

Synthesis and Ethylene Reactivity of Dinuclear Iron and Cobalt Complexes Supported by Macroyclic Bis-(pyridine-diimine) Ligands Containing *Ortho*-terphenyl Linkers

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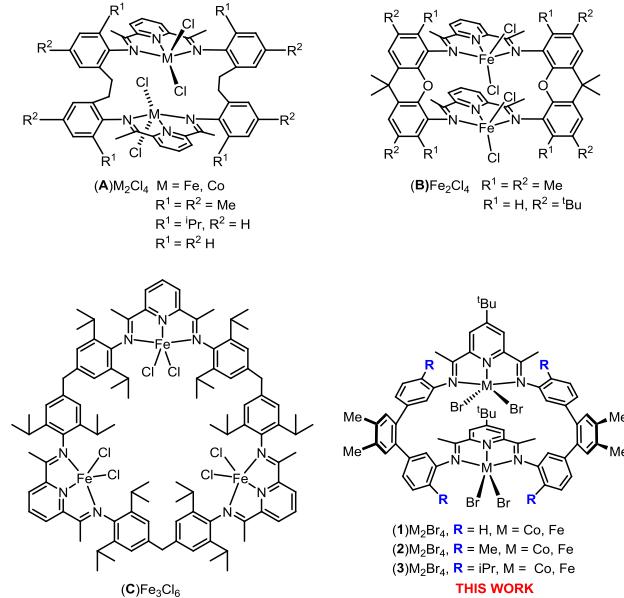
ABSTRACT: The synthesis and ethylene reactivity of a new family of dinuclear Co_2Br_4 and Fe_2Br_4 complexes supported by binucleating macrocyclic bis(pyridine-diimine) (PDI) ligands that contain 4,4''-R₂-3,3'''-*ortho*-terphenyl linkers (**1**, R = H; **2**, R = Me; **3**, R = iPr) are described. In the solid state, (**1-3**) M_2Br_4 (M = Zn, Fe, Co) adopt *C_s-skew-syn* structures in which the (PDI)M planes are skewed 49–82° relative to each other and both middle rings of the *ortho*-terphenyl bridges are on the same side of the molecule. The metal-metal distances range between 5.7600(8) and 6.232(1) Å. In solution, (**1**) M_2Br_4 (M = Zn, Co, Fe) undergo a fluxional process that permutes the two inequivalent (PDI)M units, while (**2**) M_2Br_4 and (**3**) M_2Br_4 are static and adopt *C_s*-symmetric structures similar to those observed in the solid state. Activation of (**2**) Fe_2Br_4 and (**3**) Fe_2Br_4 with MMAO-12 or triisobutylaluminum (TIBA) in the presence of ethylene generates catalysts that produce solid polyethylene (M_w = 4,500 to 280,000 Da), which contrasts with the reported production of α -olefins by analogous mononuclear (PDI)FeCl₂ catalysts. (**3**) Fe_2Br_4 /TIBA and (**3**) Fe_2Br_4 /MMAO-12 produce polyethylenes with broad molecular weight distributions (MWDs) due to chain transfer to Al. (**3**) Co_2Br_4 /1,000 TIBA and (**3**) Co_2Br_4 /1,000 MMAO-12 also produce polyethylenes with broad MWDs. However, in these cases chain transfer to Al is not operative and the broad MWDs result from multisite behavior.

INTRODUCTION

The ethylene polymerization behavior of pyridine-diimine (PDI) Fe and Co complexes activated by Al reagents (MAO or MMAO) was first reported by Brookhart and Gibson in the late 1990s.^{1,2} These compounds exhibit very high activity in ethylene homopolymerization to produce linear polyethylene.^{3–6} More recently, PDI metal complexes have been used in catalytic hydrosilylation,^{7–10} hydroboration,^{11–14} [2+2] cycloaddition,^{15–18} CO₂/ethylene coupling,¹⁹ and ring-opening polymerization of epoxides, lactide and caprolactone.^{20–26} However, despite their high activities in ethylene polymerization, (PDI)Fe and (PDI)Co catalysts suffer from poor thermal stability at elevated temperatures and short catalyst lifetimes (often <15 min). One strategy that has been explored to improve the performance of (PDI)M catalysts is to incorporate the (PDI)M unit into a multinuclear structure using linear or macrocyclic bi- or polynucleating ligands.^{27–34}

Chart 1 shows the structures of several multinuclear Fe and Co complexes supported by macrocyclic multinucleating PDI ligands that have been examined for ethylene polymerization. In the *anti*-double-decker complexes (**A**) M_2Cl_4 (M = Fe, Co) reported by Takeuchi, the two PDI planes are arranged in a parallel orientation and the MCl_2 units are positioned on opposite sides of the molecule.²⁷ The two PDI units are connected by 1,2-bis(2-phenylene)-ethylene bridge. When activated by MMAO-12, the (**A**) Fe_2Cl_4 and (**A**) Co_2Cl_4 complexes are more active and the (**A**) Co_2Cl_4 complex produces polyethylene with higher molecular weight (MW) compared to mononuclear analogues. Furthermore, these complexes are thermally

Chart 1. Multinuclear Fe and Co Ethylene Polymerization Catalysts Supported by Macroyclic Multinucleating PDI Ligands.



stable up to 80 °C and display longer catalyst lifetimes than their mononuclear analogues. Takeuchi has also reported the analogous *syn*-double-decker complexes (**B**) Fe_2Cl_4 , in which the PDI units are linked by 4,5-xanthene bridges and the FeCl_2 units are positioned on the same side of the molecule.²⁸ Inter-

estingly, **(B)Fe₂Cl₄** ($R^1 = R^2 = H$) generates slightly branched polyethylene, with selective formation of Et and Pr branches, while the mononuclear analogue generates polyethylene with Me, Et, and Pr branches. Li has reported the trinuclear complex **(C)Fe₃Cl₆**, in which the (PDI)Fe units are linked by bis(4-phenylene)-methylene bridges. **(C)Fe₃Cl₆** is more active, exhibits longer catalyst lifetime, and produces polyethylene with higher MW compared to the mononuclear analogue when activated by MMAO-12 or triisobutylaluminum (TIBA).³⁴ Based on these results, it is of interest to investigate other macrocyclic bis-PDI metal complexes in order to probe how variation of the bis-PDI ligand structure influences catalyst performance. Here we report the synthesis of a new family of macrocyclic bis-PDI ligands **1-3** and the corresponding dinuclear metal complexes **(1-3)M₂Br₄** ($M = Zn, Co, Fe$), in which the PDI units are connected by a 3,3''-*ortho*-terphenyl linker (Chart 1). The ethylene homopolymerization behavior of **(1-3)Fe₂Br₄** and **(1-3)Co₂Br₄** is also reported.

RESULTS AND DISCUSSION

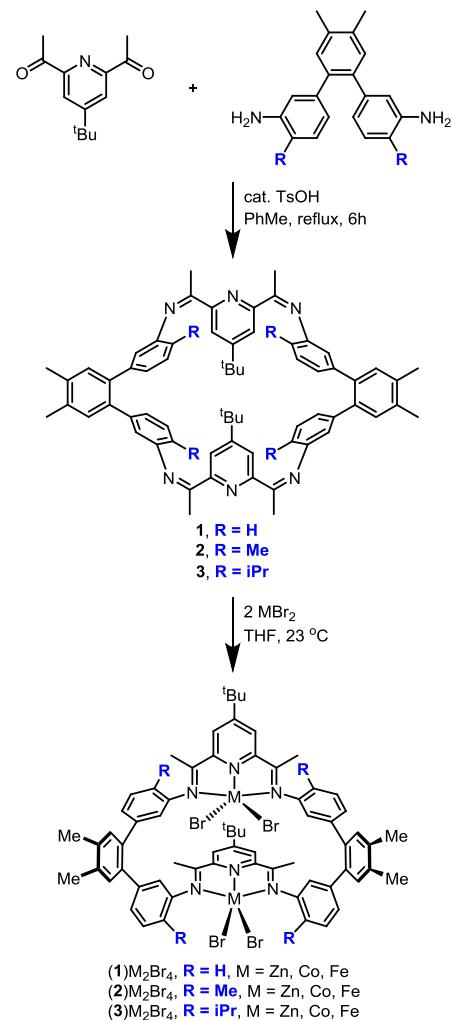
Synthesis of bis-PDI ligands. The reaction of 4-*tert*-butyl-2,6-diacetylpyridine with the appropriate dianiline under Dean-Stark imine-condensation conditions results in formation of the 30-membered macrocyclic bis-PDI ligands **1-3** in 50 – 65 % isolated yield (Scheme 1). The NMR features of **1-3** are consistent with the bis-PDI form of the ligand and indicative of highly symmetric structures, as only one set of *m*-pyridine, imine-Me, and terphenyl-Me resonances are present.

Table 1. Metal-metal Distances and Angles Between the PDI Planes (\angle PDI-PDI) for **(1-3)M₂Br₄ Complexes**

	M-M Distance (Å)	\angle PDI-PDI (°)
(1)Zn₂Br₄	5.7600(8)	81.92
(1)Co₂Br₄	6.232(1)	54.09
(1)Co₂Br₄•(H₂O)_{0.23}	5.821(1)	49.08
(2)Zn₂Br₄	5.8668(7)	55.69
(2)Co₂Br₄	5.832(1)	56.12
(3)Fe₂Br₄	6.051(1)	57.31

Synthesis and Structures of Metal Complexes. The reaction of **1-3** with 2 equiv of MBr₂ affords the dinuclear complexes **(1-3)M₂Br₄** in >70% isolated yield (Scheme 1). X-ray quality crystals of **(1)Zn₂Br₄•4(C₂H₄Cl₂)**, **{(1)Co₂Br₄}•{(1)Co₂Br₄•(H₂O)_{0.23}}•2(C₂H₄Cl₂)**, **(2)Zn₂Br₄•5(C₂H₄Cl₂)**, **(2)Co₂Br₄•6(C₂H₄Cl₂)**, and **(3)Fe₂Br₄•4(C₂H₄Cl₂)** were grown by slow diffusion of hexanes into a 1,2-dichloroethane solution of the corresponding complex (Figures 1–5). In the solid state, all of the complexes adopt approximately *C_s*-symmetric angular structures in which the (PDI)M planes are skewed 49–82° relative to each other and both middle rings of the *ortho*-terphenyl bridges are on the same side of the molecule, i.e. *C_s-skew-syn* structures. The metal-metal distances for **(1-3)M₂Br₄** are listed in Table 1 and range from 5.7600(8) to 6.232(1) Å. Similar distances were observed for macrocyclic bis-PDI complexes in which the PDI units are bridged by *m*-xylylene linkers, including **(D)Cu₂Im][CF₃SO₃]₃** (Cu-Cu = 5.9181(9) Å), **[E]Zn₂Ox][CF₃SO₃]₂** (Zn-Zn = 5.3849(6) Å), **(F)Zn₂Cl₄** (Zn-Zn = 5.515(1) Å), and **(F)Co₂Cl₄** (Co-Co = 5.501(1) Å), which are shown in Chart 2.^{35–39} In contrast, the Co-Co distance in

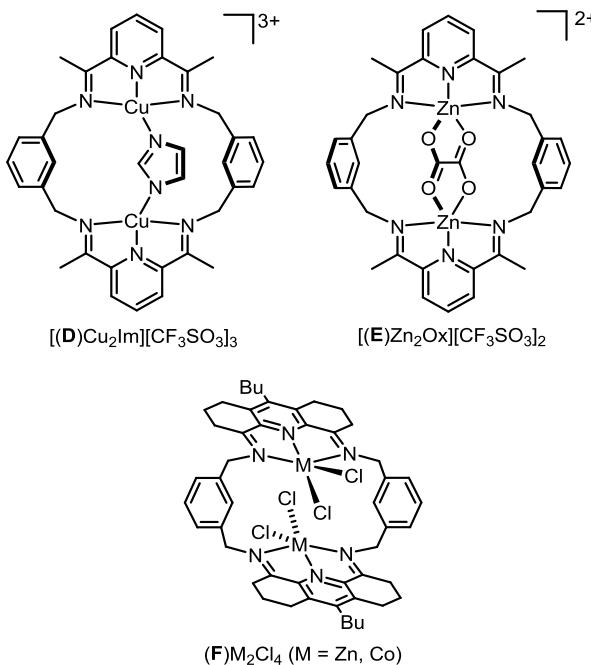
Scheme 1. Synthesis of Macroyclic bis-PDI Ligands **1-3 and Their Metal Complexes **(1-3)M₂Br₄** ($M = Zn, Co, Fe$).**



(A)Co₂Cl₄ ($R^1 = R^2 = H$; 7.731(2) Å) is much longer. While the *syn*-double-decker complexes **(B)Fe₂Cl₄** have not been crystallographically characterized, Groysman has reported a similar **[(B)Co₂(CH₃CN)₄][Co(CO)₄]₂** complex with a Co-Co distance of 4.628(1) Å.⁴⁰ The other metrical parameters for the **(1-3)M₂Br₄** complexes are consistent with those for mononuclear (PDI)MX₂ ($X = Cl, Br$) complexes.^{2,41} **(1)Zn₂Br₄•4(C₂H₄Cl₂)** contains one distorted square-pyramidal Zn center and one trigonal-bipyramidal Zn center (Br1-Zn1-Br2 = 111.27(3)°, Br3-Zn2-Br4 = 125.03(3)°). In the other four structures, the metal centers adopt distorted square pyramidal geometries with Br-M-Br angles in the range of 108 – 118°. There are two independent molecules of **(1)Co₂Br₄** in the asymmetric unit of **{(1)Co₂Br₄}•{(1)Co₂Br₄•(H₂O)_{0.23}}•2(C₂H₄Cl₂)**, which have similar *C_s-skew-syn* structures. One **(1)Co₂Br₄** molecule is shown in Figure 2. The second Co site contains 23% of **(1)Co₂Br₄•(H₂O)**, in which one of the Co centers has a distorted octahedral geometry with an adventitious H₂O ligand (see Supporting Information).

