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9-Borafluorenes: Synthesis, Properties, and Reactivity

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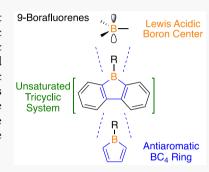
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ABSTRACT: This review covers all aspects of 9-borafluorene chemistry, from the first attempted synthesis in 1960 to the present. This class of molecules consists of a tricyclic system featuring a central antiaromatic BC_4 ring with two fused arene groups. The synthetic routes to all 9-borafluorenes and their adducts are presented. The Lewis acidity and photophysical properties outlined demonstrate potential utility as sensors and in electronic materials. The reactivity of borafluorenes reveals their prospects as reagents for the synthesis of other boron-containing molecules. The appealing traits of 9-borafluorenes have stimulated investigations into analogues that bear different aromatic groups fused to the central BC_4 ring. Finally, we offer our views on the challenges and future of borafluorene chemistry.



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1. INTRODUCTION

9-Borafluorenes consist of a tricyclic system featuring a BC₄ ring with two fused arene groups. These molecules can be viewed as polycyclic variants of boroles with extended conjugation as boroles and 9-borafluorenes both contain an antiaromatic unsaturated four π -electron BC₄ ring. Alternatively, 9-borafluorenes can be described as boron congeners of fluorene in which the tetrahedral carbon center linking the biphenyl unit is replaced by a trigonal planar boron center with a vacant porbital. The extended conjugation and antiaromatic state of 9-borafluorenes engender unique optoelectronic properties and diverse reactivity.

Polycyclic aromatic hydrocarbons (PAHs) are widely used in electronic materials due to their low HOMO–LUMO energy gaps and conducting properties. PAHs with boron, such as in 9-borafluorenes, introduces a vacant orbital that can alter these properties, in many cases enhancing them for potential utility in devices. Boron doped PAHs have been recognized to have appealing properties for components in electronic materials, including organic light emitting diodes (OLEDs), 9-17 organic photovoltaic cells (OPVs), 10-18 organic field-effect transistors (OFETs), 9,11,12,14,15,17,18 medical imaging agents, 11,14,18 and sensors.

This review covers the entire history of 9-borafluorene chemistry beginning with the initial synthetic attempts by Davidson and French in 1960²⁰ to the present day. Despite the seminal synthesis of 9-borafluorene derivatives by Köster and Benedikt in 1963,²¹ only sporadic research on borafluorenes was published in the remainder of the 20th century. In general, boron heterocycle research has become a rapidly growing field since the turn of the century, ^{10–12,15,17,22–43} and borafluorene research is no exception. At the beginning of the 21st century, conjugated boracycles were recognized for their potential as components in electronic materials and devices with recent research focused on enhancing photophysical properties of these species and developing their utility as reagents. ^{8–16,18,19,30,35,37,44–48}

The scope of the review is comprehensive and includes all aspects of borafluorene chemistry. The synthesis of all known borafluorenes and their Lewis acid-base adducts are presented. The methods employed to construct the central borafluorene core, modification of the substituent at boron, and functionalization of the biphenyl backbone are all disclosed. The properties of borafluorenes are discussed with an emphasis on the Lewis acidity, absorbance, and fluorescence that can be taken advantage of in sensory applications and in electronic devices. The Lewis acidic boron center and antiaromatic ring give diverse synthetic opportunities to construct more sophisticated boroncontaining molecules. The reactivity spans deborylative ring opening, intra- and intermolecular ring expansion reactions, thermal rearrangements, reduction, and metal complexation. There have been several reports of molecules that share the same borole core but have different aromatic groups fused to the BC₄

ring: a brief summary of these compounds is also included. Finally, an outlook on the field is presented.

Despite being known since 1963, a compilation focused on 9-borafluorenes is absent in the literature. In contrast, their nonannulated analogues, boroles, have been the subject of multiple reviews. Boron heterocycles and boron-doped polycyclic aromatic hydrocarbons have been covered extensively in the secondary literature. 1-19,22-44,47,55-71 The aim of this document is to present a comprehensive review on 9-borafluorene species to serve as a resource for research and teaching.

2. SYNTHESIS

Constructing the central borole ring is a crucial step in the synthesis of 9-borafluorenes, which can be accomplished through intramolecular ring closure reactions and transmetalation reactions. Functionalization of 9-halo-9-borafluorenes at boron is an efficient method to diversify 9-borafluorene derivatives, which is appealing as the substituent on boron can alter the optical/electronic properties and stability. The synthetic strategies are addressed thoroughly in this section. Because 9-borafluorenes feature a tricoordinate boron center that is susceptible to bind Lewis bases to form tetracoordinate species, many 9-borafluorene Lewis acid—base adducts have been synthesized and are included in this section.

2.1. Intramolecular Ring Closure Reactions

2.1.1. Thermolysis of 2-Biphenylylboranes. Attempts toward the synthesis of 9-borafluorenes by a ring closure strategy date to 1960, in which 2-(dichloroboryl)biphenyl (1) was used as a precursor to attempt to prepare 9-borafluorenes (2 and 3) by Davidson and French (Figure 1a).²⁰ Their attempts were

Figure 1. (a) Original attempts to synthesize 9-borafluorenes. (b) Pioneering thermochemical synthesis of 9-borafluorenes. (c) Reaction mechanism for the synthesis of *n*Pr and *i*Bu substituted 9-borafluorenes.

unsuccessful in generating 9-chloro-9-borafluorene (2) because the $AlCl_3$, used as the arylation catalyst, reacted uncontrollably. Preparation of 9-diethylamino-9-borafluorene (3) from this method also failed as 2-(1-chloro-1-diethylaminoboryl)biphenyl (4) could not be isolated and the in situ reaction resulted in a complex mixture of compounds. 20

Figure 2. (a) Reduction of ArBX₂ reagents (Ar = 2,6-Mes₂C₆H₃), Mes = 2,4,6-trimethylphenyl. (b) Mechanism to generate 17. (c) Reduction of TipterphenylBBr₂ with KC₈ (Tip = 2,4,6-triisopropylphenyl).

The pioneering report by Köster and Benedikt in 1963 disclosed the thermolysis of 2-biphenylyldialkylboranes, and 2biphenylyldiphenylborane (5-8) induced the ring closure to access 9-borafluorenes (9-12) in moderate yields (40-65%) with a hydrocarbon byproduct (Figure 1b).²¹ It is notable that the substituent on boron impacts the reaction. For 9-propyl-9borafluorene (11) or 9-isobutyl-9-borafluorene (12), a dehydroboration (propylene or isobutene release) first generates a secondary borane intermediate (13 and 14, respectively) that subsequently rearranges to the target 9-alkyl-9-borafluorene (11 and 12), concomitant with H₂ elimination (Figure 1c). In these reactions, the target compounds were obtained in lower yields (40-42%) than those that did not proceed through secondary borane intermediates (55-65%).²¹ Although a milestone in borafluorene synthesis, this synthetic route is limited by the high temperatures required.

2.1.2. Alkali Metal Reduction of Arylboron Dihalides. In 1996, Grigsby and Power reported the isolation of a series of anionic and dianionic 9-borafluorene species (17-21) from the alkali metal reductions of sterically hindered arylboron dihalides.⁷² Although the motivation for conducting the reactions was targeting diborenes (RB=BR), the reduction of $ArBX_2$ species ($Ar = 2,6-Mes_2C_6H_3$; X = Cl, 15; X = Br, 16) with excess lithium generated the dianionic 9-methyl-9-borafluorene species isolated as a monomer (17) in diethyl ether or a dimer $([17]_2)$ in benzene (Figure 2a). The generation of dianionic 17 is believed to occur by reduction of 15 or 16 to borylene 23 that is unstable and rearranges to 9-methyl-9-borafluorene 24, which is reduced to dianion 17 (Figure 2b). Reductions of terphenylboron dihalides with excess KC₈ gave anionic 9borafluorenes 18 and 19 with B-H bonds. The reduction with sodium generates a monoanionic 9-borafluorene species with sodium bound to the central BC_4 ring (20, Figure 2a).

Reduction of a bulkier triisopropyl-terphenylboron dibromide (22) with excess KC_8 in diethyl ether affords a diborate with a B–B bond and hydrides on each boron in 13% yield (21, Figure 2c). The presumed mechanism involves a rearrangement of borylene intermediate 25 to 9-H-9-borafluorene derivative 26 accompanied by the elimination of propylene. The resulting species (26) undergoes a one-electron reduction to form a radical that dimerizes to diborate 21.

2.1.3. Reaction of Terphenyllithium Reagents with H₂ClB·SMe₂. Ring closure reactions can also be mediated by tetracoordinate boron hydride reagents, exemplified in the synthesis of unsymmetrical 9-borafluorene 27 by the reaction of 2,6-bis(4-tert-butylphenyl)phenyllithium with H₂ClB·SMe₂ (Figure 3a). The yield is solvent dependent (70-75% in hexanes, 50-53% in diethyl ether, no product observed in THF), with coordinating solvents suppressing the formation of 27.73 The effect of substitution on the 2,6-aryl groups on the reactivity was evaluated by altering the terphenyllithium reagent with 3,5-dimethylphenyl-, 2-methylphenyl- and 2,6-dimesitylphenyllithium compounds in place of the 4-tert-butylphenyl substituents (Figure 3b). Interestingly, only the reaction of 2,6- $(3.5-Me_2C_6H_3)_2C_6H_3Li$ with $H_2ClB\cdot SMe_2$ resulted in the formation of an unsymmetrical 9-borafluorene akin to 28, albeit in low yield (21%). The other two reactions furnished dimeric arylborane species [(ArBH₂)₂; 29 and 30], which have a tendency to suffer from ligand scrambling to form Ar₂BH and BH₃.^{74,75} The reactivity is governed by the availability of hydrogens on the aryl substituent in the o,o'-positions. For instance, if one of the two hydrogens at the ortho-positions of the aryl substituent is replaced by methyl group, the dimeric borane (e.g., 29) is isolated. However, if the ortho-positions of the aryl group are all unsubstituted, the dimeric borane is not obtained as intramolecular C-H activation takes place at room temperature

Figure 3. Reactions of substituted terphenyllithium reagents with H_2 ClB·SMe₂ to access borafluorenes.

to generate the terphenyl-substituted 9-borafluorene (e.g., 28). ⁷⁶

2.1.4. Ring Closure Reactions from Boronic Esters. Boronic esters can be used as precursors to 9-borafluorene derivatives through ring closure reactions. In 2019, Urban, Durka, and coworkers reported the synthesis of 9-borafluorenes by the reaction of 2-bromo-2'-(dimethoxyboryl)biphenyl (31) or 2-bromo-2'-(dimethoxyboryl)octafluorobiphenyl (32) with tBuLi in THF at −105 °C (35 and 36, Figure 4). Fourcoordinate dimethoxyborate species 33 and 34 were proposed intermediates, which were quenched with HCl to afford the 9methoxy-9-borafluorenes. 77 Although yields were not reported, the crude products readily react with 8-hydroxyquinoline to generate the corresponding adducts (153 and 154) in good yields (70 and 75%, see Section 2.4.2, Table 9, entries 10 and 11). Similarly, 2-biphenylboronic acid 2,2-dimethyl-1,3-propanediol ester 37 can react with mesitylmagnesium bromide to introduce a Mes group on boron, the resulting intermediate 38 undergoes lithiation with tBuLi followed by the intramolecular ring closure reaction to produce 9-mesityl-9-borafluorene 39 in a yield of 37% (Figure 4b).⁷

2.2. Transmetalation

2,2'-Dilithiobiphenyl compounds are good precursors for assembling the 9-borafluorene scaffold via addition of a boron electrophile bearing two leaving groups. The dilithio compounds can be generated by lithium—halogen exchange from 2,2'-dihalobiphenyl compounds such as 2,2'-diiodobiphenyl or 2,2'-dibromobiphenyl. Derivatives of 2,2'-dilithiobiphenyl are important reagents in many synthetic routes toward 9-borafluorenes as they can serve as direct precursors to 9-borafluorenes or to other metallacycles, 75,87-93 which can act as mild reagents for borafluorene synthesis.

