



An efficient cellular flow model for cohesive particle flocculation in turbulence

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We propose a one-way coupled model that tracks individual primary particles in a conceptually simple cellular flow set-up to predict flocculation in turbulence. This computationally efficient model accounts for Stokes drag, lubrication, cohesive and direct contact forces on the primary spherical particles, and allows for a systematic simulation campaign that yields the transient mean floc size as a function of the governing dimensionless parameters. The simulations reproduce the growth of the cohesive flocs with time, and the emergence of a log-normal equilibrium distribution governed by the balance of aggregation and breakage. Flocculation proceeds most rapidly when the Stokes number of the primary particles is $O(1)$. Results from this simple computational model are consistent with experimental observations, thus allowing us to propose a new analytical flocculation model that yields improved agreement with experimental data, especially during the transient stages.

Key words: sediment transport, particle/fluid flow, suspensions

1. Introduction

Cohesive sediment, commonly defined as particles with diameters $D_p < 63 \mu\text{m}$, plays a central role in a wide range of environmental and industrial processes. For these small grain sizes, attractive van der Waals forces can outweigh hydrodynamic, buoyancy and collision forces, and trigger the formation of large aggregates via

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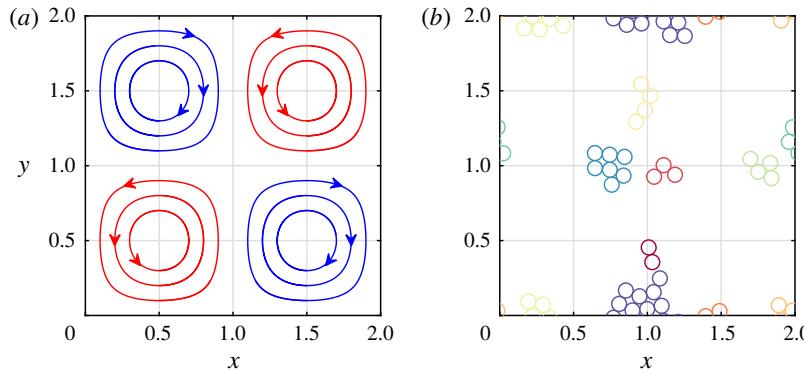


FIGURE 1. (a) Streamlines of the doubly periodic background flow. (b) Typical floc configuration made up of spherical primary particles, with individual flocs distinguished by colour.

flocculation (Yoshimasa 2017). Following the pioneering work by Levich (1962), current approaches for modelling the flocculation process often employ population balance equations (Maggi, Mietta & Winterwerp 2007; Verney *et al.* 2011; Shin, Son & Lee 2015) or simplified versions thereof (Winterwerp 1998; Son & Hsu 2008, 2009; Lee *et al.* 2011; Shen *et al.* 2018). These semi-empirical models, which require calibration with experimental data, usually do not account for the detailed profiles of the various forces governing particle–particle interactions.

The present investigation presents a conceptually simple model to obtain flocculation data via one-way coupled simulations that track individual primary particles and accurately capture the inter-particle forces, based on the recent development of advanced collision models in viscous flows (Biegert, Vowinckel & Meiburg (2017a), and references therein), along with strategies for accurately modelling cohesive forces (Vowinckel *et al.* 2019). Towards this end, we employ the well-known initial configuration of cellular Taylor–Green flow as a simple, quasi-steady analytical model of a turbulent flow at the Kolmogorov scale. This flow has previously been used successfully in elucidating fundamental aspects of particle–vortex interactions (Maxey 1987; Bergougnoux *et al.* 2014). We will exploit this conceptually simple, computationally efficient scenario to systematically investigate the influence of key physical parameters, and propose a new flocculation model that agrees closely with experimental data.

2. Computational model

2.1. Particle motion in cellular flow fields

In the spirit of earlier investigations by Maxey (1987) and Bergougnoux *et al.* (2014), we apply a simple model flow in order to investigate the effects of turbulence on the dynamics of cohesive particles. We consider the one-way coupled motion of small spherical particles in the two-dimensional, steady, spatially periodic cellular flow field commonly employed as initial condition for simulating Taylor–Green vortices (cf. figure 1a), with fluid velocity field $\mathbf{u}_f = (u_f, v_f)^T$

$$u_f = \frac{U_0}{\pi} \sin\left(\frac{\pi x}{L}\right) \cos\left(\frac{\pi y}{L}\right), \quad v_f = -\frac{U_0}{\pi} \cos\left(\frac{\pi x}{L}\right) \sin\left(\frac{\pi y}{L}\right), \quad (2.1a,b)$$

where L and U_0 represent the characteristic length and velocity scales of the vortex flow.