NMR Characterization of **(1-3)M₂Br₄ Complexes.** The ¹H NMR spectra of **(1)Zn₂Br₄** indicate that this complex undergoes a fluxional process that permutes the two PDI units. The ¹H NMR and ¹H-¹H COSY spectra of **(1)Zn₂Br₄** collected at –

Chart 2. Macrocyclic Bis-PDI Metal Complexes in which the PDI Units are Bridged by *m*-Xylylene Linkers.



78 °C show the presence of two C_s -symmetric species in an ca. 2/1 ratio. Two *m*-pyridine resonances and two sets of resonances for the aromatic hydrogens of the central and lateral rings of the *ortho*-terphenyl linker in a 1/1 ratio are observed for both species (the imine-Me, terphenyl-Me and ¹Bu resonances for both species overlap). These isomers likely differ in the conformation of the macrocyclic bis-PDI ligand. The ¹H NMR spectrum at room temperature is broad. However, the ¹H NMR spectrum at 100 °C contains sharp singlets for the *m*-pyridine, imine-Me and terphenyl-Me hydrogens, indicative of fast exchange of the (PDI)M units and concomitant fast interconversion of the two low-temperature isomers. The paramagnetic ¹H NMR spectra of (1)Co₂Br₄ and (2)Fe₂Br₄ are broad and uninformative. The room temperature ¹H NMR spectra for the (2)M₂Br₄ and (3)M₂Br₄ complexes indicate that these complexes have C_s symmetric structures and that permutation of the two PDI units is slow on the NMR time scale. Two *m*-pyridine, imine-Me, terphenyl-Me, and ¹Bu resonances in an 1/1 intensity ratio are observed for (2)Zn₂Br₄ and (3)Zn₂Br₄.⁴² Likewise, the paramagnetic ¹H NMR spectra of (2)M₂Br₄ and (3)M₂Br₄ (M = Fe, Co) are sharp and are consistent with C_s -symmetric structures.⁴³ These data indicate that the Me and ¹Pr substituents in (2)M₂Br₄ and (3)M₂Br₄ slow the fluxional process that is observed for (1)M₂Br₄.

Magnetic Data. Magnetic data for mononuclear (PDI)CoCl₂ and (PDI)FeCl₂ are consistent with high-spin complexes with $S = 3/2$ Co²⁺ and $S = 2$ Fe²⁺ centers respectively.² Due to unquenched angular moment, the experimentally determined μ_{eff} values for these complexes (4.6 - 4.9 BM for (PDI)CoCl₂ and 4.7 - 5.5 BM for (PDI)FeX₂ (X = Cl, Br)) are typically larger than the spin-only values ($\mu_{\text{S.O.}}$) of 3.9 BM for Co²⁺ and 4.9 for Fe²⁺.^{2,44} The $\mu_{\text{S.O.}}$ value of a dinuclear metal complex with non-interacting metal centers is given by eq 1,

$$\mu_{\text{S.O.}} = 2\sqrt{S_1(S_1 + 1) + S_2(S_2 + 1)} \quad (1)$$

in which S_1 and S_2 are the spin states of the two metal centers.^{45,46} The μ_{eff} values for (1)Co₂Br₄ and (3)Co₂Br₄ deter-

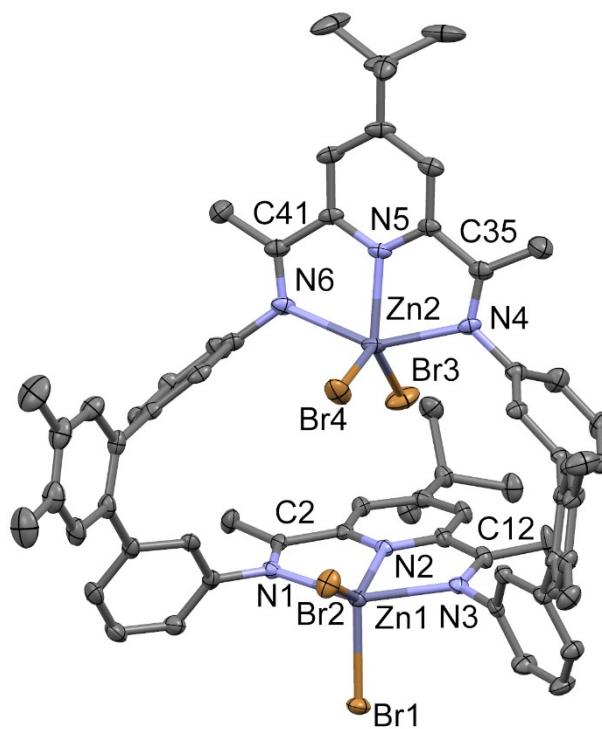


Figure 1. Solid-state structure of (1)Zn₂Br₄•4(C₂H₄Cl₂). H atoms, C₂H₄Cl₂ molecules, and the disorder of the ¹Bu groups are omitted. Key bond distances (Å): C2–N1 1.287(5), C12–N3 1.280(5), N1–Zn1 2.251(3), N3–Zn1 2.254(3), N2–Zn1 2.076(3), Zn1–Br1 2.4261(7), Zn1–Br2 2.365(1), C41–N6 1.274(4), C35–N4 1.276(4), N6–Zn2 2.273(3), N4–Zn2 2.259(3), N5–Zn2 2.092(2), Zn2–Br3 2.364(1), Zn2–Br4 2.3676(8). Key bond angles (°): N1–Zn1–N3 146.6(1), N1–Zn1–N2 73.5(1), N3–Zn1–N2 73.9(1), N2–Zn1–Br1 108.94(8), N2–Zn1–Br2 139.76(8), Br1–Zn1–Br2 111.27(3), N4–Zn2–N6 146.6(1), N4–Zn2–N5 73.4(1), N6–Zn2–N5 73.4(1), N5–Zn2–Br3 124.74(9), N5–Zn2–Br4 110.18(8), Br3–Zn2–Br4 125.03(3). Color key: C gray, N light blue, Zn light gray, Br brown.

mined by the Evans method are 7.9(7) BM and 7.8(8) BM respectively, consistent with two independent high-spin ($S_1 = S_2 = 3/2$) Co²⁺ centers ($\mu_{\text{S.O.}} = 5.5$ BM, eq 1). The μ_{eff} values for (1)Fe₂Br₄ and (3)Fe₂Br₄ determined by the Evans method are 8.4(7) BM and 8.9(5) BM respectively, consistent with two independent high-spin ($S_1 = S_2 = 2$) Fe²⁺ centers ($\mu_{\text{S.O.}} = 6.9$ BM, eq 1). Complexes of **2** are poorly soluble in CD₂Cl₂, which precludes accurate determination of μ_{eff} by the Evans method.

Ethylene Reactivity. The ethylene reactivity of (1–3)Fe₂Br₄ is summarized in Table 2. (1)Fe₂Br₄/1,000 TIBA reacts with ethylene to produce 1-butene with low activity (entry 1). Attempted activation of (1)Fe₂Br₄ with MAO or MMAO-12 in the presence of ethylene resulted in fast decomposition to Fe⁰, indicating that these Al-Me reagents are able to reduce the Fe²⁺ centers.^{47–49} However, (2)Fe₂Br₄/1,000 MMAO-12 (entry 2) and (3)Fe₂Br₄/1,000 MMAO-12 or TIBA (entries 3,4) produce linear polyethylenes with broad and typically bimodal molecular weight distributions (MWDs) and T_m values between 125 – 130 °C. (3)Fe₂Br₄/1,000 MMAO-12 is about twice as active and produces polyethylene with much higher M_w compared to (2)Fe₂Br₄/1,000 MMAO-12 (entries 2,3). (3)Fe₂Br₄/1,000 TIBA is more active than (3)Fe₂Br₄/1,000

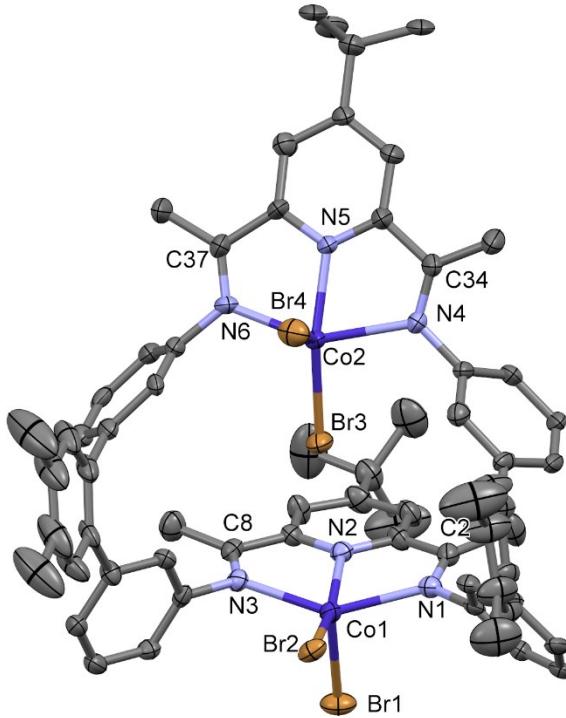


Figure 2. Structure of one (1)Co₂Br₄ molecule in {(1)Co₂Br₄} {(1)Co₂Br₄•(H₂O)_{0.23}}•2(C₂H₄Cl₂). H atoms and C₂H₄Cl₂ molecules are omitted. Key bond distances (Å): C8–N3 1.284(8), C2–N1 1.281(8), N3–Co1 2.156(5), N1–Co1 2.196(5), N2–Co1 2.046(5), Co1–Br1 2.497(1), Co1–Br2 2.385(1), C37–N6 1.267(9), C34–N4 1.275(9), N6–Co2 2.181(6), N4–Co2 2.198(5), N5–Co2 2.047(5), Co2–Br3 2.401(1), Co2–Br4 2.438(1). Key bond angles (°): N3–Co1–N1 144.3(2), N3–Co1–N2 74.1(2), N1–Co1–N2 74.3(2), N2–Co1–Br1 90.8(1), N2–Co1–Br2 160.7(1), Br1–Co1–Br2 108.45(4), N6–Co2–N4 145.9(2), N6–Co2–N5 74.5(2), N5–Co2–N4 73.9(2), N5–Co2–Br3 147.3(2), N5–Co2–Br4 94.5(2), Br3–Co2–Br4 118.11(4). Color key: C gray, N light blue, Co blue, Br brown.

MMAO-12 but produces polyethylene with much lower M_w . One possible reason for the lower activity of (3)Fe₂Br₄/MMAO-12 vs. (3)Fe₂Br₄/TIBA is that access of the large linear/cyclic chains of MMAO-12 to the intermetallic cavity is hindered by steric factors.^{50–53}

The broad MWDs observed for the polymers produced by (2)Fe₂Br₄/MMAO-12 and (3)Fe₂Br₄/MMAO-12 are not surprising, as similar results have been observed for mononuclear (PDI)FeX₂ complexes activated by MAO or MMAO-12.^{1,2,34,47,54–58} This phenomenon is due to fast chain transfer to Al. In the initial stage of the polymerization when the Al-Me concentration is high, chain transfer to Al is fast and low-MW polymer is formed. In the later stages of the polymerization when the Al-Me concentration is low, chain transfer via β -H elimination predominates and results in the high-MW fraction. However, activation of mononuclear or multinuclear (PDI)FeCl₂ precatalysts with TIBA normally results in narrow MWDs as chain-transfer to Al is slow with this activator.^{59,60} For example, (C)Fe₃Cl₆/1,000 MMAO-12 produces polyethylene with a polydispersity (D) of ca. 50, while (C)Fe₃Cl₆/1,200 TIBA generates polyethylene with a D of ca. 4.³⁴ Surprisingly however, (3)Fe₂Br₄/TIBA produces polyethylene with a broad MWD, and the overall M_w value decreases as the Al/Fe ratio is increased from 500 to 10,000 (entries 7,8).

