

Peristaltic locomotion without digital controllers: Exploiting multi-stability in origami to coordinate robotic motion

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ABSTRACT

This study examines a novel approach to generate peristaltic-like locomotion in a segmented origami robot. Specifically, we demonstrate the use of multi-stability embedded in the origami skeleton to eliminate the need for multiple actuators or digital controllers to coordinate the complex robotic movements in peristaltic crawling. The crawling robot in this study consists of two serially connected bistable origami segments, each featuring a generalized Kresling design and a foldable anchoring mechanism. Mechanics analysis and experimental testing reveal that the nonlinear elastic behaviors of this dual-segment module, especially its rapid deformation due to the non-monotonic energy landscape and force-displacement relationship, can create a deterministic deformation sequence or actuation cycle. This cycle can then be used to generate the different phases in a peristaltic-like locomotion gait. Instead of individually controlling the segment deformation like in earthworm and other crawling robots, we only control the total length of this robot. Therefore, this approach can significantly reduce the total number of actuators needed for locomotion and simplify the control requirements. Moreover, the richness in Kresling origami design offers us substantial freedom to tailor the locomotion performance. The results of this study will contribute to a paradigm shift in how we can use the mechanics of multi-stability for robotic actuation and control.

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1. Introduction

Limbless and metameric invertebrates like the earthworm use peristalsis to crawl over uneven surfaces, burrow through soil, and navigate in confined spaces with ease. The body of an earthworm consists of many segments that are grouped into several “driving modules”. Each module includes three types of segments according to their states of deformation: “contracting”, “anchoring”, and “extending” [1] (Fig. 1(a)). In a peristaltic locomotion cycle, the contracting segment expands in diameter and contracts in length by engaging its longitudinal muscles (Fig. 1(b)). The extending segment deforms oppositely by engaging its circular muscles. When a contracting segment reaches the fully-contracted shape, it becomes an anchoring segment, which can firmly attach itself to its surrounding by further deploying hair-like bristles (aka. *setae*) on its surface. By carefully coordinating the deformation of its segments, the earthworm can generate a retrograde peristaltic wave that propagates towards the tail end of its body, thus driving itself forward (Fig. 1(a)).

The locomotion performance of a peristaltic gait is easily tunable by changing the number of these three types of segments

in a driving module [2,3]. The absence of complex external appendages like legs or wings makes the driving module design compact and light. As a result, peristaltic locomotion has been implemented in many worm-inspired crawling robots for field exploration and in-pipe inspection. However, these robots typically require many actuators – such as pneumatic chambers [4–6], shape memory alloy (SMA) springs [7], electric motors [8], or permanent magnets [9] – to activate their segments *individually*. Moreover, a complicated control architecture is also necessary to coordinate the individual segment deformation to achieve peristaltic locomotion (Fig. 1(c)). This can lead to a cumbersome mechatronic setup that can significantly constrain the overall application potential, especially when these robots need to be completely soft and un-tethered [10].

To address this issue, we examine the use of non-monotonic energy landscape and force-displacement relationship in *multi-stable* origami to generate peristaltic-like locomotion without relying on multiple actuators or digital controllers. A material or structure is multi-stable when it possesses more than one stable equilibria (or states). It can remain at one of its stable states without any external aid, and switch between these states by external or internal actuation. The potential energy landscape of a multi-stable system has multiple peaks and valleys by definition, which creates non-monotonic force-displacement relationships. Under certain loading conditions, this non-monotonic

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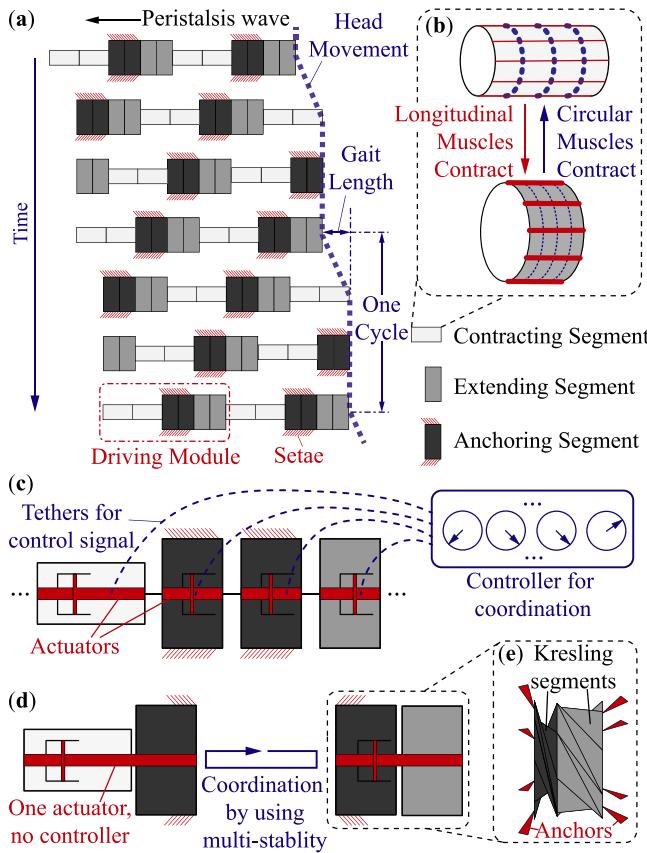


Fig. 1. The vision of using multi-stability to drastically simplify the mechatronic setup for generating peristaltic locomotion. (a) Peristaltic locomotion cycle in an earthworm. The earthworm body moves forward while the peristaltic wave propagates backwards. For clarity, the earthworm body consists of six identical segments and two driving modules. (b) The muscular actuation scheme of an earthworm segment. The alternate contraction of longitudinal and circular muscles drives the segment deformation and anchoring actions. (c) The mechatronic setup of a traditional earthworm-inspired robot that requires many actuators and a complicated controller. (d) The proposed peristaltic locomotion mechanism that uses multi-stability to eliminate the need of multiple actuators and controllers. (e) A to-scale schematic diagram of the dual-Kresling driving module and its foldable anchors.

behavior can induce large deformation through a rapid release of elastic energy (also referred to as “snap-through” in some scenarios). This rapid deformation in multi-stable system is the driving mechanism underpinning many nastic plant movements [11], and it has found various engineering applications like energy harvesting [12–14], vibration isolation [15–17], as well as actuation and morphing [18–20].

Regarding the applications in robotics, multi-stability also shows promise in amplifying the authority and speed of robotic actuation [7,21], actuating an untethered soft swimming robot [22] or increasing the precision and repeatability of a micro-robotic end effector [23]. More importantly, recent studies reveal that multi-stability can be harnessed to drastically reduce or even eliminate the need for using digital controllers to generate soft robot locomotion [24], mechanical logic gates [25], non-peristaltic crawling [26], and coordinated oscillation [27]. Logical programming for robotic gripping is also proven feasible by using soft bistable valves [28]. It is worth emphasizing that in some of these studies, the necessary condition to achieve robotic functions is the non-monotonic energy landscape or force–displacement relationship, while multi-stability serves as a mechanism to achieve the desired non-monotonic behavior.

