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Hydrophilic ¹⁸F-labeled *trans*-5-oxocene (oxoTCO) for efficient construction of PET agents with improved tumor-to-background ratios in neurotensin receptor (NTR) imaging†

Mengzhe Wang,‡^a Raghu Vannam, D‡^b William D. Lambert,^b Yixin Xie,^b Hui Wang,^a Benjamin Giglio,^a Xiaofen Ma,^a Zhanhong Wu,^a Joseph Fox D*^b and Zibo Li D*^a

An ¹⁸F-labeled *trans*-5-oxocene (oxoTCO) that is used to construct a PET probe for neurotensin receptor (NTR) imaging through tetrazine ligation is described here. PET probe construction proceeds with 70% RCY based on ¹⁸F-oxoTCO and is completed within seconds. The *in vivo* behaviour of the oxoTCO based PET probe was compared with those of analogous probes that were prepared from ¹⁸F-labeled s-TCO and d-TCO tracers. The hydrophilic ¹⁸F-oxoTCO probe showed a significantly higher tumor-to-background ratio while displaying comparable tumor uptake relative to the ¹⁸F-dTCO and ¹⁸F-sTCO derived probes.

Bioorthogonal reactions are unnatural reactions that can proceed in a biological context with minimal interference from biological functionalities. Tetrazine ligation—the inverse electron Diels–Alder reaction between s-tetrazines and alkenes—is a rapid biorthogonal reaction involving *trans*-cyclooctenes (TCOs), norbornene, cyclopropenes and α -olefins dienophiles. The fast kinetics of the tetrazine ligation with TCO has enabled a range of biomedical applications, including applications in nuclear medicine. We have shown that the rate of tetrazine ligation can be further accelerated through the use of conformationally strained *trans*-cyclooctene derivatives s-TCO and more hydrophilic d-TCO with rates as fast as 3.3 \times 10 6 M $^{-1}$ s $^{-1}$ and 3.7 \times 10 5 M $^{-1}$ s $^{-1}$, respectively (Scheme 1A). 14,15

Positron emission tomography (PET) is a non-invasive imaging modality that allows non-invasive monitoring of diverse biological processes *in vivo*. The most commonly used PET isotope, 18 F (half-life ~ 110 min), has become widely used for the attachment of radiolabels to biological macromolecules. In order to overcome the limitations imposed by the short half-life and the

Several approaches have been explored to improve the physiochemical properties of tetrazine ligation reaction partners. Smaller dienophiles, including cyclopropenes and cyclobutenes, have been developed as lower molecular weight alternatives to trans-cyclooctenes, but with a compromise of the reaction rate. 25,26 ¹⁸F-labeled dialkyl-s-tetrazines have also been developed to increase the hydrophilicity of Diels-Alder conjugates for PET imaging applications.²⁷ Recently, oxygen-containing TCO derivatives with improved solubility properties have been described.²⁸ A trans-5oxocene (oxoTCO, 4) was shown to display enhanced reactivity compared to 5-hydroxy-trans-cyclooctene, and enhanced hydrophilicity (log P 0.51) relative to 5-hydroxy-trans-cyclooctene $(\log P \ 1.11)$ and d-TCO $(\log P \ 0.91)$. Here, we describe the preparation of labelling precursor 5 and 18F-labeled oxoTCO 6, and compare the in vivo imaging results for a series of probes 7b-d that target the neurotensin (NT) receptor, which is upregulated in prostate, pancreatic, lung, and colorectal cancers. 29-32 Probes 7b-d were prepared by combining a tetrazine-peptide conjugate 7a with ¹⁸F-s-TCO (2), ¹⁸F-d-TCO (3) and ¹⁸F-oxoTCO (6). A significant improvement in the tumor-to-background ratio was realized by using the oxoTCO-based probe 7d in place of the more hydrophobic probes 7b and 7c.

Radiochemical synthesis was modeled after our previously described procedure for preparing $^{18}\text{F-s-TCO}$ 2. 23 oxoTCO was

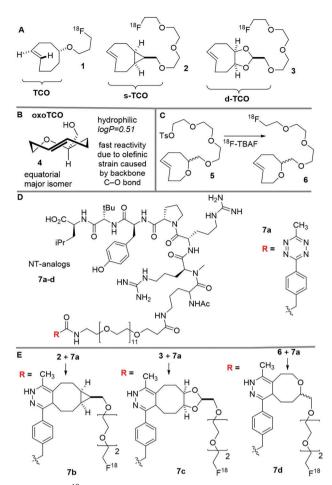
low concentration of F-18, our labs have developed fast and efficient labelling methods to generate ¹⁸F-labeled PET probes with an optimized lesion-to-background contrast. ^{16–19} In 2010, ¹⁸F-labeled TCO 1 (Scheme 1A) was described and Diels-Alder conjugates were subsequently used in a range of imaging applications. ²⁰ More recently, we introduced ¹⁸F-labeled s-TCO 2 (Scheme 1A) as the most reactive dienophile for ¹⁸F probe construction, and subsequently a similar design was used by Bormans and co-workers to prepare ¹⁸F-labeled s-TCO and d-TCO probes. ^{21–23} While the ¹⁸F-attachment with these strained TCO probes is very efficient, the acquired images can have a relatively high background, leading to a modest target-to-background ratio. We hypothesized that the background is caused by the hydrophobicity of the probe, leading to a high background signal from both renal and hepatic pathways. ²⁴

^a Department of Radiology and Biomedical Research Imaging Center, University of North Carolina at Chapel Hill, Chapel Hill, North Carolina 27599, USA. E-mail: ziboli@med.unc.edu

b Brown Laboratories, Department of Chemistry and Biochemistry,
 University of Delaware, Newark, Delaware 19716, USA. E-mail: jmfox@udel.edu
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[‡] Contributed equally to the work.

