic and large-scale fabrication. It would be beneficial to understand the details of the specific properties of nanostructured TMDCs and the change of the electronic properties upon the interaction with analytes, as the sensing mechanisms of devices based on TMDCs have not been yet completely explained. Theoretical calculations can be used to identify the appropriate modification of these materials, which would shed insights into material design and enable screening across TMDC materials for the fabrication of gas/vapor sensors with optimized performance. The density of active sites in TMDCs can also be improved for selective and effective analyte binding, which can be hopefully realized through the morphology control and post-synthetic modification. The vast number of possibilities in terms of designing and fabricating different members of TMDCs and integrating them in functional device to achieve tailored properties for specific applications, will still require substantial experimental and theoretical efforts.

4.2.4. Metal Oxides

As demonstrated in previous sections, oxygen molecules can be chemically adsorbed on the surface of metal oxides in air to form O²⁻, O⁻, and O²⁻, which withdraw electronic density from the metal oxide surface. When the sensor is exposed to a reducing gas, e.g., ethanol, a reaction occurs between adsorbed oxygen species and the reducing molecules, resulting in a change in the conductance of the sensor.¹⁵¹⁻¹⁵²

Alcohols. Jing and Zhan fabricated a chemresistor-based gas sensor by using porous ZnO nanoplates synthesized through a simple microwave process after annealing the plate-like precursor hydrozincite at 400 °C.⁷⁷⁷ The sensor exhibited strong response to ethanol at relatively high operating temperatures from 250 to 450 °C. The response and recovery times were 32 and 17 s for 100 ppm ethanol, respectively. The results suggested that porous ZnO nanoplates possessed multifunctional properties, and thus showed promise in in ethanol detection applications.

Zhang et al. investigated ethanol sensing using Au-functionalized ZnO nanoplates.⁷⁷⁸ They demonstrated that the Au/ZnO nanoplate sensors had faster response and recovery as well as enhanced response compared to the pristine ZnO sensor. At 300 °C, the response time of Au/ZnO to 5 ppm ethanol was 13 s, while the response time of ZnO was 135 s. The improved sensor performance was attributed to

the unique chemical properties of Au nanoparticles and the electronic metal-support interactions. Zhu and co-workers also built a gas sensors based on the ZnO nanosheets, which exhibited high sensitivity, fast response and recovery time (7 s and 19 s at 200 ppm), good selectivity over a series of alkanes, haloalkane and benzene, and appreciable long-term stability (up to 2 months) to 0.01–1000 ppm ethanol at 400 °C (**Figure 42a, 42e**).⁷⁷⁹ Extremely low concentrations of ethanol (down to 10 ppb) could be readily detected using the same sensor configuration ($S = 3.05 \pm 0.21$). The excellent ethanol-sensing performance of ZnO was mainly attributed to its hierarchical structure with a large specific surface area, abundant mesopores, high crystallinity, the plane-contact between sheets, three-dimensional network architecture, and characteristically small thickness. These hierarchical structures made of sheets, at nanometer thicknesses, allowed quick gas diffusion, which could consequently give faster sensing response. Besides higher response, chemresistive sensor made from the flower-like hierarchical structures of ZnO nanosheet also showed shorter response and recovery times than those made with ZnO powder.⁷⁸⁰

Chen and co-workers synthesized multi-layer SnO₂ nanoplates by annealing single-layer SnO nanoplates under O₂ at 700 °C. The resulting thicknesses of the multi-layer SnO₂ were ranging from 35 nm to 80 nm for 3 to 4 layers. They used the multi-layer SnO₂ nanoplates to fabricate a chemiresistive device capable of detecting 50 ppm of ethanol at 350 °C. The observed sensitivity was more than double that of a single-layer SnO₂ nanoplates.⁷⁸¹ The higher sensitivity of the multi-layer nanoplates was attributed to their larger surface/volume ratio. Sun used SnO₂ nanosheets synthesized by hydrothermal process, with a thickness of 10 nm, for ethanol sensing (**Figure 42b**).⁷⁸² At the operating temperature of 250 °C, the sensor showed higher response to ethanol than to other seven tested VOCs at a concentration of 100 ppm (**Figure 42f**), and exhibited good linear concentration dependence in the range of 20 to 90 ppm. Zhang and coworkers fabricated an ethanol sensor, using SnO₂ nanosheets synthesized via a hydrothermal method, capable of operating at low temperature of 165 °C within a wide concentration range of 1–1000 ppm.⁷⁸³ Porous SnO₂ hierarchical nanosheets, after annealing, were also used, which exhibited better ethanol sensing properties compared with the sensor based on conventionally prepared SnO₂ nanoparticles (**Figure 42c, 42g**).⁷⁸⁴ Zhang's group also confirmed the high sensitivity of SnO₂ nanosheets to 100 ppm ethanol ($S=39.6$ at 300 °C), which was approximately 3.6 and 6.1 times higher than that of the nanospheres-like and the nanoparticles, respectively.⁷⁸⁵ The findings from other reports utilizing hierarchical structure consisting of SnO₂ nanosheets indicated that enhanced gas sensing performance for the hierarchical SnO₂ nanosheets towards ethanol may be mainly attributed to the confined effect provided by numerous nano- or micro-reaction regions that provided adequate room for gas-sensing reactions.⁷⁸⁶⁻⁷⁸⁹

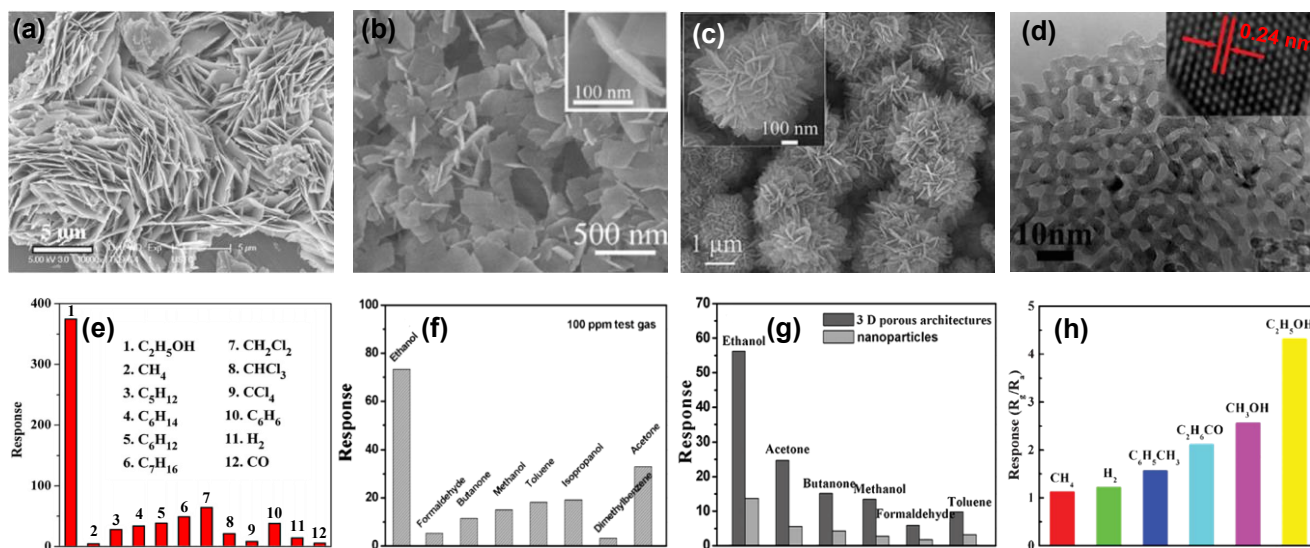


Figure 42. SEM image of (a) the ZnO nanosheet,⁷⁷⁹ (b) SnO₂ nanosheet,⁷⁸² (c) porous hierarchical nanosheets of SnO₂,⁷⁸⁴ and (d) TEM image of NiO nanosheets showing the porous nature.⁷⁹⁰ (e) The cross-response of the sensor to ethanol and other 11 interfering gases at 400 °C.⁷⁷⁹ Reproduced with permission from Ref. ⁷⁷⁹ Copyright 2012 Elsevier B.V. (f) Responses of the sensor using SnO₂ nanosheets to 100 ppm various test gases at 250 °C.⁷⁸² Reproduced with permission from Ref. ⁷⁸² Copyright 2011 Elsevier B.V. (g) Responses of sensors based on porous SnO₂ architectures to various gases.⁷⁸⁴ Reproduced with permission from Ref. ⁷⁸⁴ Copyright 2011 The Royal Society of Chemistry. (h) The cross-response of the sensor to ethanol, methanol, acetone, toluene, hydrogen and methane at a concentration of 500 ppm.⁷⁹⁰ Reproduced with permission from Ref. ⁷⁹⁰ Copyright 2013 The Royal Society of Chemistry.

Porous NiO nanosheets synthesized by a chemical bath deposition method showed a response to ethanol in a range of 5–500 ppm at low temperature of 200 °C (**Figure 42d, 42h**).⁷⁹⁰ The enhanced gas-sensing performance towards ethanol could be explained in association with the ultrathin nanosheets that are close to Debye length scale.^{790–791} Jia et al. used CuO nanosheets made by mild hydrothermal synthesis for ethanol sensing. The authors demonstrated that the CuO nanosheets, with a thickness of 20–25 nm, had a stable response to ethanol.⁷⁹² Microspheres composed of the nanosheets responded to 100 ppm of ethanol in 13.7 s at a working temperature of 150 °C.⁶⁹⁹

2D nanosheets assembled from Co₃O₄ microspheres had been used as ethanol sensor, demonstrating a strong response of 8.3 and the response time of 16 s toward 100 ppm ethanol gas at 180 °C.⁷⁹³ Chen and coworkers used two-dimensional WO₃ nanoplates as an active element to fabricate chemiresistive device for alcohols sensing.⁷⁹⁴ They showed that WO₃ nanoplate-based sensors were highly sensitive to alcohols (e.g., methanol, ethanol, isopropanol, and butanol) at moderate operating temperatures (260–360 °C). A response of 70 was realized for ethanol at 200 ppm. The response and recovery times of the WO₃ nanoplate sensors were less than 15 s for all tested alcohols. Liu and co-workers compared the ethanol sensing performance between bulk and 2D nanosheets of MoO₃ using chemiresistive device architecture.⁷⁹⁵ 2D-MoO₃ nanosheets provided a significantly enhanced chemical sensor performance compared with bulk MoO₃, including the increased response from 7 to 33 by using 2D-MoO₃ nanosheet. This superior performance was attributed to the 2D-structure

with increased surface area and high abundance of reactive sites. TiO₂ nanosheets with exposed [001] high-energy facets were also developed as gas sensing materials.⁷⁹⁶ The sensor displayed a regular n-type response to alcohols with high sensitivity at temperatures above 250 °C, but exhibited an abnormal p-type sensing behavior over a wide temperature range spanning from room temperature to 120 °C. The unusual p-type sensing response, unprecedented for the n-type TiO₂ nanomaterials, was attributed to the proton transfer between alcohol molecules and adsorbed water molecules on the surface of TiO₂ nanosheets

Formaldehyde. Liu et al. fabricated novel single-crystalline ZnO nanosheets with porous structure by annealing ZnS(en)_{0.5} (en = ethylenediamine) complex precursor.⁶⁰² The as-prepared ZnO nanosheets were used for the fabrication of gas sensors for indoor air contaminant monitoring. It was found that the as-fabricated sensors not only exhibited highly sensitive performance, but also possessed significant long-term stability in sensing formaldehyde. It is indicated that these ZnO nanostructures could be promising for applications in electronic devices for environmental testing.

Guo et al. synthesized ultra-thin hexagonal ZnO nanosheets with a thickness of 17 nm by simple hydrothermal method.⁷⁹⁷ The ultrathin nanosheets exhibited excellent gas sensing properties to formaldehyde gas at optimal temperature of 350 °C at the concentration of 50 ppm. Zhang and co-workers used porous NiO sheets, obtained from β-Ni(OH)₂ ultrathin nanosheets, for formaldehyde sensing.⁷⁹⁸ The chemiresistive sensors, operating at 240 °C,

showed good selectivity towards formaldehyde over other interferents including alkanes, humidity, and hydrogen, as well as it demonstrated a large detection range of 1–1000 ppm. The sensor fabricated from ultrathin SnO_2 nanosheets showed very fast response and recovery (1 s and 6 s, respectively) towards 100 ppm of formaldehyde, good repeatability and selectivity at a relatively low working temperature. The high sensitivity of this device was related to the ultrathin nanosheet morphology of SnO_2 that provided a large specific surface areas and direct conduction pathways for analyte interactions.

Acetone. Ultrathin porous Co_3O_4 nanosheets have been also used for acetone sensing.⁷⁹⁹ The sensor showed a superior acetone gas-sensing performance at low operating temperature of 150 °C. The response to 100 ppm acetone reached 11.4 with good reproducibility. The detection limit of the Co_3O_4 nanosheet sensor was lower than 1.8 ppm, which is the diagnostic criteria for diabetes

Others. Su and co-workers reported on the detection of volatile and toxic gases including ethanol, ethyl-acetate, acetone, xylene, and toluene, using 2D sheet-like CuO nanostructures obtained from the microwave-assisted synthesis.⁸⁰⁰ Porous ZnO nanoplates based sensors exhibited high response to chlorobenzene at relatively low operating temperatures, from 150 to 250 °C.⁷⁷⁷ 2D SnO_2 nanosheets showed high sensitivity to 200 ppm of ethylene glycol with fast response/recovery (65 s/72 s) and a wide linear dynamic range from 5 to 1000 ppm.⁸⁰¹

Although metal oxides have been widely used in gas sensing because of their advantages, including low cost, easy production, compact size and simple measuring electronics.^{410–411} The challenge for developing high performance metal oxides sensor still remains. *Firstly*, many metal oxide sensors demonstrated high signal and low noise levels only at high temperatures due to the high activation energy of the adsorbed oxygen mediated reaction, which is a critical limitation for the development of portable devices.

Secondly, although much of current research aimed at the investigations of the effects of morphology and crystal size on the sensing behavior, exploration of the crystal plane-dependent properties may be valuable,⁸⁰² because high energy crystal facets easily absorb oxygen species, which are primarily involved in the sensing mechanism of metal oxides towards different gases.^{592, 596}

4.2.5. Metal–Organic Frameworks

Dincă and co-workers developed a cross-reactive sensor array through the use of 2D MOFs capable of discriminating several classes of volatile organic compounds (VOCs) containing different functional group, including alcohols, ketones, ethers, aromatics, amines and aliphatics.¹⁷⁴ Three structurally related MOFs, Ni_3HITP_2 , Cu_3HITP_2 , and Cu_3HHTP_2 were used to fabricate chemiresistive sensors by drop-casting the dispersion of each MOF onto interdigitated gold electrodes. The chemiresistive responses of the devices towards various VOC vapors at 200 ppm concentration levels are shown in **Figure 43a**. Polar VOCs produced higher response, while the exposure to aliphatic hydrocarbons showed no appreciable signal. These observations may be related to the reductive or oxidative nature of tested analytes and their varied affinities for the interactions with 2D conductive MOFs.^{418, 427, 621, 803} Both “turn-on” and “turn-off” type responses were observed for a single analyte when a different MOF was used, which was proposed to be related to the different semiconductor characteristic of the material.¹⁷⁴ Using statistical analysis method, PCA, it was shown that the MOFs chemiresistive responses could be used to distinguish between five categories of VOCs with >90% accuracy (**Figure 43b**). Recently, Hoppe and coworkers prepared thin and homogenous films by spray-coating water-based dispersions of Cu_3HHTP_2 MOF on glass and on polymer substrates.⁸⁰⁴ In the films, the nanoplatelets of the MOF were oriented parallel to the substrate with intimate contact. This fabrication method led to a high electrical conductivity combined with an easily accessible pore system. The coatings deposited with Cu_3HHTP_2 plates showed very responses to methanol in the gas phase.⁸⁰⁴

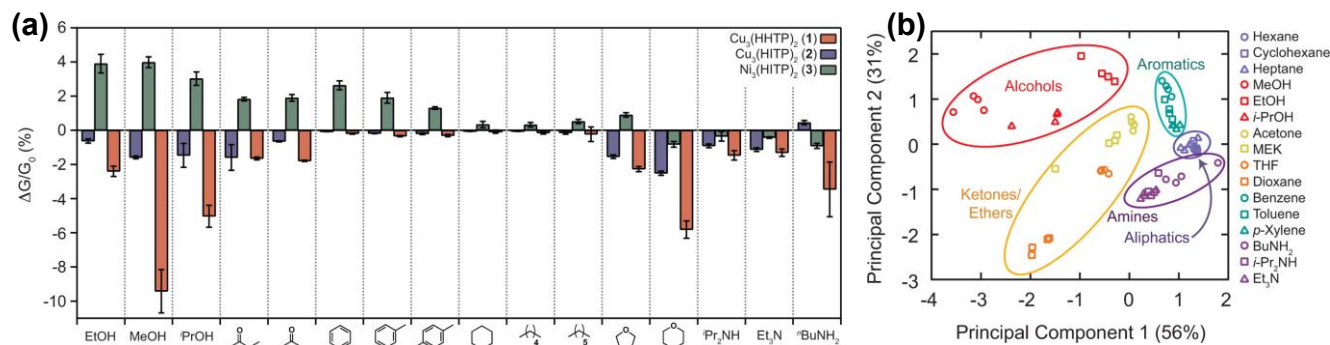


Figure 43 (a) Sensing responses of the MOF array to representative examples from different categories of VOCs, where $\Delta G/G_0$ is the relative response (change in conductance) upon a 30 s exposure to 200 ppm of the VOC vapor. (b) Principal component analysis of the MOF sensor array's responses to VOCs.¹⁷⁴ Reproduced from Ref. ¹⁷⁴ Copyright 2015 American Chemical Society.

The mechanisms of VOCs sensing with 2D MOFs are still under investigation, but the preliminary results,^{174, 418, 427, 621, 803} reported to date, suggest that MOF-based

chemiresistors are promising platforms in the field of sensing.⁴²¹ Rational tuning of chemical and electronic structure of the MOF may lead to the development of improved sensor

materials with excellent sensitivity and selectivity. Conductive MOFs hold the possibility for engineering both its surface chemistry and electronic property through bottom-up strategy, and thus provide an exciting and powerful platform for the development of new sensing technologies.^{89, 416, 421}

4.2.6. Other 2D Materials

$g\text{-C}_3\text{N}_4$ planes consist of highly ordered triazine units linked through planar tertiary amino groups, which contain many coordination sites called “nitrogen pots” where the nitrogen lone-pair electrons can interact with the metal ions. The weak van der Waals layered structure of $g\text{-C}_3\text{N}_4$ is beneficial for the formation of an intercalation compound with improved physicochemical properties. These properties of $g\text{-C}_3\text{N}_4$ would create new opportunities for the development of intercalated $g\text{-C}_3\text{N}_4$ nanosheets in sensing devices. Mesoporous $g\text{-C}_3\text{N}_4$ decorated with Ag NPs was incorporated into impedance-based gas sensor by Tomer et al. for sensitive detection of humidity in the 11–98% RH range with the response time of 3 s and recovery time of 1.4 s at room temperature.⁸⁰⁵ The presence of Ag NPs improved the sensing response by 4 time compared with nonfunctionalized mesoporous $g\text{-C}_3\text{N}_4$. These impressive features originate from not only the planar morphology of $g\text{-CN}$, but also unique physical affinity and favorable electronic band positions of Ag that facilitate water adsorption and charge transportation.⁸⁰⁶ Using a similar strategy, Dong and co-workers fabricated a humidity sensor composed of $g\text{-C}_3\text{N}_4$ with intercalated LiCl guest molecules.⁸⁰⁷ The resulting devices exhibited ultra-fast response and recovery time of 0.9 s and 1.4 s, respectively, to changing concentrations of humidity (11–95% RH). The improved sensing response was ascribed to an increase in the concentration of protons in 2D $g\text{-C}_3\text{N}_4$ as a function of enhanced H_2O adsorption onto the surface of LiCl decorated 2D nanostructure. Choi and co-workers explored the potential of a $h\text{-BN}$ and polyethylene oxide composite in humidity monitoring through impedance-based sensing. The resulting device produced response to humidity in the 0% to 90% RH range with response time of 2.7 s and minimal interference from O_2 , N_2 , and CH_4 .⁸⁰⁸

Gas detection devices are usually fabricated on solid substrates such as silicon wafers and indium tin oxide-coated glass, and thus cannot be often readily integrated into wearable electronics. The commercially available metal oxide sensors usually operate at relatively high temperature (over 100 °C), which significantly limits their application in wearable technologies.^{809–810} It is thus essential to explore new materials capable of operating at room temperature and that can be integrated onto flexible substrates. To obtain high sensitivity in resistive sensor mode, the sensory materials should be able to provide low electrical noise and strong analytical signal. MXenes, such as $\text{Ti}_3\text{C}_2(\text{OH})_2$, not only possess metallic conductivity,⁴⁶² but also have abundant functional groups at the outer surface (Figure 44a).⁸¹¹ This combination renders them highly attractive for gas sensors development with a high signal-to-noise ratio, as the high coverage of functional groups allows effective and strong interactions with targeted analytes;

meanwhile the high metallic conductivity intrinsically leads to a low signal noise. Kim and co-workers demonstrated, for the first time, the room temperature gas sensing of ethanol, methanol, acetone, and ammonia using $\text{Ti}_3\text{C}_2\text{T}_x$ devices.²⁰³ The $\text{Ti}_3\text{C}_2\text{T}_x$ sensors could successfully detect ethanol, methanol and acetone vapors at room temperature showing a p-type sensing behavior (Figure 44b–c). The theoretical limit of detection for acetone was calculated at 9.27 ppm, demonstrating better performance compared to other sensors based on 2D materials, including graphene and MoS_2 .^{166, 812} The proposed sensing mechanism involved the interactions between the majority charge carriers of $\text{Ti}_3\text{C}_2\text{T}_x$ and gas species. This study opened new directions for the potential applications of this $\text{Ti}_3\text{C}_2\text{T}_x$ for gas-sensing applications.

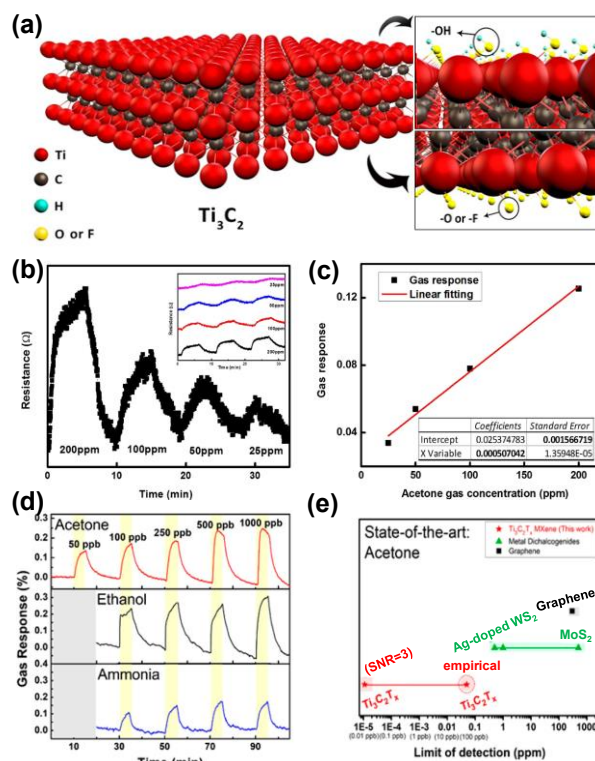


Figure 44. (a) Schematic representation of $\text{Ti}_3\text{C}_2\text{T}_x$ structure and different functional groups on the surface of $\text{Ti}_3\text{C}_2\text{T}_x$ nanosheets. (b) Combined resistance profile of a $\text{Ti}_3\text{C}_2\text{T}_x$ sensor as a function of the acetone concentration. (c) Relationship between gas response and acetone concentration.²⁰³ Reproduced from Ref. ²⁰³ Copyright 2017 American Chemical Society. (d) Resistance variation versus time upon exposure to acetone (top), ethanol (middle), and ammonia (bottom) in 50–1000 ppb. (e) State-of-the-art diagram of the LOD for room temperature sensors based on 2D materials to detect acetone, showing $\text{Ti}_3\text{C}_2\text{T}_x$ MXene has the smallest LOD.⁶²³ Reproduced from Ref. ⁶²³ Copyright 2018 American Chemical Society.

The detection of VOCs at the ppb level is critical for the early diagnosis of diseases.^{813–814} Kim et al. further experimentally demonstrate that MXenes could act as metallic channels in chemiresistive devices with ultrahigh

sensitivity for acetone, ethanol and ammonia (**Figure 44d**).⁶²³ $\text{Ti}_3\text{C}_2\text{T}_x$ MXene sensors exhibited a very low limit of detection of 50 ppb for acetone with SNR of 25.6 at room temperature (**Figure 44e**). Also, the low magnitude of noise resulted in a signal-to-noise ratio of two orders of magnitude higher than that of other 2D materials. DFT calculations showed that $\text{Ti}_3\text{C}_2(\text{OH})_2$ displayed the strongest binding energy strengths, which were more than twice that of other 2D materials, like MoS_2 , graphene, and BP. This superior gas adsorption properties on the hydroxyl groups of $\text{Ti}_3\text{C}_2\text{T}_x$ may largely contribute to its high sensitivity, observed in experimental data. This result provided insight into utilizing highly functionalized metallic sensing channels for the development of sensing technologies.

Although the use of MXenes for volatile sensing is at a very early stage, MXenes are exhibiting its great potential in this area with more unique chemical and physical properties being recently realized.^{177, 811} As the surface of MXenes is covered with functional groups, selectivity towards certain gases may be further controlled by surface functionalization or defect engineering. It is noteworthy that only one type of MXenes is currently studied for volatile sensing,⁶²³ and a large family of other MXenes can be potentially employed as highly sensitive sensors. Nevertheless, the elegant combination of the abundant surface chemistry and their metallic conductivity, which are critically needed in the electrically-transduced devices, will ideally result in more applications of MXenes in sensing of volatile molecules in the future.^{203, 623}

Table 4. Summary of Sensing Performances for Volatile Compounds by 2D Materials.

Analyte	Material	Architecture	LOD	Experimental range	Sensing environment	Ref
2-butanone	M_3HXP_2 (Cu_3HHTP_2 , Cu_3HITP_2 , Ni_3HITP_2)	chemiresistor: Au/ M_3HXP_2 /Au	N/A	200 ppm	N_2 , r.t.	174
acetaldehyde	MoS_2 -Au	chemiresistor: Au/ MoS_2 -Au/Au	N/A	1000 ppm	N_2	774
acetic acid	Gr-Au NPs or Pt NPs	chemiresistor: Au/G-AuNPs or Pt NPs/Au	50 ppm	50–200 ppm	Air _d , r.t.	742
acetone	Co_3O_4	chemiresistor: Ag-Pd/ Co_3O_4 /Ag-Pd	1.8 ppm	1–100 ppm	Air, 150 °C	799
acetone	GO- Co_3O_4 NFs-Ir NPs	chemiresistor: Au/GO- Co_3O_4 NFs-Ir NPs/Al/Au	120 ppb	1–5 ppm	Air, 90 % RH, 300 °C	723
acetone	Gr	FET: Si/thermal oxide/Gr/Ti-Au/Ti-Au	N/A	N/A	Air, r.t.	740
acetone	Gr-ZnFe ₂ O ₄	chemiresistor	N/A	1–1000 ppm	180 °C	724
acetone	M_3HXP_2 (Cu_3HHTP_2 , Cu_3HITP_2 , Ni_3HITP_2)	chemiresistor: Au/ M_3HXP_2 /Au	N/A	200 ppm	N_2 , r.t.	174
acetone	MoS_2	chemiresistor: Ti-Au/ MoS_2 /Ti-Au	500 ppm	50–5000 ppm	N_2 , r.t.	166
acetone	MoS_2 -mercaptoundecanoic acid	chemiresistor: Au-Cr/ MoS_2 -mercaptoundecanoic acid/Au-Cr	<1 ppm	1–1000 ppm	N_2 , 25 °C	772
acetone	MoS_2 -Au	chemiresistor: Au/ MoS_2 -Au/Au	N/A	1000 ppm	N_2	774
acetone	rGO	FET: Si/ SiO_2 /rGO/Au/Au	N/A	200 ppm	Air, r.t.	725
acetone	rGO-SnO ₂	chemiresistor: Au/rGO-SnO ₂ /Au	100 ppb	1–5 ppm	Air, 85–95% RH, 350 °C	558
acetone	SnO ₂ -Eu	chemiresistor: Au-Ti/SnO ₂ -Eu/Au-Ti	131 ppb	5–100 ppm	30 to 70 RH%, 210 °C	815
acetone	$\text{Ti}_3\text{C}_2\text{T}_x$	chemiresistor: Pt/ $\text{Ti}_3\text{C}_2\text{T}_x$ /Pt	9.27 ppm	25–200 ppm	Air, r.t.	203
acetone	$\text{Ti}_3\text{C}_2\text{T}_x$	chemiresistor: Au/ $\text{Ti}_3\text{C}_2\text{T}_x$ /Au	0.011 ppb	50–1000 ppb	N_2 , 25 °C	623
acetone	WS ₂ -Ag	chemiresistor: Cr-Au/WS ₂ -Ag/Cr-Au	25 ppm	0.5–10 ppm	Air _d , 100 °C	587
acetonitrile	MoS_2	FET: Si/ SiO_2 / MoS_2 /Au/Au	N/A	N/A	N/A	771
benzene	Gr-ODA	chemiresistor: Au/Gr-ODA/Au	10 ppm	5–100 ppm	1 vol.% ethanol	726
benzene	M_3HXP_2 (Cu_3HHTP_2 , Cu_3HITP_2 , Ni_3HITP_2)	chemiresistor: Au/ M_3HXP_2 /Au	N/A	200 ppm	N_2 , r.t.	174
chlorobenzene	Gr	FET: Si/thermal oxide/Gr/Ti-Au/Ti-Au	N/A	N/A	Air, r.t.	740
chlorobenzene	ZnO	chemiresistor: Pt/ZnO/Pt	N/A	100–250 ppm	Air, 200 °C	777
chloroform	GO-PPr	chemiresistor: Pt/GO-PPr/Pt	400 ppm	400–1000 ppm	N_2 , r.t.	816
chloroform	Gr	PN diode: Au-Cr/Gr-Si/Au-Cr	N/A	N/A	r.t.	737
chloroform	MoS_2	FET: Si/ SiO_2 / MoS_2 /Au/Au	N/A	N/A	N/A	771
chloroform	Gr	FET: Si/thermal oxide/Gr/Ti-Au/Ti-Au	N/A	N/A	Air, r.t.	740
cyclohexane	Gr-ODA	chemiresistor: Au/Gr-ODA/Au	5 ppm	5–100 ppm	1 vol.% ethanol	726
dichloromethane	Gr	FET: Si/thermal oxide/Gr/Ti-Au/Ti-Au	N/A	N/A	Air, r.t.	740
DMA	GO	chemiresistor: Ti-Au/Gr/Ti-Au	N/A	N/A	N/A	733

	Analyte	Material	Architecture	LOD	Experimental range	Sensing environment	Ref
1							
2	DNT	rGO	chemiresistor: Ti–Au/rGO/Ti–Au	0.1 ppb	N/A	N ₂	702
3	DMMP	Gr	chemiresistor: Ag/Gr/Ag	N/A	5–15 ppm	N/A	731
4	DMMP	Gr	FET: Si/SiO ₂ /Gr/Au/Au	N/A	N/A	N/A	541
5	DMMP	Gr	FET: Si/thermal oxide/Gr/Ti–Au/Ti–Au	0.64 ppb	N/A	Air, r.t.	740
6	DMMP	rGO	chemiresistor: Pt/rGO/Pt	N/A	10–60 ppm	N ₂ , 25 °C	729
7	DMMP	rGO	chemiresistor: Cr–Au/rGO/Cr–Au	N/A	5–80 ppm	Air _D , 25 °C	730
8							
9	DMMP	rGO	chemiresistor: Ti–Au/rGO/Ti–Au	5 ppb	N/A	N ₂	702
10	ethanol	Co ₃ O ₄	chemiresistor: Pt/Co ₃ O ₄ /Pt	N/A	5–500 ppm	Air, 180 °C	793
11	ethanol	CuO	chemiresistor	N/A	1–100 ppm	Air, 150 °C	699
12	ethanol	CuO	chemiresistor: Au/CuO/Au	N/A	10–1000 ppm	Air, 260 °C	800
13	ethanol	Gr–AuNPs or Pt NPs	chemiresistor: Au/G–Au NPs or Pt NPs/Au	50 ppm	50–200 ppm	Air _D , r.t.	742
14							
15	ethanol	GO–OA–F8T2	FET: Si/SiO ₂ /GO–OA–F8T2/Au/Au	N/A	N/A	r.t.	714
16	ethanol	GO–phenyl	capacitor: Au/GO–phenyl/Au	N/A	70–1000 ppm	r.t.	739
17	ethanol	Gr	FET: Si/SiO ₂ /Gr/Pt/Pt	N/A	N/A	N/A	713
18	ethanol	Gr–Fe ₂ O ₃	chemiresistor: Pt/Gr–Fe ₂ O ₃ /Pt	N/A	1–1000 ppm	280 °C	715
19	ethanol	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
20	ethanol	MoO ₃	chemiresistor: Ag–Pd/MoO ₃ /Ag–Pd	N/A	10–500 ppm	Air, 300 °C	795
21							
22	ethanol	MoS ₂	FET: Si–SiO ₂ /Oxide/MoS ₂ /Au/Au	N/A	N/A	N/A	771
23	ethanol	MoS ₂	chemiresistor: Cr–Au/MoS ₂ –SnO ₂ /Cr–Au	1 ppm	5–40 ppm	r.t.	769
24							
25	ethanol	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /metal/matal	N/A	N/A	r.t.	770
26							
27	ethanol	MoS ₂ –mercaptoundecanoic acid	chemiresistor: Au–Cr/MoS ₂ –mercaptoundecanoic acid/Au–Cr	<10 ppm	1–1000 ppm	N ₂ , 25 °C	772
28							
29	ethanol	MoS ₂ –SnO ₂	chemiresistor: Au/ MoS ₂ –SnO ₂ /Au	N/A	50–1000 ppm	Air, 280 °C	767
30	ethanol	NiO	chemiresistor	N/A	5–500 ppm	Air, 200 °C	790
31	ethanol	NiO	chemiresistor: Au/NiO/Au	N/A	100–700 ppm	Air, 300 °C	791
32	ethanol	rGO	FET: Si/SiO ₂ /rGO/Ti–Pt/Ti–Pt	N/A	N/A	N/A	713
33	ethanol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	N/A	1.5–50 ppm	Air, 350 °C	781
34	ethanol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	N/A	20–90 ppm	Air, 250 °C	782
35	ethanol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	N/A	1–1000 ppm	Air, 165 °C	783
36	ethanol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	N/A	100 ppm	Air, 300 °C	784
37	ethanol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	N/A	5–200 ppm	Air, 300 °C	786
38	ethanol	SnO ₂	chemiresistor	N/A	10–100 ppm	Air, 250 °C	787
39	ethanol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	1.37 ppm	50–300 ppm	Air, 250 °C	788
40	ethanol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	<5 ppm	5–500 ppm	N/A	789
41	ethanol	SnS ₂	chemiresistor: Cu/SnS ₂ /Cu	N/A	N/A	r.t.	393
42	ethanol	Ti ₃ C ₂ T _x	chemiresistor:Pt/Ti ₃ C ₂ T _x /Pt	N/A	100 ppm	Air, r.t.	203
43	ethanol	Ti ₃ C ₂ T _x	chemiresistor: Au/Ti ₃ C ₂ T _x /Au	<1 ppb	100–100 ppb	N ₂ , 25 °C	623
44							
45	ethanol	TiO ₂	chemiresistor: Ag–Pd/TiO ₂ /Ag–Pd	N/A	200–6000 ppm	Air, r.t./310 °C	796
46	ethanol	WO ₃	chemiresistor: Pt/WO ₃ /Pt	N/A	10–300 ppm	air, 300 °C	794
47	ethanol	WS ₂	FET: Si/SiO ₂ / WS ₂ /Au/Au	N/A	N/A	r.t.	768
48	ethanol	ZnO	chemiresistor: Pt/ZnO/Pt	N/A	100–250 ppm	Air, 380 °C	777
49	ethanol	ZnO	chemiresistor	10 ppb	0.01–1000 ppm	Air, 400 °C	779
50	ethanol	ZnO–Au	chemiresistor: Pt/ZnO–Au/Pt	N/A	50–800 ppm	Air, 300 °C	778
51	ethyl acetate	CuO	chemiresistor: Au/CuO/Au	N/A	10–1000 ppm	Air, 260 °C	800
52	ethylbenzene	Gr–ODA	chemiresistor: Au/Gr–ODA/Au	3 ppm	5–100 ppm	1 vol.% ethanol	726
53	ethylene glycol	SnO ₂	chemiresistor: Au/SnO ₂ /Au	1.3758ppm	5–1000 ppm	Air _D , 220 °C	801
54							
55	formaldehyde	Gr–PMMA	chemiresistor: Pt/Gr–PMMA/Pt	10 ppb	0.05–5.0 ppm	N ₂ , r.t.	718
56	formaldehyde	NiO	chemiresistor: Au/ NiO/Au	100 ppb	1–1000 ppm	Air, 240 °C	798
57	formaldehyde	rGO–ZnO	Diode: Au–Ti/ rGO–ZnO/Au–Ti	0.875 ppm	120 ppb to 1 ppm	Air _D , r.t.	719
58	formaldehyde	ZnO	chemiresistor: Au/ ZnO/Au	N/A	50–500 ppm	Air _D , 250 °C	602

