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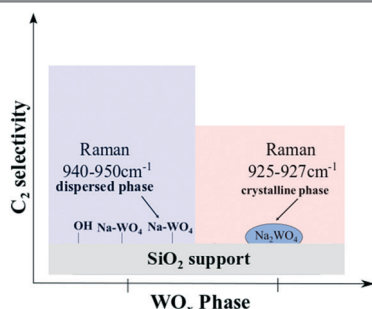
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Q2



### Synthesis and molecular structure of model silica-supported tungsten oxide catalysts for oxidative coupling of methane (OCM)

Daniyal Kiani, Sagar Sourav, Israel E. Wachs\* and Jonas Baltrusaitis\*

The molecular and electronic structures and chemical properties of the active sites on the surface of supported Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> catalysts used for oxidative coupling of methane (OCM) are poorly understood.

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## PAPER

Synthesis and molecular structure of model silica-supported tungsten oxide catalysts for oxidative coupling of methane (OCM)<sup>†</sup>

Cite this: DOI: 10.1039/d0cy00289e

Q1

Daniyal Kiani, <sup>‡</sup> Sagar Sourav,  Israel E. Wachs\* and Jonas Baltrusaitis <sup>\*</sup>

The molecular and electronic structures and chemical properties of the active sites on the surface of supported Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> catalysts used for oxidative coupling of methane (OCM) are poorly understood. Model SiO<sub>2</sub>-supported, Na-promoted tungsten oxide catalysts (Na-WO<sub>x</sub>/SiO<sub>2</sub>) were systematically prepared using various Na- and W-precursors using carefully controlled Na/W molar ratios and examined with *in situ* Raman, UV-vis DR, CO<sub>2</sub>-TPD-DRIFT and NH<sub>3</sub>-TPD-DRIFT spectroscopy. The traditionally prepared catalysts corresponding to 5% Na<sub>2</sub>WO<sub>4</sub> nominal loading, Na/W molar ratio of 2, were synthesized from the aqueous Na<sub>2</sub>WO<sub>4</sub>·2H<sub>2</sub>O precursor. After calcination at 800 °C, the initially amorphous SiO<sub>2</sub> support crystallized to the cristobalite phase and the supported sodium tungstate phase consisted of both crystalline Na<sub>2</sub>WO<sub>4</sub> nanoparticles (Na/W = 2) and dispersed surface Na-WO<sub>4</sub> sites (Na/W < 2). The catalysts prepared *via* a modified impregnation method were synthesized using individual precursors of NaOH + AMT, such that the Na/W molar ratio remained well below 2, the resulting SiO<sub>2</sub> remained amorphous and the supported sodium-tungstate phase only consisted of dispersed surface Na-WO<sub>4</sub> sites (Na/W < 2). The dispersed surface Na-WO<sub>4</sub> sites were isolated, more geometrically distorted, less basic in nature, and more reducible than the crystalline Na<sub>2</sub>WO<sub>4</sub> nanoparticles. The CH<sub>4</sub> + O<sub>2</sub>-TPSR results reveal that the isolated, dispersed surface Na-WO<sub>4</sub> sites are significantly more selective towards C<sub>2</sub> products, and initiate C<sub>2</sub>H<sub>6</sub> formation at higher temperature than the traditionally-prepared catalysts that contain both crystalline Na<sub>2</sub>WO<sub>4</sub> nanoparticles and dispersed surface Na-WO<sub>4</sub> sites. These findings demonstrate that the isolated, dispersed phase Na-WO<sub>4</sub> sites on the SiO<sub>2</sub> support surface are the catalytically selective-active sites for the OCM reaction.

Q3

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## 1. Introduction

Catalytic oxidative coupling of methane (OCM) is a single-step process for the conversion of methane (CH<sub>4</sub>) into value-added products such as ethylene (C<sub>2</sub>H<sub>4</sub>).<sup>1</sup> Since the pioneering work of Kellar and Bhasin in 1982,<sup>2</sup> hundreds of catalysts composed of oxides of alkali, alkaline-earth, and transition metals have been tested for OCM. With the new developments in *in situ* and *operando* measurements, interest in understanding and designing an efficient OCM catalyst has experienced a renewal in the past decade.<sup>3–6</sup> Most of the catalysts reported for OCM were deemed unsuitable for large-scale commercialization due to the lack of long-term stability

at high operational temperatures above 800 °C and over-oxidation of hydrocarbons to CO<sub>x</sub>.<sup>7,8</sup> In this regard, the SiO<sub>2</sub>-supported MnO<sub>x</sub>-Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> mixed metal oxide catalyst is one of the few catalysts that exhibit high thermal stability and promising C<sub>2</sub> product yields (~28%).<sup>7,8</sup>

The first reports on the SiO<sub>2</sub>-supported MnO<sub>x</sub>-Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> catalyst for OCM appeared in the early 90s.<sup>9–12</sup> Since then, research efforts have largely remained focused on increasing the C<sub>2</sub> yield by adding promoters, changing support materials, trying various synthesis routes, *etc.*<sup>7,8</sup> To date, almost all studies conducting characterization of this catalyst have found crystalline phases including Na<sub>2</sub>WO<sub>4</sub>, Mn<sub>2</sub>O<sub>3</sub> and α-cristobalite phases of the SiO<sub>2</sub> support along with Na<sub>2</sub>W<sub>2</sub>O<sub>7</sub>, MnWO<sub>4</sub> and MnMn<sub>6</sub>SiO<sub>2</sub>, depending on the catalyst preparation method and precursors used.<sup>8</sup> Surprisingly, in the absence of convincing supporting surface site analysis evidence, these crystalline phases have been proposed as active phases towards the catalytic OCM reaction.<sup>7,8,13,14</sup> In contrast, an *in situ* XRD study recently showed that crystalline Na<sub>2</sub>WO<sub>4</sub> was not present under OCM reaction conditions (>800 °C) since the Na<sub>2</sub>WO<sub>4</sub> crystal melts

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at  $\sim 698$  °C.<sup>15,16</sup> Additionally, the intensity of the XRD peaks for the crystalline  $\text{Mn}_2\text{O}_3$  and  $\alpha$ -cristobalite phases was found to significantly decrease during OCM, while the intensity of the peaks from the  $\text{Mn}_3\text{O}_4$  and  $\beta$ -cristobalite phases increased due to phase transformations occurring at OCM relevant temperatures.<sup>8,15,16</sup> These *in situ* XRD results have highlighted that the crystalline phases of  $\text{Na}_2\text{WO}_4$ ,  $\text{Mn}_2\text{O}_3$  and  $\alpha$ -cristobalite are not present under OCM reaction conditions and cannot be responsible for the OCM activity, in contrast to previous reports.<sup>8</sup> Unfortunately, information on the stable and active surface structures present on the  $\text{MnO}_x$ - $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalyst at elevated temperatures is largely missing from the literature. Further, prior investigations analyzed the catalysts only under ambient conditions – air-exposed, at room temperature.

Although XRD can readily detect crystalline phases with long-range order, it cannot detect phases lacking long-range order (e.g., amorphous 2D/3D phases and crystalline nanoparticles smaller than 3 nm). In contrast, Raman spectroscopy is better suited to systematically study and understand the molecular structure and identity of phases present on the catalyst support, because it can readily detect and discriminate between amorphous 2D and crystalline 3D phases as well as crystalline nanoparticles lacking long-range order ( $< 3$  nm).<sup>17</sup> The few earlier studies that provide Raman spectroscopic characterization of supported  $\text{MnO}_x$ - $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalysts<sup>10,11,18,19</sup> collected information under ambient conditions where the catalyst surface is hydrated by ambient water molecules and differs significantly from the catalyst surface under reaction conditions at elevated temperatures. These reports also contain incorrect and/or unclear Raman band assignments. For example (a) a Raman band at  $\sim 950$   $\text{cm}^{-1}$  was observed, but not assigned,<sup>11</sup> and (b) the distorted tetrahedral  $\text{WO}_4$  sites from crystalline  $\text{Na}_2\text{WO}_4$  and  $\text{Na}_2\text{W}_2\text{O}_7$  bulk phases were incorrectly assigned to  $\text{WO}_4$  sites anchored to the  $\text{SiO}_2$  surface.<sup>10,19</sup> Surface molecular structures of metal oxides will structurally differ from bulk crystalline phases and will be the ones responsible for the structure/reactivity during OCM.<sup>20–23</sup> Recent studies using *in situ* Raman spectroscopy have elucidated the structure of different molecular geometries possible for a  $\text{SiO}_2$ -supported 2D-dispersed tungsten oxide ( $\text{WO}_x$ ) phase under dehydrated conditions and at elevated temperatures.<sup>17,24–27</sup> Specifically, the dispersed  $\text{WO}_x$  sites on the  $\text{SiO}_2$  support exhibit Raman bands at  $\sim 1015$  and  $\sim 985$   $\text{cm}^{-1}$  from mono-oxo  $\text{O}=\text{W}(\text{O}-\text{Si})_4$  and di-oxo  $(\text{O}=\text{O})_2\text{W}(\text{O}-\text{Si})_2$  sites, respectively.<sup>27</sup> When the maximum dispersion limit of surface  $\text{WO}_x$  sites on  $\text{SiO}_2$  is

exceeded, the excess tungsten oxide forms 3D crystalline NPs.<sup>28</sup> Likewise, in the presence of Na, as in the OCM catalyst under discussion, Na-coordinated  $\text{WO}_x$  sites in the dispersed phase (never reported before) and crystalline  $\text{Na}_2\text{WO}_4$  (Raman: 925–927, 810, 303  $\text{cm}^{-1}$ )<sup>26,29</sup> can co-exist. A schematic summary of the crystalline phases and molecular surface structures of the  $\text{SiO}_2$ -supported  $\text{WO}_x$  systems is shown in Fig. 1, namely, (a) isolated surface di-oxo sites  $[(\text{O}=\text{O})_2\text{W}(\text{O})_2] - \text{WO}_4$ , (b) oligomeric surface mono-oxo sites,  $\text{WO}_x$  ( $x \geq 2$ ) and (c) crystalline  $\text{WO}_3$  nanoparticles (NPs) –  $\text{WO}_6$ .<sup>17,27</sup>

