

1 **Fabrication of 2D Block Copolymer Brushes via a Polymer-Single-Crystal-Assisted-**
2 **Grafting-to Method**

3 *Shan Mei,¹ Jeffrey T. Wilk,¹ Andrew J. Chancellor,² Bin Zhao,^{2,*} and Christopher Y. Li^{1,*}*

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5 ¹Dr. Shan Mei, Jeffrey T. Wilk, Prof. Christopher Li, Department of Materials Science and
6 Engineering, Drexel University, Philadelphia, Pennsylvania 19104, United States

7 ²Andrew J. Chancellor, Prof. Bin Zhao, Department of Chemistry, University of Tennessee,
8 Knoxville, Tennessee 37996, United States

9 * Correspondence to: chrisli@drexel.edu; bzhaoo@utk.edu

10

11 **Abstract**

12 Block copolymer brushes are of great interest due to their rich phase behavior and value-added
13 properties compared to homopolymer brushes. Traditional synthesis involves grafting-to and
14 grafting-from methods. In this work, a recently developed “polymer-single-crystal-assisted-
15 grafting-to” method is applied for the preparation of block copolymer brushes on flat glass surfaces.
16 Triblock copolymer poly(ethylene oxide)-*b*-poly(L-lactide)-*b*-poly(3-(triethoxysilyl)propyl
17 methacrylate) (PEO-*b*-PLLA-*b*-PTESPMA) was synthesized with PLLA as the brush
18 morphology-directing component and PTESPMA as the anchoring block. PEO-*b*-PLLA block
19 copolymer brushes are obtained by chemical grafting of the triblock copolymer single crystals onto
20 a glass surface. The tethering point and overall brush pattern are determined by the single crystal
21 morphology. The grafting density is calculated to be $\sim 0.36 \text{ nm}^{-2}$ from the atomic force microscopy

22 results and is consistent with the theoretic calculation based on the PLLA crystalline lattice. This
23 work provides a new strategy to synthesize well-defined block copolymer brushes.

24

25 **Keywords:** polymer brushes • block copolymer brushes • polymer single crystal • polymer
26 crystallization

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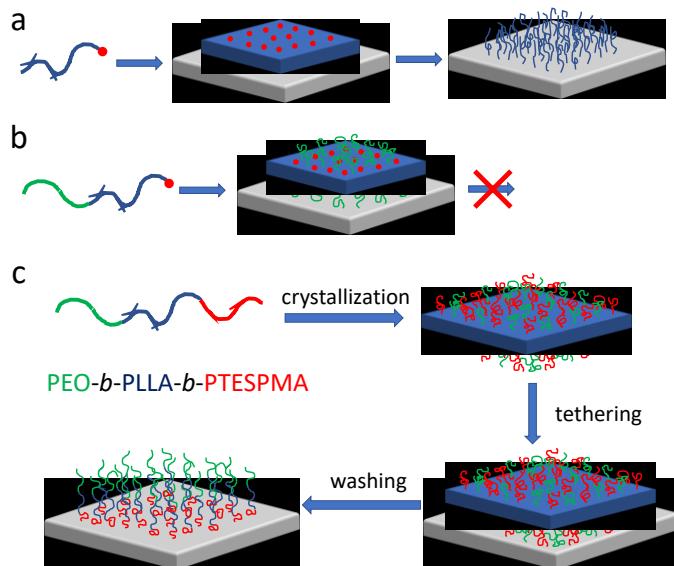
29 Polymer brushes are thin layers of polymers tethered on substrates.^[1] They are of great scientific
30 interest and have also been widely used to modify solid flat and curved surfaces.^[1] Recent
31 developments in synthetic techniques combined with new theories have established a platform for
32 the emergence of polymer brushes with various structures as well as new applications.^[2] Among
33 these, block copolymer brushes are of particular interest due to the rich phase behavior and
34 potential applications associated with their binary chemical structures^[3]. For example, both
35 theoretical and experimental studies have revealed the complex phase behavior of block copolymer
36 brushes, which is related to chain length, chain symmetry, χ value, grafting density, etc.^[4] Block
37 copolymer brushes can be used for stimuli-responsive surface^[5], controlled release^[6], anti-
38 fouling^[7], modulated gating^[8], self-assembly^[9], cell attachment control,^[10] and emulsion
39 stabilization^[11], etc. Traditional synthesis includes grafting-to and grafting-from methods, where
40 grafting-from is more frequently used due to the high brush molecular weight and high grafting
41 density that it can offer. Tremendous efforts have been devoted to the development of synthetic
42 methods, especially surface-initiated controlled radical polymerizations, which have a relatively
43 good control over molecular weight and dispersity. Block copolymer brushes can be prepared by

44 careful sequential surface-initiated “living”/controlled polymerization, such as atom transfer
45 radical polymerization (SI-ATRP) or reversible addition-fragmentation chain transfer
46 polymerization (SI-RAFT), when different monomers are used.^[12]