In this study, we show that by exploiting the non-monotonic energy landscape in the multi-stable Kresling origami, we can create peristaltic-like crawling locomotion with only one actuator and without any digital controllers (Fig. 1(d)). Origami is an ancient art of paper folding wherein folding a 2D sheet along prescribed crease lines results in the creation of complex 3D shapes. Over the past few decades, it has become a framework for constructing deployable structures [29], mechanical metamaterials [30], and reconfigurable robots [31]. Origami mechanisms are inherently lightweight, compact, and compliant. More importantly, they can exhibit unique mechanical properties – such as auxetics, programmable nonlinear stiffness, and multi-stability [32–40] – due to the nonlinear kinematics of folding.

The crawling robot, in this study, consists of a driving module composed of two serially connected *Kresling segments* and foldable anchors (Fig. 1(e)). We designed the Kresling pattern according to the desired kinematics and bistability so that these segments can exhibit both longitudinal and radial deformation via folding. When its total length is increased and decreased by a linear actuator, the dual-Kresling driving module can display a deterministic deformation sequence (or “actuation cycle”) that includes two rapid “jumps”. We then designate different parts of this actuation cycle as the phases of a peristaltic-like locomotion. By doing so, we can eliminate the need for using individual actuators for each segment or using digital controllers to coordinate these actuators. That is, the peristaltic locomotion is essentially “coordinated” by the nonlinear mechanics of Kresling origami. Therefore, this study will contribute to a paradigm shift in how we can use multi-stability for robotic actuation and control.

We first proposed this concept of peristaltic locomotion using Kresling origami mechanics in a single case study without any experimental validation or in-depth investigation [41]. Therefore, the purpose of this letter is to examine the correlations between origami design, folding mechanics, and locomotion performance comprehensively through both analytical and experimental efforts. The following sections of this letter will – (2) detail the design, analysis, and characterization of the elementary Kresling origami segments; (3) elucidate the creation of a deformation sequence (or “actuation cycle”) using the rapid deformations caused by multi-stability; (4) discuss the experimental validation of the peristaltic-like locomotion using this actuation cycle and a comprehensive parametric study of gait length; and (5) conclude this study with summary and discussion.

2. Generalized Kresling origami segment

The centerpiece of the peristaltic crawling robot in this study is a driving module consisting of two serially connected Kresling origami segments. The Kresling pattern consists of a linear array of mountain and valley folds defined by triangular facets (Fig. 2(a)). By attaching the two ends of this array (marked by *), we obtain a twisted polygonal prism with a regular polygon at its top and bottom. These two end polygons remain rigid throughout the folding motion. Kresling origami was initially studied as a buckling mode in thin cylindrical shells subjected to torsion [42,43]. Since then, it has been used extensively as a template for deployable structures or robotic skeletons [44–46]. Kresling origami suits this study well because it has the desired tubular cross-section, and more importantly, it is inherently bistable, thus exhibiting the desired non-monotonic energy landscape and force–displacement curve. A Kresling segment can settle in a fully-extended or a fully-contracted stable state, and it shows a large deformation between these two states. This bistability originates from its non-rigid-foldable nature. The triangular facets remain undeformed at the two stable states, but must