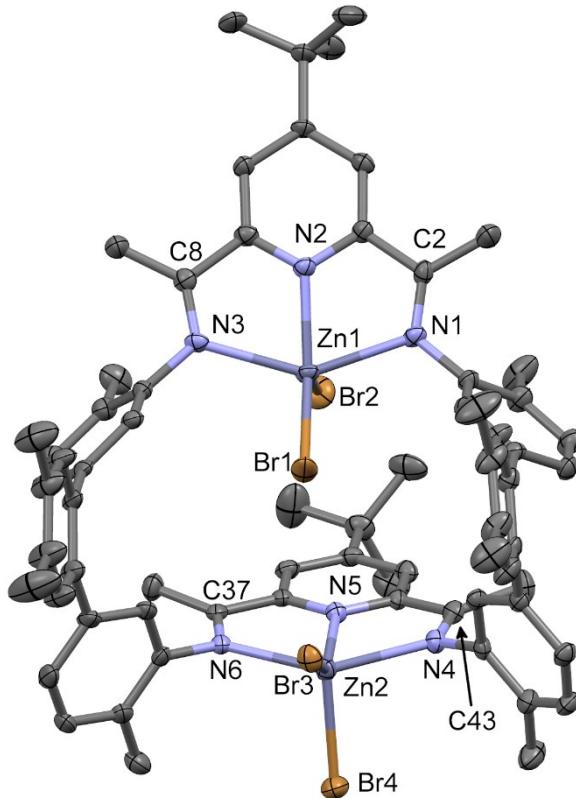


Figure 3. Structure of (2)Zn₂Br₄•5(C₂H₄Cl₂). H atoms and C₂H₄Cl₂ molecules are omitted. Key bond distances (Å): C37–N6 1.276(6), C43–N4 1.286(6), N6–Zn2 2.248(4), N4–Zn2 2.238(3), N5–Zn2 2.081(4), Zn2–Br3 2.3694(7), Zn2–Br4 2.4216(5), C8–N3 1.262(6), C2–N1 1.277(5), N3–Zn1 2.278(4), N1–Zn1 2.289(3), N2–Zn1 2.097(3), Zn1–Br1 2.3424(8), Zn1–Br2 2.3903(7). Key bond angles (°): N6–Zn2–N4 145.0(1), N6–Zn2–N5 73.4(1), N5–Zn2–N4 73.5(1), N5–Zn2–Br3 141.9(1), N5–Zn2–Br4 107.0(1), Br3–Zn2–Br4 111.09(3), N3–Zn1–N1 142.9(1), N3–Zn1–N2 72.7(1), N2–Zn1–N1 72.6(1), N2–Zn1–Br1 141.9(1), N2–Zn1–Br2 101.4(1), Br1–Zn1–Br2 116.68(3). Color key: C gray, N light blue, Zn light gray, Br brown.

These observations indicate that chain transfer to Al occurs in these systems.

¹H and ¹³C NMR analysis of the polyethylenes produced (3)Fe₂Br₄/1,000 MMAO-12 (Table 2, entry 3), and (3)Fe₂Br₄/10,000 TIBA (entry 8) confirm the operation of a chain transfer to Al pathway in these systems. In both cases the polymer is linear, >98% of the olefin units are vinyl groups and, significantly, the vinyl/saturated end group ratio is ca. 1:1.5. The excess saturated chain ends arise by chain transfer to Al. Interestingly, ¹³C NMR analysis of the polymer produced by (3)Fe₂Br₄/10,000 TIBA shows that only a small fraction of saturated chain ends are ¹Bu ends.⁵⁸ The ¹Bu/ⁿBu chain end ratio is 1/9, whereas a value of 1/2 is expected if the excess of saturated chain ends (not attributable to chain transfer via β -H elimination) arises by exchange of Fe-polymeryl and Al-¹Bu groups. Two plausible explanations for this difference are (i) Fe-polymeryl/Al-¹Bu exchange involving ¹Bu₂AlH generated by thermal decomposition of TIBA is faster than direct Fe-polymeryl/Al-¹Bu exchange involving TIBA,^{61–65} and (ii) Fe-¹Bu species generated by direct Fe-polymeryl/Al-¹Bu exchange undergo β -H elimination to form Fe-H and isobutene prior to chain growth.

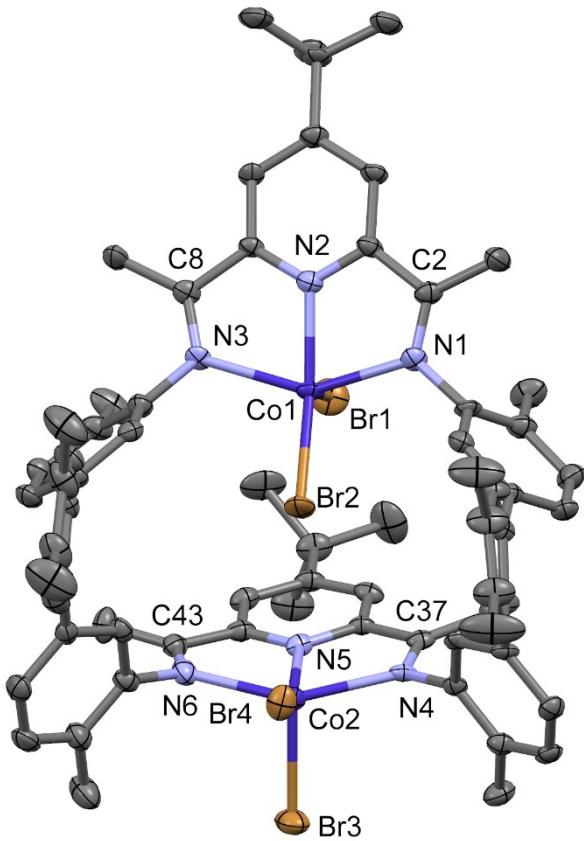


Figure 4. Structure of $(2)\text{Co}_2\text{Br}_4 \cdot 6(\text{C}_2\text{H}_4\text{Cl}_2)$. H atoms and $\text{C}_2\text{H}_4\text{Cl}_2$ molecules are omitted. Key bond and atom distances (\AA): C43–N6 1.280(6), C37–N4 1.285(7), N6–Co2 2.178(6), N4–Co2 2.166(6), N5–Co2 2.062(4), Co2–Br3 2.467(1), Co2–Br4 2.4044(9), C8–N3 1.290(8), C2–N1 1.277(9), N3–Co1 2.197(5), N1–Zn1 2.181(6), N2–Zn1 2.061(5), Co1–Br1 2.441(1), Co1–Br2 2.388(1). Key bond angles ($^\circ$): N6–Co2–N4 146.2(2), N6–Co2–N5 74.3(2), N5–Co2–N4 74.5(2), N5–Co2–Br3 100.2(1), N5–Co2–Br4 152.4(1), Br3–Co2–Br4 107.34(4), Br1–Co1–Br2 110.30(4), N3–Co1–N1 142.3(2), N3–Co1–N2 73.7(2), N2–Co1–N1 73.6(2), N2–Co1–Br1 93.6(1), N2–Co1–Br2 156.1(1), Br1–Co1–Br2 110.30(4). Color key: C gray, N light blue, Co blue, Br brown

Attempted activation of $(1)\text{Co}_2\text{Br}_4$ and $(2)\text{Co}_2\text{Br}_4$ with MMAO-12 results in decomposition to Co^0 , similar to the results for $(1)\text{Fe}_2\text{Br}_4$ noted above. Activation of $(1)\text{Co}_2\text{Br}_4$ and $(2)\text{Co}_2\text{Br}_4$ with 1,000 equiv TIBA generates catalysts that produce 1-butene with low activity (Table 2, entries 1 and 2). However, activation of $(3)\text{Co}_2\text{Br}_4$ with TIBA or MMAO-12 (Al/Co = 1000) generates catalysts that produces polyethylenes with moderate MW. $(3)\text{Co}_2\text{Br}_4/1,000$ TIBA is much less active than $(3)\text{Co}_2\text{Br}_4/1000$ MMAO-12 or $(3)\text{Co}_2\text{Br}_4/1000$ MAO but produces polyethylene with higher M_w (Table 3, entry 3).

Interestingly, in all cases, $(3)\text{Co}_2\text{Br}_4$ /activator catalysts produce polyethylene with broad MWDs. ^1H NMR analysis of the polymer produced by $(3)\text{Co}_2\text{Br}_4/1,000$ MMAO-12 (Table 3, entry 4) shows that the vinyl/saturated end group ratio is 1/1, as expected when chain-transfer is occurring exclusively via β -H elimination. Collectively these observations imply that $(3)\text{Co}_2\text{Br}_4$ /activator systems are multisite catalysts. The multi-site behavior may arise in several ways. As noted above, X-ray

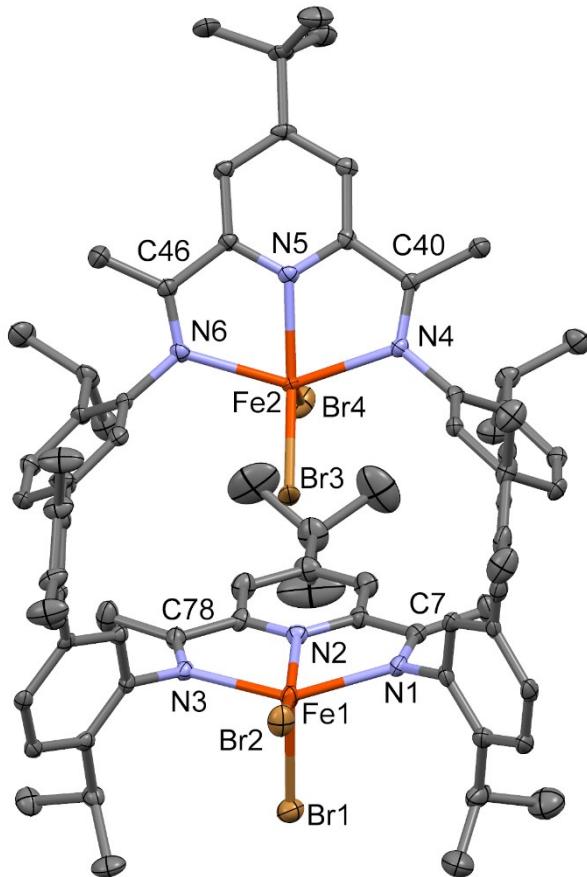


Figure 5. Structure of $(3)\text{Fe}_2\text{Br}_4 \cdot 4(\text{C}_2\text{H}_4\text{Cl}_2)$. H atoms, $\text{C}_2\text{H}_4\text{Cl}_2$ molecules, and disorder of the trigonal-bipyramidal geometry of Fe_2 due to H-bonding to a $\text{C}_2\text{H}_4\text{Cl}_2$ solvent mole are omitted. Key bond and atom distances (\AA): C78–N3 1.272(5), C7–N1 1.280(6), N3–Fe1 2.177(4), N1–Fe1 2.190(4), N2–Fe1 2.106(3), Fe1–Br1 2.5159(8), Fe1–Br2 4168(6), C46–N6 1.276(6), C40–N4 1.274(6), N6–Fe2 2.258(4), N4–Fe2 2.289(3), N5–Fe2 2.141(4), Fe2–Br3 2.419(1), Fe2–Br4 2.4384(8). Key bond angles ($^\circ$): N3–Fe1–N1 143.4(1), N3–Fe1–N2 72.9(1), N2–Fe1–N1 72.7(1), N2–Fe1–Br1 95.5(1), N2–Fe1–Br2 155.9(1), Br1–Fe1–Br2 108.53(3), Br3–Fe2–Br4 109.64(4), N6–Fe2–N4 142.8(1), N6–Fe2–N5 71.8(1), N5–Fe2–N4 72.0(1), N5–Fe2–Br3 145.1(1), N5–Fe2–Br4 105.2(1). Color key: C gray, N light blue, Fe orange, Br brown.

crystallographic and NMR data show that $(3)\text{Co}_2\text{Br}_4$ adopts a C_s -symmetric structure with inequivalent metal centers, and it is possible that this feature is retained in the activated form of the catalyst. Alternatively, activation of just one of the two inequivalent metal centers may generate two distinct mono-activated species. Multisite behavior may also contribute to the broad MWDs observed when using $(2)\text{Fe}_2\text{Br}_4$ and $(3)\text{Fe}_2\text{Br}_4$.

