

An Under-Appreciated Source of Reproducibility Issues in Cross-Coupling: Solid-State Decomposition of Primary Sodium Alkoxides in Air

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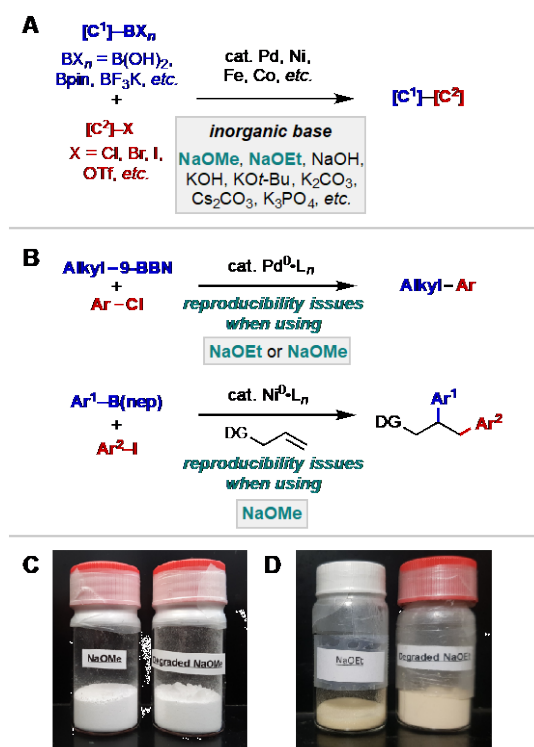
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ABSTRACT: The decomposition of primary sodium alkoxide salts under ambient storage conditions and the effects of this phenomenon on commonly employed transition-metal-catalyzed cross-coupling reactions are described. By utilizing NMR, IR, and Raman spectroscopy, along with a modified Karl Fischer analysis, the main inorganic degradants were characterized, and CO₂ in the air was found to be a critical reactant within the decomposition process. The effects of storage conditions on decomposition were evaluated, and the preliminary experiments to understand the kinetics of this process were performed.

Metal alkoxide salts are widely used bases in organic synthesis.^[1] Sodium salts derived from primary alcohols (i.e., NaOMe and NaOEt) are among the simplest, most ubiquitous, and most commonly employed.^[2] In particular, they find widespread use in Suzuki–Miyaura cross-couplings and related methods that constitute core synthetic technology in academia and industry (Figure 1A).^[3] These alkoxide bases can be synthesized using classical procedures from the literature or purchased from essentially all major commercial vendors, either as solutions or in the solid state.

During the course of research on metal-catalyzed cross-coupling reactions in our research laboratories (Figure 1B), we experienced batch-to-batch reproducibility issues in reactions employing commercial lots of NaOMe or NaOEt.^[4] After a systematic investigation, the issues of reproducibility were determined to originate from the alkoxide base, which prompted a detailed investigation to understand (1) the differences between these lots of free-flowing white or off-white powders, which appear similar across lots by visual inspection (Figure 1C and D) and (2) the consequences of these composition differences on cross-coupling reactivity. Though the air instability of these salts has been discussed in several literature accounts, it is commonly believed that the predominant degradant is NaOH from trace moisture in the air.^[5] Herein, we show that decomposition of solid NaOMe and NaOEt in air is more pervasive and more complex than has been previously appreciated. As a consequence, it is likely that synthetic chemists unknowingly use degraded batches of these bases on a regular basis. We an-



ticipate that the findings described below will directly impact alkoxide base screening in organic and organometallic reaction development and will allow rationalization of idiosyncratic sample-to-sample reactivity differences.

Figure 1. A) General depiction of Suzuki–Miyaura-type cross-coupling reactions that generally require inorganic base. B) Reactions of interest to our laboratories where reproducibility issues stemming from NaOMe/NaOEt were first identified. C) Comparison of NaOMe (left) and degraded NaOMe (right). D) Comparison of NaOEt (left) and degraded NaOEt (right).

