

A New Dimensionless Number for Thermoelectric Generator Performance

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Abstract

Thermoelectric generators (TEG) convert heat into electricity and offer a green option for renewable energy generation. The Thomson effect has been proven to impact the overall performance of TEGs negatively but is ignored in the widely-used formula for TEG maximum efficiency calculation. In this study, a new dimensionless number called the Ury number (U_r) is introduced to capture the influence of the Thomson effect on TEG power output and maximum efficiency. U_r is defined as the ratio between the Thomson coefficient and the Seebeck coefficient. It is found that as U_r increases both TEG output power and maximum efficiency decrease. U_r combined with the device figure of merit, ZT , can better dictate the overall performance of a TEG.

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20 **Introduction**

21 Thermoelectricity relies on three main principles the Seebeck, Peltier, and Thomson effects that
22 were discovered between 1821 and 1851[1]. Thermoelectric generator (TEG) devices, which
23 directly convert heat into electricity, are composed of many p-type and n-type semiconductors
24 connected in series by conducting strips that are mainly made of copper. As opposed to the
25 conventional power systems, TEGs possess some advantages including environmental friendliness
26 with zero CO₂ emission, solid-state devices without moving parts, zero noise produced during
27 operation, and scalable from a small to a giant heat source. Maximizing the performances of a TEG
28 can be overwhelming because it requires the optimization of many parameters including geometry
29 of heat sinks [2], allocation of heat transfer areas of heat sinks [3-5] , dimension of TEG legs [6,
30 7], number of TEG couples [8], and slenderness ratio ((the geometric factor ratio of the n-type to
31 that of the p-type elements)[9]. Nondimensionalization has been performed routinely [10, 11] to
32 reduce the number of design parameters. However, the Thomson effect, which was found to be an
33 essential phenomenon that negatively impacts the maximum power and efficiency [12, 13], was
34 not included in the conventional nondimensionalization.

35 In this work, a new dimensionless number called the Ury number (Ur) is introduced to capture the
36 influence of the Thomson effect. Ur is defined as the ratio between the Thomson coefficient to the
37 Seebeck coefficient. The maximum efficiency and power are redefined with respect to the device
38 figure of merit, ZT , temperature ratio, θ , and Ur . It is shown that both the maximum efficiency and
39 power reduce as Ur increases. In the absence of the Thomson effect ($Ur=0$), the maximum
40 efficiency reverts to the well-known formula for TEG maximum efficiency. Compared with $Ur=0$,
41 the optimal external load for maximum power stays the same while the optimal external load for
42 the maximum efficiency slightly shifts to a smaller value.

43 This article is organized as follows. A mathematical analysis of the governing equations of a TEG
44 is first performed to obtain the equations for the maximum power and maximum efficiency of a
45 TEG. Next, the maximum power and maximum efficiency are optimized through
46 nondimensionalization with various values including the figure of merit of the device, ZT , the
47 temperature ratio between the cold side and hot side temperatures, θ , and U_r . Finally, the newly
48 derived dimensionless power is validated with experimental data and a detailed discussion on the
49 influence of U_r on the maximum power and maximum efficiency for various θ and ZT values is
50 presented in the results and discussion section.

51 **Nomenclature**

52 A : Area (m^2)

53 I : Electrical current (A)

54 K : Thermal conductance (WK^{-1})

55 k : Thermal conductivity ($\text{Wm}^{-1}\text{K}^{-1}$)

56 L : Length (m)

57 N : Number of pairs of p-type and n-type semiconductors

58 Q : Heat flow rate (W)

59 R : Electrical resistance (Ω), Thermal resistance (KW^{-1})

60 S : Seebeck Coefficient (VK^{-1})

61 s : Entropy (JK^{-1})

