



## Effect of solvent for tailoring the nanomorphology of multinary CuCo<sub>2</sub>S<sub>4</sub> for overall water splitting and energy storage

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### ABSTRACT

Tailoring the nanomorphology of electrochemically active materials could significantly affect their resultant catalytic and charge storage performance. In this study, the nanostructured morphology of multinary CuCo<sub>2</sub>O<sub>4</sub> and CuCo<sub>2</sub>S<sub>4</sub> was tuned using a different volume concentration of water and ethanol resulting in different nano-shapes maintaining similar crystal structure. The electrocatalytic performance was analyzed for all the synthesized samples as the hydrogen (HER) and oxygen evolution catalyst (OER). The HER and OER study for CuCo<sub>2</sub>S<sub>4</sub> sample synthesized using ethanol required a low overpotential of 158 mV to reach 10 mA/cm<sup>2</sup> and 290 mV to achieve 20 mA/cm<sup>2</sup>, respectively. Furthermore, the electrolyzer cell using symmetrical electrodes required a low overall cell potential of 1.66 V to achieve a current density of 10 mA/cm<sup>2</sup> and maintained stable performance for over 24 h, suggesting a promising bifunctional catalytic behavior. Furthermore, the synthesized samples were studied as electrodes for high-performance energy storage systems. The CuCo<sub>2</sub>S<sub>4</sub> electrode showed an areal capacitance of 6.3 F/cm<sup>2</sup> (3190.8 F/g) at a current density of 2 mA/cm<sup>2</sup>. The Ragone plot for the areal energy versus power density resulted to be 265 mWh/cm<sup>2</sup> (132 Wh/kg) and 11.9 W/cm<sup>2</sup> (5973 W/kg), respectively. Thus, from the overall study, it can be confirmed that tailoring morphology of nanostructured material such as CuCo<sub>2</sub>S<sub>4</sub> could be a promising way for the advancement of energy generation and storage devices.

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## 1. Introduction

Today's clean energy scenario focus on sustainable energy conversion and storage devices. Hydrogen and oxygen production through overall water splitting using electrocatalysis have shown a promising margin of research. Compared to conventional gasoline engines which convert chemical energy into heat and then to mechanical work (considering most of the energy is drained while conversion), hydrogen fuel cells provide direct conversion of chemical energy to electricity avoiding the thermal bottleneck. Moreover, they release water and little heat as byproduct contributing to environmental friendliness. Thus, producing hydrogen in an environment-friendly manner using water electrolysis with

minimal thermodynamic overpotential loss is essential for their wide range applicability [1–5].

To meet current technological growth, multifunctional and smart material systems are required to be developed resulting in an efficient low-cost alternate for energy generation and storage. Copper-based multinary sulfides are an important class of inorganic metal sulfides due to following key aspects: (i) abundant availability, reduced cost and toxicity; (ii) excellent intrinsic functional properties such as notable charge carrier mobility with higher carrier concentration; and (iii) their morphological, compositional and stoichiometric tailoring ability [6]. This could allow its applicability in fields of photonics, biomedical, sensing, catalysis, and energy storage [7–9].

Tailoring the nano-morphology could result in the enhanced electrochemical performance of the electroactive materials. Bulk metal oxides and sulfides show inferior electrochemical performance due to limited conductivity and electroactive surface area [3,10]. Therefore, a thin film of nanostructured materials with the

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higher electrocatalytic surface area is preferred. Various morphologies for copper-based multinary metal oxides/sulfides such as rod-shaped, quasi-spherical, spherical, nanosheets, flower-like, nano-grass and nano-belts have been synthesized using solution route to obtain enhanced performance [10–15]. Solvent-based synthesis could result in the facile tuning of nano-morphology. For example, Tang et al. studied the effect of solvents such as water, glycol, and glycerol, during synthesis of  $\text{CuCo}_2\text{S}_4$  to obtain tuned porosity within the structure and observed the enhancement in charge storage capacity [16]. Similarly, significant effect over nano-morphology could be observed by using a different concentration of ethanol during synthesis.