The investigation of NaOMe began with a ^{13}C NMR study.^[6] When using D_2O as the solvent, we attribute the peak from MeOD/MeOH to NaOMe. We were surprised to see that major species in one of the lots did not correspond to NaOMe/MeOH. By a comparison with reference standards, we were able to identify sodium formate and sodium carbonate as two inorganic impurities, where sodium formate is the major species (Figure 2). This commercially-obtained lot was actually a 4.5:1 ratio of sodium formate to methoxide/methanol by ^1H NMR in D_2O .^[7] Comparison of different lots of sodium methoxide showed varied levels of sodium formate and sodium carbonate. For example, under a controlled dry aerobic environment for extended times, NaOMe was predominantly converted to sodium formate, suggesting the degradation of sodium methoxide is highly dependent on the storage conditions. Analogous results were observed with NaOEt (see SI).

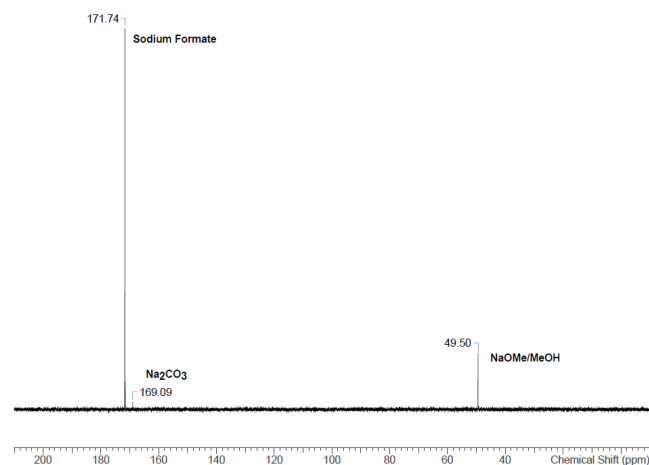


Figure 2. ^{13}C NMR of a commercially obtained lot of NaOMe used in initial Suzuki reaction indicating significant decomposition to HCO_2Na and Na_2CO_3 .

Having established a means of assaying the level of degradation of NaOMe and NaOEt lots by NMR,^[8] we then carried out a systematic study of how degradation state of the base impacts three model reactions: (a) a $\text{Pd}(0)$ -catalyzed $\text{C}(\text{sp}^2)\text{--C}(\text{sp}^3)$ Suzuki–Miyaura cross-coupling related to an active pharmaceutical ingredient currently under investigation at Bristol Myers Squibb, (b) a $\text{Ni}(0)$ -catalyzed amide-directed alkene 1,2-diarylation developed in the Engle lab,^[9] and (c) a $\text{Ni}(0)$ -catalyzed $\text{C}(\text{sp}^2)\text{--C}(\text{sp}^3)$ cross-coupling recently reported in the literature by the Watson lab.^[10]

We first examined a $\text{C}(\text{sp}^2)\text{--C}(\text{sp}^3)$ Suzuki–Miyaura cross-coupling between an alkyl-9-BBN nucleophile^[3b] and an electron-poor aryl chloride (Scheme 1). The degraded lot of

NaOEt gave low yield when 1.5 or 3.0 equiv was used (Entries 1 and 2). An authentic commercial lot furnished the product in nearly quantitative yield when 1.5 equiv was used (Entry 3), but interestingly gave very low yield when 3.0 equiv was used (Entry 4). Comparison of Entries 2 and 4 shows that for a given base loading, degraded NaOEt can actually lead to higher yields than authentic material—a situation that may not be uncommon during reaction optimization. An authentic homemade lot performed similarly to the authentic commercial lot (Entry 5). Lastly, because NaOEt was not reproducible, we were able to obtain reliably high yield with K_3PO_4 (Entry 6).