62 T : Temperature (K)

63	x : Coordinate
64	Ur : Ury number
65	W : Power output (W)
66	ZT : Figure of merit of the TEG
67	<i>Greek Letters:</i>
68	η : Efficiency
69	μ : Thomson coefficient (VK ⁻¹)
70	θ : the ratio between the cold side and hot side temperature
71	ρ : Electrical resistivity (Ωm)
72	$\dot{\sigma}$: Rate of entropy generation (WK ⁻¹)
73	<i>Subscripts:</i>
74	c : Cold junction
75	eff : Effective properties
76	h : Hot junction
77	in : Input
78	j : Joule heat
79	out : Output
80	n : N-type semiconductor leg
81	p : P-type semiconductor leg

th: thermal

Method

Mathematical Analysis

Figure 1 shows the schematic of a 1-D TEG along with the thermal resistance network. The thermal resistance of the p-type and n-type legs has been considered. Heat loss due to radiation, conduction, and convection within the air gap of TEGs was found to have much less impact on TEG performance as compared with Thomson effect[14] and is, therefore, neglected in this study. The temperature dependent thermoelectric (TE) material properties, including the Seebeck coefficient, Thompson coefficient, thermal conductivity, and electrical resistivity, are integrated over the temperature gradient and normalized over the temperature gradient to obtain the effective TE properties as follow:

$$S_{p,eff} = \frac{\int_{T_c}^{T_h} S_p(T) dT}{T_h - T_c} \quad (1)$$

$$S_{n,eff} = \frac{\int_{T_c}^{T_h} S_n(T) dT}{T_h - T_c} \quad (2)$$

$$\mu_{p,eff} = \frac{\int_{T_c}^{T_h} \mu_p(T) dT}{T_h - T_c} \quad (3)$$

$$\mu_{n,eff} = \frac{\int_{T_c}^{T_h} \mu_n(T) dT}{T_h - T_c} \quad (4)$$

Where μ is the Thomson coefficient obtained through the second Kelvin relationship [15-18] as shown in Equation (5). A constant Seebeck coefficient leads to a zero Thomson coefficient.

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$$\mu = T \frac{dS}{dT} \quad (5)$$

$$k_{p,eff} = \frac{\int_{T_c}^{T_h} k_p(T) dT}{T_h - T_c} \quad (6)$$

$$k_{n,eff} = \frac{\int_{T_c}^{T_h} k_n(T) dT}{T_h - T_c} \quad (7)$$

$$\rho_{p,eff} = \frac{\int_{T_c}^{T_h} \rho_p(T) dT}{T_h - T_c} \quad (8)$$

$$\rho_{n,eff} = \frac{\int_{T_c}^{T_h} \rho_n(T) dT}{T_h - T_c} \quad (9)$$

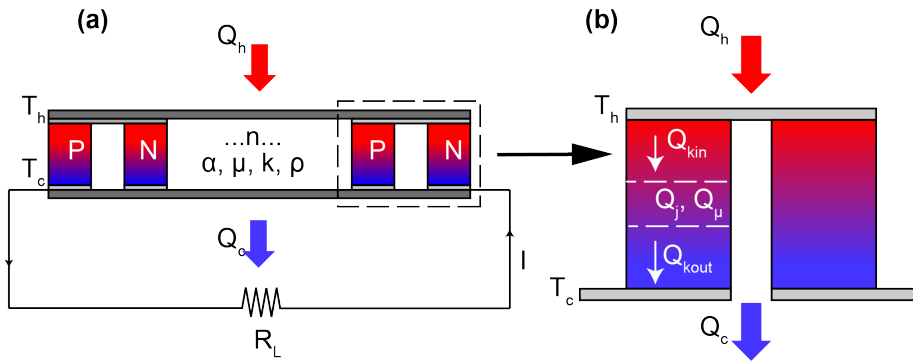


Figure 1: (a) 1-D schematic of a multi-element TEG and (b) heat transfer within a TEG single pair

Figure 1 (a) shows a one-dimensional schematic of a TEG composed of multiple couples of p-type and n-type semiconductors connected electrically in series through strips made of copper and

sandwiched between two plates usually made of Alumina. Figure 1(b) depicts a single TEG couple extracted to show the heat transfer within TEG. When energy balance is performed on the control volume within the single TEG, the heat absorbed at the hot side and heat rejected at the cold side are both found to be as follow:

$$Q_h = SIT_h - 0.5I^2R - 0.5I\mu(T_h - T_c) + K(T_h - T_c) \quad (10)$$

$$Q_c = SIT_c + 0.5I^2R + 0.5I\mu(T_h - T_c) + K(T_h - T_c) \quad (11)$$

where the Seebeck coefficient S , Thompson coefficient μ , electrical resistance R , and thermal conductance K are respectively defined as:

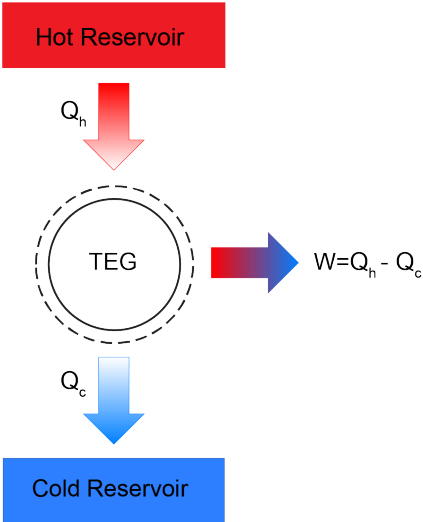
$$S = S_{p,eff} - S_{n,eff} \quad (12)$$

$$\mu = \mu_{p,eff} - \mu_{n,eff} \quad (13)$$

$$R = \frac{\rho_{p,eff}L_p}{A_p} + \frac{\rho_{n,eff}L_n}{A_n} \quad (14)$$

$$K = \frac{k_{p,eff}A_p}{L_p} + \frac{k_{n,eff}A_n}{L_n} \quad (15)$$

123 TEG produces power through the temperature gradient maintained along the p-type and n-type
 124 semiconductors which qualify it to be a heat engine. Figure 2 depicts the TEG as a heat engine
 125 that generates power by acquiring heat from the hot reservoir and dumping the heat that cannot
 126 be transformed into power to the cold reservoir.



127

128 *Figure 2: TEG undergoing a power cycle by exchanging heat transfer between two reservoirs*

129

130 The entropy rate balance of the TEG system represented in figure 4 is:

	$\frac{ds}{dt} = \sum_j \frac{Q_j}{T_j} + \dot{\sigma}$	(16)
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131

132 For a steady state, the entropy balance becomes:

	$\dot{\sigma} = -\frac{Q_h}{T_h} + \frac{Q_c}{T_c}$	(17)
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134 TEG power generation is expressed in terms of entropy as follow:

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$$W = Q_h - Q_c = \left(1 - \frac{T_c}{T_h}\right) Q_h - T_c \dot{\sigma} \quad (18)$$

Also, the power generated by the TEG can be expressed as the difference between the heat absorbed and heat rejected as shown in the following expression

$$W = Q_h - Q_c = SI(T_h - T_c) - I^2 R - \mu I(T_h - T_c) \quad (19)$$

When the power is divided by the current, the following total voltage expression is obtained

$$V = S(T_h - T_c) - IR - \mu(T_h - T_c) \quad (20)$$

Where the expressions on the right side of Equation (20) are respectively the voltage induced by the Seebeck effect, the voltage generated across the p and n-type legs as described by the Ohm's Law, and the voltage produced through the Thomson effect.

Also, the power can be expressed in terms of the external resistance as follow

$$W = Q_h - Q_c = I^2 R_L \quad (21)$$

where the current I is a function of the Seebeck coefficient S , the Thomson coefficient μ , the hot and cold side temperatures, T_h and T_c , the electrical resistance R , and the external load resistance R_L , as shown in Equation (22).

$$I = \frac{(S - \mu)(T_h - T_c)}{R_L + R} \quad (22)$$

Substituting Equation (22) into Equation (21),

$$W = \frac{(S - \mu)^2 (T_h - T_c)^2}{(R_L + R)^2} R_L \quad (23)$$

150 The efficiency of a TEG is given by

	$\eta = \frac{W}{Q_h} = \frac{I^2 R_L}{SIT_h - 0.5I^2 R - 0.5I\mu(T_h - T_c) + K(T_h - T_c)}$	(24)
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151 Substituting Equation (22) in Equation (24), the efficiency becomes a

	$\eta = \frac{(S - \mu)(T_h - T_c)R_L}{ST_h(S - \mu)(R_L + R) - 0.5(S - \mu)^2(T_h - T_c)R - 0.5\mu(S - \mu)(T_h - T_c)(R_L + R) + K(R_L + R)^2}$	(25)
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153 Power and efficiency optimization