47 Polymer single crystals (PSCs) have been studied for decades and recent studies show that they
48 can be used as a powerful tool to fabricate nanostructured materials.^[13] For example, polymer
49 crystallization has been employed to guide block copolymer assembly into precisely controlled
50 structures, such as 1D micelles, disks, and crystalsomes.^[14] Polymer single crystals have also been
51 used for hairy nanoparticle synthesis and assembly,^[15] directing ion transport,^[16] and fabricating
52 long-circulating block copolymer crystalsomes,^[17] etc. Recently, a novel “polymer-single-crystal-
53 assisted-grafting to”(PSCAGT) method has been developed for the synthesis of polymer brushes
54 with controlled grafting density and tethering points.^[18] In this method, end-functionalized
55 polymers crystallize into 2D PSCs followed by coupling to surfaces (**Figure 1a**). Integral chain
56 folding enables the exposure of functional chain ends on the PSC surfaces, which can be coupled
57 onto a solid surface (e.g., glass) to serve as the tethering points of polymer brushes. Previous work
58 has been focused on the preparation of homopolymer single-stranded, looped, and patterned
59 brushes. While block copolymer single crystals are used as a model system to study brush behavior,
60 they are free-standing crystals.^[19] When adapting this method to synthesize block copolymer
61 brushes, simply using an end-functionalized diblock copolymer does not yield the desired structure
62 because the end-functional groups can be easily shielded by amorphous chains, leading to low
63 coupling efficiency and low grafting density (**Figure 1b**). Herein, we report the synthesis of
64 diblock copolymer brushes using a semicrystalline triblock copolymer as the template, as shown
65 in **Figure 1c**. The three blocks have distinct functions in the brush synthesis, namely single-crystal-
66 templating and brush-forming (blue), tethering (red), and brush-forming (green). Using this

67 approach, highly efficient coupling can be achieved and the resultant diblock copolymer brushes
68 showed a relatively high grafting density of $0.36 \pm 0.1 \text{ nm}^{-2}$. The brushes formed using this method
69 also retain original single crystal morphology with high fidelity, providing a unique means towards
70 patterned polymer brushes.^[18b]

71



72 **Figure 1.** Schematics of polymer brush synthesis through the PSCAGT method. a) Homopolymer
73 brushes are formed by utilizing end-functionalized homopolymer single crystals as the template.
74 The red dot at the end of the chain represents a functional coupling group. B) Diblock copolymer
75 with an end-functional group (red dot) cannot form diblock brushes using the PSCAGT method
76 due to the shielding effect of the uncrosslinked chains (red) in the block copolymer single crystals.
77 c) Triblock copolymer with crystalline (blue) and coupling (red) blocks can be used to form
78 diblock copolymer brushes. Single crystals of the triblock copolymer can be chemically coupled
79 to the surface. Subsequent removal of untethered chains leads to PEO-*b*-PLLA diblock copolymer
80 brushes.
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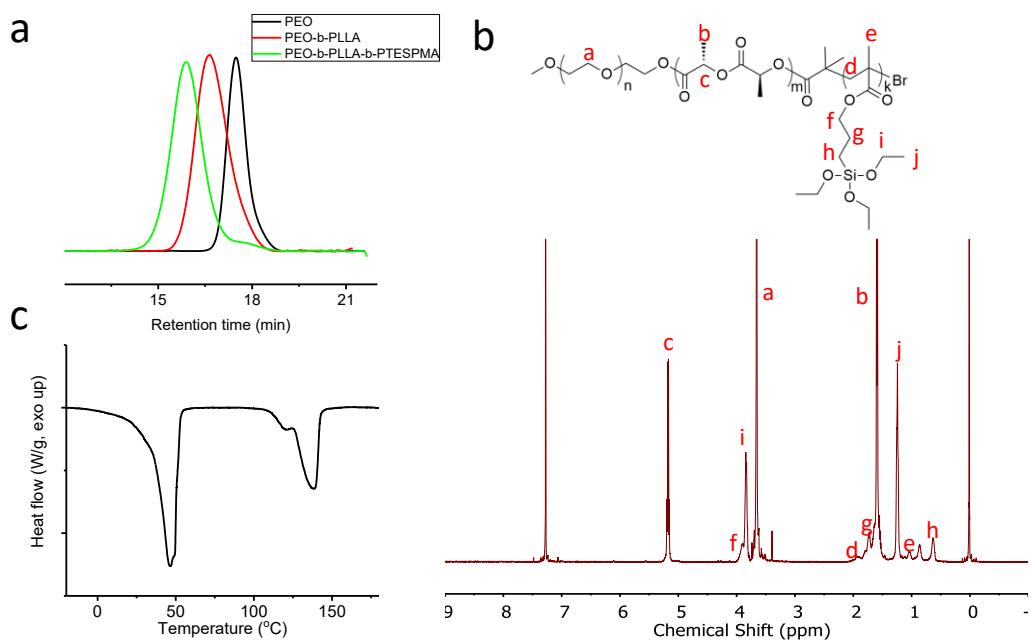
83 Similar to the fabrication of homopolymer brushes using PSCAGT, block copolymer brush
84 synthesis requires crystalline diblock copolymers with a tethering point. In this work, we use a
85 triblock copolymer, poly(ethylene oxide)-*b*-poly(L-lactide)-*b*-poly(3-(triethoxysilyl)propyl

methacrylate) (PEO-*b*-PLLA-*b*-PTESPMA), as a model polymer (**Figure 1c**, and see **Figure 2a** for chemical structure). In this polymer, the PLLA block, which serves both single-crystal-templating and brush-forming block functions, is designed for constructing the 2D PSC structure with PEO (brush-forming block) and PTESPMA (tethering block) chains being excluded onto the crystal surfaces. The PEO block is in the solvation state during the PLLA crystallization process and does not affect the PLLA single crystal shape. The PTESPMA segment can serve as the tethering point due to its triethoxysilane pendant groups that can undergo coupling with glass substrates. The reason for introducing such a long coupling block is that if a small coupling end group is used (such as a thiol or a triethoxysilane group), the end group will be shielded by the PEO chains on the PLLA PSC surface (**Figure 1b**). Introducing a long chain bearing surface reactive groups with a comparable volume as the PEO block can facilitate the coupling reaction between the substrate and the single crystal as illustrated in **Figure 1c**.