Comparison to Literature Compounds. Chart 3 shows previously reported (PDI)MCl₂ complexes that are analogues of $(1\text{--}3)\text{M}_2\text{Br}_4$. As mononuclear (PDI)FeBr₂ and (PDI)CoBr₂ catalysts exhibit similar activity and produce polyethylene with similar MWDs to that of the corresponding (PDI)MCl₂ catalysts, it is informative to compare the behavior of $(1\text{--}3)\text{M}_2\text{Br}_4$ to that of the benchmark catalysts in Chart 3.^{2,66}

Hanton reported that (G)FeCl₂/500 MMAO-3A (30% ^1Bu groups) oligomerizes ethylene to linear α -olefins with a Schulz-Flory propagation probability of $\alpha = 0.3$ with an activi-

Table 2. Ethylene Reactivity of Dinuclear Fe Complexes.^a

Entry	Catalyst	Activator	T (°C)	P (bar)	Activity ^b (g _{PE} (mmol _{Fe}) ⁻¹ h ⁻¹)	TOF (h ⁻¹)	M _w (Da)	D ^d	T _m
1	(1)Fe ₂ Br ₄	TIBA	25	2	15(5)	500	56 ^c (1-butene)	—	—
2 ^e	(2)Fe ₂ Br ₄	MMAO-12	25	20	2,000(70)	71,000	4,500 ^d	11 B	126.9
3	(3)Fe ₂ Br ₄	MMAO-12	25	20	4,300(200)	150,000	280,000 ^d	410 B	131.0
4 ^f	(3)Fe ₂ Br ₄	TIBA	25	20	9,100(30)	325,000	19,000 ^d	31 B	125.1
5	(3)Fe ₂ Br ₄	TIBA	60	20	5,800(400)	210,000	22,000 ^d	32 B	127.1
6	(3)Fe ₂ Br ₄	TIBA	80	20	6,000(600)	210,000	16,000 ^d	30 B	126.2
7 ^g	(3)Fe ₂ Br ₄	TIBA	25	20	5,900(600)	210,000	37,000 ^d	54 B	127.9
8 ^h	(3)Fe ₂ Br ₄	TIBA	25	20	7,800(400)	280,000	17,000 ^d	95 M	124.7

^a2.5 μmol Fe, 50 mL PhMe, 1000 equiv Al/Fe, 0.5 h; ^baverage of two runs, number in parentheses is the standard deviation for those runs;^cdetermined by GC-MS; ^ddetermined by GPC, M = monomodal molecular weight distribution, B = bimodal molecular weight distribution;^eC₆-C₂₈ α-olefins also observed, $\alpha = 0.86$; ^fexotherm to 80 °C observed upon activation in this case; ^g500 equiv Al/Fe; ^h0.25 μmol Fe, 10,000 equiv Al/Fe.**Table 3. Ethylene Reactivity of Dinuclear Co Complexes.^a**

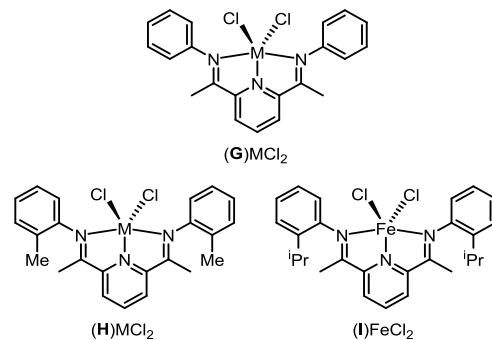
Entry	Catalyst	Activator	T (°C)	P (bar)	Activity ^b (g _{PE} (mmol _{Co}) ⁻¹ h ⁻¹)	TOF (h ⁻¹)	M _w (Da)	D ^d	T _m
1	(1)Co ₂ Br ₄	TIBA	25	2	15(5)	500	56 ^c (1-butene)	—	—
2	(2)Co ₂ Br ₄	TIBA	25	2	30(5)	1,000	56 ^c (1-butene)	—	—
3	(3)Co ₂ Br ₄	TIBA	25	20	19(4)	680	180,000 ^d	140 B	130.6
4	(3)Co ₂ Br ₄	MMAO-12	25	20	260(20)	9,300	82,000 ^d	220 M	126.5
5	(3)Co ₂ Br ₄	MAO	25	20	250(10)	8,900	76,000 ^d	83 M	126.8

^a2.5 μmol Co, 50 mL PhMe, 1000 equiv Al/Co, 0.5 h; ^baverage of two runs, number in parentheses is the standard deviation of those runs;^cdetermined by GC-MS; ^ddetermined by GPC; M = monomodal molecular weight distribution, B = bimodal molecular weight distribution.

ty of 1,625 (g_{PE})(mmol_{Co})⁻¹h⁻¹, and (G)CoCl₂/500 MMAO-3A dimerizes ethylene to >99% 1-butene with an activity of 3,000 (g_{PE})(mmol_{Co})⁻¹h⁻¹.⁶⁷ In contrast, both (1)Fe₂Br₄/1,000 TIBA and (1)Co₂Br₄/1,000 TIBA produce 1-butene selectivity but with much lower activity. However, the activity of (PDI)MCl₂ catalysts generally varies with the activator in the order: MAO > MMAOs > TIBA, and thus the lower activity of the (1)M₂Br₄ catalysts may in part reflect the difference in activator.^{59,60}

Gibson and Brookhart reported that (H)FeCl₂/500 MMAO-3A and (H)FeCl₂/1,000 MAO generate linear α-olefins ($\alpha = 0.8$) with a turnover frequency (TOF) of 1×10^5 h⁻¹.⁶⁸ The dinuclear analogue (2)Fe₂Br₄/MMAO-12 exhibits a similar TOF of 0.7×10^5 h⁻¹ but produces an insoluble polyethylene fraction. (H)CoCl₂/1,000 MAO also generates linear α-olefins ($\alpha = 0.65$) but with low activity (25 g/mmol_{Co})⁻¹ h⁻¹).⁴⁴ Similar activity is observed with (2)Co₂Br₄/1,000 TIBA, but 1-butene is selectively generated.

(I)FeCl₂/500 MMAO-3A generates linear α-olefins ($\alpha = 0.8-0.9$) with a TOF of ca. 8×10^4 h⁻¹.⁶⁸ In contrast, (3)Fe₂Br₄/1,000 MMAO-12 and (3)Fe₂Br₄/1,000 TIBA are 3-4 times more active and produce solid polyethylene products. The geometric constraints and additional steric crowding im-

Chart 3. Mononuclear Analogs for (1-3)M₂Br₄ (M = Co, Fe).

parted by the dinuclear structure of (3)Fe₂Br₄ may contribute to this difference. The ethylene homopolymerization behavior of (I)CoCl₂ has not been reported.

(2)Fe₂Br₄/1,000 MMAO-12 is a ca. five times more active than (B)Fe₂Cl₄/1,000 MMAO-12 (R¹ = R² = Me, activity 356 g_{PE}(mmol_{Fe})⁻¹ h⁻¹ at 25 °C) but produces polyethylene with a lower M_w (4,500 Da vs 75,500 Da). (3)Fe₂Br₄/1,000 MMAO-12 is ca. six times more active than (A)Fe₂Cl₄/1,000 MMAO-12 (R¹ = iPr, R² = H, activity = 684 g_{PE}(mmol_{Fe})⁻¹ h⁻¹ at 25 °C)

and produces polymer with a higher MW $M_w = 280,000$ vs. 100,000 Da).

EXPERIMENTAL SECTION

General Procedures. All experiments were performed using dry-box or Schlenk techniques under a nitrogen atmosphere unless noted otherwise. Nitrogen was purified by passage through Q-5 oxygen scavenger and activated molecular sieves. CH_2Cl_2 , Et_2O , THF were dried by passage through activated alumina. Hexanes and toluene were purified by passage through BASF R-11 oxygen scavenger and activated alumina. $\text{CH}_2\text{ClCH}_2\text{Cl}$ was dried over MgSO_4 and then distilled from calcium hydride and stored under nitrogen. CDCl_3 , CD_2Cl_2 , $\text{CDCl}_2\text{CDCl}_2$ were distilled from and stored over activated 3 Å molecular sieves. Anhydrous metal salts, $(\text{PPh}_3)_4\text{Pd}$, and $\text{PdCl}_2(\text{dppf})$ were purchased from Strem Chemical, Inc. and used without further purification. 5-bromo-2-methyl aniline, 3-aminophenylboronic acid pinacol ester, 2,5-dibromo-*o*-xylene, and B_2pin_2 were purchased from AK Scientific and used without further purification. Anhydrous dioxane, TIBA, MAO, and MMAO-12 (5% ^nBu groups) were purchased from MilliporeSigma. 2-nitrocumene purchased from TCI America. 4-*tert*-butyl-2,6-diacetylpyridine was synthesized according to literature procedures.⁶⁹ 5-bromo-2-isopropyl-aniline was synthesized from 2-nitrocumene using literature procedures for 5-bromo-2,6-dimethylaniline.⁷⁰

NMR spectra were recorded on Bruker ADVANCE II+ 500 or DRX 400 spectrometers at room temperature unless otherwise specified. ^1H and ^{13}C chemical shifts are reported relative to SiMe_4 and internally referenced to residual ^1H and ^{13}C solvent resonances. The baselines of the ^1H NMR spectra for the paramagnetic compounds were spline corrected. Peak integrations for the spectra of the paramagnetic compounds were unreliable and only δ and $\nu_{1/2}$ values for the resonances are reported.

MALDI-TOF-TOF-MS spectra were collected on a Bruker Ultraflextreme instrument using dithranol as the matrix. High-resolution accurate mass spectra (HRA-MS) were recorded on an Agilent 6224 TOF-MS instrument in mixed (ESI/APCI) mode. While the expected $[\text{M-Br}]^+$ ion was observed by MALDI-TOF-TOF-MS for all metal complexes, ions of the form $[\text{M-xBr+yCl}]^+$ were instead observed by HRA-MS, with $[\text{M-4Br+3Cl}]^+$ being the most prevalent. We attribute this phenomenon to formation of Cl^- ions during ionization, originating from the CH_2Cl_2 solvent used for analysis. The observed isotope patterns closely matched isotope patterns calculated using envipat 2.2 Web and are reported in the SI for each metal complex.⁷¹ The reported m/z value corresponds to the most intense peak in the isotope pattern. X-ray quality crystals of (1) $\text{Zn}_2\text{Br}_4\bullet 4(\text{C}_2\text{H}_4\text{Cl}_2)$, $\{\text{1}\}\text{Co}_2\text{Br}_4\}\{\text{1}\}\text{Co}_2\text{Br}_4\bullet(\text{H}_2\text{O})_{0.23}\bullet 2(\text{C}_2\text{H}_4\text{Cl}_2)$, (2) $\text{Zn}_2\text{Br}_4\bullet 5(\text{C}_2\text{H}_4\text{Cl}_2)$, (2) $\text{Co}_2\text{Br}_4\bullet 6(\text{C}_2\text{H}_4\text{Cl}_2)$, and (3) $\text{Fe}_2\text{Br}_4\bullet 4(\text{C}_2\text{H}_4\text{Cl}_2)$ were grown by diffusion of hexanes into a 1,2-dichloroethane solution (1/1) of each compound at room temperature over 2 d. Thermal ellipsoids are drawn at the 50% probability level.

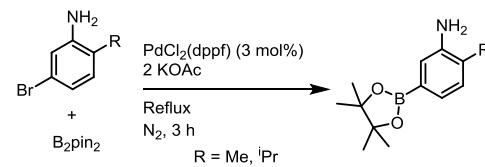
Elemental analyses were performed by Midwest Microlab. In most cases the ligands and metal complexes did not combust well and significant deviations in C% (3-5%) but accurate H% and N% values (typically within $\pm 0.4\%$) were observed. The elemental analysis results are included for completeness.