Wei et al. have synthesized hierarchical  $\text{CuCo}_2\text{O}_4$  for water splitting and supercapacitor applications [17]. The electrocatalytic activities of  $\text{CuCo}_2\text{O}_4$  was improved by decorating carbon quantum dots over  $\text{CuCo}_2\text{O}_4$ . The effect of reaction temperature on the electrochemical properties of copper cobalt sulfide for supercapacitors was studied [18]. It was observed that the hydrothermal temperature is a crucial factor for the crystallinity, morphology and electrochemical performance of  $\text{CuCo}_2\text{S}_4$ . Chauhan et al. have used X-ray photoelectron spectroscopy and electron paramagnetic resonance to study the mechanics of enhanced performance of  $\text{CuCo}_2\text{S}_4$  [19]. It was revealed that introduction of Cu into the  $\text{Co}_3\text{S}_4$  lattice plays an active role in enhancing oxygen evolution and kinetics. Hierarchically structured  $\text{CuCo}_2\text{S}_4$  nanowire was used as cost effective and efficient material for overall water splitting [20]. The fabricated electrolyzer required a low potential of 1.65 V to generate 100 mA/cm<sup>2</sup> 3D mesoporous flower-like  $\text{CuCo}_2\text{S}_4$ /  $\text{CuCo}_2\text{O}_4$  heterostructure as a cathode and graphene aerogel as anode was used for fabrication of an asymmetric supercapacitor [21]. The device delivered high energy density (33.2 Wh/kg) and power density (13.3 kW/kg).

In this study, we have synthesized copper-cobalt based multinary sulfide as an electrocatalyst for overall water splitting and energy storage supercapacitor. Nanocrystals of copper-cobalt oxide ( $\text{CuCo}_2\text{O}_4$ ) and copper-cobalt sulfide ( $\text{CuCo}_2\text{S}_4$ ) were synthesized using different volume concentration of water and ethanol as solvents. The varied concentration of solvents tailored the nano-morphology of  $\text{CuCo}_2\text{S}_4$ , resulting in superior electrocatalytic and charge storage performance. The  $\text{CuCo}_2\text{S}_4$  electrode synthesized using ethanol showed a lower OER overpotential of 290 mV to achieve a current density of 20 mA/cm<sup>2</sup> and a lower HER overpotential of 158 mV to achieve a current density of 10 mA/cm<sup>2</sup>. Further analysis of  $\text{CuCo}_2\text{S}_4$  electrode as a supercapacitor electrode, showed high energy and power densities of 265 mWh/cm<sup>2</sup> and 11.9 W/cm<sup>2</sup>, respectively. Thereby, an overall study on  $\text{CuCo}_2\text{S}_4$  electrode proved that it could serve as a promising electrode

material for multifunctional energy generation and storage devices.

## 2. Experimental details

The overall reaction scheme is summarized in Fig. 1. In the first step, copper cobalt oxide was synthesized using one pot hydrothermal method. This was carried out by dissolving 528 mg of  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ , 93.8 mg of  $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$  and 721 mg of urea in three solvent compositions. The compositions consist of 100 vol% water, 50/50 vol% water/ethanol, and 100 vol% ethanol, in a total of 34 ml. The dissolved mixtures were transferred to a Teflon autoclave reactor consisting pre-cleaned nickel foam. The reaction was carried out at 120 °C for 8 h. After completion of the reaction, the reactor was allowed to cool naturally. The resultant precipitate was washed several times with ethanol and dried overnight under vacuum at 80 °C before use. Similarly, the coated Ni-foams were washed several times with ethanol and dried under overnight vacuum at 80 °C. The  $\text{CuCo}_2\text{O}_4$  electrodes were obtained after annealing the as-prepared electrode at 350 °C for 2 h (ramp rate of 5 °C/min) in the air. The electrodes were termed as  $\text{CuCo}_2\text{O}_4$ -1,  $\text{CuCo}_2\text{O}_4$ -2, and  $\text{CuCo}_2\text{O}_4$ -3 based on the solvent composition of 100 vol% water, 50/50 vol% water/ethanol, and 100 vol% ethanol, respectively.

Secondly, copper cobalt sulfide was prepared by dissolving 50 mg of thioacetamide in 20 ml of ethanol to form a homogeneous solution. The solution was then transferred to a Teflon autoclave reactor containing precursor Ni-foams from the previous step. The reaction was carried out at 160 °C for 6 h. As similar to an aforementioned procedure, the precipitates and electrodes were washed several times with ethanol and dried under vacuum at 80 °C overnight. The final electrodes are termed as  $\text{CuCo}_2\text{S}_4$ -1,  $\text{CuCo}_2\text{S}_4$ -2, and  $\text{CuCo}_2\text{S}_4$ -3, corresponding to the solvents used such as 100 vol% water, 50/50 vol% water/ethanol, and 100 vol% ethanol, respectively for their synthesis. The weight of material over the electrode was ~2 mg/cm<sup>2</sup>.