Keeping in mind that cohesive sediment grains in nature may be non-spherical, we nevertheless approximate each primary particle i as a sphere that moves with the translational velocity $\mathbf{u}_{p,i} = (u_{p,i}, v_{p,i})^T$ and the angular velocity $\omega_{p,i}$. These are obtained from the linear and angular momentum equations

$$m_p \frac{d\mathbf{u}_{p,i}}{dt} = \mathbf{F}_{d,i} + \mathbf{F}_{g,i} + \underbrace{\sum_{j=1, j \neq i}^{N_p} (\mathbf{F}_{con,ij} + \mathbf{F}_{lub,ij} + \mathbf{F}_{coh,ij})}_{\mathbf{F}_{c,i}}, \quad (2.2)$$

$$I_p \frac{d\omega_{p,i}}{dt} = \underbrace{\sum_{j=1, j \neq i}^{N_p} (\mathbf{T}_{con,ij} + \mathbf{T}_{lub,ij})}_{\mathbf{T}_{c,i}}, \quad (2.3)$$

where the primary particle i moves in response to the Stokes drag force $\mathbf{F}_{d,i} = -3\pi D_p \mu_f (\mathbf{u}_{p,i} - \mathbf{u}_{f,i})$, the gravitational force $\mathbf{F}_{g,i} = \pi D_p^3 (\rho_p - \rho_f) \mathbf{g} / 6$, and the particle-particle interaction force $\mathbf{F}_{c,i}$. Here $\mathbf{u}_{f,i}$ and $\mathbf{u}_{p,i}$ indicate the fluid and particle velocities evaluated at the particle centre, and m_p denotes the particle's mass, D_p its diameter, ρ_p its density, and N_p the total number of particles in the flow. We assume all particles to have the same diameter and density. Here μ_f and ρ_f denote the dynamic viscosity and the density of the fluid, respectively, and \mathbf{g} is the gravitational acceleration; $\mathbf{F}_{c,i}$ accounts for the direct contact force $\mathbf{F}_{con,ij}$ in the normal and tangential directions, as well as for short-range forces due to lubrication $\mathbf{F}_{lub,ij}$ and cohesion $\mathbf{F}_{coh,ij}$, where the subscript ij indicates the interaction between particles i and j ; $I_p = \pi \rho_p D_p^5 / 60$ denotes the moment of inertia of a particle; and $\mathbf{T}_{c,i}$ represents the torque due to particle-particle interactions, where we distinguish between the direct contact torque $\mathbf{T}_{con,ij}$ and lubrication torque $\mathbf{T}_{lub,ij}$.

Following Biegert *et al.* (2017a), we represent the direct contact force $\mathbf{F}_{con,ij}$ by means of spring-dashpot functions, while the lubrication force $\mathbf{F}_{lub,ij}$ is accounted for based on Cox & Brenner (1967), as implemented in Biegert *et al.* (2017b). The model for the cohesive force $\mathbf{F}_{coh,ij}$ is based on the work of Vowinckel *et al.* (2019). It assumes a parabolic force profile, distributed over a thin shell surrounding each particle.

2.2. Non-dimensionalization

We choose L , U_0 and L/U_0 as the characteristic length, velocity and time scales. Conceptually, these can be thought of as representing Kolmogorov scales. In this way, we obtain the dimensionless equation of motion for the particles as

$$\tilde{m}_p \frac{d\tilde{\mathbf{u}}_{p,i}}{d\tilde{t}} = \underbrace{-\frac{\tilde{m}_p (\tilde{\mathbf{u}}_{p,i} - \tilde{\mathbf{u}}_{f,i})}{St}}_{\tilde{\mathbf{F}}_{d,i}} + \underbrace{\frac{\tilde{m}_p \tilde{W}}{St}}_{\tilde{\mathbf{F}}_{g,i}} + \sum_{j=1, j \neq i}^{N_p} (\tilde{\mathbf{F}}_{con,ij} + \tilde{\mathbf{F}}_{lub,ij} + \tilde{\mathbf{F}}_{coh,ij}), \quad (2.4)$$

where dimensionless quantities are denoted by a tilde. The dynamics of the primary particles are characterized by the Stokes number $St = U_0 \rho_p D_p^2 / (18 L \mu_f)$ and the settling velocity $\tilde{W} = v_s / U_0$, where $v_s = (\rho_p - \rho_f) D_p^2 \mathbf{g} / (18 \mu_f)$ is the Stokes settling velocity of

an individual, isolated primary particle. The dimensionless particle mass and density ratio are defined as $\tilde{m}_p = \pi \tilde{D}_p^3 \tilde{\rho}_s / 6$ and $\tilde{\rho}_s = \rho_p / \rho_f$, respectively.