2.2.1. Metathesis of 2,2'-Dilithiobiphenyl Reagents with Boron Electrophiles. The reaction of a dilithiobiphenyl reagent with a boron electrophile was employed by Chung in 2002 to prepare 9-chloro-9-borafluorene (2) in 70% yield by the reaction of dilithiobiphenyl with boron trichloride (Table 1, entry 1). The dilithiobiphenyl intermediate was generated by lithium-halogen exchange of 2,2'-dibromobiphenyl with *n*BuLi. ^{94,95} Bettinger and coworkers later adapted the reaction conditions by altering the solvent from diethyl ether to hexanes for the lithiation and extending the reaction time to 3 days to produce 2 in 90% yield, ⁹⁶ although a later manuscript indicated a yield of only 49% (Table 1, entries 2 and 3). ⁹⁷

The 2,2'-dilithiobiphenyl mediated approach to 9-halo-9-borafluorenes is practical for the synthesis of 9-aryl-9-borafluorenes by replacing the BX₃ reagent (X = Cl or Br) with TipB(OMe)₂ 81,98 or 4-cyanophenylboronic acid pinacol ester. 99 Yamaguchi and coworkers used 2,2'-dibromobiphenyl, nBuLi, and TipB(OMe)₂ as a reagent combination to prepare 9-Tip-9-borafluorene (40) in one pot (Table 1, entry 4). 100 The reaction tolerated substitution on the biphenyl reagent to furnish 9-borafluorene derivatives with functional groups on the carbon backbone; however, the installation of substituents on the biphenyl backbone reduced the yield drastically with a range of 6–29% (41–44, Table 1, entries 5–8). 81,98,99,101

2.2.2. 9-Mercurafluorene and Magnesium Heterole Transmetalation Reactions. 2,2'-Dilithiobiphenyl intermediates enable access to 9-borafluorene derivatives; however, poor selectivity and yields were encountered with biphenyl substrates featuring halogen or methoxy substituents at the 4/4' and 5/5'-positions on the biphenyl framework. Main group heterofluorenes in which a heteroatom occupies the 9-position can undergo transmetalation reactions with boron reagents to furnish 9-borafluorenes, and this method can often tolerate

Figure 4. Synthesis of 35, 36, and 39 via ring closure reactions of boronic esters.

Table 1. 9-Borafluorene Syntheses from 2,2'-Dilithiobiphenyl Reagents

$$R^1$$
 R^2 R^3 R^3 R^4 R^4 R^4 R^4 R^5 R^5 R^5 R^6 R^7 R^8 R^8

entry	X	\mathbb{R}^1	\mathbb{R}^2	\mathbb{R}^3	R	Y	conditions	yield (%)	product
1	Br	Н	Н	Н	Cl	Cl	1. Et ₂ O, \sim -10 to -5 °C, 6 h	70	2 ^{94,95}
2	Br	Н	Н	Н	Cl	Cl	2. hexanes, -10 °C, 7 h 1. hexanes, RT, 3 d	90	2 ⁹⁶
							2. hexanes, 0 °C, overnight		97
3	Br	Н	Н	Н	Cl	Cl	 hexanes, RT, 3 d hexanes, 0 °C, overnight 	49	2 ⁹⁷
4	Br	Н	Н	Н	Tip	MeO	1. hexanes, −78 °C, 1 h	63	40 ¹⁰⁰
5	I	Br	Н	Н	Tip	MeO	2. THF, RT, 19 h then reflux, 2 h 1. Et ₂ O, -100 °C, 1 h	20	41 ⁹⁸
3	1	ы	11	11	ıμ	Mico	2. Et ₂ O, RT, 12 h	20	
6	Br	Н	MeO	Н	Br	Br	1. hexanes, RT, 3 d 2. hexanes, RT, 12 h	29	42 ¹⁰¹
7	Br	Н	MeO	MeO	Tip	MeO	1. THF, -78 °C, 30 min	19	43 ⁸¹
0.9		D.	**	**	C II CN	37 <i>a</i>	2. THF, RT, overnight	,	99
8 ^a	I	Br	Н	Н	p-C ₆ H ₄ CN	Y_2^a	1. THF, -100 °C, 30 min 2. THF, RT, overnight	6	44 ⁹⁹

^aFor entry 8, RBY₂ = 4-cyanophenylboronic acid pinacol ester where Y_2 = pinacolato.

Table 2. Metallacycle Mediated 9-Borafluorene Synthesis

entry	M	\mathbb{R}^1	\mathbb{R}^2	\mathbb{R}^3	\mathbb{R}^4	R	X	conditions	yield (%) ^a	compound
1	Hg	Н	Н	Н	Н	Cl	Cl	hexanes, -78 °C to RT, overnight	75	2 ¹⁰²
2	Hg	Н	H	H	H	Br	Br	hexanes, -78 °C to RT, overnight	75	45 ¹⁰²
3	Hg	Н	H	H	Н	I	I	hexanes, -78 °C to RT, overnight	77	46 ¹⁰²
4	Mg	Н	H	H	Н	Tip	MeO	THF	45	40 ⁸⁸
5	Mg	Н	Br	MeO	Н	Tip	MeO	THF	38	47 ⁸⁸
6	$SiMe_2$	Н	H	H	H	Br	Br	neat, RT, 2 d	80	45 ⁸⁹
7	$SiMe_2$	Н	H	H	Н	Br	Br	neat, 50 °C, 2 d	92	45 ⁹⁰
8	$SiMe_2$	Н	<i>t</i> Bu	H	Н	Br	Br	neat, 70 °C, 6 d	96	48 ⁷⁵
9	$SnMe_2$	F	F	F	F	Br	Br	benzene, -78 $^{\circ}\text{C}$ to RT, 4 h	77	49 ⁹¹
10	$SnMe_2$	F	F	F	F	C_6F_5	Cl	benzene, 70 °C, 7 d	44	50 ⁹¹
11	$SnMe_2$	Н	H	H	Н	C_6H_5	Cl	toluene, -78 °C to RT, overnight	99	10 ⁹²
12	$Sn(nBu)_2$	Н	I	H	Н	Cl	Cl	toluene, -78 °C to RT, 1 h	NR	51 ⁹⁰
13	$Sn(nBu)_2$	Н	I	Н	Н	Br	Br	toluene, -78 °C to RT, 1 h	NR	52 ⁹³
^a NR: No	t reported.									

substitution. In 1985, Narula and Nöth reported the synthesis of 9-halo-9-borafluorenes by the reactions of 9-mercurafluorene⁸⁷ with boron trihalides.¹⁰² The transmetalation proved to be an efficient method for the preparation of 9-borafluorenes in good yields among the chloro-, bromo-, and iodo-substituted compounds (2, 45, 46, Table 2, entries 1–3). However, reaction of 9-mercurafluorene with boron trifluoride did not produce the desired 9-fluoro-9-borafluorene.¹⁰² Dibenzo fused magnesium heteroles can also be used as precursors to 9-borafluorenes exemplified in the synthesis of the 9-aryl-9-borafluorenes 40 and 47 by the Yamaguchi group (Table 2, entries 4 and 5).⁸⁸ 2,2'-Diiodobiphenyl compounds were first converted to magnesium heteroles by directly reacting with

magnesium metal or by the transmetalation of MgBr₂ with in situ generated dilithiobiphenyl. The resulting magnesium heteroles react with TipB(OMe)₂ to give 9-borafluorenes **40** and **47** in 45% and 38% yields, respectively. 88

2.2.3. 9-Silafluorene Mediated Transmetalation. 9-Bromo-9-borafluorene (45) can also be accessed via the transmetalation of 9,9-dimethyl-9-silafluorene with boron tribromide (80% yield, Table 2, entry 6). ⁸⁹ Yamaguchi and coworkers improved the yield to 92% by increasing the reaction temperature from room temperature to 50 °C (Table 2, entry 7). ⁹⁰ A similar method proved to be effective for the synthesis of 2,7-di-*t*-butyl-9-bromo-9-borafluorene **48** (96% yield), which

was prepared by treating 2,7-di-*t*-butyl-9,9-dimethyl-9-silafluorene with BBr₃ at 70 °C for 6 days (Table 2, entry 8).⁷⁵

2.2.4. 9-Stannafluorene Mediated Transmetalation Reactions. The reactions of 9-stannafluorenes with BBr₃, 91 C₆F₅BCl₂, 91 and C₆H₅BCl₂, generate the corresponding 9-borafluorenes (10, 49–52, Table 2, entries 9–13). The method was effective for variants that have halides on the biphenyl unit. Although no yields were reported, the stannafluorene 53 reacts with BCl₃ to generate the 9-chloro-species which can react with Mes*Li (Mes* = 2,4,6-tritert-butylphenyl) to produce 2,7-diiodo-9-Mes*-9-borafluorene (54,Figure 5a) in 62% yield. 90,93 The 2:1 stoichiometric reaction of perfluorinated stannafluorene 55 with 1,2-(BBr₂)₂C₆F₄ furnished bis-9-borafluorene 56 in 81% yield (Figure 5b).

Figure 5. (a) Synthesis of 2,7-diiodo-9-Mes*-9-borafluorene **54.** (b) Preparation of perfluorinated bis-9-borafluorene **56** via transmetalation of a stannafluorene.

2.3. Late Stage Functionalization on 9-Borafluorene Frameworks

2.3.1. Functionalization of 9-Halo-9-borafluorenes.

The properties of organoboron compounds can be tuned by varying the substituent on the boron center¹⁰⁴ and borafluorenes are no exception. 9-Halo-9-borafluorenes are effective precursors to diversify 9-borafluorenes via modification of the substituent on boron. The types of reactions can be classified based on the byproduct: (1) substitution reactions with E–H substrates (e.g., HNR₂) to eliminate HCl/HBr; (2) reactions with trialkylsilyl substituted substrates to eliminate trialkylsilyl halides; and (3) reactions with organic nucleophiles with inorganic salts as the byproduct.

2.3.1.1. Hydrogen Halide Elimination. Reactions of 9-halo-9-borafluorenes with primary/secondary amines or alcohols can furnish 9-borafluorenes containing exocyclic B—N/B-O bonds with the hydrohalide byproduct sequestered by a base (Table 3). For example, reactions of 9-chloro-9-borafluorene (2) with two equivalents of diethylamine, diisopropylamine in the presence of triethylamine, or isopropanol, generate 9-diethylamino-9-borafluorene (3, Table 3, entry 1),¹⁰² 9-diisopropylamino-9-borafluorene (57, Table 3, entry 2),⁸¹ and 9-isopropoxy-9-borafluorene (58, Table 3, entry 3),¹⁰⁵ respectively, in good yields (75–84%). Similarly, 9-methoxy-9-borafluorene (35) can be accessed in 53% yield from the reaction of 9-bromo-9-borafluorene (45) with methanol in the presence of 2,6-lutidine as a base (Table 3, entry 4).¹⁰²

2.3.1.2. Trialkylsilyl Halide Elimination. Trialkylsilyl reagents can react with main group halides to eliminate trialkylsilyl

Table 3. Synthesis of 9-Borafluorenes via Functionalization of 9-Halo-9-borafluorenes with Alcohols and Amines

entry	X	E	base	conditions	yield (%)	compound
1	Cl	Et_2N	Et ₂ NH	hexanes, -78 °C to reflux, 2 h	75	3 ¹⁰²
2	Cl	iPr_2N	Et ₃ N	Et₃N, toluene, −78 °C to RT, 18 h	84	57 ⁸¹
3	Cl	iPrO	none	hexanes, 0 °C, 1 h	77	58 ¹⁰⁵
4	Br	MeO	2,6- lutidine	hexanes, -78 °C	53	35 ¹⁰²

halides and form a bond to the main group element with the trialkylsilyl halide byproduct removed by vacuum. The reactions of 9-chloro-9-borafluorene (2) with trimethylsilyl triflate and bis(trimethylsilyl)amine give rise to 9-triflato-9-borafluorene (59)¹⁰⁶ and 9-trimethylsilylamino-9-borafluorene (60)¹⁰⁷ in 74% and quantitative yield, respectively, concomitant with the formation of trimethylsilyl chloride (TMSCl, Table 4, entries 1 and 2). In 2010, Bettinger and coworkers reported the reaction of 9-chloro-9-borafluorene (2) with trimethylsilyl azide (TMSN₃) to afford 9-azido-9-borafluorene (61, Table 4, entry 3). Although 61 exists in an equilibrium between the monomer and cyclic trimer [61]₃ in CH₂Cl₂ (Figure 6a), it readily reacts with pyridine and 4-tBu-pyridine to form the corresponding adducts 137 and 138 in good yields (See section 2.4.1, Table 8, entries 5 and 6).96 The TMSCl elimination strategy was also applied to prepare bis-9-borafluorenes 62 and 63 via the 2:1 stoichiometric reaction of 9-chloro-9-borafluorene (2) and 1,4bis(trimethylsilyl)-1,4-dihydropyrazine derivatives in good yields (Figure 6b). 108