The triblock copolymer was synthesized by sequential ring-opening polymerization and ATRP starting from PEO monomethyl ether ($\text{CH}_3\text{O-PEO-OH}$, $M_n = 5,000$ g/mol), and the detailed procedure can be found in the Supporting Information. The triblock copolymer has a dispersity (D) of 1.33 according to the size exclusion chromatography (SEC) data shown in **Figure 2a**. The small tail on the right side of the triblock copolymer's SEC curve is likely due to the uninitiated homopolymer/diblock copolymer chains, which is not uncommon in the block copolymer synthesis. The clear shift of the SEC peak after each polymerization step indicates the formation of the triblock copolymer. The ^1H NMR spectrum in **Figure 2b** further confirms the successful synthesis of the polymer, with characteristic signals from PEO, PLLA, and PTESPMA. The total molar mass was calculated based on the PEO initiator and was found to be $M_n = 18200$ g/mol, with M_n (PLLA) = 8,300 g/mol and M_n (PTESPMA) = 4,900 g/mol. The triblock polymer was also

109 characterized using differential scanning calorimetry (DSC) with a scanning rate of 10 °C/min.
110 The second heating thermogram shown in **Figure 2c** reveals two endothermic peaks at 47 °C and
111 138 °C, which are attributed to the melting of PEO and PLLA crystals, respectively. The SEC, ¹H
112 NMR, and DSC results confirm the formation of the semicrystalline block copolymer, and
113 therefore it is used for our PSCAGT study.

114



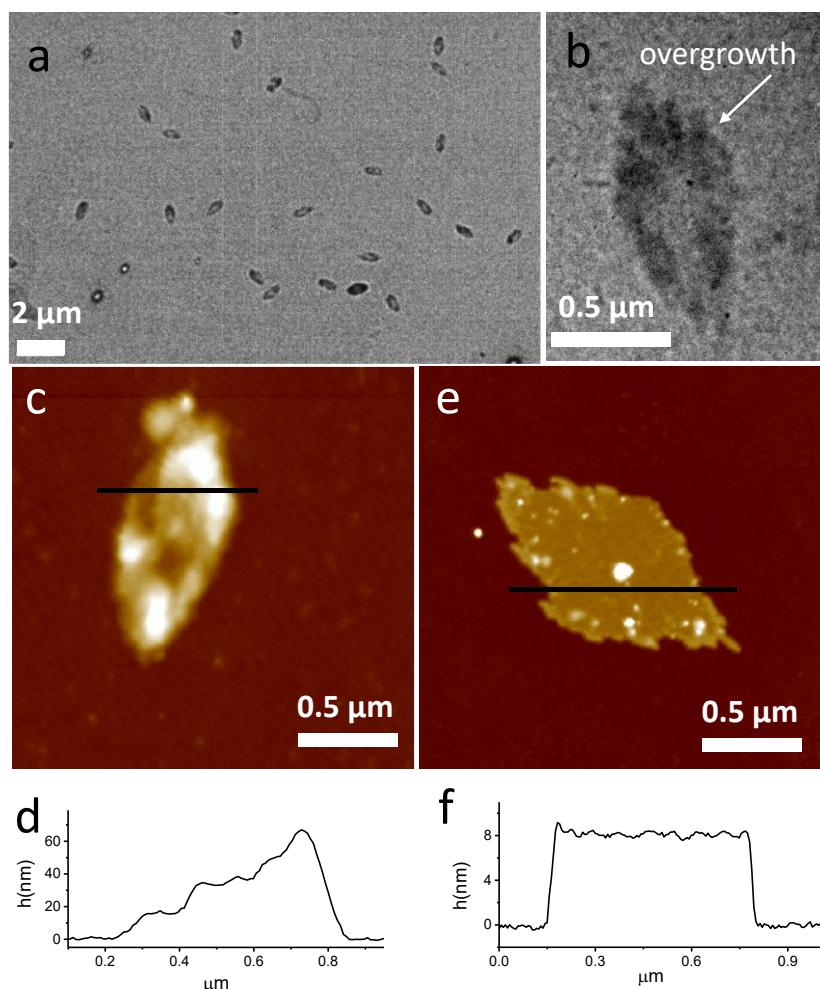
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116 **Figure 2.** Characterization of triblock copolymer PEO-*b*-PLLA-*b*-PTESPMA. a) SEC curves of
117 PEO, PEO-*b*-PLLA, and PEO-*b*-PLLA-*b*-PTESPMA. b) Chemical structure and ¹H NMR
118 spectrum of PEO-*b*-PLLA-*b*-PTESPMA in CDCl₃. c) DSC second heating thermogram of the
119 triblock copolymer obtained with a heating rate of 10°C/min.

120

121 The synthesis of diblock copolymer brushes follows the previously reported PSCAGT
122 method.^[18a] Briefly speaking, the triblock copolymer single crystals were obtained by dissolving
123 the polymer in toluene at 60 °C with a concentration of 0.03 wt.%, followed by slow cooling to

124 room temperature at a cooling rate of 1 °C/min and crystallization overnight. The crystals were
125 then spin-coated on glass slides freshly activated by a piranha solution, and the coupling reaction
126 was accomplished within 2 h under an ammonia environment. The samples were then washed with
127 chloroform under gentle sonication to remove the untethered polymer chains, leaving only the
128 diblock copolymer brushes on the substrate. The brushes were stored in vacuum at an elevated
129 temperature overnight for further characterization.