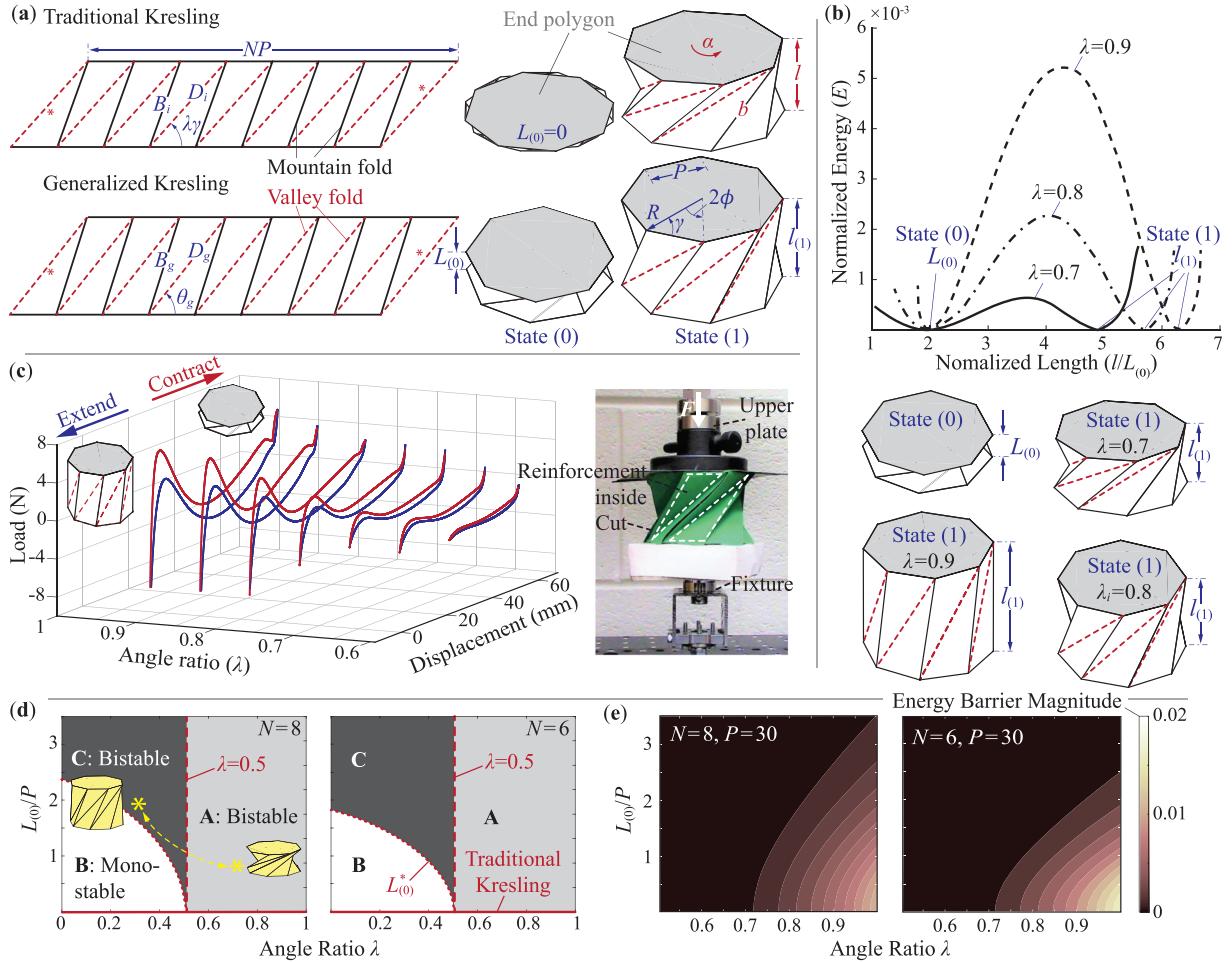


Fig. 2. Design, analysis, and experimental characterization of the generalized Kresling origami. (a) Crease pattern and the folded segment of both traditional and generalized Kresling origami showing the important design parameters and variables related to folding. The traditional Kresling always has a zero-length at the fully-contracted state (0), while the generalized Kresling has a “user-defined” $L_{(0)}$. (b) The normalized strain energy versus length of three Kresling segment designs of different angle ratios but the same $L_{(0)} (= 20 \text{ mm})$, $N (= 8)$, and $P (= 30 \text{ mm})$. Increasing the angle ratio can increase the bistability strength and length of the segment at the fully-extended state (1). (c) Experimentally measured force-displacement curves of Kresling segments with different angle ratios but the same $L_{(0)} (= 10 \text{ mm})$, $N (= 8)$, and $P (= 30 \text{ mm})$. One can clearly see the correlation between angle ratio and bistability strength in terms of the maximum reaction force between stable states. The inserted picture on the right shows the experimental setup. (d) Results of parametric study depicting influence of the normalized $L_{(0)}$ versus λ landscape showing bistability range for different N . The designs in Region **A** are always bistable. The Kresling segments in inset are identical with configuration in Region **C** as state (1) and the one in Region **A** as state (0). (e) The normalized $L_{(0)}$ versus λ (for $\lambda \geq 0.5$) landscape showing bistability strength for different N . In these two plots, the color map (labeled on the right) represents the height of the normalized energy barrier between two stable states. Therefore, a darker color means weaker bistability and vice versa.

deform while folding between these two states. Indeed, if these triangular facets were strictly rigid, the Kresling segment would not fold. For clarity, we refer the fully-contracted stable state as the state (0) and the fully-extended stable state as the state (1) hereafter.

2.1. Design of the generalized kresling origami

The design of a *traditional* Kresling segment is fully defined by three independent parameters: the number of sides of the base and top polygon N , the side length of the polygon P , and an angle ratio λ , which is related to the angle between polygon side and valley crease in the triangular facets (Fig. 2(a)). The length of the valley and mountain creases are:

$$D_i = 2R \cos(\gamma - \lambda\gamma), \quad (1)$$

$$B_i = \sqrt{P^2 + D_i^2 - 2PD_i \cos(\lambda\gamma)}, \quad (2)$$

where $\gamma (= \pi/2 - \phi)$ is the angle between the diagonal and side of the end polygon, $R (= 0.5P/\sin\phi)$ is its circumscribed radius,

and $\phi = \pi/N$. The traditional Kresling design, however, has a shortcoming: Its length at the fully-contracted stable state (0) is always zero. This is impossible in practice due to the finite material thickness, more importantly, it significantly constrains the design space available for tailoring the kinematics of peristalsis crawling. To address this issue, we created a *generalized* Kresling pattern by adding the fourth independent design variable: a non-zero segment length at stable state (0) (aka. $L_{(0)}$ in Fig. 2(a)) [41]. The triangular facets are “stretched” as a result and their geometry is adjusted accordingly:

$$D_g = \sqrt{D_i^2 + L_{(0)}^2}, \quad (3)$$

$$B_g = \sqrt{B_i^2 + L_{(0)}^2}. \quad (4)$$

$$\theta_g = \cos^{-1} \left(\frac{P^2 + D_g^2 - B_g^2}{2PD_g} \right) \quad (5)$$

Here, θ_g is the angle between polygon side and valley crease, the subscript “ i ” denotes the traditional Kresling and “ g ” denotes the generalized Kresling. By using this generalized design, we can

freely assign non-zero lengths to the Kresling segment at both fully-contracted stable state (0) and fully-extended stable state (1).

To characterize the bistability of generalized Kresling segments, we adopt the equivalent truss frame approach [44]. This approach uses pin-jointed truss elements to represent the mountain and valley creases and assumes that the valley creases do not change their length during folding [45,46]. In this way, the triangular facet deformations induced by folding between the two stable states can be approximated as the stretching and compression of the truss elements along mountain creases. More specifically, the mountain crease trusses are un-deformed at the two stable states, but they are compressed as we fold the Kresling segment between its two states. To describe the Kresling folding deformation, we use three variables: the relative rotation angle between the top and bottom end polygon during folding α , the overall length of the Kresling segment l , and the length of the truss element along mountain creases b . These three variables apply to both traditional and generalized Kresling, and they are inter-dependent. Notably, the values of α are the same between the traditional and generalized Kresling, so we can use it as the independent variable and obtain a closed-form solution describing the folding kinematics:

$$l(\alpha) = \sqrt{L_{(0)}^2 + 2R^2 [\cos(\alpha + 2\phi) - \cos(\alpha_{(0)} + 2\phi)]}, \quad (6)$$

$$b(\alpha) = \sqrt{2R^2(1 - \cos(\alpha)) + l^2}. \quad (7)$$

Here, $\alpha_{(0)} (= 2\lambda\gamma)$ is the angle between top and bottom polygon at the fully-contracted stable state (0). Angle $\alpha_{(1)}$ corresponding to the fully-extended stable state (1) can be found by setting the mountain crease length b equal to its undeformed length B_g :

$$\alpha_{(1)} = \{\min(\alpha) | b(\alpha) = B_g\}. \quad (8)$$

Alternatively, $\alpha_{(1)}$ can be computed as:

$$\alpha_{(1)} = 2(1 - \lambda)\gamma \quad \forall \lambda > 0.5 \quad (9)$$

The equivalent strain ϵ and strain energy U due to folding are:

$$\epsilon = \frac{b}{B_g} - 1 \text{ and } U = \frac{1}{2}K\epsilon^2, \quad (10)$$

where K represents the constituent sheet material stiffness. For the purpose of this analysis, we normalize the strain energy U by K , and define the non-dimensional strain energy as:

$$E = \frac{1}{2}\epsilon^2. \quad (11)$$

Fig. 2(b) illustrates the normalized strain energy of three Kresling designs with the same $L_{(0)}$ but different angle ratios λ . The two potential energy wells are evident in these analytical results. Moreover, as the angle ratio increases, the effective strain ϵ increases, consequently increasing the bistability strength in terms of the height of energy barrier between stable states. For a given $L_{(0)}$, the transition from mono-stability to bistability takes place at $\lambda = 0.5$ and bistability is strongest when $\lambda = 1$.

2.2. Experimental characterization

To confirm the correlation mentioned above between bistability strength and angle ratio; we fabricated and tested prototypes of the generalized Kresling segments using paper (Daler-Rowney Canford 150 gsm). We first prepared the 2D drawing of Kresling pattern in SOLID-WORKSTM and cut them out of paper with perforated creases on a plotter cutter (Cricut Maker®). We then manually folded the cut pattern into the Kresling segment and attached its top and bottom polygons to the universal testing machine (ADMET eXpert 5601). To accommodate the relative

rotation of these end polygons, we designed a custom rotation fixture consisting of a dual ball-bearing hub (Fig. 2(c)). Certain adjustments to the Kresling segment fabrication were necessary to facilitate smooth folding. First, we cut the mountain creases to alleviate any excessive stresses that can lead to tearing after a few loading cycles. A similar approach is used in the “Flexigami” [45]. Secondly, we added triangular reinforcements to the facets to increase their stiffness relative to the creases, strengthening overall bistability (Fig. 2(c)).