9-H-9-Borafluorene (64) and 2,7-di-tert-butyl-9-H-9-borafluorene (65) can be generated in situ by reaction of 9-bromo-9-borafluorenes (45 and 52) with two equivalents of Et₃SiH (Table 4, entries 4 and 5). ^{75,109,110} Compounds 64 and 65 are not isolable as monomers, existing as dimers. Despite the tendency of 64 and 65 to undergo dimerization, the corresponding dimethyl sulfide and/or pyridine adducts are isolable as monomers (133–136, see Section 2.4.1, Table 8, entries 1–4). ^{75,109,110}

2.3.1.3. Salt Elimination Reactions. Reaction of 9-halo-9-borafluorenes with organometallic reagents, e.g. aryllithium compounds, is a powerful strategy to access 9-borafluorenes via the elimination of inorganic salts. The formation of metal halide byproducts provides a driving force for the reaction and can be easily removed due to their poor solubility in nonpolar solvents. It has been demonstrated that treating 9-halo-9-borafluorenes (2 or 45) with lithium (di-tert-butylboryl)methylamide, ¹¹¹ 2,4,6-tritert-butylphenyl lithium (Mes*Li), ⁹⁰ Li[P(tBu)₂], ¹¹² potassium bis(trimethylsilyl)amide (K[N(SiMe₃)₂]), ¹⁰⁷,113 2,4,6-tris(trifluoromethyl)phenyl lithium (Mes*Li), ⁸¹,114 LiF, ¹¹⁵ tBuONa, ⁸¹ tBuOK, ¹⁰⁵ bis(methylthio)lead [Pb-(SCH₃)₂], ¹⁰² chloromercuriferrocene (FcHgCl) ¹¹⁶ and bis-(cyclopentadienyl)zirconium(IV) dimethyl (Cp₂ZrMe₂) or can generate the corresponding 9-borafluorenes (66–75) in moderate to good yields (Table 5, entries 1–12).

The reactions of borafluorenes with organic nucleophiles can also generate bisborane species. The 2:1 stoichiometric reaction of 9-bromo-9-borafluorene (45) with 2,2'-dilithiobiphenyl

Table 4. Synthesis of 9-Borafluorenes via Functionalization of 9-Halo-9-borafluorenes with Trialkylsilyl Reagents^a

$$R^{1} \xrightarrow{R} R^{1} \xrightarrow{RY} R^{1} \xrightarrow{R} R^{1}$$

entry	X	\mathbb{R}^1	R	Y	conditions	yield (%)	compound
1	Cl	Н	OTf	TMS	DCE, 25 °C, 12 h	74	59 ¹⁰⁶
2	Cl	Н	TMSNH	TMS	hexanes, RT, 1 h	quantitative	60 ¹⁰⁷
3	Cl	Н	N_3	TMS	$\mathrm{CH_2Cl_2}$, -78 °C to RT, overnight	NR	61 ⁹⁶
4	Br	Н	Н	TES	benzene, RT, 10 min	NR	64 ^{109,110}
5	Br	<i>t</i> Bu	Н	TES	benzene, RT, 5 h	NR	65 ⁷⁵
date at	. 1 000	1	.1 1				

^aNR: Not reported; TES = triethylsilyl.

Figure 6. (a) Synthesis of 9-azido-9-borafluorene (61) with ball and stick representation of solid-state structure and (b) synthesis of bis-9-borafluorenes 62 and 63.

Table 5. Synthesis of 9-Borafluorenes via Functionalization of 9-Halo-9-borafluorenes with Nucleophiles^a

entry	X	\mathbb{R}^1	R	Y	conditions	yield (%)	compound
1	Cl	Н	$(tBu)_2BNCH_3$	Li	pentane, -69 °C to RT, 2 d	69	66 ¹¹¹
2	Br	Н	Mes*	Li	toluene, RT, 22 h	64	67 ⁹⁰
3	Br	Н	$(tBu)_2P$	Li	toluene, $-30~^{\circ}\text{C}$ to RT, overnight	NR	68 ¹¹²
4	Cl	Н	Mes^F	Li	toluene, RT, overnight	19 ^b	69 ⁸¹
5	Cl	Н	F	Li	Et ₂ O, RT, 3 h	73	70 ¹¹⁵
6	Cl	Н	$(TMS)_2N$	K	benzene, RT, 1 min	69	71 ¹⁰⁷
7	Br	Н	$(TMS)_2N$	K	benzene, RT, overnight	76	71 ¹¹³
8	Br	Н	<i>t</i> BuO	Na	hexanes	quantitative	72^{81}
9	Cl	Н	<i>t</i> BuO	K	THF, 0 °C, 1 h	82	72^{105}
10	Br	Н	CH ₃ S	0.5Pb	hexanes, reflux, 1 h	92	73 ¹⁰²
11	Br	Н	Fc	HgCl	hexanes, -78 °C to RT, overnight	75	74 ¹¹⁶
12	Br	F	Me	$0.5Cp_2Zr$	hexanes, RT, overnight	46	75 ⁹¹

"NR: not reported; $(TMS)_2N = bis(trimethylsilyl)$ amide; $Mes^F = 2,4,6$ -tris(trifluoromethyl)phenyl. ^bThe low yield for this reaction may be a consequence in generating the aryllithium intermediate in situ.

generates a biphenyl bridged bis-9-borafluorene (76) in 96% yield (Figure 7a). The Gabbaï and coworkers used a dimesityl-1,8-naphthalenediylborate anion (77) as a nucleophile in a reaction with 9-chloro-9-borafluorene (2) to access a 9-borafluorene

with a naphthyl group on boron and a pendent dimesitylboryl substituent on the *peri*-position (39% yield, Figure 7b). 118

2.3.2. Functionalization on the Carbon Backbone. Halides on the dibenzo framework of 9-borafluorenes enable

Figure 7. Reactions of 9-halo-9-borafluorenes with anionic nucleophiles to generate bisboranes **76** and **78**.

access to diverse 9-borafluorene derivatives via C-C cross-coupling reactions (79-83, Figure 8a and 8b). This strategy was

Figure 8. Cross-coupling reactions of 2,7-diiodo-9-borafluorenes with (a) organostannanes (reaction time not reported, dba = dibenzylideneacetone), (b) organozinc compounds to access 9-borafluorenes 79–83, and (c) bromination of ether adduct 84.

employed by the Yamaguchi group in the synthesis of 9-borafluorenes with π -conjugated substituents. Specifically, (4-diphenylamino)phenyl, 2-thienyl, and 2-bithienyl groups were introduced at the 2,7-positions via palladium-catalyzed coupling reactions of 2,7-diiodo-9-borafluorenes (47 and 54) with organostannanes (Figure 8a) or organozinc compounds (Figure 8b). 88,90 Bromination of ether adduct 84 with N-bromosuccinimide (NBS) furnishes the 2,7-dibromo substituted 9-borafluorene 85 in 50% yield (Figure 8c). 119

2.3.3. Functionalization of Other Boron Containing Heterocycles. Mixing an N-heterocyclic olefin adduct IPrCH₂ [(HCNDipp)₂C = CH₂] of 9-bromo-9-borafluorene (86) with K[N(SiMe₃)₂] in toluene generates the 9-bis(trimethylsilyl)-amino-9-borafluorene (71) as well as the free Lewis base, as confirmed by in situ NMR spectroscopy (Figure 9). As noted in Table 5, 71 can be accessed, more directly, without the IPrCH₂ base (Table 5, entries 6 and 7).

Figure 9. In situ formation of 9-bis(trimethylsilyl)amino-9-borafluorene (71) from the IPrCH₂ 9-bromo-9-borafluorene adduct (86); no yield was reported. Dipp = 2,6-diisopropylphenyl.

Wagner and coworkers investigated nucleophilic substitution reactions on the unsaturated diborate platform 87 that furnished 9-borafluorenes (Figure 10a). The reaction of 87 with CH₃Cl produces the diborane product 88 containing two fourcoordinate boron centers bridged by a hydride and a methylene group. Replacing CH₃Cl with three equivalents of CH₃I affords 9-methyl-9-borafluorene 89 quantitatively based on NMR spectroscopy. The same quantitative conversion of 87 to 89 can be achieved with two equivalents of methyl triflate. The proposed mechanism suggests that the carbene-like intermediate 87Int generated from the reaction of 87 with CH_3X (X = Cl, I, or OTf) can either undergo intramolecular $C(sp^3)$ -H activation to form the methylene-C and H-bridged diborane (88, X = Cl) or nucleophilic substitution with another equivalent of CH₃X to produce 9-methyl-9-borafluorene (89, X = I or OTf). The reaction pathway is governed by the stoichiometry of CH₃X and the bond strength of the halide/ pseudo halide, X (Figure 10b). The competition between C(sp³)-H activation and nucleophilic substitution was also studied using α , ω -dihaloalkanes as the substrate. Reactions of diborate 87 with dihaloalkanes $[X(CH_2)_nX, n \le 4]$ produces the alkyl linked bis-9-borafluorenes 90-92, with dibromoalkanes giving products in higher yields than dichloroalkanes. However, methylene-C and H-bridged diboranes 93-97 are generated as the major products when dihaloalkane reagents containing longer chains are reacted, especially 1,5-dihalopentane and 1,6dihalohexane reagents (Figure 10a). 120

The tetraaryl μ -hydridodiborane anion with lithium and potassium countercations (98 and 99, respectively) can also be employed to access 9-borafluorenes (Figure 10c). 121 The reaction of 98 with excess CH₃I or 99 with excess (CH₃)₃SiCl in THF produces half an equivalent of 9-Me-9-borafluorene (89) or 9-TMS-9-borafluorene (100) as well as half an equivalent of the THF adduct of 9-H-9-borafluorene 130. The 1:1 stochiometric reaction of 98 and allyl bromide generates the known bis-9-borafluorene 91 in quantitative yield in which the product is rationalized by a mechanism similar to that in the formation of 88, but in this case the species undergoes in situ hydroboration in the presence of the byproduct of 9-H-9borafluorene 65. Replacing allyl bromide with excess allyl iodide furnishes 9-allyl-9-borafluorene 101 as the major product (82%). The reaction of 99 with excess 2,3-dimethylbutadiene furnishes to the bis-9-borafluorene 102 as well as the [4 + 1]cycloaddition product 103 in a stoichiometric ratio of 1:2. ¹²¹

2.4. Synthesis of 9-Borafluorene Adducts

2.4.1. Reactions of 9-Borafluorenes with Intermolecular Lewis Bases. 9-Borafluorenes readily form Lewis acid/base adducts to satisfy the octet on boron. For the stable 9-borafluorenes, the simple reaction of the Lewis base with a 9-borafluorene at low temperature, or room temperature, generates the corresponding adducts. This has been successful with pyridines (104–110, Table 6, entries 1–7), 122 carbenes

Figure 10. (a) Synthesis of 9-borafluorenes from the reactions of diborate 87 with CH_3Cl , CH_3I , CH_3OTf , and dihaloalkanes. (b) Proposed mechanism of the reaction of diborate 87 with CH_3Cl and CH_3OTf . (c) Synthesis of 9-borafluorenes from anionic species 98 and 99.