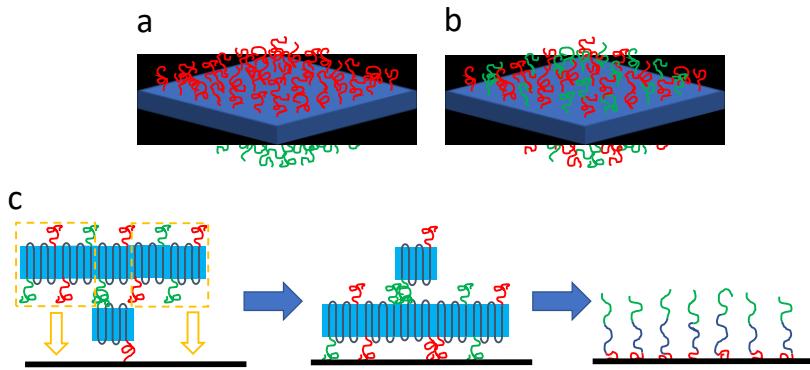
131 **Figure 3.** Morphology of the triblock copolymer single crystals and the corresponding diblock
132 brushes. a, b) TEM images of the PSCs of the triblock copolymer under different magnifications.
133 c, d) AFM image and height profile of the PSC spin-coated on a glass slide. e, f) AFM image and
134 height profile of the diblock copolymer brushes on the glass.

135

136 **Figure 3a** shows the TEM image of the single crystals of the triblock copolymer. The crystals
137 all show a lozenge shape, which is consistent with the PLLA single crystal morphology formed in
138 toluene.^[20] The histograms of the crystal sizes are shown in **Figure S3**. The lozenge crystals have
139 an average long axis of $0.97 \pm 0.03 \mu\text{m}$ and a short axis of $0.47 \pm 0.02 \mu\text{m}$, with an aspect ratio of
140 2.1 ± 0.1 , indicating a good control over the uniformity of the size and shape of the crystals. It also
141 appears that the center of the crystals is lighter in contrast. An enlarged TEM image (**Figure 3b**)
142 indicates that there is significant overgrowth around the edge of the crystals, which accounts for
143 the different contrasts in the center and edge regions of the crystals observed in Figure 3a. AFM
144 (**Figure 3c**) also confirms the single crystal morphology and the height profile shows that the
145 single crystal has a thickness of $15.9 \pm 0.4 \text{ nm}$ (**Figure 3c,d**, and the histogram in **Figure S4a**).
146 Note that the single crystal surface appears rough, which again is due to the overgrowth of the
147 crystal as indicated from the AFM height profile in **Figure 3d**. The 30 nm thickness is twice as
148 the thickness of a single layer, which can be regarded as one layer of overgrowth on the single
149 crystal. The dense overgrowth in the triblock PSCs is likely due to the surface PEO and PTESPMA
150 brushes facilitating the nucleation of a new layer of crystals on the parent lamellar surface.^[13b, 21]
151 **Figure 3e** shows the AFM image of the diblock copolymer brushes. The brushes exhibit a lozenge
152 shape similar to that of the single crystal while the brush surface is flat and uniform; no residual
153 overgrown crystals are observed on the block copolymer brushes. The height analysis (**Figure 3f**,
154 and the histogram in **Figure S4b**) shows that the brush thickness is $8.1 \pm 0.2 \text{ nm}$, which is
155 approximately half of the polymer single crystal thickness. This is likely due to the evenly
156 distributed tethering blocks on the opposite sides of the single crystal surface, which also suggests
157 a high coupling efficiency of PTESPMA onto glass surface (1.02 ± 0.04 grafting efficiency, where
158 the grafting efficiency is defined as the ratio of total grafted chains and the chains with the

159 PTESPMA block facing the glass substrate in a PSC. See later discussion). The highly efficient
160 coupling reaction can be attributed to the abundance of triethoxysilane groups in each triblock
161 copolymer chain.

162



163

164 **Figure 4.** Schematics of the triblock copolymer single crystal with the PEO and PTESPMA blocks
165 a) separated and b) mixed in the crystal. c) Illustration of how uniform polymer brushes are formed
166 from polymer single crystals with surface overgrowth.

167

168 As the middle segment of a triblock copolymer crystallizes into a 2D lamellar crystal, the two
169 end blocks can adopt two possible structures: 1) the two end blocks are completely separated and
170 occupy the opposite crystal surfaces (**Figure 4a**); 2) the two end blocks are distributed on both
171 crystal surfaces (**Figure 4b**). Note that only the red blocks can chemically couple onto the flat
172 surface. In case 1, PSCs with the PTESPMA surface facing the glass produce block copolymer
173 brushes with the grafting density identical to that of the PSC, and the resultant brushes thickness
174 therefore should be about the same as that of the PSC. In case 2, uniform block copolymer brushes
175 should be observed with the brush thickness half of the single crystal height (8.1 nm vs. 16 nm),
176 suggesting the triblock copolymer is symmetric (case 2). Note that the overgrowth on the single
177 crystal is uniform.