The structural identity, phase purity and physical morphology of all the fabricated electrodes were analyzed using X-ray diffraction (XRD) and scanning electron microscopy (SEM).  $\text{CuK}\alpha_1$  ( $\lambda = 1.5406 \text{ \AA}$ ) radiation was used to record the X-ray diffraction patterns in 20–0 mode. The sample morphology was characterized by scanning electron microscopy (SEM, JEOL JSM-840A).

Electrochemical measurements for energy generation and storage were performed using Versastat 4–500 electrochemical workstation (Princeton Applied Research, USA). The study was carried out using three-electrode and two-electrode system. The synthesized  $\text{CoCu}_2\text{O}_4$  and  $\text{CoCu}_2\text{S}_4$  electrodes were directly used as a working electrode. A platinum wire and saturated calomel

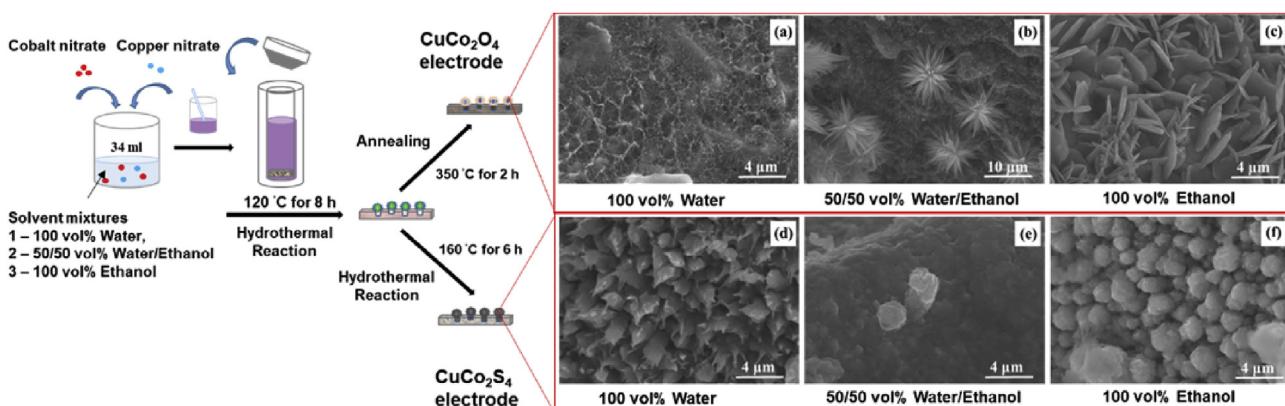


Fig. 1. Scheme for the synthesis and application of  $\text{CuCo}_2\text{S}_4$  electrodes.

electrode (SCE) were used as counter and reference electrodes, respectively. All the experiments for electrocatalysis and energy storage were performed using 1M and 3M KOH electrolyte, respectively. Electrocatalytic properties of the synthesized electrodes were studied using linear sweep voltammetry (LSV), cyclic voltammetry (CV) and chronoamperometry (CA). While the charge storage performance was measured using cyclic voltammetry and galvanostatic charge-discharge (CD). LSV was performed at a scan rate of 2 mV/s for both OER and HER measurements. The potential was converted to RHE using the Nernst equation [19]. Electrochemical impedance spectroscopic (EIS) was performed during all the tests in the frequency range of 0.05 Hz–10 kHz with an applied AC amplitude of 10 mV.