The dimensionless direct contact force $\tilde{\mathbf{F}}_{con,ij}$ between particles includes the normal component $\tilde{\mathbf{F}}_{con,n,ij}$ and the tangential component $\tilde{\mathbf{F}}_{con,t,ij}$, which are defined as

$$\tilde{\mathbf{F}}_{con,ij} = \begin{cases} \underbrace{-\tilde{k}_n |\tilde{\zeta}_{n,ij} - \tilde{\zeta}_{min}|^{3/2} \mathbf{n} - \tilde{d}_n \tilde{\mathbf{v}}_{n,ij}}_{\tilde{\mathbf{F}}_{con,n,ij}} + \\ \underbrace{\min(-\tilde{k}_t \tilde{\zeta}_{t,ij} - \tilde{d}_t \tilde{\mathbf{v}}_{t,ij}, \|f \tilde{\mathbf{F}}_{con,n,ij}\|) \mathbf{t}}_{\tilde{\mathbf{F}}_{con,t,ij}}, & \tilde{\zeta}_{n,ij} \leq \tilde{\zeta}_{min}, \\ 0, & \text{otherwise,} \end{cases} \quad (2.5)$$

where $\tilde{\zeta}_{n,ij}$ is the normal surface distance between particles i and j . We account for the surface roughness of the particles, which is set to $\tilde{\zeta}_{min} = 0.0015 \tilde{D}_p$. Here $\tilde{\zeta}_{t,ij}$ is the tangential spring displacement, which denotes the accumulated relative tangential motion between two particles in contact; $\tilde{\mathbf{v}}_{n,ij}$ and $\tilde{\mathbf{v}}_{t,ij}$ denote the normal and tangential components of the relative velocity of particles i and j ; \mathbf{n} represents the outward-pointing normal on the particle surface; and \mathbf{t} points in the direction of the tangential force. We use the parametrization for silicate grains described in Biegert *et al.* (2017a), so that we chose a standard friction coefficient of $f = 0.15$ and obtain stiffness \tilde{k}_n and \tilde{k}_t and damping \tilde{d}_n and \tilde{d}_t to obtain a specified restitution coefficient as the ratio of impact to rebound velocity ($e_n = 0.97$) for the normal component and rolling conditions for the tangential component of $\tilde{\mathbf{F}}_{con,ij}$, respectively.

The dimensionless lubrication force $\tilde{\mathbf{F}}_{lub,ij}$ between particles i and j has the normal and tangential components $\tilde{\mathbf{F}}_{lub,n,ij}$ and $\tilde{\mathbf{F}}_{lub,t,ij}$, respectively, which are defined as

$$\tilde{\mathbf{F}}_{lub,ij} = \begin{cases} \underbrace{-\frac{\tilde{m}_p \tilde{D}_p \tilde{\mathbf{v}}_{n,ij}}{8St \tilde{\zeta}_{n,ij}} + \underbrace{\frac{\tilde{m}_p}{2St} (k_1 \tilde{\mathbf{u}}_{t,ij} + k_2 \tilde{\mathbf{w}}_{t,ij})}_{\tilde{\mathbf{F}}_{lub,t,ij}}}, & \tilde{\zeta}_{min} < \tilde{\zeta}_{n,ij} \leq \tilde{h}, \\ 0, & \text{otherwise,} \end{cases} \quad (2.6)$$

where $\tilde{h} = \tilde{D}_p / 10$ is the range of the lubrication force. Here $\tilde{\mathbf{u}}_{t,ij}$ and $\tilde{\mathbf{w}}_{t,ij}$ denote the tangential components of the relative translational velocity and the relative rotational velocity of the particles, respectively. The coefficients k_1 and k_2 take the values $k_1 = 0.53 \ln(4\tilde{\zeta}_{n,ij}/\tilde{D}_p) - 0.9588$ and $k_2 = 0.13 \ln(4\tilde{\zeta}_{n,ij}/\tilde{D}_p) - 0.2526$, respectively (Biegert *et al.* 2017b).