Fig. 2(c) also illustrates the measured force-displacement curves of several Kresling segment prototypes. The correlation between angle ratio and bistability strength is evident in that a segment with a higher angle ratio demands a more significant actuation force to be switched between stable states. Moreover, we observe a hysteresis loop between the extension and contraction cycles. The force-displacement curves remain almost identical under repeated measurement cycles; unless we excessively extend the segment beyond its stable state causing tears in the creases. Thus we think this hysteresis behavior is intrinsic to the system, and it probably originates due to the contact between triangular facets and the plasticity of the paper. Nonetheless, we can minimize this hysteresis by the cutting and reinforcement techniques so that it will not significantly affect the generation of the actuation cycle.

2.3. Parametric design study on the Kresling bi-stability

We performed further parametric analyses to fully understand the correlation between design parameters and stability properties of the generalized Kresling segment. In this study, we varied the number of polygon sides N , the polygon side length P , the fully-contracted segment length $L_{(0)}$, and the angle ratio λ . To ensure consistency, we normalized the fully-contracted segment length $L_{(0)}$ based on the base polygon side length P . Results of the parametric study show that changes in P or N do not fundamentally alter the segment stability. The generalized Kresling segments are always bistable regardless of the $L_{(0)}$ value if $\lambda > 0.5$ (Region A in Fig. 2(d)). The segments are always mono-stable if λ is precisely 0.5. If $\lambda < 0.5$, the generalized Kresling segments can transit from being mono-stable to bi-stable as $L_{(0)}$ increases (Region B to C in Fig. 2(d), respectively). Decreasing N lowers the transition curve between Region B and C; thus decreasing the design space available in mono-stable region. The magnitude of the critical $L_{(0)}^*$ at the boundary between Region B and C is:

$$L_{(0)}^* = \sqrt{2R^2 (\cos(2\lambda\gamma) + \cos(2\lambda\gamma + 2\phi))} \quad (12)$$

However, upon closer inspection, we find that the bistable segment designs in Region C are redundant. That is, for any bistable Kresling design in Region C with an angle ratio of $\lambda < 0.5$, we can find an identical one in Region A with an angle ratio of $1 - \lambda$. Moreover, the “ $L_{(0)}$ ” in Region C indeed represents the segment length at its fully-extended stable state. Therefore, we neglect the bistable Kresling designs with $\lambda < 0.5$ hereafter.

Fig. 2(e) shows the effects of adjusting segment N and $L_{(0)}$ on its bistability strength, which is characterized by the normalized strain energy barrier between the two stable states. Higher strain energy barrier corresponds to stronger bistability strength and vice-versa. Generally speaking, increasing the $L_{(0)}$ while keeping other design parameters unchanged would decrease the bistability strength. Therefore, Kresling segments with a smaller $L_{(0)}$ and a larger angle ratio λ exhibit stronger bistability. Moreover, the polygon side length P is unrelated to bistability, while a reduction in N can increase the bistability strength. These parametric design studies can help us tailor the crawling locomotion gait performance in the following sections.

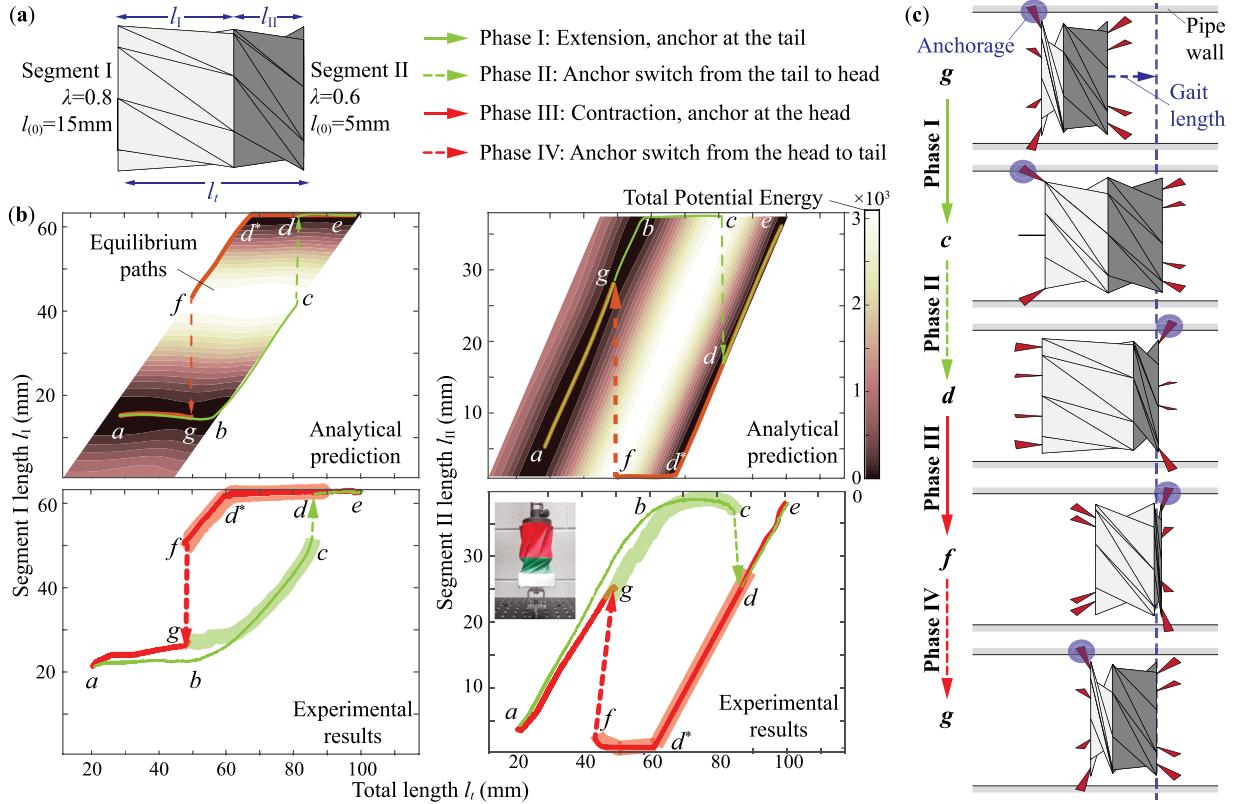


Fig. 3. Formation of the actuation cycle in the multi-stable Kresling driving module and the corresponding peristaltic-like locomotion gait. (a) The design of the driving module and the nomenclature denoting the different phases in the actuation cycle. (b) Analytical prediction (up) and experimental results (below) of the Segment I and II deformations versus the prescribed change in the total length of the driving module. In the two plots of analytical prediction, the color map (labeled on the right) represents the total potential energy landscape. Darker color represents lower energy and vice versa. The transparent thick curve superimposed on the full equilibrium path (below) depicts the experimental measurements of the actuation cycle only. (c) To-scale schematic diagram of the peristaltic-like crawling gait that is generated using the four phases in the actuation cycle and foldable anchors. Design parameters of the driving module are listed in Table 1.