The ability to synthesize and spectroscopically characterize well-defined supported tungsten oxide catalytic sites is essential for establishing conclusive structure–function relationships for OCM.<sup>17,27</sup> This study aims to systematically study the structure of Na- $\text{WO}_x$  sites supported on  $\text{SiO}_2$ . Specifically, the goal is to identify phases, elucidate molecular level structural details, and shed light on fundamental properties of potentially OCM-relevant catalytic sites by tuning the synthesis protocol and adjusting the Na/W molar ratio in a bi-metal oxide configuration containing Na- $\text{WO}_x$  sites. Herein, we report on the molecular and electronic structures of the  $\text{WO}_x$ -based OCM catalytic sites, their domain sizes, their surface properties and their OCM performance. We highlight the effect of using different metal oxide precursors and tuning the Na/W molar ratio of active metal oxides on the final catalyst structure and properties. The catalysts were characterized using *in situ* Raman spectroscopy and *in situ* UV-vis diffuse reflectance spectroscopy and probed using  $\text{H}_2$ -TPR (temperature-programmed reduction),  $\text{CH}_4 + \text{O}_2$ -TPSR (temperature-programmed surface reaction), and  $\text{NH}_3$ -TPD-, (temperature-programmed desorption) and  $\text{CO}_2$ -TPD-DRIFTS (diffuse reflectance infrared Fourier transformed spectroscopy).

## 2. Experimental

### a. Catalyst synthesis

The  $\text{SiO}_2$  support (Cabot CAB-O-SIL® EH5 with a surface area of  $\sim 332$   $\text{m}^2$   $\text{g}^{-1}$ ) was first treated with water, and then allowed to dry overnight at room temperature before final calcination at 500 °C for 4 hours under flowing air. This treatment increases the density and surface hydroxyls of the  $\text{SiO}_2$  support. The dried  $\text{SiO}_2$  obtained after calcination was then crushed into fine powder. The resulting pore volume of the  $\text{SiO}_2$  powder was determined to be  $\sim 0.8$   $\text{ml}$   $\text{g}^{-1}$  and was utilized for all catalyst preparation steps *via* incipient-wetness

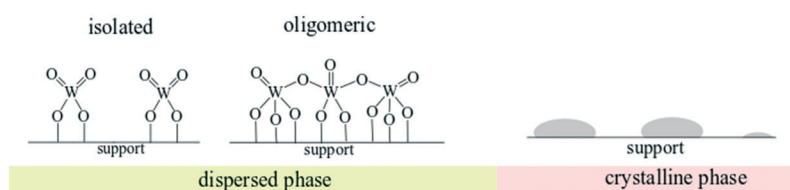


Fig. 1 Schematic representation of possible structural and phase compositions of tungsten oxide-based catalysts on the  $\text{SiO}_2$  support.

impregnation (IWI) of the metal oxide aqueous solutions unless mentioned otherwise.

To prepare the supported  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalyst with stoichiometric amounts of Na and W oxides, the conventional  $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$  (Sigma-Aldrich, 99%) precursor was used. Given that the crystalline  $\text{Na}_2\text{WO}_4$  phase is not stable under the high-temperature OCM reaction conditions,<sup>15,16</sup> the individual precursors for Na (NaOH (GR ACS, 97%),  $\text{Na}_2\text{CO}_3$  (Aldrich, 99%) and  $\text{NaNO}_3$  (Sigma-Aldrich, 99%)) and W (ammonium meta tungstate (AMT, Pfaltz & Bauer, 99.5%)) were also utilized in the synthesis of the catalysts. For all preparation steps, the loadings of the Na and W precursors were maintained to correspond to  $\sim 5\%$   $\text{Na}_2\text{WO}_4/\text{SiO}_2$  on a weight basis. After the incipient-wetness impregnation of the metal oxide aqueous solution precursors onto the  $\text{SiO}_2$  support, the samples were allowed to initially dry overnight at room temperature followed by additional drying for 2 hours at  $120^\circ\text{C}$  before final calcination at  $800^\circ\text{C}$  for 8 hours under flowing air.

Non-stoichiometric catalysts with the metal oxides fully dispersed on the  $\text{SiO}_2$  support were also prepared using a modified IWI method.<sup>30</sup> A NaOH aqueous solution corresponding to the pore-volume equivalent of  $\sim 0.8\text{ ml g}^{-1}$  was impregnated onto the  $\text{SiO}_2$  support and the sample was initially dried overnight and then at  $120^\circ\text{C}$  in an oven under flowing air for 2 hours, and finally calcined at  $700^\circ\text{C}$  under an air flow for 2 hours. The resultant supported Na/ $\text{SiO}_2$  sample, with a pore volume equivalent of  $\sim 0.7\text{ ml g}^{-1}$ , was subsequently impregnated with the desired aqueous concentration of W in the form of AMT ( $(\text{NH}_4)_x\text{W}_{12}\text{O}_{28}$ ; Alfa Aesar, #44792). The resultant solid was dried overnight and then at  $120^\circ\text{C}$  for 2 hours in an air flow and finally calcined at  $500^\circ\text{C}$  for 4 hours under flowing air. The final catalysts are denoted as  $a\text{W}/b\text{Na}/\text{SiO}_2$  where  $a$  = weight% metal loading of  $\text{WO}_x$  and  $b$  = weight% metal loading of Na. Similar structures and properties were observed for a series of similar catalysts calcined at  $800^\circ\text{C}$  instead of  $500^\circ\text{C}$ . However, the sample prepared *via*  $500^\circ\text{C}$  calcination did not undergo severe sintering typical of higher temperature calcination, enabling easier characterization of the pre-reaction catalytic sites.

### b. *In situ* Raman spectroscopy

The *in situ* Raman spectra of the Na coordinated  $\text{WO}_x/\text{SiO}_2$  supported catalysts were obtained with a Horiba-Jobin Yvon LabRam HR instrument equipped with three laser excitation sources (532, 442, and 325 nm) and a liquid  $\text{N}_2$ -cooled CCD detector (Horiba-Jobin Yvon CCD-3000 V). The 442 nm laser was chosen for spectral accumulation since it minimizes sample fluorescence from the  $\text{SiO}_2$  supported catalysts. The wavenumber calibration was checked using a standard silicon wafer with a Raman vibration at  $520.7\text{ cm}^{-1}$ . A confocal microscope with a  $50\times$  objective (Olympus BX-30-LWD) was utilized for focusing the laser on the catalysts. Typically, the spectra were collected for 60 s/scan for a total of three scans with a  $1000\text{ }\mu\text{m}$  hole with a spectral resolution

of  $\sim 1\text{ cm}^{-1}$ . Approximately 15–20 mg of each catalyst in the powder form ( $100\text{--}150\text{ }\mu\text{m}$  size range) was loaded into an environmental cell (Harrick, HVC-DR2) with a quartz window with O-ring seals, which was kept cool by circulating cooling water. The *in situ* Raman spectra of the catalysts were collected at  $400^\circ\text{C}$  after dehydration in  $10\%$   $\text{O}_2/\text{Ar}$  ( $\sim 30\text{ cc min}^{-1}$ ) for 60 min.