Analyte	Material	Architecture	LOD	Experimental range	Sensing environment	Ref
formaldehyde	ZnO	chemiresistor: Au/ ZnO/Au	N/A	50 ppm	Air, 350 °C	797
H ₂ O	BP	FET: Si/SiO ₂ /BP/Au/Au	21% RH	21–83% RH	Ar	752
H ₂ O	BP	chemiresistor: Au/BP/Au	N/A	10%–85% RH	Air, 25 °C	749
H ₂ O	BP	FET: Si/ SiO ₂ /Gr–DNA/Ti–Au/Ti–Au	N/A	11%–97%	25 °C	750
H ₂ O	BP	FET: glass/ITO/ BP/Ti–Au/Ti–Au	N/A	11%–97%	r.t.	751
H ₂ O	BP QDs	chemiresistor: Al/BP/Al	N/A	15%–90% RH	Air, 21 °C	817
H ₂ O	GO	chemiresistor: Ag/GO/Ag	30% RH	30–80% RH	Air, 10–40 °C	818
H ₂ O	GO	capacitor: electrode/GO/electrode	N/A	15%–95% RH	25 °C	679
H ₂ O	GO	chemiresistor: Au/GO/Au	N/A	30%–90% RH	Air, 25 °C	685
H ₂ O	GO	chemiresistor: Au/GO/Au	N/A	11%–95%RH	r.t.	687
H ₂ O	GO–PSS	capacitor: Ag/GO–PSS/Ag	N/A	0%–80%RH	Air	698
H ₂ O	GO–EA or HA	chemiresistor: Au/GO–EA/Au	N/A	20%–90%	Air, r.t.	700
H ₂ O	GO–phenyl	capacitor: Au/GO–phenyl/Au	<6%	6%–97% RH	r.t.	739
H ₂ O	Gr	capacitor: Gr/Analyte/Gr	N/A	0–25 w/w% in ethanol	ethanol	689
H ₂ O	Gr	varactor: Si/SiO ₂ /Gr/Ti–Pd–Au/Ti–Pd–Au	N/A	1%–97% RH	Air, 23 °C	691
H ₂ O	Gr	varactor: Si/SiO ₂ /Gr/metal/metal	N/A	20%–90%RH	Air, r.t.	695
H ₂ O	Gr	FET: Si/SiO ₂ /Gr/metal/metal	N/A	5%–90% RH	r.t.	696
H ₂ O	Gr	chemiresistor: Ti–Au/Gr/Ti–Au	N/A	1%–96%RH	Air, r.t.	697
H ₂ O	Gr–PEI	FET: Si/SiO ₂ /Gr–PEI/Au–Ti/Au–Ti	N/A	10%–60%RH	r.t.	364
H ₂ O	GO–Au NPs–MPTMOS	chemiresistor: Au/ GO–AuNPs–MPTMOS/Au	N/A	20%–90% RH	Air, r.t.	609
H ₂ O	Gr–PPy	chemiresistor: Au/Gr–PPy/Au	N/A	12%–90% RH	Air, r.t.	699
H ₂ O	MoS ₂	chemiresistor: Pt/ MoS ₂ /Pt	N/A	0%–60%RH	N/A	757
H ₂ O	rGO	chemiresistor: Au/rGO/Au	N/A	20%–97%RH	25 °C	
H ₂ O	rGO–PEDOT	chemiresistor	N/A	0%–98% RH	Air, r.t.	690
H ₂ O	rGO–PDDA	chemiresistor: Cu–Ni/rGO–PDDA/Cu–Ni	N/A	11%–97%RH	Air, r.t.,	686
H ₂ O	SnS ₂	chemiresistor: Cu/SnS ₂ /Cu	N/A	11–97% RH	r.t.	393
H ₂ O	VS ₂	chemiresistor: Au/ VS ₂ /Au	N/A	0%–100% RH	25 °C	756
H ₂ O	WS ₂	FET: Si/SiO ₂ / WS ₂ /Ag/Ag	N/A	11.3%–97%RH	r.t.	759
H ₂ O	WS ₂	chemiresistor: Gr/WS ₂ /Gr	N/A	0%–90%RH	N ₂ , r.t.	760
HCN	Gr QDs	chemiresistor: Pt/Gr QDs/Pt	0.6 ppm	1–100 ppm	Air, 25 °C	705
HCN	rGO	chemiresistor: Ti–Au/rGO/Ti–Au	70 ppb	N/A	N ₂	702
hexane	GO–PPr	chemiresistor: Pt/GO–PPr/Pt	<200 ppm	200–900 ppm	N ₂ , RT	816
hexanoic acid	Gr–DNA	FET: Si/ SiO ₂ /Gr–DNA/Au–Ti–Pd /Au–Ti–Pd	N/A	3–63 ppm	Air, 33% RH	741
Hg	MoS ₂ –PANI	chemiresistor: Pt/MoS ₂ –PANI/Pt	N/A	0.55–452.51 mg m ^{−3}	r.t.	763
humidity	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Ti–Au/Ti–Au	N/A	4%–84%RH	N ₂ , r.t.	101
isopropanol	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
isopropyl alcohol	SnS ₂	chemiresistor: Cu/SnS ₂ /Cu	N/A	N/A	r.t.	393
liquid petroleum gas	Gr	chemiresistor: Ag/Gr/Ag	4 ppm	N/A	Air, r.t.	641
melamine	Gr	FET: Si/SiO ₂ /rGO/Au/Au	N/A	N/A	175 °C	230
methanol	BP	chemiresistor: Au/BP/Au	28 ppm	380–1900 ppm	r.t.	755
methanol	GO–PEDOT–PSS	chemiresistor: Au/GO–PEDOT–PSS/Au	N/A	35–1000 ppm	r.t.	738
methanol	Gr	FET: Si/SiO ₂ /Gr/Cr–Au/Cr–Au	N/A	N/A	r.t.	716
methanol	Gr	PN diode: Au–Cr/Gr–Si/Au–Cr	N/A	N/A	r.t.	737
methanol	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
methanol	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Au/Au	N/A	N/A	N/A	771
methanol	SnS ₂	chemiresistor: Cu/SnS ₂ /Cu	N/A	N/A	r.t.	393
methanol	Ti ₃ C ₂ T _x	chemiresistor: Pt Ti ₃ C ₂ T _x /Pt	N/A	100 ppm	Air, r.t.	203
m-xylene	Gr–ODA	chemiresistor: Au/ Gr–ODA/Au	3 ppm	5–100 ppm	1 vol.% ethanol	726
DMF	Gr	FET: Si/thermal oxide/Gr/Ti–Au/Ti–Au	N/A	N/A	Air, r.t.	740

Analyte	Material	Architecture	LOD	Experimental range	Sensing environment	Ref
<i>n</i> -butylamine	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
<i>n</i> -hexane	MoS ₂ -mercaptopundecanoic acid	chemiresistor: Au-Cr/MoS ₂ -mercaptopundecanoic acid/Au-Cr	<1 ppm	1-1000 ppm	N ₂ , 25 °C	772
nitroaniline	SnS ₂	LSV: SnS ₂ /GCE	15×10 ⁻⁶ mol/L	15.6×10 ⁻⁶ -0.5×10 ⁻³ mol/L	N/A	776
NMP	GO	chemiresistor: Ti-Au/Gr/Ti-Au	N/A	N/A	N/A	733
octanoic acid	Gr-DNA	FET: Si/SiO ₂ /Gr-DNA/Au-Ti-Pd/Au-Ti-Pd	1 ppm	N/A	Air, 33% RH	741
<i>o</i> -xylene	Gr-ODA	chemiresistor: Au/Gr-ODA/Au	3 ppm	5-100 ppm	1 vol.% ethanol	726
phenol	GO-phenyl	capacitor: Au/GO-phenyl/Au	N/A	70-1000 ppm	r.t.	739
phenol	Gr	PN diode: Au-Cr/Gr-Si/Au-Cr	N/A	1 mM-1 M	r.t.	737
propanal	MoS ₂ -mercaptopundecanoic acid	chemiresistor: Au-Cr/MoS ₂ -mercaptopundecanoic acid/Au-Cr	1 ppm	1-1000 ppm	N ₂ , 25 °C	772
propanal	Ti ₃ C ₂ T _x	chemiresistor: Au/Ti ₃ C ₂ T _x /Au	<1 ppb	N/A	N ₂ , 25 °C	623
propionic acid	Gr-DNA	FET: Si/ SiO ₂ /Gr-DNA/Au-Ti-Pd/Au-Ti-Pd	N/A	50-1000 ppm	Air, 33%RH	741
<i>p</i> -xylene	Gr-ODA	chemiresistor: Au/ Gr-ODA/Au	3 ppm	5-100 ppm	1 vol.% ethanol	726
<i>p</i> -xylene	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
tetrahydrofuran	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
tetrahydrofuran	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
toluene	GO-PPr	chemiresistor: Pt/GO-PPr/Pt	24 ppm	24-500 ppm	N ₂ , r.t.	816
toluene	Gr-ODA	chemiresistor: Au/Gr-ODA/Au	5 ppm	5-100 ppm	1 vol.% ethanol	726
toluene	M ₃ HXTP ₂ (Cu ₃ HHTP ₂ , Cu ₃ HITP ₂ , Ni ₃ HITP ₂)	chemiresistor: Au/M ₃ HXTP ₂ /Au	N/A	200 ppm	N ₂ , r.t.	174
toluene	MoS ₂	FET: Si-SiO ₂ /Oxide/MoS ₂ /Au/Au	N/A	N/A	N/A	771
toluene	MoS ₂ -mercaptopundecanoic acid	chemiresistor: Au-Cr/MoS ₂ -mercaptopundecanoic acid/Au-Cr	<10 ppm	1-1000 ppm	N ₂ , 25 °C	772
triazine	Gr	FET: Si/SiO ₂ /rGO/Ti-Au/Ti-Au	N/A	N/A	140 °C	230
triethylamine	MoS ₂	chemiresistor: Ti-Au/MoS ₂ /Ti-Au	10 ppb	50-5000 ppm	N ₂ , r.t.	166
triethylamine	MoS ₂	chemiresistor: Ti-Au/MoS ₂ /Ti-Au	10 ppb	1-100 ppm	N ₂ , r.t.	166
trimethylamine	MoS ₂	FET: Si/SiO ₂ / MoS ₂ /Ag/Ag	N/A	N/A	r.t.	764
trimethylamine	rGO-nylon-6	chemiresistor: Au/rGO-nylon-6/Au	0.39 mg/L	23-230 mg/L	50% RH, r.t.	745

Note: chemiresistor configuration is described by: electrode/conductive material/electrode. FET is described as: gate electrode/insulator/channel material/source electrode/drain electrode. Diode is described in a way of electrode/semiconductor/electrode. N/A, not available. Air_D, dry air and r.t., room temperature.

4.3. Detection of Ions

In recent years, there has been an increasing ecological and public health concern associated with environmental contamination of global natural resources. In particular, the discharge of metallic contaminants from industrial processes, most typically in the form of heavy metal ions, led to extensive contamination of drinking water and agricultural products.⁸¹⁹ Therefore, there is a big commercial demand to manufacture rapid, sensitive, and simple analytical platforms for the detection and monitoring of metallic contaminants in water, and soil.⁸²⁰ In addition, ionic electrolytes are essential for various bodily functions such as cell functioning and cell signaling. Their imbalance can result in the number of life threatening conditions including cardiac arrest, neurological disorders or kidney failure. It is thus important to develop portable point-of-care diagnostic devices that can provide real-time information about

electrolyte concentrations in biological samples.⁸²¹ 2D materials have been identified as a new class of materials that can be used to construct sensitive detection platforms for sensing ionic analytes based on either voltammetric or potentiometric techniques.⁸²¹

4.3.1. Graphene and Graphene Oxides
Heavy metals. Graphene and graphene oxide electrodes are capable of providing more sensitive electrode interfaces due to the large surface area, and fast electron transfer and mass transport rates.⁸²¹⁻⁸²² Recently proposed graphene-based electrochemical sensors, for the analysis of heavy metals, achieved extremely good analytical performances, surpassing even those obtained either by using carbon nanotubes or metal nanoparticles.⁸²³⁻⁸²⁵

A serial graphene nanocomposite modified electrodes have been used for Pb²⁺ and Cd²⁺ detection. Zhu et al.

reported on the simultaneous detection of Pb^{2+} and Cd^{2+} ions in spring water samples using square wave anodic stripping voltammetry (SWASV) at a gold nanoparticle–cysteine graphene functionalized bismuth film electrode.⁸²⁶ They observed linear concentration dependence in the range between 0.50 to 40 $\mu\text{g L}^{-1}$ with the LODs of 0.10 $\mu\text{g L}^{-1}$ for Cd^{2+} and 0.05 $\mu\text{g L}^{-1}$ for Pb^{2+} ions and high selectivity to target analytes against 8 other cationic species. The improvement in stripping peaks of Pb^{2+} and Cd^{2+} resulted from the enlarged activated surface area and good electrical conductivity of the Au–Gr scaffold together with high affinity of cysteine to metal cations. A liquid-gated field-effect transistor chemical vapor grown graphene film as the conducting channel could detect Pb^{2+} at concentrations as low as 0.1 pM.⁸²⁷ To induce high sensitivity and selectivity to Pb^{2+} ions, the surface of graphene was decorated with AuNP which served as the anchoring sites for covalent attachment of thiolated DNAzyme molecules. The fabricated devices responded to changing concentration of Pb^{2+} in a dose-dependent manner, where the Dirac point shifted to a more positive voltages at higher concentrations of Pb^{2+} ions.⁸²⁷ Park and co-workers further improved sensitivity to Pb^{2+} and Cd^{2+} ions by micropatterning rGO onto Si/SiO₂ wafers using lithography followed by electrodeposition of bismuth to form rGO–Bi nanocomposite electrodes.⁸²⁸ The fabricated micro-sensor, using SWASV, responded linearly from 1.0 $\mu\text{g L}^{-1}$ to 120.0 $\mu\text{g L}^{-1}$ for both metal, with LODs of 0.4 $\mu\text{g L}^{-1}$ and 1.0 $\mu\text{g L}^{-1}$ for Pb^{2+} and Cd^{2+} , respectively. The improved performance was due to the efficient electrocatalytic activity of GO, which facilitated the electron transfer kinetics at the electrode surface. Li et al. fabricated Nafion–graphene electrodes for the detection of Pb^{2+} and Cd^{2+} using differential pulse anodic stripping voltammetry (DPASV).⁸²⁹ The LODs for both analytes were estimated to be at 0.02 $\mu\text{g L}^{-1}$. The practical application of this sensing platform was further verified in the water sample determination. The authors indicated that the strong adsorptive capability and high specific surface area of graphene together with cationic exchange capacity of Nafion is responsible for the enhanced selectivity to metal detection.

Willemse et al. also used a graphene–Nafion modified glassy carbon electrode (GCE) with an in situ plated mercury film on the surface as electrochemical sensing platform for Zn^{2+} , Cd^{2+} , Pb^{2+} , and Cu^{2+} .⁸³⁰ SWASV could selectively differentiate between Zn^{2+} , Cd^{2+} , and Pb^{2+} ions at their sub-micromolar concentrations–0.07 $\mu\text{g L}^{-1}$, 0.13 $\mu\text{g L}^{-1}$, and 0.14 $\mu\text{g L}^{-1}$, respectively. However, Cu^{2+} analysis was performed independently due to intermetallic interference that exists between Cu^{2+} and Zn^{2+} . Another multi-ion sensor was developed by Gode et al., who functionalized reduced graphene oxide with 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide (EDC) calixarene and used it for simultaneous determination of Fe^{3+} , Cd^{2+} , and Pb^{2+} . SWV showed linear concentration dependence to all tested analytes in the 1.0×10^{-10} – 1.0×10^{-8} M range using the CA–rGO/GCE electrodes. The LODs for the metal ions determination were found to be at 2.0×10^{-11} M, and were attributed to good selectivity of calixarene ionophore to target metals. The same sensors also demonstrated good analyte recovery for

practical analysis of pharmaceutical formulations. Pyrene modified gold electrodes were also used as anchors for immobilization of free rGO sheets through π – π stacking interactions.⁸³¹ The resulting sensing devices were capable of detecting Cu^{2+} at concentrations as low as 1.5 nM and Pb^{2+} at 0.4 nM levels with good reusability and repeatability. Using similar strategy, Teoh and co-workers covalently attached rGO sheets onto the surface of L-cysteine modified gold electrodes.⁸³² The attached rGO sheets provided the extended heterogeneous sites for the adsorption of metal ions, through the oxygenated sites, allowing detection of Pb^{2+} at 25 ppb levels. Alternatively, gold electrodes modified with 4-aminophenyl or aryl diazonium moieties as scaffolds for the attachment to GO demonstrated 1–2 orders improvements in detection limits for Pb^{2+} ions.⁸³³

Despite high sensitivity of Gr–Nafion modified electrodes to heavy metal ions, the typically employed preparation methods of the nanocomposite films, through mixing of reagents, were recently criticized.^{834–835} Drop-casting of Gr–Nafion films may lead to the formation of graphene aggregates, and consequently restacking of graphene sheets to form graphite due to van der Waals and π – π stacking interactions between individual sheets of graphene. The proposed strategies to minimize the extent of aggregation of graphene were focused on the incorporation of metallic nanoparticles onto the surface of graphene. For example, Zhang and co-workers developed a nanocomposite electrode consisting of rGO functionalized with poly(vinylpyrrolidone), chitosan, and gold nanoparticles for the Hg^{2+} detection in river waters.⁸³⁶ The resulting sensor could detect Hg^{2+} at 0.6 ppt with 5 min accumulation time using SWASV. Selectivity studies confirmed the insensitivity to 6 ionic interferants. Wei et al. fabricated SnO_2 /reduced GO nanocomposite modified GCE, for simultaneous determination of Cd^{2+} , Pb^{2+} , Cu^{2+} , and Hg^{2+} ions in drinking waters.⁸³⁷ The LODs of this sensing platforms, determined through SWASV, were 1.0×10^{-10} M, 1.8×10^{-10} M, 2.3×10^{-10} M, and 2.8×10^{-10} M for Cd^{2+} , Pb^{2+} , Cu^{2+} , and Hg^{2+} , respectively. The analytes responded linearly within 0.3 to 1.2 μM concentration range (**Figure 45**). Further improvements in sensitivity to Hg^{2+} could be realized through the incorporation of rGO–polyfuran (PF) nanohybrids into FET devices.⁸³⁸ The resulting sensor demonstrated rapid response (<1 s), high sensitivity (10 pM) Hg^{2+} sensor and excellent selectivity against Zn^{2+} , Ce^{2+} , Na^+ , Ni^{2+} , Pb^{2+} , Cu^{2+} , Co^{2+} , and Li^+ ions. The high inherent sensitivity and selectivity to Hg^{2+} was attributed to the enhanced surface area provided by the rGO–PF nanohybrid and the presence of PF nanotubes that could act as molecular probes for the detection of Hg^{2+} .⁸³⁸

More recently, Zhang and co-workers developed a sensitive platform for Hg^{2+} detection based on the thymine–mercury(II)–thymine (T– Hg^{2+} –T) interactions with chemically reduced GO employed as a transducer.⁸³⁹ They observed that the redox current of ferrocene labelled nucleic acid immobilized on the surface of graphene (ssDNA) was significantly amplified by the presence of graphene during DPV measurements. Upon the addition of Hg^{2+} , the ferrocene-labeled thymine-rich DNA probe hybridized with target probe to form double stranded DNA (ds-DNA) via the

Hg²⁺ mediated coordination of T–Hg²⁺–T base pairs. Because of the weak affinity of graphene to ds–DNA, the ferrocene complex was drawn away from the electrode surface consequently reducing the magnitude of recorded current. This sensor, under optimal experimental conditions, could sense Hg²⁺ ions at 5 pM with high specificity.

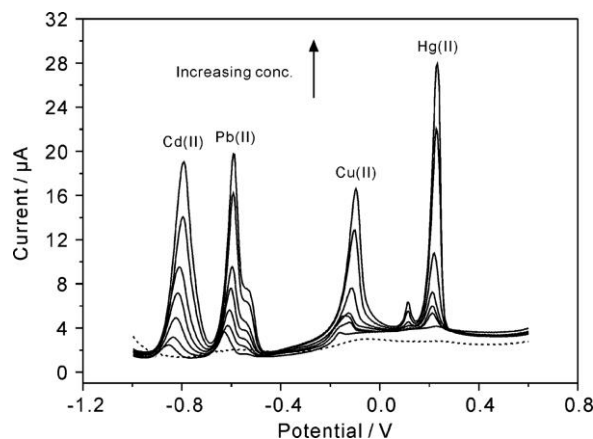


Figure 45. SWASV response of the SnO₂/reduced graphene oxide nanocomposite modified GCE for the simultaneous analysis of Cd²⁺, Pb²⁺, Cu²⁺, and Hg²⁺ over a concentration range of 0 to 1.2 μM for each metal ion. From bottom to top, 0, 0.3, 0.4, 0.5, 0.6, 0.7, 0.9, and 1.2 μM.⁸³⁷ Reproduced from Ref. ⁸³⁷ Copyright 2011 American Chemical Society.

Non-covalent modification of an electrochemically reduced GO (ERGO)-based diode with *N*-[(1-pyrenyl-sulfonamido)-heptyl]-gluconamide (PG) used as the modifier allowed ultra-sensitive detection of Hg²⁺ ions at 0.1 nM concentrations.⁸⁴⁰ The resulting sensor also demonstrated high selectivity to mercury over other ionic interferents including K⁺, Na⁺, Cu²⁺, Zn²⁺, Fe³⁺ and Cd²⁺. Sensitive detection of Hg²⁺ could be also realized using monolayer GO sheets functionalized with a single-stranded DNA aptamer assembled onto interdigitated electrodes in chemiresistor configuration.⁸⁴¹ High binding affinity of the DNA aptamer to mercury ions permitted detection of Hg²⁺ at 0.5 nM concentrations with high selectivity against Na⁺, K⁺, Li⁺, Cd²⁺, Ni²⁺, Zn²⁺, Co²⁺, Mg²⁺, Cu²⁺, Pb²⁺, Ag⁺, Ca²⁺ and Fe³⁺ ionic interferents. Another strategy to detect Hg²⁺ was demonstrated by Zhang et al. who functionalized surface of exfoliated graphene with a self-assembled monolayer of 1-octadecanethiol in FET device architecture.⁸⁴² The resulting sensor could successfully detect Hg²⁺ ions at 10 ppm concentrations. The high sensitivity to mercury was attributed to the presence of thiol groups in 1-octadecanethiol monolayer. Baykara and co-workers further demonstrated that chemically vapor grown graphene functionalized with 1-octadecanethiol could detect both mercury and lead ions at 10 ppm concentrations.⁸⁴³ The authors proposed that the electrostatic gating effect was responsible for the sensing behavior of the fabricated sensing devices. Interestingly, the same devices modified with a self-assembled monolayer of 1-dodecanethiol instead of 1-octadecanethiol demonstrated p-type character, before and/or after exposure to heavy Hg²⁺, and Pb²⁺. This effect was attributed to the high degree of p-doping in

the 1-dodecanethiol/Gr based FET, which caused the Dirac point to be located beyond the applicable gate voltage range.⁸⁴³

Graphene and graphene oxide based sensors have also been employed for the detection of noble metals, toxic elements and nuclear waste.^{264, 821} For instance, Wang and co-workers reported on the rGO–cysteic acid composite films for the detection of Ag⁺ in natural waters with nanomolar detection limits (1 nM).⁸⁴⁴ In addition, electrodes modified with graphene bismuth, mercury or AlOOH nanocomposites have been demonstrated as promising platforms for heavy metal determination due to their strong complexing affinity for metals.^{845–847} Silwana et al., through the incorporation of Sb nanoparticles onto the surface of rGO, and by using dimethylglyoxime as a chelating agent, were able to simultaneously sense Pd²⁺, Pt²⁺, and Rh³⁺ cations.⁸⁴⁸ Under optimal conditions differential pulse cathodic stripping voltammetry could detect Pd²⁺, Pt²⁺, and Rh³⁺ at 0.45 pg L⁻¹, 0.49 pg L⁻¹, and 0.49 pg L⁻¹ concentrations, respectively. The developed electrochemical sensor also exhibited good precision with a relative standard deviation of 4.2%, 2.55% and 2.67% with 92–117% recoveries for environmental samples containing Pd(II), Pt(II) and Rh(III), respectively.

Another notable example was demonstrated by Ziolkowski and co-workers, who employed carboxylated graphene to sense uranyl ions in aqueous solutions using SWV.⁸⁴⁹ The enhanced selectivity to uranyl anions was ascribed to the high affinity of COO⁻ for UO₂²⁺ species through hydrogen bonding. These findings are consistent with the results of DFT calculations performed by Qun–Yan Wu et al.⁸⁵⁰ The fabricated sensor platform showed linear response within the range of 5.0×10⁻⁸ to 5.0×10⁻⁶ mol L⁻¹ and significant selectivity towards UO₂²⁺ ions over seven other ionic interferents. Kumar et al. reported on the functionalization of GO with L-leucine and Nafion for selective detection of arsenic.⁸⁵¹ The GO–Au–Leucine–Nafion modified electrodes could detect arsenic at 0.5 ppm levels in drinking waters with minimal interference from common ionic contaminants such as Zn²⁺, Pb²⁺, and Hg²⁺. High selectivity of the resulting sensors was provided by the biorecognition element–L-leucine, while GO ensured good carrier mobility and increased electron transfer rates.

Electrolytes. Graphene based electrodes were also used as solid ion-to-electron transducers in ion-selective electrodes (ISEs). Ying et al. and Niu et al. reported on the first application of graphene and graphene oxide as transducer layer in ISEs.^{261, 852} The authors formed K⁺-ISEs through drop-casting graphene/GO onto GCE and covering the electrodes with K⁺-selective membrane (**Figure 46a–b**). The fabricated sensors exhibited high interfacial double layer capacitance of approximately 80 μF and potential drift as low as 12.6 ± 1.1 μV h⁻¹. In addition, the drop-cast layer of graphene/GO suppressed the formation of water layer at the electrode/ion-selective membrane interface, thus further minimizing potential drifts (**Figure 46c**). The same electrodes were also relatively insensitive to O₂, light and redox interferences, confirming the inherent advantages of

2D carbons over conductive polymers in ISEs (**Figure 46d**).²⁴⁷ Rius and co-workers found that 1500 nm layer of rGO drop-cast on GCE improved signal-to-noise ratio of fabricated Ca^{2+} -ISEs, with potential drift of only 10 $\mu\text{V}/\text{h}$ recorded during potentiometric measurements.²⁶³ They also demonstrated that mechanism of ion-to-electron transduction proceeds through the formation of double layer in which one side carries charge in the form of ions (ion selective membrane), while the other side is formed by electrical charge, e.g., electrons or holes in the 2D material. He et al. recently demonstrated an in-situ fabrication of K^{+} -ISEs, on a Si/SiO_2 wafer, which used inkjet printing technique for efficient integration of graphene as transducer and electronic conductor in potentiometric sensors.²⁶²

Another approach to achieve high sensitivity to electrolytes can be realized through the development of ion-sensitive field effect transistors (ISFET).⁸⁵³⁻⁸⁵⁴ However, the practical utility of Si-based ISFET is often limited by the migration of ions (e.g., H^{+} , OH^{-}) into the oxide and their accumulation at the SiO_2/Si interface. This effects cause alteration in the threshold voltage of the FET devices leading to the degradation of the device with repeated usage. Graphene's impermeability to ions opens a wide range of exciting opportunities in the development of ISFETs.⁸⁵⁴⁻⁸⁵⁸ Chemical vapor deposited graphene sandwiched with valinomycin based membrane coating in ISFET configuration was capable of detecting K^{+} ions at 1 μM concentrations in the 1 μM – 20 mM range.⁸⁵⁹ The same sensor demonstrated high selectivity to K^{+} with respect to common biological interferants Na^{+} and Ca^{2+} with retention of performance over two-months testing period.

Mao et al. fabricated a FET device using rGO nanosheets as the sensing channel, and ferritin as the specific detection probe for orthophosphate ions.⁸⁶⁰ This sensor could detect orthophosphate ions with detection limit of 26 nM, and good selectivity in the presence of Cl^{-} , SO_4^{2-} and CO_3^{2-} . Chen and co-workers showed that the FET devices composed of rGO functionalized with calmodulin (Ca^{2+} binding protein) can detect calcium at 0.1 – 1 μM levels.⁸⁶¹ The binding of Ca^{2+} onto rGO, can be attributed to the field-effect modulation of rGO-FETs introduced by the positively charged ions. The same device demonstrated good

selectivity to Ca^{2+} against other interfering ions including Na^{+} and K^{+} . Sensitive detection of Na^{+} was realized through integrating mechanically exfoliated graphene into the FET device configuration.⁸⁶² The fabricated device was capable of detecting Na^{+} ions in solutions over a wide range of concentrations ranging from 1.0 nM to 1.0 mM. Exposure to Na^{+} modulates electrical potential of graphene channels, leading to shifts toward a negative direction of the transfer curves of the device with increasing Na^{+} concentration. This effect was attributed to the accumulation of Na^{+} on the graphene channel.⁸⁶² Recently, Hall-effect ion sensor based on guanine-rich DNA immobilized on the surface of graphene was used for sensitive detection of K^{+} .⁸⁶³ The resulting devices responded linearly in the 1 nM – 10 μM concentration range with high selectivity against other alkali cations including Na^{+} , Mg^{2+} , Ca^{2+} , Fe^{3+} , Zn^{2+} , NH_4^{+} , and Mn^{2+} ions. High affinity of the developed sensor to K^{+} was attributed to the presence of the guanine-rich DNA.

Despite many improvements and large promise in the application of graphene-based materials as either a transducer, molecular scaffold or recognition element in electrochemical sensing of ions, there are several challenges that require to be addressed. *First*, the impact of the structural and compositional defects and chemical functionalization of graphene on the electrical properties and the sensing performances of the fabricated analytical devices renders further investigation. Therefore, novel chemical strategies are required to tailor the physio-chemical properties of graphene, and consequently to induce the desired sensing characteristics for targeted applications. *Second*, interfacing graphene-based materials with other components (e.g., electrodes, substrates) within functional sensing devices will remain an important aspect to achieve flexible, miniaturized, and fully integrated electrochemical ion sensors. *Third*, scalable and cost-effective manufacturing strategies with high degree of control over the structure and properties of graphene-based materials need to be developed if such systems were employed for practical sensing applications. Regardless of these challenges, graphene holds a great promise as active component for applications in sensing industry.

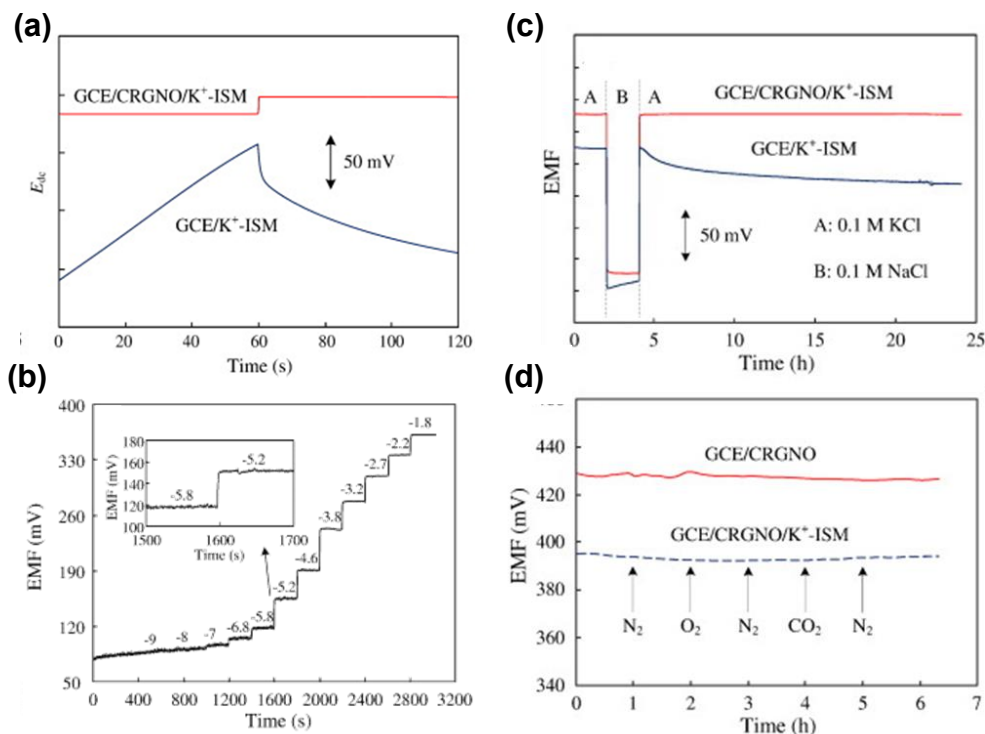


Figure 46. (a) Chronopotentiograms for GCE/K⁺-ISM and GCE/rGO/K⁺-ISM recorded in 0.1 M KCl solution. The applied current is + 1 nA for 60 s and -1 nA for 60 s. (b) EMF measurements recorded for increasing the concentration of K⁺ in the solution, *inset*: expansion of the selected range. (c) Water layer test for the GCE/K⁺-ISM and GCE/rGO/K⁺-ISM, the measurements were switched between 0.1 M KCl and 0.1 M NaCl. (d) Sensitivity to O₂ and CO₂ in 0.1 M KCl solution for the GCE/rGO (solid line) and GCE/rGO/K⁺-ISM (dashed line).^{261, 852} Reproduced with permission from Ref. ^{261, 852} Copyright 2011 Elsevier B.V.