Table 1

Design parameters of the two Kresling segments in the driving module.

Parameter	Segment I	Segment II
N	8	8
P (mm)	30	30
λ	0.8	0.6
$L_{(0)}$ (mm)	15	5

3. Actuation cycle from the multi-stable driving module

In this section, we use a case study to illustrate how to harness the multi-stability in the Kresling origami to generate a deterministic deformation sequence (or “actuation cycle”) with only one actuator. In this case study, the driving module consists of two generalized Kresling segments of different angle ratios and bistability strengths (Fig. 3(a)). Without any loss of generality, we assume $\lambda_I \geq \lambda_{II}$, where the subscript “I” and “II” represents the two constituent Kresling segments, respectively. The Kresling design parameters used for this dual-segment driving module are listed in Table 1. To generate the actuation cycle, we stretch and compress this driving module at its two ends without manipulating its two segments individually. That is, we only increase and decrease the *total length* (l_t) of the driving module without directly controlling the individual segment lengths.

To identify the actuation cycle, we first need to find how the driving module strain energy changes when the total length (l_t) of the driving module is changed from its minimum to maximum and vice versa. This will enable us to get the individual segment

deformations and identify the path the system follows as total length (l_t) is changed. We applied a customized optimization algorithm to the landscape of total strain energy (Fig. 3(b)) [47]. In this optimization, the objective function is the total strain energy $E_t = E_I + E_{II}$ set according to Eq. (11). The independent variable is the segment length l_I or l_{II} , and they must satisfy the equality constraint $l_I + l_{II} = l_t$, and be within the bounds $l_{I \min} \leq l_I \leq l_{I \max}$ and $l_{II \min} \leq l_{II} \leq l_{II \max}$. In this way, the optimization problem becomes: Find the value for l_I (or l_{II}) which locally minimizes the scalar objective function E_t for a given prescribed total length l_t , and satisfies the given equality constraint. Results of this optimization are shown as the “equilibrium paths” in Fig. 3(b), and Appendix A details a more comprehensive optimization procedure involving multiple Kresling segments.

We start by stretching the driving module when its two segments are both at its fully-contracted stable state (0) (point a in Fig. 3(b)). During the stretching, the Kresling segments deform by following the equilibrium path $a \rightarrow b \rightarrow c \rightarrow d \rightarrow e$ until both of them reach the fully-extended stable state (1) (point e in Fig. 3(b)). Then, we compress the driving module and observe that the segments follow a different equilibrium path $e \rightarrow d^* \rightarrow f \rightarrow g \rightarrow a$ until they come back to the state (0) (Supplemental Video A).

In these equilibrium paths, We observe two distinct “jumps” caused by the non-monotonic energy landscape of the multi-stable origami. One occurs during the stretching from $c \rightarrow d$, and the other during the compression from $f \rightarrow g$ (Fig. 3(b)). When these jumps occur, a branch of local energy minima reaches its end so that the driving module is forced to deform to a distant branch of energy minima quickly. During these jumps, the two

Kresling segments change their length significantly, while their total length (l_t) remains almost the same. By combining parts of these equilibrium paths and the two jumps, we can construct an “actuation cycle”: $g \rightarrow b \rightarrow c \rightarrow d \rightarrow d^* \rightarrow f \rightarrow g$. This actuation cycle consists of four consecutive “phases”: In Phase I ($g \rightarrow b \rightarrow c$), Segment I increases in length significantly while Segment II remains almost fully-extended. Phase II ($c \rightarrow d$) is the first jump, by which Segment I quickly reaches the fully-extended state, but Segment II contracts significantly in length. In Phase III ($d \rightarrow d^* \rightarrow f$), Segment II continues to contract in length until reaching its fully-contracted state, Segment I also contracts but to a lesser degree. The final Phase IV ($f \rightarrow g$) is the second jump, by which Segment I quickly deforms to its fully-contracted state, but Segment II extends in length significantly.

Here, it is worth emphasizing that in this driving module, multi-stability of the two segments is a sufficient but not necessary condition to cause the deterministic deformation sequence in the actuation cycle. Indeed, similar deformation sequence could be achieved if the force–displacement curve of at least one segment has a non-monotonic force–displacement relationship [48, 49].

We experimentally verified the formation of this actuation cycle in a paper-based prototype of the driving module (Fig. 3(b)) (Supplemental Video A). The fabrication procedure and experimental set up are the same as the single Kresling segment tests. The universal testing machine was used to prescribe the change in the total length of the driving module (l_t). To accurately measure the segment deformation, we obtained high-resolution video footage of the driving module and used the MATLAB®Image Processing Toolbox™ to measure the length of Kresling segments (l_I and l_{II}).

The measured actuation cycle, including the two jumps, agrees well with the analytical predictions. The experiment is repeatable over multiple extension and contraction cycles. However, there are slight discrepancies between the analytical prediction and experiment measurements. More specifically; the measured total lengths at which the jumps occur are slightly different from the predictions and the jump magnitudes are lower. The deviation from the ideal actuation cycle is mainly attributed to the hysteresis observed in individual segment testing. Errors are also introduced during the fabrication and measurement stages. The experimental results show that the equilibrium path from g to b in Phase I is not fully closed as depicted in the analytical prediction. A further experiment with the Phases of actuation cycle shows that the “real” Phase I slightly differs from the observed equilibrium path during extension, but it does not change the location of jumps in Phase II and Phase IV (Fig. 3(b)). Nonetheless, these discrepancies do not hinder the creation of peristaltic-like locomotion as we will discuss in the following section.

4. Locomotion gait generation

In this section, we show how the actuation cycle, combined with foldable anchors, can create peristaltic-like crawling locomotion. Segments in the earthworm body increase in diameter while contracting in length and vice versa (Fig. 1(b)). This is an important component for achieving peristaltic locomotion because it provides a mechanism to anchor the fully-contracted segment to its surroundings by the setae. The diameter of Kresling segment, on the other hand, does not change when its length changes. This necessitates the design of anchors which mimic the radial deformation of earthworm segments.

Table 2
Anchor design parameters, units in mm.

	Parameter	Seg. I	Seg. II
Foam cube	Length	18	15
	Width	15	15
	Thickness	10	10
Connector sheet	Length	15	15
	Width	15	15
	Thickness	0.5	0.5

4.1. Anchor design

We designed the anchors by taking advantage of the folding kinematics of Kresling segments. These anchors are attached to the triangular facets, so they can deploy and increase the effective diameter when the segments are contracting (Fig. 4(a,b)). They have plastic foam cubes at their tips to create sufficient friction and thus a strong anchorage to their surroundings (a pipe of 47.5 mm radius in this case). Moreover, we define a “cut-off” length for each segment to ensure proper anchor deployment. When the Kresling segment contracts longitudinally below its cut-off length, its anchors should be deployed far enough to create an anchorage with its surroundings. For Segment I, its cut-off length is the length at the point c on its equilibrium path as shown in Fig. 3; for Segment II, its cut-off length corresponds to the point d . We then determined the dimensions of these anchors according to these cut-off lengths, folding kinematics of the Kresling, and the pipe inner diameter (Table 2). The anchors are designated as tail anchor and head anchor according to their position on the robot. The tail anchor is attached to Segment I and the head anchor is attached to the Segment II. In this way, the effective diameter of the Segment I is larger than the pipe diameter during Phase I of the actuation cycle, while the diameter of Segment II is larger than the pipe during Phase III (Fig. 4(c)). Moreover, the anchoring location switches from Segment I to II in the Phase II jump, and switches back from Segment II to I in the Phase IV jump.