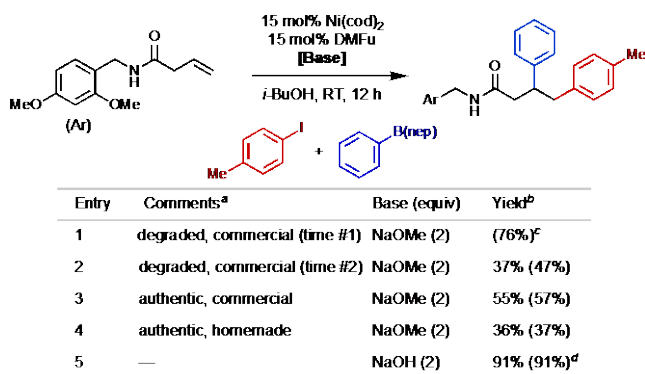
Scheme 1. $\text{C}(\text{sp}^2)\text{--C}(\text{sp}^3)$ Suzuki–Miyaura cross-coupling

Entry	Comments ^a	Base (equiv)	Yield ^b
1	degraded, commercial	NaOEt (1.5)	51%
2	degraded, commercial	NaOEt (3.0)	58% ^c
3	authentic, commercial	NaOEt (1.5)	96% (95%)
4	authentic, commercial	NaOEt (3.0)	<5% ^c
5	authentic, homemade	NaOEt (1.5)	97% (95%)
6	—	K_3PO_4 (1.5) ^d	99% (96%)

^aThe ‘degraded’ sample contained <1% NaOEt by ^1H NMR analysis; the ‘authentic’ sample contained 99% NaOEt by ^1H NMR analysis (see SI). ^b ^1H NMR yield with CH_2Br_2 as internal standard. Isolated yield in parentheses. Yields represent the average of two independent runs. ^cYield reflects the results of a single run. ^d H_2O (5 equiv) as additive.

We then moved on to test an amide-directed nickel-catalyzed alkene 1,2-diarylation method employing an aryl iodide and an arylboronic ester coupling partner (Scheme 2), which in pilot studies showed promising reactivity with NaOMe as base.^[9] A degraded commercial sample was tested at two time points, roughly 20 months apart while the sample was capped under air. Over time, further degradation was evident by ^1H NMR. Using these two different degradation states of the NaOMe sample, 76% and 43% isolated yields were obtained (Entries 1 and 2), illustrating how the inherent air instability of NaOMe can lead to reproducibility issues over time. Authentic commercial NaOMe gave modest yield (Entry 3), while homemade NaOMe was slightly lower yielding (Entry 4), potentially due to seemingly minor purity differences. We were unable to develop a reproducible, robust transformation with NaOMe, and ultimately found that reproducibly high yield could be obtained with solid NaOH as the base, as reported in the published protocol (Entry 5).

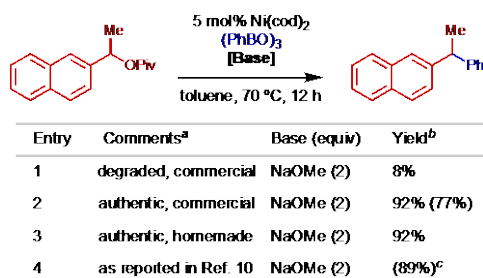
Scheme 2. Nickel-catalyzed alkene 1,2-diarylation



^aThe 'degraded' samples at time #1 and time #2 refer to the same lot after 20 months of storage under air conditions with lid closed, which contained <35% NaOMe and <21% NaOMe, respectively, by ¹H NMR analysis; the 'authentic' sample contained 99% NaOMe by ¹H NMR analysis. ^b¹H NMR yield with CH₂Br₂ as internal standard. Isolated yield in parentheses. Yields represent the average of two independent runs. ^cYield reflects the result of a single run. ^dIn Ref. 9, 83% yield was reported under these conditions (for a single run).

Finally, we tested a recently reported nickel-catalyzed benzylic pivalate / triaryl boroxine cross-coupling developed by the Watson lab using NaOMe as the base (Scheme 3).^[10] The effects of base purity on reactivity were striking, with degraded material giving only 8% product yield (Entry 1), while authentic homemade and commercial samples recapitulated the high yield reported in the original report (Entries 2–4).

Scheme 3. Nickel-catalyzed benzylic pivalate/boroxine cross-coupling



^aThe 'degraded' sample contained <6% NaOMe by ¹H NMR analysis; the 'authentic' sample contained 99% NaOMe by ¹H NMR analysis. ^b¹H NMR Yield with CH₂Br₂ as internal standard. Isolated yield in parentheses. Yields represent the average of two independent runs. ^cIn Ref. 10, an enantioenriched electrophile was employed, and the reaction proceeded in a stereoinvertive fashion. In our experiments, a racemic electrophile was used.