4.3.2. Black Phosphorous

Layered BP exhibits high carrier mobility⁸⁶⁴⁻⁸⁶⁵ ($1,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$) and larger current on/off ratio in field-effect transistors⁸⁶⁶⁻⁸⁶⁷ (1×10^3 to 1×10^5) and comparable or even stronger molecule adsorption abilities than those of graphene and MoS₂.⁹⁸ These properties, together with its extremely large surface-to-volume ratio, make BP a promising nanomaterial for chemical ion sensing. Cao and co-workers integrated BP into FET device through mechanical exfoliation by scotch tape-based method.¹⁹⁸ The resulting device was used for label-free trace detection of Hg²⁺ with LODs of 0.01 ppb and response time under 3 s. The sensing mechanism of BP was attributed to the carrier density variation due to surface charge gating effect. Zhang et al. also fabricated a FET device in which mechanically exfoliated BP was integrated between two Ti/Pd electrodes (**Figure 47a**) and subsequently covered with ion-selective membranes.⁸⁶⁸ The BP sensors were then employed for multiplex detection of environmental pollutants, including As³⁺, Pb²⁺, Cd²⁺, and Hg²⁺ with sub-ppm sensitivity to Pb²⁺ ions (**Figure 47b**). In each situation, the ion selective membrane was used as selective barrier that allowed diffusion of only targeted species towards the surface of BP, and thus modulated the hole density and conductance of BP. Recently, a few layer BP film has been used as ion-to-electron transducer in ISEs. The authors observed that the presence of BP diminished the charge transfer resistance across the ion-

selective membrane/BP/solid contact interfaces, and lead to increased signal stability of Ca²⁺-ISEs.⁸⁶⁹ Recently, BP functionalized with ionophore was used to develop flexible sensor array for multiplex detection of Hg²⁺, Cd²⁺, Pb²⁺, and Na⁺.⁸⁷⁰ The resulting device demonstrated high sensitivity to Hg²⁺ with LODs estimated at 1 $\mu\text{g/L}$, and short response time. demonstrated excellent mechanical flexibility (strain limits of 1%) and stability (bending 500 times). Small strain variation from 0.33% to 0.16% led to 175% improvement in sensitivity due to Schottky barrier modulation. The authors also demonstrated the capability of detecting Cd²⁺ ions in tap water samples and Na⁺ in human sweat.

As shown above, BP-based materials represent a conceptually new class of 2D nanostructures with great potential utility in the development of ion sensing technologies. Without a doubt, the full potential of BP based ion sensors is far from being reached. Currently, the exploration of BP-based ion sensing devices is largely hindered by limited stability of BP to aerobic and aqueous environment that ultimately lead to material degradation. Therefore, considerable efforts must be devoted to improving stability of BP either through the use of protective coatings/inert masks that directly reduce the impact of outside environment or by altering its surface chemistry using novel synthetic approaches. Because of its tunable bandgap and anisotropic electronic properties, many challenges remain in finding

new synthetic routes that offer good degree of control over the size, composition, thickness, and number of incorporated defects. And finally, further experimental and computational mechanistic investigation of structure–property relationship of BP is required to gain more understanding about the role of this material in ion sensing, which ideally will guide the design of future sensing technologies.

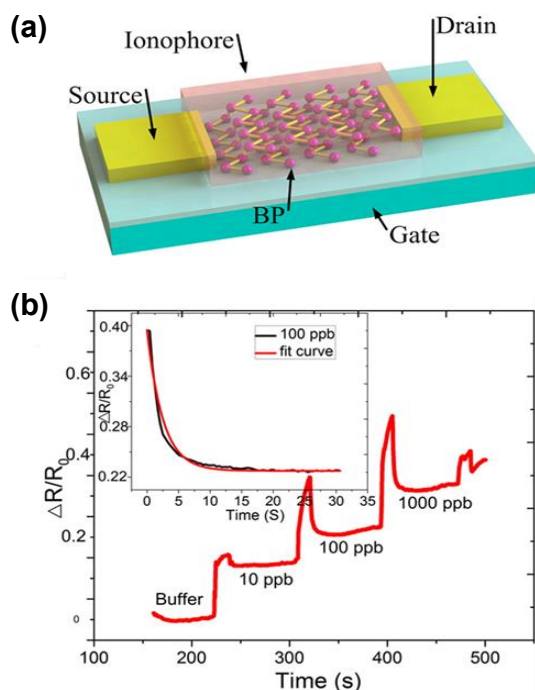


Figure 47. (a) Schematic view of a BP sensor in which the BP flake is covered with ionophore film. (b) Relative resistance change ($\Delta R/R_0$) of BP versus time ($V_{GS} = 0$ V) under the different concentrations of Pb^{2+} . The curve fit in the inset demonstrates the time constant, τ , is 5 s.⁸⁶⁸ Reproduced from Ref.⁸⁶⁸ Copyright 2015 American Chemical Society.

4.3.3. Transition Metal Dichalcogenides

Inspired by the use of graphene as recognition elements and transducers in electrochemical sensors,^{321,821} 2D TMDs have been more extensively employed in the development of sensing devices due to their good conductivity, large surface area, fast electron transfer kinetics, high signal/noise ratio, and more importantly, their feasibility for forming composites.⁸⁷¹ Zhou et al. fabricated MoS_2 -Au nanoparticle-DNA functionalized on the surface of Si/ SiO_2 FET device for determination of Hg^{2+} (**Figure 48a**).⁸⁷² In this configuration, the MoS_2 TMD film served as the conducting channel with the dispersed Au nanoparticles acting as molecular anchors for the immobilization of Hg^{2+} specific DNA probes. The analytical measurements were enabled by monitoring the change of the source-drain current as a function of Hg^{2+} concentration in the p-type MoS_2 channel (**Figure 48b**). The developed biosensor displayed LODs of 0.1 nM and good selectivity to other ionic interferants. Jiang and co-workers integrated thin layers of MoS_2 into the FET device and used it as an electrochemical sensor for the determination of Hg^{2+} ions in solutions (**Figure 48c-d**).⁸⁷³

They observed that Hg^{2+} can readily coordinate with the sulfur sites on the surface of MoS_2 , producing a p-type doping effect, and consequently modulating the electron transport in the 2D layer. The resulting sensors exhibited low detection limits (30 pM) and good specificity to Hg^{2+} in the presence of 15 ionic interferants demonstrating potential utility of the sensors for mercury determination (**Figure 48e**). Silver/halloysite nanotube/molybdenum disulfide modified carbon paste electrodes were recently realized as amperometric sensors for nitrite detection.⁸⁷⁴ The resulting devices could detect NO_2^- in the 2 μM to 425 μM concentration range with detection limits of 0.7 μM and high selectivity against NaCl, $CuSO_4$, $KClO_4$, K_2CO_3 , $Al(NO_3)_3$, CH_3COONa , KIO_3 , urea, ascorbic acid and glucose. The same ion-sensor retained 95.5% of its initial current response after the three weeks testing period with 96.5–99.6% recoveries in nitrite determination in tap water samples.

The application of TMDs materials in the electrochemical sensing of ions have recently gained rapid momentum, due to their intriguing physical, chemical and electronic properties. Nonetheless, this application area is still within its early stages, and therefore it faces many challenges before their practical implementation in sensing devices. From the materials standpoint, scalable and controlled synthesis of 2D TMDs with predictable and desired structures remains difficult to achieve using available synthetic methods. Therefore, novel synthetic approaches are needed to fabricate uniform 2D TMDs materials with consistent properties. In addition, further research focused on the chemical functionalization of TMDs structure to induce selectivity towards targeted analytes should be pursued, thus potentially opening the wide window for further implementation of these materials in ion sensing applications.

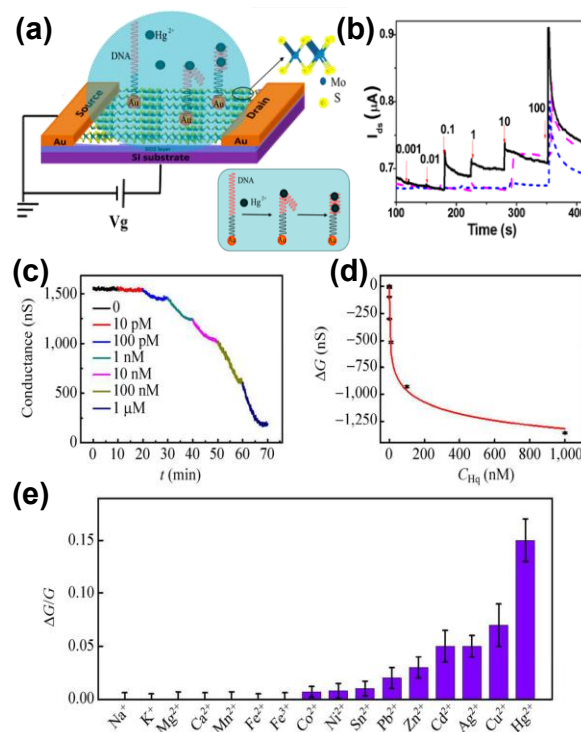


Figure 48. (a) FET sensor platform was based on the hybrid structure. The formation of T-(Hg²⁺)-T chelates, through reactions between Hg²⁺ and the thymidine of the DNA molecules on the Au NPs, leading to (b) the change in the MoS₂ electrical conductivity as a sensor signal.⁸⁷² Reproduced from Ref. ⁸⁷² Copyright 2016 American Chemical Society. (c) Real-time electrical readout of Hg²⁺ ion signal by MoS₂ sensor. Real-time electrical measurement at different concentrations of Hg²⁺ ions. (d) Calibration curve: conductance change versus Hg²⁺ ion concentration. (e) The red line is the fitted curve on a natural log scale. Selectivity of the MoS₂ mercury (II) sensor.⁸⁷³ Reproduced with permission from Ref. ⁸⁷³ Copyright 2015 Springer Nature.

4.3.4. Other 2D Materials

The promising properties of 2D metal oxide nanostructures such as high electrochemical stability and large adsorption capacity to ions have shown a great promise in the development of electrochemical sensing platforms.⁸⁷⁵ For example, glassy carbon electrodes modified with porous Co₃O₄ microsheet/Nafion composite were capable of sensing Pb²⁺ in the 0.05–0.275 μ M concentrations with sensitivity of 71.57 μ A μ M⁻¹ and detection limit of 0.018 μ M.⁸⁷⁶ High sensitivity of the fabricated sensor was attributed to presence of nanochannel in the structure of Co₃O₄ that are readily accessible for the diffusion of Pb²⁺ ions providing large available surface area for metal crystal growth. In a recent study, further improvements in analytical performance for the determination of Pb²⁺ ions in real water were achieved through electrodeposition of Co₃O₄ nanosheets directly onto the indium tin oxide (ITO) electrodes.⁸⁷⁷ The resulting electrodes, using DPASV, were capable of detecting Pb²⁺ in 1–100 μ g L⁻¹ concentration range with the LOD of 0.52 μ g L⁻¹ and high selectivity against Ca²⁺, Mg²⁺, Fe²⁺, Zn²⁺, Mn²⁺ ionic interferences. Whereas, Lin and co-workers used ultrathin two-dimensional TiO₂ nanosheets doped with fluorine, in layered electrode architecture (TiO₂/GCE) for the detection of Pb²⁺ ions.⁸⁷⁸ The fabricated electrodes exhibited 53.63 μ A/ μ M sensitivity towards Pb²⁺ ions in the concentration range of 0.2–1.4 μ M, the LOD of 7 nM, and high selectivity over Al³⁺, Mg²⁺, Na⁺, NH₄⁺, K⁺, Ca²⁺, Cl⁻, PO₄³⁻, SO₄²⁻, and NO₃⁻ interferences. Theoretical calculations revealed that fluorine doping could enhance the adsorption energy of Pb²⁺ on the TiO₂ nanosheets, and increase the ion loading capacity. In addition, the authors observed that F doping further facilitated the electron transfer to the electrode, which led to improvements in sensitivity for Pb²⁺ determination.⁸⁷⁸

Metal-organic frameworks have emerged as a unique class of multifunctional materials in electrochemical sensors due to their large surface area, tunable bandgap, and compositional and structural diversity accessible through bottom-up self-assembly. Conductive 2D MOFs (Ni₃HHTP₂, Cu₃HHTP₂, and Co₃HHTP₂) drop-cast onto the GCE and covered with a layer of polymeric ion-selective membranes were successfully utilized as ion-to-electron transducers in potentiometric detection of K⁺ and NO₃⁻ ions (**Figure 49**).⁸⁷⁹ The resulting devices demonstrated excellent signal stability of 14.6 μ V s⁻¹ under polarizing

conditions of 1 nA, low long-term drift (11.1 μ V s⁻¹), and high sensitivity to K⁺ and NO₃⁻ with the detection limit of $6.31 \pm 0.01 \times 10^{-7}$ M and $5.01 \pm 0.01 \times 10^{-7}$ M, respectively. The excellent analytical performance of fabricated sensors was attributed to large double-layer capacitance (204.1 μ F) in MOF-coated electrodes. The authors proposed that ion-to-electron transduction proceeds through the formation of electrical double layer in the case of Ni₃HHTP₂ and Co₃HHTP₂ MOFs with an additional contribution from redox doping/un-doping in Cu₃HHTP₂ MOFs.

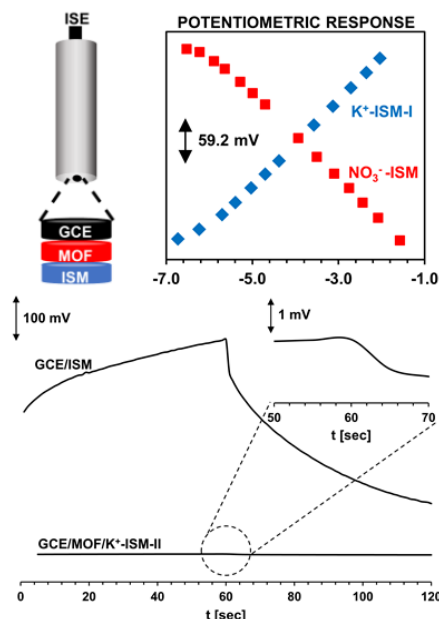


Figure 49. Schematic representation of layered electrode architecture used for potentiometric measurements.⁸⁷⁹ In this configuration, a thin film of 2D MOF was drop-casted directly on the top of a glassy carbon electrode (GCE), and then covered with an ion-selective membrane (ISM) to enable potentiometric ion sensing. Potentiometric response of GCE/Ni₃HHTP₂ MOF/ISM devices to K⁺ (blue diamonds) and NO₃⁻ (red squares) ions. Chronopotentiograms obtained during the analysis of K⁺-ISM-II based ISEs under polarizing conditions. (top) K⁺-ISM-II applied directly onto a GCE contact without the MOF as undelaying conductive layer; (bottom) GCE/Ni₃HHTP₂ MOF/K⁺-ISM-II electrode. Inset demonstrates a close-up of response obtained for the GCE/Ni₃HHTP₂ MOF/K⁺-ISM-II. Experimental conditions: applied current +1 nA for 60 seconds followed by -1 nA for 60 seconds in 0.1 M KCl.⁸⁷⁹ Reproduced from Ref. ⁸⁷⁹ Copyright 2018 American Chemical Society.

The emerging properties of 2D nanomaterials such as large surface area, tunable conductivity, low-dimensionality or synthetic accessibility carry great promise in the development of the next generation of electrochemical sensing devices for ion determination.^{73, 321} In particular, high degree of synthetic modularity in MOF enables incorporation of functional groups or ion chelators that can impart high selectivity towards targeted ionic species.⁸⁹ Interfacing these materials with polymeric membranes, ion-receptors, electrodes and flexible substrates will become crucial to

fabricate portable, miniaturized, robust, and selective electrochemical ion sensors. To this date, only a handful of metal oxides and 2D conductive MOFs have been explored in ion sensing applications indicating large potential for their applications as active components in ion sensing devices. The unique combination of structural tunability

together with high electrical conductance, which are critically needed in the electrically-transduced devices, will ideally lead to more applications of these materials in sensing of ionic species in the future.

Table 5. Summary of Sensing Performances for Ions by 2D Materials.

Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Sensing environment	Notes	Ref
Ag ⁺	rGO–CsA	rGO–CsA/GCE	DPASV	1.0×10 ^{−9}	1.0×10 ^{−8} –2.0×10 ^{−4} M	HNO ₃ (0.01 M)	Cd ²⁺ , Cu ²⁺ , Zn ³⁺ , Ni ²⁺ , Cr ⁶⁺ , Pb ²⁺ , Hg ²⁺ , Fe ³⁺	844
As ³⁺	GO–LEU–Nafion	GO–LEU–Nafion/Au BP/Ca ²⁺ –ISM/GCE	CV	6.7×10 ^{−6} M	6.7×10 ^{−5} –6.7×10 ^{−4} M	CB (0.1 M, pH = 5.0)/River water	Zn ²⁺ , Pb ²⁺ , Hg ²⁺ , Cd ²⁺	851
Ca ²⁺	BP	ISM/GCE	E	4.0×10 ^{−7} M	1.0×10 ^{−1} –1.0×10 ^{−6} M	DI/Wine samples	H ⁺ , Na ⁺ , K ⁺ , Mg ²⁺	869
Ca ²⁺	rGO–calmodulin	H ₂ O/SiO ₂ /rGO–calmodulin/Ag/Ag	I	1 nM	1–28 nM	Lake water, DI water	Mg ²⁺	861
Ca ²⁺	rGO/Ca ²⁺ –ISM	rGO/Ca ²⁺ –ISM/GCE	E	6.3×10 ^{−7} M	3.2×10 ^{−3} –1.0×10 ^{−5} M	DI	Ba ²⁺ , Na ⁺ , Li ⁺ , Mg ²⁺ , K ⁺	263
Cd ²⁺	Gr–Bi	Gr–Bi/CPE	SWASV	0.07 µg L ^{−1}	0.10–50.0 µg L ^{−1}	HCl (0.05 M)/Tap and sea water	Pb ²⁺	845
Cd ²⁺	Gr–Cys–AuNP	Gr–Cys–AuNP/GCE	SWASV	0.10 µg L ^{−1}	0.50 µg L ^{−1} –40 µg L ^{−1}	ABS (0.1 M, pH = 4.5, Bi ³⁺)/River water	Co ²⁺ , Fe ³⁺ , Ni ²⁺ , Cr ³⁺ , Zn ²⁺ , Cu ²⁺ , In ³⁺ , Sn ²⁺	826
Cd ²⁺	Gr–Nafion	Gr–Nafion/Hg	SWASV	0.08 µg L ^{−1}	1.0 µg L ^{−1} –7.0 µg L ^{−1}	ABS (0.1 M, pH = 4.5)/Wetland water	Pb ²⁺ , Cu ²⁺ , Zn ²⁺	830
Cd ²⁺	Gr–Nafion–Bi	Gr–Nafion–Bi/GCE	DPASV	30 µg L ^{−1}	0.5 µg L ^{−1} –50 µg L ^{−1}	ABS (0.1 M, pH = 4.5)/Lake water	Triton X, SDS, CTAB	829
Cd ²⁺	rGO–AlOOH	rGO–AlOOH/GCE	SWASV	3.52×10 ^{−11} M	0.2–0.8 µM	ABS (0.1 M, pH = 6.0)/Real water	K ⁺ , Ca ²⁺ , Na ⁺ , Mg ²⁺ , Al ³⁺ , Cu ²⁺ , Hg ²⁺ , Zn ²⁺ , Cl [−] , NO ₃ [−] , SO ₄ ^{2−} , PO ₄ ^{3−}	847
Cd ²⁺	rGO–Bi	rGO–Bi/Au	SWASV	1.0 µg L ^{−1}	1.0 µg L ^{−1} –120.0 µg L ^{−1}	ABS (0.1 M, pH = 4.5)/Drinking water	Pb ²⁺	828
Cd ²⁺	rGO–SnO ₂	rGO–SnO ₂ /GCE	SWASV	1.0×10 ^{−10} M	0.3–1.2 µM	ABS (0.1 M, pH = 5.0)	Pb ²⁺ , Cu ²⁺ , Hg ²⁺	837
Cu ²⁺	GO–L-cystine	GO–L-cystine/Au	SWASV	1.2 ppb	1.2–200 ppb	ABS (pH = 7)	N/A	832
Cu ²⁺	GO–Ph	GO–Ph/Au	OSWV	1.7×10 ^{−9} M	1.7–100×10 ^{−9} M	ABS (pH = 7)	Zn ²⁺ , Fe ³⁺ , Cd ²⁺ , Cr ⁶⁺ , Cu ²⁺ , Hg ²⁺	810
Cu ²⁺	Gr–Nafion	Gr–Nafion/Hg	SWASV	0.13 µg L ^{−1}	20.0 µg L ^{−1} –190.0 µg L ^{−1}	ABS (0.1 M, pH = 4.5)/Wetland water	Pb ²⁺ , Cd ²⁺ , Zn ²⁺	830
Cu ²⁺	rGO–pyrene	rGO–pyrene/Au	OSWV	1.5×10 ^{−9} M	1.5–20 ×10 ^{−9} M	ABS (pH = 7)	Cd ²⁺ , Co ²⁺ , Ni ²⁺ , Zn ²⁺ , Ca ²⁺ , Mg ²⁺	831
Cu ²⁺	rGO–SnO ₂	rGO–SnO ₂ /GCE	SWASV	2.3×10 ^{−10} M	0.3–1.2 µM	ABS (0.1 M, pH = 5.0)	Pb ²⁺ , Hg ²⁺ , Cd ²⁺	837
Hg ²⁺	BP	FET: HfO ₂ /PET/BP–ISM/Ti–Au/Ti–Au	I	1 µg/L	0.03–100 mg/L	Tap water	Cd ²⁺ , Pb ²⁺ , Na ⁺ , K ⁺ (array)	870
Hg ²⁺	Gr–SAM	FET: Si/SiO ₂ /Gr–SAM/Au–Cr/Au–Cr	I	10 ppm	N.R.	N.R.	N.R.	842
Hg ²⁺	Gr–SAM	FET: Si/SiO ₂ /Gr–SAM/Au–Cr/Au–Cr	I	10 ppm	N.R.	DI water.	Pb ²⁺	843
Hg ²⁺	Gr–AuNP–CT	Gr–AuNP–CT/GCE	SWASV	8.0×10 ^{−12} M	4.0×10 ^{−11} M – 2.5×10 ^{−10} M; 5.0×10 ^{−10} M – 3.0×10 ^{−7} M	HCl (1 M)/River water	Cd ²⁺ , Cu ²⁺ , Zn ³⁺ , Co ²⁺ , Fe ³⁺ , I [−]	836
Hg ²⁺	Gr–DNA	Gr–DNA/GCE	DPV	5 pM	25 pM–10 µM	Tris–HCl (0.05 M, pH = 7.4)/River water	Na ⁺ , K ⁺ , Ba ²⁺ , Mg ²⁺ , Zn ²⁺ , Pb ²⁺ , Mn ²⁺ , Co ²⁺ , Ni ²⁺	839

	Specific Analyte	Material	Architecture	Readout/ Method	LOD	Experimental range	Sensing environment	Notes	Ref
1								Fe ²⁺ , Fe ³⁺ , Al ³⁺ ,	
2								Mo, Mn, As, Cr,	
3								Cd, Cu, V, Ag	
4								K ⁺ , Ca ²⁺ , Na ⁺ ,	
5			FET:					Mg ²⁺ , Mn ²⁺ , Cu ²⁺ ,	
6	Hg ²⁺	MoS ₂	Si/SiO ₂ /MoS ₂ /Ni–Au/Ni–Au	I	30 pM	0.0–1.0 μM	DI	Hg ²⁺ , Ag ⁺ , Cd ²⁺ , Zn ²⁺ , Pb ²⁺ , Sn ²⁺ , Fe ²⁺ , Fe ³⁺ , Ni ²⁺ , Co ²⁺ ,	873
7									
8			FET:					As ⁵⁺ , Ca ²⁺ , Cd ²⁺ ,	
9	Hg ²⁺	MoS ₂ –DNA–AuNP	Si/SiO ₂ /MoS ₂ –DNA–AuNP/Au/Au	I	0.1 nM	0.1–10 nM	DI	Cu ²⁺ , Fe ³⁺ , Mg ²⁺ , Na ⁺ , Pb ²⁺ , Zn ²⁺	872
10									
11	Hg ²⁺	rGO–SnO ₂	rGO–SnO ₂ /GCE	SWASV	2.8×10 ^{–10} M	0.3–1.2 μM	ABS (0.1 M, pH = 5.0)	Pb ²⁺ , Cu ²⁺ , Cd ²⁺	837
12			FET:						
13	Hg ²⁺	rGO-metallothionein	H ₂ O/SiO ₂ /rGO–metallothionein /Ag/Ag	I	1 nM	1–28 nM	Lake water, DI water	Cd ²⁺	861
14									
15			Au/rGO–DNA/Au	I	5×10 ^{–9}	5×10 ^{–9} M–1.02×10 ^{–6} M	River water/ DI water	Na ⁺ , K ⁺ , Li ⁺ , Cd ²⁺ , Zn ²⁺ , Co ²⁺ , Mg ²⁺ , Cu ²⁺ , Pb ²⁺ , Ag ⁺ , Ca ²⁺ , Mn ²⁺ , Fe ³⁺	841
16	Hg ²⁺	rGO–DNA						Zn ²⁺ , Ce ²⁺ , Na ⁺ , Ni ²⁺ , Pb ²⁺ , Cu ²⁺ , Co ²⁺ , li ⁺	815
17			FET:						
18	Hg ²⁺	rGO–PF	PBS/SiO ₂ /rGO–PF/Au–Cr/Au–Cr	I	1×10 ^{–13} M	1×10 ^{–13} M–1×10 ^{–9} M	PBS (pH = 7.4)		
19									
20	Hg ²⁺	rGO–pyrene–glucose	Au/rGO–pyrene–glucose/Au	I	1×10 ^{–10}	1–40×10 ^{–10}	DI water	Cd ²⁺ , Zn ²⁺ , K ⁺ , Na ⁺ , Cu ²⁺ , Fe ³⁺	840
21									
22	Hg ²⁺	GO–Ph	GO–Ph/Au	OSWV	1.7×10 ^{–9} M	1.7–150×10 ^{–9} M	ABS (Ph = 7)	Zn ²⁺ , Fe ³⁺ , Cd ²⁺ , Cr ⁶⁺ , Cu ²⁺ , Hg ²⁺	833
23									
24	Hg ²⁺	GO–L–cystene	GO–L–cystene/Au	SWASV	0.8 ppb	0.8–10 ppb	ABS (pH = 7)	N/A	832
25			FET: Si/SiO ₂ /Gr–K ⁺ –ISM/Ti–Ni/Ti–Ni	I	1 μM	1 μM–20 mM	Tris–HCl (pH = 7.4)	Na ⁺ , Ca ²⁺	859
26	K ⁺	Gr							
27			Gr/K ⁺ –ISM/GCE	E	1.0×10 ^{–5} M	1.0×10 ^{–1} –3.2×10 ^{–5} M	DI	Ca ²⁺ , Na ⁺ , Li ⁺ , Mg ²⁺ , NH ₄ ⁺	852
28	K ⁺	Gr	Gr/K ⁺ –ISM/Gr	E	7.0×10 ^{–6} M	1.0×10 ^{–1} –1.0×10 ^{–5} M	DI	Ca ²⁺ , Na ⁺ , Mg ²⁺	262
29	K ⁺	Gr–DNA	Hall-device: Si/SiO ₂ /G–DNA/	Hall-effect	1 nM	1 nM–10 μM	TE buffer (pH = 8)	Na ⁺	863
30			rGO/K ⁺ –ISM/GCE	E	6.3×10 ^{–7} M	1.0×10 ^{–1} –1.6×10 ^{–6} M	DI	Ca ²⁺ , Na ⁺ , Li ⁺ , Mg ²⁺	261
31	K ⁺	rGO							
32			ISM/Ni ₃ HHTP ₂ /GCE	E	6.76 ± 0.03 × 10 ^{–6} M	10 ^{–7} –5×10 ^{–1} M	DI	Na ⁺ , NH ₄ ⁺ , Ca ²⁺	879
33	K ⁺	Ni ₃ HHTP ₂							
34			FET:						
35	HPO ₄ ^{2–}	rGO–ferri–tin	Si/SiO ₂ /rGO–ferri–tin/Au/Au	I	5 nM	5 nM–10 μM	DI water (pH = 7.5–8.9)	Cl [–] , SO ₄ ^{2–} , CO ₃ ^{2–}	860
36			FET:						
37	Na ⁺	Gr	Si/SiO ₂ /G/Ni–Au/Ni–Au	I	1 nM	1 nM–1 mM	Tris–HCl	N.R.	862
38			FET:						
39	Pb ²⁺	BP	Si/SiO ₂ /BP–Hg ²⁺ –ISM/Ti–Pd/Ti–Pd	I	0.48×10 ^{–8} M	4.8×10 ^{–8} –4.8×10 ^{–4} M	ABS (0.1 M, pH = 4.6)	Hg ²⁺ , Cd ²⁺ , AsO ₂ [–]	868
40									
41			FET:						
42	Pb ²⁺	BP	Si/SiO ₂ /BP–Hg ²⁺ –ISM/Ti–Pd/Ti–Pd	I	0.48×10 ^{–8} M	4.8×10 ^{–8} –4.8×10 ^{–4} M	ABS (0.1 M, pH = 4.6)	Hg ²⁺ , Cd ²⁺ , AsO ₂ [–]	868
43									
44			GO–L–cystene	SWASV	0.4 ppb	0.4–20 ppb	ABS (pH = 7)	Zn ²⁺ , Fe ³⁺ , Cd ²⁺ , Cr ⁶⁺ , Cu ²⁺ , Hg ²⁺	832
45	Pb ²⁺	GO–Ph	GO–Ph/Au	OSWV	3×10 ^{–10} M	3–500×10 ^{–10} M	ABS (Ph = 7)	Zn ²⁺ , Fe ³⁺ , Cd ²⁺ , Cr ⁶⁺ , Cu ²⁺ , Hg ²⁺	833
46									
47	Pb ²⁺	Gr–Bi	Gr–Bi/CPE	SWASV	0.04 μg L ^{–1}	0.10–50.0 μg L ^{–1}	HCl (0.05 M)/Tap and sea water	Cd ²⁺	845
48									
49	Pb ²⁺	Gr–Cys–AuNP	Gr–Cys–AuNP/GCE	SWASV	0.05 μg L ^{–1}	0.50 μg L ^{–1} –40 μg L ^{–1}	ABS (0.1 M, pH = 4.5, Bi ³⁺)/River water	Co ²⁺ , Fe ³⁺ , Ni ²⁺ , Cr ³⁺ , Zn ²⁺ , Cu ²⁺ , In ³⁺ , Sn ²⁺	826
50			FET:						
51	Pb ²⁺	Gr–DNA–AuNP	HEPEs/SiO ₂ /Gr–	I	2×10 ^{–11}	1×10 ^{–7}	HEPEs buffer	Cu ²⁺ , Ca ²⁺ , Cd ²⁺ , Mg ²⁺ , Ni ²⁺ , Zn ²⁺	827
52									
53									
54									
55									
56									
57									
58									
59									
60									

Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Sensing environment	Notes	Ref
		DNA-AuNP/Ag/Ag						
Pb ²⁺	Gr-Nafion	Gr-Nafion/Hg	SWASV	0.07 µg L ⁻¹	1.0 µg L ⁻¹ –7.0 µg L ⁻¹	ABS (0.1 M, pH = 4.5)/Wetland water	Cd ²⁺ , Cu ²⁺ , Zn ²⁺	830
Pb ²⁺	Gr-Nafion-Bi	Gr-Nafion-Bi/GCE	DPASV	1.5 µg L ⁻¹	0.5 µg L ⁻¹ –50 µg L ⁻¹	ABS (0.1 M, pH = 4.5)/Lake water	Triton X, SDS, CTAB	829
Pb ²⁺	Gr-SAM	FET: Si/SiO ₂ /Gr-SAM/Au-Cr/Au-Cr	I	10 ppm	N.R.	DI water.	Hg ²⁺	843
Pb ²⁺	rGO-pyrene	rGO-pyrene/Au	OSWV	1.5×10 ⁻⁹	1.5–20 ×10 ⁻⁹	ABS (pH = 7)	Cd ²⁺ , Co ²⁺ , Ni ²⁺ , Zn ²⁺ , Ca ²⁺ , Mg ²⁺ , K ⁺ , Ca ²⁺ , Na ⁺ , Mg ²⁺ , Al ³⁺ , Cu ²⁺ , Hg ²⁺ , Zn ²⁺ , Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻ , PO ₄ ³⁻	831
Pb ²⁺	rGO-AIOOH	rGO-AIOOH/GCE	SWASV	9.32×10 ⁻¹¹ M	0.2–0.8 µM	ABS (0.1 M, pH = 6.0)/Real water		847
Pb ²⁺	rGO-Bi	rGO-Bi/Au	SWASV	0.4 µg L ⁻¹	1.0 µg L ⁻¹ –120.0 µg L ⁻¹	ABS (0.1 M, pH = 4.5)/Drinking water	Cd ²⁺	828
Pb ²⁺	rGO-PPy	rGO-PPy/GCE	SWASV	4 pM	5 nM–60 nM	HCl/KCl (0.1 M, Hg ²⁺ , 1 µM)	Cu ²⁺ , Mg ²⁺ , Cd ²⁺ , Zn ²⁺ , As ³⁺	846
Pb ²⁺	rGO-SnO ₂	rGO/SnO ₂ /GCE	SWASV	1.8×10 ⁻¹⁰ M	0.3–1.2 µM	ABS (0.1 M, pH = 5.0)	Cu ²⁺ , Hg ²⁺ , Cd ²⁺	837
Pd ²⁺	rGO-SbNP	rGO-SbNP/GCE	DPCSV	0.45 pg L ⁻¹	40–400 pg L ⁻¹	ABS (0.2 M, pH = 5.2)/Dust samples	Fe ²⁺ , Ni ²⁺ , Co ²⁺ , Na ⁺ , Cu ²⁺ , SO ₄ ²⁻ , PO ₄ ³⁻	848
Pd ²⁺	Co ₃ O ₄	Co ₃ O ₄ -nafion/GCE	SWASV	0.018 µM	0.05–0.275 µM	0.1 M acetate buffer (NaAc-HAc, pH 5.0)	N/A	853
Pd ²⁺	Co ₃ O ₄	Co ₃ O ₄ /ITO	DPASV	0.52 µg L ⁻¹	1–100 µg L ⁻¹	0.1 M NaAc-HAc buffer, 400 µg L ⁻¹ bismuth, pH 5.0	Ca ²⁺ , Mg ²⁺ , Fe ²⁺ , Zn ²⁺ , Mn ²⁺	877
Pd ²⁺	TiO ₂	TiO ₂ /GCE	SWASV	7nM	0.2–1.4 µM	0.1 M NaAc-HAc solution, pH 5.0	Al ³⁺ , Mg ²⁺ , Na ⁺ , NH ₄ ⁺ , K ⁺ , Ca ²⁺ , Cl ⁻ , PO ₄ ³⁻ , SO ₄ ²⁻ , and NO ₃ ⁻	878
Pt ²⁺	rGO-SbNP	rGO-SbNP/GCE	DPCSV	0.49 pg L ⁻¹	0–260 pg L ⁻¹	ABS (0.2 M, pH = 5.2)/Dust samples	Fe ²⁺ , Ni ²⁺ , Co ²⁺ , Na ⁺ , Cu ²⁺ , SO ₄ ²⁻ , PO ₄ ³⁻	848
Rh ³⁺	rGO-SbNP	rGO-SbNP/GCE	DPCSV	0.49 pg L ⁻¹	40–400 pg L ⁻¹	ABS (0.2 M, pH = 5.2)/Dust samples	Fe ²⁺ , Ni ²⁺ , Co ²⁺ , Na ⁺ , Cu ²⁺ , SO ₄ ²⁻ , PO ₄ ³⁻	848
UO ₂ ²⁺	Gr-COOH	Gr-COOH/GCE	SQW	5.0×10 ⁻⁸ M	5.0×10 ⁻⁸ –5.0×10 ⁻⁶ M	Tris-HCl (0.05 M, pH = 5.0)	Cd ²⁺ , Ca ²⁺ , Sr ²⁺ , Co ²⁺ , Mg ²⁺ , Pb ²⁺ , Fe ³⁺	849
Zn ²⁺	Gr-Nafion	Gr-Nafion/Hg	SWASV	0.07 µg L ⁻¹	1.0 µg L ⁻¹ –7.0 µg L ⁻¹	ABS (0.1 M, pH = 4.5)/Wetland water	Pb ²⁺ , Cu ²⁺ , Cd ²⁺	830
NO ₂ ⁻	MoS ₂ -halloysite-NT-Ag	Pt/CPE/MoS ₂ -halloysite-NT-Ag	I	0.7 µM	2 µM–425 µM	0.1 M PBS (pH = 4)	Cl ⁻ , SO ₄ ²⁻ , ClO ₄ ⁻ , CO ₃ ²⁻ , NO ₃ ⁻ , IO ₃ ⁻ , urea, AA, glucose	874
NO ₃ ⁻	Ni ₃ HHTP ₂	ISM/Ni ₃ HHTP ₂ /GCE	E	5.01 ± 0.01 × 10 ⁻⁷ M	10 ⁻⁷ –5×10 ⁻¹ M	DI	N/A	879

Note: FET components are described in the following order: gate electrode/insulator/channel material/source electrode/drain electrode.