3-Amino-4-methylphenylboronic acid pinacol ester (Scheme 2). 5-Bromo-2-methylaniline (6.49 g, 34.9 mmol, 1 equiv), B_2pin_2 (9.74 g, 38.4 mmol, 1.1 equiv), $\text{PdCl}_2(\text{dppf})$ (684 mg, 1 mmol, 3 mol%), and KOAc (14.8, 105 mmol, 3 equiv) were added to a side-armed round bottom flask under an N_2 purge. Dioxane (90 mL) was added by syringe. A condenser was attached and the reaction mixture was refluxed for 3 h. The reaction mixture was cooled to room temperature and the solvent was removed under vacuum. The crude black solid was dissolved in $\text{EtOAc}/\text{CH}_2\text{Cl}_2$ (1/9), filtered through Celite, and chromatographed on silica gel to yield 3-amino-4-methylphenylboronic acid pinacol ester as a white solid. Yield: 4.16 g, 51.1 %. ^1H NMR: (CDCl_3 , 400 MHz): δ 7.16 (d, $^3J_{\text{HH}} = 7.4$ Hz, 1H, Ar-H⁵), 7.12 (s, 1H, Ar-H²), 7.07 (d, $^3J_{\text{HH}} = 7.2$ Hz, 1H, Ar-H⁶), 3.57 (s, 2H, -NH₂), 2.18 (s, 3H, Ar-CH₃), 1.33 (s, 12H, B-O-C-(CH₃)₂). $^{13}\text{C}\{^1\text{H}\}$ NMR: (CDCl_3 , 100 MHz): δ 144.2, 130.1, 126.0, 125.4,

121.2, 83.7 (B-O-C-(CH₃)₂), 25.0 (B-O-C-(CH₃)₂), 17.7 (Ar-CH₃); the B-C resonance was not observed. ESI/APCI-TOF HRA-MS (m/z): $[\text{M+H}]^+$ Calcd for $\text{C}_{13}\text{H}_{21}\text{BNO}_2^+$ 234.1660; Found 234.1667.

3-Amino-4-isopropylphenylboronic acid pinacol ester (Scheme 2). This compound was synthesized by the procedure for 3-amino-4-methylphenylboronic acid pinacol ester using 5-bromo-2-isopropyl-aniline (3.50 g, 16.4 mmol, 1 equiv), B_2pin_2 (4.57 g, 18.0 mmol, 1.1 equiv), $\text{PdCl}_2(\text{dppf})$ (401 mg, 0.49 mmol, 3 mol%), and KOAc (4.81 g, 49.0 mmol, 3 equiv). The crude product was chromatographed on silica gel using $\text{EtOAc}/\text{CH}_2\text{Cl}_2$ (0.5/9) to yield 3-amino-4-isopropylphenylboronic acid pinacol ester as a white solid. Yield: 2.89 g, 67.0 %. ^1H NMR (CDCl_3 , 400 MHz): δ 7.25 (dd, $^3J_{\text{HH}} = 9.5$ Hz, $^4J_{\text{HH}} = 1.3$ Hz, 1H, Ar-H⁶, overlapped with solvent resonance), 7.17 (d, $^3J_{\text{HH}} = 9.5$ Hz, 1H, Ar-H⁵), 7.14 (d, $^3J_{\text{HH}} = 1.3$ Hz, Ar-H²), 3.64 (s, 2H, -NH₂), 2.92 (sept, $^3J_{\text{HH}} = 6.9$ Hz, 1H, Ar-CH(CH₃)₂), 1.33 (s, 12H, B-O-C-(CH₃)₂), 1.26 (d, $^3J_{\text{HH}} = 6.8$ Hz, 6H, Ar-CH(CH₃)₂). $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 100 MHz): δ 142.9, 136.3, 125.7, 125.0, 122.2, 83.7 (B-O-C-(CH₃)₂), 27.9 (Ar-CH(CH₃)₂), 25.0 (B-O-C-(CH₃)₂), 22.3 (Ar-CH(CH₃)₂); the B-C resonance was not observed. ESI/APCI-TOF HRA-MS (m/z): $[\text{M+H}]^+$ Calcd for $\text{C}_{15}\text{H}_{25}\text{BNO}_2^+$ 262.1973; Found 262.1977.

Scheme 2. Synthesis of 3-Amino-4-R-phenylboronic Acid Pinacol Esters (R = Me, *i*Pr)



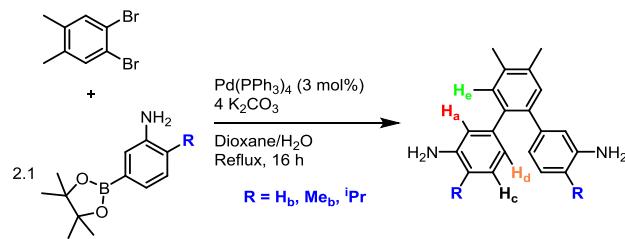
4',5'-Dimethyl-[1,1':2',1"-terphenyl]-3,3"-diamine (Scheme 3). 2,5-Dibromo-*o*-xylene (2.79 g, 10.5 mmol, 1 equiv), 3-aminophenylboronic acid pinacol ester (4.83 g, 22.1 mmol, 2.1 equiv), $\text{Pd}(\text{PPh}_3)_4$ (345 mg, 0.30 mmol, 3 mol%), and K_2CO_3 (5.80 g, 42.0 mmol, 4 equiv) were added to a side-armed round bottom flask under N_2 . Dioxane (25 mL) and degassed H_2O (25 mL) were added by syringe. A condenser was attached, and the reaction mixture was refluxed for 16 h. The mixture was cooled to room temperature and the dioxane was removed under vacuum, yielding a slurry of a yellow solid in a colorless supernatant. CH_2Cl_2 (25 mL) was added and the biphasic mixture was stirred until the solid dissolved. The aqueous layer was extracted with CH_2Cl_2 (2 x 25 mL) and the combined organic layers were washed with saturated aqueous NaHCO_3 (3 x 15 mL), dried with MgSO_4 and filtered. The solvent was removed under vacuum. The crude red oil was dissolved in $\text{EtOAc}/\text{hexanes}$ (3/1) and chromatographed on silica gel to yield 4',5'-dimethyl-[1,1':2',1"-terphenyl]-3,3"-diamine as a white solid. Yield: 2.51 g, 83.0 %. ^1H NMR (CDCl_3 , 500 MHz): δ 7.19 (s, 2H, H_e), 6.98 (t, $^3J_{\text{HH}} = 7.9$ Hz, 2H, H_c), 6.53 (m, 6H, H_a, H_b, H_d), 3.54 (s, 4H, -NH₂), 2.33 (s, 6H, terphenyl-CH₃). $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 126 MHz): δ 145.9, 142.9, 138.2, 135.7, 131.9, 128.7, 120.8, 116.8, 113.3, 19.5 (terphenyl-CH₃). ESI/APCI-TOF HRA-MS (m/z): $[\text{M+H}]^+$ Calcd for $\text{C}_{20}\text{H}_{21}\text{N}_2^+$ 289.1699; Found 289.1706.

4,4',5'-Tetramethyl-[1,1':2',1"-terphenyl]-3,3"-diamine (Scheme 3). This compound was synthesized by the procedure for 4',5'-dimethyl-[1,1':2',1"-terphenyl]-3,3"-diamine using 2,5-dibromo-*o*-xylene (2.49 g, 9.43 mmol, 1 equiv), 3-amino-4-methylphenylboronic acid pinacol ester (4.50 g, 19.3 mmol, 2.1 equiv), $\text{Pd}(\text{PPh}_3)_4$ (327 mg, 0.28 mmol, 3 mol%), and K_2CO_3 (5.02 g, 36.3 mmol, 4 equiv). The crude red oil was dissolved in $\text{EtOAc}/\text{hexanes}$ (1/1) and chromatographed on silica gel to yield 4,4',4",5'-tetramethyl-[1,1':2',1"-terphenyl]-3,3"-diamine as a white solid. Yield: 2.11 g, 71.0 %. ^1H NMR (CDCl_3 , 500 MHz): δ 7.10 (s, 2H, H_e), 6.86 (d, $^3J_{\text{HH}} = 7.6$ Hz, 2H, H_e), 6.51 (d, $^3J_{\text{HH}} = 1.6$ Hz, 2H, H_a), 6.43 (dd, $^3J_{\text{HH}} = 7.6$ Hz, $^4J_{\text{HH}} = 1.7$ Hz, 2H, H_d), 3.54 (s, 4H, -NH₂), 2.30 (s, 6H, H_b), 2.11 (s, 6H, terphenyl-CH₃). $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3 , 126 MHz): δ 144.7, 141.1, 138.3, 135.7, 132.1, 130.0, 120.6, 120.6, 116.4, 19.4 (terphenyl-CH₃), 17.2 (C-H_b). ESI/APCI-TOF

HRA-MS (m/z): $[M+H]^+$ Calcd for $C_{22}H_{24}N_2^+$ 317.2012; Found 317.2006.

4,4''-Diisopropyl-4',5'-tetramethyl-[1,1':2',1''-terphenyl]-3,3''-diamine (Scheme 3). This compound was synthesized by the procedure for 4',5'-dimethyl-[1,1':2',1''-terphenyl]-3,3''-diamine using 2,5-dibromo-*o*-xylene (2.90 g, 11.0 mmol, 1 equiv), 3-amino-4-isopropylphenylboronic acid pinacol ester (6.0 g, 23.0 mmol, 2.1 equiv), $Pd(PPh_3)_4$ (379 mg, 0.33 mmol, 3 mol%), and K_2CO_3 (6.04 g, 43.7 mmol, 4 equiv). The crude red oil was dissolved in $EtOAc/Hex$ (3/7) and chromatographed on silica gel to yield 4,4''-diisopropyl-4',5'-tetramethyl-[1,1':2',1''-terphenyl]-3,3''-diamine as a pale yellow solid. Yield: 3.13 g, 76.5 %. 1H NMR ($CDCl_3$, 500 MHz): δ 7.12 (s, 2H, H_d), 6.96 (d, $^3J_{HH} = 7.8$ Hz, 2H, H_b), 6.51 (m, 4H, H_a and H_c), 3.58 (s, 4H, -NH₂), 2.86 (sept, $^3J_{HH} = 6.8$ Hz, 2H, Ar-CH(CH_3)₂), 2.30 (s, 6H, terphenyl-CH₃), 1.22 (d, $^3J_{HH} = 6.8$ Hz, 12H, Ar-CH(CH_3)₂). $^{13}C\{^1H\}$ NMR ($CDCl_3$, 126 MHz): δ 143.5, 140.6, 138.2, 135.7, 132.2, 131.0, 125.0, 120.8, 117.3, 27.8 (Ar-CH(CH_3)₂), 22.4 (Ar-CH(CH_3)₂), 19.4 (terphenyl-CH₃). ESI/APCI-TOF HRA-MS (m/z): $[M+H]^+$ Calcd for $C_{26}H_{33}N_2^+$ 373.2638; Found 373.2633.

Scheme 3. Synthesis and Atom Labelling Scheme of 4,4''-R₂-4',5'-dimethyl-[1,1':2',1''-terphenyl]-3,3''-diamines (R = H, Me, iPr).



1. 4-tert-butyl-2,6-diacetylpyridine (701 mg, 3.20 mmol, 1 equiv), 4',5'-dimethyl-[1,1':2',1''-terphenyl]-3,3''-diamine (924 mg, 3.20 mmol, 1 equiv), p -TsOH (120 mg, 10 mol%), and PhMe (40 mL) were added to a round bottom flask. A Dean-Stark trap and condenser were attached, and the reaction mixture was refluxed for 6 h. The mixture was allowed to cool to room temperature and the PhMe was removed under vacuum. MeOH (25 mL) was added to the flask and the brown suspension was stirred for 5 min. The beige solid was collected on a sintered glass frit and washed with MeOH (2 x 20 mL) and EtO (2 x 5 mL) to yield **1** as a white solid. Yield 982 mg, 65.0 %. The labelling scheme for **1** is shown in Figure 6. 1H NMR (CD_2Cl_2 , 500 MHz): δ 8.28 (s, 4H, *m*-py), 7.29 (t, $^3J_{HH} = 7.7$ Hz, 4H, H_c), 7.27 (s, 4H, H_e), 6.94 (d, $^3J_{HH} = 7.7$ Hz, 4H, H_d), 6.68 (d, $^3J_{HH} = 7.7$ Hz, 4H, H_b), 6.56 (s, 4H, H_a), 2.34 (s, 12H, terphenyl-CH₃), 2.06 (s, 12H, N=C-CH₃), 1.37 (s, 18H, tBu). $^{13}C\{^1H\}$ NMR (CD_2Cl_2 , 126 MHz): δ 168.2 (N=C), 161.2 (*p*-py), 155.5 (*o*-py), 151.8 (C-N=C), 143.2 (C-terphenyl-C-aniline), 138.5 (C-terphenyl-C-aniline), 136.2 (terphenyl C-CH₃), 131.9 (C- H_e), 129.1 (C- H_c), 125.1 (C- H_d), 121.0 (C- H_a), 119.4 (*m*-py), 117.5 (C- H_b), 35.6 (-CH₃), 30.8 (-CH₃), 19.5 (terphenyl-CH₃), 16.7 (N=C-CH₃). MALDI-TOF-TOF (Dithranol) (m/z): $[M+H]^+$ Calcd for $C_{66}H_{67}N_6^+$: 943.54, Found 943.36. ESI/APCI-TOF HRA-MS (m/z): $[M+H]^+$ Calcd for $C_{66}H_{67}N_6^+$ 943.5422, Found 943.5418. Anal. Calcd for $C_{66}H_{66}N_6$: C, 84.04; H, 7.05; N, 8.91. Found: C, 81.89; H, 6.99; N, 8.56.