[86, 111–113, Table 6, entries 8–12, IPr = 1,3-bis(2,6-diisopropylphenyl)imidazol-2-ylidene, CAAC = N-(2,6-diisopropylphenyl)-4,4-diethyl-2,2-dimethyl-pyrrolidin-5-

ylidene], ^{101,113} phosphines (**114–116**, Table 6, entries 13–15 and **122** and **123**, Table 7, entries 1 and 2), ^{113,123} PhN=CHPh (**117**, Table 6, entry 16), ¹²⁴ tBuCN (**118**, Table 6, entry 17), ¹²⁴

Table 6. Synthesis of 9-Borafluorene Adducts Using Intermolecular Lewis Bases^a

entry	R	\mathbb{R}^1	Lewis base	conditions	yield (%)	compoun
1	OTf	Н	pyridine	hexanes, -78 °C to RT, immediately	68	104 ¹²²
2	OTf	Н	2,4- lutidine	hexanes, -78 °C to RT, immediately	40	105 ¹²²
3	OTf	Н	2,6- lutidine	hexanes, -78 °C to RT, immediately	73	106 ¹²²
4	Cl	Н	pyridine	hexanes, -78 °C to RT, immediately	71	107 ¹²²
5	Cl	Н	2,4- lutidine	hexanes, -78 °C to RT, immediately	77	108 ¹²²
6	Cl	Н	2,6- lutidine	hexanes, -78 °C to RT, immediately	80	109 ¹²²
7	Cl	Н	acridine	hexanes/CH ₂ Cl ₂ , -78 °C, immediately	78	120 ¹²²
8	Br	Н	IPr	toluene, RT, 12 h	93	122113
9	Br	H	$IPrCH_2$	toluene, RT, 12 h	93	86113
10	Br	H	IPr	toluene, RT, 12 h	76	111^{101}
11	Br	H	CAAC	hexanes, RT, 1.5 h	82	112101
12	Br	MeO	IPr	toluene, RT, 12 h	69	113 ¹⁰¹
13	Br	H	PPh_3	toluene, RT, 12 h	92	114 ¹¹³
14	Br	H	PCy_3	toluene, RT, 2 h	87	115 ¹¹³
15	Ph	H	$PhPH_2$	CH ₂ Cl ₂ , RT, 5 min	58	116 ¹²⁶
16	Ph	Н	PhN = CHPh	CH ₂ Cl ₂ , RT, 5 min	94	117 ¹²⁴
17	Ph	H	tBuCN	CH ₂ Cl ₂ , RT, 5 min	90	118 ¹²⁴
18	Ph	Н	THF	THF/hexane, -35 °C, overnight	87	119 ¹²⁵
19	Ph	H	MeCN	CH ₂ Cl ₂ , RT, 5 min	85	120 ¹²⁴
20	Ph	Н	$PhNH_2$	CDCl ₃ , RT, immediately	NR	121 ¹²⁶

"NR: Not reported; LB = Lewis base; PCy₃ = tricyclohexylphosphine; PPh₃ = triphenylphosphine.

Table 7. Synthesis of Perfluorinated-9-borafluorene Adducts Using Intermolecular Lewis Bases^a

entry	R	Lewis base	conditions	yield	compound
1	Me	PMe ₃	CH_2Cl_2 , -78 °C to RT, 0.5 h	92	122 ¹²³
2	C_6F_5	PMe_3	CH ₂ Cl ₂ , -78 °C to RT, 0.5 h	99	123 ¹²³
3	Me	THF	CH ₂ Cl ₂ , -78 °C to RT, 0.5 h	99	124 ¹²³
4	C_6F_5	THF	CH_2Cl_2 , -78 °C to RT, 0.5 h	100	125 ¹²³
5	Me	MeCN	CH_2Cl_2 , -78 °C to RT, 0.5 h	97	126 ¹²³
6	C_6F_5	MeCN	CH ₂ Cl ₂ , -78 °C to RT, 0.5 h	99	127 ¹²³

^aLB = Lewis base; PMe₃ = trimethylphosphine.

THF (119, Table 6, entry 18 and 124 and 125, Table 7, entries 3 and 4), ^{123,125} MeCN (120, Table 6, entry 19 and 126 and 127, Table 7, entries 5 and 6), ^{123,124} and PhNH₂ (121, Table 6, entry 20). ¹²⁴ With acetonitrile, the adduct 120 forms but is labile as confirmed by variable temperature ¹¹B NMR spectroscopy. ¹²⁴ Reactions of bis-9-borafluorenes (56 and 76) with excess Lewis bases afford bis-9-borafluorene adducts (128 and 129, 132) with two tetracoordinate boron centers (Figure 11a). ^{103,117} Bis-9-borafluorene adducts 130 and 131 with a single tetracoordinate boron center can also be obtained via the 1:1 stoichiometric reactions of bis-9-borafluorene (56) with MeCN and THF in CH₂Cl₂. ¹⁰³

The 9-H-9-borafluorenes **64** and **65** dimerize but can be trapped as their Lewis base adducts with pyridine, DMS, and THF in quantitative yields (**133–136**, Table 8, entries 1–4). Ts,109,110 Pyridine adduct **133** was first prepared in 1973 via pyrolysis of the pyridine adduct of 2-biphenylborane by van Veen and Bickelhaupt (Figure 11b). Similarly, reactions of 9-azido-9-borafluorene (**61**) and unsymmetrical 9-borafluorenes **27** and **28** with pyridine or 4-*tert*-butylpyridine form the corresponding adducts (**137–140**) and the structures were confirmed by single crystal X-ray crystallography (Table 8, entries 5–8). T3,76,96,117

Adducts can be functionalized if a labile substituent is on boron. Adducts 86 and 111 with a bromine on boron react with excess LiAlH₄ to generate NHC coordinated 9-H-9-borafluorene species 141 and 142 in 86 and 27% yield, respectively (Figure 11c). Treatment of adduct 111 with one equivalent of AgOTf generates a new 9-borafluorene adduct (143) via anion exchange. 113

2.4.2. Synthesis of Intramolecular 9-Borafluorene **Adducts.** Substitution reactions of 9-halo-9-borafluorenes (2, 45, 49, and 52) or 9-methoxy-9-borafluorenes (35 and 36) with substrates that bear a pendent Lewis base (N, O, P, or NHC) generate the corresponding 9-borafluorenes with a tetracoordinate boron center resulting from the intramolecular interaction of boron with the Lewis base (Table 9). This is effective for secondary amines and phenols that bear a pendent Lewis base in reactions with 9-halo- or 9-MeO-9-borafluorenes to afford the tetracoordinate 9-borafluorenes 144-159 (Table 9, entries 1-17) and the byproduct, is typically removed by sequestration with bases such as Et₃N, iPr₂NEt, and 1,8-bis(dimethylamino)naphthalene (proton sponge). 77,93,129-131 The 2:1 stoichiometric reaction of 9-methoxy-9-borafluorene (35) with a diol generates a naphthalene bridged four-coordinate bis-9-borafluorene (160, Table 9, entry 18).

For adducts with a carbon-boron bond and a chelated base, aryllithium reagents are generated in situ from the halogenated aromatics and nBuLi and react with 9-halo-9-borafluorenes (2 and 45) to give rise to 9-borafluorenes 84 and 161-167 (Table 9, entry 19–26). 119,133–136 Shimizu and Kawachi synthesized a series of tetracoordinate 9-borafluorenes (173-175) starting from the lithium halogen exchange of o-(dimethylsilyl)bromobenzene (168) with tBuLi (Figure 12). 105 The resulting o-silyl(lithio)benzene reacts with 9-isopropoxy-9-borafluorene (58) or 9-tert-butoxy-9-borafluorene (72) to form the borate intermediate (169 or 170), which undergoes hydride-alkoxy exchange to form the hydroborate (171 or 172). Quenching the intermediate with TMSCl furnishes the intramolecular 9borafluorene adduct (173 or 174) in good yield (Figure 12a). 9-Borafluorene 173 can undergo silyl ether exchange with MeOH and EtOH to generate 175 and 176 in 66 and 77% yield, respectively (Figure 12b).

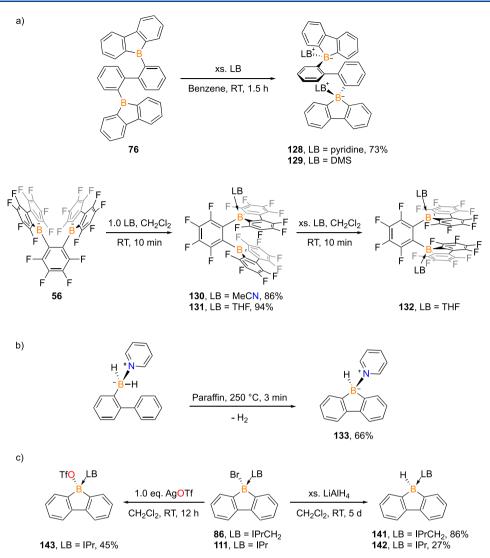


Figure 11. (a) Synthesis of bis-9-borafluorene adducts 128–132 (DMS = dimethyl sulfide). (b) Synthesis of 9-H-9-borafluorene pyridine adduct 133 via pyrolysis of the 2-biphenylylborane pyridine adduct. (c) Functionalization of 9-Br-9-borafluorene adducts with AgOTf and excess LiAlH₄. Yields for 129 and 132 were not reported.

Table 8. Synthesis of 9-Borafluorene Adducts Using Intermolecular Lewis Bases for Structural Characterization^a

entry	R	\mathbb{R}^1	\mathbb{R}^2	\mathbb{R}^3	R^4	Lewis base	conditions	yield (%)	adduct
1	Н	Н	Н	Н	Н	pyridine	benzene, RT, immediately	quantitative	133 ¹¹⁰
2	Н	Н	Н	Н	Н	DMS	benzene, RT, immediately	95	134 ¹⁰⁹
3	Н	<i>t</i> Bu	Н	<i>t</i> Bu	H	pyridine	benzene, RT, 17 h	93	135 ⁷⁵
4	Н	<i>t</i> Bu	Н	<i>t</i> Bu	H	THF	THF, RT, 1 h	quantitative	136 ¹²⁸
5	N_3	Н	Н	Н	H	pyridine	CH ₂ Cl ₂ , RT	91	137^{96}
6	N_3	Н	Н	Н	H	4- <i>t</i> Bu-pyridine	CH ₂ Cl ₂ , RT	88	138 ⁹⁶
7	$(2,6-Ar^{1}_{2}) C_{6}H_{3}$	Ar^1	Н	<i>t</i> Bu	H	pyridine	hexanes, RT, immediately	NR^a	139^{73}
8	$(2,6-Ar^2_2)C_6H_3$	Ar^2	Me	Н	Me	pyridine	hexanes, RT, immediately	NR^a	140 ⁷⁶

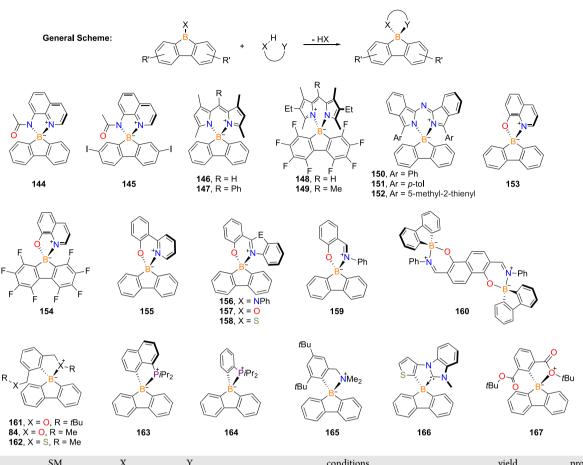
^aNR: Not reported; Ar¹ = 4-tBuC₆H₄; Ar² = 3,5-Me₂C₆H₃; LB = Lewis base. Note: for entries 5 and 6, the reaction times were not reported.