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Scheme 1 (A) ¹⁸F-labeled trans-cyclooctene radiotracers based on TCO, s-TCO and d-TCO. (B) The recently developed hetero-trans-cyclooctene oxoTCO displays fast reactivity and higher hydrophilicity due to the oxygen in the cyclic backbone. (C) Radio synthesis of ¹⁸F-labeled oxoTCO. (D) An analog of neurotensin (NT) with a conjugated tetrazine (7a) is a precursor to the ¹⁸F-labeled analogs for cancer imaging. (E) ¹⁸F-labeled NT analogs 7b-d from s-TCO, d-TCO, and oxoTCO, respectively. Only one isomer is shown for the Diels-Alder adducts.

prepared as a 3.4:1 mixture of equatorial: axial diastereomers as described previously.²⁸ The ¹⁸F-labeling precursor 5 was prepared by treating diastereomers of oxoTCO (4) with triethylene glycol di(p-toluenesulfonate), followed by treatment with ¹⁸F-TBAF to provide 6 in 15.2 \pm 1.9% radiochemical yield. Efforts to improve the radiochemical yield of 6 by increasing the concentration of 5 or prolonging the reaction time were unsuccessful. While the radiochemical yield for tosylate displacement was moderate, it is high enough to be useful and is in alignment with yields obtained in many procedures for F-18 probe construction.³³ Radiolabeled s-TCO and d-TCO were prepared in a similar fashion, and cold standards were prepared using 19F-TBAF. For 18F-6, the radiochemical purity was >99% after initial purification (Fig. 1). After incubation for 1 h in PBS, the radiochemical purity of 6 was 85.2%, indicating a level of stability that was good but not as high as a cold oxoTCO compound stored under similar conditions.²⁸ In a previous study, we found that oxoTCO decomposes more rapidly under conditions conducive to radical formation, and it may be

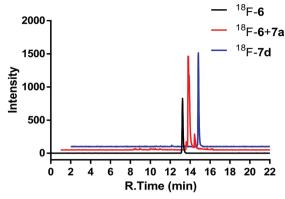


Fig. 1 Radio-HPLC profile of freshly prepared ¹⁸F-6, crude reaction of ¹⁸F-**6** and **7a** and freshly prepared ¹⁸F-**7d**

that the radiolysis contributes to the decomposition of 6. The oxoTCO derived probe 7d was prepared by mixing 6 with 7a. As shown in Fig. 1, there is only one major peak which aligns with that of ¹⁹F-7d. No ¹⁸F-6 was left indicating a complete consumption of the ¹⁸F labeled oxoTCO. The reactions to prepare 7b and 7c were similarly efficient, and all three reactions can be completed in seconds with comparable conversion efficiency.

The log P values were evaluated for each of the ¹⁸F-radiolabeled TCO tracers and their derived NT-probes. The log P value for 18 F-oxoTCO **6** was 0.57 \pm 0.02, which was lower than those for 18 F-s-TCO 2 ($\log P$ 0.95 \pm 0.02) and 18 F-d-TCO 3 ($\log P$ 0.91 \pm 0.02). Similar to the corresponding dienophiles, oxoTCO-derived probe 7d is the most hydrophilic probe with a $\log P$ of -2.47 ± 0.05 , while s-TCO derived 7b and d-TCO derived 7c showed log P values of -1.10 ± 0.04 and -1.59 ± 0.01 , respectively.

The ¹⁹F-labeled NT-probe compounds were subjected to an in vitro competitive cell binding assay to ensure that the prosthetic linker does not compromise the binding affinity of the targeting moiety. As shown in Fig. 2, ¹⁹F-labeled probes 7b-d showed comparable binding affinity with the unmodified NT peptide. The IC₅₀ values for NT, and ¹⁹F-labeled probes 7b, 7c and 7d are 16.2 \pm 2.7 nM, 20.5 \pm 14.1 nM, 15.4 \pm 3.4 nM and 31.6 ± 7.1 nM, respectively.