178 crystal does not affect the brush morphology. This can be schematically explained in **Figure 4c**.
 179 For overgrown crystal regions, although the crystal thicknesses are different, the chemical
 180 structures are the same. As they deposit on the glass substrate, the single-layer region slides onto
 181 the glass surface while the overgrown section directly reacts with the substrate, leading to a
 182 uniform brush layer.^[18a]

183 One important parameter for polymer brushes is grafting density, which highly affects their
 184 properties. In the PSCAGT method, the grafting density is dependent on the crystal structure and
 185 can be estimated using the single crystal stem thickness. Here, the PLLA single crystal is
 186 sandwiched by PEO and PTESPMA segments, and the thickness d_{PLLA} can be estimated based on
 187 the following equation^[22]:

$$188 \quad d_{PLLA} = d_{total} \frac{M_n^{PLLA} / \rho_{PLLA}}{M_n^{PLLA} / \rho_{PLLA} + M_n^{PEO} / \rho_{PEO} + M_n^{PTESPMA} / \rho_{PTESPMA}} \quad (1)$$

189 where d_{total} is the overall thickness of the PSC; M_n^{PLLA} , M_n^{PEO} and $M_n^{PTESPMA}$ are the molar
 190 masses of corresponding blocks; ρ_{PLLA} , ρ_{PEO} and $\rho_{PTESPMA}$ are the densities of the corresponding
 191 polymers. Crystalline PEO has a density of 1.239 g/cm³ while amorphous PEO has a density of
 192 1.124 g/cm³ ^[22]. Due to the semicrystalline nature, the overall PEO density is 1.182 g/cm³
 193 assuming a 50% crystallinity based on DSC results.^[22] The density of PLLA is 1.28 g/cm³, which
 194 is not affected by the crystallinity because crystalline and amorphous PLLA have very similar
 195 density values.^[22] The density of PTESPMA is measured to be 1.08 g/cm³. Based on equation (1),
 196 the PLLA crystal layer in the PSC has a thickness of 6.6 ± 0.2 nm. PLLA chain folding number
 197 can thus be calculated based on equation (2)^[18b] together with PLLA crystal unit cell parameters:

$$198 \quad \zeta = \frac{\frac{DP_{PLLA}}{n} \times c}{d_{PLLA}} - 1 \quad (2)$$

199 where ζ is the chain folding number, DP_{PLLA} is the degree of polymerization of PLLA, n is the
 200 number of repeating units per chain in one unit cell and c is the c axis unit cell dimension. Here,
 201 since the α form PLLA crystal has an orthorhombic unit cell with $a = 1.068\text{ nm}$, $b =$
 202 0.61 nm , $c = 2.886\text{ nm}$ and 10_3 helix conformation^[23], the PLLA chain is found to possess a
 203 folding number of 4.0. The PLLA crystalline stem areal density $\sigma_{crystal}$ then can be calculated as

$$204 \quad \sigma_{crystal} = \frac{2}{a \times b} \quad (3)$$

205 Considering that the PTESPMA segment evenly distributed on the opposite sides of the PSC
 206 crystal, we can calculate the diblock copolymer brush grafting density σ_{cal} :

$$207 \quad \sigma_{cal} = \sigma_{crystal} \times \left\{ \frac{1}{(\zeta + 1)} \times \xi \right\} = \frac{2}{a \times b} \times \left\{ \frac{1}{(\zeta + 1)} \times \xi \right\} \quad (4)$$

208 Here ξ denotes the number percentage of PTESPMA segments that are facing toward the
 209 surface in a triblock copolymer single crystal (**Figure 4**). In the case of uniform mixing, ξ is 0.5.
 210 Taking together, we have σ_{cal} of $\sim 0.31\text{ nm}^{-2}$.

211 Finally, the polymer brush grafting density can also be estimated based on the AFM brush
 212 thickness measurement following the equation:

$$213 \quad \sigma_{exp} = \frac{\rho h N_A}{M_n} \quad (5)$$

214 Where ρ is the density of the overall polymer, h is brush thickness and M_n is the total molar
 215 mass. The triblock copolymer has an $M_n = 18,200\text{ g/mol}$. After chemical coupling, M_n slightly
 216 decreases due to the loss of ethoxy groups. Taking the mass loss into consideration and using an
 217 adjusted M_n of $16,200\text{ g/mol}$, σ_{exp} can be estimated to be $0.36 \pm 0.1\text{ nm}^{-2}$, slightly greater than the
 218 calculated σ_{cal} . The difference can be attributed to the possible overestimated brush thickness due

219 to the extra free volume in the brush region introduced during the crosslinking and chemical
220 coupling reaction, as well as the change of the polymer density during the reaction.

221 In conclusion, we demonstrated the synthesis of PEO-*b*-PLLA diblock copolymer brushes
222 through a new PSCAGT method. Triblock copolymer PEO-*b*-PLLA-*b*-PTESPMA was designed
223 for this strategy, with PLLA as the crystalline block to grow single crystals and bulky PTESPMA
224 as the coupling block to achieve a high coupling efficiency. The triblock copolymer was
225 synthesized by sequential ring-opening polymerization and ATRP. The crystalline nature of the
226 PLLA and PEO blocks was confirmed using DSC. Solution crystallization was utilized to obtain
227 triblock single crystals with the PLLA blocks being crystallized into lozenge-shaped lamellae and
228 the PEO and PTESPMA blocks on the crystal surfaces. Chemically coupling the PTESPMA to the
229 glass surface leads to the formation of diblock PEO-*b*-PLLA brushes with the PTESPMA blocks
230 forming a crosslinked layer underneath the brush. The polymer brush grafting density was
231 measured to be $0.36 \pm 0.1 \text{ nm}^{-2}$, consistent with the calculated value from the PLLA crystalline
232 lattice. While the present study used a 2D flat surface, we anticipate that polymer brushes on
233 curved and/or patterned surfaces with low dimensions can also be prepared using our approach.
234 We envisage this PSCAGT method to be an efficient way to synthesize block copolymer brushes
235 with spatially controlled tethering points and pre-designed single crystal patterns.