2.5. Summary of Synthetic Strategies

In this section, synthetic strategies to access all known 9-borafluorenes were presented, spanning ring closure reactions, transmetalation reactions, and the functionalization of 9-

borafluorenes. The former two methods construct the central borole ring for 9-borafluorenes, and latter serves as a method to functionalize of 9-borafluorenes at boron or the carbonaceous backbone. Although significant progress has been made, challenges remain in accessing 9-borafluorenes with substitution

Table 9. Synthesis of Intramolecular 9-Borafluorene Adducts^a



167	2, X = S, R = Me					
entry	SM	X	Y	conditions	yield	product
1	45	N	N	toluene, Et ₃ N, 80 °C, 12 h	45	144 ⁹³
2	52	N	N	toluene, Et ₃ N, 80 °C, 12 h	24	145 ⁹³
3	45	N	N	CH ₂ Cl ₂ , proton sponge, 0 °C to RT, overnight	43	146 ¹²⁹
4	45	N	N	CH ₂ Cl ₂ , proton sponge, 0 °C to RT, overnight	48	147 ¹²⁹
5	49	N	N	CH ₂ Cl ₂ , Et ₃ N, RT, 0.5 h	62	148 ¹³⁰
6	49	N	N	CH ₂ Cl ₂ , Et ₃ N, RT, 0.5 h	16	149 ¹³⁰
7	2	N	N	CH ₂ Cl ₂ , iPr ₂ NEt, RT, 8 h	71	150 ¹³¹
8	2	N	N	CH ₂ Cl ₂ , iPr ₂ NEt, RT, 8 h	81	151 ¹³¹
9	2	N	N	CH ₂ Cl ₂ , iPr ₂ NEt, RT, 8 h	61	152 ¹³¹
10	35	O	N	CH ₂ Cl ₂ , RT, 2 h	70	153 ⁷⁷
11	36	O	N	CH ₂ Cl ₂ , RT, 2 h	75	154 ⁷⁷
12	35	O	N	CH ₂ Cl ₂ , RT, overnight	62	155 ⁷⁷
13	36	O	N	CH ₂ Cl ₂ , RT, overnight	75	156 ⁷⁷
14	45	O	N	THF, reflux, 12 h	78	156 ¹³²
15	35	O	N	CH ₂ Cl ₂ , RT, overnight	67	157 ⁷⁷
16	35	O	N	CH ₂ Cl ₂ , RT, overnight	78	158 ⁷⁷
17	35	O	N	CH ₂ Cl ₂ , RT, overnight	60	159 ⁷⁷
18	35	O	N	DCE, 50 °C, 3 d	47	160 ⁷⁷
19	2	С	O	1. <i>n</i> BuLi, THF, −78 °C, 50 min	49	84 ¹¹⁹
				2. toluene, -78 °C to RT, 16 h		
20	2	С	O	1. nBuLi, toluene, -78 °C to RT, 3 h	46	161 ¹¹⁹
				2. toluene, -78 °C to RT, 17 h		
21	2	С	S	1. nBuLi, toluene, -78 °C to RT, 5 h	35	162 ¹¹⁹
				2. toluene, -78 °C to RT, 17 h		
22	2	С	P	1. <i>n</i> BuLi, Et₂O, −50 °C, 0.5 h	52	163 ¹³³
				2. toluene, −78 °C to RT, overnight		
23	45	С	P	1. nBuLi, toluene, −40 °C	16	164 ¹³⁴
				2. toluene, −60 °C		
24	45	С	N	1. nBuLi, Et ₂ O, -78 °C to RT, 2 h	47	165 ¹³⁵
				2. toluene, -78 °C to RT, 40 h		

Table 9. continued

entry	SM	X	Y	conditions	yield	product
25	45	C	С	1. 2.0 <i>n</i> BuLi, Et ₂ O, -78 to 0 °C, 1 h	61	166 ¹³⁶
				2. toluene, -78 °C to RT, 15 h		
26	45	С	O	1. <i>n</i> BuLi, Et ₂ O, −78 °C, 1 h	44	167^{114}
				2. THE -78 °C to RT 15 h		

"Note: The low to moderate yields for entries 19–26 are postulated to occur from incomplete lithium halogen exchange in the one-pot reaction protocol.

Figure 12. (a) Synthesis of silyl ether chelated 9-borafluorenes 173 and 174. (b) Synthesis of 9-borafluorenes 175 and 176 via transesterification of 173.

on the biphenyl frameworks. Preparing 9-borafluorene adducts is straightforward using free Lewis bases which donate into the empty p orbital of the tricoordinate boron center to satisfy its octet. Tetracoordinate 9-borafluorenes can also be obtained via substitution of 9-halo-9-borafluorenes or 9-methoxy-9-borafluorenes with substrates that bear a pendent Lewis base which undergo self-assembly to four-coordinate 9-borafluorenes driven by the chelate effect. The structures and ¹¹B NMR shifts of known 9-borafluorenes and 9-borafluorene Lewis adducts are summarized in Figure 13 and Figure 14, respectively.

3. PROPERTIES

9-Borafluorenes can be described as a biphenyl unit linked by a tricoordinate boron center or as an antiaromatic BC_4 ring with two fused arene rings. Lewis bases can coordinate to the boron center with a wide range of Lewis acidities for 9-borafluorenes, dependent on the substitution at boron. As a result of the vacant p orbital extending π -conjugation through the tricyclic system, this class of compounds has interesting photophysical properties, much like polycyclic aromatic hydrocarbons (PAHs). Adduct formation results in a disruption of conjugation as well as altered fluorescence, which can be taken advantage of in molecular sensing. ¹⁶ This section discusses the properties of 9-borafluorenes, some of which offer potential utility in materials and devices.

3.1. Lewis Acidity

Multiple methods of quantifying Lewis acidity by computational or experimental means have been developed. The Lewis acidity of 9-borafluorenes has been evaluated using the Gutmann–Beckett method, an experimental method using solution NMR spectroscopy to measure the change in NMR shift upon binding to triethylphosphine oxide (Et₃PO). An acceptor number (AN) is determined using the equation AN = $2.21 \times (\delta_{\text{sample}} - \delta_{\text{phosphine oxide}})$ and is positively correlated to the Lewis acidity. Although many 9-borafluorenes exist, only 9 of

them have been assessed by the Gutmann–Beckett method (Table 10). Although a small sample size, some observations are apparent. The strongest Lewis acid measured is 9-Br-9-borafluorene (45) with an acceptor number of 93.5. 9-Cl-9-borafluorene and 9-OTf-9-borafluorene were close in values (AN range = 78.7–91.5) and collectively, the Lewis acidity in this class can be rationalized by the electron withdrawing effect of the halide/pseudo halide. 81,106 It is apparent that π donation, exemplified in B-diisopropylamino and B-tert-butoxy substituted species, greatly diminishes the Lewis acidity (AN = 13.5 and 28.8, respectively). A phenyl substituent still gave high Lewis acidity (AN = 73.4) but bulky aryl groups reduced the Lewis acidity (Tip or Mes^F substitution, AN range = 10.6–14.1). 81,151,152

3.2. Photophysical Properties

Rivard and coworkers studied the fluorescence of a series of 9-H-9-borafluorene and 9-Br-9-borafluorene adducts. For the bromo species, the IPr, PPh₃, PCy₃ and IPrCH₂ adducts as well as the bis-DMAP cation (DMAP = 4-dimethylaminopyridine), have blue fluorescence with quantum yields ranging from 19 to 63% (Figure 15a). The IPrCH₂ 9-H-9-borafluorene adduct (141) was noted to contain an inseparable impurity that may contribute to the fluorescence, but had a quantum yield of 19%. Emission bands for all monoadducts were identical at 435 nm, indicating that the Lewis base is not influential and that the emission arises from the borafluorene scaffold, as corroborated by time-dependent density functional theory (TD-DFT) calculations. The bis-DMAP cation $[(DMAP)_2BC_{12}H_8]^+$ (177) has an emission at 355 nm with a quantum yield of 51%. In the related carbene stabilized neutral borafluorene radicals 178 and 179 reported by Gilliard, the carbene affected the absorbance with the CAAC supported species displaying a maximum absorbance (λ_{max}) at 550 nm and the NHC coordinated variant red-shifted at 610 nm (Figure 15b). 153

Urban, Durka, and coworkers explored the photophysical properties of aryloxy substituted 9-borafluorenes with pendent

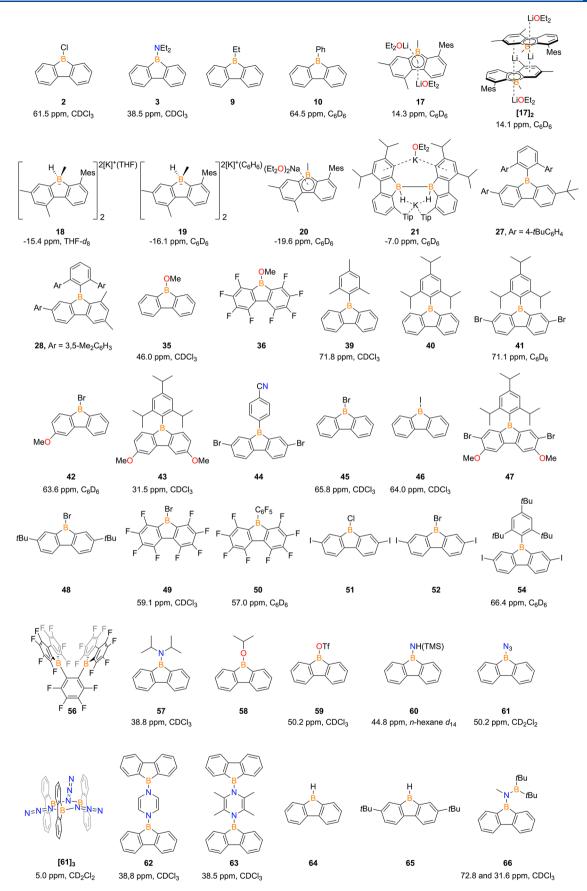


Figure 13. continued

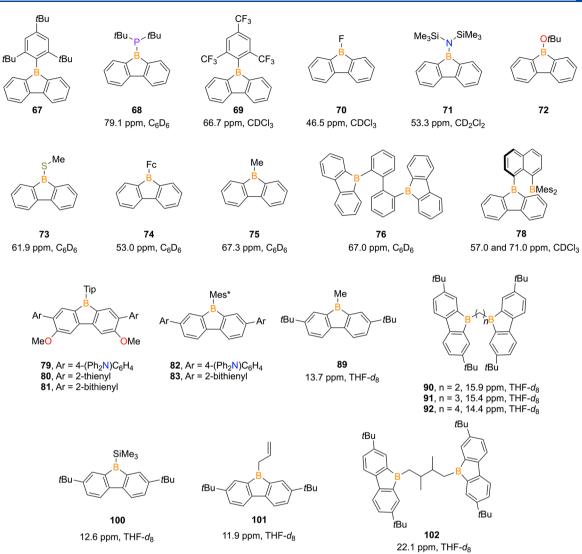


Figure 13. Structures of known 9-borafluorenes and their ¹¹B NMR shifts (if reported). Note: compounds 64 and 65 cannot be isolated as monomers, existing as dimers 291 and 294 in the absence of Lewis bases.

nitrogen adducts that formed OBNC₂ and OBNC₃ rings (153–160, Figure 16).⁷⁷ The conjugated borafluorene and ligand are orthogonal and are linked by a boron spirocenter that precludes π -stacking. In comparison to nonchelated variants, the borafluorene species exhibited improved emission, charge mobility, and thermal stability (i.e., 160 decomposed over ca. 450 °C, and the overall melting and decomposition temperatures of the chelated species are 50–100 °C higher). Bis(borafluorene) 160 had the highest quantum yield at 65%.