2. This compound was synthesized by the procedure for **1** using 4-tert-butyl-2,6-diacetylpyridine (701.0 mg, 3.20 mmol, 1 equiv), 4,4'',4''-tetramethyl-[1,1':2',1''-terphenyl]-3,3''-diamine (1.01 g, 3.20 mmol, 1 equiv), p -TsOH (120 mg, 10 mol%), and PhMe (40 mL). The crude solid was washed with MeOH (20 mL) and hexanes (10 mL) to yield **2** as a white solid. Yield 840 mg, 52.5 %. The labelling scheme for **2** is shown in Figure 6. 1H NMR (CD_2Cl_2 , 500 MHz): δ 8.36 (s, 4H, *m*-py-H), 7.19 (s, 4H, H_e), 7.15 (d, $^3J_{HH} = 7.7$ Hz, 4H, H_d), 6.86 (d, $^3J_{HH} = 7.7$ Hz, 4H, H_c), 6.44 (s, 4H, H_a), 2.32 (s, 12H, terphenyl-CH₃), 2.06 (s, 12H, Me_b), 1.98 (s, 12H, N=C-CH₃), 1.37 (s, 18H, tBu). $^{13}C\{^1H\}$ NMR (CD_2Cl_2 , 126 MHz): δ 167.6 (N=C), 161.1 (*p*-py), 155.3 (*o*-py), 150.3 (C-N=C), 140.8 (C-terphenyl-C-aniline), 138.5

(C-terphenyl-C-aniline), 135.9 (terphenyl C-CH₃), 131.9 (C- H_e), 130.4 (C- H_d), 125.3 (C- $(CH_3)_3$), 124.9 (C- H_e), 120.2 (C- H_a), 119.3 (*m*-py), 35.5 (-CH₃), 30.8 (-CH₃), 19.5 (terphenyl-CH₃), 17.5 (C-Me_b), 16.7 (N=C-CH₃). MALDI-TOF-TOF (Dithranol) (m/z): $[M+H]^+$ Calcd for $C_{70}H_{75}N_6$ 999.61, Found 999.61. ESI/APCI-TOF HRA-MS (m/z): $[M+H]^+$ Calcd for $C_{70}H_{75}N_6^+$ 999.6048, Found 999.6041. Anal. Calcd for $C_{70}H_{74}N_6$: C, 84.13; H, 7.46; N, 8.41. Found: C, 83.99; H, 7.66; N, 8.21.

3. This compound was synthesized by the procedure for **1** using 4-tert-butyl-2,6-diacetylpyridine (701.0 mg, 3.20 mmol, 1 equiv), 4,4'',4''-tetramethyl-[1,1':2',1''-terphenyl]-3,3''-diamine (1.19 g, 3.20 mmol, 1 equiv), p -TsOH (120 mg, 10 mol%), and PhMe (40 mL). The crude solid was washed with MeOH (2 x 10 mL) and hexanes (10 mL) to yield **3** as a yellow solid. Yield 840 mg, 52.5 %. The labelling scheme for **3** is shown in Figure 6. 1H NMR (CD_2Cl_2 , 500 MHz): δ 8.32 (s, 4H, *m*-py), 7.23 (d, $^3J_{HH} = 7.9$ Hz, 4H, H_c), 7.19 (s, 4H, H_e), 6.93 (dd, $^3J_{HH} = 7.9$ Hz, $^4J_{HH} = 1.3$ Hz, 4H, H_d), 6.45 (d, $^3J_{HH} = 1.3$ Hz, 4H, H_a), 2.92 (sept, $^3J_{HH} = 6.9$ Hz, 4H, -CH(CH₃)₂), 2.31 (s, 12H, terphenyl-CH₃), 2.04 (s, 12H, N=C-CH₃), 1.36 (s, 18H, tBu), 1.15 (d, $^3J_{HH} = 6.8$ Hz, 24H, -CH(CH₃)₂). $^{13}C\{^1H\}$ NMR (CD_2Cl_2 , 126 MHz): δ 167.3 (N=C), 161.4 (*p*-py), 155.7 (*o*-py), 149.1 (C-N=C), 140.4 (C-terphenyl-C-aniline), 138.4 (C-terphenyl-C-aniline), 136.5 (C-CH(CH₃)₂), 135.9 (terphenyl C-CH₃), 132.1 (C- H_d), 125.7 (C- H_b), 125.5 (C- H_e), 120.2 (C- H_a), 119.3 (*m*-py), 35.4 (-CH₃), 30.8 (-CH₃), 28.7 (-CH(CH₃)₂), 22.9 (-CH(CH₃)₂), 19.5 (terphenyl-CH₃), 16.9 (N=C-CH₃). MALDI-TOF-TOF (Dithranol) (m/z): $[M+H]^+$ Calcd for $C_{70}H_{75}N_6^+$ 1111.73, Found 1111.73. ESI/APCI-TOF HRA-MS (m/z): Calcd for $C_{70}H_{75}N_6^+$ $[M+H]^+$ 1111.7300, Found 1111.7303. Anal. Calcd for $C_{78}H_{90}N_6$: C, 84.28; H, 8.16; N, 7.56. Found: C, 81.84; H, 8.10; N, 7.30.

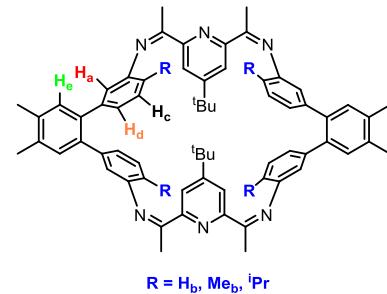


Figure 6. Atom Labelling Scheme for **1-3**.

(1)Zn₂Br₄. A vial was charged with $ZnBr_2$ (67.6 mg, 0.106 mmol, 2 equiv) and THF (5 mL). The suspension was stirred for ca. 5 min, resulting in a pale-yellow solution. **1** (50.0 mg, 0.053 mmol, 1 equiv) was added in one portion. The pale-yellow suspension was stirred for 16 h at room temperature. The solvent was removed under vacuum, and the solid was suspended in Et_2O (10 mL). The solid was collected on a glass frit and washed with Et_2O (2 x 5 mL) and hexanes (5 mL). The solid was dried under vacuum for 2 d at 100 °C to yield **(1)Zn₂Br₄** as a pale-yellow solid. Yield: 65.4 mg, 88.6 %. The atom labelling schemes for **(1)Zn₂Br₄** for fast and slow PDI exchange are shown in Figures 7 and 8, respectively. 1H NMR (CD_2Cl_2 , 500 MHz, room temperature, intermediate PDI exchange): δ 8.07 (br s, 4H, *m*-py), 7.23 (br s, 16H, H_b , H_c , H_d), 6.65 (br s, 4H, H_a), 2.31 (br s, 24H, N=C-CH₃, H_e), 1.46 and 1.33 (two br s, total integral 18H, -CH(CH₃)₃). 1H NMR (CD_2Cl_2 , 500 MHz, -78 °C, slow PDI exchange) major isomer: δ 8.09 (s, 2H, H_f), 7.83 (s, 2H, H_f'), 7.77 (s, 2H, H_a), 7.41 (d, $J = 7.2$ Hz, H_c), 7.37 (s, 2H, H_e), 7.34 (d, $J = 7.1$ Hz, H_d), 7.03 (s, 2H, H_e'), 6.96 (t, $^3J = 7.3$ Hz, H_e'), 6.60 (d, $^3J = 7.5$ Hz, 2H, H_b'), 6.56, $^3J = 6.8$ Hz, 2H, H_b), 6.48 (d, $^3J = 7.3$ Hz, H_d'), 6.42 (s, 2H, H_a'); minor isomer: δ 8.15 (s, 2H, H_f), 7.97 (s, 2H, H_f'), 7.77 (s, 2H, H_a , coincident with major isomer), 7.29 (s, 2H, H_e'), 7.13 (s, 2H, H_e'), 6.32 (s, 2H, H_a'). By COSY, the rest of the aromatic resonances for the minor isomer overlap with those of the major isomer at δ 7.77, 7.41, 6.96, 6.60. The terphenyl-Me, imine-Me, and tBu resonances for the major and minor isomers are overlapped: δ 2.54 (s, 6H), 2.52 (s, 3H), 2.39 (s, 14H), 2.20 (s, 8H), 2.00 (s, 6H), 1.38 (s, 14H, tBu), 1.34 (s, 5H, tBu), 1.31

(s, 11H, ¹Bu). ¹H NMR (C₂D₂Cl₄, 400 MHz, 100 °C, fast PDI exchange): δ 8.09 (s, 4H, *m*-py), 7.25 and 7.00 (overlapping br s, total integral 20 H, H_a, H_b, H_c, H_d, and H_e), 2.37 (br s, 12 H, H_e), 2.33 (br s, 12H, N=C-CH₃), 1.54 (s, total integral 18H, -C(CH₃)₃). ¹³C{¹H} NMR (CD₂Cl₂, 126 MHz): δ 163.7 (br s, N=C-CH₃), 148.7 (br s), 146.9 (br s), 142.5 (br s), 137.8 (br s), 137.3 (br s), 136.7 (br s), 132.2 (br s, C-H_e), 128.9 (br s, C-H_b, C-H_c, or C-H_d), 128.1 (br s, C-H_b, C-H_c, or C-H_d), 127.2 (br s, C-H_b, C-H_c, or C-H_d), 125.5 (br s), 124.0 (br s, *m*-py), 123.6 (br s, *m*-py), 118.9 (br s, C-H_a), 36.6 (br s, -(C(CH₃)₃), 30.6 (-(C(CH₃)₃), 19.6 (terphenyl-CH₃), 17.8 (N=C-CH₃). A total of 16 ¹³C resonances are expected for (1)Zn₂Br₄ assuming fast exchange. A total of 19 are observed, which is due to the slower NMR timescale of ¹³C versus ¹H. MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₆₆H₆₆N₆Zn₂Br₃⁺ 1313.14, Found 1313.14. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₆₆H₆₆N₆Zn₂Cl₃⁺ 1179.2956, Found 1179.2981; [M-3Br+2Cl]⁺ Calcd for C₆₆H₆₆N₆Zn₂BrCl₂⁺ 1223.2451, Found 1223.2467. Anal. Calcd for C₆₆H₆₆N₆Zn₂Br₄: C, 56.88; H, 4.77; N, 6.03. Found: C, 55.98; H, 5.06; N, 6.01.

(1)Co₂Br₄. A vial was charged with CoBr₂ (23.2 mg, 0.106 mmol, 2 equiv) and THF (5 mL). The suspension was stirred for ca. 5 min, resulting in a blue solution. **1** (50.0 mg, 0.053 mmol, 1 equiv) was added in one portion, resulting in a brown solution. The mixture was stirred for 16 h. Et₂O (10 mL) was added to the brown suspension and the mixture was stirred for ca. 5 min. The suspension was filtered through a sintered glass frit and the brown solid was washed with Et₂O (2 x 5 mL) and hexanes (5 mL), and dried under vacuum overnight to yield (1)Co₂Br₄ as a pale brown solid. Yield: 60.2 mg, 82.2 %. ¹H NMR (CD₂Cl₂, 500 MHz): δ 119.2 ($\nu_{1/2}$ = 1,000 Hz), 97.0 ($\nu_{1/2}$ = 1,000 Hz), 17.2 ($\nu_{1/2}$ = 2,000 Hz), 5.2 ($\nu_{1/2}$ = 80 Hz), 3.8 ($\nu_{1/2}$ = 30 Hz), 2.1 ($\nu_{1/2}$ = 30 Hz), 1.9 ($\nu_{1/2}$ = 20 Hz), 1.3 ($\nu_{1/2}$ = 30 Hz), 0.9 ($\nu_{1/2}$ = 30 Hz), 0.1 ($\nu_{1/2}$ = 200 Hz), -17.7 ($\nu_{1/2}$ = 1,000 Hz), -20.1 ($\nu_{1/2}$ = 1,000 Hz), -42.7 ($\nu_{1/2}$ = 1,000 Hz), -55.4 ($\nu_{1/2}$ = 1,000 Hz), -85.6 ($\nu_{1/2}$ = 1,000 Hz). MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₆₆H₆₆N₆Co₂Br₃⁺ 1301.15, Found 1301.15. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₆₆H₆₆N₆Co₂Cl₃⁺ 1167.3064, Found 1167.3084; [M-3Br+2Cl]⁺, Calcd for C₆₆H₆₆N₆Co₂BrCl₂⁺ 1211.2556, Found 1211.2572; [M-2Br+Cl]⁺ Calcd for C₆₆H₆₆N₆Co₂BrCl⁺ 1255.2050, Found 1255.2034. Anal. Calcd for C₆₆H₆₆N₆Co₂Br₄: C, 57.41; H, 4.82; N, 6.09. Found: C, 54.33; H, 5.33; N, 5.93. μ_{eff} (Evans method): 7.8(7) BM.