The dimensionless cohesive force $\tilde{\mathbf{F}}_{coh,ij}$ is defined as

$$\tilde{\mathbf{F}}_{coh,ij} = \begin{cases} -4Co \frac{\tilde{\zeta}_{n,ij}^2 - \tilde{\lambda} \tilde{\zeta}_{n,ij}}{\tilde{\lambda}^2} \mathbf{n}, & \tilde{\zeta}_{min} < \tilde{\zeta}_{n,ij} \leq \tilde{\lambda}, \\ 0, & \text{otherwise,} \end{cases} \quad (2.7)$$

where $\tilde{\lambda} = \tilde{h}/2 = \tilde{D}_p/20$ represents the range of the cohesive force. The cohesive number Co indicates the ratio of the maximum cohesive force $\|\mathbf{F}_{coh,ij}\|$ at $\tilde{\zeta}_{n,ij} = \tilde{\lambda}/2$ to the characteristic inertial force

$$Co = \frac{\max(\|\mathbf{F}_{coh,ij}\|)}{U_0^2 L^2 \rho_f} = \frac{A_H D_p}{16 \lambda \zeta_0} \frac{1}{U_0^2 L^2 \rho_f}, \quad (2.8)$$

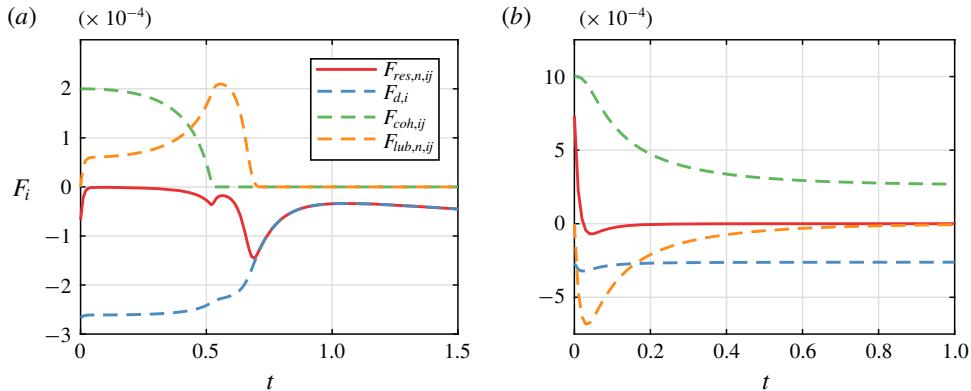


FIGURE 2. Transient forces on the particle to the left of the stagnation point at (1,1) in figure 1(a), during binary interaction. The simulation parameters are $D_p = 0.1$, $\rho_s = 1$, $St = 0.1$, $W = 0$: (a) breakage, $Co = 2 \times 10^{-4}$; (b) aggregation, $Co = 1 \times 10^{-3}$.

where the Hamaker constant A_H is a function of the particle and fluid properties and the characteristic distance $\zeta_0 = 0.00025D_p$. Vowinckel *et al.* (2019) provide representative values of A_H for common natural systems.

To summarize, the simulations require as input parameters the dimensionless particle diameter \tilde{D}_p , the number of particles N_p , the density ratio $\tilde{\rho}_s$, the settling velocity \tilde{W} , the Stokes number St and the cohesive number Co . For convenience, the tilde symbol will be omitted henceforth.

2.3. Validation: aggregation and breakage of two particles

To validate our numerical implementation of the cohesive force model, we consider the interaction of two neutrally buoyant particles with $D_p = 0.1$, $St = 0.1$, $W = 0$ that are placed symmetrically to the left and right of the stagnation point at (1,1) in figure 1(a). The particles are at rest initially, at a surface distance of $\lambda/2 = 0.0025$, so that the cohesive force is at its maximum. Figure 2 presents the temporal evolution of the various forces acting on the particle to the left of the stagnation point, for the two scenarios of (a) floc breakage and (b) floc aggregation. For the smaller value of Co , the drag force that tries to separate the particles is initially larger than the cohesive force that attracts them to each other (figure 2a). As the surface distance between the particles increases, the cohesive force decays and approaches zero. While the lubrication force $F_{lub,n,ij}$ acts to slow the separation of the particles, the overall net force $F_{res,n,ij}$ acting on the particle is always negative, so that the particles gradually move apart. When the surface distance between the particles becomes larger than the range of the cohesive and lubrication forces, the net force equals the drag force.

Figure 2(b), on the other hand, focuses on a case in which the cohesive force initially is larger than the drag force, so that the particles approach each other. This process is slowed down by the lubrication force. The particles asymptotically approach an equilibrium position of near contact in which the separating drag force is balanced by the attractive cohesive force.