In 2009, Piers, Thompson, and coworkers synthesized two BODIPY/borafluorene hybrids (148 and 149, Figure 17) that feature tetracoordinate spiroboron centers shared between BODIPY and perfluorinated borafluorene scaffolds. Photophysical and electrochemical analyses revealed that their optical band gaps are not significantly different from those of other BODIPY compounds but the rigidity of the bidentate ligands led to high quantum yields (148 = 67% and 149 = 92%, respectively). Ortmann, Leo, and coworkers prepared aza-BODIPY fused 9-borafluorenes 150–152 and studied their ability as near IR absorbers in vacuum deposited organic solar cells (OSCs). The high thermal stability (mass loss not observed by thermogravimetric analysis until 350 °C) enables

high sublimation yields of **150–152** for this process. All three have notably strong near IR absorbances in solution and as thin films with maxima ranging between 670 and 715 nm and 700–750 nm, respectively. Bulk heterojunction solar cells were made featuring **150–152** as the donor and C_{60} as the acceptor. Remarkable power conversion efficiencies were achieved that reached 4.5% for **150** with high (62%) external quantum efficiency at 690 nm making these borafluorene species competitive to other evaluated donor molecules. ¹³¹

Rupar and coworkers studied intramolecularly coordinated species in which an aryl group had a pendent ether or thioether substituent from the *ortho*-position (84, 161, 162, and 180, Figure 18). The species with unsubstituted carbon backbones (84, 161, and 162) absorb in the UV region ($\lambda_{\rm max}=284$, 286, and 284 nm, respectively), and the corresponding emissions are 539, 530, and 536 nm, respectively. This represents very large Stokes shifts of 16 600, 16 100, and 16 500 cm⁻¹, respectively. The lifetimes of the emissions of 84, 161, and 162 were notably long, exceeding 100 ns. In examining lifetimes of other 9-borafluorenes, the 9-Mes*-9-borafluorene 67 has a long lifetime of 150 ns. It was concluded from supporting calculations that the large observed Stokes shifts are due to the dissociation of the

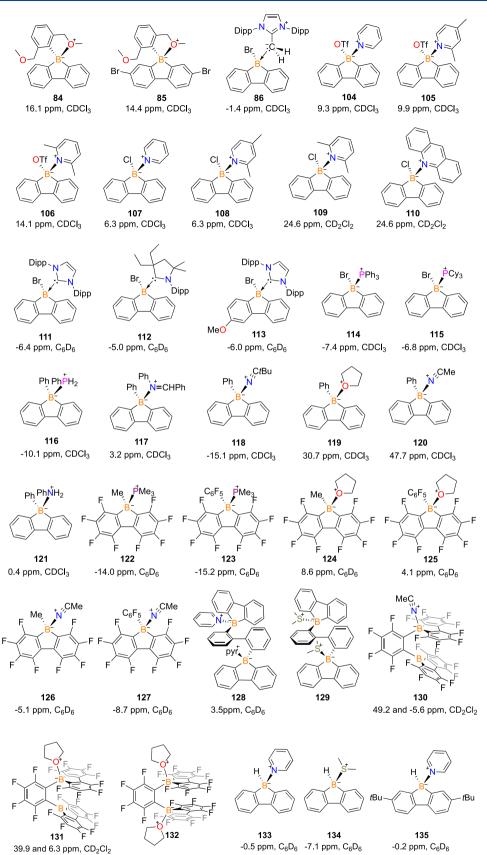


Figure 14. continued

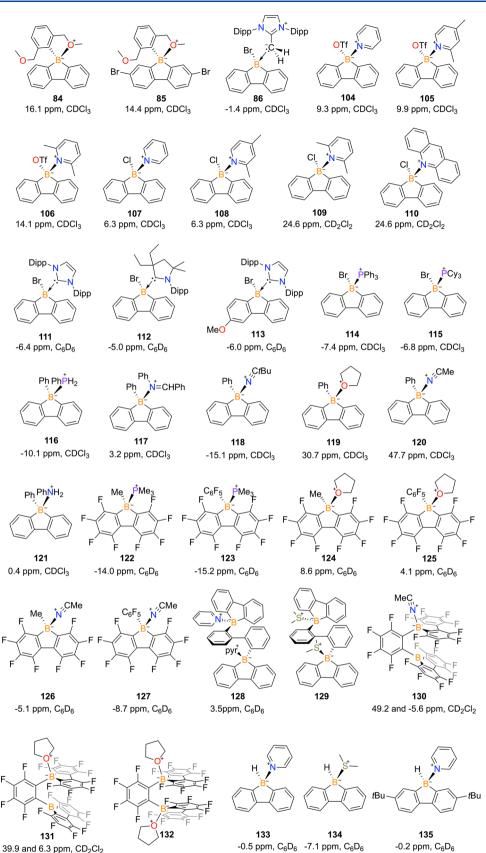


Figure 14. Structures of known 9-borafluorene adducts and their ¹¹B NMR shifts (if reported).

boron-oxygen bond during photoexcitation, forming a tricoordinate boron species. This phenomenon is akin to that observed in amine appended species 197-199 (vide supra,

Figure 23) but with larger Stokes shifts, which are likely due to the weaker B–O/B–S Lewis acid–base interactions. Bithiophene substituted variant **180** absorbs in the visible region (λ_{max}

Table 10. Gutmann—Beckett Studies on 9-Borafluorenes (Solvent Specified As It Can Influence the Value)

compound	\mathbb{R}^1	\mathbb{R}^2	solvent	31 P δ (ppm)	$\Delta^{31} P \delta$ (ppm)	AN
45 ¹⁰⁶	Br	Н	$CDCl_3$	55.2	28.0	93.5
2^{81}	Cl	Н	C_6D_6	76.6	35.6	78.7
2^{106}	Cl	Н	$CDCl_3$	55.2	26.3	89.7
69 ⁸¹	Mes^F	Н	C_6D_6	47.4	6.4	14.1
10 ¹⁵¹	Ph	Н	C_6D_6	41.0	33.1	73.4
40 ⁸¹	Tip	Н	C_6D_6	45.8	4.8	10.6
43 ⁸¹	Tip	OMe	C_6D_6	45.9	4.9	10.8
57 ⁸¹	$i\mathrm{Pr}_2\mathrm{N}$	Н	C_6D_6	47.1	6.1	13.5
72^{81}	tBuO	Н	C_6D_6	54.0	13.0	28.8
59 ¹⁰⁶	OTf	Н	CDCl ₃	55.2	27.1	91.5

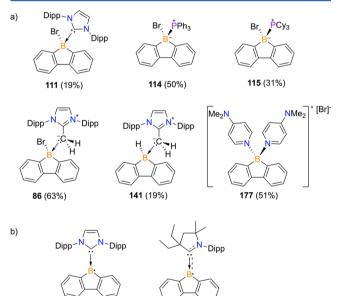


Figure 15. (a) Borafluorene adducts **86, 111, 114, 115, 141,** and base-stabilized borafluorenium cation **177**; quantum yields are in parentheses. (b) Carbene stabilized borafluorene radicals **178** and **179**; λ_{\max} are listed in parentheses. ¹⁵⁴

179 (550 nm)

178 (610 nm)

= 408 nm) due to increased conjugation resulting from the bithiophene moieties on the 2- and 7-positions of the biphenyl backbone and has dual emission at 446 and 639 nm with smaller reported Stokes shifts than 84, 161, and 162 (Figure 18). The rare dual emission was investigated by TD-DFT studies and rationalized by two stable excited state structures, the high energy emission (446 nm) from an excited state with a B–O bond interaction and the lower energy emission (639 nm) from an excited state with the B–O bond cleaved.

Marder and coworkers studied the photophysical properties of 9-aryl-9-borafluorenes featuring four $-CF_3$ groups on the biphenylene unit and at the *ortho*-positions of the phenyl substituent on boron with a -H, $-CF_3$, or $-NMe_2$ group on the *para*-position (181–183, respectively, Figure 19). Standard lowest energy absorption maxima in the UV/vis spectra with absorbances at 400, 386, and 396 nm for 181–183,

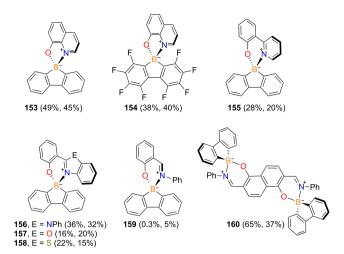


Figure 16. Intramolecular borafluorene adducts **153–160.** Quantum yields are in parentheses with solution values first and powder values second.

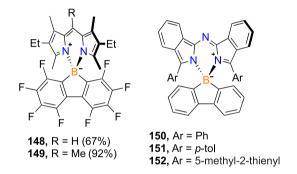


Figure 17. Borafluorene substituted BODIPY compounds (**148** and **149** with quantum yields in brackets) and borafluorene-substituted aza-BODIPY derivatives (**150–152**).

respectively. The corresponding excitations in the fluorescence spectra resulted in emissions for **181** and **182** at 521 and 510 nm, respectively, while the amino-variant **183** is red-shifted considerably at 627 nm. All three fluorinated species had extremely long fluorescence emission lifetimes in hexanes (exceeding 200 ns), with the highest lifetime of 1.6 μ s for **183** attributed to TADF (thermally activated delayed fluorescence). The quantum yields for **181** and **182** are modest at 37% and 30%, respectively, while **183** had a very low quantum yield of 3%.

Rupar and coworkers analyzed the properties of 9-borafluorenes **2**, **40**, **43**, **57**, **69**, and **72** based on the substituent at boron (Figure 19). The π -donor substituents tBuO (**72**) and tPr₂N (**57**) increase the energy of their respective lowest unoccupied molecular orbital (LUMO) levels resulting in a blue-shift in the absorbance (364 and 354 nm, respectively). The electron withdrawing Mes^F group (**69**) lowers the LUMO level causing a red-shift in the absorbance (414 nm). The quantum yields in the emission spectra were low, between 2 and 10%.

Chujo and coworkers evaluated the optical and morphological properties of 9-borafluorene copolymers 184-186 (Figure 20). High emission quantum yields were detected with 185 being the highest at 80%, with 184 and 186 having quantum yields of 52% and 29%. X-ray diffraction analysis of the film states of 184-186 revealed peaks at $\sim 2^{\circ} = 20^{\circ}$ corresponding to the alignment of the polymer backbone.

Figure 18. Borafluorenes 84, 161, 162, and 180 with thioether and ether appended substituents. Stokes shifts are in parentheses.

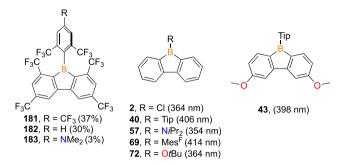


Figure 19. Trifluoromethylated borafluorenes 181–183 (quantum yield in parentheses) studied by Marder and nonfluorinated borafluorenes 2, 40, 43, 57, 69, and 72 (absorbance in parentheses) studied by Rupar.

3.3. Sensors

The coordination of Lewis bases to the sp² boron center changes the hybridization to sp³ and alters the photophysical properties. 16 This can serve as a way to sense anions and small nucleophilic molecules. A particularly notable anion that can bind to Lewis acids is fluoride, an additive to drinking water for which accurate concentration determination is important. 19,157-159 In 2002, Yamaguchi and coworkers examined the fluoride ion sensing ability of 9-aryl-9-borafluorene 187 (Figure 21).88 It was shown that 187, in THF, exhibits green fluorescence at ca. 17 800 cm⁻¹ with a Stokes shift of ca. 3010 cm⁻¹. The borafluorene featured a bulky 2,4,6-triisopropylphenyl (Tip) group on boron, which aided binding specificity toward the small fluoride anion. Upon binding fluoride, the intensity increased drastically leading to a "turn-on" of the fluorescence which also corresponded to a blueshift in the emission (ca. 23 900 cm⁻¹). TD-DFT studies by Gwaltney and coworkers revealed that the changes in hybridization at boron from sp² to sp³ upon fluoride coordination is responsible for the drastic change in fluorescence. ¹⁶⁰ In this computational study, the binding of CN⁻ and CH₃⁻ anions were also studied. Although fluorescence is the most practical method for analyzing anion detection, the absorbance also changed with a significant red-shift in the absorption maximum upon coordination of fluoride to boron.

In 2009, Su and coworkers conducted a quantum mechanical study on the effects on the nonlinear optical (NLO) properties of 9-borafluorenes with arene substitution on the backbone

Figure 21. Fluoride sensing with borafluorene 187 (λ_{max} listed, quantum yields in parentheses).

upon fluoride coordination or a one electron reduction (Figure 22). ¹⁶¹ Both fluoride coordination and reduction result in a

Figure 22. Borafluorenes 189–192 examined for use as nonlinear optical switches and their fluoride adducts 193–196.

change in the charge transfer that leads to a switching of a large NLO response. The static first hyperpolarizabilities (β) increased 2–12-fold upon fluoride complexation and 15–47-fold upon one electron reduction with 191 having the greatest changes in values, while 192 had the largest β values overall. Accordingly, the authors suggest that 9-borafluorenes could serve as molecular NLO switches or sensors.

In 2017, Chujo and coworkers reported a series of 9-borafluorene adducts featuring intramolecularly coordinated amino groups (197–199, Figure 23) that are capable of discriminating chain lengths of alkanes (5–16 carbon atoms) in mineral oils, gasoline, and solvents. Theoretical calculations reveal that the formal negative charge at boron is enhanced upon excitation, inducing B–N bond cleavage to the three-coordinate species thereby altering the luminescence. Species with electron donating groups on the periphery were better sensors as they facilitated B–N bond cleavage. In n-alkane sensing, from measuring the intensity ratios of the two BICT emission bands, it was concluded that increasing the number of carbons in the hydrocarbon (C_nH_{2n+2} , n=5-16) resulted in a decreased relative intensity of the 535 nm emission band in 199. Solvatochromism, displayed by minor change in emission

Figure 20. Borafluorene copolymers 184-186 with high crystallinity and quantum yields (in parentheses).