4.2. Peristaltic-like locomotion gait

By combining the dual-segment multi-stable driving module and the properly designed anchors, we now complete the design of crawling robot and harness the actuation cycle to generate a peristaltic-like locomotion gait. More specifically, the four consecutive phases in the actuation cycle can be used to alternate the anchoring locations between the head and tail of the driving module, resulting in a net forward displacement as detailed below (Fig. 3(c)):

In Phase I ($g \rightarrow b \rightarrow c$), the crawling robot is anchored at its tail because its Segment I is below its cut-off length. Meanwhile, the robot body is increasing in its total length by the actuator input, giving a net forward displacement.

In Phase II ($c \rightarrow d$), the jump between the equilibrium paths switches the anchor location from the tail to the head. No head or tail displacement occurs during this jump.

In Phase III ($d \rightarrow d^* \rightarrow f$), the crawling robot is anchored at its head because its Segment II is now below its cut-off length. Meanwhile, the robot body is contracting in its total length, moving the tail forward.

In the final Phase IV ($f \rightarrow g$), the second jump occurs and the anchor location switches back from head to the tail. At the end of this phase, the crawling robot returns to its original configuration of the actuation cycle, i.e. at the start of Phase I. The “gait length” is the total forward movement of the crawling robot head after one actuation cycle. It is equal to the change in driving module

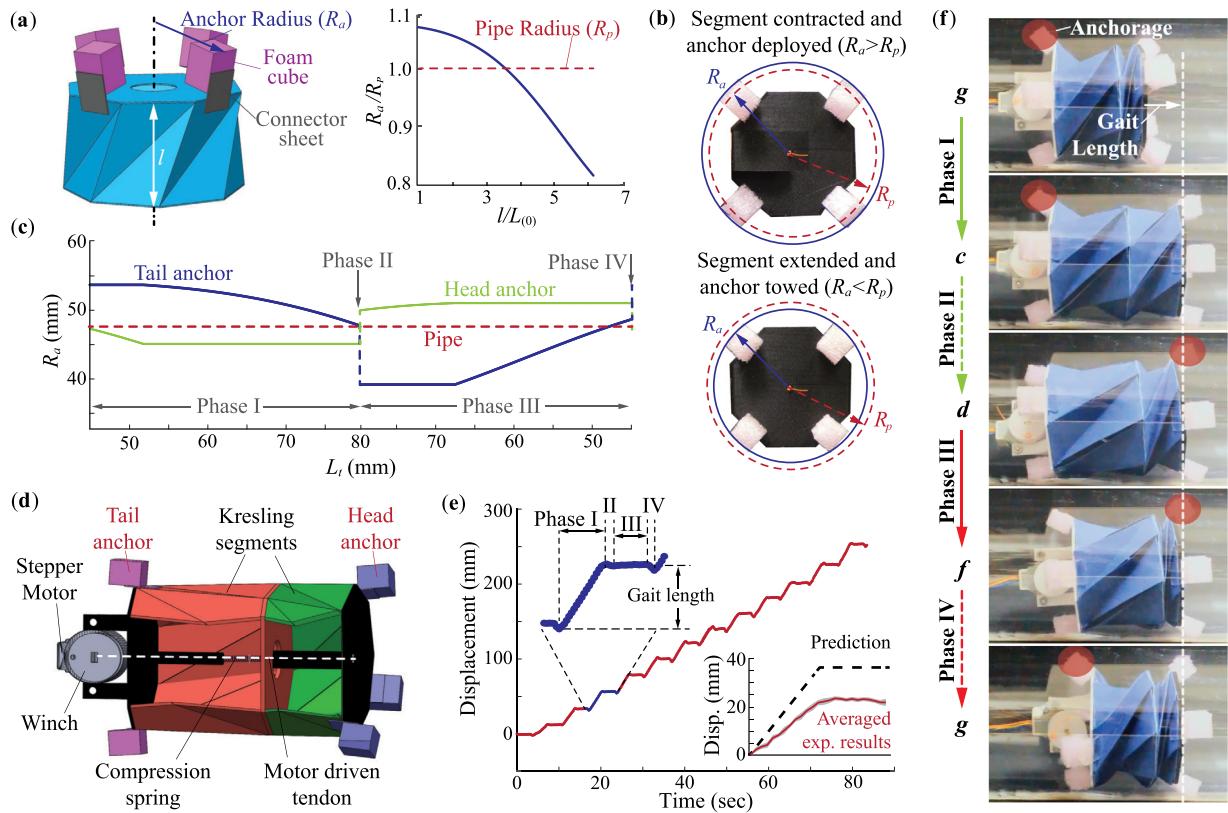


Fig. 4. Fabrication and testing of the multi-stable origami crawler prototype. (a) Left: a 3D CAD rendering of the Kresling segment with the anchors attached. Right: The relationship between the effective anchor radius R_a , pipe radius R_p , and segment length l . (b) The fabricated segment showing maximum and minimum anchor radius with respect to the pipe radius. (c) The change in anchor radius during one actuation cycle. The anchor design parameters are in Table 2. (d) 3D CAD rendering of the crawler with a cutaway view showing the motor-winch actuation mechanism. (e) The measured movement of the robotic head over many actuation cycles. The insert figure at the upper left corner illustrates the four different phases in one actuation cycle. Insert at the lower right compares the averaged gait length in the experiment and the analytical prediction. The shaded band is the standard deviation. (f) The observed four phases of the actuation cycle in the origami crawling robot. The anchor switch locations and gait length are highlighted.

length (l_t) between two jumps; i.e. Gait Length = $l_t(c \rightarrow d) - l_t(g \rightarrow f)$. The actuation cycle from Phase I to Phase IV can be repeated to drive the robot forward continuously.

To experimentally validate the peristaltic-like locomotion induced by multi-stability, we fabricated and tested a proof-of-concept prototype of the crawling robot. This prototype features the same Kresling origami and anchor designs as in the analytical case study (Tables 1 and 2). A compression spring-winch mechanism attached to the two end plates of this robot is used to control its total length (Fig. 4(d)). A 5 V stepper motor drives this spring-winch mechanism, and the motor rotation is pre-programmed using Arduino METRO 328 and motor-shield v2.3. To decrease driving module length, the robot's stepper motor turns the winch, pulling in the attached tendon. To increase the total length, the motor turns the winch in the opposite direction to release the tendon. The compression spring provides the internal force to keep the tendon taut. To measure the locomotion performance, we took high-quality video footage of the crawling robot in action and used the Computer Vision Toolbox in MATLAB® (Supplemental Video B). We developed a computer program using the Kalman filter based motion tracking algorithm to track the movement of the head of the robot.