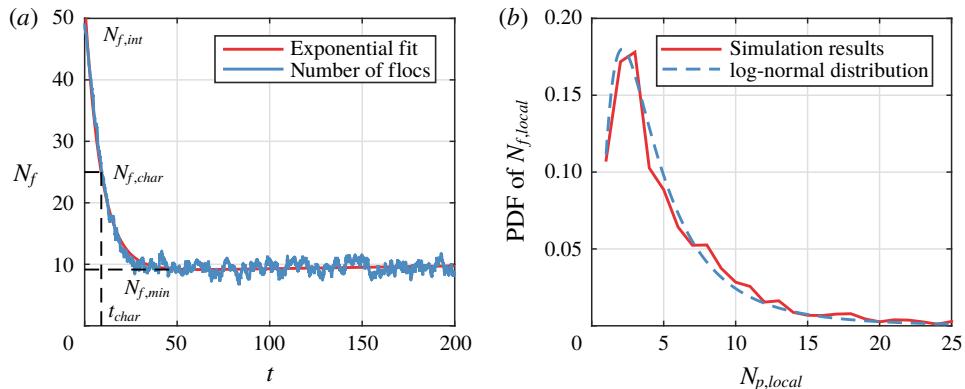


FIGURE 3. (a) Typical evolution of the number of flocs N_f as function of time; and (b) floc size distribution during the equilibrium stage $50 \leq t \leq 200$. Simulation parameters are $N_p = 50$, $D_p = 0.1$, $\rho_s = 1$, $W = 0$, $St = 0.1$ and $Co = 5 \times 10^{-4}$. PDF, probability density function.

3. Large ensemble of particles

3.1. Computational set-up

We now investigate ensembles involving more particles, to obtain insight into the flocculation dynamics of larger systems. We employ a computational domain of size $L_x \times L_y = 2 \times 2$, with periodic boundaries (figure 1a). All particles have identical diameters and densities. Initially they are at rest and separated, and randomly distributed throughout the domain. When the distance between two particles is less than $\lambda/2$, we consider them as part of the same floc. We then track the number of flocs N_f as a function of time, with an individual particle representing the smallest possible floc. To improve the statistics, we repeat each simulation five times for different random initial conditions, as the simulation results are statistically independent of the initial particle placement.

A typical floc configuration is shown in figure 1(b). Figure 3(a) presents results for a series of simulations with $N_p = 50$ particles that have a size of 10% of the Kolmogorov length scale, i.e. $D_p = 0.1$. Further, the parameters for this scenario were $\rho_s = 1$, $W = 0$, $St = 0.1$ and $Co = 5 \times 10^{-4}$. Since the particles are dispersed initially, the initial number of flocs $N_{f,int} \approx N_p$. Subsequently N_f decreases rapidly due to flocculation, before levelling off around a constant value $N_{f,min}$ that reflects a stable balance between aggregation and breakage. The transient variation of $N_f(t)$ can be fitted by an exponential function of the form

$$N_f = (N_{f,int} - N_{f,min})e^{bt} + N_{f,min}, \quad (3.1)$$

where we evaluate $N_{f,min}$ as the average number of flocs during the equilibrium stage $50 \leq t \leq 200$. The agglomeration rate $|b|$ with the constraint $b \leq 0$ is obtained via a least-squares fit. We define the characteristic flocculation time scale t_{char} as the time it takes for the number of flocs to decrease from its initial value $N_{f,int}$ to a characteristic number of flocs $N_{f,char} = N_p/2$. Hence the corresponding characteristic time can be calculated as $t_{char} = \ln[(N_p/2 - N_{f,min})/(N_{f,int} - N_{f,min})]/b$.

Figure 3(b) displays the statistical floc size distribution during the equilibrium stage $50 \leq t \leq 200$, where the ‘floc size’ $N_{p,local}$ denotes the number of particles in a floc.