With reactivity data corroborating the previously established NMR data, we investigated the degraded and pure lots of NaOMe by Raman spectroscopy in order to establish the identity of the full suite of degradants (Figure 3) and to set the stage for in situ monitoring of this process over time (vide infra).^[11] This analysis provided additional evidence that high-quality and low-quality lots of NaOMe were vastly

different in terms of composition. Comparison of the low-quality lot with reference standards also provides evidence for the presence of sodium formate and sodium carbonate.

The NMR and Raman techniques helped identify two inorganic impurities in NaOMe, but neither of these two techniques can identify NaOH, which was presumed to be present from the reaction of NaOMe with moisture in the air. A modified Karl Fischer analysis of the low-quality lot of NaOMe provided the combined percentage of sodium carbonate and sodium hydroxide impurities, but the method is not specific for either species (as sodium carbonate will react to form sodium hydroxide during the test). Although analysis of the low-quality material by this modified technique indicated significant degradation to either sodium carbonate, sodium hydroxide or a mixture of both, we were unable to specify the exact composition or presence of either material based on this test.

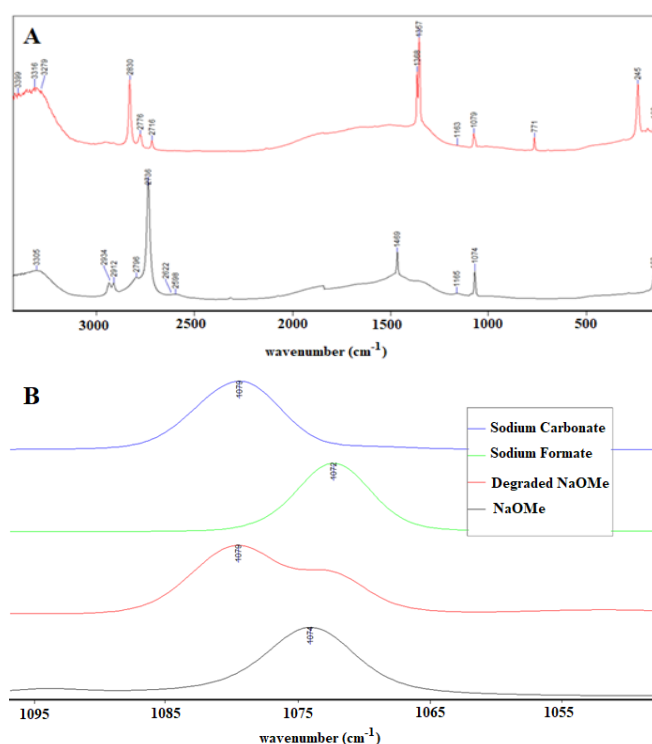


Figure 3. Raman of NaOMe and reference standards. A) Comparison of NaOMe (black) with commercially available, degraded NaOMe (red). B) Comparison of NaOMe (black) with commercially available, degraded NaOMe (red) along with standards of Na₂CO₃ (blue) and HCOONa (green), showing that commercially available, degraded NaOMe contains both Na₂CO₃ and HCO₂Na.

Having utilized the common spectroscopic techniques to investigate impurities, we still did not have a clear understanding of the composition of the degraded NaOMe. To provide further clarification, we performed a series of ²³Na solid-state NMR (ssNMR) studies.^[12] According to the literature, NaOH,^[13] NaOMe,^[2c, 14] and HCO₂Na^[15] exist as a single phase/polymorph with Z' = 1 (one molecule in the asymmet-

ric unit of the crystal structure). Each molecule in the asymmetric unit of the crystal structure will have a ^{23}Na atom that is represented by a quadrupolar powder pattern in ssNMR due to the quadrupolar nature of the ^{23}Na nucleus (spin $> 1/2$). In the case of Na_2CO_3 ,^[16] there exists the possibility for multiple polymorphs or $Z' > 1$ for one polymorph. To help explain how to interpret the data, representative simulated spectra using DMFit^[17] for two inequivalent sodium species are shown in Figure 4. The entire signal represents the Na environment, and it is clear looking at the spectra that these two ^{23}Na resonances represent two different species.