154 Power maximization

155 The optimum external load resistance, R_L , that yields the maximum power of a given TEG at fixed
 156 hot and cold junction temperatures can be obtained as follow:

	$\frac{\partial W}{\partial R_L} = 0$	(26)
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157

158 Determining the optimum value of the external resistance to maximize the power leads to:

	$(R_L)_{opt} = R$	(27)
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159

160 The maximum power occurs when the external resistance is equal to the internal resistance of the
 161 TEG and replacing Equation (27) into Equation (23) yields to the maximum power expressed as:

	$W_{max} = \frac{(S - \mu)^2 (T_h - T_c)^2}{4R}$	(28)
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162

163 Nondimensionalizing the above equation leads to the following:

	$W_{max}^* = \frac{W_{max}}{KT_c} = \frac{(1-\theta)^2 ZT}{2(1+\theta)\theta} (1-Ur)^2$	(29)
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164

165 where Ur and θ are respectively defined as follow:

	$Ur = \frac{\mu}{S}$	(30)
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166

	$\theta = \frac{T_c}{T_h}$	(31)
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167

168 and ZT is the figure of merit of a TEG device evaluated at the average temperature between the
169 hot and cold side temperatures

	$ZT = \frac{S^2}{RK} \left(\frac{T_h + T_c}{2} \right)$	(32)
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170

171 Equation (29) is the dimensionless number that evaluates the effect of Ur , θ , and ZT on the
172 maximum power at optimum R_L . To evaluate the effect of R_L on the overall power, a new
173 dimensionless power that contains a dimensionless external resistance would be needed.

174 If R^* defines the dimensionless external electrical resistance as follow:

	$R^* = \frac{R_L}{R}$	(33)
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175

176 A dimensionless power is obtained as:

$$W^* = \frac{W}{KT_c} = \frac{2ZT(1-\theta)^2(1-Ur)^2}{\theta(1+\theta)(R^*+1)^2} R^* \quad (34)$$

However, the value of the maximum power depends on ZT , Ur , and θ .

Efficiency maximization

The optimum external load resistance, R_L , that yields to the maximum efficiency of a given TEG at fixed hot and cold junction temperatures can be obtained from

$$\frac{\partial \eta}{\partial R_L} = 0 \quad (35)$$

For maximum efficiency, the obtained result from Equation (35) shows that the external resistance needs to be equal to:

$$(R_L)_{opt} = R\sqrt{1 + ZT - ZT \times Ur} \quad (36)$$

Note that the optimum external resistance in Equation (36) that maximizes the efficiency is different from the one that maximizes the power, Equation (27). Therefore, maximum power and efficiency cannot occur at the same optimum external resistance.

Replacing Equation (36) into Equation (25) and nondimensionalizing the obtained expression provides the maximum TEG efficiency as depicted in Equation (38)

$$\eta_{max} = \frac{(S-\mu)^2(T_h-T_c)R_L}{ST_h(S-\mu)(R_L+R) - 0.5(S-\mu)^2(T_h-T_c)R - 0.5\mu(S-\mu)(T_h-T_c)(R_L+R) + K(R_L+R)^2} \Big|_{R_L=R_{L,opt}} \quad (37)$$

$$\eta_{max}^* = \frac{2ZT(1-Ur)^2(1-\theta)\psi}{2ZT(1-Ur)(1+\psi) - ZT(1-Ur)^2(1-\theta) - ZT * Ur(1-Ur)(1-\theta)(1+\psi) + (1+\theta)(1+\psi)^2} \quad (38)$$

where

$$\psi = \sqrt{1 + ZT - ZT \times Ur} \quad (39)$$

To evaluate the effect of the external resistance on the overall efficiency a new dimensionless efficiency is introduced using a dimensionless external resistance R^* . Incorporating R^* in the nondimensionalization of the efficiency expression defined in Equation (25), yields to:

$$\eta^* = \frac{(1-Ur)(1-\theta)R^*}{(R^* + 1) \left(1 - \frac{0.5(1-Ur)(1-\theta)}{(R^* + 1)} - 0.5Ur(1-\theta) + \frac{(1+\theta)(R^* + 1)}{2ZT(1-Ur)} \right)} \quad (40)$$