### c. *In situ* UV-vis diffuse reflectance spectroscopy (DRS)

The *in situ* UV-vis spectra of the catalysts were obtained using a Varian Cary 5E UV-vis-NIR spectrophotometer with a Harrick Praying Mantis accessory. Approximately 15–20 mg of each catalyst in the powder form was loaded into an *in situ* Harrick HVC-DR2 environmental cell. The UV-vis spectra of the catalyst samples were collected at 400, 120, and  $25^\circ\text{C}$  in the  $200\text{--}800\text{ nm}$  wavelength range after dehydration ( $10\%$   $\text{O}_2/\text{Ar}$ ,  $\sim 30\text{ cc min}^{-1}$ ) for 60 min at  $400^\circ\text{C}$ , using a scan rate of  $15\text{ nm min}^{-1}$  and a signal averaging time of 0.6 s. MgO was used as a standard for obtaining the background absorbance which was subtracted from the sample absorbance. The Kubelka-Munk function  $F(R_\infty)$  was calculated from the background-subtracted absorbance data of the UV-vis spectrum of each sample. The edge energy ( $E_g$ ), or bandgap, was determined by finding the intercept of the straight line for the low-energy rise of a plot of  $[F(R_\infty)h\nu]^2$  versus  $h\nu$ , where  $h\nu$  is the incident photon energy. An example of this calculation can be found in the literature.<sup>31</sup>

### d. Temperature programmed techniques

**$\text{H}_2$ -TPR.** The  $\text{H}_2$ -TPR experiments were carried out using an AMI-200 (Altamira Instruments) with an integrated TCD to record the consumption of  $\text{H}_2$  in the exiting gases. Approximately 30 mg of each catalyst sample was loaded (sandwiched between quartz wool beds) into a U-tube sample holder. The catalyst samples were first dehydrated under  $10\%$   $\text{O}_2/\text{Ar}$  ( $\sim 30\text{ cc min}^{-1}$ ) at  $400^\circ\text{C}$  for 60 min, and then cooled down to  $100^\circ\text{C}$ . The  $\text{H}_2$ -TPR experiments were then performed by ramping the temperature under  $10\%$   $\text{H}_2/\text{Ar}$  ( $30\text{ cc min}^{-1}$ ) at a rate of  $10^\circ\text{C min}^{-1}$  from 100 to  $1000^\circ\text{C}$ .

**$\text{CH}_4 + \text{O}_2$ -TPSR.** The  $\text{CH}_4 + \text{O}_2$ -TPSR experiments were also carried out in the AMI-200 system. For these experiments, a Dymaxion Dycor mass spectrometer (DME100MS) was utilized for residual gas analysis. Approximately 30 mg of each catalyst sample was loaded (sandwiched between quartz wool beds) into a quartz U-tube sample holder. The catalyst samples were first dehydrated under  $10\%$   $\text{O}_2/\text{Ar}$  ( $\sim 30\text{ cc min}^{-1}$ ) at  $400^\circ\text{C}$  for 60 min, and the temperature was then ramped up to  $900^\circ\text{C}$  under an OCM gas mixture ( $\sim 25\text{ cc min}^{-1}$  of  $\text{CH}_4$  and  $\sim 40\text{ cc min}^{-1}$  of dry air) and held for 2 hours in order to condition the catalyst under OCM reaction conditions. The catalyst was subsequently cooled to  $100^\circ\text{C}$  under the OCM gas mixture and then purged with Ar ( $\sim 30\text{ cc min}^{-1}$ ) for 30 min. At  $100^\circ\text{C}$ , a very dilute gas mixture of  $\text{CH}_4 + \text{O}_2$  ( $\text{CH}_4$ :  $\sim 5\text{ cc min}^{-1}$ ,  $10\%$   $\text{O}_2/\text{Ar}$ :  $\sim 15\text{ cc min}^{-1}$  and Ar:  $\sim 80\text{ cc min}^{-1}$ ) was introduced and the temperature was

ramped up to 850 °C at 10 °C min<sup>-1</sup> while analyzing the product gas stream with the online mass spectrometer. The dilution was necessary to prevent damage to the mass spectrometer filament at high O<sub>2</sub> concentrations in the OCM reaction mixture. For the detection of different gases, the following *m/z* values were used: CH<sub>4</sub> (16), C<sub>2</sub>H<sub>4</sub> (26), CO (28), C<sub>2</sub>H<sub>6</sub> (30), O<sub>2</sub> (32), Ar (40) and CO<sub>2</sub> (44). The fragmentation patterns were utilized to find out the mass spectral signal contributions from individual gases for overlapping *m/z* values. All reactant and product signals were normalized with the Ar signal, used as an internal standard. Further, the calibration curves were obtained for each reactant (CH<sub>4</sub> and O<sub>2</sub>) and product (C<sub>2</sub>H<sub>6</sub>, C<sub>2</sub>H<sub>4</sub>, CO and CO<sub>2</sub>) for quantification of the mass spectrometer signals of these gases during the experiments. For calibration curve development, at least three different amounts of each gas, diluted in Ar (to make a total flow of ~50 cc min<sup>-1</sup>), were utilized to enhance accuracy. The conversion (%X) of CH<sub>4</sub> and O<sub>2</sub> was determined by the following formula:

$$\%X = \frac{n_0 - n}{n_0} \times 100$$

where *n*<sub>0</sub> is the number of moles of CH<sub>4</sub> or O<sub>2</sub> in the reactant stream and *n* is the number of moles of CH<sub>4</sub> or O<sub>2</sub> in the product stream.

The selectivity (%S) to each product was determined using the following formula:

$$\%S_i = \frac{n_{C_i}}{\sum n_{C_i}} \times 100$$

where *n*<sub>C<sub>i</sub></sub> denotes the number of moles of C atoms present in product *i*.

Lastly, the yield (%Y) of any product *i* was determined by:

$$\frac{\%X_{CH_4} \times S_i}{100}$$

**Surface properties: NH<sub>3</sub>- and CO<sub>2</sub>-TPD-DRIFTS.** The *in situ* DRIFT spectra were collected with a Thermo Nicolet iS50 FT-IR spectrometer equipped with a Harrick Praying Mantis attachment (model DRA-2) for diffuse reflectance spectroscopy. The spectra were taken using an MCT detector with a resolution of ~4 cm<sup>-1</sup> and an accumulation of 96 scans. Approximately ~20 mg of each catalyst in the powder form was loaded into an environmental cell (HVC-DR2, Harrick Scientific). The collection of the initial background was performed by first optimizing the beam path and IR absorption signal using the height of the full Harrick sample cup and then removing the Harrick cell and placing a reflective mirror in the laser path. A spectrum was collected using the reflective mirror and was used as the background spectrum throughout the experiment. The catalysts were first cleaned and dehydrated at 400 °C under a 10% O<sub>2</sub>/N<sub>2</sub> gas mixture at a ~30 ml min<sup>-1</sup> flow rate, cooled to 120 °C under 10% O<sub>2</sub>/N<sub>2</sub> and flushed with UHP5.0 N<sub>2</sub> (Praxair Prospec) at a

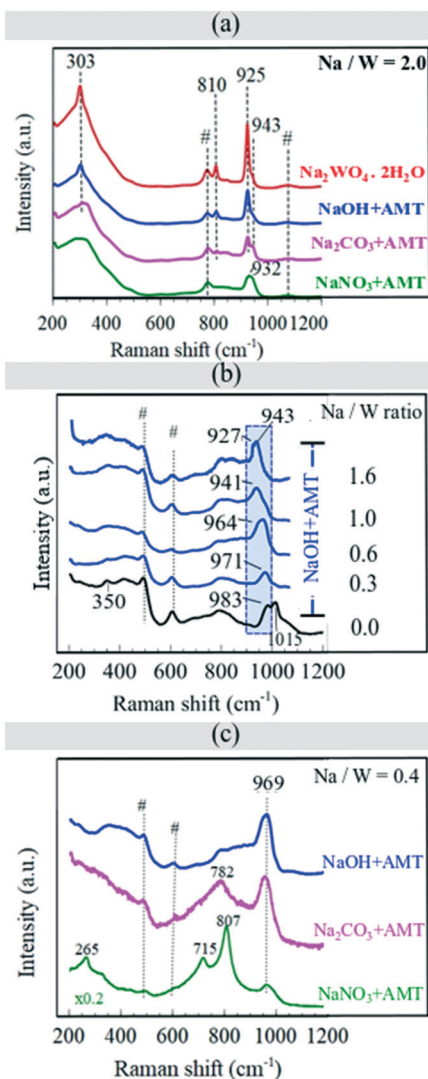
30 ml min<sup>-1</sup> flow rate for ~15 min. The catalysts were then subjected to gas adsorption at 120 °C (1% NH<sub>3</sub> in N<sub>2</sub> or 10% CO<sub>2</sub> in N<sub>2</sub> or UHP5.0 N<sub>2</sub> at a 30 ml min<sup>-1</sup> flow rate through a methanol containing bubbler) for ~30 min followed by flushing with UHP5.0 N<sub>2</sub> at a 30 ml min<sup>-1</sup> flow rate for another 30 min to remove residual physisorbed molecules. The temperature was subsequently ramped from 120 to 400 °C at 10 °C min<sup>-1</sup>, while a spectrum was collected every minute (accumulation of 96 scans) with a spectral resolution of ~4 cm<sup>-1</sup>. The spectra of the dehydrated catalysts were subtracted from the spectra of the catalysts containing adsorbed gases at the same temperature.