We evaluated the in vivo behavior and targeting efficiency of all three PET tracers. 3.7 MBq (100 µCi) doses of 7b-d were injected into NTR positive PC-3 tumor-bearing mice. Static

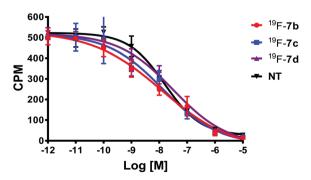


Fig. 2 Competitive cell binding assays of 7b-d and the original NT

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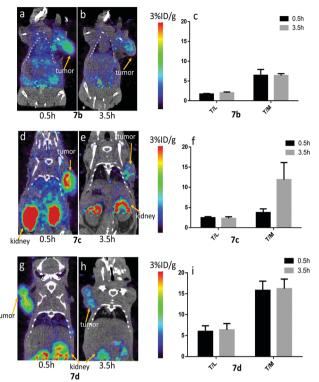


Fig. 3 Tumor-to-background ratio is improved by using oxoTCO derived 7d. Representative PET/CT images of the PC-3 tumor-bearing mice at 0.5 h and 3.5 h post-injection with (a) and (b) 7b, (d) and (e) 7c and (g) and (h) 7d. Tumor-to-liver and tumor-to-muscle ratios of (c) 7b, (f) 7c and (i) 7d in the mice bearing PC-3 xenografts at 0.5 and 3.5 h post-injection.

PET/CT scans were acquired at 0.5 and 3.5 hours post injection and the images are shown in Fig. 3. As can be seen, tumors were clearly visualized in all the groups at both time points, indicating that all tracers have reasonable targeting efficiency in vivo. d-TCO derived tracer 7c showed the highest tumor uptake of 2.1 \pm 1.0%ID/g at 0.5 h post injection. Slightly lower uptake was observed for oxoTCO derived 7d (1.7 \pm 0.1%ID/g) and s-TCO derived 7b (1.5 \pm 0.1%ID/g). Though d-TCO derived tracer 7c showed higher uptake than the others, there is no significant difference between any two groups. At 3.5 h post injection, the tumor uptake in all three groups decreased significantly and comparable values around 1.1%ID/g were observed.

Fig. 3 shows the representative PET/CT images of the PC-3 tumor-bearing mice after injecting probes 7b-d and the corresponding tumor to liver and tumor to muscle ratios. Although ¹⁸F-d-TCO derived 7**c** showed the highest tumor uptake among the three tracers, it also showed relatively high background. High background was also observed with 7b. The more hydrophilic ¹⁸F-oxoTCO derived probe 7**d** showed the highest tumorto-liver ratio and the best tumor-to-muscle ratio among the three probes. As shown in Table 1, at 0.5 h post injection, the tumor-to-muscle ratio was 6.5 \pm 1.5 and 3.8 \pm 0.9 for 7**b** and 7**c**, while more hydrophilic 7d showed a greatly improved tumor-tomuscle ratio of 15.8 \pm 2.2. Given that the tumor uptake of 7**d** is not the highest among the three compounds, it can be concluded that the high tumor-to-background ratio is due to low uptake in the muscle and the liver. At 3.5 h post injection, the high

 Table 1
 Tumor to muscle uptake ratio of MePhTz-NT with different TCOs
 in the PC-3 xenograft at 0.5 and 3.5 h post-injection

Tumor/muscle	0.5 h	3.5 h
7b 7c 7d	$6.5\pm1.5\ 3.8\pm0.9\ 15.8\pm2.2$	$6.4 \pm 0.5 \ 11.9 \pm 4.3 \ 16.2 \pm 2.3$

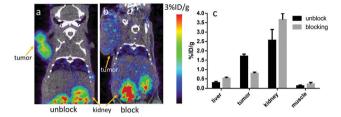


Fig. 4 Representative PET/CT images of the PC-3 tumor-bearing mice at 0.5 h post-injection of 7d (a) without and (b) with a blocking dose. (c) Quantitative uptake of the major organs determined from the PET images.

tumor-to-muscle ratio of 7d was maintained at 16.2 \pm 2.3, indicating a faster clearance rate at non-specific binding regions than at tumor sites. The tumor to muscle ratio of 7b remained at 6.4 \pm 0.5, whereas that of 7c increased to 11.9 \pm 4.3%, an effect that is possibly related to the reduced lipophilicity of the dTCOderived probe relative to the sTCO-derived probe. As expected, in all images, the kidneys showed the highest uptake for all PET agents, which could be attributed to the relativity small size and hydrophilicity of the three probes.

The targeting specificity of 7d was further confirmed by a blocking experiment, in which 100 µg of NT peptide was co-injected with 7d into PC-3 tumor-bearing mice and imaged at 0.5 h post injection (Fig. 4). The tumor uptake significantly decreased in the blocking group from 1.7 \pm 0.1%ID/g to $0.8 \pm 0.1\%$ ID/g (P < 0.05).

In summary, an ¹⁸F-labeled trans-5-oxocene (¹⁸F-oxoTCO, 6) for the rapid construction of PET probes via tetrazine ligation is described. The tracer showed comparable tumor uptake with the previously described s-TCO and d-TCO based method. However, the increased hydrophilicity of the oxoTCO enabled a faster clearance rate of the tracer from non-target organs, which led to a significantly higher tumor to background ratio compared with those of the s-TCO and d-TCO counterparts. This newly developed 18F-oxoTCO dienophile holds great potential for PET probe construction for in vivo applications.

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Conflicts of interest

There are no conflicts to declare.

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