### 3. Results and discussion

In this study, the nanostructured morphology of  $\text{CuCo}_2\text{O}_4$  and  $\text{CuCo}_2\text{S}_4$  were tailored using different solvent mixtures. The synthesis of  $\text{CuCo}_2\text{O}_4$  using 100 vol% water, 50/50 vol% water/ethanol and 100 vol% ethanol resulted in the porous film, nanoneedle flower and porous petal type of morphology as observed from the SEM images in Fig. 1(a–c). Similar behavior of change in nano-morphology was observed for  $\text{CuCo}_2\text{S}_4$  and summarized in Fig. 1(d–f). Although nano-morphology of multinary Cu-Co system resulted in different structures, their phase purity and crystalline nature showed identical behavior. The dependence of the morphology on the solvent could be due to the difference in the polarity of the solvent. The polarity of ethanol is lower than water. The solvent with high ethanol/water ratio has a lower polarity than pure water. The effect of solvent polarity on the morphology of the synthesized materials was also observed in different materials [22–24]. The powder XRD patterns for  $\text{CuCo}_2\text{O}_4$  in Fig. 2(a) corresponds to pure cubic spinel phase of  $\text{CuCo}_2\text{O}_4$  (JCPDS card no. 78-2177) [25]. In addition, no other impurity peaks were observed, suggesting the high purity of the material. The diffraction peaks of  $\text{CuCo}_2\text{S}_4$  samples in Fig. 2(b) can be indexed to polycrystalline  $\text{CuCo}_2\text{S}_4$  that match very well with the JCPDS card no. 42-1450, with no oxide impurity phase indicating total conversion of  $\text{CuCo}_2\text{O}_4$  to  $\text{CuCo}_2\text{S}_4$  [19,26]. The  $\text{CuCo}_2\text{S}_4$  samples show lower peaks intensities compared to  $\text{CuCo}_2\text{O}_4$  samples with an amorphous background.

The average crystallite size ( $t$ ) was calculated using the Debye–Scherrer's equation,  $t = 0.9\lambda/\beta\cos\theta$ , where  $\lambda$  is the X-ray wavelength,  $\beta$  is the full width at half maximum of the diffraction line, and  $\theta$  is the diffraction angle of the XRD spectra [27]. The average crystallite size was calculated to be 14.4, 13.8, 16.7, 17.1, 14.4 and 18.4 nm for  $\text{CuCo}_2\text{O}_4$ -1,  $\text{CuCo}_2\text{O}_4$ -2,  $\text{CuCo}_2\text{O}_4$ -3,  $\text{CuCo}_2\text{S}_4$ -1,

$\text{CuCo}_2\text{S}_4$ -2, and  $\text{CuCo}_2\text{S}_4$ -3, respectively. The Williamson–Hall relationship was used to estimate percentage strain in the synthesized samples [28,29]. The percentage strain in the particles was estimated to be 0.74, 0.77, 0.89, 0.31, 0.37 and 0.30 for  $\text{CuCo}_2\text{O}_4$ -1,  $\text{CuCo}_2\text{O}_4$ -2,  $\text{CuCo}_2\text{O}_4$ -3,  $\text{CuCo}_2\text{S}_4$ -1,  $\text{CuCo}_2\text{S}_4$ -2, and  $\text{CuCo}_2\text{S}_4$ -3, respectively.

The electrocatalytic performance of  $\text{CuCo}_2\text{O}_4$  and  $\text{CuCo}_2\text{S}_4$  as an oxygen evolution catalyst was investigated using the LSV test. The polarization curves for the synthesized samples are shown in Fig. 3(a and b). The  $\text{CuCo}_2\text{O}_4$ -3 showed the lowest overpotential of 325 mV at 10 mA/cm<sup>2</sup> compared to  $\text{CuCo}_2\text{O}_4$ -1 (371 mV) and  $\text{CuCo}_2\text{O}_4$ -2 (371 mV). Increased concentration of ethanol during the synthesis greatly enhances the electrochemical performance of the metal oxides [30]. These results were further improved after sulfurization of the samples. The oxidation peak around 1.4 V can be ascribed to Ni(II) to Ni(III) [31,32]. The electrocatalytic performance of the  $\text{CuCo}_2\text{S}_4$ -3 sample showed the lowest overpotential of 290 mV at a current density of 20 mA/cm<sup>2</sup>. This could be attributed to the nanoporous morphology of  $\text{CuCo}_2\text{S}_4$ -3 obtained using ethanol during the synthesis which provides enhanced electrocatalytic performance. The electrochemical surface area of  $\text{CuCo}_2\text{O}_4$  and  $\text{CuCo}_2\text{S}_4$  was estimated using CV in the non-Faradic region. A linear relationship between current density and scan rate of the synthesized samples was observed. The slope of the curve provides the value of double layer capacitance which is directly related to the surface area of these materials [33]. Double layer capacitance of 0.28 and 9.5 mF/cm<sup>2</sup> was calculated for  $\text{CuCo}_2\text{O}_4$  and  $\text{CuCo}_2\text{S}_4$ , respectively (Fig. S1). Among the  $\text{CuCo}_2\text{S}_4$  samples, the electrochemical surface area was observed to be 5.7, 8.1 and 9.5 mF/cm<sup>2</sup> for  $\text{CuCo}_2\text{S}_4$ -1,  $\text{CuCo}_2\text{S}_4$ -2, and  $\text{CuCo}_2\text{S}_4$ -3, respectively (Fig. S1). Although among the oxides and sulfides samples, oxides showed higher electrochemical surface area, their high impedance and larger charge transfer resistance counterbalance their catalytic effects (Fig. S2).