### 3. Results

#### a. *In situ* Raman spectroscopy of model supported Na-WO<sub>x</sub>/SiO<sub>2</sub> catalysts

The *in situ* dehydrated Raman spectra of the model catalysts corresponding to 5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> nominal composition are presented in Fig. 2. As shown in Fig. 2a, for all the catalysts with a Na/W molar ratio of 2, which mimic the stoichiometry of the Na<sub>2</sub>WO<sub>4</sub> crystals and irrespective of the precursor choice, the SiO<sub>2</sub> support is present in the β-cristobalite phase with corresponding bands labeled '#'. In the presence of Na, the starting amorphous SiO<sub>2</sub> converts to crystalline cristobalite during the calcination step at ~800 °C. The exclusive presence of the β-cristobalite phase of SiO<sub>2</sub> in the *in situ* Raman is due to the α-cristobalite transformation into β-cristobalite above 250 °C, as shown in Fig. S1.† The Raman spectra of the supported 5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> catalysts prepared using Na<sub>2</sub>WO<sub>4</sub>·2H<sub>2</sub>O, NaOH+AMT and Na<sub>2</sub>CO<sub>3</sub> + AMT exhibit Raman bands at 925, 810 and 303 cm<sup>-1</sup> that are characteristic of crystalline Na<sub>2</sub>WO<sub>4</sub>.<sup>26</sup> These catalysts also exhibit a small Raman band at 943 cm<sup>-1</sup>, appearing as a shoulder to the 925 cm<sup>-1</sup> band, which does not belong to crystalline Na<sub>2</sub>WO<sub>4</sub>. The deconvolution of the bands present between 900 and 960 cm<sup>-1</sup> is shown in Fig. S2.† The Raman spectrum of the supported 5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> catalyst prepared using NaNO<sub>3</sub> + AMT only exhibits a weak and broad Raman band at 932 cm<sup>-1</sup> and no sharp bands due to the crystalline Na<sub>2</sub>WO<sub>4</sub>. Such spectral features suggest the presence of a poorly-ordered phase composed of Na- and W-oxides. The origin of the broad Raman band in the 930–950 cm<sup>-1</sup> range shown in Fig. 2a is not immediately clear. It can be hypothesized that this band originates due to the Na-coordinated WO<sub>x</sub> amorphous sites (Na-WO<sub>x</sub>) present on the SiO<sub>2</sub> surface.

Model catalysts with Na/W molar ratios from 0.0 to 1.6 were synthesized and characterized as shown in Fig. 2b. Besides the catalyst with a Na/W molar ratio of 1.6, none of the catalysts exhibit sharp Raman bands at 925, 810 and 303 cm<sup>-1</sup> corresponding to crystalline Na<sub>2</sub>WO<sub>4</sub> indicating that only a dispersed Na-WO<sub>x</sub> phase is present on the SiO<sub>2</sub> support. Moreover, Raman bands corresponding to the crystalline cristobalite phase of the SiO<sub>2</sub> support were not observed in these samples, indicating that the SiO<sub>2</sub> support is present in its amorphous phase. Specifically, the supported



**Fig. 2** *In situ* Raman spectra of (a) stoichiometric  $\text{Na/W} = 2$  catalysts obtained using different precursors, (b) non-stoichiometric catalysts prepared using different  $\text{Na/W}$  molar ratios, while keeping precursors ( $\text{AMT} + \text{NaOH}$ ) constant (the  $\text{W=O}$  bond vibration is seen to redshift as the  $\text{Na/W}$  molar ratio increases from 0.0 to 1.6), (c) non-stoichiometric  $\text{Na/W} = 0.4$  catalysts prepared using different precursors. All spectra were collected at  $400^\circ\text{C}$  under dehydrated conditions. '#' indicates Raman bands originating from the  $\text{SiO}_2$  support.

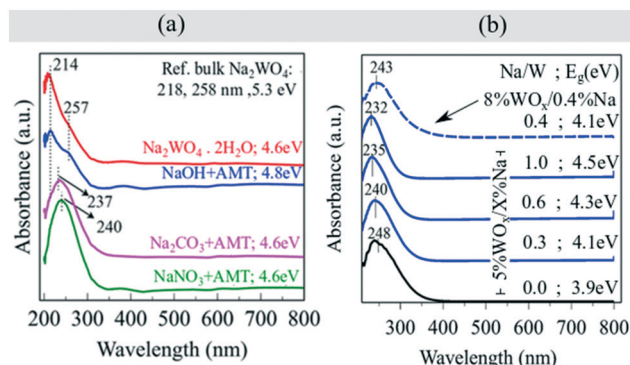
5%  $\text{WO}_x/\text{SiO}_2$  catalyst without any Na-dopant ( $\text{Na/W} = 0$ ) exhibits three characteristic Raman bands at 1015, 983 and  $350\text{ cm}^{-1}$  which correspond to the stretching and bending modes of the mono-oxo  $\text{WO}_5$  ( $\text{O=WO}_4$ ) and the di-oxo  $\text{WO}_4$  ( $[\text{O=}]_2\text{WO}_2$ ) sites on the  $\text{SiO}_2$  surface, respectively.<sup>26,27</sup> Addition of 0.2% Na to the supported 5%  $\text{WO}_x/\text{SiO}_2$  catalyst to yield  $\text{Na/W} = 0.3$  results in a redshift of the  $\text{W=O}$  Raman vibration from 983 to  $971\text{ cm}^{-1}$ . As the Na concentration is further increased to yield larger  $\text{Na/W}$  molar ratios of 0.6 and 1, the  $\text{W=O}$  band vibration redshifts further to 964 and finally to  $941\text{ cm}^{-1}$ , respectively. At the highest concentration of Na, with the  $\text{Na/W}$  molar ratio of 1.6, two Raman bands are present at 927 and  $943\text{ cm}^{-1}$ . The band at  $927\text{ cm}^{-1}$

belongs to the crystalline  $\text{Na}_2\text{WO}_4$  nanoparticles while the band at  $943\text{ cm}^{-1}$  belongs to the surface  $\text{WO}_x$  sites coordinated to Na ( $\text{Na-WO}_x$ ) as revealed by the spectra of the catalysts with lower  $\text{Na/W}$  ratios.

Next, the influence of specific Na precursors on the non-stoichiometric catalysts with a low Na content (8%  $\text{WO}_x/0.4\%$   $\text{Na/SiO}_2$ ;  $\text{Na/W} \approx 0.4$ ) is presented in Fig. 2c and reveals the precursor-dependence. The catalyst prepared using the  $\text{AMT} + \text{NaOH}$  precursor yielded only the fully dispersed phase with surface  $\text{Na-WO}_x$  sites ( $\sim 969\text{ cm}^{-1}$ ) without any crystalline phases like  $\text{Na}_2\text{WO}_4$  ( $\sim 925$ , 810 and  $303\text{ cm}^{-1}$ ) or  $\text{WO}_3$  ( $715$  and  $807\text{ cm}^{-1}$ ).<sup>26,27</sup> However, when  $\text{NaNO}_3$  was employed as the Na precursor, mixed phases were observed, with crystalline  $\text{WO}_3$  exhibiting sharp, intense bands at  $715$  and  $807\text{ cm}^{-1}$ ,<sup>26</sup> and dispersed phase  $\text{Na-WO}_x$  surface sites at  $969\text{ cm}^{-1}$ . When the  $\text{Na}_2\text{CO}_3$  precursor was used, Raman bands were present from surface  $\text{Na-WO}_x$  sites ( $\sim 969\text{ cm}^{-1}$ ) along with amorphous, poorly-ordered  $\text{WO}_3$  NPs ( $\sim 782\text{ cm}^{-1}$ ).<sup>32</sup> The surface  $\text{Na-WO}_x$  sites are dominant in all the supported 8%  $\text{WO}_x/0.4\%$   $\text{Na/SiO}_2$  catalysts since the Raman cross-sections of the crystalline and poorly-ordered  $\text{WO}_3$  NPs are orders of magnitude greater than those of the surface  $\text{Na-WO}_x$  sites.<sup>33,34</sup>

### b. *In situ* UV-vis diffuse reflectance spectroscopy of model supported $\text{Na-WO}_x/\text{SiO}_2$ catalysts

The *in situ* UV-vis DR spectra of the supported 5%  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalysts prepared using different precursors are shown in Fig. 3 and their corresponding edge energy ( $E_g$ ) values and ligand-to-metal-charge-transfer (LMCT) band positions are presented in Table S1† while the corresponding Raman spectra of these catalysts are shown in Fig. 2a. The catalysts prepared with the  $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$  and  $\text{NaOH} + \text{AMT}$  precursors exhibit a strong LMCT band at  $\sim 214\text{ nm}$  and a weaker band