Figure 23. Intramolecular 9-borafluorene adducts 197–199 evaluated for alkane sensing.

bands, was attributed to polarity and microenvironmental viscosity changes that fit the Förster-Hoffman equation. 163

Bonifacio and coworkers accessed a 9-borafluorene random copolymer with fluorene units by Yamamoto-type C–C coupling of the reagents in a 1:9 ratio (201, Figure 24). 99,164,165 Dilute THF solutions and drop-cast films on glass slides of the copolymer were analyzed for anion binding with I⁻, Br⁻, Cl⁻, F⁻, BF₄⁻, CN⁻, HSO₄⁻, H₂PO₄⁻, and NO₃⁻. Analysis by fluorescence spectroscopy indicated that the coordination of anions to the boron center quenches the photoluminescence. The polymer exhibited high sensitivity toward fluoride, moderate sensitivity for cyanide and iodide anions, and low affinity for H₂PO₄⁻ ions. Br⁻, Cl⁻, BF₄⁻, HSO₄⁻, and NO₃⁻ did not exhibit any detectable interaction with copolymer 201.

In 2015, Rupar and coworkers reported the synthesis of a 9-borafluorene homopolymer and vinylene copolymer (202 and 203, Figure 25). Solid samples of 202 and 203 act as colorimetric sensors for ammonia vapor with a visible change in the fluorescence from yellow to blue upon ammonia coordination. The color change is reversible upon removal of the ammonia atmosphere as confirmed by fluorescence spectroscopy. Titration of dilute THF solutions of both 202 and 203 indicate fluoride binding by fluorescence spectroscopy, akin to the monomeric species (Figure 21).

Chujo and coworkers examined aminoquinoline-9-borafluorene containing polymers **204** and **205** revealing that the species with a fluorinated linker (**205**, Figure 26) had a significantly higher quantum yield than the nonfluorinated linker **204** (53% c.f. 2%). Calculations revealed that this phenomenon is a consequence of the electron withdrawing per-fluoroalkyl chains lowering the energy of the LUMO. The authors indicate that this effect can be taken advantage of in solar cells, photocatalysis, and sensing materials.

Gilliard and coworkers demonstrated thermochromism in the carbene-stabilized borafluorenium cation **206** (Figure 26). Borafluorenium cation **206** is red when dissolved in weakly coordinating solvents (dichloromethane, toluene, or benzene) at room temperature. Upon cooling, the solutions became

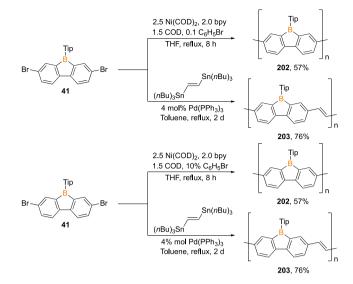


Figure 25. Synthesis of polymeric 9-borafluorenes 202 and 203.

Figure 26. Structures of conjugated borafluorene-based polymers **204** and **205** and thermochromic carbene-stabilized 9-borafluorenium cation **206**.

colorless, which was also reflected in the absorbance spectrum, and reversibility was observed upon warming to room temperature. The thermochromism is attributed to coordination of the oxygen atom of the methoxy group to the boron center of another molecule of 206. In two other carbene-stabilized borafluorenium cations studied (178 and 179) that lacked the methoxy group, thermochromic behavior was not observed, with calculations corroborating the importance of the methoxy group. Addition of THF to 206 also resulted in the same color change, further supporting the O–B donation to form a four-coordinate colorless adduct.

4. REACTIVITY

The Lewis acidic boron center, ring strain, and antiaromatic four π -electron core render the central BC₄ ring of 9-borafluorenes reactive with diverse synthetic opportunities. The endocyclic B—C bond is labile and can engage in intra- and intermolecular ring insertions to access larger boracycles in addition to undergoing ring opening reactions. In the following subsections, these

Figure 24. Claimed synthesis of copolymer 201 effective in anion sensing (COD = 1,5-cyclooctadiene, bpy = 2,2'-bipyridine). 165

different modes of reactivity are addressed with a focus on the stability of 9-borafluorenes and their utility as reagents.

4.1. Stability and Ring Opening Reactions

The impact of the substituent at boron on the stability of 9-borafluorenes toward air and moisture was studied via 1 H NMR spectroscopy by Rupar and coworkers using substituents with varied electronic and steric properties (summarized in Figure 27). 81 Despite the opportunity for N–B π -donation, the

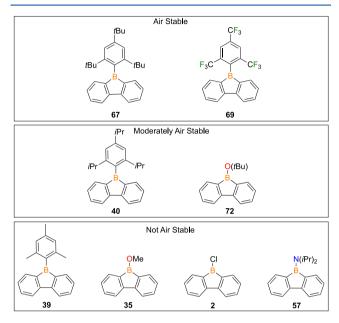


Figure 27. Borafluorenes that have been investigated for stability in the open atmosphere.

diisopropylamino substituent of 9-diisopropylamino-9-borafluorene (57) did not provide additional stability by steric or electronic effects in comparison to the chloride substituent in 9chloro-9-borafluorene (2). However, 9-t-butoxy-9-borafluorene (72) is moderately stable to air and moisture. To discern whether the increased stability is due to steric hindrance from the t-butyl group or the electronic effect associated with the oxygen atom, the methoxy-substituted analogue (35) was evaluated and found to have stability comparable to that observed for 2 and 57, indicating that the stability of 35 is a consequence of steric effects. Bulky aryl-substituted 9borafluorene derivatives featuring mesityl (39) and fluoromesityl (69) substituents were also examined and compared to 9-Tip-9-borafluorene (40). It was confirmed that 40 could be purified by silica gel chromatography by Yamaguchi and Rupar, although Rupar documented that CDCl₃ solutions of **40** decomposed slightly upon exposure to air. 81,88 Similar stability was observed for the fluoromesityl-substituted species 69.81 In contrast, 39 rapidly decomposes upon exposure to air and does not survive column chromatography. Comparing the two mesityl-containing species, it is evident that the trifluoromethyl groups play an important role in the stabilization. Stabilization resulting from bulky aryl substituents was also observed for the 2,4,6-tri-t-butylphenyl derivative 67, which was reported by Yamaguchi and coworkers to survive silica gel chromatography in the open air. 90 A 9-borafluorene featuring a p-cyanophenyl substituent at boron (44) was reported by Bonifacio and coworkers. 99 The compound was claimed to be purified by diethyl ether/water extraction and silica gel chromatography,

suggesting partial stability toward water; however, the compound was isolated with only 6% yield, and the characterization data are insufficient to conclusively prove its existence. ¹⁶⁶ In summary, these studies demonstrate that sterically bulky aryl and alkoxyl groups stabilize 9-borafluorenes.

The decomposition studies provided insight into the stability of 9-borafluorenes but did not identify their decomposition products. Our group investigated the reaction of water with 9-phenyl-9-borafluorene (10) to determine the nature of the hydrolysis products. The 1:2 stoichiometric reaction of water with 10 furnished an oxo-bridged product (207) in which each of the O–H bonds reacted with an equivalent of 10, resulting in protodeborylative ring opening (Figure 28a). In the 1:1

Figure 28. (a) Reaction of **10** with O–H reagents and *p*-bromothiophenol. (b) Reactivity of **10** with aniline. (c) Decomposition of **61** in the open atmosphere (yield not reported). (c) Adapted with permission from ref 126, Laperriere, L. E.; Yruegas, S.; Martin, C. D. Investigating the reactivity of 9-phenyl-9-borafluorene with N–H, O–H, P–H, and S–H bonds. *Tetrahedron* **2019**, 75 (8), 937. Copyright 2019 Elsevier Ltd.

reaction, only starting material and 207 were observed with no evidence of a monoprotodeborylated product with an unreacted O–H. Examining the susceptibility of the ring opening reactions with other E–H bonds using phenol, *p*-bromothiophenol, and aniline as substrates all generated the singly protodeborylated products (208, 209, and 210, respectively). ¹²⁶ In contrast, the reaction of 10 with phenylphosphine generated an adduct (116, Table 6, entry 14), and 1-naphthyl mercaptan was found to be unreactive with 10. The reaction with aniline was sluggish and enabled monitoring by in

Figure 29. (a)Ring opening reactions of 56 with methanol and water. (b) Reactions of trityl species with 56 to produce chelated anions. (c) Reaction with cumyl chloride to produce an indane.

situ ^{11}B NMR spectroscopy, revealing that a tetracoordinate intermediate (δ = 0.4 ppm) is generated that ultimately converts to the ring opened product (Figure 28b). The proposed mechanism involves the formation of adduct intermediate 121 followed by endocyclic B–C bond cleavage to produce the protodeborylated product 210. Addition of a second equivalent of 10 did not result in any reaction with the second N–H bond, even with heating at 100 °C in toluene. Protodeborylative ring opening was also observed by Bettinger and coworkers upon reaction of 9-azido-9-borafluorene (61) with water (even trace quantities) to produce boroxine 211 (Figure 28c). 96

The perfluorinated diborole **56** (Section 2.4.1)¹⁰³ was demonstrated by Collins, Piers, and coworkers to undergo ring opening upon treatment with methanol or water (Figure 29a).¹⁶⁷ For methanol, a monodeborylated product **212** was obtained, while for water, both the mono- and the dideborylated product (**213** and **214**, respectively) were obtained. In studying the abstraction of substituents from hydrocarbons for olefin polymerization, bis(borafluorene) **56** was effective in generating trityl cations with the chelated counteranions **215–217** with methoxide, azide, and chloride (Figure 29b).¹⁶⁸ The attempted halide abstraction with cumyl chloride resulted in a rearrangement to the indane (Figure 29c).

4.2. Endocyclic B—C Bond Insertion Reactions for Heterocycle Synthesis

The biphenyl backbone fused to the central BC₄ ring in 9-borafluorenes results in a boron-containing tricyclic system; such fused polycyclic boracycles are garnering attention for potential utility in electronic materials. ^{12,15,17,18} The facile B–C bond cleavage observed in the ring opening reactions can also be

exploited to insert molecular fragments or small molecules into the BC_4 ring to generate larger boracyclic systems. This has been demonstrated both intra- and intermolecularly to generate six- and seven-membered ring systems with extended conjugation.

4.2.1. Intramolecular Insertion Reactions. The thermolysis (98 °C) of 9-azido-9-borafluorene **61** was found by Bettinger and coworkers to generate a tetrameric system with a central B_4N_4 ring and N_2 as the byproduct (**219**, Figure 30).

Figure 30. Thermolysis of 61 to generate tetramer 219 and trapping of azaboraphenanthryne intermediate 220 with TMSCl.

The resulting compound **219** was isolated in low yields (8–10%) due to the formation of multiple products that could not be definitively characterized. A trapping experiment in the presence of trimethylsilyl chloride resulted in the formation of the Si–Cl addition product **221** supporting the generation of 9,10-B,N-phenanthryne **220** in the reaction. In depth computational investigations revealed that N_2 is eliminated in a concerted

Figure 31. (a) Synthesis of carbene stabilized BP-phenanthryne 223 and (b) reactivity of boraphosphaketene 222 with carbene reagents.

manner to generate intermediate 220. Intermediate 220 undergoes a series of rearrangements and oligomerizations to ultimately furnish tetrameric 219 in an extremely exothermic process (-1319 kJ/mol). 97,169

A B,P-containing analogue of **220** stabilized by a carbene ligand at boron was recently reported by Gilliard and coworkers (**223**, Figure 31a). This species was synthesized via reaction of a cyclic(alkyl)(amino) carbene (CAAC) adduct of 9-bromo-9-borafluorene (**112**) with sodium phosphaethynolate (NaOCP) to produce a boraphosphaketene (**222**), which was photolyzed to form the CAAC-stabilized BP-phenanthryne **223** with elimination of carbon monoxide. The boraphosphaketene intermediate also reacts with an additional equivalent of carbene, either CAAC or NHC, to produce compounds **224** or **225**, respectively, resulting from activation of the phosphaketene moiety (Figure 31b).