Results and discussion

The accuracy of the dimensionless expressions introduced in this study is first evaluated by comparing theoretical results with experimental data reported in [19]. In reality, the Ury number varies between 0-1, i.e., $0 < Ur < 1$. For power generation to occur, a positive voltage needs to be induced, which means that the voltage induced by the Seebeck effect needs to be higher than the sum of the voltage generated by the Thomson effect and Ohm's Law as shown in Equation (20). Therefore, Ur is always smaller than 1. $Ur=0$ occurs when a constant Seebeck coefficient is assumed in the analysis which leads to a Thomson coefficient equating to zero according to Equation (5). Consequently, TEG power and efficiency are overestimated due to the omission of the Thomson coefficient in TEG power and efficiency expressions, The experimental investigation was performed on TEGs made of bismuth telluride[20]. A TEG made of bismuth telluride typically

211 operates at a temperature range of 298K-353K. The temperature dependent Seebeck and
 212 Thompson coefficients of bismuth telluride are:

Deleted: and has an Ur of 0.42 as detailed below

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$$S_p = (22224 + 930.6T - 0.9905T^2) * 10^{-9} (VK^{-1}) \quad (41)$$

$$S_n = -(22224 + 930.6T - 0.9905T^2) * 10^{-9} (VK^{-1}) \quad (42)$$

$$\mu_p = T \frac{dS_p}{dT} (VK^{-1}) \quad (43)$$

$$\mu_n = T \frac{dS_n}{dT} (VK^{-1}) \quad (44)$$

217 For a better approximation of the Seebeck and Thompson coefficients, they are both integrated
 218 and normalized over the temperature gradient

$$S_{p,eff} = \frac{\int_{298}^{353} S_p (T) dT}{353 - 298} = 2.2 \times 10^{-4} (VK^{-1}) \quad (45)$$

$$S_{n,eff} = \frac{\int_{298}^{353} S_n (T) dT}{353 - 298} = -2.2 \times 10^{-4} (VK^{-1}) \quad (46)$$

$$\mu_{p,eff} = \frac{\int_{298}^{353} \mu_p(T) dT}{353 - 298} = 9.3 \times 10^{-5} (VK^{-1}) \quad (47)$$

$$\mu_{n,eff} = \frac{\int_{298}^{353} \mu_n(T) dT}{353 - 298} = -9.3 \times 10^{-5} (VK^{-1}) \quad (48)$$

$$S = S_{p,eff} - S_{n,eff} = 4.4 \times 10^{-4} (VK^{-1}) \quad (49)$$

$$\mu = \mu_{p,eff} - \mu_{n,eff} = 18.6 \times 10^{-5} (VK^{-1}) \quad (50)$$

$$Ur = \frac{\mu}{S} = 0.42 \quad (51)$$

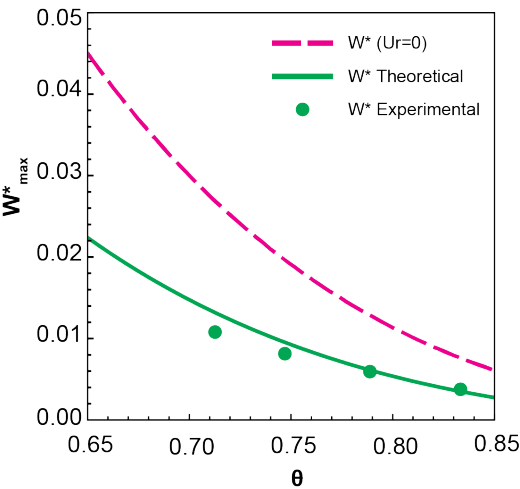
The calculated Ur value of 0.42 is far from zero and needs to be included in both maximum and efficiency expressions to accurately represents both TEG power and efficiency. To obtain the dimensionless power data from the experiment, the measured power was divided by the product of the thermal conductance and measured cold side temperature. The theoretical dimensionless power was calculated using Equation (29) where Ur , θ , and ZT were calculated from Equation (30), (31), and (32), respectively. Table (1) contains TEG dimensions and operating temperature ranges used in calculating θ and ZT .