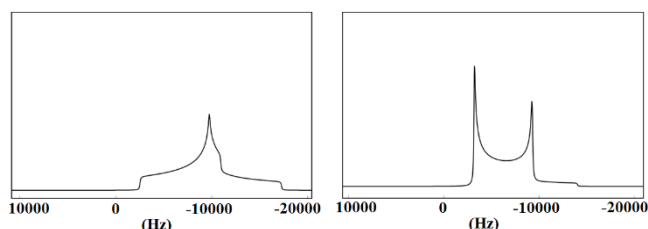


Figure 4. Representative spectral simulation (using DMFit) for ^{23}Na (Spin = $3/2$) with a quadrupolar coupling constant (C_Q) of 4.5 MHz and quadrupolar asymmetry parameters, η of 1 (left) and 0 (right) under static conditions. These patterns represent the central transitions of spin $3/2$ (^{23}Na), broadened by quadrupolar interaction to the second order, under magic angle spinning (MAS).

The stacked quadrupolar powder patterns clearly show different ^{23}Na environments for the degraded NaOMe and reference standards, which allows us to visually compare the spectra (Figure 5). Note that for the degraded NaOMe to be 100% pure, it would have to be an identical match to the NaOMe standard. Any difference between the spectra corresponds to an impurity present in the degraded lot. Two different degraded lots were analyzed for comparison. As they are inequivalent to each other, there are varying degrees of decomposition in the two different lots. Comparison of the degraded lots to the NaOMe standard show very different spectra, providing further evidence for the decomposition of NaOMe. The degraded spectra show some common features compared to the three inorganic impurity reference standards (Na_2CO_3 , HCO_2Na , and NaOH), but it is not an exact match for any of them either, suggesting that the degraded NaOMe is a mixture of the three inorganic salts.

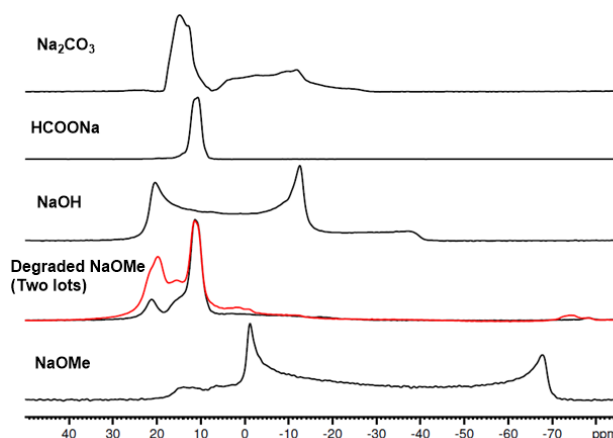


Figure 5. ^{23}Na NMR of NaOMe samples and reference standards. Authentic NaOMe (bottom) and two degraded NaOMe samples (second from bottom).

One of the benefits of utilizing ^{23}Na ssNMR is the ability to fit the spectral data in order to calculate the composition of the degraded NaOMe based to the standard spectra. Based on the NMR spectral fitting by DMFit, one lot of degraded NaOMe (black spectrum, Figure 5) can be fitted into four components^[18] that are comprised of only two degradants (Na_2CO_3 and HCO_2Na) (Table 1). While the first component can be assigned to Na_2CO_3 or HCO_2Na , the next three match either Na_2CO_3 or HCO_2Na , providing further evidence for the presence of these two inorganic salts as the two main degradation products. This analysis also suggests that contrary to the common belief that NaOH is formed when NaOMe is exposed to moisture in the air, NaOH is not present in the two degraded lots of NaOMe tested by ^{23}Na ssNMR.^[19] Further, if we assume that modified Karl Fischer analysis was only testing for Na_2CO_3 , the Karl Fischer analysis showed 40% Na_2CO_3 , which corresponds to the spectral fit data. Therefore, the degradation of NaOMe to Na_2CO_3 and HCO_2Na is supported in each of the analytical techniques enlisted: ^1H NMR, ^{13}C NMR, ^{23}Na ssNMR, Raman spectroscopy, and Karl Fischer.