(1)Fe₂Br₄. A vial was charged with FeBr₂ (22.9 mg, 0.106 mmol, 2 equiv) and THF (10 mL). The suspension was stirred for 5 min, resulting in a yellow solution. **1** (50.0 mg, 0.053 mmol, 1 equiv) was added in one portion. The dark blue solution was stirred for 16 h. Et₂O (10 mL) was added and the mixture was stirred for ca. 5 min. The blue suspension was filtered through a sintered glass frit and the solid was washed with Et₂O (2 x 5 mL) and hexanes (5 mL) and dried under vacuum overnight to yield (1)Fe₂Br₄ as a dark blue solid. Yield: 54.1 mg, 74.2 %. ¹H NMR (CD₂Cl₂, 500 MHz): δ 11.3 ($\nu_{1/2}$ = 140 Hz), 6.0 ($\nu_{1/2}$ = 630 Hz), 3.7 ($\nu_{1/2}$ = 19.1), 2.8 ($\nu_{1/2}$ = 35 Hz), 2.2 ($\nu_{1/2}$ = 50 Hz), 1.2 ($\nu_{1/2}$ = 160 Hz), 0.8 ($\nu_{1/2}$ =), -15.1 ($\nu_{1/2}$ = 82 Hz), -21.7 ($\nu_{1/2}$ = 340 Hz). MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₆₆H₆₆N₆Fe₂Br₃⁺ 1295.16, Found 1295.16. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₆₆H₆₆N₆Fe₂Cl₃⁺ 1161.3103; Found 1161.3108. Anal. Calcd for C₆₆H₆₆N₆Fe₂Br₄: C, 57.67; H, 4.84; N, 6.11. Found: C, 51.76; H, 5.06; N, 5.08. μ_{eff} (Evans method): 8.4(7) BM.

(2)Zn₂Br₄. A vial was charged with ZnBr₂ (67.6 mg, 0.300 mmol, 2 equiv) and THF (10 mL). The suspension was stirred for ca. 5 min, resulting in a pale-yellow solution. **2** (150.0 mg, 0.150 mmol, 1 equiv) was added in one portion. The yellow solution was stirred for 16 h. Et₂O (10 mL) was added and the mixture was stirred for ca. 5 min. The suspension was filtered through a sintered glass frit and the yellow solid was washed with Et₂O (3 x 10 mL) and hexanes (10 mL), and dried under vacuum for 2 d at 100 °C to yield (2)Zn₂Br₄ as a yellow solid. Yield: 181.6 mg, 83.0 %. The atom labelling scheme for (2)Zn₂Br₄ is shown in Figure 8. ¹H NMR (CD₂Cl₂, 500 MHz): δ 8.16 (s, 2H, H_f), 7.96 (s, 2H, H_{f'}), 7.36 (s, 2H, H_e), 7.27 (m, 6 H, H_a, H_c, H_d), 7.01 (s, 2H, H_e), 6.85 (d, ³J_{HH} = 7.8 Hz, 2H, H_e), 6.50 (dd, ³J_{HH} = 7.8 Hz, ⁴J_{HH} = 1.2 Hz, 2H, H_a), 6.42 (s, 2H, H_a'), 2.36 (s, 6H, N=C-CH₃), 2.31 (s, 6H, terphenyl-Me'), 2.24 (s, 6H, terphenyl-Me), 2.19

(s, 6H, Meb'), 2.04 (s, 6H, Meb), 2.03 (s, 6H, N=C-CH₃'), 1.49 (s, 9H, 'Bu), 1.44 (s, 9H, 'Bu'). ¹³C{¹H} NMR (CD₂Cl₂, 126 MHz): δ 164.2 (N=C'), 163.6 (N=C), 149.0, 148.1, 146.4, 145.6, 141.2, 138.5, 137.6, 137.4, 136.7, 136.0, 132.1 (C-H_e), 132.0 (C-H_e'), 130.4 (C-H_a or C-H_c or C-H_d'), 129.6 (C-H_b), 127.6 (C-H_d), 126.6, 126.1 (C-H_a overlapped with C-H_a or C-H_c or C-H_d'), 125.2, 123.9 (C-H_a or C-H_c or C-H_d'), 123.6 (C-H_f and C-H_{f'}), 36.5 (-(C(CH₃)₃), 36.2 (-(C(CH₃)₃'), 30.60 (-(C(CH₃)₃), 30.58 (-(C(CH₃)₃'), 19.5 (terphenyl-CH₃'), 19.4 (terphenyl-CH₃), 18.4 (Meb'), 17.9 (Meb), 17.8 (N=C-CH₃'), 17.4 (N=C-CH₃). In total, 32 resonances are observed in ¹³C{¹H} NMR and 36 are expected. Based on expected chemical shift, the 4 missing resonances correspond to the two sets of *o*-py and *p*-py quaternary carbons. This is due to low signal in ¹³C{¹H} NMR due to the poor solubility of (2)Zn₂Br₄ in C₂D₂Cl₄. MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₇₀H₇₄N₆Zn₂Br₃⁺ 1369.21, Found 1369.20. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₇₀H₇₄N₆Zn₂Cl₃⁺ 1235.3584, Found 1235.3634. Anal. Calcd for C₇₀H₇₄N₆Zn₂Br₄: C, 57.99; H, 5.15; N, 5.80. Found: C, 56.68; H, 5.06; N, 5.71.

(2)Co₂Br₄. This compound was synthesized by the procedure for (1)Co₂Br₄ using CoBr₂ (65.6 mg, 0.300 mmol, 2 equiv), **2** (150.0 mg, 0.150 mmol, 1 equiv), and THF (10 mL). The crude brown solid was washed with Et₂O (3 x 10 mL) and hexanes (10 mL), and dried under vacuum overnight to yield (2)Co₂Br₄ as a pale brown solid. Yield: 187.4 mg, 87.0 %. ¹H NMR (CD₂Cl₂, 500 MHz): δ 108.6 ($\nu_{1/2}$ = 200 Hz), 104.5 ($\nu_{1/2}$ = 130 Hz), 20.5 ($\nu_{1/2}$ = 61 Hz), 13.5 ($\nu_{1/2}$ = 61 Hz), 12.0 ($\nu_{1/2}$ = 100 Hz), 7.2 ($\nu_{1/2}$ = 71 Hz), 5.9 ($\nu_{1/2}$ = 130 Hz), -2.0 ($\nu_{1/2}$ = 56 Hz), -4.8 ($\nu_{1/2}$ = 71 Hz), -5.9 ($\nu_{1/2}$ = 59 Hz), -7.6 ($\nu_{1/2}$ = 110 Hz), -10.0 ($\nu_{1/2}$ = 59 Hz), -20.0 ($\nu_{1/2}$ = 210 Hz), -23.2 ($\nu_{1/2}$ = 93 Hz), -28.6 ($\nu_{1/2}$ = 190 Hz), -73.1 ($\nu_{1/2}$ = 300 Hz). MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₇₀H₇₄N₆Co₂Br₃⁺ 1357.22, Found 1357.21. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₇₀H₇₄N₆Co₂Cl₃⁺ 1223.3692, Found 1223.3702; [M-3Br+2Cl]⁺ Calcd for C₇₀H₇₄N₆Co₂BrCl₂⁺ 1267.3184, Found 1267.3164. Anal. Calcd for C₇₀H₇₄N₆Co₂Br₄: C, 58.51; H, 5.21; N, 5.87. Found: C, 57.85; H, 5.12; N, 5.86.

(2)Fe₂Br₄. This compound was synthesized by the procedure for (1)Fe₂Br₄ using FeBr₂ (64.7 mg, 0.300 mmol, 2 equiv), **2** (150.0 mg, 0.150 mmol, 1 equiv), and THF (10 mL). The crude blue solid was washed with Et₂O (3 x 10 mL) and hexanes (10 mL), and dried under vacuum overnight to yield (2)Fe₂Br₄ as a dark blue solid. Yield: 154.3 mg, 72.0 %. ¹H NMR (CD₂Cl₂, 500 MHz): δ 79.0 ($\nu_{1/2}$ = 69 Hz), 75.0 ($\nu_{1/2}$ = 59 Hz), 12.5 ($\nu_{1/2}$ = 29 Hz), 11.6 ($\nu_{1/2}$ = 29 Hz), 9.8 ($\nu_{1/2}$ = 100 Hz), 8.3 ($\nu_{1/2}$ = 37 Hz), 8.0 ($\nu_{1/2}$ = 53 Hz), 7.8 ($\nu_{1/2}$ = 100 Hz), 5.0 ($\nu_{1/2}$ = 24 Hz), 4.0 ($\nu_{1/2}$ = 20 Hz), 0.6 ($\nu_{1/2}$ = 24 Hz), -1.43 ($\nu_{1/2}$ = 36 Hz), -8.3 ($\nu_{1/2}$ = 250 Hz), -12.3 ($\nu_{1/2}$ = 29 Hz), -17.6 ($\nu_{1/2}$ = 32 Hz), -23.2 ($\nu_{1/2}$ = 70 Hz), -25.8 ($\nu_{1/2}$ = 76 Hz). MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₇₀H₇₄N₆Fe₂Br₃⁺ 1351.22, Found 1351.19. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₇₀H₇₄N₆Fe₂Cl₃⁺ 1217.3731; Found 1217.3750. Anal. Calcd for C₇₀H₇₄N₆Fe₂Br₄: C, 58.77; H, 5.21; N, 5.87. Found: C, 58.05; H, 5.31; N, 5.68.

(3)Zn₂Br₄. This compound was synthesized by the procedure for (2)Zn₂Br₄ using ZnBr₂ (60.8 mg, 0.270 mmol, 2 equiv), **3** (150.0 mg, 0.135 mmol, 1 equiv), and THF (10 mL). The crude solid was washed with Et₂O (3 x 10 mL) and hexanes (10 mL) and dried under vacuum for 2 d at 100 °C to yield (3)Zn₂Br₄ as a bright-yellow solid. Yield: 157.1 mg, 74.5 %. The atom labelling scheme for (3)Zn₂Br₄ is shown in Figure 8. ¹H NMR (CD₂Cl₂, 500 MHz): δ 8.23 (s, 2H), 8.01 (br s, 2H), 7.44 (br s, 4H), 7.35 (s, 3H), 7.06 (d, ³J_{HH} = 7.9 Hz, 3H), 6.94 (br s, 2H), 6.71 (br s, 2H), 6.34 (br s, 2H), 2.89 (br s, 2H), 2.47 (s, 6H), 2.29 (s, 6H), 2.23 (s, 8H), 2.12 (br s, 4H), 1.52 (s, 9H), 1.43 (s, 9H), 1.18 (m, 24H). ¹H NMR (C₂D₂Cl₄, 500 MHz, 100 °C): δ 8.30 (s, 2H, H_f), 8.08 (s, 2H, H_{f'}), 7.57 (d, ³J_{HH} = 8.0 Hz, 2H, H_e), 7.49 (d, ³J_{HH} = 8.0 Hz, 2H, H_d), 7.39 (s, 2H, H_a), 7.34 (s, 2H, H_e), 7.11 (d, ³J_{HH} = 7.5 Hz, 2H, H_b), 6.99 (s, 2H, H_c), 6.85 (d, ³J_{HH} = 7.5 Hz, 2H, H_d), 6.33 (s, 2H, H_a'), 2.75 (br s, 4H, -CH(CH₃)₂), 2.54 (s, 6H, N=C-CH₃), 2.36 (s, 6H, Meb), 2.31 (s, 6H, Meb'), 2.24 (s, 6H, N=C-CH₃'), 1.63 (s, 9H, 'Bu), 1.52 (s, 9H, 'Bu'), 1.27 (m, 24H, -CH(CH₃)₂). ¹³C{¹H} NMR (C₂D₂Cl₄, 500 MHz, 100 °C): δ 164.4 (C-H_f), 148.6, 148.0, 144.3, 142.6, 140.8, 138.6, 137.0, 136.3, 136.2, 136.0, 135.7, 132.4

(C-H_{e'}), 132.0 (C-H_e), 128.0 (C-H_{a'}), 127.4 (C-H_a), 126.9 (C-H_c), 124.9 (C-H_{c'}), 123.5 (C-H_{e'}), 123.2 (C-H_e), 36.3 (-C(CH₃)₃), 36.1 (-C(CH₃)_{3'}), 30.4 (-C(CH₃)₃), 30.2 (-C(CH₃)_{3'}), 27.6 (-CH(CH₃)₂), 27.4 (-CH(CH₃)₂), 24.9 (-CH(CH₃)₂), 24.4 (-CH(CH₃)_{2'}), 23.6 (-CH(CH₃)₂), 23.4 (-CH(CH₃)_{2'}), 18.83 (Me¹), 18.80 (Me^{1'}), 17.84 (Me²), 17.80 (Me^{2'}). In total, 35 resonances are observed by ¹³C{¹H} NMR and 38 resonances are expected. One N=C resonance is not observed. The other missing resonances correspond to the substituted aromatic carbons: C-phenyl-C-aniline, C-phenyl-C-aniline, and/or *o*-py and/or *p*-py. This is due to low signal in ¹³C{¹H} NMR due to the poor solubility of (3)Zn₂Br₄ in C₂D₂Cl₄. MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₇₈H₉₀N₆Zn₂Br₃⁺ 1481.33, Found 1481.33. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₇₈H₉₀N₆Zn₂Cl₃⁺ 1347.4839, Found 1347.4892; [M-3Br+2Cl]⁺ Calcd for C₇₈H₉₀N₆Zn₂BrCl₂⁺ 1393.4320, Found 1393.4376. Anal. Calcd for C₇₈H₉₀N₆Zn₂Br₄: C, 59.98; H, 5.81; N, 5.38. Found: C, 51.50; H, 5.46; N, 4.48.