**Fig. 3** UV-DRS plots for (a) catalysts prepared using different Na and W precursors, each nominally corresponding to 5%  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  composition and (b) model catalysts prepared with varying  $\text{Na/W}$  molar ratios, using  $\text{AMT} + \text{NaOH}$  precursors. The dashed plot, labeled 8%  $\text{WO}_x/0.4\%$   $\text{Na/SiO}_2$  ( $\text{Na/W} = 0.4$ ) is significant since such high W loading in a fully dispersed phase has not been reported before. The solid blue plots in (b) use 5%  $\text{WO}_x$  loadings with corresponding Na loadings to tune  $\text{Na/W}$ .

at  $\sim 257$  nm. The strong band at  $\sim 214$  nm corresponds to the crystalline  $\text{Na}_2\text{WO}_4$  phase.<sup>26</sup> The band at  $\sim 257$  nm band is not present in the UV-vis DRS spectrum of crystalline  $\text{Na}_2\text{WO}_4$  and arises from the dispersed  $\text{Na-WO}_4$  surface sites (*vide infra*). The shoulder at  $\sim 257$  nm for the catalyst synthesized from the  $\text{NaOH} + \text{AMT}$  precursors indicates a slightly higher population of the dispersed  $\text{Na-WO}_4$  surface phase than that of the crystalline  $\text{Na}_2\text{WO}_4$  phase in comparison to the catalyst prepared using the  $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$  precursor. For the catalysts prepared from the  $\text{Na}_2\text{CO}_3 + \text{AMT}$  and  $\text{NaNO}_3 + \text{AMT}$  precursors, a broad and strong UV-vis band is present at  $\sim 237$ – $240$  nm suggesting comparable signals from crystalline or disordered  $\text{Na}_2\text{WO}_4$  and dispersed  $\text{Na-WO}_4$  surface sites. The absence of UV-vis absorption in the  $400$ – $700$  nm range indicates that the supported tungsten oxide phases are in their fully oxidized state ( $\text{W}^{6+}$ ).<sup>27</sup> The corresponding UV-vis  $E_g$  values for these catalysts are found to be in the narrow range of  $4.6$ – $4.8$  eV, which is slightly lower than that of the bulk  $\text{Na}_2\text{WO}_4$  crystalline material ( $E_g \sim 5.3$  eV), and reflect the presence of isolated tetrahedral  $\text{WO}_4$  sites (both for crystalline/disordered  $\text{Na}_2\text{WO}_4$  and dispersed  $\text{Na-WO}_4$  sites).<sup>26</sup>

The *in situ* UV-vis DRS spectra of the non-stoichiometric catalysts are presented in Fig. 3b and their corresponding LMCT bands and  $E_g$  values are summarized in Table S2.† The UV-vis spectra are dominated by a broad LMCT band that shifts from  $247$  to  $232$  nm with increasing  $\text{Na}/\text{W}$ . Moreover, a continuous increase in the  $E_g$  value from  $3.9$  to  $4.5$  eV was also observed with increasing  $\text{Na}/\text{W}$  ratio. These trends reflect the increase in symmetry of the surface  $\text{WO}_4$  sites with increasing  $\text{Na}/\text{W}$  ratio since the corresponding Raman spectra do not indicate the presence of crystalline  $\text{Na}_2\text{WO}_4$  NPs or bridging  $\text{W-O-W}$  bonds from oligomeric surface  $\text{WO}_x$  sites in the  $200$ – $300$   $\text{cm}^{-1}$  range. Increasing the surface  $\text{WO}_x$  content to  $8\%$  and decreasing the surface  $\text{Na}$  content to  $0.4\%$  result in a  $\text{Na}/\text{W}$  ratio of  $0.4$  (dashed plot) and yield an  $E_g$  value of  $4.1$  eV, which is similar to a previous  $E_g$  value for the catalyst with a  $\text{Na}/\text{W}$  ratio of  $0.32$ . Similar to the stoichiometric catalysts ( $\text{Na}/\text{W} = 2$ ), the UV-vis DRS spectra of the non-stoichiometric catalysts ( $\text{Na}/\text{W} < 2$ ) do not contain absorption bands in the  $400$ – $700$  nm range, indicating the presence of fully oxidized  $\text{W}^{6+}$  sites.

### c. Surface acidity and basicity of model supported $\text{Na-WO}_4$ catalysts

**Surface acidity.** *In situ*  $\text{NH}_3$ -TPD-DRIFTS was used to study the surface acidity of the dehydrated catalyst samples. The  $\text{NH}_3$ -TPD-DRIFT spectra of  $5\%$   $\text{WO}_x/\text{SiO}_2$  – the only acidic sample as shown in Fig. S3† – are shown in Fig. 4a, from  $120$  to  $400$  °C. After  $\text{NH}_3$  adsorption at  $120$  °C, the DRIFT spectrum of the supported  $\text{WO}_x/\text{SiO}_2$  catalyst with  $\text{Na}/\text{W} = 0$  exhibited peaks corresponding to  $\text{NH}_3$  adsorbed on Lewis acid sites with bands at  $1334$  and  $1615$   $\text{cm}^{-1}$  and on Brønsted acid sites as surface  $\text{NH}_4^+$  ions with a band at  $1437$   $\text{cm}^{-1}$ .<sup>35,36</sup> As the temperature was ramped from  $120$  to  $400$  °C, the

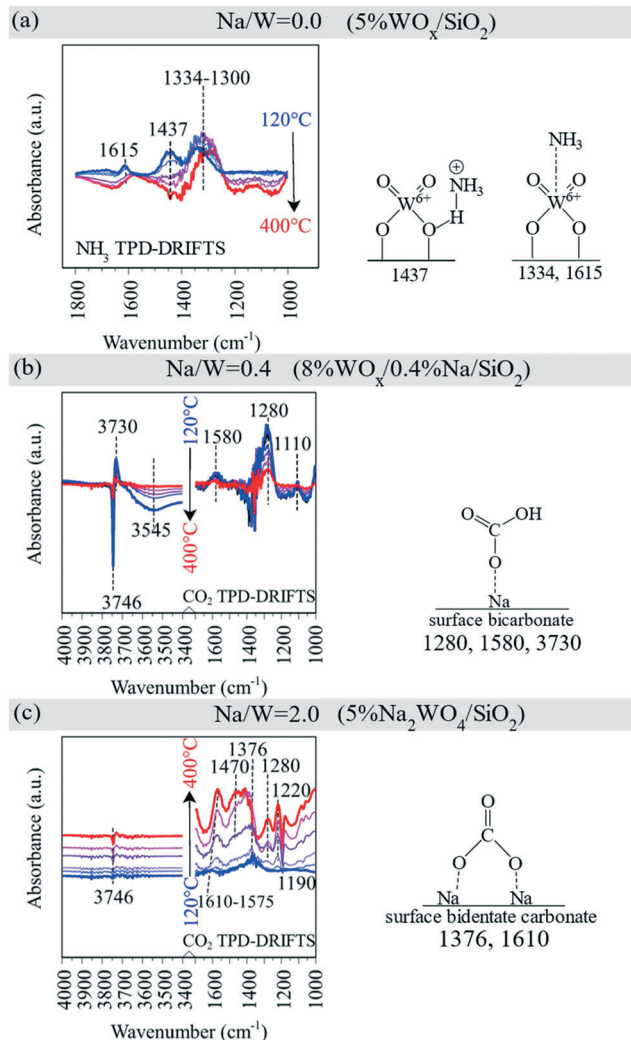


Fig. 4 (a) *In situ*  $\text{NH}_3$ -TPD-DRIFTS spectra of the  $5\%$   $\text{WO}_x/\text{SiO}_2$  catalyst ( $\text{Na}/\text{W} = 0$ ), prepared using the AMT precursor. *In situ*  $\text{CO}_2$ -TPD-DRIFTS spectra of (b) the non-stoichiometric  $8\%$   $\text{WO}_x/0.4\%$   $\text{Na}/\text{SiO}_2$  catalyst corresponding to  $\text{Na}/\text{W} = 0.4$ , prepared using AMT and  $\text{NaOH}$  precursors and (c) the stoichiometric  $5\%$   $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalyst with  $\text{Na}/\text{W} = 2$ , prepared using the  $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$  precursor. The corresponding molecular structures of the adsorbed species are shown next to the DRIFTS plot in each case.

surface  $\text{NH}_4^+$ -species on Brønsted acid sites were not present beyond  $\sim 220$  °C while the surface  $\text{NH}_3$  species on Lewis acid sites were present even at  $400$  °C, reflecting the stronger acid strength of the surface Lewis acid sites. On the other hand, both of the  $\text{Na}$ -containing samples, *i.e.* the non-stoichiometric  $8\%$   $\text{WO}_x/0.4\%$   $\text{Na}/\text{SiO}_2$  with  $\text{Na}/\text{W} = 0.4$  and the stoichiometric  $5\%$   $\text{Na}_2\text{WO}_4/\text{SiO}_2$  with  $\text{Na}/\text{W} = 2$ , exhibited no peaks due to  $\text{NH}_3$  adsorbed on Lewis or Brønsted acid sites (Fig. S3a†). This indicated that the presence of the small  $\text{Na}$  concentrations readily removes all surface acidity in the  $\text{Na-WO}_x$ -based catalysts.