Table 1. ^{23}Na MAS NMR spectral fitting results giving insights into the degraded NaOMe (Black spectrum in Figure 4). Fitting is completed using DMFit.

Component no.	%	Proposed degradant
1	12.52	Na_2CO_3 or HCO_2Na
2	20.37	Na_2CO_3
3	48.45	HCO_2Na
4	18.66	Na_2CO_3

Having established unambiguously that sodium alkoxide salts are capable of decomposing into a variety of other sodium salts in the solid state, we next sought to establish a general picture of the kinetics and mechanism of these processes. To this end, the decomposition of NaOMe under air

was tracked as a model system (Figure 6). Upon holding a sample of authentic NaOMe in air for five days, a small peak for sodium formate began to appear by ^1H NMR in addition to a new major peak present in both the ^1H and ^{13}C NMR, which was identified as sodium methyl carbonate (SMC). Sodium methyl carbonate is formed from the reaction of sodium methoxide with carbon dioxide.^[20,21] Reanalysis of the sample in D_2O after 18 hours resulted in nearly complete consumption of SMC by ^1H NMR. While no new impurities are observed by ^1H NMR (blue spectrum), ^{13}C NMR analysis indicates that this sample is cleanly converted from SMC to Na_2CO_3 (see SI). Interestingly, despite a clear difference in quality and state of decomposition, the fresh lot of NaOMe (red spectrum) and the decomposed sample (blue spectrum) are nearly identical by ^1H NMR analysis and are also indistinguishable visually (both are white, free-flowing solids).

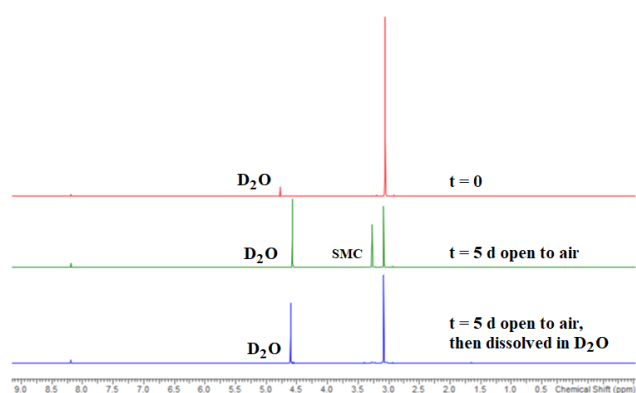


Figure 6. ^1H NMR degradation study. Initial spectra of $t = 0$ (red). Solid sample held for 5 d at room temperature open to air (green). Solid sample held under air at RT for 5 d, then dissolved in D_2O for 18 h at RT (blue).

Storage of NaOMe in a CO_2 -rich environment did lead to the appearance of SMC, but extended hold times of this sample in D_2O result in decomposition to sodium bicarbonate rather than sodium carbonate, as indicated by ^{13}C NMR (see Supporting Information). Once again, this decomposed sample is indistinguishable from a pure lot of NaOMe visually and by ^1H NMR. These results suggest that the storage conditions of the sodium methoxide can greatly impact the amount and type of degradation products observed. It is postulated that a CO_2 -rich environment would result in rapid and complete conversion of NaOMe into SMC, whereupon introduction of D_2O would result in NaHCO_3 production. Alternatively, under air, only partial decomposition of NaOMe would take place, followed by either (1) methoxide-promoted demethylation of SMC, or (2) hydrolysis and methoxide-promoted deprotonation of NaHCO_3 (Figure 7).^[21b] Either way, the rate of decomposition of sodium methoxide with atmospheric levels of CO_2 (currently around 412 ppm) is remarkable.