4.4. Detection of Biomolecules

The use of 2D materials in the context of electrochemical sensors has been widely reported due to their inherent properties, which include enhanced mass transport, large accessible surface area, high sensitivity and improved signal to noise ratio.³²¹ 2D nanomaterials can be used either as molecular carriers for loading signal labels or directly as recognition elements for sensitive and selective detection of biologically relevant molecules including vitamins,

metabolites, neurotransmitter, biomarkers, and others.^{7, 73, 121, 282, 321, 880-882} The application of 2D nanostructures can also improve heterogenous electron transfer rates if integrated as functional materials on electrode surfaces. More recently, 2D nanomaterials are being utilized to increase the sensitivity of the electrochemical sensors to target molecules. The following subsections describes the analytical strategies employed to form an electrochemical sensing platform according to their detection mode and 2D material

used for their preparation. Their analytical performance was assessed through various analytical parameters such as sensitivity (detection limits), dynamic range of response, selectivity to interferants and reproducibility, which are commonly used for validation of novel sensing platforms.

4.4.1. Graphene and Graphene Oxides

Great body of literature has been already dedicated to the application of graphene and graphene oxide in the development of electrochemical sensors for the analysis of biologically relevant molecules due to its unique properties such as high surface area, high electrical conductivity, excellent electrochemical stability in aqueous media, and strong mechanical strength.^{80, 126, 272, 282-283, 321, 821, 883} Graphene can interact with targeted analytes through π - π stacking, non-covalent interactions and high electrostatic force. The electrochemical properties of graphene, in sensing applications, however are strongly dependent on the ratio of its basal and edge plane content. Typically, graphene containing a low proportion of edge plane sites exhibits slow heterogeneous electron transfer rates, and consequently poor electrochemical responses towards various analytes.⁸²¹ Graphene can also serve as a molecular scaffold for immobilizing the desired functional groups to target biomolecular analytes, consequently leading to enhancements in the selectivity of a biosensor (**Figure 50**). These sensors are most commonly used for clinical determination of glucose, cholesterol, H_2O_2 , dopamine (DA), ascorbic acid (AA), uric acid (UA), β -nicotinamide adenine dinucleotide (NAD^+/NADH), carcinoembryonic antigen (CEA), α -feto-protein, thrombin, and prostate specific antigen (PSA).⁸⁸¹

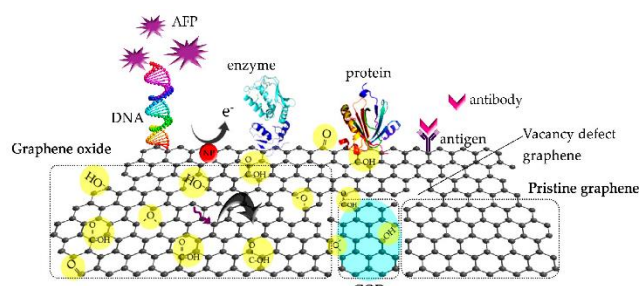


Figure 50. Schematic illustration of the graphene-based materials that can be immobilized with biomolecules as the receptor.²⁸² Reproduced with permission from Ref. ²⁸² Copyright 2017 MDPI(Basel, Switzerland).

Glucose. Owing to the increasing number of people diagnosed with diabetes every year, the demand for constructing point-of-care portable glucose sensing platforms have also risen.²⁷³ Glucose-selective electrochemical biosensors are most often formed by the immobilization of glucose-specific enzymes such as glucose oxidase (GOD), which can function as either a mediator or recognition element during the sensing process.²⁷³ The two redox-active centers in GOD are wrapped by the protein layer which inhibits the electron transfer between each redox center and the electrode surface. In this situation, Gr can be employed as electrical conductor, which promotes enzyme activity and facilitates electron transfer between the electrode substrate and GOD redox-active centers, thus allowing

detection of glucose. Kang and co-workers employed this experimental approach to fabricate rGO-chitosan-GOD modified GCE for sensitive detection of glucose.⁸⁸⁴ The resulting biosensors responded linearly in the 0.08 mM–12 mM concentration range with the detection limit of 0.02 mM and an electron transfer rate constant of $2.83 \pm 0.18 \text{ s}^{-1}$. The enhanced performance of fabricated biosensor was ascribed to large surface-to-volume ratio and high conductivity of graphene, together with good biocompatibility of chitosan, which enhanced the enzyme absorption, and promoted direct electron transfer between redox enzymes and the surface of electrodes.

Wang and co-workers used nitrogen-doped rGO-Chitosan-GOD/GCE hybrid electrode for glucose biosensing with concentrations as low as 0.01 mM, in the presence of UA and AA interferants.⁸⁸⁵ Cai et al. by directly immobilizing GOD onto the surface of GO could detect glucose at concentrations as low as 0.01 mM through bio-electrocatalytic reduction of oxygen.⁸⁸⁴ They observed that the native structure and bioactivity of GOD was retained after the successive immobilization on GO. This biosensor also underwent effective direct electron transfer reaction with an apparent rate constant of 2.68 s^{-1} . A Gr-polypyrrole (PPy)-GOD composite was used by Li and coworkers for glucose determination (LOD of 3 μM).⁸⁸⁶ The PPy conductive polymer provided excellent conductivity, biocompatibility and enhanced surface-to-volume ratio for Gr-GOD immobilization. Another glucose sensitive polymer-graphene composite was prepared by Zeng et al. through layer-by-layer deposition of alternating layers of Gr sheets modified with pyrene-grafted poly(acrylic acid) (PAA) and poly(ethyleneimine) (PEI).⁸⁸⁷ The modified electrodes were then used for selective detection of glucose and maltose through the immobilization of multienzyme system (GOD and glucoamylase) on the surface of Gr nanocomposite. Both sensors exhibited good sensitivity to maltose and glucose with LOD of 1.37 mM and 0.168 mM, respectively. Expanding on this approach, Shan et al. immobilized polyvinylpyrrolidone (PVP)-protected graphene-polyethylenimine-functionalized ionic liquid nanocomposites onto GCE for glucose determination.⁸⁸⁸ This biosensor responded linearly to glucose in the range of 2 to 14 mM.

Further improvements in sensitivity to glucose were focused on the enhancements of the electron transfer rates through incorporation of nanomaterials such as Au,⁸⁸⁹⁻⁸⁹⁰ Pd,⁸⁹¹ Ag,⁸⁹² and Pt.⁸⁹³ For example, Chen et al. used GOD-Au-Gr biosensor to determine blood sugar concentrations in human serum.⁸⁸⁹ The detection limit for glucose was found at 8.9 μM , and the linear range of blood sugar concentration was found at 43.6 μM –261.6 μM . Wu et al. lowered the detection limits of glucose down to 0.6 μM through electrochemical deposition of Pt nanoparticles onto rGO.⁸⁹³ Recently, Park and co-workers integrated a wireless FET device consisting of graphene-Ag NW composite as source and drain electrodes (**Figure 51a-b**), graphene with immobilized GOD as an active sensing channel layer, Cr/Au as interconnect and SU8 as a passivation layer, onto a soft contact lenses, and used it for the in vivo detection of glucose in tears (**Figure 51c**).⁸⁹⁴ The resulting sensing device could

selectively respond to glucose in the presence of 50 μM of AA, 10 mM of lactate and 10 mM of UA with the detection limit of 1 μM (**Figure 51d-f**). This wireless contact lenses–FET sensors also allowed glucose monitoring in the rabbit

tear fluid (**Figure 51g-i**), exhibiting good stability to repeated eye-blinking, and demonstrating its potential for the design of new generation technologies for personalized medicine.⁸⁹⁴

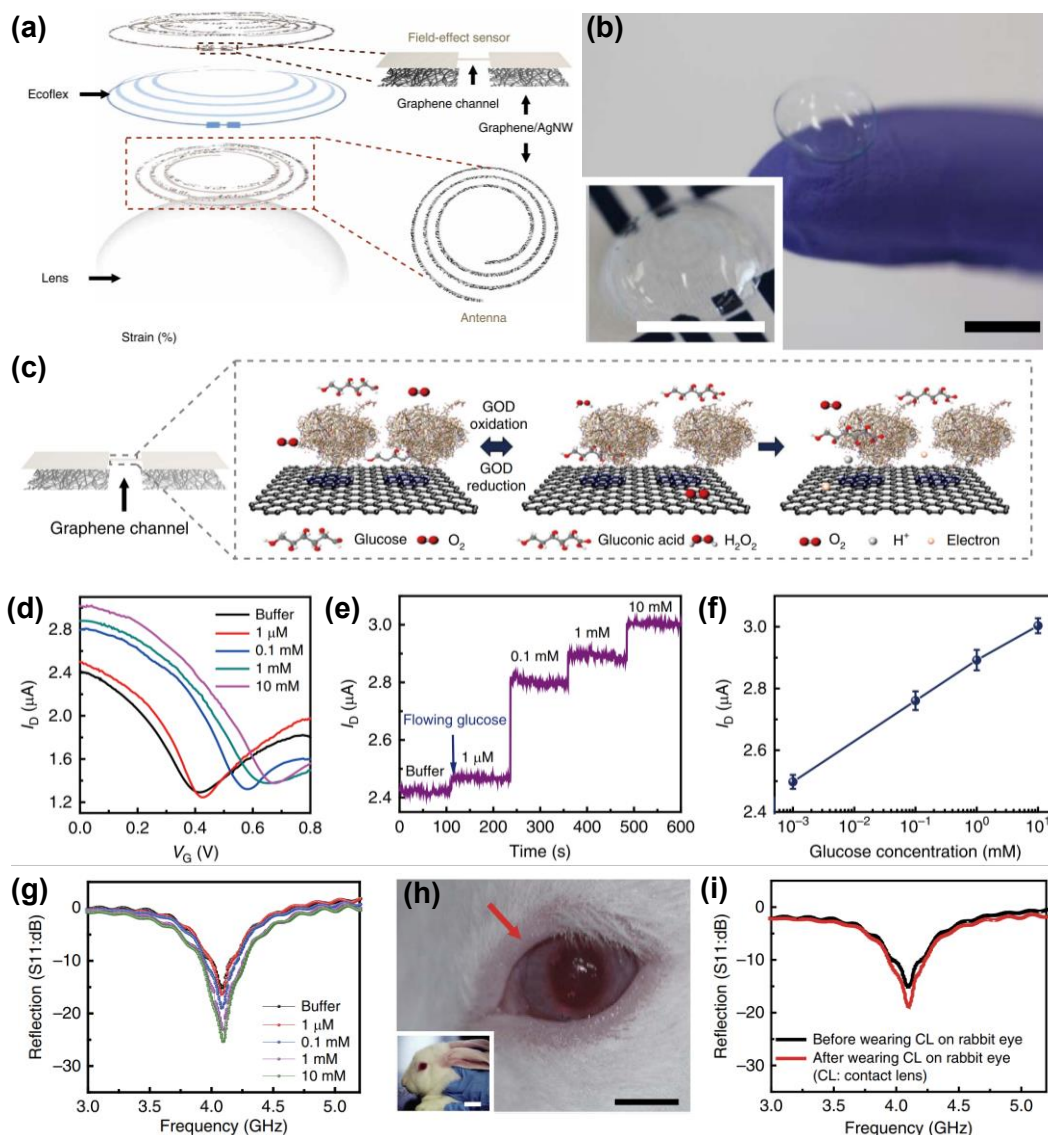


Figure 51. (a) Schematic of the wearable contact lens sensor, integrating the glucose sensor and intraocular pressure sensor. (b) A photograph of the contact lens sensor. Scale bar, 1 cm. (Inset: close-up image of the antenna on the contact lens. Scale bar, 1 cm.). (c) Schematic illustration and principle of glucose detection with the GOD-pyrene functionalized graphene. (d) Transfer (I_D - V_G) characteristics of the sensor at varied concentrations of glucose ($V_D = 0.1$ V). (e) Real-time continuous monitoring of glucose concentrations ($V_G = 0$ V). (f) The calibration curve generated by averaging current values and the glucose concentration from 1 mM to 10 mM. Each data point indicates the mean value for 10 samples, and error bars represent standard deviation. (g) Wireless monitoring of glucose concentrations from 1 mM to 10 mM. (h) Photographs of wireless sensor integrated onto the eyes of a live rabbit. Black and white scale bars, 1 cm and 5 cm, respectively. (i) Wireless sensing curves of glucose concentration before and after wearing contact lens on an eye of live rabbit.⁸⁹⁴ Reproduced with permission from Ref.⁸⁹⁴ Copyright 2017 Springer Nature.

Despite high selectivity and sensitivity of enzyme-based biosensors their practical application is often limited by the lack of long-time stability originating from the intrinsic nature of enzymes.⁸⁹⁵ A possible solution to this problem is through the development of non-enzymatic glucose

sensors that can directly oxidize glucose in the measured sample. Majority of non-enzymatic glucose biosensor relies on the presence of metal catalyst (metal hybrids, alloys, metal oxides and metal complexes) that can facilitate the electron transfer between glucose and electron surface.²⁷³

However, these nanocomposites are often not suitable for direct glucose detection due to their poor electrical conductivity and limited mechanical and chemical stability. The presence of graphene in non-enzymatic glucose sensors improves electrical conductance, and surface-volume ratio for the incorporation of guest molecules thus improving electrocatalytic effect for glucose oxidation.⁸²¹ Graphene based sensors doped with transition metals such as CuO and CuS,⁸⁹⁶⁻⁸⁹⁸ PtNi,⁸⁹⁹ NiO,⁹⁰⁰ Co₃O₄,⁹⁰¹ and noble metals,⁹⁰²⁻⁹⁰³ were successfully employed for the enzyme-free detection of glucose. For instance, Yang et al. used rGO/CuS nanocomposites modified GCE to detect glucose and human urine and blood serum samples.⁸⁹⁸ The prepared non-enzymatic platform exhibited good catalytic activity towards glucose oxidation over a wide linear range (1–2000 μ M), with LOD of 0.19 μ M. Dong and co-workers integrated cobalt oxide (Co₃O₄) nanowires onto the graphene foam via the hydrothermal procedure.⁹⁰¹ The resulting bio-platform could sense glucose amperometrically at concentrations as low as 25 nM. Recently, palladium nanoflower decorated CVD graphene/Nafion/glucose oxidase nanocomposite in FET device was shown to detect glucose at 1 nM concentrations with excellent selectivity against uric and ascorbic acid.⁹⁰⁴ The high sensitivity to glucose was ascribed to the pointed morphology of Pd nanoflowers, which provided more active sites for analyte interactions.

Dopamine, ascorbic acid and uric acid. Dopamine (DA) is an important neurotransmitter, which plays a vital role in proper functioning of central nervous system (CNS), cardiovascular and hormonal systems.⁹⁰⁵ Its abnormal levels are often associated with schizophrenia, attention deficit hyperactivity disorder, restless legs syndrome (RLS) and Parkinson's disease.⁹⁰⁵ DA detection is typically challenged by its very low physiological concentration ranging from 0.01 μ M–1 μ M and interference from much more abundant biomolecules such as ascorbic acid (AA) and uric acid (UA).⁹⁰⁶ In addition, the redox oxidation potentials of DA, UA, and AA are often not distinguishable, therefore novel electrocatalytic systems are needed to separate signals from each other. High density of edge sites in graphene together with its excellent electronic conductivity led to the development of numerous graphene-based sensors for the detection of these molecules.⁹⁰⁷ To demonstrate this approach, Shang et al. integrated multilayer graphene nanoflakes films (**Figure 52a–b**) onto the Si substrate through microwave plasma enhanced chemical vapor deposition for simultaneous determination of AA, DA, and UA.⁹⁰⁸ The edge plane defects in graphene facilitated the electrochemical transfer rates for oxidation of the three biomolecules allowing sensitive detection of DA with LODs of 0.17 μ M in the presence of 1 mM AA and 0.1 mM UA (**Figure 52c–d**). Another example of incorporating graphene to sense DA was showed by Wang and co-workers.⁹⁰⁹ The authors fabricated rGO-chitosan nanocomposite electrodes which responded selectively to DA over linear response range of 5–200 μ M in the large excess of AA and UA (500 μ M). The high inherent selectivity of graphene to DA over AA was attributed to π – π interactions between phenyl rings

of DA and two-dimensional planar hexagonal carbon structure of graphene.

Hou et al. fabricated a sensitive bio-platform made of Nafion and *N*-(trimethoxysilylpropyl) ethylenediamine triacetic acid (EDTA) incorporated into rGO to detect dopamine with a LODs of 0.01 μ M. The EDTA groups, combined with ionic sulfuric groups of Nafion, could preconcentrate the DA from solution, while the EDTA-rGO promoted electron transfer between dopamine and electrode. The oxygen rich rGO further inhibited the diffusion of AA, and thus provided enhanced selectivity and sensitivity.⁹¹⁰ To further lowered the LODs of DA, Zhang et al. employed modified graphene sheets with β -cyclodextrin drop-cast on GCE. The adsorbed β -CD prevented the formation of graphene aggregates and ensured good accessibility of active sites in graphene for electron transfer.⁹¹¹ One of the most sensitive electrochemical sensors for DA detection was developed by Liu et al. through using a rGO-polyvinylpyrrolidone (PVP) polymer nanocomposite as a sensing layer. This biosensor displayed a wide linear response range of 5×10^{-10} – 1.13×10^{-3} M to DA with a detection limit of 0.2 nM in 1 mM AA.⁹¹² Numerous other examples of electrodes modified with graphene and sulfonyl groups,⁹¹³ Fe₃O₄,⁹¹⁴ Pd nanoparticles⁹¹⁵ or Al/Zn hydroxides⁹¹⁶ were reported for selective determination of dopamine. Interestingly, electrodes constructed of polydopamine (PDA)-rGO-SnO₂ layer coated on Au were able to detect dopamine at 5 nM concentrations.⁹¹⁷ The outstanding sensitivity of this bio-platform was ascribed to i) superior electronic conductivity of graphene sheets; ii) Au and PDA prevented aggregation of graphene sheets, and thus enhanced conductivity of the composite; iii) SnO₂ improved ability of analytes to be adsorbed and transferred to the electrode surface. Aptamer functionalized rGO/nile blue/AuNP complex-modified glassy carbon electrode was capable of detecting DA in 10 nM to 0.2 mM with the LOD of 1 nM.⁹¹⁸ The resulting sensor also demonstrated good selectivity for DA in the presence AA, UA, epinephrine, norepinephrine and glucose. In real biological samples, the nanocomposite modified electrode could detect DA, with high detection recoveries of 97.0–104.0%.

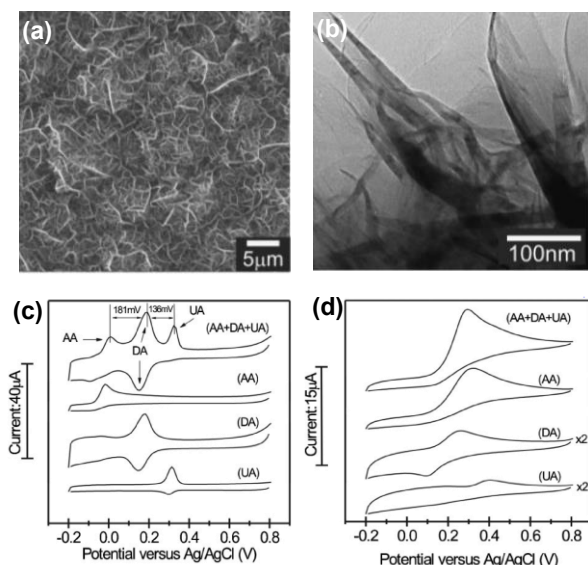


Figure 52. (a) SEM and (b) TEM images of MGNFs. (a) and (b) CV profiles of the MGNF and bare GCE electrodes, respectively, in the solution of 50 mM, pH 7.0 PBS with 1 mM AA, 0.1 mM DA, and 0.1 mM UA.⁹⁰⁸ Reproduced with permission from Ref. ⁹⁰⁸ Copyright 2008 John Wiley and Sons.

Although AA and UA are widely recognized as bio-interferants during electrochemical sensing of dopamine, there is an on-going demand to develop reliable sensing bio-platforms for their determination due to large biological importance of AA and UA.⁹¹⁹ Brownson et al. demonstrated that with increasing basal plane contribution in graphene modified electrodes, the heterogeneous electron transfer rate is significantly diminished resulting in poor kinetics for oxidation of biomolecules such as AA.⁹²⁰ Correspondingly, fast heterogeneous electron transfer can be achieved in the electrodes with an increased edge plane content. Keeley et al. used liquid phase exfoliation to fabricate a sensing platform for AA detection using graphene nanosheets immobilized on pyrolyzed photoresist film (PPF) electrodes. Effective response to AA was found in the range 0.4 to 6.0 mM with a 0.12 mM detection limit.⁹²¹ Shi and co-workers used graphene functionalized with positively charged gold nanoparticles to sense UA in the range of 2.0×10^{-6} – 6.2×10^{-5} mol L⁻¹ with the LODs of 2×10^{-7} mol L⁻¹ using.⁹²²

Cholesterol. Cholesterol and its esters are essential membrane constituents widely found in biological systems, which serve a unique purpose of modulating membrane fluidity, elasticity, and permeability. The undesired accumulation of cholesterol and its esters may lead to critical health problems including heart diseases, cerebral thrombosis or atherosclerosis.⁹²³ Therefore, there is a continuous need for new point-of-care diagnostics to measure lipid panels, including total cholesterol. De and co-workers utilized β -CD modified Gr as a non-enzymatic platform for the electrochemical detection of cholesterol using methylene blue (MB) as redox indicator.⁹²⁴ They observed that MB can form inclusion complexes with β -CD-Gr, which in

the presence of cholesterol, undergo displacement reaction releasing MB back into the solution. This process can be directly monitored with DPV permitting cholesterol detection at concentrations as low as $1 \mu\text{M}$. Yuan et al. used TiO₂-Gr-Pt-Pd nanocomposite modified electrodes to improve surface/volume ratio for immobilization of cholesterol oxidase (ChOx).⁹²⁵ The developed bio-platforms exhibited wide linear range of responses to cholesterol in the concentrations spanning from 5.0×10^{-8} to 5.9×10^{-4} M, with the LODs of 0.017 μM , and response time under 7 seconds. The authors also demonstrated that cholesterol can be detected in real food products such as egg, meat, margarine and fish oil. More recently, Galdino et al. prepared ionic liquid (1-(3-aminopropyl)-1H-imidazol-3-ium bromide) GO-Au-ChOx composite modified electrodes for cholesterol sensing.⁹²⁵ Raj et al. successfully loaded cholesterol esterase and ChOx enzymes on the rGO-Pt modified electrodes.⁹²⁶ Pt nanoparticles catalyzed the electrochemical oxidation of hydrogen peroxide and the enzymes enhanced hydrolysis of cholesterol. They used then amperometry for the detection of cholesterol and its esters with a LOD of 0.2 μM .

NADH. The detection of dihydronicotinamide adenine dinucleotide (NADH) has received considerable attention, owing to its very important role as a cofactor in many naturally occurring enzymatic reactions, including the conversion of important substrates such as alcohol, lactate, and glucose.⁹²⁷ Govindhan et al. reported on non-enzymatic β -NADH biosensor based on rGO decorated with Au nanoparticles on GCE. The fabricated sensor exhibited a high sensitivity of $0.916 \mu\text{A}/\mu\text{M cm}^2$, wide linear range of 50 nM to 500 μM with detection limits of 1.13 nM.⁹²⁸ The interferences from the common interferants such as glutathione, glucose, ascorbic acid, and quinine were negligible. The improved electrocatalytic activity to NADH oxidation of the rGO-Au/GCE nanocomposite was facilitated by the highly dispersed Au nanoparticles on the surface of rGO through the formation of a 3D electronic conductive network. This sensor could also detect NADH in human urine. Tabrizi and Zand prepared rGO through a hydrothermal process using NADH as a reducing agent.⁹²⁹ Amperometric measurements indicated that the rGO modified GCE electrode exhibited good electrocatalytic activity towards the oxidation of NADH at the potential of + 0.35 V yielding LOD of 0.6 μM . Li and co-workers utilized cycling voltammetry to electrodeposit ERGO-polythiophene (PTH) composite layer directly onto GCE, and used it for the fabrication of NADH amperometric biosensor. The ERGO-PTH modified electrodes displayed LODs of 0.1 μM over 0.01–3.9 mM concentration range.⁹³⁰ Sensitivity to NADH was further increased by Li et al., who used gold disk electrode coated with Gr-Au NPs-DNA tetrahedron, as scaffold for graphene immobilization, to form an amperometric biosensor. DNA-Au scaffold kept Gr fragments in a more vertical position instead of lying down on the surface of electrode, which offered more opportunities for graphene fragments to adsorb and react with NADH molecules due to larger density of edge-plane sites. The resulting platform could detect NADH at concentrations as low as 1 fM.⁹³¹

Hydrogen peroxide. Hydrogen peroxide aside from being an enzymatic end-product of many biological processes, is also an essential mediator in food, pharmaceutical, clinical, industrial, and environmental analysis.⁹³² Xu and co-workers fabricated a H_2O_2 sensor using rGO-chitosan nanocomposites as scaffolds for the immobilization of hemoglobin (Hb) molecules.⁹³³ The resulting bio-platform showed LODs of $0.51\ \mu\text{M}$. The enhanced electrocatalytic effect was attributed to the large available surface area of the rGO-chitosan matrix for Hb loading, allowing this enzyme to retain its native structure during electrochemical transformations. The electron transfer between the composite film and the electroactive center of Hb was further facilitated by the presence of rGO. The percolating 3D network of rGOs also provided multiplexed paths to rapidly conduct away the charges.

The integration of enzyme can improve the sensing performance. Lu et al. improved sensitivity to H_2O_2 through immobilization of horseradish peroxidase (HRP), a heme enzyme, onto the surface of graphene.⁹³⁴ Graphene sheets, prepared through exfoliation by the tetrasodium 1,3,6,8-pyrenetetrakisulfonic acid, enhanced the capacity to effectively anchor the HRP enzymes and to mediate the charge transfer. The resulting biosensors could sense H_2O_2 at lowest concentrations of $0.106\ \mu\text{M}$ in the range of $0.63\ \mu\text{M}$ to $16.8\ \mu\text{M}$. Different approach to immobilize HRP onto the surface of electrode was demonstrated by Zeng and co-workers. The authors reported on a hierarchical nanostructure formed by layer-by-layer assembly of HRP enzyme together with the sodium dodecyl benzene sulfonate (SDBS) surfactant functionalized rGO as sensitive platform for the detection of H_2O_2 . Large capacity of rGO film for enzyme incorporation resulted in LODs of $0.1\ \mu\text{M}$ for H_2O_2 catalysis.⁹³⁵ Zhou et al. decorated rGO with Au nanoparticles and microperoxidase-11 enzyme for the amperometric detection of H_2O_2 with a linear range from 2.5 to $135\ \mu\text{M}$.⁹³⁶ Wang et al. extended the linear response range ($1\ \mu\text{M}$ to $500\ \text{Mm}$) and lowered LODs to $80\ \text{nM}$ by using one-step microwave-assisted thermal reduction to fabricate Pt nanoparticle-rGO composite electrodes.⁹³⁷ The high performance of the fabricated bio-platform was ascribed to the high-density of uniformly distributed Pt nanoparticles on the rGO surface, which resulted in rapid charge transfer between metal nanoparticles and rGO.⁹³⁷

Using Prussian blue immobilized on the surface of rGO, Cao et al. improved the LODs for H_2O_2 detection to $45\ \text{nM}$.⁹³⁸ One of the most sensitive biosensor to H_2O_2 was developed by Sun and co-workers. They assembled atomically thick Pt-Ni nanowires on the surface of rGO through ultrasonic self-assembly method to improve the electrocatalytic effect to H_2O_2 catalysis.⁹³⁹ This enzyme-free biosensor exhibited wide linear range of response to H_2O_2 spanning from $1\ \text{nM}$ to $5.3\ \text{mM}$ with the detection limits as low as $0.3\ \text{nM}$. Such electrode modifications enabled the detection of traced amounts of H_2O_2 released from Raw 264.7 cells.⁹³⁹ Through using rGO doped with manganese ferrite (MnFe_2O_4) nanoparticles, Rani et al. developed a non-enzymatic amperometric sensor for H_2O_2 determination. They reported

on LODs of $0.35\ \mu\text{M}$, and sensitivity of $1180\ \mu\text{A}\ \text{mM}^{-1}\ \text{cm}^{-2}$ for H_2O_2 oxidation.⁹⁴⁰

Other small-molecule bioanalytes. Other notable examples of graphene modified electrodes for biosensing of small molecules also include the detection of food additives, psychoactive substances or pesticides. For instance, Long and co-workers used graphene nanosheets decorated with cobalt-nickel bimetallic nanoparticles for the detection of octylphenol. The resulting platform was used to quantify the amount of target analyte in plastic bottles, metal bottles and food packaging bags at picomolar concentrations.⁹⁴¹ Oliveira et al. developed a bi-enzymatic biosensor based on graphene and gold nanoparticles for the detection of common pesticides-carbamates. This sensor could sense carbamates in citrus fruit samples (orange, lemon, and tangerine), without significant interferences from ascorbic acid, citric acid, and glucose.⁹⁴² For a comparative investigation on the determination of caffeine in coffee, energy drinks and tea, the research group lead by Khoo and co-workers utilized several chemically modified graphene based bio-platforms including graphite oxide (GPO), GO and electrochemically reduced graphene oxide (ERGO). They concluded that ERGO exhibited the best response characteristics based on sensitivity, linearity, and reproducibility of the response because of the lowest content of oxygen functionalities.⁹⁴³

Nucleic acid. Sequencing of the human genome is now approaching its final stage. Gene sequence data alone may be of limited clinical use unless it is directly correlated to sickness relevance. In order to screen significant populations for specific nucleotide sequences in of their genomes as well as to monitor gene expression, novel technologies are required.⁹⁴⁴

Two experimental approaches are typically employed for the electrochemical (voltammetric, amperometric) detection of nucleic acids: (i) direct detection of DNA bases and polynucleotides or (ii) via introducing DNA specific electroactive labels. Huang et al. electrochemically differentiated between adenine and guanine nucleobases at concentrations as low as $50\ \text{nM}$ and $25\ \text{nM}$ using GCE electrodes modified with Gr-COOH .⁹⁴⁵ The observed sensitivity was attributed to the presence of negatively charged graphene-COOH composite that facilitated adsorption of positively charged guanine and adenine onto the electrode surface, and consequently enhanced the magnitude of measured signal. Dong et al. employed GO modified GCE for simultaneous detection of all four DNA bases in both ssDNA and dsDNA without the need of a pre-hydrolysis step.³³¹ GO nanosheets immobilized on disposable graphite electrodes were used by Muti and co-workers as label free bio-platform for nucleic acid determination in Hepatitis Virus B sequence.⁹⁴⁶ The modifications of electrode with a GO layer increased surface coverage by providing enhanced adsorption of nucleic acids onto electrode, giving rise to higher sensitivity. Different experimental approach was demonstrated by Yin and co-workers in which rGO-chitosan electrodes were doped with Fe_3O_4 particles for sensitive determination of guanosine.⁹⁴⁷ The oxidation peak current,

measured with DPV, was proportional to guanosine concentration in the range of 2.0×10^{-6} to 3.5×10^{-4} M with a LOD of 7.5×10^{-7} M. The authors indicated that the presence of metal-oxide nanoparticles diminished the electron transfer resistance. Du and co-workers constructed a DNA sensor based on ERGO decorated with Au nanoparticles through direct electrochemical deposition methods.⁹⁴⁸ They observed that the presence of gold nanoparticles was essential to differentiate the DPV signals of T from that of A within a single-base alteration. Xu et al. utilized composite films of PPy/Gr for the quantitative detection of adenine and guanine. PPy/Gr electrodes enhanced the adsorption of the electropositive adenine and guanine through strong π - π interactions and electrostatic adsorption on negatively charged surface of the electrode. This biosensor demonstrated linear response in the 0.06–100 μ M and 0.04–100 μ M ranges, and LODs of 0.02 μ M and 0.01 μ M, for adenine and guanine, respectively.⁹⁴⁹

Taking the advantage of its abundant electrochemically-active edge planes, Ambrosi and Pumera fabricated GCE deposited with stacked graphene nanofibers, which is able to distinguish four nucleobases with a sensitivity up to four folds larger than reported for CNTs electrodes.⁹⁵⁰ They employed this bio-platform for direct label-free detection of A(H1N1) human influenza strands. High sensitivity of stacked graphene nanofibers over CNTs could be due to large density of edge planes of individual graphene sheets in comparison to large basal plane contribution in CNTs. Lim et al. utilized anodized epitaxial graphene modified electrodes to separate anodic peaks of all four nucleic acid bases with great selectivity in double stranded and single stranded nucleic acids (Figure 53a–d).⁹⁵¹ Impressive results were demonstrated by Akhavan et al., who used electrophoretic deposition to fabricate graphene oxide nanowalls, with a preferred vertical orientation, deposited on a graphite electrode for ultra-sensitive determination of DNA nucleotides (A, G, C, and T).⁹⁵² The resulting bio-sensors could successfully detect dsDNA oligonucleotides at concentrations as low as 9.4 zM. This extremely high sensitivity was ascribed to the high density of active edge sites in the 2D material.