The observed results were comparable to previously reported multinary catalyst systems in alkaline media and summarized in Table S1. Reaction kinetics was studied using Tafel slopes (Fig. S3). The long-term durability of  $\text{CuCo}_2\text{S}_4$ -3 electrode was performed using cyclic stability test and chronoamperometry test. The electrochemical stability of the electrode was also studied under various bending test. The polarization curves for  $\text{CuCo}_2\text{S}_4$ -3 during stability test after 2,000<sup>th</sup> cycles and bending test from 0° to 60° showed stable behavior (Fig. 3(c and d)). Moreover, the chronoamperometry test showed stable values for the resulting current under constant applied potential for 17 h, suggesting the stable longterm performance of the electrode (Fig. S4).

The electrochemical performance of  $\text{CuCo}_2\text{S}_4$  was further

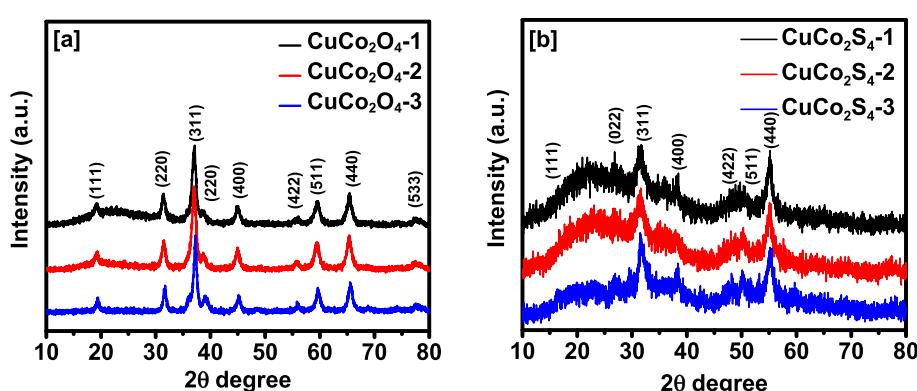
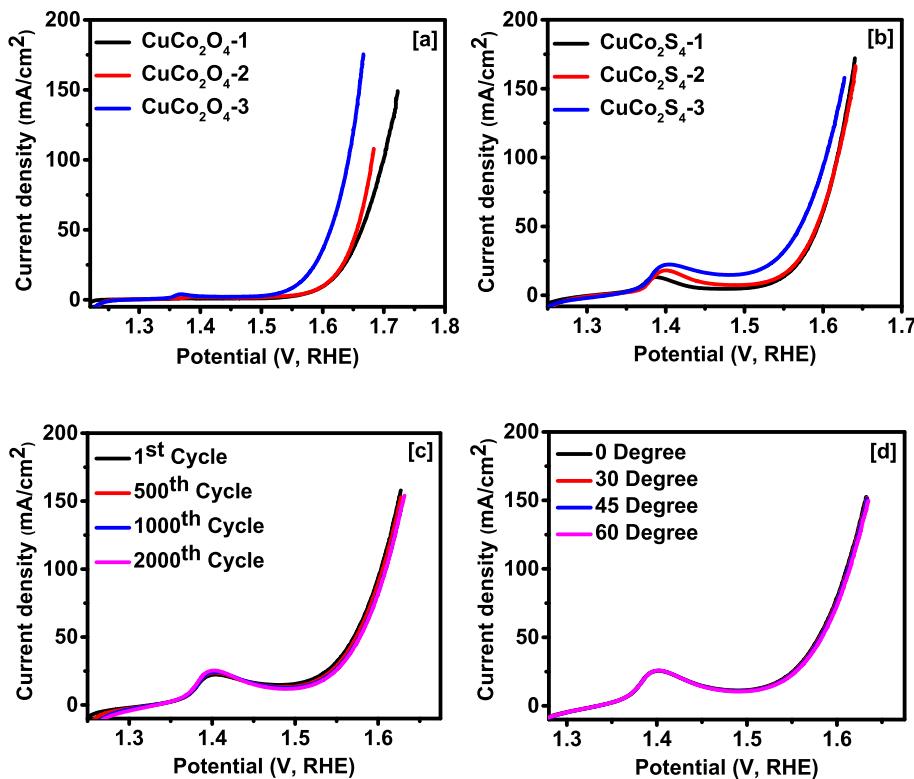


Fig. 2. XRD pattern of the synthesized (a)  $\text{CuCo}_2\text{O}_4$  and (b)  $\text{CuCo}_2\text{S}_4$  samples.