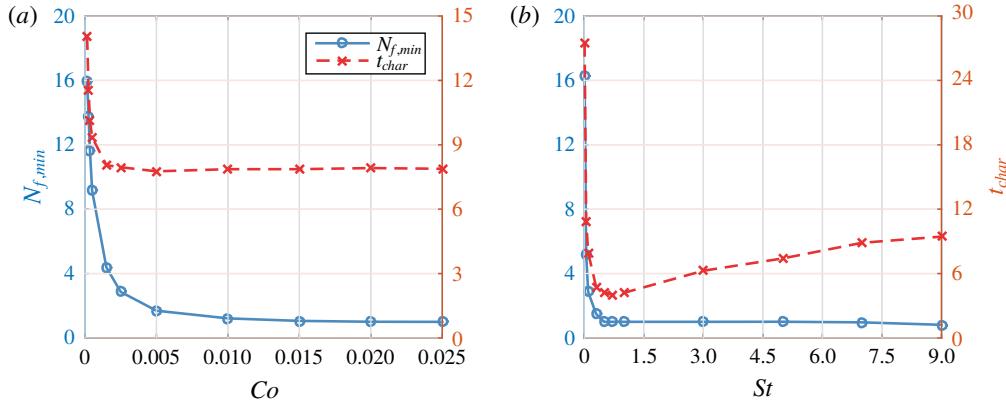


FIGURE 4. The flocculation time scale and the equilibrium number of flocs as functions of Co and St , respectively, for $N_p = 50$, $D_p = 0.1$, $\rho_s = 1$ and $W = 0$: (a) influence of the cohesive number Co , for $St = 0.1$; (b) influence of the Stokes number St , for $Co = 2.5 \times 10^{-3}$.

Parameter	Co	St	D_p	ϕ	ρ_s	W
Range	0.00015–0.025	0.01–9	0.04–0.1	0.0042–0.0916	1–3	0–2

TABLE 1. Simulated parameter ranges. The particle number N_p is converted into the pseudo volume fraction $\phi = (\pi N_p D_p^3)/(6L_x L_y D_p)$. Note that D_p is a dimensionless value normalized by the characteristic length scale L .

Here $N_{f,local}$ refers to the number of the flocs of the same size. We find that the floc size distribution closely follows a log-normal distribution, consistent with previous experimental observations (Bouyer, Line & Do-quang 2004; Hill *et al.* 2011; Verney *et al.* 2011).

3.2. Influence of the governing parameters on the flocculation dynamics

In order to explore the dependence of the flocculation process on the key governing quantities, we carry out a total of 300 simulations covering the parameter ranges listed in table 1. Figure 4(a) shows that the number of flocs during the equilibrium stage $N_{f,min}$ decreases for increasing Co . Beyond $Co \approx 0.01$, all of the primary particles aggregate into one large floc, as the cohesive forces overwhelm the hydrodynamic stresses trying to break up the floc. The characteristic flocculation time initially decreases as Co grows, and then levels off and remains constant. Figure 4(b) indicates that for large Stokes numbers, St , the equilibrium floc number, $N_{f,min}$, also asymptotically approaches one. Interestingly, we observe that the flocculation time t_{char} displays a pronounced minimum around $St \approx 0.7$, which reflects the well-known optimal coupling between particle and fluid motion when the particle response time is of the same order as the characteristic time scale of the flow (Wang & Maxey 1993). Under these conditions, particles rapidly accumulate near the edges of the vortices, which facilitates the formation of flocs.

3.3. A new flocculation model based on the simulation data

According to Khelifa & Hill (2006a,b), for flocs of fractal dimension n_f the mean floc size \bar{D}_f is related to the average number of primary particles per floc $\bar{N}_{p,local} = N_p/N_f$:

$$\bar{D}_f = (\bar{N}_{p,local})^{1/n_f} D_p. \quad (3.2)$$

Equation (3.1) yields for the average number of particles per floc

$$\bar{N}_{p,local} = \frac{1}{(1/\bar{N}_{p,local,int} - 1/\bar{N}_{p,local,max})e^{bt} + 1/\bar{N}_{p,local,max}}, \quad (3.3)$$

where the initial number of particles per floc is $\bar{N}_{p,local,int} = N_p/N_{f,int}$, and the average number of particles per floc during the equilibrium stage is $\bar{N}_{p,local,max} = N_p/N_{f,min}$. Fitting the simulation results over the parameter ranges listed in table 1 yields

$$\bar{N}_{p,local,max} = 8.5a_1 St^{0.65} Co^{0.58} D_p^{-2.9} \phi^{0.39} \rho_s^{-0.49} (W+1)^{-0.38}, \quad (3.4a)$$

$$\bar{N}_{p,local,max} = N_p, \quad \text{if } \bar{N}_{p,local,max} \geq N_p, \quad (3.4b)$$

$$b = \begin{cases} -0.7a_2 St^{0.36} Co^{-0.017} D_p^{-0.36} \phi^{0.75} \rho_s^{-0.11} (W+1)^{-1.4}, & St \leq 0.7, \\ -0.3a_2 St^{-0.38} Co^{0.0022} D_p^{-0.61} \phi^{0.67} \rho_s^{0.033} (W+1)^{-0.46}, & St > 0.7. \end{cases} \quad (3.5)$$

For the present cellular model flow the values $a_1 = a_2 = 1$ in (3.4a) and (3.5) yield optimal agreement with the simulation data with the fitting deviation of $\pm 30\%$ (figure 5a). For real turbulent flows, we will determine a_1 and a_2 by calibrating with experimental data, as will be explained below.