Table 1: TEG Dimensions and operating temperature ranges

Material	Module Dimensions(mm)	Pellet Dimension (mm)	Couple Number	$T_h(^{\circ}C)$	$T_c(^{\circ}C)$
Bi_2Te_3	$62 \times 62 \times 5.2$	$4.5 \times 4.5 \times 2.5$	49	100 – 200	37

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239 Figure 3: Theoretical and experimental dimensionless power output of bismuth telluride thermoelectric generator device. At $\theta =$
240 $\{0.698851, 0.73253, 0.773537, 0.817204\}$, the corresponding $Ur = \{0.317917, 0.343264, 0.370038, 0.394554\}$

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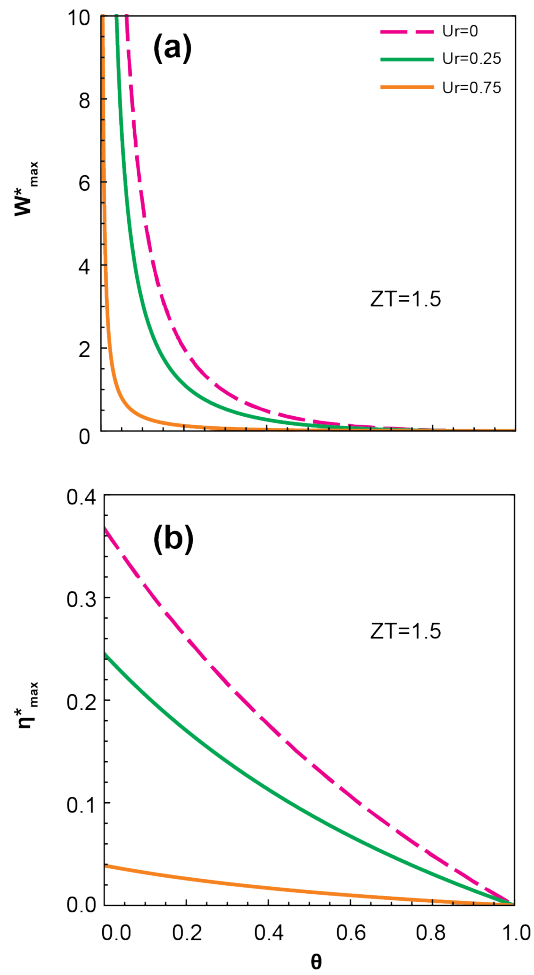
242 Both theoretical and experimental dimensionless powers as a function of temperature ratio are
243 plotted in figure 3, and the dimensionless power derived in this study agrees well with the
244 experimental results. As θ decreases, which means the temperature gradient increases, the
245 theoretical curve becomes slightly different from the experimental results because the average
246 material properties used in the Ur and ZT calculations deviate more from the actual temperature-
247 dependent material properties at larger temperature gradients. The power production is
248 significantly overestimated at $Ur=0$ due to the omission of the Thomson effect. Because the
249 Thompson effect induces negative voltage, it reduces the overall TEG voltage across the p-type
250 and n-type semiconductors as shown in Equation (20). As a result, TEG power decreases. Figure
251 3 shows how the inclusion of Ur into the dimensionless maximum power provides a much better

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254 agreement between the theoretical result and experimental data. Therefore, U_r is a crucial number
 255 for accurate prediction of TEG performance before actual experimental data collection.

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 257



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259 Figure 4: As a function θ , for different U_r values and at ZT of 1.5 (a) Variation of the maximum power (b) Variation of the
 260 maximum efficiency

261 Figure 4 (a) shows the variation of the dimensionless maximum power with respect to θ for various
262 Ur numbers at $ZT=1.5$. All the dimensionless maximum power curves decrease as θ increases due
263 to lower power generation resulting from lower temperature gradients. Referring back to Figure
264 (2); a more significant temperature gradient means that TEG receives more amount of heat from
265 the hot reservoir and rejects less amount of heat to the cold reservoir, which generates a more
266 substantial power. Figure 4 (b) shows the maximum dimensionless efficiency with respect to θ for
267 different values of Ur . For a given Ur , the maximum efficiency reduces with increasing θ because
268 the maximum power decreases with decreasing temperature gradient. At the same θ , the maximum
269 efficiency decreases as Ur increases due to the Thomson effect. The negative voltage generated by
270 the Thomson effect can be transformed into heat and dissipated out of the p-type and n-type pellets.
271 When part of the heat acquired from the hot reservoir becomes lost to the environment along
272 pellets, it reduces the amount of heat that could have been transformed into useful TEG power and
273 consequently decreases the efficiency. The smaller decay slope of the larger Ur curves indicates
274 that the efficiency becomes less sensitive to operating θ when the Thomson effect is introduced.
275 When $Ur=0$, both curve falls on top of the calculated curve in Ref. [10], where the Thomson effect
276 was not taken into account. Because the Thomson effect lowers the power output and efficiency
277 for various θ , devising ways to reduce the Thomson effect will lead to higher TEG power and
278 efficiency.