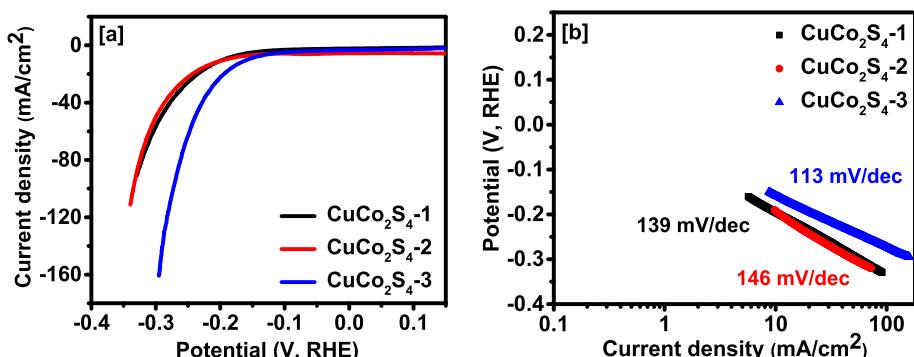
**Fig. 3.** Results for catalytic performance in OER test. Polarization curves for (a) CuCo<sub>2</sub>O<sub>4</sub> and (b) CuCo<sub>2</sub>S<sub>4</sub>; (c) LSV stability test for CuCo<sub>2</sub>S<sub>4</sub>-3, and (d) Bending test for CuCo<sub>2</sub>S<sub>4</sub>-3.

investigated as an electrocatalyst for HER. The electrocatalytic performance of CuCo<sub>2</sub>S<sub>4</sub> as HER catalyst followed the similar trend for overpotential results as observed in the OER test. The CuCo<sub>2</sub>S<sub>4</sub>-3 sample showed the lowest overpotential of 158 mV at 10 mA/cm<sup>2</sup> and Tafel slope of 113 mV/dec suggesting higher electrocatalytic performance for HER process (Fig. 4(b)). Lower Tafel slope suggest faster reaction kinetics for producing hydrogen gas. The observed overpotential and Tafel slope of CuCo<sub>2</sub>S<sub>4</sub>-3 for HER reaction were comparable to previous reports for HER electrocatalysts and can be observed from Table S2. Furthermore, the durability performance using cyclic stability for 2000 cycles and chronoamperometry test for 20 h showed stable catalytic performance (Fig. S5). This suggests that CuCo<sub>2</sub>S<sub>4</sub> could serve as a promising material for HER catalysis.

The bifunctional electrocatalytic performance of CuCo<sub>2</sub>S<sub>4</sub> was analyzed using a two-electrode system. The electrolyzer cell was fabricated using two symmetrical electrodes of CuCo<sub>2</sub>O<sub>4</sub> and CuCo<sub>2</sub>S<sub>4</sub> to study overall water splitting. The polarization curves in Fig. 5(a) shows higher electrocatalytic performance for the

symmetrical CuCo<sub>2</sub>S<sub>4</sub>-3 cell as compared to the symmetrical CuCo<sub>2</sub>O<sub>4</sub>-3 cell. The symmetrical CuCo<sub>2</sub>S<sub>4</sub>-3 cell and CuCo<sub>2</sub>O<sub>4</sub>-3 cell required the potential of 1.66 and 1.77 V to obtain the current density of 10 mA/cm<sup>2</sup>, respectively. The chronoamperometry test showed stable electrolysis for more than 24 h suggesting superior stability of the synthesized electrodes (Fig. 5(b)).