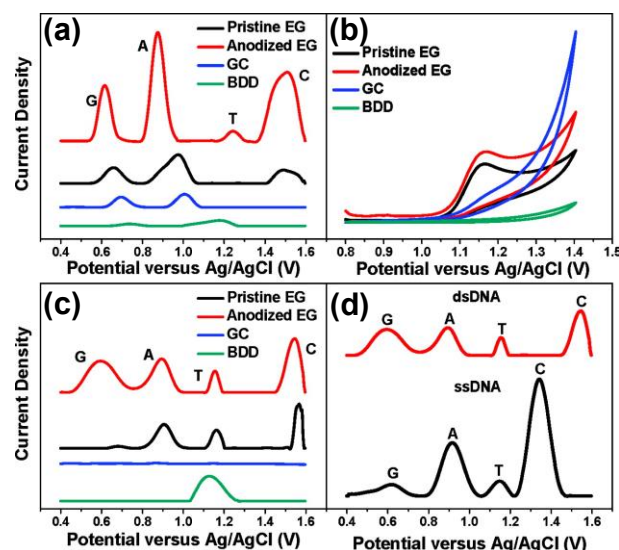


Figure 53. DPV profiles for pristine EG, anodized EG, GC, and BDD electrodes in (a) 30 μ M equimolar mixture of G, A, T, and C, (b) 1.0 mM thymine, (c) 30 μ g mL⁻¹ dsDNA, (c) anodized EG in 30 μ g mL⁻¹ dsDNA and 30 μ g mL⁻¹ ssDNA. Supporting electrolyte: 10 mM KCl/10 mM PBS solution at pH 7.⁹⁵¹ Reproduced from Ref. ⁹⁵¹ Copyright 2010 American Chemical Society.

In the second strategy, a single-stranded probe sequence is often immobilized onto the electrode surface (recognition layer), where the base-pairing interactions ensure high affinity of the probe for target DNA sequences. To demonstrate the feasibility of this approach, Cai et al. formed a graphene-MoS₂ composite with immobilized DNA and used it as a label-free DNA sensing platform.⁹⁵³ This bio-platform could detect DNA at concentrations reaching 1.0×10^{-17} M within the 1.0×10^{-16} M to 1.0×10^{-13} M range.⁹⁵³ Pham and co-workers developed an immunosensor for microRNA (miR-141 and miR-29b-1, which are known as prostate and lung cancer biomarker, respectively) determination based on screen printed electrodes modified with rGO and CNTs. This sensor could detect miRNA with a limit of detection as low as 10 fM.⁹⁵⁴ Xu et al. fabricated a label-free electrochemical sensor for the determination of miRNAs using a GO conducting polymer modified electrode. This platform demonstrated high selectivity, with current increases upon hybridization from 1 fM to 1 nM of target miRNA, with LODs of 8 fM.⁹⁵⁵ Liu et al. used graphene-gold nanoparticles composite as a scaffold for the immobilization of the DNA probes. They employed a sandwich-type detection strategy to bind target DNA strands and secondary HRP-labeled oligonucleotides.⁹⁵⁶ Through amperometric and CV measurements, the authors observed good linear relationship between the current signal and the logarithmic function of complementary DNA concentration in a range of 50–5000 fM with the LOD of 3.4 fM.

Lin et al. fabricated a DNA sensor based on the Gr-Au composite with 1,10-phenanthroline cobalt ([Co(phen)₂(Cl)(H₂O)]⁺) complex used as an electroactive indicator.⁹⁵⁷ The resulting sensor could detect target DNA

from *Escherichia coli* (*E. coli*), in a linear range from 2.50×10^{-11} to 1.25×10^{-9} M and LODs of 8.33×10^{-12} M. Bonnani and co-workers used GO nanoplatelets as an electroactive label for the discrimination of the single-base mutation in the DNA sequence related to Alzheimer's disease.⁹⁵⁸ They observed that the GO nanoplatelets exhibited different affinity for binding single- and double-stranded DNA, thus allowing selective differentiation among complementary, noncomplementary, and one-mismatch DNA sequences. In a recent study, Ping and co-workers developed a sensitive DNA FET biosensor with high yield transport properties (> 90%).⁹⁵⁹ They used CVD-grown graphene monolayers (on the Si substrate), as scaffold for the immobilization of probe molecules such as ssDNA to impart selectivity to target DNA strands. The resulting sensing bio-platform exhibited LODs of 1 fM for 60-mer DNA oligonucleotides in aqueous solutions. Dong et al. also fabricated a DNA selective sensor by incorporating probe labeled gold nanoparticles (ssDNA-AuNP) onto electrochemically reduced graphene oxide modified electrodes with thiol group tagged (GT) DNA strand (d(GT)₂₉SH) coupled with horseradish peroxidase (HRP) functionalized carbon sphere (CNS) used as tracer molecules.⁹⁶⁰ The authors observed high sensitivity to DNA with the LODs down to 5 aM and a linear response range spanning over 5 orders of magnitude (from 1.0×10^{-17} M to 1.0×10^{-13} M). This biosensor exhibited high selectivity to differentiate single-base mismatched and three-base mismatched sequences of DNA. A DNA label-free electrochemical biosensor has been developed by Benvidi et al. for BRCA1 mutation detection based on **Au nanoparticles-rGO/GCE functionalized** with ssDNA BRCA1 5382 insC probe.⁹⁶¹ The rGO-Au nanocomposite enhanced the sensitivity of this sensor through increasing the number of immobilized active sites. This label-free electrochemical biosensor showed LODs of 1.0×10^{-20} M for target DNA and two linear response ranges spanning over 13 orders of magnitude in concentration and could effectively distinguish between the complementary and non-complementary sequences.⁹⁶¹

Proteins. Electrochemical protein biosensors rely on the presence of specific analyte recognition centers that are immobilized on the surface of electrode: (1) antibodies, which can selectively recognize and bind specific target antigens, and (2) aptamers, which are small peptides or oligonucleotides that exhibit conformations and structures suitable for binding target biomolecules.²⁶⁵ Roy and co-workers used GO as scaffold for anti-IgG immobilization to detect Rabbit IgG antibodies over the concentration range of 3.3 nM–683 nM with the LODs of 0.67 nM. The developed impedimetric sensor exhibited high selectivity towards Rabbit IgG antibody as compared to the non-complementary myoglobin.⁸⁸³ Zhang et al. developed a sandwich-type double-signal immunosensor for the detection of human IgG based on PDA-rGO-AuNPs and Ag/C nanocomposite acting as a signal label (**Figure 54a–b**).⁹⁶² The fabricated immunosensor responded to human IgG within the concentration ranges of 0.1 to 100 ng mL⁻¹ and 0.01–100 ng mL⁻¹ with the LODs of 0.001 ng mL⁻¹ in the absence and presence of H₂O₂ and hydroquinone.

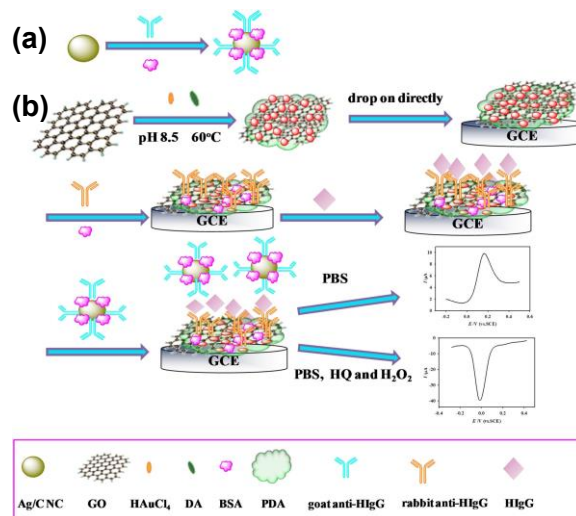


Figure 54. The fabrication processes for the electrochemical immunosensor.⁹⁶² (a) preparation of the Ag/C NC by functionalization with bovine serum albumin (BSA) and goat anti-HLgG. (b) preparation of GO-based sensing composite mounted on a GCE.⁹⁶² Reproduced with permission from Ref. ⁹⁶² Copyright 2015 Elsevier B.V.

Su et al. developed a sensitive immunosensor for the determination of alpha-fetoprotein (AFP) by means of immobilization of horseradish peroxidase-anti-AFP conjugates onto the Au functionalized graphene.⁹⁶³ The AFP antibody-antigen partially inhibited the active center of HRP, and thus decreased the catalytic reduction of H₂O₂ by HRP. Meanwhile the redox-active TH 55 together with HRP mediated the electron transfer from H₂O₂ to the electrode surface. This experimental approach allowed determination of AFP at concentrations as low as 0.7 ng mL⁻¹. The same immunoassay was also evaluated in clinical human serum samples analysis correctly identifying samples containing AFP in accordance with the results from commercial clinical devices. Yang and co-workers used rGO-Au NP-PEDOT-PB composite film as label-free AFP selective electrochemical immunosensor.⁹⁶⁴ Electrochemical measurements revealed good stability to prolonged voltammetric cycling with performance retention up to 89.45% after 100 consecutive measurements. The composite electrode demonstrated high specific capacity for capture of the AFP antibody lowering detection limits down to 3.3 pg mL⁻¹ concentrations. In addition, this biosensor was successfully employed for the determination of AFP in serum samples. Wei et al. further enhanced the sensitivity to AFP by incorporating anti-AFP on Gr and thionine (Thi) modified GCE through π - π interaction followed by covalent crosslinking of AFP antibodies with Thi.⁹⁶⁵ Similarly, the AFP interactions with the electrode diminished electron-transfer and mass-transfer of TH resulting in reduced read-out. This immunosensor detected AFP at levels down to 5.77 pg mL⁻¹. In recent studies, the immobilization of anti-carcinoembryonic antigen (CEA) on the surface of graphene in the FET device architecture enabled label-free detection of this cancer biomarker (CEA) at 0.5 pM concentrations, far exceeding that of the clinical

diagnostics cut-off value.⁹⁶⁶ The fabricated device demonstrated excellent selectivity against neuron specific enolase (NSE) and cytokeratin-19-fragment (CYFRA21-1) interferants. The authors confirmed that the immobilized antibody (anit-CEA) exhibited high binding affinity to CEA (dissociation constant of 6.35×10^{-11} M), thus allowing selective detection of the targeted protein.⁹⁶⁶

A sandwich-type immunoassay system using horseradish peroxidase modified GO nanosheets was developed by Tang et al. who used it for the impedimetric detection of carcinoembryonic antigens.⁹⁶⁷ The dynamic concentration range of this biosensors ranged from 1.0 pg mL^{-1} to 80 ng mL^{-1} with LOD of 0.64 pg mL^{-1} .⁹⁶⁷ Yang et al. utilized nitrogen-doped graphene functionalized with Au nanoparticles as immunosensor for matrix metalloproteinase-2 (MMP-2) determination.⁹⁶⁸ Notably, the design of the immunosensor also involved a polydopamine-functionalized graphene oxide hybrid conjugated to the horseradish peroxidase-secondary antibodies by covalent bonds as a multi-labeled and biocompatible probe to amplify the electrochemical response. This resulting biosensor successfully detected MMP-2 in human serum with LODs as low as 0.11 pg mL^{-1} . Chen and co-workers detected cell apoptosis through monitoring the caspase-3 triggered signal-on strategy with GO-assisted amplification. As the target protein, caspase-3 can be detected in a range of $0.1\text{--}100 \text{ pg mL}^{-1}$. A low detection limit of 0.06 pg mL^{-1} was obtained which is 103–105 times more sensitive compared to other reports.⁹⁶⁹ Antiapolipoprotein B 100 functionalized electrodes consisting of a mesoporous few layer rGO and NiO nanocomposite were used by Ali et al. for highly sensitive detection of low density lipoprotein molecules (LOD: 0.07 mg dL^{-1}).⁹⁷⁰ Recently, Ates et al. functionalized glassy carbon electrode with rGO-Pt NPs-Nafion nanocomposite to detect renin inhibitor-alistiren in human blood plasma at nanomolar concentrations (LODs of 8.2 nM).⁹⁷¹ Er and co-workers using the same device architecture quantified the content of α_1 -AR antagonist silodosin in blood plasma.⁹⁷² The resulting bio-platform exhibited linear calibration curve in the range of $1.8\text{--}290.0 \text{ nM}$ with the LODs of 0.55 nM . Group led by Pumera developed a selective thrombin biosensor through the modification of a disposable electrical printed carbon electrodes with the thrombin aptamer utilizing GO as the molecular label.⁹⁷³ The binding event between thrombin and the immobilized aptamer facilitate its partial release from the surface of the electrode, resulting in uncovered underlying surfaces available for charge transfer between GO and the electrode. The measured signal then corresponds to voltammetric reduction of the inherent oxygen groups from GO. Chemical vapor deposited graphene functionalized with DNA aptamer in FET biosensor enabled sensitive detection of thrombin at concentrations as low as 30 nM .⁹⁷⁴ The presence of DNA aptamer effectively reduced the distance between analytes and the FET surface, thus minimizing charge screening effects. Label-free biosensing of prostate specific antigen (PSA) in high ionic-strength solutions has been realized using polyethylene glycol (PEG) graphene nanocomposite in FET device.²⁴⁰ Incorporation of permeable PEG resulted in the increase in Debye screening

length adjacent to the surface of FET device, enabling real-time measurements of PSA in $1 \text{ nM} - 1000 \text{ nM}$ concentration range at physiological conditions.

The advantages of graphene-based nanomaterials that arise from their unique physio-chemical properties, have already contributed to the development of ultrasensitive and selective biosensing technologies.^{80, 264, 821} Current advances in this field are primarily govern by the fabrication of hybrid materials by combining graphene and its derivatives with other known electrocatalysts compounds such as metal nanoparticles or ionic liquids.^{272, 340} The synergistic effect between the electrical characteristic of graphene and the incorporated constituents allows for the fabrication of electrochemical biosensors with significantly improved analytical performance, and eased integration on the sensing platforms. In particular, the incorporation of novel recognition elements with excellent recognition ability to targeted analytes as in the case of molecularly imprinted polymers (MIPs), on the surface of graphene, may further lead to enhancements in analytical performance. Since the electroanalytical performance of graphene is strongly dictated by the presence of structural defects, edges and functional groups on its surface, novel synthetic methods with large degree of compositional control would have to be developed to further increase its commercial applications in biosensing. Therefore, graphene analogs such as GO and rGO, with large abundance of surface functional groups, are more extensively employed in biosensing applications, due to its remarkable properties such as good water dispersibility and biocompatibility, large surface area, facile surface modification, and low manufacturing cost.

Cellular detection. The detection of circulating tumor cells in patient is crucial for early diagnosis of cancer, highly precise cancer therapy, and monitoring therapeutic outcomes in real time.⁸⁹⁵ To endow graphene with biosensing capabilities for cellular detection, it is often required to functionalize its surface with recognition elements that can interact with targeted analytes through specific interactions, and sometimes also participate in signal transduction events.²⁷²

Feng et al. performed label-free detection of cancer cells with overexpressed nucleolin on plasma membrane, such as breast cancer cells and human cervical carcinoma cells, using graphene functionalized with AS1411 aptamer.⁹⁷⁵ The developed electrochemical aptasensor can distinguish between cancer and normal cells at the concentrations as low as one thousand cells. The authors used GO layer modified with 3,4,9,10-perylene tetracarboxylic acid (PTCA) to prevent aggregation of GO sheets on surface of the electrode and subsequently to covalently attach the NH_2 -modified nucleolin aptamers with oligonucleotides antibodies acting as the recognition element. The binding interactions of the aptamer with cancer cells enhances the electron transfer resistance for electron transfer of $[\text{Fe}(\text{CN})_6]^{3-/4-}$ complexes. Yang et al. developed a cytosensor based on the carboxymethyl chitosan-functionalized graphene enriched with folic acid (FA). Folate receptors found in the cell membrane of FA have a known affinity to HL-60

cancer cells. This label free sensors demonstrated LODs of 500 cells mL⁻¹.⁹⁷⁶

Besides small-molecule modified graphene demonstrated above, complex platforms that incorporate enzyme, aptamer, nanoparticles or their combinations have also been applied in cellular detection. Wu et al. functionalized graphene with laccase (Lac) and 2,2'-azino-bis(3-ethylbenzothiazoline-6-sulfonic acid) (ABTS) for biocatalytic reduction of oxygen.⁹⁷⁷ ABTS and laccase were integrated on the surface of graphene through the π - π and electrostatic interactions of these components. This bio-platform could sense extracellular oxygen, released from human erythrocytes cells, at concentrations as low as 10 μ M. The Guo group monitored triggered cellular release of H₂O₂ from human cells by growing the cells on the surface of layered graphene-artificial peroxidase-protein modified electrodes.⁹⁷⁸ Graphene was used as a bio-scaffold with good dimensional compatibility for human cell growth and substantial electrical conductivity for electrical detection. Selectivity to H₂O₂ together with enhanced cell adhesion and growth capability was ensured by incorporating artificial peroxidase (AP) and extracellular matrix protein onto the surface of graphene. The authors showed that through the stimulation of phorbol12-myristate-13-acetate (PMA, 5 μ g mL⁻¹), hydrogen peroxide was released from a single MCF-7 cell over 25 s, quantifying the number of extracellularly released H₂O₂ as 10¹¹ molecules per cell.

A prostate metastatic cancer cells (Du-145) specific cytosensor was fabricated by Yadegari and co-workers through using anti-CD166 monoclonal antibody-modified gold electrode as a capture and recognition element together with Gr-Au nanoparticle-HRP-conjugated trastuzumab antibody hybrid nanostructure as a nanoprobe for accurate recognition of target cells and efficient amplification of enzymatic signals.⁹⁷⁹ The developed biosensor demonstrated high sensitivity and selectivity toward Du-145 cancer cells with LOD of 20 cells mL⁻¹, and an extended linear range from 10² to 10⁶ cells mL⁻¹. He and co-workers combined together negatively charged GO with poly-l-lysine to improve capacity for leukemia K562 cancer cells adhesion.⁹⁸⁰ This cytosensor responded linearly from 10² to 10⁷ cells mL⁻¹, with the detection limit of 30 cells mL⁻¹. Akhavan et al. further enhanced sensitivity to leukemia cells (LOD of 0.02 cell mL⁻¹) through electrophoretic deposition of chemically exfoliated graphene oxide sheets on graphite rods, which led to the formation of Mg²⁺-charged graphene composites.⁹⁸¹

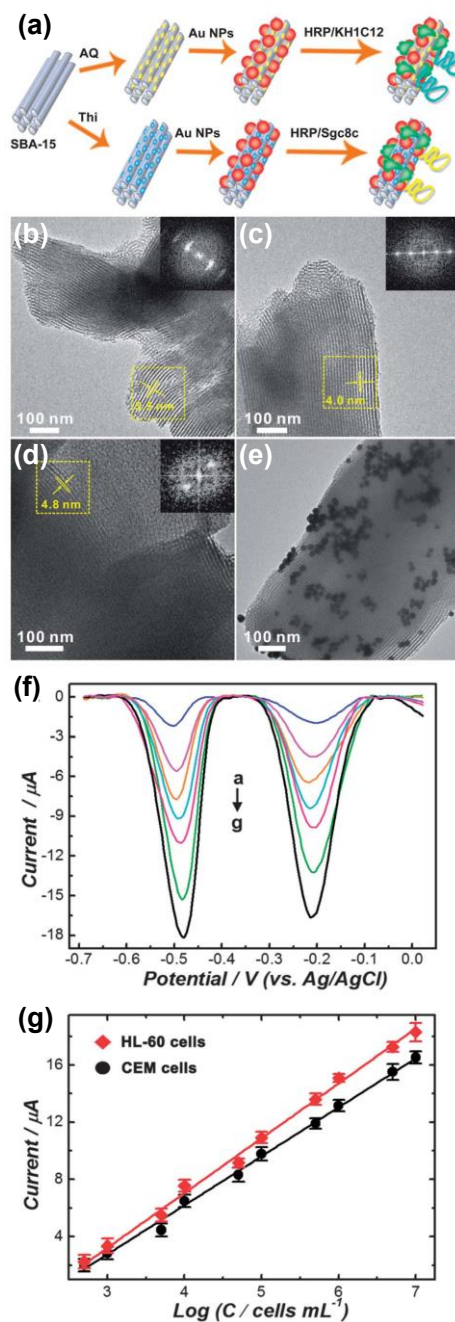


Figure 55. (a) Schemes illustrating the LBL assembly processes for the fabrication of SBA-15 redox-tags-Au NP-HRP-aptamer hybrid electrochemical nanoprobe. The relative sizes of the SBA-15, redox tags, Au NPs, HRP, and aptamers are not to scale. TEM images of SBA-15 (b) before redox tag loading and after loading of (c) Thi and (d) AQ. The insets show the Fourier Transform patterns obtained from the selected regions in the TEM images. (e) TEM image of SBA-15 loaded with Thi and decorated with Au NPs. (f) DPV responses at different HL-60 and CEM cell concentrations (from curve a to g: 5×10², 5×10³, 1×10⁴, 5×10⁴, 1×10⁵, 1×10⁶ and 1×10⁷ cells mL⁻¹ of HL-60 and CEM cells, respectively). (g) Calibration curves for HL-60 and CEM cells in PBS, pH 6.5, containing 1 mM H₂O₂.⁹⁸² Reproduced with permission from Ref. ⁹⁸² Copyright 2013 The Royal Society of Chemistry.

Simultaneous detection of both acute myeloid leukemia and acute lymphocytic leukemia was realized Wang and co-workers performed by cell using dual aptamer-functionalized, multilayered graphene-Au nanoparticle electrodes (**Figure 55a-e**).⁹⁸² This biosensor displayed LODs of ~ 350 cells per mL and wide linear response range of 5×10^2 – 1×10^7 cells mL⁻¹ for both HL-60 and CEM cells, with minimal cross-reactivity and interference from non-targeting cells such as non-leukemia cancer cells, K562 (a chronic leukemia cell line), and normal red blood cells (**Figure 55f-g**). Free-standing graphene paper electrodes doped with Au nanoparticles allowed sensitive detection of *Escherichia coli* O157:H7.⁹⁸³ This immunosensor showed good analytical response to the foodborne bacterium in concentration range spanning from 1.5×10^2 to 1.5×10^7 cfu mL⁻¹ and the device exhibited low detection limit of 1.5×10^2 cfu mL⁻¹. Khoshfetrat et al. immobilized the thiolated sgc8c aptamer onto Au-coated magnetic Fe₃O₄ nanoparticles with nitrogen-doped graphene nanosheets serving as platform for amplifying the read-out signal.⁹⁸⁴ Ethidium bromide could intercalate into the stem of the aptamer hairpin, providing the DPV signal for the quantification of the leukemia cancer cells from 10 to 1×10^6 cell mL⁻¹.

4.4.2. Black Phosphorous

2D black phosphorous is also considered as alternative materials for the development of electrochemical biosensors due to its inherent bulk conductivity,⁹⁸⁵ electrocatalytic properties and biocompatibility.⁹⁸⁶ Sofer and co-workers demonstrated large anisotropy in the electrochemical properties of black phosphorous with edge-plane sites exhibiting faster rates of electron transfer to inner and outer sphere redox probes as compared to basal plane sites.⁹⁸⁷ They also showed that the edge-plane monocrystal electrodes of BP exhibited over one order of magnitude higher sensitivity to dopamine and ascorbic acid oxidation than BP electrodes with basal sites. Wang et al. utilized BP to develop a non-enzymatic hydrogen peroxide sensor through drop-casting small aliquots of BP directly onto the GCE. The resulting sensors exhibited good sensitivity to H₂O₂ with LODs of $0.1 \mu\text{M}$.⁹⁸⁸ The same authors observed that BP on the electrode can be oxidized at higher concentrations of H₂O₂, irreversibly diminishing the sensing properties of the sensor. Black phosphorous functionalized with poly-l-lysine and a myoglobin-specific (Mb) aptamer on screen printed electrodes was used as a label-free electrochemical platform for myoglobin detection by Kumar et al. (**Figure 56a**).³⁶¹ CV measurements demonstrated 0.524 pg mL^{-1} sensitivity to myoglobin through oxidation of Fe²⁺/Fe³⁺ from Mb-heme group in human serum. Mayorga-Martinez and coworkers synthesized BP nanoparticles through electrochemical exfoliation and used them directly as labels for the detection of rabbit immunoglobulin G (IgG).³⁶² The functionalized BP-IgG nanoparticles were subsequently conjugated with anti-rabbit IgG-magnetic beads and together transferred onto screen printed electrodes. Upon the exposure to strong acid, the BP-IgG nanoparticles detached from the surface of the electrode, and consequently the BP nanoparticles could be detected via electrocatalytic reduction of H⁺ by the impact of BP particles with

the electrode. The frequency of the impacts was directly related to the concentration of rabbit IgG allowing its determination at 0.98 ng mL^{-1} levels (**Figure 56b**). Different experimental approach was undertaken by Chen et al. who fabricated a FET device from few-layer BP nanosheets to detect IgG via anti-IgG linked to gold nanoparticles functionalized BP sheets (**Figure 56c**).³⁶³ The authors observed that IgG molecules induced a negative gate potential on the BP nanosheet consequently increasing the drain-source current due to the p-type semiconducting nature of BP thus permitting human IgG detection at 10 ng mL^{-1} levels. Recently, poly-l-lysine-black phosphorus (pLL-BP) hybrid was used as scaffold for the immobilization of hemoglobin to construct a sensitive H₂O₂ biosensor.⁹⁸⁹ The Hb-pLL-BP based enzymatic electrochemical device showed high catalytic activity toward the reduction of oxygen and hydrogen peroxide with linear concentration dependence in the $10 \mu\text{M}$ to $700 \mu\text{M}$ range of H₂O₂ and high selectivity against ascorbic and uric acid.

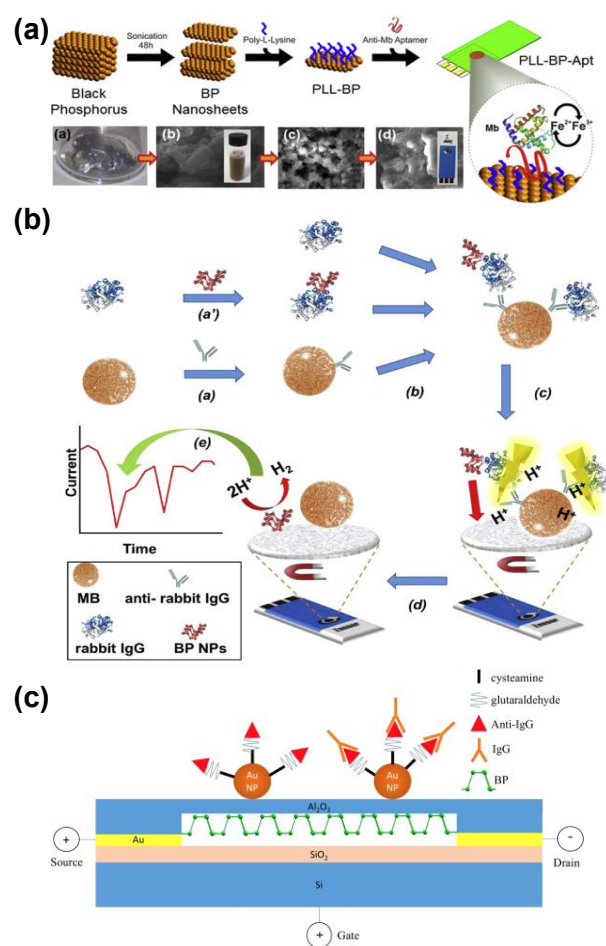


Figure 56. (a) Electrochemical myoglobin sensors.³⁶¹ Reproduced from Ref. ³⁶¹ Copyright 2016 American Chemical Society. (b) 2D nanosheets of black phosphorous as labels for magneto immunoassay for rabbit IgG determination.³⁶² Reproduced from Ref. ³⁶² Copyright 2016 American Chemical Society. (c) FET transistors based biosensors based on black phosphorous.³⁶³ Reproduced with permission from Ref. ³⁶³ Copyright 2017 Elsevier B.V.

Although 2D black phosphorous has received increasing attention in the field of electroanalytical chemistry, still much remains to be done in discovering the unique properties of this exciting material. The primary limitation of using BP in biosensing applications is its lack of long-term stability induced by the surface oxidation and moisture absorption. A possible approach to address this issue is to use a protective layer (e.g., metal oxide or polymer) that separates BP from the ambient environment, and thus improves its stability in sensing applications. In addition, the presence of structural defects in the form of kinks, or folds strongly influence the kinetics of electron transfer in biosensing applications. Therefore, the rational synthetic and experimental approaches leading to high degree of control over the structure and composition of BP together with detailed studies for understanding the underlying mechanism of BP in electrochemical sensing of bio-analytes are required for its broad implementation in practical applications.

4.4.3. Transition Metal Dichalcogenides

The increasing demand for developing highly sensitive, selective, low power consuming, reliable and portable sensing devices has stimulated active research on implementing novel 2D nanomaterials, after the great success of graphene. The high surface-to-volume ratio in 2D TMDs offers huge potential for the detection of large amounts of target analysts per unit area as well as rapid response and recovery with low power consumptions. On contrary to graphene, 2D TMDs nanosheets also hold a great promise as novel nanomaterial for biomedical applications as they can be readily synthesized on a large scale and can be directly dispersed in aqueous solution without the aid of surfactants.⁹⁹⁰⁻⁹⁹¹

Small biomolecules, hydrogen peroxide, and proteins. Sarkar et al. integrated 2D MoS₂ monolayers onto an oxidized silicon substrate with a streptavidin-functionalized dielectric layer for selective detection of biotin at concentrations as low as 100 fM (**Figure 57a-d**). The authors observed that current signal can be modulated via the gating effect due to biotin interactions in the FET device, indicated that this signal transduction mechanism can be further utilized for the determination of other biomolecule including proteins and nucleic acids (**Figure 57e-f**).¹⁸⁴

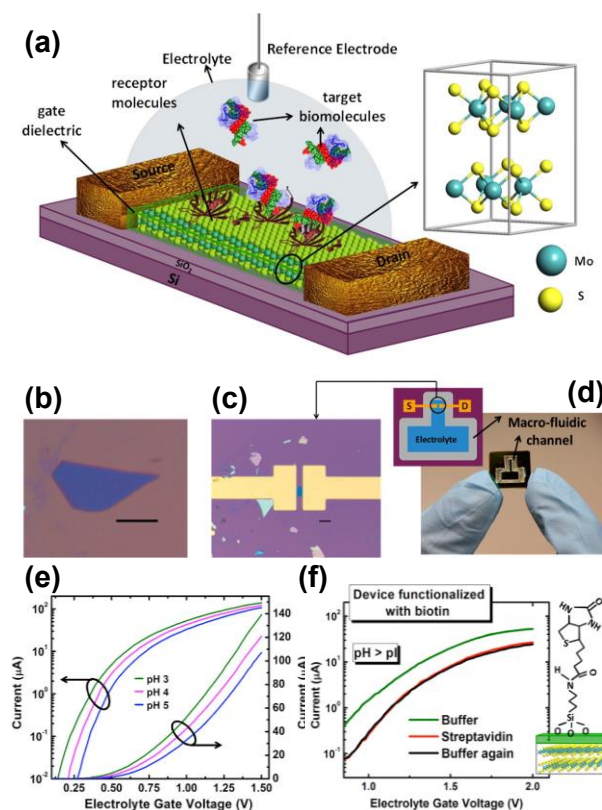


Figure 57. (a) Schematic diagram of MoS₂-based FET biosensor. For biosensing, the dielectric layer, covering the MoS₂ channel, is functionalized with receptors for specifically capturing the target biomolecules. The charged biomolecules, after being captured, induce a gating effect, modulating the device current. An electrolyte gate is in the form of a reference electrode (Ag/AgCl) is used for applying bias to the electrolyte.¹⁸⁴ (b) Optical image of a MoS₂ flake on 270 nm SiO₂ grown on degenerately doped Si substrate. Scale bar, 10 μm. (c) Optical image of the MoS₂ FET biosensor device showing the extended electrodes made of Ti/Au. Scale bar, 10 μm. (d) Image and schematic diagram (inset figure) of the chip with the biosensor device and macrofluidic channel for containing the electrolyte. (e) Linear region for a pH change of 4 to 5 of the electrolyte solution derived from the I_d - V_g curves. (f) A device functionalized with biotin was first measured in pure buffer (0.01 PBS), as shown by the green curve. Addition of streptavidin solution (10 μM in 0.01 PBS) leads to decrease in current (red curve) due to the negative charge of the protein, as the pH of the solution is more than the pI of streptavidin. The device is then measured again in pure buffer, leading to no significant change (black curve).¹⁸⁴ Reproduced from Ref. ¹⁸⁴ Copyright 2014 American Chemical Society.

Extending the applicability of TMDCs in electrochemical sensor development, Lee and co-workers fabricated a dielectric layer-free MoS₂-based FET biosensor through incorporating anti-prostate specific antigen (anti-PSA) antibody on the surface of MoS₂ layer. The hydrophobic nature of the MoS₂ improved physical adsorption between the anti-PSA antibodies and the electrode surface.

The authors observed that the selective binding of negatively charged PSA (pH = 7.8), to the immobilized antibodies, modulated the off-state current allowing sensitive detection at concentrations down to 1 pg mL⁻¹.⁹⁹² Employing a similar approach, Wang et al. also fabricated a label-free multilayer MoS₂-based FET bio-platform for the sensitive determination of PSA. The drain current alteration in the FET device caused by the antibody-PSA interactions enabled real-time monitoring of cancer marker protein with good sensitivity (LOD of 375 fM), as well as high selectivity by showing no response to Bovine Serum Albumin (BSA).⁹⁹³ (Figure 58a-c).

Using the same device architecture, Nam et al. functionalized the surface of MoS₂ with anti-human- α antibody receptors for detecting TNF- α molecules.⁹⁹⁴ The resulting insulating-layer-coated and insulating-layer-free MoS₂ FET biosensors exhibited V_T (threshold voltage) and g_m (ON-state transconductance) modulated responses upon the antigen-antibody interactions, respectively. The observed difference in bio-response was attributed to the effect of insulating layer thickness on the potential disorder in the MoS₂ FET channels. The same research group further lowered the LOD to 60 fM for the detection of TNF- α molecules by utilizing MoS₂ based electrodes functionalized with anti-human TNF- α antibody.⁹⁹⁵ Interestingly, the developed sensors, operating in the subthreshold transport regime exhibited even higher current sensitivities in contrast with sensors working in the linear regime. This high operation subthreshold-regime sensitivity may be utilized to further lower the LOD for TNF-determination.

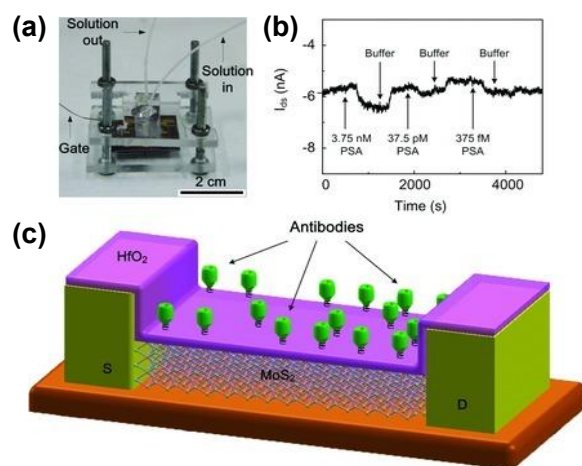


Figure 58. (a) Schematic of the biosensor configuration. (b) Conductance-versus-time data recorded during alternate delivery of PSA and pure buffer solutions; the PSA concentrations were 3.75 nM, 37.5 pM, and 375 fM, respectively. Dashed lines are the local baselines, and the length of the lines with arrows are the ΔI_{ds} (i.e., I_{ds} change in response to the presence of PSA). The buffer solutions used in all measurements were 100 μ M phosphate buffer solutions. (c) Schematic of the biofunctionalization layers on the device surface (S: source, D: drain).⁹⁹³ Reproduced with permission from Ref. ⁹⁹³ Copyright 2014 John Wiley and Sons.