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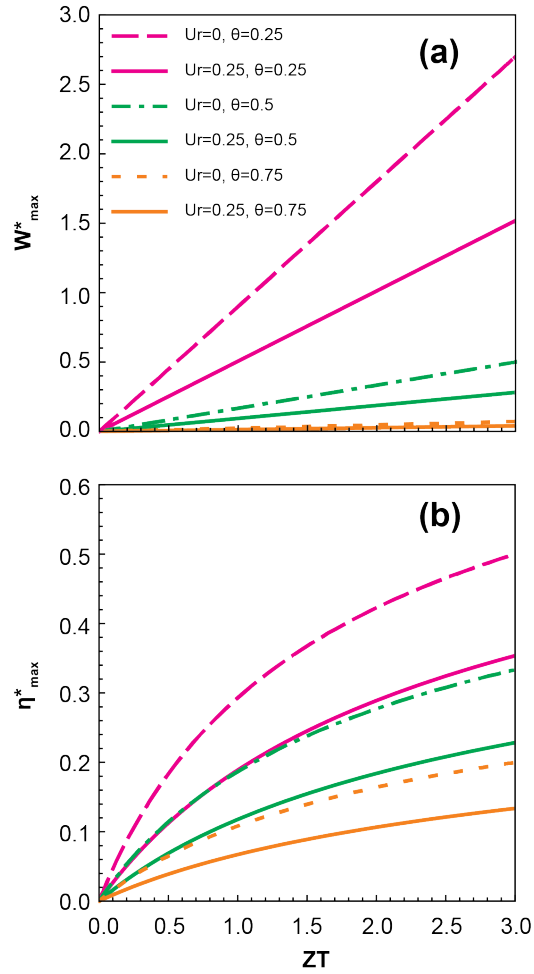


Figure 5: As function of ZT and for different θ and U_r values (a) Variation of the maximum power and (b) Variation of the maximum efficiency

Figure 5 (a) shows the variation of the dimensionless maximum power with respect to ZT for different θ s and U_r s. The dimensionless maximum power increases linearly with increasing ZT for all the cases. This linear behavior is guaranteed by Equation (29). At given θ and U_r , the dimensionless maximum power is a linear function of ZT with a constant coefficient of

292 $\frac{(1-\theta)^2}{2(1+\theta)\theta}(1-Ur)^2$. When $Ur=0$, the curves in Figure 5 (a) become the same as the ones in [10].

293 The figure of merit, ZT, indicates the ability of a TEG in effectively transforming heat supplied
294 form the hot reservoir into power, and a higher ZT lead to higher TEG power and efficiency. A
295 high ZT values requires a large Seebeck coefficient that ties to higher positive voltage which
296 contributes to higher TEG power and efficiency, a small thermal conductance to maintain large
297 temperature gradients and reduce heat loss, and a small electric resistance to increase electric
298 current. At a given θ , the maximum power output of $Ur=0.25$ is much lower than that with $Ur=0$.