**Surface basicity.** The DRIFT spectra obtained during  $\text{CO}_2$ -TPD-DRIFTS from  $120$  to  $400$  °C are shown in Fig. 4b and c. Adsorption of  $\text{CO}_2$  was negligible on the supported  $\text{WO}_x/\text{SiO}_2$

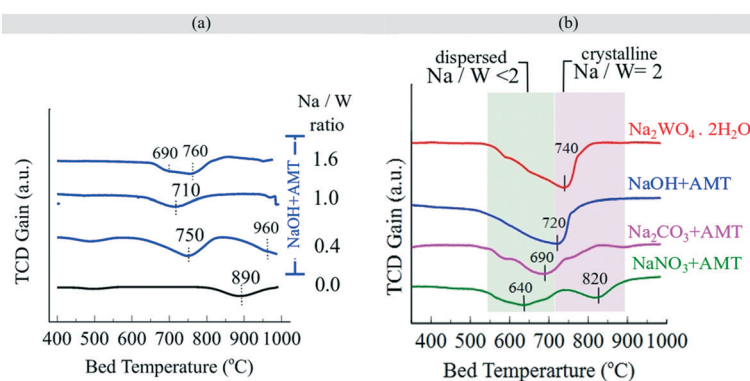
catalyst with Na/W = 0 because of the acidic nature of the surface  $\text{WO}_x$  sites (Fig. S3b†). However,  $\text{CO}_2$  readily adsorbed on the Na-containing catalysts due to the interaction between acidic  $\text{CO}_2$  and the basic  $\text{Na}^+$  cations. For the catalyst with a Na/W molar ratio of 0.4 (Fig. 4b),  $\text{CO}_2$  adsorption resulted in a monodentate bicarbonate structure due to the coordination to the isolated surface  $\text{Na}^+$  sites, as evidenced by the characteristic 1280 and  $3730\text{ cm}^{-1}$  bands due to the O–H bending and stretching, respectively, and the  $\sim 1580\text{ cm}^{-1}$  band due to the asymmetric  $-\text{COO}^-$  stretching of bicarbonate ( $-\text{C}=\text{O}(\text{OH})^-$ ).<sup>35,37–40</sup> The negative DRIFTS band at  $3746\text{ cm}^{-1}$  corresponds to the consumption of Si–OH hydroxyls on the  $\text{SiO}_2$  support upon surface bicarbonate formation. Upon temperature ramping, some surface bicarbonates were still present at  $400^\circ\text{C}$  reflecting the strength of these isolated basic surface sites. Lastly, for the stoichiometric catalyst Na/W molar ratio of 2 (Fig. 4c),  $\text{CO}_2$  adsorbed on the surface as bidentate carbonate due to the higher surface density of  $\text{Na}^+$  cations allowing for bi-ligation of the  $\text{CO}_2$  molecules. IR bands at  $1364$  and  $1610\text{ cm}^{-1}$  correspond to the symmetric and asymmetric stretching of  $-\text{COO}^-$  from the surface  $\text{CO}_3$  species.<sup>35,37–40</sup> The TPD results reveal the higher basic strength of the surface  $\text{Na}^+$  sites as evidenced by the presence of strong IR peaks from surface carbonates even at  $\sim 400^\circ\text{C}$ . In addition, as the temperature was increased, IR peaks at  $1570$  and  $1280\text{ cm}^{-1}$  increased reflecting the formation of surface bicarbonates at higher temperatures.<sup>35,37–40</sup> Note that as seen in Fig. S3b†, bulk  $\text{Na}_2\text{WO}_4$  also exhibits the formation of bidentate carbonate species upon  $\text{CO}_2$  formation, suggesting that the Na densities on bulk  $\text{Na}_2\text{WO}_4$  and 5%  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  are similar.

#### d. Temperature-programmed chemical probing studies

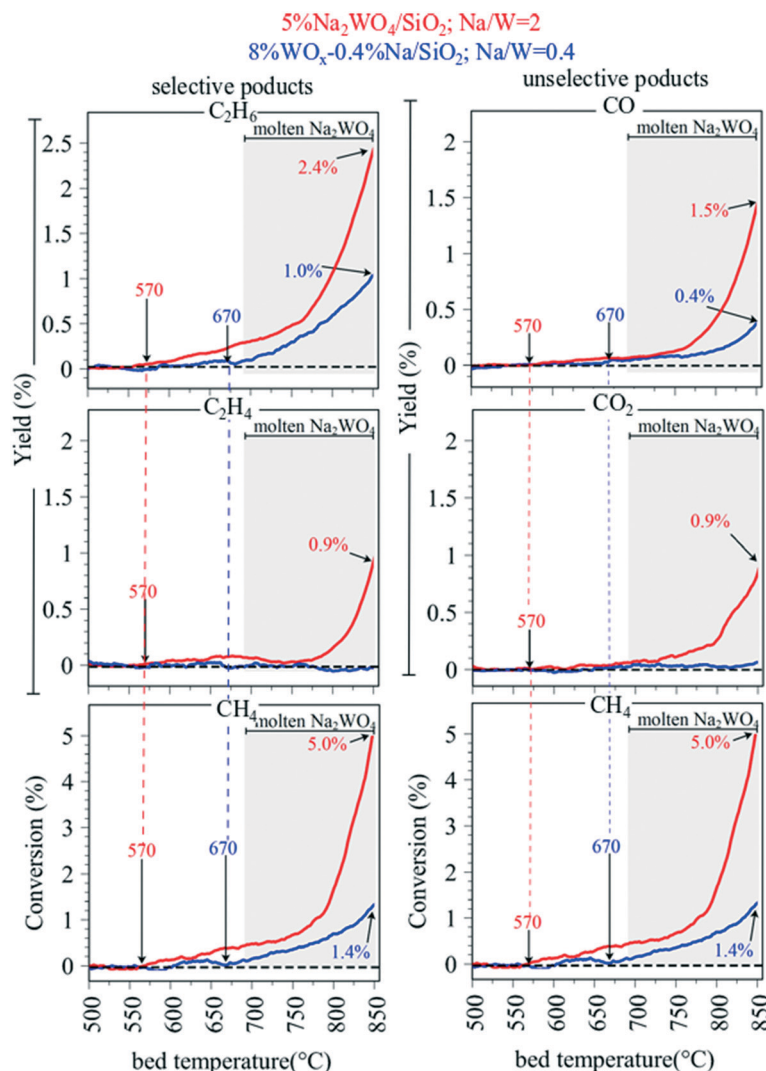
**$\text{H}_2$ -TPR.** The  $\text{H}_2$ -TPR  $T_p$  values of the dispersed supported catalysts are sensitive to the Na/W ratio and continuously decrease from  $\sim 890$ – $690^\circ\text{C}$  with increasing Na/W ratio. For the highest Na loading of Na/W = 1.6 shown in Fig. 5a, an additional reduction peak at  $\sim 760^\circ\text{C}$  was observed, which corresponds to the reduction of crystalline  $\text{Na}_2\text{WO}_4$  (*vide*

*infra*). The  $\text{H}_2$ -TPR spectra of the stoichiometric (Na/W = 2) 5%  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalysts prepared by utilizing different precursors for Na and W oxides are presented in Fig. 5b. The catalyst prepared with the  $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$  precursor which contains the highest amount of crystalline  $\text{Na}_2\text{WO}_4$  phase as shown in the Raman spectrum in Fig. 2 exhibits a strong reduction peak at  $\sim 740^\circ\text{C}$  and a broad reduction peak between  $550$  and  $700^\circ\text{C}$  ( $T_p \sim 640^\circ\text{C}$ ) originating from crystalline  $\text{Na}_2\text{WO}_4$  and dispersed Na- $\text{WO}_4$  sites, respectively. The deconvolution of the two reduction regimes was undertaken and a ratio of the contribution of dispersed Na- $\text{WO}_4$  sites to the crystalline  $\text{Na}_2\text{WO}_4$  phase towards the total reduction profile is given in Table S3†. These  $\text{H}_2$ -TPR features are also present for the other catalysts (5%  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  prepared from AMT + NaOH and AMT +  $\text{Na}_2\text{CO}_3$ ) with slight shifts in the  $T_p$  values. Namely, (i) the  $T_p$  value for the  $\text{Na}_2\text{WO}_4$  NPs shifts from  $\sim 740$  to  $\sim 690^\circ\text{C}$  as the particle size decreases because of the easier reduction of smaller particles and (ii) the  $T_p$  values for the dispersed Na- $\text{WO}_4$  sites are strongly dependent on the quantity of interacting surface Na cations and shift from  $\sim 890$  to  $640^\circ\text{C}$ . The  $\text{H}_2$ -TPR spectrum of the catalyst prepared from the AMT +  $\text{NaNO}_3$  precursors is the most unusual since this sample doesn't exhibit the Raman features of crystalline  $\text{Na}_2\text{WO}_4$  NPs (see Fig. 2a) and contains two broad reduction bands centered at  $\sim 640$  and  $\sim 820^\circ\text{C}$  from surface Na- $\text{WO}_4$  species containing variable local Na concentrations, respectively. The lower  $T_p$  values for the dispersed phase Na- $\text{WO}_4$  sites with the Na/W concentration much lower than 2 demonstrate that the surface non-stoichiometric Na- $\text{WO}_4$  sites can reduce with  $\text{H}_2$  more readily than the crystalline  $\text{Na}_2\text{WO}_4$  phase, which contains Na/W stoichiometry of 2.