Antibodies, and nucleic acid aptamers have been progressively identified as potential molecular recognition elements for the construction of biosensors capable of detecting various biomolecular targets. Huang et al. developed label-free electrochemical biosensor for 17 β -estradiol determination through the immobilization of the selective aptamer on the surface of WS₂ nanosheets decorated with Au nanoparticle on GCE.⁹⁹⁶ The resulting biosensor responded linearly to 17 β -estradiol in 1.0 $\times 10^{-11}$ to 5.0 $\times 10^{-9}$ M concentration range with the LOD of 2.0 $\times 10^{-12}$ M, and could be used for practical determination of biomolecule in serum and water samples. Huang and co-workers fabricated a bio-platform for immunoglobulin E (IgE) determination based on Au nanoparticle and aptamer functionalized WS₂-graphene nanocomposites.⁹⁹⁷ The synergistic effect between WS₂, graphene and Au resulted in significant signal amplification, allowing determination of IgE at concentrations as low as 0.12 pM. Huang et al. constructed an electrochemical sensor for the determination of bisphenol A (BPA) based on MoS₂-chitosan-Au nanoparticles composites modified electrode.⁹⁹⁸ A linear correlation between the oxidation peak current and BPA concentration was observed in the concentration range spanning from 0.05 to 100 μ M with the LOD of 5.0 $\times 10^{-9}$ M. CEA selective immunosensor was recently fabricated by Wang et al., in which MoS₂-Au was used as the solid support for the immobilization of CEA primary antibody, Ag nanoparticles, GOD, and CEA secondary antibody.⁹⁹⁹ The fabricated immunosensor allowed detection of CEA in the range of 1 pg mL⁻¹ to 50 ng mL⁻¹ with the LODs of 0.27 pg mL⁻¹ in human serum albumin samples. In addition, this immunoassay exhibited minimum degree of cross-reactivity with other biomolecules including human chorionic gonadotropin (HCG), α -fetoprotein (AFP), cancer antigen 125 (CA125) and PSA. Jing et al. used a sandwich-type electrochemical assay for sensitive detection of thrombin by using palladium nanoparticles decorated on poly(diallyldimethylammonium chloride)-graphene-MoS₂ surface, which was further functionalized by hemin/G-quadruplex, GOD, and toluidine blue (Tb) serving as redox probes.¹⁰⁰⁰ The incorporated GOD catalyzed the oxidation of glucose to gluconolactone, which was linked with the reduction of the dissolved oxygen to H₂O₂. Both processes were then catalyzed by PdNPs and hemin/G-quadruplex species acting as hydrogen peroxide (HRP)-mimicking enzymes. This resulted in significant electrochemical signal amplification, allowing the determination of thrombin at 0.062 pM concentrations.

Pumera et al. incorporated several 2D transition metal dichalcogenides (TMDs) including WS₂, WSe₂, MoS₂, and MoSe₂ into the second-generation glucose biosensor through drop-casting each material onto the GCE, followed by immobilization of GOD and glutaraldehyde (GTA) on the electrode surface.¹⁰⁰¹ WS₂, and WSe₂ exhibited smaller peak-to-peak separation and faster electron transfer rates than electrodes based on other studied TMDs. The enhanced performance of WX₂ (X = S, Se) modified electrodes was attributed to the presence of metallic 1T phase, which promoted the signal transduction in the developed sensor. The resulting sensors could detect glucose at

concentrations as low as 52 μM . Wang and co-workers achieved comparable sensitivity to glucose (2.8 μM) by functionalizing the surface of MoS_2 with gold nanoparticles and used it as a large capacity scaffold for GOD adsorption.¹⁰⁰² A non-enzymatic glucose sensor based on the MoS_2 decorated with Cu nanoparticles covered with Nafion binder was developed by Huang et al.¹⁰⁰³ This bio-device exhibited good response (1055 $\mu\text{A mM}^{-1} \text{cm}^{-2}$ sensitivity) to glucose in the concentration range of 0.2 mM to 4 mM with high selectivity over DA, UA, and AA.

2D TMDs have also been demonstrated to exhibit appealing properties for the detection of small biological molecules including neurotransmitter, metabolites or vitamins.³⁹⁴ Narayanan et al. utilized solvent assisted chemical exfoliation to prepare atomically thin sheets of MoS_2 and used it for the determination of DA in the presence of AA.¹⁰⁰⁴ They reported on the presence of surface negative charges in MoS_2 , which eliminated the interference of negatively charged AA, at physiological pH, thus allowing differentiation between AA and DA. Different experimental approach to improve selectivity to DA was adopted by Wu et al., who prepared electrochemically reduced MoS_2 nanosheets on the 3-aminopropyltriethoxysilane modified GCE through irreversible voltammetric cycling of the film in 0.5 M NaCl under N_2 atmosphere.¹⁰⁰⁵ The formed electrode could differentiate between AA, UA, and DA with the strongest signal observed for DA. The high sensitivity to DA can be explained by the presence of negative charges on the surface of rMoS_2 (after electrochemical reduction) which repelled the anionic forms of AA and UA but induced attractive interactions with the cationic form of DA.

Sarkar et al. employed template-free solvothermal method to prepare vanadium sulfide (VS_2)-Nafion modified GCE for a non-enzymatic electrochemical detection of H_2O_2 .¹⁰⁰⁶ The resulting biosensor responded to H_2O_2 in a broad concentration range of 0.5 μM to 3.0 mM, with the LODs of 0.224 μM . Wang et al. further improved sensitivity to H_2O_2 through the incorporation of hydroquinone, as redox mediator, on the surface of MoS_2 .¹⁰⁰⁷ This sensor responded linearly in the concentration range of 1.0×10^{-6} to 9.5×10^{-4} M with the detection limit of 2.6×10^{-7} M, as demonstrated through DPV measurements. Another experimental strategy for sensitive H_2O_2 sensing was shown by Song and co-workers.¹⁰⁰⁸ The authors, by using horseradish peroxidase immobilized onto the surface of MoS_2 -graphene nanocomposite, could sense H_2O_2 with sensitivity of 679.7 $\mu\text{A mM}^{-1} \text{cm}^{-2}$, and nanomolar detection limits 49 nM. In addition, the analytical response was not hindered by the presence of 1 mM interferants such as AA, lysine (Lys), DA, and cysteine (Cys). Yoo et al. performed electrochemical biosensing of H_2O_2 using myoglobin and MoS_2 nanoparticles encapsulated within GO.¹⁰⁰⁹ The proposed sensor could detect H_2O_2 at 20 nM concentrations, and exhibited good selectivity over AA, NaNO_2 , and NaHCO_3 interferants. The encapsulation of MoS_2 nanoparticles in GO, significantly enhanced the available surface area for myoglobin (Mb) immobilization, consequently improving the measured analytical signal. More recently, the group led by Zhu used GCE modified with MoS_2 nanoparticles for real-time trace

amount monitoring of H_2O_2 (LODs 2.5 nM) released from Raw 264.7 cells.²⁵⁰ The authors attributed good electrocatalytic activity of the developed biosensor, for reduction of H_2O_2 , to large fraction of exposed edge sites, and a high surface area of formed nanoparticles.

Nucleic acids. 2D TMDs were also employed to construct electrochemical biosensor not only for detecting small molecules, cells and proteins, but also nucleic acids. Loo and co-workers developed a sensitive DNA sensor based on the disposable electrical printed carbon chip electrodes functionalized with probe DNA molecules by physical adsorption.¹⁰¹⁰ MoS_2 nanoflakes were then used as an electroactive label, with the oxidation peak exploited as the analytical signal. The mechanism of detection is based on the different affinity of MoS_2 towards ssDNA and dsDNA. The same research group also investigated the influence of different transition metals (Mo and W) and chalcogens (S and Se) on the interactions between heparin (Hp) and transition metal dichalcogenides.¹⁰¹¹ Se- and Mo-TMDs materials displayed strong interactions with Hp DNA in contrast to WS_2 and WSe_2 TMDs, respectively. Interestingly, upon chemical exfoliation, the difference in the degree of interactions between the immobilized Hp and each TMDs became less significant.

Yang and co-workers electropolymerized xanthurenic acid (XA) directly onto the surface of MoS_2 and used it for direct sensing of guanine and adenine at nanomolar concentrations (LOD of 2.7×10^{-8} M and 3.2×10^{-8} M for adenine and guanine, respectively).¹⁰¹² The negatively charged surface of the MoS_2 -poly(XA) facilitated the adsorption of positively charge nucleotides on its surface, giving rise to enhanced electrocatalytic effect.¹⁰¹² Wang and co-workers exfoliated MoS_2 sheets through sonication in 1-butyl-3-methylimidazolium hexafluorophosphate ionic liquid and thionin to form MoS_2 -thionin composites.¹⁰¹³ The resulting composite film was used as selective biosensor for the detection of dsDNA (0.09 ng mL^{-1} to 1.9 ng mL^{-1}) through intercalation and electrostatic interactions of thionin with DNA. Lee et al. further improved the sensitivity to DNA by immobilization of ssDNA probe molecule onto the surface of MoS_2 in FET device.¹⁰¹⁴ The resulting bio-platform responded to targeted ssDNA with high sensitivity of 17 mV dec^{-1} , wide dynamic range of spanning over six orders of magnitude and LOD of 10 fM. The hybridization of target ssDNA with probe molecule in the sensing channel of the biosensor led to the negative shift of the threshold voltage and an increase in the drain current. This observation could be ascribed to electrostatic gating effects induced by the detachment of negatively charged probe DNA molecules from the MoS_2 electrode surface after hybridization.

To further improve adsorption capacity for the loading of probe DNA molecule, Jiao and co-workers electrodeposited free-standing ZnO directly on the surface of MoS_2 scaffold, and consequently used the nanocomposite for the detection of DNA.¹⁰¹⁵ The authors reported on high sensitivity of the developed biosensor to DNA with LODs down to 6.6×10^{-16} M concentrations. The good adsorption of probe DNA to MoS_2 surface was attributed to strong

electrostatic interaction between positively charged ZnO and negatively charged DNA. Yang et al. lowered the detection limits to DNA through the fabrication of MoS₂-PANI-DNA nanocomposite modified carbon paste electrode.¹⁰¹⁶ MoS₂ was prepared through a liquid exfoliation of bulk MoS₂, while polyaniline-MoS₂ composite was prepared by oxidative polymerization of aniline monomer (ANI) directly on the surface of MoS₂ film. The prepared nanocomposite served as a scaffold for the immobilization of probe DNA. This biosensor exhibited dynamic detection range for the complimentary CaMV35S gene sequence in the concentration range spanning from 1.0×10^{-15} to 1.0×10^{-6} M and the detection limit of 2.0×10^{-16} M. Comparable sensitivity was obtained by Huang et al., who functionalized the surface of WS₂-graphene composite with gold nanoparticles and chitosan, and used it as a support for the immobilization of probe DNA molecules.¹⁰¹⁷ The resulting sensor could detect the target DNA at 2.3 fM concentration. Liu and co-workers further lowered the detection limits down to 0.79 fM by incorporating MoS₂-multiwall-carbon nanotubes-Au-GOD onto the surface of GCE. The same sensor could also differentiate between the three-base mismatched DNA and one-base mismatched DNA demonstrating high selectivity for nucleic acid detection.

One of the most sensitive 2D TMDs based sensors for the label-free determination of DNA was fabricated by Jiao and coworkers by using ultrasound exfoliation method to produce a thin-layer of MoS₂.¹⁰¹⁸ The thin MoS₂ layers were then used as scaffolds for the immobilization of probe ssDNA molecule, via the van der Waals interactions, between the basal plane of MoS₂ and nucleobases of ssDNA. Upon the hybridization with target ssDNA, the formed dsDNA detached from the MoS₂ surface causing a diminishment in the peak current of methyl blue. The response of this biosensor was linear within the DNA concentration range of 1.0×10^{-10} to 1.0×10^{-4} μ M, exhibiting a detection limit of 0.019 fM.¹⁰¹⁸ Recently, phosphorodiamidate morpholino oligos DNA functionalized MoS₂ in FET biosensor was used for label-free detection of DNA in serum samples.¹⁰¹⁹ High affinity of PMO to bind DNA enabled the detection of target analyte at 6 fM concentrations, which is lower than that of the previously reported MoS₂ FET DNA biosensor based on DNA-DNA hybridization. The resulting MoS₂-based FET sensor demonstrated high sequence selectivity capable of discriminating between the complementary DNA from one-base mismatched DNA, three-base mismatched DNA, and noncomplementary DNA.¹⁰¹⁹

Beyond the DNA analysis, 2D TMDs-based electrodes showed great potential for real-sample RNA and ATP monitoring. For example, the Zhu group fabricated a label free micro-RNA-21 sensor using MoS₂-Au-Thionine composites as transducer and recognition element.¹⁰²⁰ They observed that the formation of the DNA-RNA complex on the surface of electrode hindered the electron transfer of thionine. This bio-platform responded linearly in the 1.0 pM to 10.0 nM concentration range with LODs of 0.26 pM and could detect microRNA-21 in human serum samples. Su et al. immobilized both thrombin and adenosine triphosphate (ATP) specific aptamers on the surface of MoS₂

modified with Au nanoparticles through Au-S bond formation.¹⁰²¹ This aptasensor could simultaneously detect ATP and thrombin at concentrations as low as 0.74 nM for ATP and 0.0012 nM for thrombin with high selectivity to target molecules over cytidine triphosphate, uridine triphosphate, and guanosine triphosphate, L-lysine, bull serum albumin, Hb, and L-histidine.¹⁰²¹ The observed signal enhancement was due to the synergy effect between the immobilized aptamer, and the surface of MoS₂-Au modified electrode. The same group also developed a label-free immunosensor based on Au-thionine-MoS₂ composites for carcinoembryonic antigen (CEA) detection.¹⁰²² Under optimal experimental conditions, this bio-platform showed LOD as low as 0.52 pg mL⁻¹ and a wide linear response range spanning from 1 pg mL⁻¹ to 10 ng mL⁻¹.¹⁰²²

Despite the increasing number of successful demonstrations of 2D TMDCs in biosensing, the fundamental issue lays in the limited understanding of the influence of the structural and compositional defects as well as lateral dimensions/thickness on their sensing properties. In particular, the presence of defects, kinks, and edges contributes to the formation of localized metallic or semi-conductive regions, which similarly to graphene, demonstrate varying catalytic effect for biomolecule sensing.^{871, 1023} Therefore, novel synthetic methods, with large degree of structural control, are required to induce desired sensing properties for the engineering of biosensors. The formation of novel hybrid materials through incorporating other electroactive components such as metal oxides, metals, graphene, or conductive polymers may be also of interest for the design of new generation of biosensors. Besides the improvement in the manufacturing of high quality TMDCs, in large area, for biosensor applications, their production at industrial-scale is still challenging. Regardless of these issues, the use of 2D TMDCs is an exciting development, and will provide unique opportunities for biosensing applications.

4.4.4. Metal Oxides

2D metal oxides have recently become recognized as either sensing elements or immobilization scaffolds for the fabrication of biosensors due to their excellent electrical properties arising from the electron confinement effect, high surface-to-volume ratio, high surface reactivity and catalytic activity along with strong adsorption ability for analytes. Impedimetric sensor was developed by Sticker et al., who employed atomic layer deposition to fabricate 15 nm thick coatings of ZrO₂, sandwiched between two Au electrodes, on the PDMS biochip.¹⁰²⁴ The developed bio-platform was then applied for label-free analysis of human lung adenocarcinoma epithelial cell cultures (H441) and human dermal fibroblast cells (NHDF). Vabbina and co-workers immobilized anti-cortisol antibody (Anti-Cab) onto the surface of 2D ZnO modified Au electrodes and used it as label-free cortisol specific immunosensor.⁹⁰⁵ The analytical response of these sensors was not affected by the presence of biological interferants in the sample such as PSA, NSE, EGFR and BSA, and the sensor was suitable for cortisol detection at concentrations as low as 1 pM. The improved catalytic performance was attributed to the presence of large

area in polarized (0001) plane in CuO, and high surface charge density that could promote higher loadings of the Anity-Cab antibody on the surface. Tan et al. fabricated a nanocomposite film composed of TiO₂-CH- α -1-fetoprotein antibody, and applied it for the amperometric detection of AFP in real serum samples. The resulting immunosensor responded to AFP within the concentration range of 1.0 to 160.0 ng/mL, and LODs of 0.1 ng mL⁻¹. A nanostructured ZnO film with a wide bandgap (3.37 eV), and a large excitation binding energy (60 eV), prepared using sol-gel process, has been used for the immobilization of ChOx (IEP 4.7) to sense cholesterol with a wide linear range (5.0–400 mg dL⁻¹), low K_m (0.98 mg dL⁻¹), and high sensitivity (59 nA mg⁻¹ dL cm⁻²).¹⁰²⁵ The same research group synthesized ZnO films through radiofrequency magnetron sputtering at 50 mTorr, and also utilized it as a scaffold for ChOx. The fabricated ChOx - ZnO - Au electrode demonstrated high sensitivity and linear responses to cholesterol in the range of 0.65–10.34 mM, and K_m values as low as 2.1 mM. In later study, Solanki et al. immobilized rabbit-immunoglobulin antibodies (r-IgGs) together with BSA onto the surface of ZnO for the determination of ochratoxin-A.¹⁰²⁶ The resulting impedimetric sensor showed high sensitivity (189 Ω nM dm⁻³ cm⁻²) to ochratoxin-A in the concentration range of 0.006–0.01 nM dm⁻³ and LODs of 0.006 nM dm⁻³. Malhotra and co-workers electrochemically deposited ZrO₂ film onto gold electrode and used it as scaffold for the immobilization of 21-mer ssDNA probe, specific to Mycobacterium tuberculosis. The resulting biosensors exhibited LODs of 65 ng mL⁻¹ with response time of less than 60 s.¹⁰²⁷ Solanki et al. also fabricated nanolayers of ZrO₂, through a sol-gel-method, for the immobilization of 17-base ssDNA, identified from the 16s rRNA coding region of Escherichia coli. This biosensor demonstrated high selectivity and sensitivity towards hybridization detection of complementary DNA in the range of 10⁻⁶ to 10⁶ pM.¹⁰²⁸

FETs based on metal oxides have attracted much attention in biosensing research and related applications due to their high sensitivity and specificity for rapid analyte detection. For example, Balendharm and co-workers incorporated 2D MoO₃ layers, prepared through liquid phase exfoliation, into a FET device for BSA determination with 250 μ g mL⁻¹ sensitivity.^{1029–1030} The exposure of the prepared biosensor induced protein immobilization onto the surface of MoO₃ nanosheets. The negatively charged BSA induced a negative potential on the surface of the sensing layer further resulting in the reduction of the channel conductance. Another strategy to impart selectivity to targeted analytes was demonstrated by Lahav and co-workers, who imprinted (R/S)-2-methylferrocene carboxylic acids, (R/S)-2 phenylbutanoic acid, and (R/S)-2-propanoic acid onto TiO₂ thin film on the gate surface of ISFET devices.¹⁰³¹ The imprinted sites demonstrated high chiroselectivity and chiroselectivity only towards the imprinted target enantiomers. Pogorelova and co-workers fabricated an ISFET device utilizing a molecularly imprinted polymeric membrane containing specific recognition sites for benzylphosphonic acids and thiophenols through the polymerization of titanium(IV) butoxide in the presence of a titanium(IV) phosphonate

complexes.¹⁰³² The imprinted TiO₂ films exhibited good sensitivity to different mercaptants and phosphonic acid derivatives in the concentration range of 1 \times 10⁻⁶ to 5 \times 10⁻⁴ M.

Mishra et al. employed FTO-coated conducting glass substrate modified with NiO for a non-enzymatic label-free glucose determination.¹⁰³³ The biosensor showed good selectivity to glucose over folic acid, AA, and UA, high-specific sensitivity of 3.9 μ A μ M cm⁻², LOD of 1 μ M and a response time of less than 1 s. High sensitivity of the NiO coated electrodes to glucose can be attributed to the oxidation of glucose molecules immobilized within larger surface area of the NiO film, catalyzed by the presence of Ni³⁺ sites created by electrochemical cycling. Yang and co-workers observed that the thin layers of CuO-Nafion nanocomposite, deposited on GCE, significantly enhanced sensitivity for non-enzymatic oxidation of glucose.¹⁰³⁴ The authors reported on the LOD of 50 nM, response time under 2 sec, and linear response range spanning from 0.1 to 4.0 mM. The proposed mechanism for the oxidation of glucose on CuO film relied on the deprotonation and isomerization of glucose to its enediol form. This process was then followed by adsorption of glucose onto the electrode surface, and subsequent oxidation by Cu^{II} and Cu^{III}.¹⁰³⁴

Xu and co-workers fabricated a H₂O₂ biosensor based on ZnO-Au nanoparticles-Nafion-HRP modified GCE.¹⁰³⁵ The observed catalytic current increased linearly with the H₂O₂ concentration in a range of 1.5 \times 10⁻⁵ to 1.1 \times 10⁻³ M, with the LOD of 9.0 \times 10⁻⁶ M. Jia et al. further improved sensitivity to H₂O₂ by attaching vertically aligned Co₃O₄ nanowalls, synthesized by directly heating Co foil under ambient conditions, to the surface of GCE using silver paint.¹⁰³⁶ The Co₃O₄ modified electrodes showed good sensitivity to H₂O₂ oxidation (1671 μ A mM⁻¹cm⁻²) and the detection limit of 2.8 μ M. The improved electrocatalytic performance of Co₃O₄/GCE was due to an increased electron transfer rate between H₂O₂ and Co₃O₄ nanowalls, and enhanced accessibility of many nanoscale transport channels in the composite film. Li and co-workers used benzyltrimethylammonium hydroxide (BTMAH) ionic liquid mediated autoclave reaction to synthesize 2D CuO nanoplates.¹⁰³⁷ The authors suggested that the benzyltrimethylammonium cation preferentially adsorbs onto the (001) planes subsequently blocking the further growth along the [001] direction. This effect led to the growth along the (001) planes giving rise to well-defined 2D nanostructure. The resulting CuO modified electrodes exhibited good electroactivity for the amperometric detection of H₂O₂. Li et al. fabricated 30 nM thick nanosheets of CuO directly onto the surface of Cu foil and applied it for the amperometric sensing of H₂O₂.¹⁰³⁸

While 2D metal oxides has experienced rapid adoption in the field of biosensing, much remains to be done in exploring the unique features of this exciting materials. Focusing on understanding the nature of biomolecule-transducer interactions using these 2D materials in biosensing applications is also of growing interest. Formation of innovative 2D metal oxides composite materials such as inorganic-organic and metal-semiconductor hybrids, is also being explored as the new approach to harness their

multifunctional properties, resulting from the combination of both nanostructures. For instance, the Schottky barrier formed at the interface between metal oxide and metal nanoparticles can significantly alter the electron transport properties in the material, and thus it may be utilized to enhance charge transfer between redox active enzymes and transducers, consequently improving the performance of bioanalytical devices. Furthermore, surface embedment/immobilization of bioactive molecules with desired bioanalytical properties for facilitating material-analyte interactions as well as improving the charge transfer (e.g., enzymes, MIPs, proteins) should be regarded as a promising strategy for the development of amplified biosensing technologies. Novel synthetic strategies that offer accurate control over the size, morphology and nanostructure of 2D metal oxides, may facilitate their incorporation into integrated bioanalytical devices as well as provide a favorable environment for achieving the oriented immobilization of desired biomolecules on their surface, which can lead to signal amplification. Altogether, still much more should be done for the incorporation of 2D and layered metal oxides for future technological advances.

4.4.5. Other 2D Materials

Boron nitride, consisting of strong sigma bonds and weak van der Waals layered structure, is a material with high thermal conductivity and mechanical stability.⁴⁴⁷ 2D *h*-BN has already been utilized as an electrocatalyst in applications such as the oxygen reduction reaction (ORR)¹⁰³⁹ and in metal-free solar energy conversion.¹⁰⁴⁰ This electrocatalytic performance might be beneficial for the development of electrochemical sensors. Khan and co-workers demonstrated that GCE, boron-doped diamond (BDD), and screen-printed graphitic electrodes (SPEs) modified with *h*-BN exhibited electrocatalytic effect to DA oxidation (**Figure 59a-b**).¹⁰⁴¹ The electrochemical performance was largely dependent on the mass loading of the *h*-BN, and the nature of the underlying electrode. In particular, *h*-BN drop-cast layer was readily delaminated from the smooth electrode surface as observed for GCE, resulting in higher overpotential required for DA oxidation, and decreased peak current. The resulting electrodes exhibited detection limits of 0.65 μM to DA in the presence of UA. Nonetheless, the simultaneous detection of DA and AA was not possible due to poor peak-to-peak resolution between these biomolecules. The same research group observed that through exfoliation of *h*-BN in surfactant solution the electrochemical performance of the *h*-BN modified SPE to DA oxidation was dominated by the presence of incorporated surfactant e.g., sodium cholate. Such modifications led to diminishment of LODs to 1.57 μM versus pristine *h*-BN.¹⁰⁴² Li et al. prepared hexagonal *h*-BN flakes through low temperature combustion synthesis, carbothermal reduction and nitridation methods. The synthesized *h*-BN were largely amorphous and possessed layered structure with high density defects and active surface groups. This resulting biosensor could simultaneously differentiate between AA, DA and UA within 30–1000, 0.5–150 and 1–300 μM concentration ranges, with detection limits of 3.77, 0.02 and 0.15 μM for AA, DA and UA, respectively. The enhancement in the

electroanalytical response was attributed to high specific surface area together with high density of defects in the *h*-BN.¹⁰⁴³ An amperometric sensor for the detection of indole-3-acetic acid (IAA) using hemin–boron nitride (hemin/BN) nanocomposite modified electrodes was developed by Xu and co-workers.¹⁰⁴⁴ The hemin–BN nanocomposites were synthesized using a facile hydrothermal method. The sensor responded linearly to changing concentrations of IAA from 0.5 μM to 0.08 mM with a detection limit of 0.1 μM . Seckin and co-workers using polyimide–boron nitride (PI–BN) nanocomposite modified Pt electrodes prepared a DA biosensor. The resulting device exhibited LODs of 4×10^{-8} M to DA oxidation with good selectivity to UA, AA, lactose, urea, and sucrose.¹⁰⁴⁵ Non-enzymatic glucose sensor has been developed by Ranganathan et al. through the use of *h*-BN nanosheets–Cu–BTC MOF composite. Electrochemical measurements demonstrated a sensor sensitivity of 18.1 $\mu\text{A } \mu\text{M}^{-1} \text{ cm}^{-2}$, linear response range of 10–900 μM , and LOD of 5.5 μM to glucose. In addition, the biosensor exhibited satisfactory selectivity over dopamine, AA, UA, urea, and nitrate.¹⁰⁴⁶ Two-dimensional *h*-BN functionalized with graphene quantum dots and molecularly imprinted polymer (MIP) deposited on glassy carbon electrode was capable of detecting serotonin (5-HT) in the 1.0×10^{-12} M to 1.0×10^{-8} M concentration range with LODs of 2.0×10^{-13} M.¹⁰⁴⁷ The resulting electrodes exhibited high selectivity to serotonin over dopamine, tryptophan, and norepinephrine, and were suitable for direct quantification of this neurotransmitter in urine samples due to high binding affinity of MIP to 5-HT.

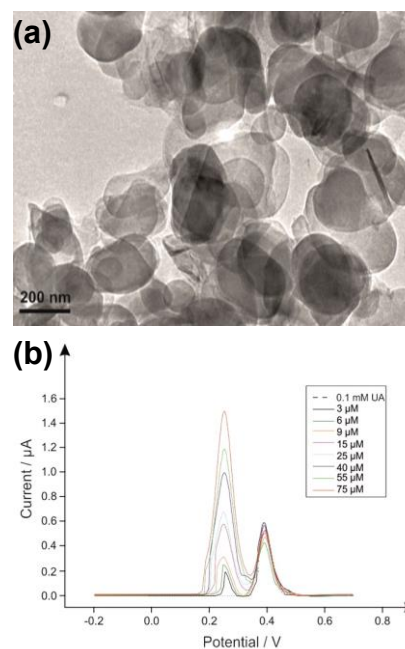


Figure 59. (a) TEM images of 2D-*h*-BN nanosheets. (b) DPVs recorded by adding aliquots of DA at concentrations in the range of 3–75 μM (in 0.1 mM UA in pH 5.0 acetate buffer) utilizing an *h*-BN modified SPEs.¹⁰⁴¹ Reproduced from Ref. ¹⁰⁴¹ Copyright 2016 American Chemical Society.

MXenes have attracted significant research interest in recent years due to their unique properties, such as metallic conductivity, hydrophilic surfaces, and good stability in aqueous environments.¹²¹ This combination of properties makes them suitable candidates for various analytical applications.¹⁰⁴⁸ Xu and co-workers constructed an ultrathin conductive $\text{Ti}_3\text{C}_2\text{T}_x$ ($\text{T}: =\text{O}, -\text{OH}, -\text{F}$) based FET device, and used it for the monitoring of cultured primary hippocampal neurons as well as the detection of dopamine (**Figure 60a-c**).¹⁰⁴⁹ The ultrathin $\text{Ti}_3\text{C}_2\text{T}_x$ micropatterns were formed by microcontact printing (μCP) of $\text{Ti}_3\text{C}_2\text{T}_x$ aqueous dispersion directly onto the 3-aminopropyltriethoxysilane-covered slips. The resulting devices could detect dopamine through the interaction between DA, and the electrons from the terminal groups (e.g., $-\text{OH}$ or $-\text{F}$) of the $\text{Ti}_3\text{C}_2\text{T}_x$ leading to an increase in the number of holes in the material, and subsequently enhancement in the conductance of the FET device. In addition, the same device was used for real-time monitoring of activity of cultured primary hippocampal neurons with excellent biocompatibility even in long term culturing. Wang et al. fabricated a mediator-free biosensor for the detection of H_2O_2 using MXene $\text{Ti}_3\text{C}_2\text{T}_x$ as scaffold for the immobilization of hemoglobin (Hb).¹⁰⁵⁰ $\text{Ti}_3\text{C}_2\text{T}_x$ - Ti_3C_2 sensing layer was prepared by etching Al from Ti_3AlC_2 in HF and subsequently by mixing the synthesized MXene with Hb and Nafion to produce a stable nanocomposite. The resulting biosensors responded linearly to changing concentrations of H_2O_2 in the range of 0.1–260 μM with the LODs of 20 nM. They observed that the enzyme was adsorbed by surface functional groups of the nanolayers, and then is funneled down towards the interior of the MXene nanolayers allowing the immobilization of enzyme on the inner surfaces of the organ-like structure. This effect led to an increased chance of effective collisions between substrate and redox proteins resulting in enhanced performance of the developed sensor. The same research group utilized the special organ-like structure of TiO_2 - Ti_3C_2 nanohybrids to entrap Hb on the surface of the electrode and used it as a biosensor for analytical detection of H_2O_2 .¹⁰⁵¹ The resulting device exhibited wide linear range of response 0.1–380 μM , and detection limits of 14 nM. In addition, the TiO_2 - Ti_3C_2 based sensor retained up to 94.6% of the initial response to H_2O_2 after 60-day storage, demonstrating excellent robustness for bioanalytical applications. Lorencova et al. used $\text{Ti}_3\text{C}_2\text{T}_x$ layer drop-cast on GCE as electrocatalyst for reduction of H_2O_2 . The fabricated biosensor could detect H_2O_2 amperometrically at the concentrations as low as 0.7 nM with the response time shorter than 10 sec. The same sensor also exhibited sensitivity to direct oxidation of NADH.¹⁰⁵² An amperometric biosensor platform constructed from $\text{Ti}_3\text{C}_2\text{T}_x/\text{Au}/\text{Nafion}/\text{GOD}$ deposited on GCE was recently applied for enzymatic sensing of glucose.¹⁰⁵³ The nanocomposite-based biosensor exhibited a linear amperometric response to glucose in the concentration range from 0.1 to 18 mM with a sensitivity of $4.2 \mu\text{A} \text{mM}^{-1} \text{cm}^{-2}$ and a detection limit of 5.9 μM . The superior sensing performance of this sensor was attributed to the presence of $\text{Au}/\text{Ti}_3\text{C}_2\text{T}_x$, which effectively facilitated electron transfer between the active redox centers of the enzyme and the electrode.

Zhu and co-workers also utilized MXene- Ti_3C_2 and Nafion composite layer as effective scaffold for the immobilization of Hb on the GCE to fabricate a mediator-free biosensor for nitrite determination.¹⁰⁵⁴ The resulting MXene-based bio-platform displayed a low detection limit of 0.12 μM , and a linear response range spanning from 0.5 to 11800 μM , and was applied for the detection of nitrite in environmental water samples without any other pretreatment. GOD immobilized on the surface of $\text{Ti}_3\text{C}_2\text{T}_x$ nanosheets decorated with Au nanoparticles and Nafion was used to construct an enzymatic glucose biosensor by Rakhi and co-workers.¹⁰⁵⁵ The fabricated biosensor demonstrated electrocatalytic activity toward the detection of glucose within 0.1 mM to 18 mM concentration range with the LOD of 5.9 μM , and good selectivity over biological interferants including DA, UA, and AA.¹⁰⁵⁵ $\text{Ti}_3\text{C}_2\text{T}_x$ sheets doped with Pt nanoparticles has been adopted by While Lorencova et al. to develop biosensor for the detection of AA, DA, UA, acetaminophen, and H_2O_2 .¹⁰⁵² The authors observed that the detection of H_2O_2 (LOD of 448 nM) was not compromised by the presence AA, DA, UA, and acetaminophen, since the applied potential for H_2O_2 catalysis was below the redox potential required to oxidize the interferants. Even though each individual biomolecule could be detected at the nM concentrations, the selectivity of the formed nanohybrid material was largely dictated by the presence of outer membrane e.g., chitosan or Nafion, in particular $\text{Ti}_3\text{C}_2\text{T}_x$ -Pt hybrids offer limited resolution between DA and AA, which may create difficulties in the practical application of these sensing devices.

The intriguing properties of 2D nanomaterials such as tunable conductivity, large surface area, biocompatibility, or electronic anisotropy further suggests that future advances in the interdisciplinary research are likely to lead to a new generation of electrochemical biosensors. The most recent progress in this field relies on the synthesis of novel hybrid materials by combining the 2D nanostructures with other compounds such as metal nanoparticles, metal oxides or conductive polymers leading to the fabrication of electrochemical sensors and biosensors with improved analytical performance due to the synergistic combination of their electroanalytical properties. Most of the biosensing experiments reported using 2D materials had to be performed under a controlled environment due to often limited stability to water and air that results in the degradation of the nanostructures. Therefore, novel ways to improve stability of these materials (e.g., through the application of protective coating or careful device engineering) need to be addressed for practical biosensing applications. The evaluation of the toxicity and biocompatibility of each 2D material is also critical for in vivo applications in sensing. The electrical properties of many 2D materials in the context of biosensing also vary significantly with the presence of lattice defects including corner atoms, uncoordinated open sites, kinks, nanoribbons or edges, where the edge sites, in contrast to basal plane, typically exhibit high electrocatalytic transformations for material-analyte interactions. Hence, future work needs to concentrate on obtaining better understanding of the influence of structural and compositional

defects on the sensing properties of 2D materials as well as developing novel synthetic approaches that provide high degree of compositional control over the final structure. In addition, the lack of suitable technology for manufacturing of 2D nanostructures at the industrial scale, with uniform quality and large area, is yet another challenge. Despite these challenges, 2D materials possess numerous attractive properties for biosensors development, thus opening new realm of possibilities for analytical applications that are

currently non-accessible using conventional 0D, 1D or 3D materials. In particular, the field of flexible/wearable electronics could significantly benefit from the mechanical compatibility of these 2D nanomaterials with current device fabrication methods, giving rise to a new generation of multifunctional biosensing devices.