(3)Co₂Br₄. This compound was synthesized by the procedure used for (1)Co₂Br₄ using CoBr₂ (59.1 mg, 0.270 mmol, 2 equiv), 3 (150.0 mg, 0.270 mmol, 1 equiv), and THF (10 mL). The crude solid was washed with Et₂O (3 x 10 mL) and hexanes (10 mL), and dried under vacuum overnight to yield (3)Co₂Br₄ as a pale brown solid. Yield: 170.1 mg, 81.3 %. ¹H NMR (CD₂Cl₂, 500 MHz): δ 119.0 ($\nu_{1/2}$ = 170 Hz), 108.7 ($\nu_{1/2}$ = 100 Hz), 18.2 ($\nu_{1/2}$ = 110 Hz), 16.4 ($\nu_{1/2}$ = 72 Hz), 14.8 ($\nu_{1/2}$ = 30 Hz), 14.4 ($\nu_{1/2}$ = 70 Hz), 6.6 ($\nu_{1/2}$ = 90 Hz), 4.0 ($\nu_{1/2}$ = 34 Hz), 0.93 ($\nu_{1/2}$ = 77 Hz), -5.0 ($\nu_{1/2}$ = 42 Hz), -5.1 ($\nu_{1/2}$ = 32 Hz), -5.5 ($\nu_{1/2}$ = 30 Hz), -14.0 ($\nu_{1/2}$ = 60 Hz), -14.1 ($\nu_{1/2}$ = 31 Hz), -19.8 ($\nu_{1/2}$ = 30 Hz), -23.0 ($\nu_{1/2}$ = 130 Hz), -28.1 ($\nu_{1/2}$ = 290 Hz), -30.2 ($\nu_{1/2}$ = 160 Hz), -49.7 ($\nu_{1/2}$ = 290 Hz), -63.1 ($\nu_{1/2}$ = 270 Hz), -87.9 ($\nu_{1/2}$ = 290 Hz). MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₇₈H₉₀N₆Co₂Br₃⁺ 1469.34, Found 1469.33. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₇₈H₉₀N₆Co₂Cl₃⁺ 1335.4948, Found 1335.4988. Anal. Calcd for C₇₈H₉₀N₆Co₂Br₄: C, 60.48; H, 5.86; N, 5.43. Found: C, 66.47; H, 6.58; N, 5.90. μ_{eff} (Evans method): 7.9(8) BM.

(3)Fe₂Br₄. This compound was synthesized by the procedure for (1)Fe₂Br₄ using FeBr₂ (58.2 mg, 0.270 mmol, 2 equiv), 3 (150.0 mg, 0.135 mmol, 1 equiv), and THF (10 mL). The crude blue solid was washed with Et₂O (3 x 10 mL) and hexanes (10 mL), and dried under vacuum overnight to yield (3)Fe₂Br₄ as a dark blue solid. Yield: 153.8 mg, 73.8 %. ¹H NMR (CD₂Cl₂, 500 MHz): δ 76.8 ($\nu_{1/2}$ = 130 Hz), 74.7 ($\nu_{1/2}$ = 190 Hz), 13.8 ($\nu_{1/2}$ = 150 Hz), 12.2 ($\nu_{1/2}$ = 96 Hz), 7.0 ($\nu_{1/2}$ = 180 Hz), 5.3 ($\nu_{1/2}$ = 130 Hz), 4.3 ($\nu_{1/2}$ = 150 Hz), 2.7 ($\nu_{1/2}$ = 80 Hz), 1.6 ($\nu_{1/2}$ = 49 Hz), -0.2 ($\nu_{1/2}$ = 80 Hz), -2.9 ($\nu_{1/2}$ = 140 Hz), -5.2 ($\nu_{1/2}$ = 160 Hz), -10.1 ($\nu_{1/2}$ = 100 Hz), -16.4 ($\nu_{1/2}$ = 490 Hz), -17.2 ($\nu_{1/2}$ = 110 Hz), -17.3 ($\nu_{1/2}$ = 280 Hz), -18.7 ($\nu_{1/2}$ = 240 Hz), 18.9 ($\nu_{1/2}$ = 240 Hz), -24.4 ($\nu_{1/2}$ = 290 Hz), -28.7 ($\nu_{1/2}$ = 190 Hz). MALDI-TOF-TOF (Dithranol) (m/z): [M-Br]⁺ Calcd for C₇₈H₉₀N₆Fe₂Br₃⁺ 1463.35, Found 1463.34. ESI/APCI-TOF HRA-MS (m/z): [M-4Br+3Cl]⁺ Calcd for C₇₈H₉₀N₆Fe₂Cl₃⁺ 1329.4987, Found 1329.5024. Anal. Calcd for C₇₈H₉₀N₆Fe₂Br₄: C, 60.72; H, 5.88; N, 5.45. Found: C, 58.63; H, 5.69; N, 5.50. μ_{eff} (Evans method): 8.9(5) BM.

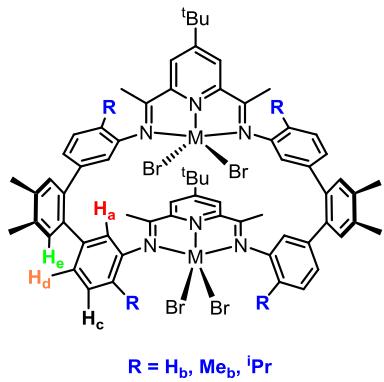


Figure 7. Atom labelling scheme for (1-3)M₂Br₄ under conditions of fast PDI exchange.

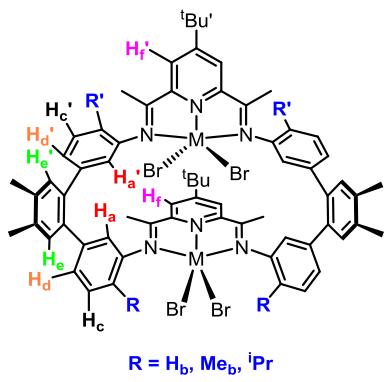


Figure 8. Atom labelling scheme for (1-3)M₂Br₄ under conditions of slow PDI exchange.

Low pressure ethylene oligomerization. Ethylene oligomerization/polymerization reactions at 2 bar were performed in a 200 mL Fischer-Porter bottle equipped with a 2-inch long Teflon-coated magnetic stir bar and a stainless-steel pressure head fitted with inlet and outlet needle valves, a septum-capped ball valve for injections, a safety check valve, and a pressure gauge. In a N₂-filled glovebox, the Fischer-Porter bottle was charged with PhMe (46.5 mL) and a catalyst stock suspension in PhMe (1.0 mL). The apparatus was removed from the glovebox, connected to a stainless-steel double manifold vacuum/ethylene line, placed in a room temperature water bath and stirred at 370 rpm. The N₂ atmosphere was replaced with ethylene by three evacuation-refill cycles. The solution was equilibrated at 2 bar of ethylene pressure for 15 min. A stock solution of the appropriate Al activator in PhMe (2.5 mL) was added via gas-tight syringe. The ethylene pressure was kept constant by feeding ethylene on demand. Ethylene consumption was measured using a Brooks Instruments 5860i Mass Flow Sensor. The total ethylene consumption was determined by numerical integration of the mass flow curve using the LabView software package. After 30 min, the ethylene line was closed, the Fischer-Porter bottle was vented and MeOH (50 mL) was added to quench the reaction. *o*-Xylene (100 μ L) was added as an internal standard, and the solution was analyzed by GC-MS using an Agilent 6890/5973N GC-MS instrument. The masses of the oligomers were determined by GC-MS using predetermined response factors.

High pressure ethylene polymerization reactions. Ethylene polymerizations at 20 bar were performed using a stainless-steel Parr 300 mL autoclave, which was equipped with a magnetically driven 1.5-inch diameter four-blade propeller stirrer, thermocouple, water cooling loop, and a Parr 4842 controller. In a N₂ glovebox, a 200 mL glass autoclave liner was charged with PhMe (39.0 mL) and a stock suspension of the catalyst in PhMe (1.0 mL) and placed in the autoclave. The autoclave was sealed, removed from the glovebox, and attached to the ethylene line. A stock solution of the appropriate Al activator in PhMe (2.5 mL) was transferred to a 10 mL stainless-steel

injection port and diluted with PhMe (7.5 mL). The mixture was stirred (400 rpm), pressurized to 15 bar of ethylene, and stirred at the desired reaction temperature for 15 min. The injection line was attached, and the activator solution injected at 20 bar. The ethylene pressure was kept constant by feeding ethylene on demand. After 30 min the ethylene line was closed, and the autoclave was vented. Methanol (50 mL) was added to precipitate the polymer, which was characterized as described below.

Polymer Analysis. DSC measurements were performed on a TA Instruments 2920 differential scanning calorimeter. Samples (5 mg) were annealed by heating to 250 °C at 15 °C/min, cooled to 0 °C at 10 °C/min, and analyzed by heating to 250 °C at 15 °C/min. ¹H and ¹³C{¹H} NMR spectra of PE samples were obtained at 100 °C in dry degassed CDCl₂CDCl₂ solvent using a Bruker Advance 500 NMR instrument. ¹³C{¹H} NMR spectra of PE samples were internally referenced to the main-chain CH₂ resonance at δ 30.0. Gel permeation chromatography (GPC) was performed on a Polymer Laboratories PL-GPC 200 instrument at 150 °C with 1,2,4-trichlorobenzene (stabilized with 125 ppm BHT) as the mobile phase. Three PLgel 10 μm Mixed-B LS columns were used. The molecular weights were calibrated using narrow polystyrene standards with a 10-point calibration of *M_n* from 570 Da to 5670 kDa, and are corrected for linear polyethylene by universal calibration by using the following Mark–Houwink parameters: polystyrene, K = 1.75 × 10⁻² cm³ g⁻¹, α = 0.67; polyethylene, K = 5.90 × 10⁻² cm³ g⁻¹, α = 0.69.⁷²

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website.

NMR and mass spectra for compounds, GPC and and NMR of polymers, X-ray crystallography details (PDF)

Accession Codes. CCDC 1991375-1991379 contain the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam.ac.uk/data_request/cif, or by emailing data_request@ccdc.cam.ac.uk, or by contacting The Cambridge Crystallographic Data Centre, 12, Union Road, Cambridge CB2 1EZ, UK; fax: +44 1223 336033

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Notes

The authors declare no competing financial interest

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(43) A total of 18 and 22 resonances respectively are expected in the ¹H NMR spectra of (2)M₂Br₄ and (3)M₂Br₄ for *C*_s-symmetric structures under conditions of slow exchange of the (PDI)M units. 16 and 17 ¹H resonances are observed for (2)Co₂Br₄ and (2)Fe₂Br₄ re-

spectively. The unobserved resonances are most likely broadened into the baseline. The ^1H NMR spectrum of (3) Co_2Br_4 contains the expected 22 resonances. The ^1H NMR spectrum of (3) Fe_2Br_4 contains 20 resonances due to overlapping of several resonances at δ -17.2 and 18.7.

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