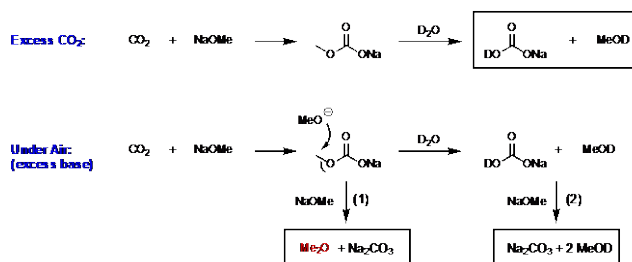


Figure 7. Postulated decomposition pathways for NaOMe under CO_2 or air atmosphere.

Although it is infeasible to quantitatively track each inorganic degradant arising from NaOMe over time, we nevertheless wanted to have an idea of how long NaOMe is stable under various conditions. When monitoring NaOMe left open to the air by Raman spectroscopy over time, changes in the spectra are observed in a matter of hours, indicating that decomposition begins almost immediately (Figure 8). Further experiments show that both the rate and pathway of degradation are influenced by the atmospheric conditions and surface area exposed. Raman sampling of material near the air–solid interface show decomposition occurring; in contrast, sampling of material well below the interface shows non-degraded material until such time that air has penetrated deeper into the sample. After leaving the sample exposed to air, mixing it, and reanalyzing it, the data showed that degradation was more progressed on the surface. However, we found that under a dry nitrogen environment, there was no detection of degradation over several days. Therefore, we suggest storing these sodium alkoxides salts under an inert atmosphere.

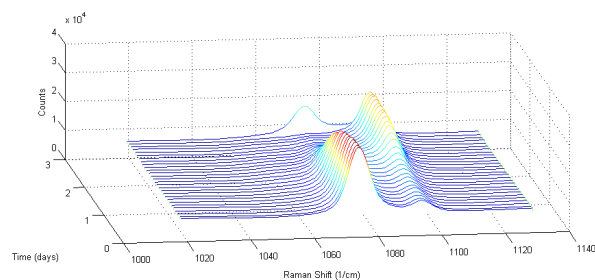


Figure 8. Degradation of NaOMe over time by Raman Spectroscopy. Continual scanning of the solid–air interface of the vial over 3 d. Final scan was well below the solid–air interface of the vial, demonstrating no decomposition occurred below the surface.

Having a better understanding of the degradation of NaOMe, we performed a similar series of experiments with several related salts (see Supporting Information). We first tested various lots of sodium ethoxide using the same workflow described above, which was found to be similarly unstable, with observable decomposition into sodium acetate (NaOAc) and HCO_2Na .^[23] Preliminary experiments with representative secondary and tertiary sodium alkoxide salts, namely NaOi-Pr , NaOt-Bu , and NaOt-Amyl , revealed solid-state decomposition within 2 days, as tracked by Raman spectroscopy.^[23] Though full characterization of the

major degradant(s) in these cases is outside of the scope of the present study, the plausible pathway would again involve initial reaction with CO₂ to yield sodium 2°/3°-alkyl carbonate. Furthermore, degradation of NaOPh was observed by Raman spectroscopy on a similar time scale compared to the sodium alkoxides. We briefly evaluated alkoxide bases containing other metal cations, namely KOMe and LiOMe, which did not show decomposition over two days when exposed to air. Thus, this unique decomposition process appears to be particularly facile with sodium alkoxides/aryloxides under normal handling conditions for reasons that remain unclear at this time.

The above studies have revealed a complication in working with sodium alkoxide salts that we wish to underscore: there is no single analytical technique that provides a quantitative read-out of *all organic and inorganic materials present in a given sample*. Hence, for the purposes of facilitating use in an organic chemistry lab with standard equipment, we have put together the following step-by-step user's guide.

Using and Maintaining High-Quality NaOR Salts – A User's Guide:

- (1) In general, the most reliable method of obtaining high-quality/purity NaOR salts is to prepare them independently using inert atmosphere techniques (e.g., N₂ or Ar atmosphere Schlenk line or glovebox) from Na⁰ and the corresponding alcohol.^[2c] The salts should be used immediately, quenched and safely discarded, or stored using the guidelines below.
- (2) In the event that it is more convenient to acquire NaOR from a commercial source, the following guidelines are highly recommended:
 - a. Upon receipt, transfer container to inert atmosphere glovebox (if unavailable, see b.).
 - i. Assay sample by ¹H NMR in D₂O. Check for presence of any peak that does not correspond to the conjugate acid (i.e., the alcohol). [Note: It is important that the ¹H NMR sample is prepared from the exposed surface of the powder, as composition of surface may be different from lower, unexposed layers.]
 - ii. If sample is pure (>95%), use as desired and store/reuse in glovebox. It is good practice to re-assay periodically to ensure the quality remains high.
 - b. If no glovebox is available, plan to handle reagent under air for minimal time, flush vial with nitrogen, and reseal. Store in desiccator, or inert atmosphere glove bag (N₂ or Ar bag), if possible.
 - i. Assay sample by ¹H NMR in D₂O as above.
 - ii. If sample is pure (>95%), use as desired under a stream of N₂ or Ar, flush

headspace with N₂ or Ar, seal, and store.

- iii. Re-assay as above before subsequent use. For screening purposes, it is recommended that the quality is assessed prior to each set of reactions, or on a weekly basis at minimum.

In summary, we have described the decomposition of solid samples of NaOMe and NaOEt to various inorganic salts under air, a phenomenon that surprisingly does not appear to be accompanied by any change to physical appearance. By enlisting a battery of analytical techniques, we were able to identify principal degradants and obtain a preliminary understanding of the kinetics of the process at the solid–air interface. The pervasive nature of decomposition—even within “new” commercial lots—has widespread implications for methodology that employs sodium alkoxide bases, particularly given the unreliability of visual quality checks. As we have experienced firsthand in both academic and industrial research settings, reaction reproducibility can be heavily impacted by the batch-to-batch quality differences of these bases as well as the temporal instability of a given sample. We anticipate that the analytical methods described herein will serve as important quality tests that can be routinely used by organic chemists working with these chemicals. Moreover, by systematically studying this decomposition process and its impact on cross-coupling reactivity, we hope to draw attention to the extra precautions that should be kept in mind when employing solid sodium alkoxide and aryloxide bases.

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ASSOCIATED CONTENT

Supporting Information

Detailed experimental procedures, spectroscopic data, and compound characterization. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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(4) In our experience even ‘new’ commercial bottles can show evidence of significant degradation depending on the lot and supplier, likely due to upstream handling under non-inert conditions, followed by prolonged storage.

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(6) Once received in our respective labs, the lots of NaOMe and NaOEt (later found to be significantly degraded) had been stored in a dry desiccator. However, no additional protection from laboratory air was taken during storage.

(7) It is important to note that this particular sample of degraded sodium methoxide was originally synthesized by a commercial vendor approximately 4 years prior to these studies. It has been stored in a dry desiccator upon being receiving, but the previous history regarding how many times it was exposed to air is unknown.

(8) See Supporting Information for ^1H NMR spectrum.

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(11) We did not utilize IR spectroscopy since the sample would need to be in contact with the probe or benchtop unit ATR diamond window. We did use IR spectroscopy for sodium ethoxide due to the fluorescence of these samples but did not perform a time study. While this would be possible, the amount of sample studied would

be small and the relative amount of sample exposed to the air would be very high, so decomposition is likely to proceed very quickly and would not be representative of storage in a bottle. The Raman non-contact sampling allowed us to more closely replicate a bottle storage environment.

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(19) We note that this does not exclude formation of NaOH during the course of decomposition. For example, NaOH could be formed initially and react rapidly with CO_2 to furnish NaHCO_3 . Furthermore, under high-humidity storage conditions, NaOH formation would presumably be more likely.

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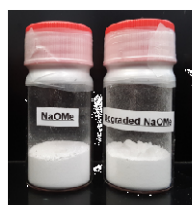
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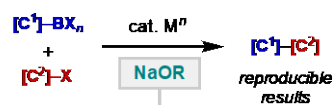
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(22) See Supporting Information for ¹H NMR spectrum.

(23) See Supporting Information for studies on the degradation
of NaOEt and NaOt-Bu.



visual purity analysis **X**



• 1H and ^{13}C NMR • ^{23}Na SS-NMR
 • Karl Fischer titration • IR • Raman

spectroscopic purity analysis **✓**