Winterwerp (1998) introduced a population balance model that accounts for aggregation and breakage for low turbulence levels. His model has the form

$$\frac{d\bar{D}_f}{dt} = \frac{k'_A}{n_f} \frac{D_p^{n_f-3}}{\rho_p} G c \bar{D}_f^{4-n_f} - \frac{k'_B}{n_f} \left(\frac{\mu_f}{F_y} \right)^q \left(\frac{\bar{D}_f - D_p}{D_p} \right)^p G^{q+1} \bar{D}_f^{2q+1}, \quad (3.6)$$

where G indicates the shear rate of the turbulence (units s^{-1}), c represents the sediment concentration ($kg\ m^{-3}$), and F_y denotes the yield strength of the flocs (N). Winterwerp suggests the values $F_y = 10^{-10}$ N, $n_f = 2$, $p = 1$ and $q = 0.5$. The empirical coefficients k'_A and k'_B depend on the physico-chemical properties of the sediment and fluid. While this model has enjoyed wide popularity in the literature (Winterwerp *et al.* 2006; Son & Hsu 2008, 2009; Lee *et al.* 2011; Keyvani & Strom 2014; Strom & Keyvani 2016), it has also been pointed out that for large turbulent shear and sediment concentrations the model predicts that the floc size will be larger than the Kolmogorov scale η , which is not consistent with experimental observations (Keyvani & Strom 2014; Kuprenas, Tran & Strom 2018; Sherwood, Aretxabaleta & Harris 2018). To address this issue, Kuprenas *et al.* (2018) recently suggested the modification $q = 0.5 + 1.5\bar{D}_f/\eta$. In the following, we will compare predictions by the current model with both of these earlier models.

Tran, Kuprenas & Strom (2018) measured the floc size $\bar{D}_f(t)$ in turbulence for constant shear rate G and sediment concentration c (figure 5b-f). They determined the empirical coefficients k'_A and k'_B by calibrating with the experimental data for $c = 50\ mg\ l^{-1}$. In a similar fashion, we will determine the constants a_1 and a_2 required for our model by calibrating with the same case displayed in figure 5(b). Towards this end, we need to convert the experimental data into characteristic length