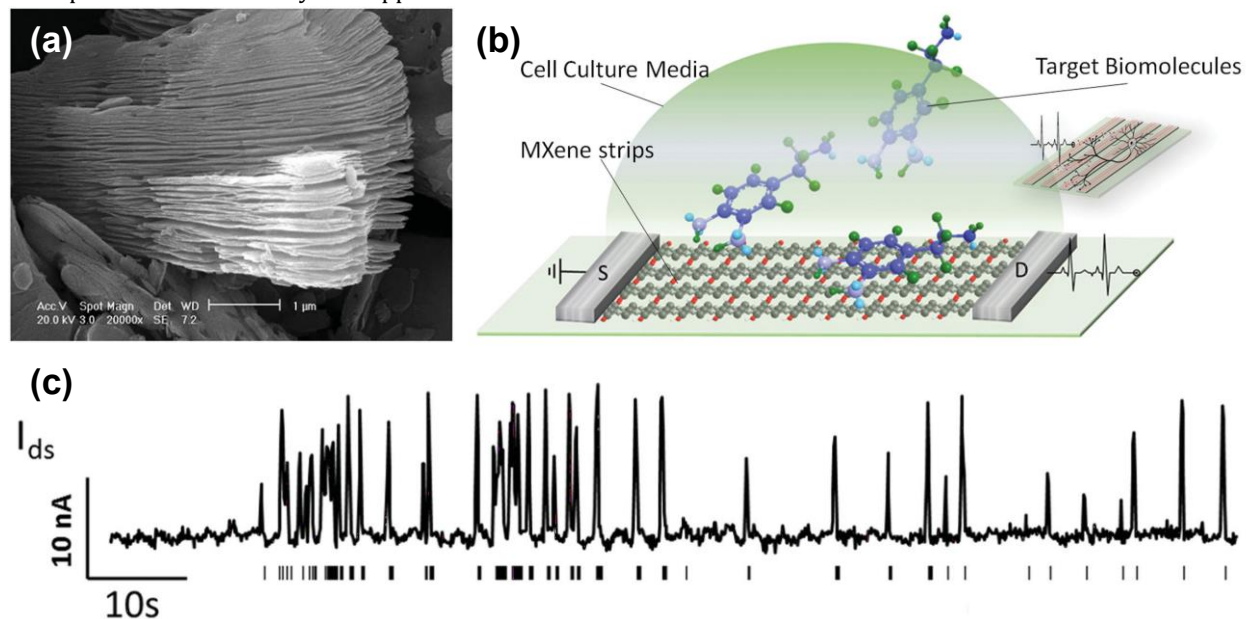


Figure 60. (a) SEM image of the multilayer-structured MXene; (b) Schematic of a biosensing device based on MXene field-effect transistors; (c) The derivation of neuronal spiking activities by using current measurements with the MXene-FET device.¹⁰⁴⁹ Reproduced with permission from Ref. ¹⁰⁴⁹ Copyright 2016 John Wiley and Sons.

Table 6. Summary of Sensing Performances for Biomolecules by 2D Materials.

Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Notes	Ref
(S)-2-methylferrocene carboxylic acids	TiO ₂	FET: Si/SiO ₂ /TiO ₂	I	0.6 mM	0.125–6.25 mM	(R)-2-Methylferrocene carboxylic acids	1031
(S)-2-phenylbutanoic acid	TiO ₂	FET: Si/SiO ₂ /TiO ₂	I	0.5 mM	0.25–2.5 mM	(R)-2-phenylbutanoic acid	1031
(S)-2-propanoic acid	TiO ₂	FET: Si/SiO ₂ /TiO ₂	I	0.45 mM	0.3–1.25 mM	(R)-2-propanoic acid	1031
17β-estradiol	WS ₂ -Au NP-AP	WS ₂ -Au NP-AP/GCE	DPV	2 pM	1.0×10 ⁻¹¹ –5.0×10 ⁻⁹ M	Naphthalene, 1-aminoanthraquinone	996
AA	Gr	Gr/GCE	Amp	6.45 μM	9.00–2314 μM	DA, UA	1056
AA	Gr	Gr/PPF	CV	0.12 mM	0.4–6.0 mM	Glucose	921
AA	Gr-Fe ₃ O ₄ -NH ₂	Gr-Fe ₃ O ₄ -NH ₂ /GCE	Amp	0.074 μM	5.0–1600 μM	DA, UA	1057
AA	Gr-Pt-Nafion	Gr-Pt-Nafion/GCE	DPV	0.15 μM	0.15–34.4 μM	DA, UA	1058
AA	h-BN	h-BN/GCE	DPV	3.77 μM	30–1000 μM	DA, UA	1043
AA	rGO	rGO/GCE	DPV	250 μM	0.5–2 mM	K ⁺ , Ca ²⁺ , Na ⁺ , Mg ²⁺ , Zn ²⁺ , NH ₄ ⁺ , Cl ⁻ , SO ₄ ²⁻ , NO ₃ ⁻ , HCO ₃ ⁻	1059
AA	rGO-Au	rGO-Au/GCE	DPV	5.1×10 ⁻⁵ M	2.4×10 ⁻⁴ –1.5×10 ⁻³ M	NaCl, KCl, NaNO ₃ , CaCl ₂ , Glucose, L-cysteine, CA	1060

	Specific Analyte	Material	Architecture	Readout/ Method	LOD	Experimental range	Notes	Ref
1								
2	AFP	Gr-anti-AFP-Thi	Gr-anti-AFP-Thi/GCE	CV	5.77 pg mL ⁻¹	0.05–2.00 ng mL ⁻¹	IgG, vitamin C, BSA, Glucose	965
3		Gr-Au-COOH-Thi-Nafion	Gr-Au-COOH-Nafion-Thi-anti-AFP/GCE	DPV	5.4 pg mL ⁻¹	0.016–50 ng mL ⁻¹	AFP, CEA, SS2	1061
4	AFP	Gr-COOH-Au-Pd	Gr-COOH-Au-Pd/GCE	Amp	5 pg mL ⁻¹	0.05–30 ng mL ⁻¹	N/A	1062
5		Gr-CT-HRP-anti-AFP-Au-PTH	Gr-CT-HRP-anti-AFP-Au-PTH/GCE	CV	0.7 ng mL ⁻¹	1.0–10 ng mL ⁻¹	N/A	963
6	AFP	rGO-Au NP-PEDOT-PB	rGO-AuNP-PEDOT-PB/GCE	DPV	3.3 pg mL ⁻¹	0.01–50 ng mL ⁻¹	CEA, PSA, BSA, DA, AA, Glucose	964
7	aliskiren	rGO-Pt NP-Nafion	rGO-PtNP-Nafion/GCE	DPV	8.2 nM	0.045–0.45 μM; 0.45–2.70 μM	K ⁺ , Na ⁺ , Ca ²⁺ , Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻	971
8	ATP	Gr-Pr-ATA MoS ₂ -Au NP-Aptamer	Gr-Pr-ATA/GCE	DPV	0.7 nM	2.2 nM–1.3 μM	CTP, GTP, UTP	1063
9	ATP	MoS ₂ -Au NP-Aptamer	MoS ₂ -AuNP-Aptamer/GCE	SQWV	0.74 nM	1 nM–10 mM	CTP, UTP, GTP	1021
10	biotin-streptavidin	MoS ₂	FET: Si/SiO ₂ /MoS ₂ / Ti-Au/Ti-Au	I	100 fM	N/A	IgG	184
11	bisphenol A	MoS ₂ -Au NP-CS	MoS ₂ -AuNP-CS/GCE	CV	5 nM	0.05–100 μM	Al ³⁺ , Fe ³⁺ , Ca ²⁺ , Mg ²⁺ , Cu ²⁺ , Zn ²⁺ , SO ₄ ²⁻ , Br ⁻ , Cl ⁻ , F ⁻ , NO ₃ ⁻	998
12	BNP	rGO-Pt NP-anti-BNP	FET: Si/SiO ₂ /rGO-Pt NP-anti-BNP/Au/Au	I	0.1 pM	100 fM–1 nM	BSA, D-Dimer, HAS	1064
13	BRCA1 5382	rGO-Au NP-ssDNA	rGO-Au NP-ssDNA/GCE	EIS	1.0×10 ⁻² M	3.0×10 ⁻²⁰ –1.0×10 ⁻¹² M; 1.0×10 ⁻¹² –1.0×10 ⁻⁷ M	CT-DNA, NC-DNA	961
14	BSA	MoO ₃	FET: Al ₂ O ₃ /MoO ₃ /Ag/Ag	R	15 μM	1–25 mg mL ⁻¹	N/A	1030
15	caffeine	rGO	rGO/GCE	DPV	N/A	50–300 μM	Theophylline, Methyl xanthine	943
16	carbofuran	Gr-COOH-NiO-Nafion	Gr-COOH-NiO-Nafion/GCE	Amp	5×10 ⁻¹³ M	1.0×10 ⁻¹² –1×10 ⁻¹⁰ M; 1.0×10 ⁻¹⁰ –1×10 ⁻⁸ M	Lucose, CA, OA PO ₄ ³⁻ , SO ₄ ²⁻ , NO ₃ ⁻ , Cu ²⁺ , Pb ²⁺	1065
17	CEA	Gr-Anti-CEA	FET: Si/SiO ₂ /Gr-Anti-CEA/Au/Au	I	100 pg L ⁻¹	100 pg mL ⁻¹ –100 ng mL ⁻¹	NSE, CYFRE21–1	966
18	CEA	Gr-Au-COOH-Nafion	Gr-Au-COOH-Nafion/GCE	DPV	2.8 pg mL ⁻¹	0.010–50 ng mL ⁻¹	AFP, CEA, SS2	1061
19	CEA	Gr-IL-Nafion	Gr-IL-Nafion/GCE	DPV	0.34 fg mL ⁻¹	0.5 fg mL ⁻¹ –0.5 ng mL ⁻¹	CEA, PSA, BSA, MUC1	1066
20	CEA	MoS ₂ -Au-Ab	MoS ₂ -Au-Ab/GCE	DPV	0.27 pg mL ⁻¹	1 pg mL ⁻¹ –50 ng mL ⁻¹	HCG, CA125, PSA, AFP	999
21	CEA	MoS ₂ -PB	MoS ₂ -PB/GCE	DPV	0.54 pg mL ⁻¹	0.005–10 ng mL ⁻¹	AFP, NSE, BSA, IgG.	1046
22	CEA	MoS ₂ -Thi-Au NP	MoS ₂ -Thi-Au NP/GCE	SWVQ	0.52 pg mL ⁻¹	1 pg mL ⁻¹ –10 ng mL ⁻¹	NSE, IgG, AFP	1022
23	CEA	rGO-HRP-Ab ₂	rGO-HRP-Ab ₂ /GCE	EIS	0.64 pg mL ⁻¹	1.0 pg mL ⁻¹ –80 ng mL ⁻¹	hIgG, AFP, PSA	967
24	cells	Gr-AP-Laminin	Gr-AP-Laminin/ITO	Am-perometric	0.1×10 ⁻⁶ M	0.1×10 ⁻⁶ M–100×10 ⁻⁶ M	N/A	978
25	cells (Du-145)	Gr-Au NP-Ab-HRP	Gr-Au NP-Ab-HRP/Au	DPV	20 cells mL ⁻¹	10 ² –10 ⁶ cells mL ⁻¹	MCF-7, 293T, HepG2, L02 cells	979
26	cells (Hella)	Gr-PTCA-Aptamer	Gr-PTCA-Aptamer/GCE	EIS	794 cells mL ⁻¹	1.0×10 ³ –1.0×10 ⁶ cells mL ⁻¹	HeLa cells, K562 cells, MDA-231 cells, Normal cell line, NIH3T3 cells	975
27	cells (HL-60)	Gr-CMC-PEI-FA	Gr-CMC-PEI-FA/GCE	EIS	500 cells mL ⁻¹	5.0×10 ² –5.0×10 ⁶ cell mL ⁻¹	A549 cells, HL-60 cells	976
28	cells (Leukemia)	Gr	Gr/GR	DPV	0.02 cell mL ⁻¹	1.0×10 ⁵ –0.1 cell mL ⁻¹	CCRF-CEM, B-CLL	981
29	cells (Leukemia)	Gr-Au-Aptamer	Gr-Au-Aptamer/GCE	DPV	350 cells mL ⁻¹	5.0 x 10 ² to 1.0 x 10 ⁷ cells mL ⁻¹	HL-60, CEM, Hela, K562	982
30	cells (Leukemia)	Gr-N-Aptamer	Gr-N-Aptamer/SPE	DPV	10 cells mL ⁻¹	1.0×10 ¹ –1.0×10 ⁶ cell mL ⁻¹	CCRF-CEM, Ramos cells	984

Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Notes	Ref
cells (Leukemia)	Gr-PLL	Gr-PLL/GCE	EIS	30 cells mL ⁻¹	1.0×10 ² –1.0×10 ⁷ cells mL ⁻¹	MDA-MB-435S, MDA-MB-231, MDA-MB-453, MCF-7, T-47D cell lines	126
cholesterol	Gr-ChOx	Gr-ChOx/GR	Amp	5 μM	50–350 μM	N/A	1067
cholesterol	Gr-CS-Pd-Pt	Gr-CS-Pd-Pt/GCE	Amp	0.75 μM	2.2×10 ⁻⁶ –5.2×10 ⁻⁴ M	AA, UA, Glucose	1068
cholesterol	Gr-Pt-ChE-ChO	Gr-Pt-ChE-ChO/GCE	Amp	0.2 μM	0.2–35 μM	N/A	926
cholesterol	Gr-PVP-PANI	Gr-PVP-PANI/SPE	Amp	1 μM	50 μM–10 mM	AA, Glucose	1069
cholesterol	Gr-TiO ₂ -PdPt-ChO	Gr-TiO ₂ -PdPt-ChOx/GCE	Amp	0.017 μM	5.0×10 ⁻⁸ –5.9×10 ⁻⁴ M	AA, DA, UA, Glucose	925
cholesterol	Gr-β-CD-MB	Gr-β-CD-MB/GCE	DPV	1 μM	1–100 μM	NaCl, KCl, MgCl ₂ , Glycine, Tyrosine, Tryptophan, AA, SDS, Lidocaine, Chloropramine, Quinine, Quindine, Piroxicam	924
cholesterol	ZnO-ChOx	ZnO-ChOx/ITO	CV	0.5 mg L ⁻¹	5–400 mg L ⁻¹	AA, UA, Glucose, LA, Urea, Sodium pyruvate	1025
cocaine	rGO-Au-aptamer	rGO-Au-aptamer/SPE	DPV	1.5 × 10 ⁻³ pM	1–500 nM	Ecgonine methyl ester, Benzoyl ecgonine	1070
cortisol	ZnO-Anti-Cab-BSA	ZnO-Anti-Cab-BSA/Au	CV/EIS	1 pM	1 pM–100 nM	PSA, NSE, EGFR	1071
DNA	Gr	FET: Si/SiO ₂ /Gr/Au/Au	I	10 pM	N/A	SNS-DNA	1072
DNA	Gr	Gr/GCE	DPV	N/A	N/A	A, G, C, T	950
DNA	Gr	Gr/GCE	DPV	1 μg mL ⁻¹	N/A	A, G, C, T	951
DNA	Gr-Au	Gr-Au/GCE	Amp	3.4 fM	50–5000 fM	MM-DNA, NC-DNA	956
DNA	Gr-Au NP-DNA	Gr-Au NP-DNA/GCE	DPV	8.3×10 ⁻¹² M	2.5×10 ⁻¹¹ –1.3×10 ⁻⁹ M	SBM-DNA, TBM-DNA, NC-DNA	957
DNA	Gr-MoS ₂ -CT-Au-ssDNA	Gr-MoS ₂ -CT-Au-ssDNA/GCE	DPV	0.0022 pM	5.0 × 10 ⁻¹⁴ –5.0 × 10 ⁻⁹ M	SBM-O, C-O, TBM-O	1073
DNA	Gr-MoS ₂ -DNA	Gr-MoS ₂ -DNA/GCE	DPV	1.0×10 ⁻¹⁷ M	1.0×10 ⁻¹⁶ –1.0×10 ⁻¹³ M	NC-DNA, SBM-DNA, DBM-DNA	953
DNA	Gr-ssDNA	FET: Si/SiO ₂ /Gr-ssDNA/Cr/Au	I	1 fM	100 pM–100 nM	SBM-DNA, DBM-DNA, Random sequence DNA	959
DNA	MoS ₂	MoS ₂ /DEP	DPV	0.03 nM	0.03 nM–300 nM	C-DNA, SBM-DNA, NC-DNA	1010
DNA	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Cr-Au/Cr-Au	I	10 fM	1.0×10 ⁻¹⁴ –1.0×10 ⁻⁸	SS-DNA, C-DNA, NC-DNA, SBM-DNA	1014
DNA	MoS ₂ -Au	MoS ₂ -Au/GCE	DPV	11 fM	0.01–100 pM	BSA, IgE, Thrombin, HAS	1074
DNA	MoS ₂ -PANI-DNA	MoS ₂ -PANI-DNA/GCE	EIS	2.0×10 ⁻¹⁶ M	1.0×10 ⁻¹⁵ –1.0×10 ⁻⁶ M	NC-DNA, SBM-DNA	1016
DNA	MoS ₂ -ssDNA	MoS ₂ -ssDNA/CPE	DPV	1.9×10 ⁻¹⁷ M	1.0×10 ⁻¹⁶ M–1.0×10 ⁻¹⁰ M	NC-DNA, SBM-DNA, TBM-DNA	1018
DNA	MoS ₂ -Thi	MoS ₂ -Thi /GCE	SQWV	0.09 ng mL ⁻¹	0.09 ng mL ⁻¹ –1.9 ng mL ⁻¹	BSA	1013
DNA	MoS ₂ -ZnO-ssDNA	MoS ₂ -ZnO-ssDNA/GCE	DPV	6.6×10 ⁻¹⁶ M	1.0×10 ⁻¹⁵ M–1.0×10 ⁻⁶ M	N/A	1015
DNA	rGO	rGO/GR	DPV	9.4 zM	0.1 fM–10 mM	A, G, C, T	952
DNA	rGO	rGO/SPE	DPV	30 nM	N/A	Wild-type, Mutant, NC-DNA	958
DNA	rGO-Au	Gr-Au/GCE	DPV	2.0×10 ⁻⁷ M	2.0×10 ⁻⁷ –1.0×10 ⁻⁶ M	Synthetic DNA, SBM-DNA, DBM-DNA	948
DNA	rGO-Au NP-ssDNA	rGO-Au NP-ssDNA/GCE	DPV	5 aM	1×10 ⁻¹⁷ –1×10 ⁻¹³ M	SBM-DNA, TBM-DNA	960
DNA	WS ₂ -Gr-CT-Au NP-ssDNA	WS ₂ -Gr-CT-Au NP-ssDNA/GCE	DPV	0.0023 pM	0.01–500 pM	NC-DNA, SBM-DNA, TBM-DNA	1017
adenine	Gr-COOH	Gr-COOH/GCE	DPV	2.5×10 ⁻⁸ M	0.5–200 μM	N/A	945
adenine	Gr-PPy	Gr-PPy/GCE	LSV	0.02 μM	0.06–100 μM	AA, DA, Glucose, K ⁺ , Na ⁺ , Ca ²⁺ , Mg ²⁺ , Fe ³⁺ , Al ³⁺ , Zn ²⁺ , NH ₄ ⁺ , Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻ , CO ₃ ²⁻ , F ⁻ , Br ⁻	949

	Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Notes	Ref
1								
2	adenine	MoS ₂ -PXA	MoS ₂ -PXA/CPE	DPV	3.2×10 ⁻⁸ M	0.5–10 μM	N/A	1012
3								
4	guanine	Gr-COOH	Gr-COOH/GCE	DPV	5.0×10 ⁻⁸ M	0.5–200 μM	N/A	945
5							AA, DA, Glucose, K ⁺ , Na ⁺ , Ca ²⁺ , Mg ²⁺ , Fe ³⁺ , Al ³⁺ , Zn ²⁺ , NH ₄ ⁺ , Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻ , CO ₃ ²⁻ , F ⁻ , Br ⁻	949
6	guanine	Gr-PPy	Gr-PPy/GCE	LSV	0.01 μM	0.04–100 μM		
7								
8	guanine	MoS ₂ -PXA	MoS ₂ -PXA/CPE	DPV	2.7×10 ⁻⁸ M	0.5–10 μM	N/A	1012
9								
10	DNA (HBV)	GO-DNA	GO-DNA/PGE	DPV	2.02 μM	20–160 μg mL ⁻¹	C-DNA, NC-DNA, MM-DNA	946
11	DA	GO-Au-polydA	GO-Au-polydA/Au	DPV	0.1 pg mL ⁻¹	1.0×10 ¹ –1.0×10 ⁵ cells mL ⁻¹	HL7702, HEK293, HeGp2, Hela, MCF-7	1075
12	DA	GO-Ferulic acid	GO-Ferulic acid/GCE	Amp	0.19 μM	0.6–1000 μM	5-HT, Glucose, AA, H ₂ O ₂ , UA	1076
13								
14	DA	Gr	Gr/Si	DPV	0.17 μM	1–50 μM; 50–100 μM	AA, UA	908
15	DA	Gr	Gr/GCE	DPV	2.64 μM	4–100 μM	N/A	1077
16	DA	Gr	Gr/GCE	DPV	1 mM	N/A	AA, HT-5	1078
17	DA	Gr-CT	Gr-CT/GCE	DPV	5 μM	5–200 μM	AA, UA	909
18	DA	Gr-EDTA-Nafion	Gr-EDTA-Nafion/GCE	DPV	0.01 μM	0.20–25 μM	AA	910
19								
20	DA	Gr-Fe ₃ O ₄ -NH ₂	Gr-Fe ₃ O ₄ -NH ₂ /GCE	Amp	0.13 μM	0.2–38 μM	AA, UA	1057
21	DA	Gr-LDH	Gr-LDH/GCE	SQWV	0.3 μM	1.0–199 μM	AA, UA	916
22								
23	DA	Gr-PANI-DA-Aptamer	Gr-PANI-DA-Aptamer/GCE	CV	1.98 pM	0.007–90 nM	Tyramine, AA, Hydroxytyrosine, 3,4-dihydroxyphenylacetic acid, Homovanillic acid	206
24								
25	DA	Gr-Pt-Nafion	Gr-Pt-Nafion/GCE	DPV	0.03 μM	0.03–8.13 μM	AA, UA	1058
26	DA	Gr-PVP	Gr-PVP/GCE	Amp	0.2 nM	5.0×10 ⁻¹⁰ –1.1×10 ⁻³	AA, UA	912
27	DA	Gr-SO ₃ ⁻	Gr-SO ₃ ⁻ /GCE	DPV	40 nM	0.20–20 μM	AA, UA	913
28	DA	Gr-β-CD	Gr-β-CD/GCE	CV	5.0 nM	0.009–12.7 μM	AA	911
29	DA	h-BN	h-BN/SPE	DPV	1.57 μM	3–75 μM	AA, UA	1042
30	DA	h-BN	h-BN/SPE	DPV	0.65 μM	3–75 μM	AA, UA	1041
31	DA	h-BN	h-BN/GCE	DPV	0.02 μM	0.5–150 μM	AA, UA	1043
32	DA	h-BN-PI	h-BN-PI/Pt	DPV	4×10 ⁻⁸ M	4.0×10 ⁻⁸ –52.0×10 ⁻⁸ M	AA, UA	1045
33								
34	DA	MoS ₂ -APTES	MoS ₂ -APTES/GCE	DPV	1 μM	1–50 μM	AA, UA	1005
35								
36	DA	rGO	rGO/GCE	DPV	0.5 μM	0.5–60 μM	K ⁺ , Ca ²⁺ , Na ⁺ , Mg ²⁺ , Zn ²⁺ , NH ₄ ⁺ , Cl ⁻ , SO ₄ ²⁻ , NO ₃ ⁻ , HCO ₃ ⁻	1059
37	DA	rGO-Au	rGO-Au/GCE	DPV	1.4×10 ⁻⁶ M	6.8×10 ⁻⁶ –4.1×10 ⁻⁵ M	NaCl, KCl, NaNO ₃ , CaCl ₂ , Glucose, l-cysteine, CA	1060
38	DA	rGO-Fe ₃ O ₄	rGO-Fe ₃ O ₄ /GCE	DPV	0.08 μM	0.4–3.5 μM	AA, UA	914
39								
40	DA	rGO-nile blue-AuNP	rGO/nile blue/AuNP	SWV	1 nM	10 nM to 0.2 mM	AA, UA, epinephrine, norepinephrine, glucose	897
41								
42	DA	rGO-Pd NP	rGO-Pd NP/GCE	DPV	0.233 μM	1–150 μM	AA, UA, Glucose	915
43								
44	DA	rGO-SnO ₂ -Au NP-PDA	rGO-SnO ₂ -Au NP-PDA/GCE	DPV	5 nM	0.008–20 μM	AA, UA	917
45	DA	Ti ₃ C ₂ T _x	FET: Glass/Ti ₃ C ₂ T _x /Ag/Ag	I	100×10 ⁻⁹ M	100×10 ⁻⁹ M–50×10 ⁻⁶ M	N/A	1049
46	erythromycin	Gr-Lac-ABTS/GCE	Gr-Lac-ABTS/GCE	Amp	10 μM	0.05–0.4 mM	AA, UA	977
47								
48	escherichia coli	ZrO ₂ -ssDNA	ZrO ₂ -ssDNA/ITO	DPV	1.0×10 ⁻⁶ pM	1.0×10 ⁻⁶ –1.0×10 ⁶ pM	NC-DNA	1028
49								
50	escherichia coli	rGO-Au NP-Ab	rGO-Au NP-Ab/rGO	EIS	1.5×10 ² cfu mL ⁻¹	1.5×10 ² –1.5×10 ⁷ cfu mL ⁻¹	E. coli DH 5α, S. aureus, L. monocytogenes	983
51	O157:H7							
52	glucose	CuO-Nafion	CuO-Nafion/GCE	Amp	50	0.1–4.0 mM	AA, UA, NaCl	1034
53	glucose	GO-Ag NP-SiO ₂ -GOD	GO-Ag NP-SiO ₂ -GOD/GCE	CV	0.31 mM	2–12 mM	N/A	892
54	glucose	GO-CT-Fc-GOD	GO-CT-Fc-GOD/GCE	Amp	7.6 μM	0.02–6.78 mM	N/A	1079
55								
56								
57								
58								
59								
60								

	Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Notes	Ref
1								
2	glucose	GO-CuO	GO-CuO/GCE	Amp	0.69 μM	2.79 μM –2.03 mM	AA, UA	1080
3								
4	glucose	GO-Pt NF	GO-Pt NF/GCE	Amp	2 μM	2 μM –10.3 mM; 10.3–20.3 mM	N/A	897
5	glucose	Gr-Au-GOD-DNA	Gr-Au-GOD-DNA/GCE	CV	0.3 μM	0.8–50 μM	AA, UA, ACT	890
6	glucose	Gr-Co ₃ O ₄	Gr-Co ₃ O ₄ /GCE	Amp	25 nM	20 μM –80 μM	AA, UA	901
7	glucose	Gr-Cu	Gr-Cu/GCE	Amp	0.5 μM	0.5 μM –4.5 mM	Lactose, Fructose, Sucrose, AA, DA, UA	1081
8								
9	glucose	Gr-CuO	Gr-CuO/GCE	Amp	0.23 μM	0.5–5 μM ; 10–100 μM	AA, UA, Ethanol	897
10	glucose	Gr-GOD	FET: Au/PDMS/Gr-GOD/Gr-Ag NW/Gr-Ag NW	I	0.4 μM	1 μM –10 mM	N/A	894
11	glucose	rGO-N-Chitosan-GOD	rGO-N-Chitosan-GOD/GCE	Amp	0.01 mM	0.1 to 1.1 mM	AA, UA	885
12								
13	glucose	Gr-N-CT-GOD	Gr-N-CT-GOD/GCE	Amp	0.01 mM	0.1–1.1 mM	AA, UA	889
14	glucose	Gr-NiO	Gr-NiO/GCE	Amp	5 μM	5 μM –4.2 mM	AA, DA, UA	1082
15	glucose	Gr-PDDA-CuO	Gr-PDDA-CuO/GCE	Amp	0.2 μM	0.4–4000 μM	Fructose, Lactose, Sucrose, AA, UA, DA	896
16								
17	glucose	Gr-Pd	FET: Au/PBS-NaOH/Gr-Pd/Au/Au	I	1 nm	10 ^{−9} M–10 ^{−6} M	UA, AA	904
18	glucose	Gr-Pd NP-CT-GOD	Gr-Pd NP-CT-GOD/GCE	Amp	0.2 μM	1.0 μM –1.0 mM	UA, AA	891
19								
20	glucose	Gr-Pd NP-Nafion	Gr-Pd NP-Nafion/GCE	Amp	1 μM	10 μM –5 mM	AA, UA, AP	898
21								
22	glucose	Gr-Pt NP-CT-GOD	Gr-Pt NP-CT-GOD/GCE	Amp	0.6 μM	0.15–5 mM	N/A	888
23								
24	glucose	<i>h</i> -BN-CuBTC-Nafion	<i>h</i> -BN-CuBTC-Nafion/GCE	Amp	5.5 μM	10–900 μM	AA, DA, UA, Urea, NaCl, KNO ₃	1046
25								
26	glucose	In ₂ O ₃	FET: Si/SiO ₂ /In ₂ O ₃ /Ti-Au/Ti-Au	I	7 fM	1.0×10 ^{−11} –1.0×10 ^{−5} M,	N/A	1083
27	glucose	MoS ₂	MoS ₂ /GCE	CV, Amp	2 mM	2.00–16.0 mM	N/A	250
28	glucose	MoS ₂ -Au-GOD	MoS ₂ -Au-GOD	Amp	0.042 μM	0.25–13.2 mM	N/A	1084
29								
30	glucose	MoS ₂ -Au-GOD-Nafion	MoS ₂ -Au-GOD-Nafion/GCE	Amp	2.8 μM	10–300 μM	KCl, NaCl, DA, UA	1002
31								
32	glucose	MoS ₂ -Cu-Nafion	MoS ₂ -Cu-Nafion/GCE	Amp	0.2 mM	0.2–4 mM	AA, DA, UA	1003
33	glucose	MXene-Au-Nafion-GOD	MXene-Au-Nafion-GOD/GCE	Amp	5.9 μM	0.1–18 mM	DA, UA, AA	1055
34	glucose	NiO	NiO/FTO	Amp	1 μM	0.1–1.1 mM	AA, FA, UA	1033
35								
36							Na ⁺ , Ca ²⁺ , Al ³⁺ , NO ₃ [−] , Cl [−] , SO ₄ ^{2−} , FA, DA, OA, AA, UA, Fructose, Maltose, Lactose	893
37	glucose	rGO-CuS	rGO-CuS/GCE	Amp	0.19 μM	1–2000 μM		
38								
39	glucose	rGO-GOD-PPy	rGO-GOD-PPy/GCE	Amp	3 μM	2–40 μM	N/A	886
40								
41	glucose	rGO-MWCNT	rGO-MWCNT/GCE	Amp	4.7 μM	0.01–6.5 mM	N/A	1085
42								
43	glucose	rGO-Pt-Ni NP	rGO-Pt-Ni NP/GCE	Amp	0.2 μM	0.05–5.66 mM	AA, DA, UA, GA, LA, Acetaminophen	1086
44	glucose	rGO-Pt-Ni NP	GO-Pt-Ni NP/GCE	Amp	0.01 mM	0.01 mM–35 mM	AA, UA, Urea, AAP, Fructose	899
45								
46	glucose	Ti ₃ C ₂ T _x -Au	Ti ₃ C ₂ T _x -Au-Nafion-GOD/GCE	Amp	5.9 μM	0.1 to 18 mM	N/A	1053
47	glucose	VS ₂ -Nafion	VS ₂ -Nafion/GCE	Amp	0.21 μM	0.5 μM –3 mM	UA, AA, L-cysteine	1006
48								
49	glucose	WS ₂ -GOD-GTA	WS ₂ -GOD-GTA/GCE	Amp	52.0 μM	77 – 274 μM ; 0.77 – 22.3 mM	AA, DA, UA, Glucose,	1001
50								
51	glutathione	Gr	Gr/SPE	Amp	3 μM	10–500 μM	AA, UA, L-cysteine Glucose	899
52	guanosine	Gr-CT-Fe ₃ O ₄	Gr-CT-Fe ₃ O ₄ /GCE	DPV	7.5×10 ^{−7} M	2.0×10 ^{−6} –3.5×10 ^{−4} M	A, G	947
53								
54	H ₂ O ₂	BP	BP/GCE	EIS	1.0×10 ^{−7} M	1.0×10 ^{−7} –5.0×10 ^{−5} M	N/A	988
55	H ₂ O ₂	BP-pLL	BP-pLL/GCE	CV		10–700 μM	AA, UA	971
56	H ₂ O ₂	Co ₃ O ₄	Co ₃ O ₄ /GCE	Amp	2.8 μM	0–5.35 mM	N/A	1036

	Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Notes	Ref
1								
2	H ₂ O ₂	CuO	CuO/Cu	Amp	N/A	N/A	N/A	1038
3	H ₂ O ₂	CuO-Nafion	CuO-Nafion/GCE	Amp	500 μM	500 μM–50 mM	N/A	1037
4	H ₂ O ₂	Gr-CT-Hb	Gr-CT-Hb/GCE	Amp	5.1×10 ⁻⁷ M	6.5–230 μM	N/A	933
5	H ₂ O ₂	Gr-CT-MP11	Gr-CT-MP11/Au	Amp	2.0 μM	2.5–135 μM	N/A	936
6	H ₂ O ₂	Gr-HRP-ADA-CD	Gr-HRP-ADA-CD/GCE	Amp	0.1 μM	0.7–35 μM	Glucose, Ethanol, OA, AA, UA	901
7	H ₂ O ₂	Gr-Pt	Gr-Pt/GCE	Amp	0.05 μM	0.1 μM–1.0 mM	N/A	900
8	H ₂ O ₂	Gr-Pt	Gr-Pt/GCE	Amp	80 nM	1 μM–500 μM	AA, UA	937
9	H ₂ O ₂	Gr-SDBS-HRP	Gr-HRP/GCE	Amp	1.0×10 ⁻⁷ M	1.0×10 ⁻⁶ M–2.6×10 ⁻³ M	Glucose, Sucrose, Ethanol, LA, AA, CA	935
10							Mg ²⁺ , Ca ²⁺ , Zn ²⁺ , Fe ²⁺ , Al ³⁺ , Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻ , Glucose	902
11	H ₂ O ₂	Gr-SO ₃ ⁻ -Au	Gr-SO ₃ ⁻ -Au/GCE	Amp	0.20 μM	20 μM–15 mM		
12							AA	934
13	H ₂ O ₂	Gr-TPA-HRP	Gr-TPA-HRP/GCE	Amp	1.1×10 ⁻⁷ M	6.3×10 ⁻⁷ –1.68×10 ⁻⁵ M		
14	H ₂ O ₂	MoS ₂	MoS ₂ /GCE	Amp	2.5 nM	0.100 μM–100 μM	AA, UA	250
15	H ₂ O ₂	MoS ₂ -GO-Myoglobin	MoS ₂ -GO-Myoglobin/GCE	Amp	20 nM	N/A	AA, NaNO ₂ , NaHCO ₃	1009
16	H ₂ O ₂	MoS ₂ -Gr-HRP	MoS ₂ -Gr-HRP/GCE	Amp	0.049 μM	0.2 μM–1.1 mM	AA, DA, Cysteine, Lys	1009
17								
18	H ₂ O ₂	MoS ₂ -HRP	MoS ₂ -HRP/GCE	DPV	2.6×10 ⁻⁷ M	1.0×10 ⁻⁶ –9.5×10 ⁻⁴ M	N/A	1007
19	H ₂ O ₂	MXene	MXene/GCE	Amp	0.7 nM	N/A	N/A	1052
20	H ₂ O ₂	MXene-Nafion-Hb	MXene-Nafion-Hb/GCE	Amp	14 nM	0.1–380 μM	AA, DA, UA, Glucose	1051
21	H ₂ O ₂	MXene-Nafion-Hb	MXene-Nafion-Hb/GCE	Amp	20 nM	0.1–260 μM	N/A	1050
22								
23	H ₂ O ₂	rGO-MnFe ₂ O ₄ -Nafion	rGO-MnFe ₂ O ₄ -Nafion/GCE	Amp	0.35 μM	1 μM–22 mM	AA, DA, CA, U, AP, UA, NaCl, Glucose	940
24								
25	H ₂ O ₂	rGO-PB	rGO-PB/GCE	Amp	45 nM	0.05–120 μM	N/A	938
26	H ₂ O ₂	rGO-Pt-Ni	rGO-Pt-Ni/GCE	Amp	0.3 nM	1 nM–5.3 mM	Fructose, Glucose, AA, UA, Cl ⁻ , SO ₄ ²⁻	939
27								
28	H ₂ O ₂	VS ₂ -Nafion	VS ₂ -Nafion/GCE	Amp	0.224 μM	0.5 μM–2.5 mM	UA, AA, L-cysteine	1006
29								
30	H ₂ O ₂	ZnO-Au NP-Nafion-HRP	ZnO-Au NP-Nafion-HRP/GCE	Amp	9.0×10 ⁻⁶ M	1.5×10 ⁻⁵ –1.1×10 ⁻³ M	N/A	1035
31								
32	human growth factor 2	Gr	FET: Au/SiO ₂ /Graphene/Au/Au	I	60 fM	0.0001–200 ng mL ⁻¹	N/A	1087
33								
34	IAA	rGO-Hemin	rGO-Hemin/GCE	Amp	0.074 μM	0.1–43 μM, 43–183 μM.	AA, SC, CPPU	1044
35								
36	IgE	Gr-Ag-Ab	Gr-Ag-SA/SPE	SWV	3.6 ng mL ⁻¹	10–1000 ng mL ⁻¹	N/A	1088
37								
38	IgE	WS ₂ -Gr-Au NP-Aptamer	WS ₂ -Gr-Au NP-Aptamer/GCE	DPV	1.2×10 ⁻¹³ M	1.0×10 ⁻¹² –1.0×10 ⁻⁸ M	Thrombin, BSA	997
39								
40	IgG	BP	BP (label)	Amp	0.98 ng mL ⁻¹	2–100 ng mL ⁻¹	Human Hb	362
41								
42	IgG	BP	Si/SiO ₂ /BP/Au/Au	I	2 ng mL ⁻¹	10–500 ng mL ⁻¹	Avidin	363
43								
44	IgG	GO-Protein	GO-Protein/GCE	EIS	0.67 nM	3.3–683 nM	Myoglobin	883
45	IgG	rGO-PDA-Au NP	rGO-PDA-Au NP/GCE	DPV	0.001 ng mL ⁻¹	0.1–100 ng mL ⁻¹	BSA, l-cysteine, TYR, PSA	962
46								
47	interleukin-6	Gr-HRP-Ab ₂ -Au NP-PDA-CNT	Gr-HRP-Ab ₂ -Au NP-PDA-CNT-ITO	Amp	0.3 pg mL ⁻¹	1–40 pg mL ⁻¹	AFP, Human chorionic gonadotropin, PSA	1089
48								
49	LDL	rGO-NiO-Ab	rGO-NiO-Ab/ITO	EIS	0.07 mg L ⁻¹	0–130 mg L ⁻¹	Cholesterol, Cholesterol triglyceride	970
50								
51	listeria monocytogenes	TiO ₂	TiO ₂ /Au	EIS	4.7×10 ² cfu mL ⁻¹	4.7×10 ² –4.65×10 ⁷ cfu mL ⁻¹	N/A	1090
52								
53	microRNA-21	MoS ₂ -Thi-Au NP-DNA	MoS ₂ -Thi-Au NP-DNA/GCE	SQWV	0.26 pM	1.0 pM–10.0 nM	SBM-miRNA, NC-miRNA	1020
54								
55	miRNA	rGO-CP-DNA-miRNA	rGO-CP-DNA-miRNA/GCE	SQWV	8 fM	1 fM–1 nM	p-DNA29b–1, p-DNA–141, miR29b–, miR–141	955
56								
57								
58								
59								
60								

Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Notes	Ref
miRNA	rGO-MWCNT	rGO-MWCNT/GSPE	SQWV	30 fM	10 nM–30 fM	Ab1, HRP–Ab2, Ab1	954
MMP-2	Gr–N–Au NP–Ab	Gr–N–Au NP–Ab/GCE	DPV	0.11 pg mL ⁻¹	0.0005–50 ng mL ⁻¹	MMP-7, IL-6, CEA, IgG	968
mycobacterium tuberculosis	ZrO ₂ –ssDNA	ZrO ₂ –ssDNA/Au	DPV	0.065 ng μL ⁻¹	640–0.065 ng μL ⁻¹	NC–O, SBM–O	1027
myoglobin	BP–PLL–Aptamer	BP–PLL–Aptamer/SPE	CV	0.524 pg mL ⁻¹	1 pg mL ⁻¹ –16 μg mL ⁻¹	Hb, BSA	361
NADH	Gr–DNA–Au NP	Gr–DNA–Au NP/Au	DPV	1 fM	1 fM–10 pM	N/A	931
NADH	rGO	rGO/GCE	Amp	0.6 μM	0–500 μM	AA	929
NADH	rGO–Au	rGO–Au/GCE	Amp	1.13 nM	50 nM–500 μM	Glutathione, Glucose, AA, Guanine	928
nitrite	MXene–Hb–Nafion	MXene–Hb–Nafion/GCE	Amp	0.12 μM	0.5–11800 μM	N/A	1054
ochratoxin–A	ZnO–BSA–r–IgG	ZnO–BSA–r–IgG/ITO	EIS	0.006 nM	0.006–0.01 nM	N/A	1026
octylphenol	Gr–CoNi NP–MIP	Gr–CoNi NP–MIP/CE	DPV	3.6×10 ⁻¹ M	1.0×10 ⁻¹⁰ –1.0×10 ⁻⁷ M	OP, PL, NP, 4–AP, NTP, BPA	941
PDGF	GO–Pt–TBA–GOD–HRP–Au–SWCN	rGO–TB–FC–Pt–TBA–GOD–PDGF–HRP–Au–SWCN/GCE	DPV	8 pM	0.01–35 nM	Thrombin	1091
PDGF	Gr–PDDA–Au	Gr–PDDA–Au/GCE	CV	1.7 pM	0.005–60 nM	PDGF–BSA, PDGF–Hb, PDGF–CEA, PDGF AMP IgG, IgM, Glucose, AA, UA, FBS, Human serum protein	1092
PSA	GO–ssDNA–PLLA	GO–ssDNA–PLLA/Au	DPV	1 ng mL ⁻¹	1–100 ng mL ⁻¹	AFP, BSA, Vitamin C, Glucose	1093
PSA	Gr–CT–MB	Gr–CT–MB/GCE	Amp	13 pg mL ⁻¹	0.05–5.00 ng mL ⁻¹	Cancer antigen 125 and 199, AFP, BSA.	1094
PSA	Gr–HRP–Ab–Au	Gr–HRP–Ab–Au /SPE	LSV	0.46 pg mL ⁻¹	0.46 pg mL ⁻¹ –2.0 μg mL ⁻¹	PSA, IgG, Lysozyme, AFP	1095
PSA	Gr–NH ₂ –FCA–Ag–NH ₂ –MCM48	Gr–NH ₂ –FCA–Ag–NH ₂ –MCM48/GCE	Amp	2 pg mL ⁻¹	0.01–10.0 ng mL ⁻¹	IgG	1096
PSA	MoS ₂	FET: Si/SiO ₂ /MoS ₂ /Ti–Au/Ti–Au	I	1 pg mL ⁻¹	1 pg mL ⁻¹ –10 ng mL ⁻¹	BSA	992
PSA	MoS ₂ –Ab	FET: Si/SiO ₂ /MoS ₂ –Ab/Ti–Au/Ti–Au	I	375 fM	3.75 nM–375 fM	KCl, Glucose, AA, UA	993
PTH	MoS ₂ –Au	MoS ₂ –Au/GCE	DPV	80 nM	0.1–200 μM	N/A	1097
PTH	MoS ₂ –Gr	MoS ₂ –Gr/Au	CV, EIS	1 pg mL ⁻¹	1–50 pg mL ⁻¹	AA, Glucose, Ca ²⁺ , Fe ³⁺ , Cu ²⁺ , Na ⁺ , K ⁺ , PO ₄ ³⁻ , CO ₃ ²⁻ , Cl ⁻ and NO ₃ ⁻ , FA, Vitamin B2	1098
rutin	Gr	Gr/GCE	SDPV	2.1 × 10 ⁻⁸ M	1.0×10 ⁻⁷ –1.0×10 ⁻⁵ M	DA, tryptophan, and norepinephrine	1099
serotonin	h–BN–Gr QDs	h–BN–Gr QDs/GCE	DPV	2.0 × 10 ⁻¹³ M	1.0 × 10 ⁻¹² – 1.0 × 10 ⁻⁸ M	K ⁺ , Na ⁺ , Ca ²⁺ , Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻	1047
silodosin	Gr–Pt NP–Nafion	Gr–Pt NP–Nafion/GCE	DPV	0.55 nM	1.8–290.0 nM	N/A	972
thiodyglycol	GO–Au	GO–Au/Au	DPV	0.2 uM	1.2×10 ⁻⁵ M–0.82×10 ⁻³ M	N/A	1100
thrombin	Gr–aptamer	FET: Si/SiO ₂ /Gr–aptamer /Au/Au	I	30 nM	10–300 nM	N/A	974
thrombin	GO–aptamer	GO–aptamer/Carbon	DPV	3 pM	3 pM–0.3 μM	BSA, IgG, avidin	973
thrombin	GO–(Au–ALP)nLBL	GO–(Au–ALP)nLBL/GCE	LSV	2.7 fM	8 fM–15 nM	BSA, HRP, Mouse IgG	1101
thrombin	Gr–CT–TBA	Gr–CT–TBA/GCE	CV, EIS	0.45 fM	0.45–100 fM	BSA, Trypsase	1102
thrombin	Gr–Nafion–NiHCF NP–Au	Gr–Nafion–NiHCF NP–Au/GCE	CV	0.3 pM	1 pM–1 nM; 1 nM–80 nM	Hb, L–cysteine, BSA	1103
thrombin	Gr–O–TBA	Gr–O–TBA/GCE	DPV	0.35 pM	1.0×10 ⁻¹² –4.0×10 ⁻¹⁰ M	BSA, HSA, IgG, Trypsin, Insulin, Transferrin	1104
thrombin	Gr–PAMAM	Gr–PAMAM/GCE	DPV	0.05 pM	0.0001–80 nM	BSA, Hb, PDGF	1105
thrombin	Gr–PAMMA–Th–TBA–Hemin–BSA	Gr–PAMMA–Th–TBA–Hemin–BSA/GCE	DPV	0.1 pM	0.0002–30.0 nM	Lysozyme, IgG, BSA, L–cysteine	1106

Specific Analyte	Material	Architecture	Readout/Method	LOD	Experimental range	Notes	Ref
thrombin	Gr-PANI-Au-MPTS-GOD-TBA	Gr-PANI-Au-MPTS-GOD-TBA/GCE	CV	0.56 pM	1.0×10^{-12} – 3.0×10^{-8} M	AFP, BSA, CEA	1107
thrombin	Gr-Pd-Tb-TBA-Hemin-BSA	Gr-Pd-Tb-TBA-Hemin-BSA/GCE	DPV	0.03 pM	0.1 pM–50 nM	BSA, HB, HAS, IgG, Lysozyme	1108
thrombin	Gr-PTCA	Gr-PTCA/Au	CV	0.2 pM	0.001–40 nM	BSA, BHB, IgG	1109
thrombin	Gr-PTCDA-Au	Gr-PTCDA-Au/Au	Amp	6.5×10^{-16} M	1.0×10^{-15} – 1.0×10^{-9} M	BSA, BHB, IgG, Prothrombin, Elastin	1110
thrombin	Gr-ssDNA	Gr-ssDNA/PGE	DPV	0.1 pM	100–500 nM	N/A	1111
thrombin	Gr-Tb-Au	Gr-Tb-Au/GCE	CV	0.33 pM	0.001–80 nM	Hb, BSA, L-cysteine	1112
thrombin	Gr-Tb-Pt-PBA-GOD-HRP	Gr-Tb-Pt-PBA-GOD-HRP/GCE	DPV	11.0 pM	0.02–45 nM	PDGF, Thrombin	1091
thrombin	Gr-Th-Au	Gr-Th-Au/GCE	DPV	0.093 nM	0.5–40 nM	Lysozyme, BSA	1113
thrombin	MoS ₂ -Au NP-Aptamer	MoS ₂ -Au NP-Aptamer/GCE	SQWV	0.0012 nM	0.01 nM–10 μM	Hb, L-lysine, BSA, L-histidine	1021
thrombin	MoS ₂ -Gr-PDDA-Pd NP-Aptamer	MoS ₂ -Gr-PDDA-Pd NP-Aptamer/GCE	DPV	0.062 pM	0.0001–40 nM	BSA, l-cysteine, IgG, Hb, CEA, AFP	1000
thrombin	rGO-TBA	GO-TBA/GCE	DPV	500 fM	0.001–50 nM	BSA, IgG, Hb	1114
thrombin	rGO-TB-FC-Pt-TBA-GOD-PDGF-HRP-Au-SWCN	rGO-TB-FC-Pt-TBA-GOD-PDGF-HRP-Au-SWCN/GCE	DPV	11.0 pM	0.02–45 nM	Platelet-derived growth factor	1091
TNF-α	MoS ₂ -Ab	FET: Si/SiO ₂ /MoS ₂ -Ab/Ti/Au	I	60 fM	60 fM–6 pM	Interleukin-6 cytokine	995
TNF-α	MoS ₂ -Ab	FET: Si/SiO ₂ /MoS ₂ -Ab/Ti-Au/Ti-Au	I	60 fM	60 fM–6 pM	N/A	994
triclosan	Gr-PDDA-Pd	Gr-PDDA-Pd/GCE	DPV	3.5 nM	9.0 nM–20.0 μM	AA, CA, Glucose, Na ⁺ , K ⁺ , Ca ²⁺ , Mg ²⁺ , Ni ²⁺ , Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻	1115
tryptamine	Gr-PPy-HAMWCNTs-MIP	Gr-PPy-HAMWCNTs-MIP/GCE	Amp	7.4×10^{-8} M	9.0×10^{-8} – 7.0×10^{-5} M	Tryptamine, Tyramine, DA, Tryptophan	1116
UA	Gr	Gr/GCE	Amp	4.82 μM	6.00–1330 μM	AA, DA	1056
UA	Gr-Fe ₃ O ₄ -NH ₂	Gr-Fe ₃ O ₄ -NH ₂ /GCE	Amp	0.056 μM	1.0–850 μM	AA, DA	1057
UA	Gr-PBA-Au NP	Gr-PBA-Au NP/GCE	Amp	2.0×10^{-7} M	2.0×10^{-6} – 6.2×10^{-5} M	N/A	922
UA	Gr-Pt-Nafion	Gr-Pt-Nafion/GCE	CV/DPV	0.05 μM	0.05–11.85 μM	AA, DA	1058
UA	h-BN	h-BN/GCE	DPV	0.15 μM	1–300 μM	AA, DA	1043
UA	rGO	rGO/GCE	DPV	0.5 μM	0.5–60 μM	K ⁺ , Ca ²⁺ , Na ⁺ , Mg ²⁺ , Zn ²⁺ , NH ₄ ⁺ , Cl ⁻ , SO ₄ ²⁻ , NO ₃ ⁻ , HCO ₃ ⁻	1059
UA	rGO-Au	rGO-Au/GCE	DPV	1.8×10^{-6} M	8.8×10^{-6} – 5.3×10^{-5} M	NaCl, KCl, NaNO ₃ , CaCl ₂ , Glucose, l-cysteine, CA, IgG, IgM, Glucose, AA, UA, FBS, Human serum protein	1060
VEGF	GO-ssDNA-PLLA	GO-ssDNA-PLLA/Au	DPV	0.05 ng mL ⁻¹	0.05–100 ng mL ⁻¹	Daunorubicin, Vinblastine, Guanine. Ca ²⁺ , Mg ²⁺ , Zn ²⁺ , K ⁺	1093
vincristine	rGO-Au-MIP	rGO-AuNP-MIP/GCE	DPV	26 nM	5.0×10^{-8} – 5.0×10^{-6} M		1117

Note: FET is described in a way of gate electrode/insulator/channel material/source electrode/drain electrode. N/A, not available.

5. Conclusions and Perspectives

In the last decade, advancements in the development of electrically-transduced sensors have been significantly propelled by the prediction, design and synthesis of

2D materials, the exploration of their remarkable physical and chemical properties, as well as progress in the fabrication technology.⁷ The increasing number of experimental strategies for integrating these 2D nanostructures into functional devices, with desired strong interfacial interactions, further advanced the development of this unique

group of materials, which have already found wide applications in areas where their unique physical and chemical properties such as tunable band gap, large surface-to-volume ratio, or excellent mechanical stability can be harnessed.^{102, 121}

In this review, we described recent advances in the development of electrically-transduced sensors based on the 2D nanomaterials to provide a concise view of new advances in areas ranging from unique structural features, device engineering, strategies for electrochemical signal amplification and transduction, and the development of novel electroanalytical techniques used in the miniaturization and integration of the sensors. We discussed necessary components, sensing mechanism, and device architectures for the development of electrically-transduced sensing platforms, which highlighted the fundamental detection principles governing their response. We also demonstrated structural and compositional features as well as surface chemistry of 2D nanostructures that dictate their electrical properties, ultimately allowing fascinating applications in the development of electrically-transduced sensors. Specific advances in the application of 2D materials in sensing were illustrated in the context of four major groups of analytes, including gases, volatile compounds, ions, and biomolecules, and then discussed from both a historical and analytical perspective.

With recent advancements in the preparatory methods of 2D nanomaterials, an even greater degree of control over structural features, including size, thickness, crystallinity, engineered defects, doping, and functionalization have been achieved,⁷³ leading to precise engineering of physicochemical properties. Further improvements in the integration and characterization methods of 2D nanostructures, have allowed structural and compositional features to be effectively probed, thus enhancing the understanding of structure-property relationships within these materials.

The synergy of multifunctional properties in 2D nanostructures with electrochemical methods has already led to significant enhancements in the selectivity, stability, and reproducibility of sensing devices for a diverse range of analytes including small reactive gases,¹¹⁴ volatile organic compounds,¹¹³ ions^{261, 830} and biomolecules.²⁷² In particular, the inherent presence of a 2D basal plane in this class of materials ensures a large abundance of exposed active sites as well as ultra-short diffusion paths, which together can effectively facilitate interactions with targeted analytes, and consequently enhance the charge transfer processes in electrically-transduced sensing.

Because 2D nanomaterials possess atomic thicknesses, and are readily accessible by chemical synthetic methods,^{73, 1118} their sensing properties such as selectivity or sensitivity could be further improved through surface functionalization with guest molecules including nanoparticles, metal oxides or polymers.⁷² Generally, four major conceptual and experimental approaches have been demonstrated to obtain functional sensing devices. *First*, molecular engineering of 2D nanomaterials through edge and defect

engineering has the potential to incorporate an increased number of active sites for material-analyte interactions.³⁸⁷ *Second*, the minimization of the thickness of the 2D layer can enhance the surface-to-volume ratio,⁷³ thus leading to substantial enhancements in sensitivity. *Third*, improvements in the kinetics of charge transfer through strain engineering, doping of heteroatoms, and designing synergetic composites with superior electrical properties (e.g., nanoparticles), which can effectively facilitate charge transfer, can significantly improve signal transduction.⁴⁷⁴ *Fourth*, the sensing properties of fabricated devices (e.g., selectivity and sensitivity) can also be tailored towards the detection of specific analytes through the incorporation of known recognition centers including enzymes, or ligands, onto the surface of 2D materials.^{80, 282, 573, 1023} These unique properties, which arise from the ultrathin 2D structural characteristics of the nanomaterials, have been already extensively explored for a variety of sensing applications demonstrating excellent electroanalytical performance, as in the case of graphene, with the potential to complement the current commercial sensing systems/technologies.^{10, 80, 110, 126-127, 146, 159, 264-265, 272, 347, 412, 475, 573, 883, 991}

Even though significant advances in many key areas related to the design and application of electrically-transduced sensors have been made, there is still an ongoing demand to implement these 2D sensors into real-world applications.^{73, 321} Synthetic routes toward high-quality, large area monolayers of most 2D materials are not yet readily accessible, although not all electro-analytical applications require this.⁴⁷³ Currently many available 2D materials exhibit a large degree of non-homogeneity in their 2D size, which may lead to poor reproducibility in the sensing performance of electroanalytical devices including their sensitivity, stability and reproducibility.^{70, 72} The current manufacturing processes of 2D nanomaterials are often limited by low production rates and insufficient quality, and thus do not meet the industrial standards for their commercialization.¹¹¹⁸ The presence of structural defects, produced during synthesis, have a large influence on the electronic properties of 2D materials, and consequently on the electro-analytical performance of sensing technologies.^{123, 353, 821, 1119} The mass production of ultrathin epitaxially oriented 2D nanomaterials with desired structural features in a highly controllable manner remains an unresolved challenge in this field, and requires further innovation, research, and development.

The ability to design 2D materials with targeted structure-property relationship remains an unresolved issue due to the limited understanding of their growth mechanism, and possible host-guest interactions within the material. To address these challenges, rigorous computational modelling together with analytical assessment of structure-property relationships through in situ transmission electron microscopy, spectroscopic techniques such as X-ray photoelectron, Raman or infrared spectroscopy, and electron paramagnetic resonance in 2D materials is required. Hybrid 2D nanostructures can provide an efficient avenue for broadening and improvements in the performance of 2D nanomaterials in electrically-transduced sensing

application. However, it can be difficult to control the morphology, and orientation of intrinsic functional groups on their surface. The ability to effectively incorporate receptor molecules for analyte-material interactions on the surface of 2D materials, with control over their spatial distribution needs to be addressed due to its critical importance in enhancing the selectivity of fabricated electrochemical biosensors.

Many 2D nanostructures undergo oxidation in ambient conditions, resulting in structural alterations or even material decomposition, thus significantly limiting their application in functional devices.^{81, 321} One critical challenge is finding new strategies to effectively stabilize the synthesized nanomaterials not only during processing and storage but also in practical applications. These challenges may be addressed with the development of novel 2D materials, as recently demonstrated through progress in the synthesis and application of 2D conductive covalent-organic frameworks, which exhibited excellent mechanical, thermal and catalytic stability.

Due to large anisotropic structure, refined chemical control over nanoscale morphology of layered 2D structures is critical for further progress in the field.¹¹²⁰⁻¹¹²¹ Development of methods for selective chemical functionalization of edge sites vs basal planes^{84, 331} has the potential to enable improved approaches to creating dispersions of 2D materials that can interface with additive manufacturing technologies such as ink-jet printing, roll-to-roll processing, and 3D printing.^{262, 502, 690, 1122}

It is also important to consider whether 2D nanomaterials are more suited as components in the development of sensing devices than current available technologies, such as conductive polymers, in terms of their analytical performance, cost effectiveness, earth abundance, and toxicity. In particular, the biocompatibility of fabricated 2D materials and 2D material interfaces should be investigated to enable their practical implementation into bioanalytical applications.^{282, 1123-1124}

Developing effective strategies of interfacing 2D materials with electrical contacts, within functional devices, remain an important consideration for producing high quality sensors that are capable of fully harnessing the unique and multifunctional nature of 2D nanostructures. Current integration methods, such as drop casting or microfabrication, often fail to harness the intrinsic properties of 2D materials.^{89, 102, 421} It is thus a significant challenge to develop a facile, effective, and reliable strategy to improve the incorporation of 2D structures into functional devices. This challenge could be addressed by enhancing the current methods of fabrication to ideally couple the synthesis and integration into a device in one step.^{102, 1125} The integration of multifunctional 2D materials with unique analyte recognition properties into soft and biocompatible substrates, miniaturized chips, and multiplex platforms for simultaneous detection of targeted analytes needs to be extensively explored to enable the development of portable, wearable, and interconnected devices and networks for addressing environmental

monitoring, diagnosis of disease, and health care.^{1117-18, 103-104, 124, 324, 334}

In addition to interfacing 2D materials with electrodes, van der Waals heterostructures resulting from interfaces of different 2D materials, holds great promise for improving electrical contacts, material stability, and device performance.¹¹⁷ Creating new methods for fabricating such heterostructured interfaces in sensing devices has the potential to improve sensitivity, selectivity, and stability of sensors based on 2D materials.^{72, 473}

Innovations in 2D material design are also critical to further progress in the field.⁷⁰⁻⁷³ Although the roadmap for 2D material discovery and development has progressed at rapid pace, many new 2D materials have not yet been explored as candidates for chemical sensing. Computational assessment combined with curiosity-driven research can offer many opportunities for fundamental discovery of stimuli-responsive 2D materials with promising utility in chemical sensing.¹¹²⁶

Finally, synergistic integration of multifunctionality in sensors based on 2D materials is critical for harnessing the multifaceted features of these materials in electronic and electrochemical devices.^{94, 113, 321, 474} For instance, design of porous conductive materials that enable synergistic coupling of high hydrophobicity, large surface area, high capacitance, and low charge transfer resistance can enhance the functional performance of potentiometric devices.⁸⁸⁻⁸⁹ Alternatively, coupling electronic and magnetic exchange interactions in 2D materials can enhance perturbations to charge transport caused by interactions with analytes.¹¹²⁷⁻¹¹²⁹

The development of these sensing technologies may lead to significant advances compared to the current analytical technologies, in terms of simplicity, cost, and superior sensing performance. Although, the exploration of new 2D nanostructures is still in the early phases of research, the unprecedented diversity of these materials that arise from their unique physical and chemical structures is likely to further consolidate their position in the field of electrically-transduced sensors and nanoscience, and it is very probable that the commercial and industrial technologies will incorporate them into widespread use in the coming years.

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Notes

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ABBREVIATIONS

1-ethyl-3-(3-dimethylaminopropyl)carbodiimide	EDC
1,6-hexanediamine	HA
2,2-azino-bis(3-ethylbenzothiazoline-6-sulfonic acid	ABTS
3,4,9,10-perylene tetracarboxylic acid	PTCA

3-aminopropyltriethoxysilane	APTES
3-mercapto-propyltrimethox-ysilane	MPTMOS
4-aminopheol	4-AP
Acetaminophen	ACT
Acetic acid	AA
Adenine, guanine, cytosine, and thymine	A, G, C, T
Adenosine triphosphate	ATP
Alpha-fetoprotein	AFP
Aptamer	AP
Aniline monomer	ANI
Anti-cortisol antibody	Anti-Cab
Artificial peroxidase	APO
Ascorbic acid	AA
Benzyltrimethylammonium hydroxide	BTMAH
Bisphenol	BPA
Black phosphorous	BP
Boron-doped diamond	BDD
Bovine serum albumin	BSA
Brain natriuretic peptide	BNP
Cancer antigen 125	CA125
Capacitance	C
Carbon electrode	CE
Carbon nitride	CN
Carbon nanotubes	CNT
Carbon paste electrode	CPE
Carbon sphere	CNSP
Carboxymethyl chitosan	CMC
Carcinoembryonic antigen	CEA
Cetyltrimethylammonium bromide	CTAB
Central nervous system	CNS
Chemical-sensitive	CS
Chemical vapor deposition	CVD
Chitosan	CT
Cholesterol esterase	ChE
Cholesterol oxidase	ChO
Chronic leukemia cell line	K562
Circulating tumor DNA	ctDNA
Citrate buffer	CB
Citric acid	CA
Conductive polymer	CP
Conductivity	σ
Covalent organic framework	COF
Current	I
Cyclic voltammetry	CV
Cyclodextrin	CD
Cysteic acid	CsA
Cytokeratin-19-fragment	CYFRA21
Density functional theory	DFT

1	Deoxyribonucleic acid	DNA	Highest occupied molecular orbital	HOMO
2	Differential pulse cathodic stripping voltammetry	DPCSV	Horseradish peroxidase	HRP
3	Differential pulse voltammetry	DPV	Human breast cancer cell	MCF-7
4	Differential pulse anodic stripping voltammetry	DPASV	Human chorionic gonadotropin	HCG
5			Human dermal fibroblast cells	NHDF
6	Dihydronicotinamide adenine dinucleotide	NADH	Human embryonic kidney cell	293T
7	Dimethyl acetamide	DMA	Human interleukin-6	IL-6
8	Dimethyl methylphosphonate	DMMP	Human liver hepatocellular carcinoma	HepG2
9	Dinitrotoluene	DNT	Human normal hepatocyte cell	L02
10	Disposable electrical printed carbon chips	DEP	Human prostatic metastatic cancer cell	Du-145
11	Dopamine	DA	Immunoglobulin	Ig
12	Double base mismatch	DBM	Immunoglobulin E	IgE
13	Double stranded deoxyribonucleic acid	dsDNA	Immunoglobulin G	IgG
14	Drain current	I_{DS}	Indium tin oxide electrode	ITO
15	Drain-source voltage	V_{DS}	Indole-3-acetic acid	IAA
16	Electrochemical impedance spectroscopy	EIS	Inductance	L
17	Electrochemically reduced graphene oxide	ERGO	Interdigitated electrode	IDE
18	Electromotive force	EMF	Ion-selective electrode	ISE
19	Electron beam lithography	EBL	Ion-selective field effect transistor	ISFET
20	Epidermal electronic system	EES	Ion-selective membranes	ISM
21	Epidermal growth factor receptor	EGFR	Laccase	LACC
22	<i>Escherichia coli</i>	<i>E. coli</i>	Laccase-tyrosinase	LACC-TYR
23	Ethyl acetate	EA	Layered double hydroxides	LDHs
24	Ethylenediamine	EDA	Layered metal oxides	LMO
25	Ethylenediamine triacetic acid	EDTA	L-cysteine	CYS
26	Field-effect transistor	FET	Limit of detection	LOD
27	Flexible integrated sensing array	FISA	Linear discriminant analysis	LDA
28	Flexible printed circuit board	FPCB	L-leucine	LEU
29	Folic acid	FA	Low density lipoprotein	LDL
30	Forchlorfenuron	CPPU	Lowest unoccupied molecular orbital	LUMO
31	Frequency	f	Matrix metalloproteinases-7	MMP-7
32	Gate voltage	V_{GS}	Metal-organic framework	MOF
33	Glassy carbon electrode	GCE	Methylene blue	MB
34	Glucose oxidase	GOD	Microcontact printing	μ CP
35	Glutaraldehyde	GTA	Microperoxidase-11	MP-11
36	Glutaric acid	GA	Molecularly imprinted polymer	MIP
37	Gold screen printed electrodes	GSPE	Multilayer graphene nanoflake films	MGNF
38	Graphene	Gr	Multiwall carbon nanotubes	MWCNT
39	Graphene oxide	GO	Myoglobin	Mb
40	Graphite oxide	GPO	Nanoflower	NF
41	Graphite rod	GR	Nanoparticles	NPs
42	Hemoglobin	Hb	Nanowire	NW
43	Hepatitis B virus	HBV	Neuron specific enolase	NSE
44	Heparin	Hp	Nicotinamide adenine dinucleotide	NAD
45	Hexagonal boron nitride	<i>h</i> -BN	Nitrophenol	NTP
46	Hexahydroxytriphenylene	HHTP	<i>N</i> -methyl-2-pyrrolidone	NMP
47	Hexaiminotriphenylene	HITP	<i>N,N</i> -dimethylformamide	DMF
48			Nonylphenol	NP

Octadecylamine	ODA	Pyrene butyric acid	PBA
Octylphenol	OP	Pyrolysed photoresist film	PPF
Oxalic acid	OA	Pyrrole phosphate buffer solution	PPBS
Oxygen reduction reaction	ORR	Ribonucleic acid	RNA
Parathyroid hormone	PTH	Reduced graphene oxide	rGO
Parts-per-billion	ppb	Resistance	<i>R</i>
Parts-per-million	ppm	Response	<i>S</i>
Parts-per-quadrillion	ppq	Restless legs syndrome	RLS
Parts-per-trillion	ppt	Screen printed graphitic electrode	SPE
Pascal	Pa	Serotonin	5-HT
Pencil graphite electrode	PGE	Single base mismatched oligonucleotide	SBM-O
Permittivity	ϵ	Single stranded deoxyribonucleic acid	ssDNA
Phase	Φ	Single nucleotide substitution	SNS-DNA
Phenol	PL	Sodium dodecyl benzene sulfonate	SDBS
Phorbol12-myristate-13-acetate	PMA	Square wave anodic stripping voltammetry	SWASV
Phosphate buffered saline	PBS	Streptococcus suis serotype 2	SS2
Phosphorodiamidate morpholino oligos	PMO	Target/mismatch (MM) mixtures	MM-DNA
Photoresist film	PPF	Tetrasodium 1,3,6,8-pyrenetetrasulfonic acid	TPA
Poly(3,4-ethylenedioxythiophene)	PEDOT	Thiol group tagged	TGT
Poly(9-9'-dioctyl-fluorene-co-bithiophene)	F8T2	Thionine	Thi
Poly(acrylic acid)	PAA	Three-dimensional	3D
Poly(diallyldimethylammonium chloride)	PDDA	Toluidine blue	Tb
Poly(ethylene glycol)	PEG	Transient metal dichalcogenides	TMDC
Poly(ethylene terephthalate)	PET	Triethylamine	TEA
Poly(ethyleneimine)	PEI	Trimesic acid	BTC
Poly(methylmethacrylate)	PMMA	Triphosphate aptamer	ATA
Poly(sodium 4-styrenesulfonate)	PSS	Triple base mismatch	TBM
Poly(xanthurenic acid)	PXA	Tumor necrosis factor	TNF
Polyaniline	PANI	Two-dimensional	2D
Polydopamine	PDA	Tyrosinase	TYR
Polyethyleneterephthalate	PETP	Ultra-violet	UV
Polyethylene naphthalate	PETN	Urea	U
Polyethylenimine-functionalized ionic liquid	PFIL	Uric acid	UA
Polyfuran	PF	Vascular endothelial growth factor	VEGF
Polyimide	PI	Volatile organic compounds	VOCs
Poly-L-lysine	PLL	Voltage	<i>V</i>
Polypyrene	PPr	Work function	ϕ
Polypyrrole propylic acid	Ppa	Xanthurenic acid	XA
Polypyrrole	PPy	α -fetoprotein	AFP
Polythionine	PTH	β -cyclodextrin	β -CD
Polythiophene	PTHP		
Polyvinylpyrrolidone	PVP		
Porphyrin	Pr		
Principle component analysis	PCA		
Prostate specific antigen	PSA		

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