236

237 **Supporting Information**

238 Supporting Information is available from the Wiley Online Library or the authors.

239

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322 Supporting Information

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324 Fabrication of 2D Block Copolymer Brushes via a Polymer-Single-Crystal-Assisted-

325 Grafting-to Method

326 *Shan Mei,¹ Jeffrey T. Wilk,¹ Andrew J. Chancellor,² Bin Zhao,^{2,*} and Christopher Y. Li^{1,*}*

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³²⁸ ¹Dr. Shan Mei, Jeffrey T. Wilk, Prof. Christopher Li, Department of Materials Science and
³²⁹ Engineering, Drexel University, Philadelphia, Pennsylvania 19104, United States

²Andrew J. Chancellor, Prof. Bin Zhao, Department of Chemistry, University of Tennessee, Knoxville, Tennessee 37996, United States

332 * Correspondence to: chrisli@drexel.edu; bzhao@utk.edu

333

334 Materials

335 The following chemicals were used as received unless otherwise stated: poly(ethylene oxide)
 336 monomethyl ether (MeO-PEO-OH, $M_n=5000$ g/mol, Polymer Source Inc.), L-lactide (98%,
 337 Aldrich), 3-(triethoxysilyl)propyl methacrylate (98%, TCI), 3,5-bis(trifluoromethyl)phenyl
 338 isothiocyanate (98%, Aldrich), cyclohexylamine (98%, Aldrich), (–)-sparteine (98%, TCI), 2-
 339 bromoisobutyryl bromide (98%, Aldrich), triethylamine (99%, Aldrich), copper(I) bromide (CuBr,
 340 98%, Aldrich), *N,N,N',N",N"-pentamethyldiethylenetriamine* (PMDETA, 99%, Aldrich),
 341 dichloromethane (99%, anhydrous, Aldrich), chloroform (99%, anhydrous, Aldrich),
 342 tetrahydrofuran (99%, anhydrous, Aldrich), toluene (99%, anhydrous, Aldrich), isopropanol (98%,
 343 BDH), hexane (95%, anhydrous, Aldrich). L-Lactide was purified by re-precipitation in toluene.
 344 3-(Triethoxysilyl)propyl methacrylate was purified by running through a basic alumina column to
 345 remove inhibitors right before polymerization.

346

347 Characterization

348 ^1H NMR spectra were recorded on a Varian Mercury 500 MHz NMR spectrometer using CDCl_3
 349 as the solvent and tetramethylsilane (TMS) as the internal standard. SEC measurements were
 350 conducted using a Waters SEC system with a 1525 binary HPLC pump and a Waters 2414
 351 refractive index detector at 40 °C. THF was used as the solvent and the flow rate was 1.0 mL min⁻¹.

352 ¹. TEM experiments were conducted using a JEOL JEM2100 instrument with a LaB6 electron
353 source at an acceleration voltage of 120 kV. Polymer single crystal samples were solution cast on
354 carbon-coated copper grids for TEM observation. DSC data were collected using a TA Q-2000
355 instrument with a scanning rate of 10 °C min⁻¹. Results from the second heating are presented. The
356 instrument was calibrated using indium as the standards. AFM experiments were conducted on a
357 Bruker Multimode 8 instrument using tapping mode. NCHV-A silicon probes with a spring
358 constant of k~42 N m⁻¹ and resonance frequency of ~ 320 kHz were used. The images were taken
359 with 512×512 pixels and a scan rate of 1.0 Hz. All AFM samples were prepared on glass slides
360 precleaned by Piranha solution (concentrated H₂SO₄: H₂O₂ (30%) = 4:1). AFM experiments were
361 conducted under a relative humidity of ~20% to minimize the influence of damping on the
362 measurement.^[1]

363 Histograms of the crystals/brushes were obtained based on randomly and evenly selected 20 AFM
364 data points of crystal height, 40 AFM data points of brush height, and 18 TEM data points of the
365 crystal sizes. The uncertainties of the mean values were obtained by calculating the standard
366 deviation from the above results.

367

368 **Synthesis of Triblock Copolymer**

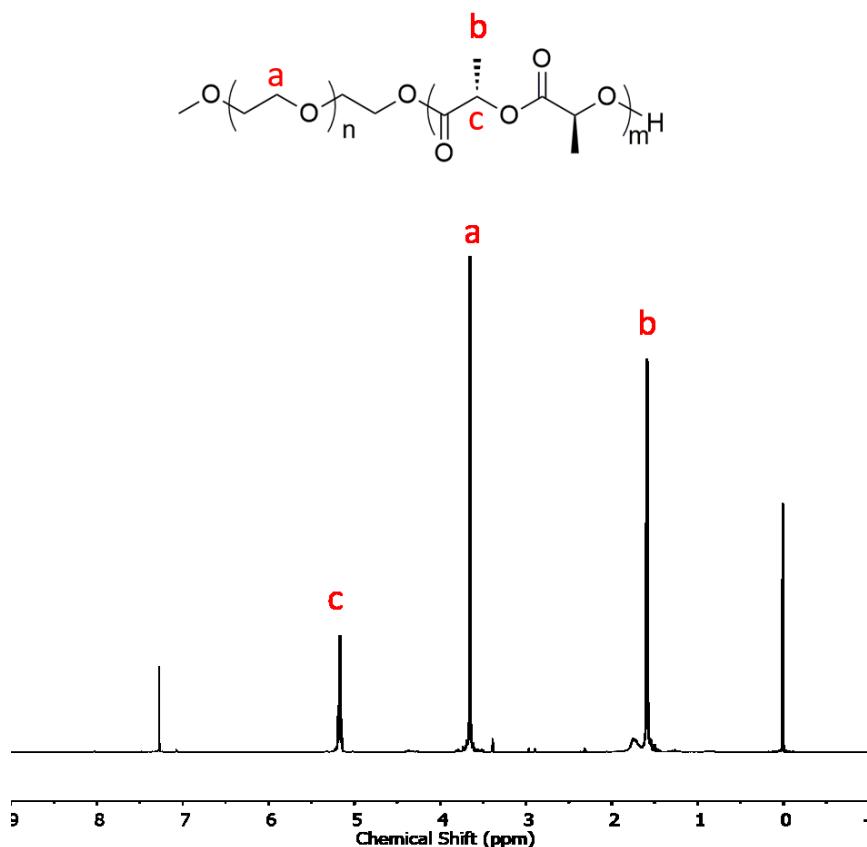
369 *Synthesis of thiourea catalyst 1-(3,5-bis(trifluoromethyl)phenyl)-3-cyclohexylthiourea* Thiourea
370 catalyst was synthesized following the literature.^[2] Briefly, 3,5-bis(trifluoromethyl)phenyl
371 isothiocyanate (5.0 g, 19 mmol) was dissolved in 20 mL THF in a 50 mL round bottom flask with
372 a magnetic stir bar. Then cyclohexylamine (1.85 g, 18.5 mmol) was added dropwise to the solution
373 with stirring. After stirring for 4 h at room temperature, THF was evaporated and the residue was
374 recrystallized from chloroform to give a white powder.