The effect of solvent over the charge storage performance of the synthesized material was analyzed using cyclic voltammetry and galvanostatic charge-discharge test. The CV test showed obvious improvement in total area under the CV curve for synthesized CuCo<sub>2</sub>O<sub>4</sub>-3 and CuCo<sub>2</sub>S<sub>4</sub>-3 samples compared to the other two samples (Fig. S6(a and c)). This improvement was consistent with longer discharge time observed in galvanostatic charge-discharge curves in Fig. S6(b and d). Significant improvement was observed in specific capacitance values of CuCo<sub>2</sub>S<sub>4</sub> electrodes, after sulfurization of the CuCo<sub>2</sub>O<sub>4</sub> electrodes (Fig. 6(a and b)). The CuCo<sub>2</sub>S<sub>4</sub>-3 electrode showed improved specific capacitance values to 6.3 F/cm<sup>2</sup> (3190.8 F/g) as compared to CuCo<sub>2</sub>O<sub>4</sub> (0.57 F/cm<sup>2</sup> or 285.5 F/g) at



**Fig. 4.** Results for the catalytic performance of CuCo<sub>2</sub>S<sub>4</sub> in HER test. (a) Polarization curves, and (b) Tafel slope.

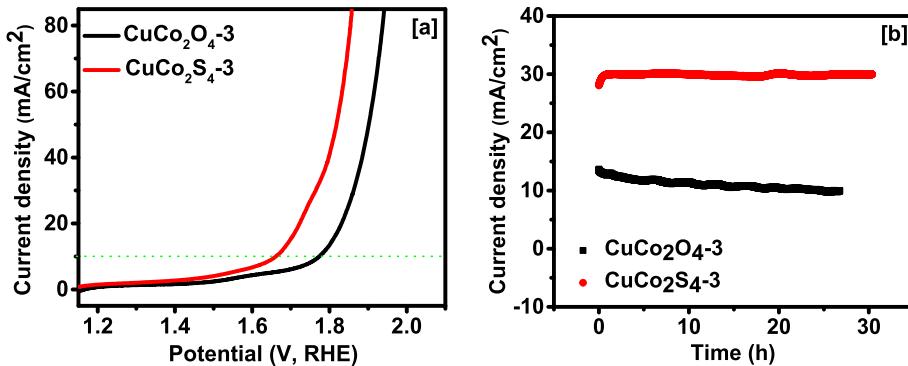


Fig. 5. (a) Polarization and (b) Chronoamperometry plots for overall water splitting of a two-electrode electrolyzer.

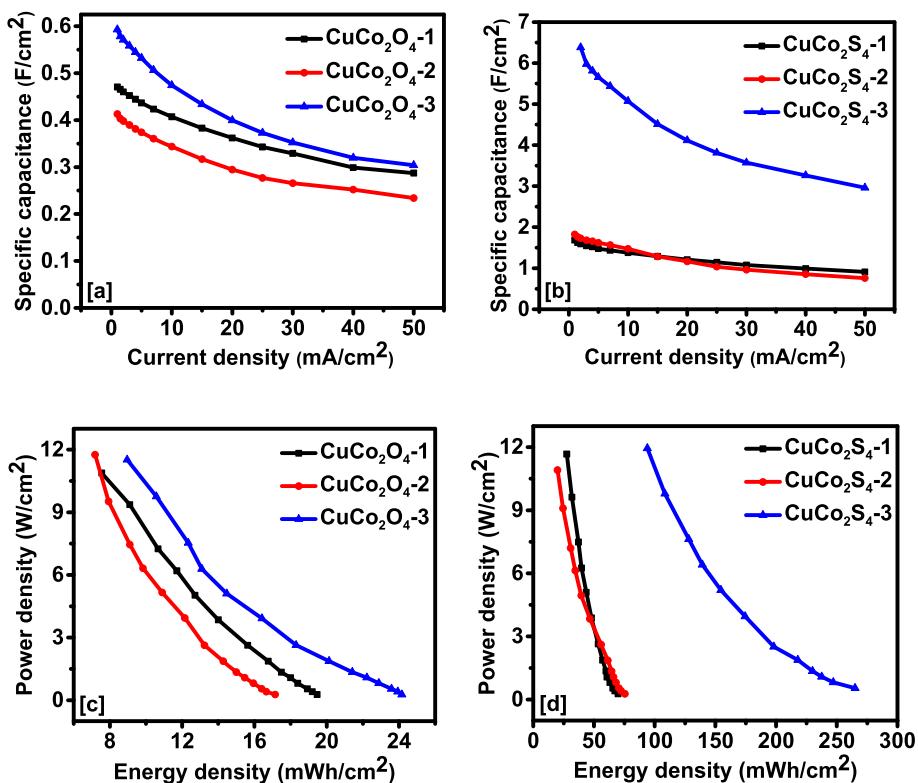


Fig. 6. Specific capacitance vs current density of (a) CuCo<sub>2</sub>O<sub>4</sub> and, (b) CuCo<sub>2</sub>S<sub>4</sub>; Ragone plot for (c) CuCo<sub>2</sub>O<sub>4</sub> and, (d) CuCo<sub>2</sub>S<sub>4</sub>.