The experimental results summarized in Fig. 4(e,f) agree quite well with the analytical predictions in Fig. 3(c) regarding the segment deformation sequence and anchor location switches. Moreover, the robot locomotion cycle is uniform and repetitive (Fig. 4(e)). There is a discrepancy regarding the magnitude of gait length between the experiment and analysis, and two factors can contribute to this. One is that the analytical prediction uses an

Table 3
Features and performance of the final origami crawler prototype.

Feature	Value
Mass	70 g
Maximum length	90 mm
Minimum length	55 mm
Average speed	3.3 mm/s
Average gait length	22 mm
Average cycle duration	6.7 s

idealistic model to characterize the Kresling bi-stability so it does not fully capture the behaviors of the physical prototypes with anchors and actuators integrated (also evident in Fig. 3(b)). The other factor is the slippage between the pipe and robot anchors, which results from the temporary loss of contact during the anchor switching in Phase II and IV. Regardless, this experiment firmly validates the feasibility of using multi-stability in the Kresling origami to create the peristaltic-like locomotion with only one actuator and without a complex control architecture to coordinate the segments. That is, the deformation of the segments and anchorage locations are “coordinated” directly by the mechanics of elastic multi-stability.

Table 3 summarizes the features and locomotion performances of the dual-segment multi-stable origami crawler. It is important to highlight that the actuation cycle induced by multi-stability is independent of the rate of stretching/compression in total length. Therefore, by changing the rotational speed of the motor one can adjust the frequency of the locomotion cycle and thus the averaged crawling speed, however, the motor speed does not

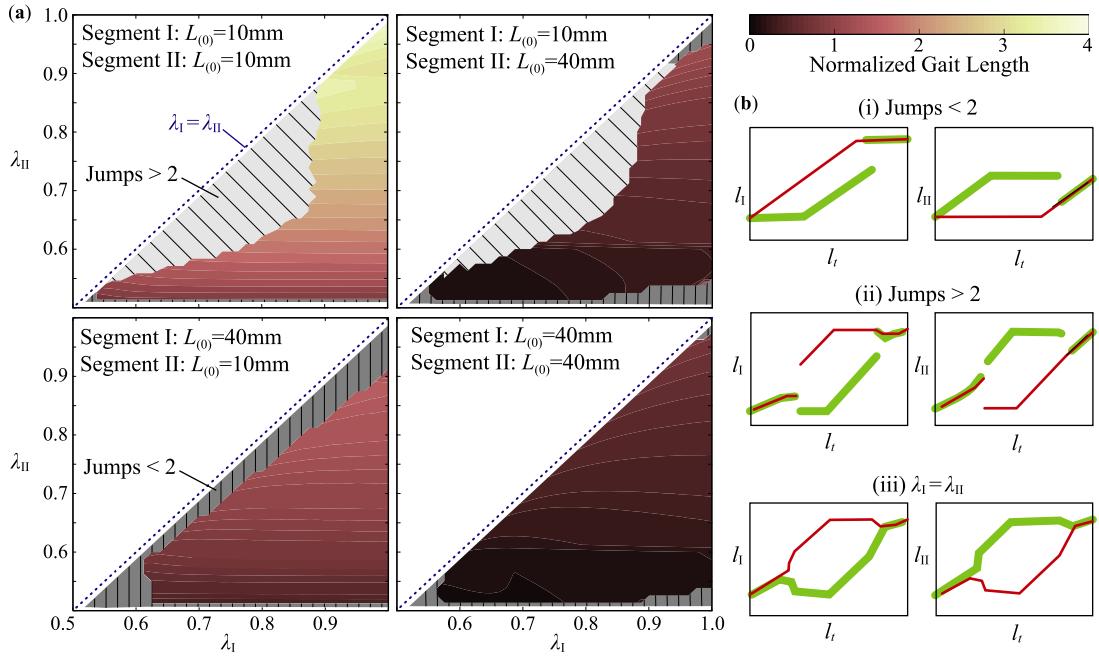


Fig. 5. Parametric Study depicting the influence of segment angle ratio λ and fully-contracted length $L_{(0)}$ on the gait length of crawling robot. (a) Results of the parametric study depicting the influence of segment bistability strengths on locomotion gait length for different fully-contracted lengths $L_{(0)}$. Here, the color map represents the normalized locomotion gait length, and the color bar on the right applies to all four plots. (b) Examples of equilibrium paths that do not exhibit any properly defined, four-phased actuation cycles with certain combinations of segment angle ratios. $N = 8$, $P = 30\text{ mm}$.

affect the gait length in one locomotion cycle. The gait length is only related to the Kresling origami design and the corresponding multi-stability. We detail this further in the following parametric study.

4.3. Parametric study: Gait length

It is clear from the actuation cycle study that the locomotion gait length depends on the driving module deformation between the two jumps and the magnitude of these jumps, and the underlying Kresling design also plays an important role. To uncover the correlations between peristalsis gait length and Kresling origami design, we performed a parametric study by combining two segments of different bistability strength (aka. different angle ratios and $\lambda_I \geq \lambda_{II}$). To ensure consistency, we normalize the gait length based on the fully-contracted length of the driving module $l_{t \min}$. Results of the parametric study show that, for a given λ_I , normalized gait length increases as λ_{II} increases. On the other hand, for a given λ_{II} , normalized gait length is insensitive to changes in λ_I (Fig. 5(a)). Moreover, the fully-contracted lengths of the segments ($L_{(0)}$) have a significant influence on the normalized gait length and permissible combinations of segment angle ratios. Generally speaking, the normalized gait length decreases as $L_{(0)}$ increases. However, smaller $L_{(0)}$ can make more combinations of angle ratios unfeasible for peristalsis locomotion as we detail below.

There are three possible scenarios by which peristaltic-like locomotion is unachievable. In the first scenario, there are less than two jumps in the actuation cycle. If the jump during the contraction phase does not occur (case (i) in Fig. 5(b)), both segments will contract monotonically and anchor to the pipe, thus preventing any further locomotion. If the jump during the extension phase does not occur, both segments will elongate monotonically, thus losing proper anchorage at both ends of the robot. In the second scenario, there are more than two jumps in the actuation cycle (case (ii) in Fig. 5(b)). It is difficult to

generate anchorage switches from these jumps consistently, and the resulting actuation cycle becomes unnecessarily complicated. Moreover, the presence of multiple jumps during the extension or contraction phase may reduce the jump magnitude, making peristaltic motion unachievable. Therefore, we choose not to perform any detailed study of this multiple-jump scenario. The third scenario occurs when $\lambda_I = \lambda_{II}$ (case (iii) in Fig. 5(b)). In this case, there are no discernible jumps that can create any actuation cycles.