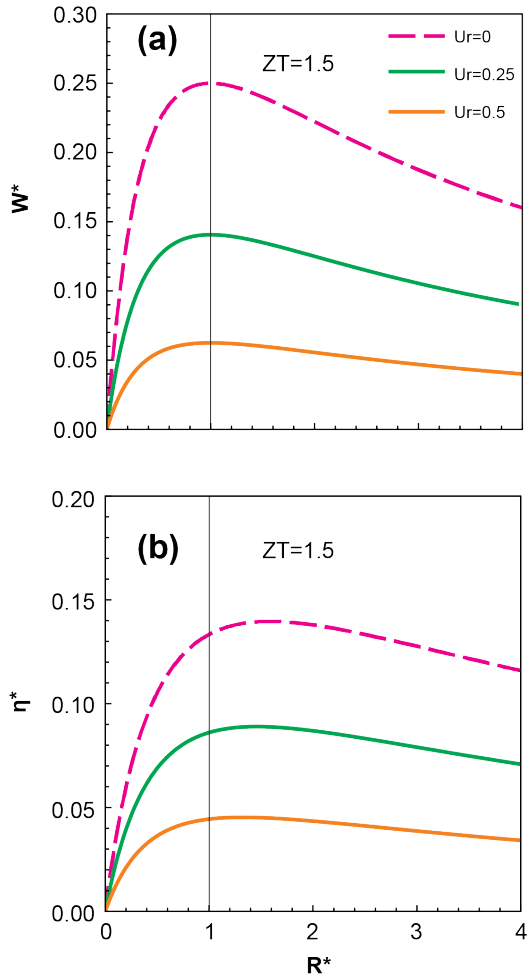
299 At lower θ , the difference between $Ur=0.25$ and $Ur=0$ is more significant. In other words, power
300 reduction by Thomson effect is more significant at larger temperature gradients because of larger
301 Thomson coefficient. Figure 5 (b) shows the maximum dimensionless efficiency as a function of
302 ZT for different θ s and Ur numbers. The maximum efficiency increases with increasing ZT at
303 given Ur and θ , and it will approach a plateau. At a given θ , the maximum efficiency is reduced as
304 Ur increases. This reiterates how the Thomson effect significantly reduces the efficiency of a TEG.

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319 Figure 6: As a function of R^* , at a θ of 0.5, and for various U_r values (a) Dimensionless power and (b) Dimensionless efficiency

320 Figure 6 (a) and (b) shows the variation of the dimensionless power W^* and efficiency η^* as a
 321 function of the dimensionless external resistance R^* . As U_r increases, both power and efficiency
 322 are reduced due to the Thomson physical phenomenon.

323 The optimum R^* for maximum power is always 1 as opposed to the optimum R^* for maximum
324 efficiency that occurs at a value of $R^* \sqrt{1 + ZT - Ur} \times ZT$. Taking the case when $Ur=0.25$, the
325 optimum R^* for maximum efficiency is 1.32. ~~Note that when dealing with a TEG composed of~~
326 multiple pellets, the electrical resistance adds up leading to a significant difference between the
327 external resistance that will maximizes the power and efficiency. For example, if TEG internal
328 electric resistance of multiple pellets is 20Ω , the optimum external resistance for power will remain
329 20Ω while 26.4Ω is required for maximum efficiency. The dimensional electrical resistance is an
330 excellent parameter to guide TEG design towards maximization of power or efficiency.

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331 Conclusion

332 Nondimensionalization of the output power and the efficiency of a TEG is revisited with the
333 inclusion of the Thomson effect. The Ury number (Ur) that describes the ratio between Thomson
334 and Seebeck coefficients is introduced. Ur is the first dimensionless number reported in the
335 literature that quantifies the relative importance of the Thomson effect. When Ur is nonzero, the
336 maximum power output and efficiency are reduced from those with $Ur=0$. The findings obtained
337 from this study can be summarized as follow:

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- 338 • The negative impact of the Thomson effect on TEG power and efficiency is captured by
339 reformulating the maximum power and thermoelectric efficiency formula via the
340 introduction of a new dimensionless number called the Ury number (Ur).
- 341 • The theoretical results are validated with experimental data, and it is found that without
342 the inclusion of Thomson coefficient through the Ury number, TEG power can be
343 significantly overestimated, which suggests that Ury is a crucial number in predicting
344 accurate TEG experimental data.

- The maximum power occurs when the external resistance is equal to the internal resistance of the TEG while the maximum efficiency happens when the external resistance is equivalent to $(R_L)_{opt} = R\sqrt{1 + ZT} - Ur \times ZT$.
- The revised dimensionless maximum power and efficiency are now functions of both ZT and Ur , which better agreement with the experimental data and developing strategies to reduce the Thomson effect will lead to TEG better performances.

Acknowledgments

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