**$(\text{CH}_4 + \text{O}_2)$ -TPSR.** The  $(\text{CH}_4 + \text{O}_2)$ -TPSR spectra for the non-stoichiometric catalyst with a Na/W molar ratio of 0.4 and the stoichiometric catalyst with a Na/W ratio of 2 are shown in Fig. 6. The 8%  $\text{WO}_x/0.4\%$  Na/ $\text{SiO}_2$  (Na/W = 0.4) catalyst exhibits a light-off temperature for selective product  $\text{C}_2\text{H}_6$  of  $\sim 650$ – $670^\circ\text{C}$ , while no  $\text{C}_2\text{H}_4$  evolved over this catalyst. The unselective product, *i.e.* CO, exhibits a light-off



**Fig. 5**  $\text{H}_2$  temperature-programmed reduction ( $\text{H}_2$ -TPR) for (a) non-stoichiometric, dispersed phase catalysts with Na/W = 0–1.6 and (b) 5%  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  (Na/W = 2) prepared with various precursors.



**Fig. 6** CH<sub>4</sub> + O<sub>2</sub> temperature-programmed surface reaction (TPSR) for 8% WO<sub>x</sub>/0.4% Na/SiO<sub>2</sub> (Na/W = 0.4), shown in blue, and 5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> (Na/W = 2) prepared from the Na<sub>2</sub>WO<sub>4</sub>·2H<sub>2</sub>O precursor, shown in red. A heating rate of 10 °C min<sup>-1</sup> was used for this TPSR study.

temperature of ~670 °C, while appreciable amounts of CO<sub>2</sub> are not detected from the catalyst. On the other hand, the light off temperatures for selective products on the Na/W = 2 catalyst were 570–590 °C for both C<sub>2</sub>H<sub>6</sub> and C<sub>2</sub>H<sub>4</sub>, although a strong evolution of C<sub>2</sub>H<sub>4</sub> was observed above 800 °C. In terms of unselective products, considerable amounts of CO and CO<sub>2</sub> co-evolved with the selective C<sub>2</sub> products at 570–590 °C on this catalyst.

The (CH<sub>4</sub> + O<sub>2</sub>)-TPSR results herein reveal that:

a) CH<sub>4</sub> conversion starts at ~570–590 °C on the Na/W = 2 catalyst, and at 670–690 °C on the Na/W = 0.4 catalyst, which suggests that higher Na/W creates more reducible sites (as shown in Fig. 5) that are more active towards OCM. (Reducibility ↑, activity ↑)

b) The C<sub>2</sub> (C<sub>2</sub>H<sub>6</sub> + C<sub>2</sub>H<sub>4</sub>) yield is 3.3% and the CO<sub>x</sub> (CO + CO<sub>2</sub>) yield is 2.4% for the Na/W = 2 catalyst, leading to a selectivity of ~58% (selective yield/total yield = ~0.58). On the other hand, for the Na/W = 0.4 catalyst, the C<sub>2</sub> yield is 1%, while the CO<sub>x</sub> yield is 0.4%, *i.e.* selectivity of ~71%.

## 4. Discussion

### a. Molecular and electronic structures of model SiO<sub>2</sub>-supported tungsten oxide catalysts

Molecular level resolved model OCM catalysts with distinct phases and molecular structures were synthesized and investigated systematically to study their molecular structures and properties. The experimental results in Fig. 2a, S2† and 3a show that the 5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> OCM catalysts contain (a) a fully dispersed Na-WO<sub>4</sub> phase consisting of isolated WO<sub>4</sub> units with a Na/W molar ratio less than 2, (b) a crystalline Na<sub>2</sub>WO<sub>4</sub> phase with a Na/W ratio of 2 and (c) a SiO<sub>2</sub> support in the β-cristobalite phase. Interestingly, by using different Na and W oxide precursors for preparing the catalysts with the same nominal loading of ~5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub>, it was shown that the ratio between the fully dispersed Na-WO<sub>x</sub> (Raman band at ~943 cm<sup>-1</sup>) and the crystalline Na<sub>2</sub>WO<sub>4</sub> (Raman band at 925 cm<sup>-1</sup>) phases could be controlled and the catalysts prepared using individual Na and W precursors

exhibit higher amounts of the dispersed Na-WO<sub>4</sub> surface sites.

For the Na/W < 2 catalysts which contain only dispersed phase Na-WO<sub>4</sub> surface sites, the SiO<sub>2</sub> support is present in its amorphous phase instead of the crystalline β-cristobalite phase. Their molecular structure, shown in Fig. 2b, is highly distorted pseudo-tetrahedral WO<sub>4</sub> coordinated to Na cations that cause elongation of the W=O bond, as suggested by W=O Raman band red-shifting with an increase in the Na/W ratio. This trend matches previous reports that also showed that when an alkali metal, such as K, is doped into supported WO<sub>x</sub> catalysts, the W=O vibration of the surface WO<sub>x</sub> sites shifts to lower values by 30–80 cm<sup>-1</sup> suggesting the strong interactions between the alkali dopant and the oxygen bound to the WO<sub>x</sub> sites.<sup>28</sup> Like the Na/W = 2 catalysts, the Na/W < 2 catalysts also exhibit a strong precursor-dependent phase generation behavior where the formation of dispersed Na-WO<sub>4</sub> surface sites is generally greater for preparation with low Na/W ratios (lower than 1.6) and the use of AMT + NaOH as the precursors. On the other hand, as seen in Fig. 2c, crystalline phases formed when Na precursors with lower pH were used (NaNO<sub>3</sub> or Na<sub>2</sub>CO<sub>3</sub>). Finally, the electronic structure information in Fig. 3b corroborates that as the Na/W molar ratio increases, the distortion in the tetrahedral geometry of the WO<sub>4</sub> units decreases, as evidenced by an increase in the *E<sub>g</sub>* values. When the Na/W ratio is high enough that locally it is ~2, crystalline Na<sub>2</sub>WO<sub>4</sub> nanoparticles form and the *E<sub>g</sub>* increase approaches that of the bulk, unsupported crystalline Na<sub>2</sub>WO<sub>4</sub> at 5.3 eV.

In summary, the molecular structures of the SiO<sub>2</sub>-supported tungsten oxide phases are strongly dependent on the synthesis method (specific precursor and Na/W ratio), which allows for controlling the distribution of various possible phases on the SiO<sub>2</sub> support. The characterization results herein clearly reveal that the Na-WO<sub>x</sub>/SiO<sub>2</sub> catalyst can contain four distinct structural regimes, namely, crystalline Na<sub>2</sub>WO<sub>4</sub> with Na/W = 2, crystalline WO<sub>3</sub> with Na/W = 0, dispersed Na-WO<sub>4</sub> with Na/W < 2, and dispersed WO<sub>4</sub> with Na/W = 0. Except for the crystalline WO<sub>3</sub> phase composed of extensive oligomeric W<sup>6+</sup> sites, the three other tungsten oxide structures consist of isolated W<sup>6+</sup> centers.

### b. Nature of surface sites in model SiO<sub>2</sub>-supported tungsten oxide catalysts

The molecular structures present in the SiO<sub>2</sub>-supported tungsten oxide catalysts possess different surface acidity-basicity characteristics. The dispersed WO<sub>4</sub> surface sites and crystalline WO<sub>3</sub> nanoparticles in a catalyst with Na/W = 0 exhibit surface Lewis and Brønsted acidity (see Fig. 4). In the presence of surface Na, the acidic surface WO<sub>4</sub> sites are transformed into basic surface sites as the Na cations coordinate to the WO<sub>x</sub> centers forming surface Na-WO<sub>4</sub>. The degree of basicity of Na-coordinated surface WO<sub>4</sub> sites strongly depends on the Na/W ratio. At Na/W = 0.4, surface monodentate bicarbonate species formed. On the other hand,

at Na/W = 2, both in bulk Na<sub>2</sub>WO<sub>4</sub> and in 5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub>, surface bidentate carbonate species formed, suggesting similar surface Na density in both cases.