375 *Synthesis of PEO-b-PLLA-OH* MeO-PEO-OH (M_n = 5000 g/mol, 300 mg, 0.06 mmol), L-lactide
376 (604 mg, 4.2 mmol), 1-(3,5-bis(trifluoromethyl)phenyl)-3-cyclohexyl-thiourea (155 mg, 0.42
377 mmol) were added to a Schlenk flask with a magnetic stirrer and the flask was vacuumed for 30
378 min to remove moisture. Then, 5 mL anhydrous chloroform and (−)-sparteine (49 mg, 0.21 mmol)
379 were added sequentially to the flask. The solution was stirred at 30 °C for 3 h. The polymers were
380 then precipitated in isopropanol, filtered, and dried under vacuum. The ¹H NMR and SEC results
381 are shown in Figure S1 and Figure 2a. The peak at δ = 3.7 in the ¹H NMR spectrum is from PEO.
382 Peaks at δ = 1.6 and δ = 5.2 are from the PLLA block. Based on the molar mass of PEO
383 macroinitiator (M_n (PEO)=5,000 g/mol), the molar mass of PLLA is M_n (PLLA) = 8,300 g/mol. The
384 dispersity of the block copolymer is D = 1.25 according to the SEC data.

385 *Synthesis of PEO-b-PLLA-Br* PEO-b-PLLA-OH (M_n = 13,300 g/mol, 100 mg, 0.0075 mmol)
386 and triethylamine (7.6 mg, 0.075 mmol) were dissolved in anhydrous dichloromethane in a round
387 bottom flask. 2-Bromo isobutyryl bromide (17.3 mg, 0.075 mmol) was added dropwise to the flask
388 in an ice bath under vigorous stirring. The solution was allowed to react overnight at room
389 temperature. The polymer was precipitated in isopropanol, filtered and dried in vacuum. The
390 polymer was characterized by ¹H NMR analysis as shown in Figure S2. In the NMR spectrum,
391 most of the peaks have the same chemical shifts and relative integrals as those in PEO-b-PLLA-
392 OH, the only difference is the peak at δ = 1.9 ppm, which is the characteristic peak of -CH₃ at the
393 chain end confirming the successful modification with the ATRP initiator. The conversion of the
394 chain ends was determined to be 98% based on the integration of the peaks.

395 *Synthesis of PEO-*b*-PLLA-*b*-PTESPMA* The above synthesized PEO-*b*-PLLA-*b*-Br ($M_n = 13,300$ g/mol, 100 mg, 0.0075 mmol), 3-(triethoxysilyl)propyl methacrylate (96 mg, 0.33 mmol), and 397 *N,N,N',N'',N'''-pentamethyldiethylenetriamine* (PMDETA, 1.3 mg, 0.0075 mmol) were dissolved 398 in 1 mL anhydrous toluene in a Schlenk flask. The solution was degassed through three freeze- 399 pump-thaw cycles to remove oxygen. Then CuBr (1.1 mg, 0.0075 mmol) was added to the flask 400 under nitrogen protection. The solution was stirred at 90 °C for 1 h before being quenched to room 401 temperature. The polymer was precipitated in anhydrous hexane, filtered, and stored under vacuum. 402 The polymer was characterized by ^1H NMR and SEC as shown in Figure 2a. ^1H NMR spectrum 403 shows all the characteristic peaks from the PTESPMA block as labeled while all the peaks from 404 PEO and PLLA blocks remained unchanged. The molar mass of PTESPMA block was calculated 405 based on the ^1H NMR analysis to be M_n (PTESPMA) = 4900 g/mol. The dispersity is $D = 1.33$ 406 according to the SEC data.