5. Summary and conclusion

In this study, we demonstrated the use of multi-stability embedded in a robotic origami skeleton to create peristaltic-like locomotion without the need for multiple actuators or complicated controllers. By combining two bistable Kresling origami segments into a driving module and increasing/decreasing its total length, one can generate a deterministic deformation sequence (or actuation cycle). This actuation cycle has two discrete “jumps” that can significantly change the length of two constituent Kresling segments without affecting their total length. These jumps are the result of the complicated non-monotonic energy landscape caused by the nonlinear mechanics of folding, and they naturally divide the actuation cycle into four distinct phases. We then designed and experimentally validated a peristaltic-like robotic crawling by using two phases for moving the robot forward and the other two for switching the anchoring locations. To ensure proper anchorage to the surroundings, we designed and implemented foldable anchors according to the kinematics of Kresling folding. The results of this work show that the nonlinear mechanics of multi-stability can be used to directly coordinate the robotic motion and drastically simplify the mechatronic setup and control of compliant robots.

While we have used a compression spring-winch based linear actuator to control the length of the driving module, any other mechanism that can work in the required deformation

range may be used to actuate the robot. The scale independence of the origami mechanism ensures that the same robot design principles can be used to create nano/micro-scale as well as large-scale robots. Moreover, it is worth highlighting that although Kresling origami is used in this study for its simplicity and versatility, the principle of using elastic multi-stability to generate peristaltic-like locomotion is applicable to any other segmented robot systems, as long as the segment can (i) exhibit a coupled longitudinal and radial deformations (aka. expanding radially while shrinking longitudinally, and vice versa) and (ii) exhibit a strong non-monotonic force–displacement relationship.

In future work, the fabrication and modeling precision of the generalized kresling origami will be improved to provide more accurate analysis of the locomotion performance. Origami possesses many other unique properties, such as programmable stiffness and auxetics, which could also be exploited for soft robotic applications. Finally, the results of this study can be used to create an efficient and hybrid approach for soft robotic control. In this approach, the lower-level control tasks (such as locomotion gait generation) are taken up by the embedded mechanics of multi-stability in the mechanical domain, while the high-level control tasks (such as adapting locomotion direction and speed according to the working environment) are achieved by sensors and controllers in the digital domain. In essence, folding induced multi-stability can impart a “mechanical intelligence” to the robotic body as a foundation for this vision of hybrid soft robotic control.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Equilibrium paths search

In this section, we elucidate how to calculate the equilibrium paths of a driving module consisting of any number of serially connected bistable segments. We calculate the “equilibrium path” followed by the driving module via searching for its *local potential energy minima* at a prescribed total length. The total potential energy E_t and total length l_t of a driving module of n bistable segments are defined as:

$$E_t = \sum_{i=1}^n E_i(l_i), \text{ and } l_t = \sum_{i=1}^n l_i, \quad (\text{A.1})$$

where l_i is current length of the i th segment and E_i is the corresponding strain potential energy.

The search for equilibrium paths can be defined as an optimization problem. The objective function of this optimization is the total strain energy E_t (a scalar function), and it is to be minimized over the \mathcal{R}^{n-1} vector space of individual segment lengths $\mathbf{L} = [l_1 \dots l_{n-1}]$. An equality constraint regarding the prescribed total length must be satisfied so that $l_n = l_t - \sum_{i=1}^{n-1} l_i$. Therefore, the optimization problem can be described as follows:

$$\text{Minimize } E_t = \sum_{i=1}^{n-1} E_i(l_i) + E_n(l_t - \sum_{i=1}^{n-1} l_i)$$

satisfying the bounds $l_{i \min} \leq l_i \leq l_{i \max}$ and $l_{n \min} \leq l_n \leq l_{n \max}$, where $i = 1, 2 \dots n-1$ (A.2)

The optimization problem described in Eq. (A.2) is solved for every prescribed total length of the driving module l_t , which is increased from its minimum to the maximum value with an incremental step Δl_t :

$$l_t^{\min} = \sum_{i=1}^n l_i(0),$$

$$l_t^{\max} = \sum_{i=1}^n l_i(1),$$

$$\text{and } m = \frac{(l_t^{\max} - l_t^{\min})}{\Delta l_t}, \quad (\text{A.3})$$

where m is the total number of increments. $l_i(0)$ and $l_i(1)$ are the i th segment's length at its fully-contracted stable state (0) and fully-extended stable state (1), respectively. Notice that $l_i(0)$ is different from $l_{i \min}$ by definition, and typically $l_{i \min} \leq l_i(0)$. Similarly $l_{i \max} \geq l_i(1)$.

For the j th increment in \mathbf{l}_t^j ($j = 2 \dots m$), the solutions of the optimization problem are the vectors of individual segment lengths $\mathbf{L}^j = [l_1^j \dots l_{n-1}^j]$ corresponding to a local minima of E_t . The following pseudo-code describes the optimization algorithm used to search for the equilibrium path of driving module *when it is stretched from l_t^{\min}* .

Step 1: Initialize the optimization problem using the segment lengths at their fully-contracted stable states (aka. $l_i(0)$). We do not have to perform optimization for this first increment because it already corresponds to an energy minima. For segments $i = 1, 2 \dots n-1$ define:

$$l_i^1 = l_i(0) \text{ and } l_t^1 = l_t^{\min}$$

$$\mathbf{L}^1 = [l_1^1 \dots l_{n-1}^1]. \quad (\text{A.4})$$

Step 2: Initiate the next increment step $j = 2$ so that:

$$l_t^2 = l_t^1 + \Delta l_t$$

$$\mathbf{L}^2 = \mathbf{L}^1 = [l_1^1 \dots l_{n-1}^1]. \quad (\text{A.5})$$

Here, l_t^2 is the total length of driving module at this increment step, and \mathbf{L}^2 is the initial input needed to solve the optimization problem.

Step 3: Solve the optimization problem described in Eq. (A.2). Here, \mathbf{L}_0^2 is the first guess for finding the optimized lengths of individual segments and the optimized result is recorded as \mathbf{L}^2 . The length of the last segment is calculated as:

$$l_n^2 = l_t^2 - \sum_{i=1}^{n-1} l_i^2. \quad (\text{A.6})$$

The corresponding total energy of the module is then written as:

$$E_t^{2 \min} = \sum_{i=1}^n E_i^2(l_i^2) \quad (\text{A.7})$$

Step 4: Prepare the next increment step by setting $\mathbf{L}_0^{j+1} = \mathbf{L}^j$ and $\mathbf{l}_t^j = l_t^{\min} + (j-1)\Delta l_t$, ($j = 3 \dots m$). Then solve the optimization problem again using the procedures in Step 3. Notice that the optimization output \mathbf{L}^j in the j th increment step is always used as the initial guess \mathbf{L}_0^{j+1} of the next ($j+1$)th increment step.

Step 5: Repeat Steps 2 to 4 until $j = m$.

Eqs. (A.6) and (A.7) together provide the segment lengths and potential energy along the equilibrium path of this driving module when it is stretched from the minimum length l_t^{\min} . The

equilibrium path for compressing the driving module need not be same as the path for stretching it. Thus, the similar procedure can be used to search for the other equilibrium path of the driving module when it is compressed from the maximum length l_t^{\max} .

Appendix B. Supplementary data

Supplementary material related to this article can be found online at <https://doi.org/10.1016/j.eml.2019.100552>.

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