The redox properties of the molecular structures present in the SiO<sub>2</sub>-supported tungsten oxide catalysts were probed with H<sub>2</sub>-TPR. The Na-free SiO<sub>2</sub>-supported WO<sub>4</sub> sites were quite stable towards the reduction and exhibited a *T<sub>p</sub>* value of ~890 °C. The addition of Na, however, dramatically enhanced the reduction of the surface WO<sub>4</sub> sites, indicated by lowering of the *T<sub>p</sub>* value from ~890 °C (Na/W = 0) to ~710 °C (Na/W = 1). The reduction of the SiO<sub>2</sub>-supported crystalline Na<sub>2</sub>WO<sub>4</sub> NPs varied over a smaller range from *T<sub>p</sub>* values of 740 to 690 °C with decreasing size of the Na<sub>2</sub>WO<sub>4</sub> NPs. In the presence of significant concentrations of Na, the reduction of the surface Na-WO<sub>4</sub> NPs by H<sub>2</sub> becomes more facile.<sup>41–47</sup> The H<sub>2</sub>-TPR reduction profiles of supported Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> catalysts have been previously investigated<sup>45–47</sup> and reported a major reduction peak at 720–750 °C that was assigned to the reduction of the crystalline Na<sub>2</sub>WO<sub>4</sub> phase.<sup>45,47</sup> This assignment is in agreement with the reduction peak in the 690–740 °C range, for our 5% Na<sub>2</sub>W/SiO<sub>2</sub> catalysts, associated with the reduction of crystalline Na<sub>2</sub>WO<sub>4</sub> NPs. In addition to the significant reduction in the 720–750 °C range, the H<sub>2</sub>-TPR profiles in the literature also exhibited a weak, broad reduction peak in the lower temperature range of 625–675 °C, but the authors could not explain the origin of this peak.<sup>28,45,47</sup> The work herein reveals, for the first time, that the lower H<sub>2</sub> reduction peak is due to the presence of dispersed phase Na-WO<sub>4</sub> surface sites in these catalysts that were also present in the catalysts previously reported, but not identified.

### c. Catalytic properties of surface sites in model SiO<sub>2</sub>-supported tungsten oxide catalysts for OCM

The catalytic performance of the SiO<sub>2</sub> supported Na-WO<sub>x</sub> catalysts is investigated by CH<sub>4</sub> + O<sub>2</sub> TPSR experiments. The results (in Fig. 6 along with results presented in Fig. 2–5) suggest that the 5% Na<sub>2</sub>WO<sub>4</sub>/SiO<sub>2</sub> catalyst with strongly basic sites present as a mixture of crystalline and dispersed phases, with Na/W = 2 and Na/W < 2, respectively, led to co-evolution deep-oxidation products under OCM reaction conditions. However, the 8% WO<sub>x</sub>/0.4% Na/SiO<sub>2</sub> catalyst, which only contains mildly basic, dispersed phase Na-WO<sub>4</sub> sites with Na/W = 0.4, suppresses the formation of deep-oxidation products, albeit their lower activity. The distinct chemical properties of the stoichiometric Na/W = 2 *versus* the non-stoichiometric Na/W = 0.4 sites in WO<sub>x</sub>-based catalysts towards methane activation during OCM introduce an often-overlooked parameter for tuning the selectivity of the active centers by varying the Na/W ratio in these catalysts. OCM selective catalytic sites originating from the dispersed phase instead of the crystalline phase of the catalyst were acknowledged only indirectly in a recent study which concluded that reducing the overall catalyst loading reduced

the size of the  $\text{Na}_2\text{WO}_4$  crystallites, leading to an increase in the catalytic activity of the catalyst.<sup>48</sup>

**Q10** Previously, a report<sup>45</sup> investigating the effect of using different precursors for Na and W observed that a catalyst made by impregnating the  $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$  precursor into synthetic  $\alpha$ -cristobalite yielded poorer catalytic activity than the one prepared by impregnating the precursor into amorphous  $\text{SiO}_2$ , which then transformed into cristobalite *in situ* during calcination. The  $\text{H}_2$ -TPR results of the same study, for the  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalyst prepared using the amorphous  $\text{SiO}_2$  support, reported a reduction peak at  $\sim 625^\circ\text{C}$  (on the shoulder of the  $750^\circ\text{C}$  reduction peak from the crystalline  $\text{Na}_2\text{WO}_4$  phase) corroborating the reduction behavior observed in this work for surface Na- $\text{WO}_4$  sites with  $\text{Na}/\text{W} \ll 2$ . It can be suggested that as amorphous  $\text{SiO}_2$  transforms into the cristobalite phase during calcination, facile  $\text{Na}^+$  ions migrate into the  $\text{SiO}_2$  bulk leading to a decrease in the surface Na concentration, effectively generating dispersed phase Na- $\text{WO}_4$  surface sites with  $\text{Na}/\text{W} < 2$ , which are significantly more  $\text{C}_2$  selective, but less active for OCM.

Other authors investigated the interactions of Na- $\text{WO}_x$  oxides in the catalyst and concluded that the  $\text{WO}_4$  tetrahedron on the 5% $\text{Na}_2\text{WO}_4/\text{SiO}_2$  catalyst was distorted by the interaction of crystalline  $\text{Na}_2\text{WO}_4$  with the  $\text{SiO}_2$  support.<sup>10</sup> This is contrary to the results presented here since crystalline  $\text{Na}_2\text{WO}_4$  does not interact with the  $\text{SiO}_2$  support and the surface sites are responsible for the appearance of the Raman band originating from the dispersed phase Na- $\text{WO}_4$  surface sites. Lastly, it can be noted that a handful of previous reports hypothesized about the pseudo-tetrahedral  $\text{WO}_4$  as being the active site for OCM.<sup>10,19,50,51</sup> However, none of these reports confirmed the presence of dispersed phase Na- $\text{WO}_4$  sites or the effect of Na-coordination on the  $\text{WO}_4$  structure. The present work shows that the presence of various catalyst phases (crystalline *vs.* dispersed *vs.* nanoparticles) is possible. Furthermore, the association of the activity during OCM with the  $\text{WO}_4$  units in the crystalline  $\text{Na}_2\text{WO}_4$  phase is inaccurate since crystalline  $\text{Na}_2\text{WO}_4$  melts at  $\sim 700^\circ\text{C}$  and is not present under OCM conditions.

## Conclusions

Application of modern *in situ* physical (Raman, IR, UV-vis) and chemical probe (TPSR, TPR) spectroscopic techniques has provided new insights into supported Na- $\text{WO}_x/\text{SiO}_2$  catalysts during OCM. The traditionally prepared catalysts corresponding to 5% $\text{Na}_2\text{WO}_4$  nominal loading with a  $\text{Na}/\text{W}$  molar ratio of 2, especially from the  $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$  precursor, resulted in catalysts with  $\text{SiO}_2$  in the cristobalite phase co-populated with crystalline  $\text{Na}_2\text{WO}_4$  ( $\text{Na}/\text{W} = 2$ ) and dispersed Na- $\text{WO}_4$  ( $\text{Na}/\text{W} < 2$ ) phases. In contrast, the catalysts prepared *via* a modified impregnation method using individual precursors  $\text{NaOH} + \text{AMT}$  in carefully controlled proportions to maintain the  $\text{Na}/\text{W}$  molar ratio well below 2 resulted in catalysts with  $\text{SiO}_2$  in the amorphous phase, populated only with dispersed phase Na- $\text{WO}_4$  surface sites with  $\text{Na}/\text{W} < 2$ . The dispersed phase Na- $\text{WO}_4$

surface sites with  $\text{Na}/\text{W} < 2$  were found to be more geometrically distorted, less basic in nature, and more reducible than crystalline  $\text{Na}_2\text{WO}_4$  ( $\text{Na}/\text{W} = 2$ ). Moreover,  $\text{CH}_4 + \text{O}_2$  TPSR results provide direct experimental evidence that the catalyst with only dispersed phase Na- $\text{WO}_4$  sites with  $\text{Na}/\text{W} < 2$  was less active for the formation of  $\text{CO}_x$  products (hence, more selective) and initiated  $\text{C}_2\text{H}_6$  formation at higher temperature (hence, less active) than the traditional  $\text{Na}_2\text{WO}_4/\text{SiO}_2$  ( $\text{Na}/\text{W} = 2$ ) catalyst that contains both dispersed and crystalline phases. For the first time, the present investigation establishes the identity and crucial role of the dispersed phase, Na-coordinated, pseudo-tetrahedral  $\text{WO}_4$  sites on the  $\text{SiO}_2$  support surface in methane activation during OCM. Moreover, the long speculated role of the crystalline cristobalite phase of  $\text{SiO}_2$  towards OCM has been experimentally disproven, since the catalysts with  $\text{Na}/\text{W} < 2$  retain  $\text{SiO}_2$  in the amorphous phase due to the low concentrations of Na available, yet produce better final catalysts than their cristobalite supported counterparts.

## Conflicts of interest

There are no conflicts of interest to declare.

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