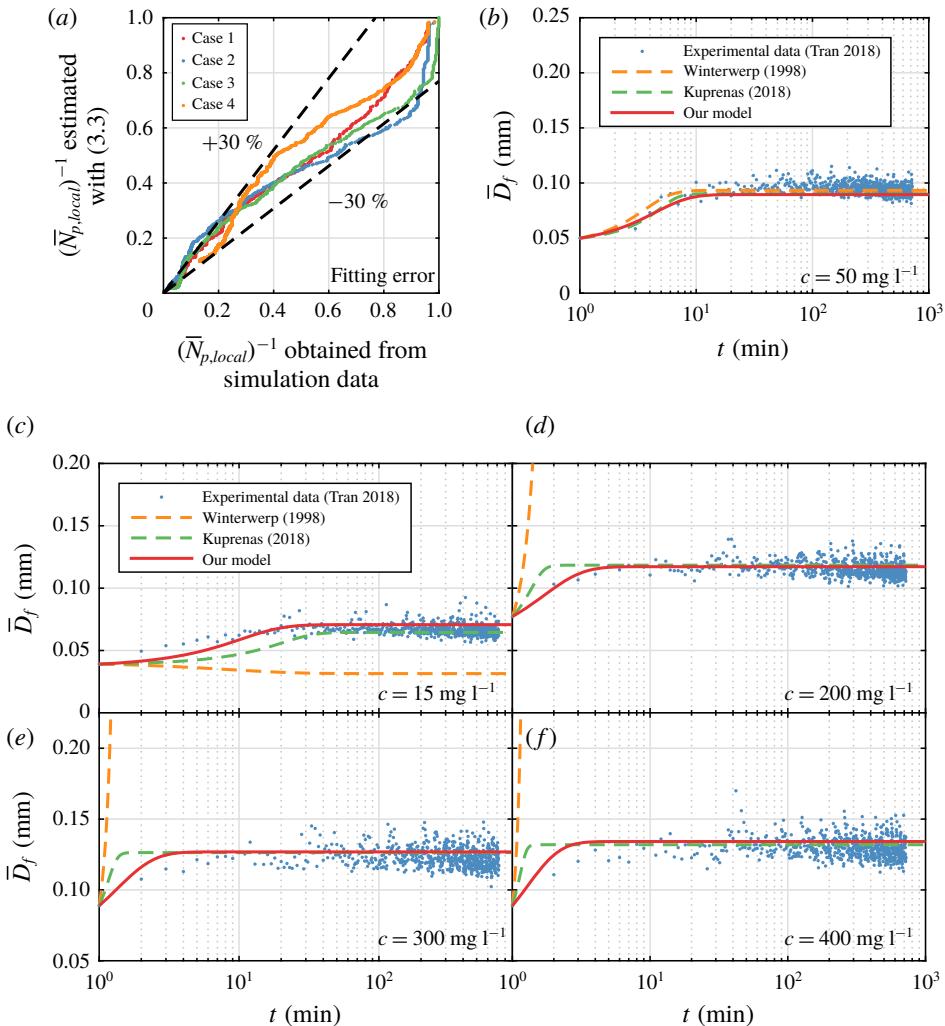


FIGURE 5. (a) Total fitting deviation of (3.3)–(3.5), cases 1 to 4 shown here have the largest fitting error among 300 different tests for the cellular flow field (figure 1a). Comparison with experimental data: (b) calibration of the empirical coefficients for the models of Winterwerp (1998) ($k'_A = 1.35$ and $k'_B = 1.29 \times 10^{-5}$), Kuprenas *et al.* (2018) ($k'_A = 0.45$ and $k'_B = 1.16 \times 10^{-6}$), and for our (3.4)–(3.5) ($a_1 = 500$ and $a_2 = 35$); (c–f) comparisons between experimental data and predictions by the model of Kuprenas *et al.* (2018) and (3.2)–(3.5); the predictions by Winterwerp (1998) are also shown for further comparison. The experimental parameters are $D_p = 5 \mu\text{m}$, $G = 50 \text{ s}^{-1}$, $\rho_p = 2650 \text{ kg m}^{-3}$, $\rho_f = 1000 \text{ kg m}^{-3}$, $\mu_f = 0.001 \text{ Ns m}^{-2}$, $c = 15 \sim 400 \text{ mg l}^{-1}$.

L and velocity U_0 scales that can be employed in our model – equations (3.3)–(3.5). We accomplish this by setting $L = \eta = [\mu_f/(\rho_f G)]^{0.5}$ and $U_0 = G\eta/4$. Furthermore, we assume the Hamaker constant to be $A_H = 1.0 \times 10^{-20} \text{ J}$ (see Vowinckel *et al.* 2019, pp. 37–39), and the fractal dimension $n_f = 2$, which yields the correction constants $a_1 = 500$ and $a_2 = 35$. The mean floc size can then be obtained from (3.2). For lower sediment loadings, figure 5(c) shows that our model yields predictions similar to those

of Kuprenas for the equilibrium floc size, while it tends to perform somewhat better than Kuprenas' model during the transient stage. These differences become more pronounced for higher sediment loadings (figure 5*d–f*), and they likely reflect the more realistic modelling of the particle–particle interactions in the present simulations. For these particular flow conditions, Winterwerp's model yields valid predictions only for sediment loads below approximately 200 mg l^{−1}. Hence, the results encourage the use of our conceptually simplified cellular flow model as a cost-efficient tool to derive scaling laws in the form of (3.2)–(3.5) for a wide parameter range for flocculation of cohesive particles in turbulent flow conditions.

4. Conclusions

We have analysed the flocculation dynamics of cohesive sediment via one-way coupled simulations in a model turbulent flow field. The computational model accounts for Stokes drag, lubrication, cohesive and direct contact forces, and it yields the time-dependent floc size as a function of the governing dimensionless parameters. The simulations reproduce the transient growth of the cohesive flocs, as well as the emergence of a log-normal equilibrium distribution governed by the balance of aggregation and breakage. By accounting for the detailed physical mechanisms governing particle–particle interactions, the simulations demonstrate that flocculation proceeds most rapidly when the Stokes number of the primary particles is $O(1)$. We employ the computational data in order to propose a new flocculation model. As it is based on a more realistic representation of particle–particle interactions, this new model yields improved agreement with the experimental measurements of Tran *et al.* (2018), especially during the transient stages.

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