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408
409 Figure S1. ^1H NMR spectrum of PEO-*b*-PLLA-OH in CDCl_3 .
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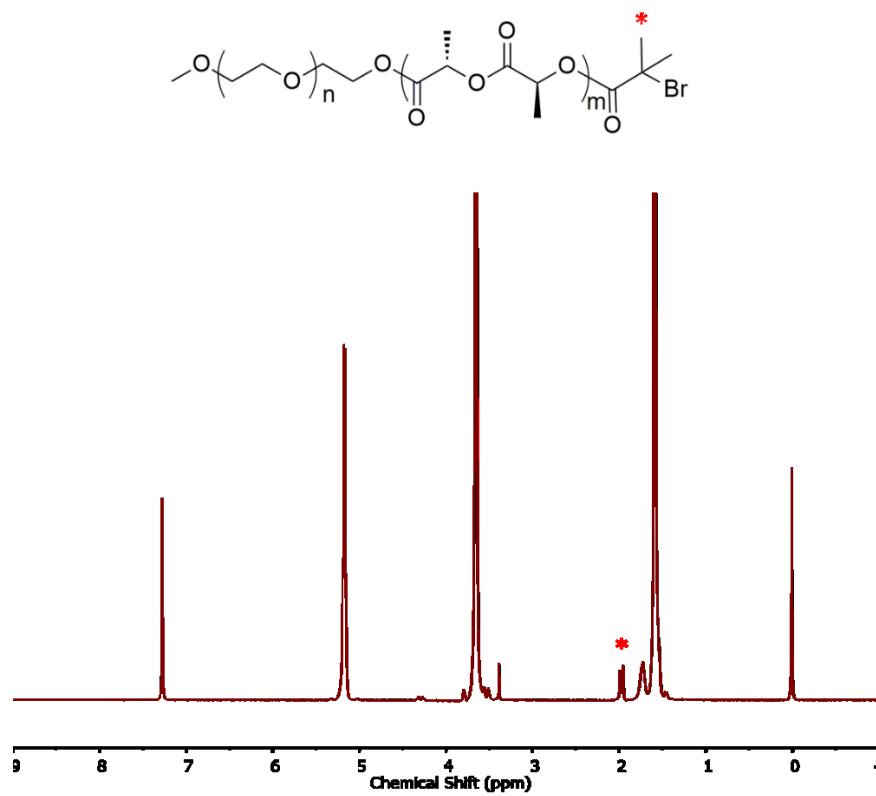
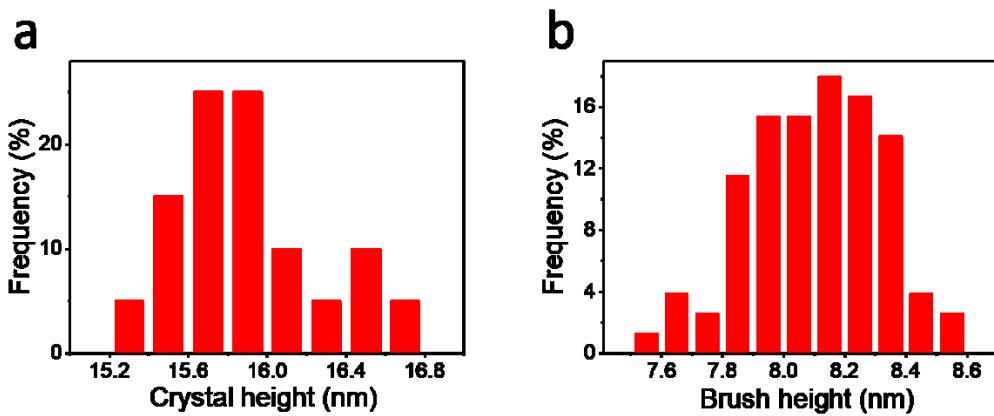


Figure S2. ^1H NMR spectrum of PEO-*b*-PLLA-Br in CDCl_3 .

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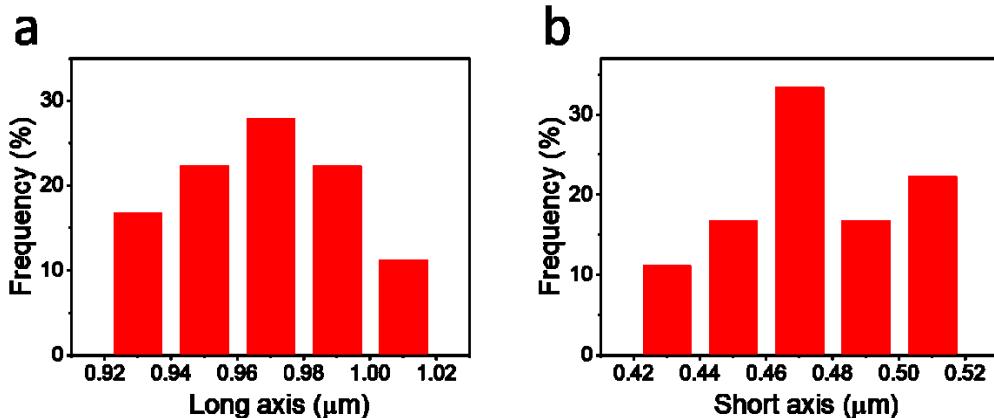
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432 Figure S3. Histograms of the a) triblock copolymer single crystal height and b) diblock
433 copolymer brush height.

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437

438 Figure S4. Histograms of triblock copolymer single crystals showing the a) long axis and b) short
439 axis.

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441

442

443 **Calculation of the density of the triblock copolymer PEO-*b*-PLLA-*b*-PTESPMA after the**
444 **surface coupling and crosslinking**

445 The density is calculated based on the following equation:

446

$$\rho = \frac{M_n^{PEO-b-PLLA-b-PTESPMA}}{M_n^{PEO}/\rho_{PEO} + M_n^{PLLA}/\rho_{PLLA} + M_n^{PTESPMA}/\rho_{PTESPMA}}$$

447 where M_n and ρ are the molar mass and density of corresponding block/polymer, based on the data
448 listed in the main text, the density of the triblock copolymer is $\rho = 1.18 \text{ g/cm}^3$.

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