current density of 2 mA/cm<sup>2</sup>. The obtained results were higher compared to previously reported supercapacitor electrodes (Table S3). The areal energy and power densities of the synthesized electrodes can be outlined using Ragone plot (Fig. 6(b and c)). The energy and power densities for CuCo<sub>2</sub>S<sub>4</sub>-3 were observed to be 265 mWh/cm<sup>2</sup> (132 Wh/kg) and 11.9 W/cm<sup>2</sup> (5973 W/kg), respectively. The observed values were higher compared to all previously reported multinary CuCo<sub>2</sub>S<sub>4</sub> system and summarized in Table S4. Wei et al. have synthesized CuCo<sub>2</sub>O<sub>4</sub>@carbon quantum dots (CQDs) for overall water splitting and supercapacitor applications [17,34]. The asymmetrical supercapacitors made of 3D porous hierarchical CuCo<sub>2</sub>O<sub>4</sub>@carbon quantum dots (CQDs) and Fe<sub>2</sub>O<sub>3</sub>@CQDs showed an energy density of 39.5 Wh/kg at 1203.7 W/kg [34]. Higher energy density and power density of CuCo<sub>2</sub>S<sub>4</sub> could enable its potential applicability in advanced energy storage systems such as batteries for efficient and safer operations [35,36]. For example, Ji et al. fabricated novel dual ion battery and observed energy density

of 155 Wh/kg at a power density of 116 W/kg [37]. Although batteries provide higher energy density, they lack to provide higher power density and thereby, lack to serve the purpose of high power in the electric motor vehicle when used alone [38,39]. Hence, utilizing CuCo<sub>2</sub>S<sub>4</sub> described in this work could serve as an efficient alternative high power energy storage system. Moreover, cyclic stability test for 5000 cycles using CuCo<sub>2</sub>O<sub>4</sub> and CuCo<sub>2</sub>S<sub>4</sub> electrodes showed capacitance retention of 100% (Fig. S7(a and b)). Both the electrodes maintained the Coulombic efficiency of about 100% suggesting efficient charge storage behavior. The overall study suggests that CuCo<sub>2</sub>S<sub>4</sub>-3 sample could be used as an efficient electrode for high-performance supercapacitors.

#### 4. Conclusions

Tailoring the nanomorphology of electrochemically active materials such as CuCo<sub>2</sub>O<sub>4</sub> and CuCo<sub>2</sub>S<sub>4</sub>, by using different vol%

water and ethanol could result in different nano-shapes and affect the final energy generation and storage properties. The electrocatalytic performance of  $\text{CuCo}_2\text{S}_4$  for HER and OER process resulted in a low overpotential requirement of 158 mV to reach 10 mA/cm<sup>2</sup> and 290 mV at 20 mA/cm<sup>2</sup>, respectively with high cyclic stability. The overall water-splitting using an electrolyzer cell with symmetrical electrodes of  $\text{CuCo}_2\text{S}_4$  showed a low cell potential of 1.66 V at 10 mA/cm<sup>2</sup> with long cycling lifespan. The  $\text{CuCo}_2\text{S}_4$  electrode displayed ultra-high areal capacitance of 6.3 F/cm<sup>2</sup> (3190.8 F/g) at 2 mA/cm<sup>2</sup> with areal energy and power densities of 265 mWh/cm<sup>2</sup> (132 Wh/kg) and 11.9 W/cm<sup>2</sup> (5973 W/kg), respectively. The results were comparable to advanced battery systems and suggest great potential of  $\text{CuCo}_2\text{S}_4$  for green energy production and storage.

## Author contributions

RKG conceived the project, designed the experiments, interpreted the data, and finalized the manuscript. The first draft of the manuscript was written by CZ and SB. CZ performed all the electrochemical measurements. FW and XL provided SEM images. All authors reviewed and commented on the manuscript.

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## Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.jallcom.2019.01.012>.

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