The Bettinger group investigated the reaction of **2** with amines and amides as a potential method to generate aminosubstituted 9-borafluorenes. Surprisingly, in the reaction with *N*,*O*-bis(trimethylsilyl)hydroxylamine, the aminoborafluorene (**226**) was not isolated; instead, 9,10-azaboraphenanthrene **227** was obtained in which the OTMS group is bound to boron (Figure 32). Monitoring the reaction by variable-temperature (-10 to 26 °C) ¹¹B NMR spectroscopy revealed a number of species, one of which was assigned as the aminoborafluorene intermediate **226** resulting from the anticipated substitution at the boron and the assignment based upon agreement with

Figure 32. Synthesis of 9,10-azaboraphenanthrene **227** via aminoborole rearrangement from the reaction of **2** and *N*,*O*-bis-(trimethylsilyl)hydroxylamine.

chemical shift calculations. The most rational reaction pathway was calculated to be aminoborafluorene formation through the elimination of trimethylsilyl chloride and rearrangement promoted by catalytic acid from the reaction mixture. The conversion of 2 to 227 proceeds with exothermicities of 348 kJ/mol for the rearrangement step and 437 kJ/mol for the overall reaction.

In 2018 Wagner, Wang, and coworkers investigated the photolysis of tetraarylborates with two aryl groups linked forming a 9-borafluorene backbone (Figure 33). When

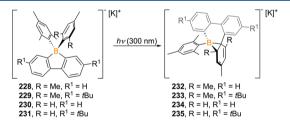


Figure 33. Photolysis of 228–231 leading to borirane containing derivatives 232–235. Yields are not reported, but in situ multinuclear NMR spectra indicate high conversion.

compounds 228–231, containing one or two mesityl groups on boron, were exposed to UV light, an isomerization occurred, inserting the *ipso* carbon of either a mesityl or *p*-tolyl group into the BC_4 ring and forming a B-C bond with the *ortho* carbon. The products feature fused BC_2 and BC_5 rings from the dearomatization of the aryl substituent. Potassium counter cations enabled the isolation of the photoisomerization products while lithium counterions allowed the photoisomerization but did not result in thermally stable products. If the borate contained two tolyl groups, complex mixtures were obtained, rationalized by lower charge-transition character in comparison to the mesityl-containing species making the formation of the BC_2/C_6 ring system less favorable.

4.2.2. Intermolecular Insertion Reactions. The intramolecular insertions described provide access to interesting species but are limited in scope based on accessible precursors. Intermolecular insertion reactions, however, allow for a comparatively larger substrate scope and are a versatile method for the synthesis of larger boracycles. In a 2016 study by Fukushima and coworkers, 9-chloro-9-borafluorene (2) was reacted with a series of alkynes to generate seven-membered rings (Table 11). ¹⁷³ The reactions furnished the 1:1

Table 11. Reactions of Diphenylacetylene with 9-Borafluorenes in 1,2-Dichloroethane

X	conditions	yield (%)	compound
Cl	25 °C, 6 h	23	236^{106}
Br	25 °C, 6 h	99	237^{106}
OTf	25 °C, 6 h	89	238 ¹⁰⁶
Cl	25 °C, 4 d ^b	quantitative	236^{173}
Cl	80 °C, 12 h	quantitative (87)	236 ^{106,173}
Br	80 °C, 12 h	quantitative (76)	237^{106}
OTf	80 °C, 12 h	quantitative (73)	238 ¹⁰⁶

"Yields were determined by quantitative ¹H NMR analysis; isolated yields, if available, are in parentheses. ^bExperiment in CH₂Cl₂.

stoichiometric BC_6 borepin systems 236-238 with the exception of one alkyne, bis(trimethylsilyl)acetylene, which reacted in a 2:1 stoichiometry to produce a seven-membered ring with an exocyclic allene resulting from TMS migration (Figure 34). The scope of alkynes was broad and included

Figure 34. Reaction of **2** with two equivalents of bis(trimethylsilyl)-acetylene, DCE = 1,2-dichloroethane.

substrates containing aryl (including 2-thienyl), alkyl, and proton substituents on the alkyne (Table 12). The resulting dibenzoborepin species could be oxidized in a one-pot process to produce substituted phenanthrenes. This synthetic method was later extended to reactions of 9-borafluorenes with poly(phenylene ethynylene) (PPE) derivatives followed by oxidation to produce "zigzag" 9,10-diarylphenanthrene polymers (Figure 35). 174 The thermodynamics and kinetics for the alkyne insertion were also investigated with the Cl-, Br-, and OTf-substituted 9-borafluorenes. 106 For all diarylalkyne substrates tested, 9-Cl-9-borafluorene has the slowest reaction rate while 9-Br-9-borafluorene has the fastest reaction rate. This is consistent with the relative Lewis acidities of the three 9borafluorenes (Cl < OTf < Br, Table 10); thus, 9-Br-9borafluorene was demonstrated to be the most effective reagent for the synthesis of dibenzoborepins.

Mechanistic calculations on the reactions of diphenylacety-lene with 9-chloro-9-borafluorene and 9-bromo-9-borafluorene revealed that a π -bond first coordinates to boron (246/247Int, Figure 36). The endocyclic B–C bond is cleaved and the new

B–C and C–C bonds are formed in a concerted transition state (246/247TS). The barriers are 72.0 kJ/mol (X = Cl) and 49.8 kJ/mol (X = Br), and the overall reactions are exergonic by 113 and 120 kJ/mol, respectively. The reduced barrier for the bromo species corroborates the experimental data. In a separate computational study, Braunschweig and Lin obtained similar results for the insertion of diphenylacetylene into 9-chloro-9-borafluorene proceeding directly to the transition state with a barrier of 92.9 kJ/mol and an overall exergonic reaction by 90.0 kJ/mol. To the alternate product with bis(trimethylsilyl)-acetylene, the proposed pathway is much more complex.

Our group and the He group investigated the reactions of organic azides with 9-borafluorenes. ^{151,176} The reactions of 9-phenyl- and 9-chloro-9-borafluorene with 1-azidoadamantane resulted in the formation of 9,10-azaboraphenanthrenes by N_2 expulsion and insertion of the α -nitrogen of the azide (Table 13). ¹⁵¹ Similar 9,10-azaboraphenanthrene products are obtained from the reaction of 9-phenyl-9-borafluorene and 2,7-dibromo-9-phenyl-9-borafluorene with mesityl azide. ¹⁷⁶ Phenyl azide reacted with 9-chloro-9-borafluorene in the same manner, but the reaction with 9-phenyl-9-borafluorene resulted in the insertion of the γ -nitrogen atom to generate a diazene-substituted 9,10-azaboraphenanthrene (268, Figure 37). ¹⁵¹ These were the first intermolecular heteroatom insertions into 9-borafluorenes reported.

Wagner and coworkers exposed benzene solutions of neutral B-Mes (39) or anionic B-Mes₂ (274) substituted 9-borafluorenes to dry air as an oxygen source to furnish 9,10-oxaboraphenanthrene 275 (Figure 38). Although not quantified, over a week, the reaction of the anion generated oxaboraphenanthrene 275 much more slowly and contained compound 39 in the reaction mixture. Based on these results, it was inferred that the reaction proceeds via the neutral compound and accordingly, the reaction with the tetracoordinate borafluorene anion was much slower.

The $\rm N_2$ elimination route demonstrated for azide insertion was also effective for diazoalkanes. The reaction of 9-phenyl-9-borafluorene with trimethylsilyldiazomethane resulted in the insertion of a carbene unit into the endocyclic B–C bond to furnish the BC $_5$ heterocycle **276** (Figure 39). It Interestingly, a second equivalent of trimethylsilyldiazomethane reacted to insert a carbene unit into the other B–C bond to access a seven membered BC $_6$ ring in which the TMS groups were *syn* with respect to each other. No evidence for further insertion reactivity was noted. This is the only example of insertion occurring into both endocyclic B–C bonds of a 9-borafluorene.

The insertion of unsaturated 1,2-dipolar molecules into the endocyclic B–C bond of 9-phenyl-9-borafluorene (10) has been investigated extensively. The reaction between 1-adamantyl-phosphaalkyne and 9-phenyl-9-borafluorene (10) formed the corresponding 1,3-phosphaborepin product (278, Figure 40). Computational studies provided mechanistic insight suggesting that the reaction proceeds via a single transition state with a bond metathesis of a π -bond of the phosphaalkyne and one of the endocyclic B–C bonds. This single step is thermodynamically favored by 17 kJ/mol with a barrier of 88 kJ/mol.

Our group studied the reactivity of 10 with a series of 1,2-dipolar unsaturated organic molecules containing oxygen and nitrogen (Figure 41). The reactions with C=O containing substrates benzaldehyde, benzophenone, and diphenylketene all resulted in BOC_5 ring containing products via insertion of the C=O moiety into the BC_4 ring (279–281) in good yields. The

Table 12. Reactions of Substituted Alkynes with 9-Borafluorenes^a

X	R	\mathbb{R}^1	conditions	yield (%)	compound
Cl	p-tolyl	p-tolyl	25 °C, 4 h	36	248 ¹⁰⁶
Br	<i>p</i> -tolyl	<i>p</i> -tolyl	25 °C, 4 h	99	249 ¹⁰⁶
OTf	p-tolyl	p-tolyl	25 °C, 4 h	91	250 ¹⁰⁶
Cl	p-tolyl	p-tolyl	80 °C, 12 h	99	248 ¹⁷³
Cl	$p ext{-MeO-C}_6 ext{H}_4$	$p ext{-MeO-C}_6 ext{H}_4$	25 °C, 1 h	46	251 ¹⁰⁶
Br	$p ext{-MeO-C}_6 ext{H}_4$	$p ext{-MeO-C}_6 ext{H}_4$	25 °C, 1 h	99	252 ¹⁰⁶
Otf	p -MeO-C $_6$ H $_4$	p -MeO-C $_6$ H $_4$	25 °C, 1 h	97	253 ¹⁰⁶
Cl	p-MeO-C ₆ H ₄	p-MeO-C ₆ H ₄	80 °C, 12 h	99	251 ¹⁷³
Cl	p-Br-C ₆ H ₄	p-Br-C ₆ H ₄	25 °C, 24 h	12	254 ¹⁰⁶
Br	p-Br-C ₆ H ₄	p-Br-C ₆ H ₄	25 °C, 24 h	92	255 ¹⁰⁶
Otf	p-Br-C ₆ H ₄	p -Br-C $_6$ H $_4$	25 °C, 24 h	66	256 ¹⁰⁶
Cl	p -Br-C $_6$ H $_4$	p -Br-C $_6$ H $_4$	80 °C, 12 h	96	254 ¹⁷³
Cl	p-CF ₃ -C ₆ H ₄	p-CF ₃ -C ₆ H ₄	25 °C, 68 h	25	257 ¹⁰⁶
Br	p-CF ₃ -C ₆ H ₄	p-CF ₃ -C ₆ H ₄	25 °C, 68 h	98	258 ¹⁰⁶
Otf	p-CF ₃ -C ₆ H ₄	p-CF ₃ -C ₆ H ₄	25 °C, 68 h	n.d. (mixture)	259 ¹⁰⁶
Cl	p-CF ₃ -C ₆ H ₄	p-CF ₃ -C ₆ H ₄	80 °C, 12 h	83	257 ¹⁷³
Cl	p-CO ₂ Me-C ₆ H ₄	p-CO ₂ Me-C ₆ H ₄	80 °C, 16 h	57	260 ¹⁰⁶
Br	p-CO ₂ Me-C ₆ H ₄	p-CO ₂ Me-C ₆ H ₄	80 °C, 16 h	91	261 ¹⁰⁶
Otf	p-CO ₂ Me-C ₆ H ₄	p-CO ₂ Me-C ₆ H ₄	80 °C, 16 h	n.d. (mixture)	262 ¹⁰⁶
Cl	p-CO ₂ Me-C ₆ H ₄	p-CO ₂ Me-C ₆ H ₄	80 °C, 12 h	92	260 ¹⁷³
Cl	<i>p</i> -I-C ₆ H ₄	p -I-C $_6$ H $_4$	80 °C, 12 h	83	263 ¹⁷³
Cl	2-thienyl	2-thienyl	80 °C, 12 h	99	264 ¹⁷³
Cl	Ph	Et	80 °C, 12 h	84	265 ¹⁷³
Cl	Et	Et	80 °C, 12 h	94	266 ¹⁷³
Cl	Ph	Н	80 °C, 12 h	43	267 ¹⁷³

"Yields were determined by quantitative ¹H NMR analysis, and all reactions are in 1,2-dichloroethane. Regiochemistry of the borepin products from the nonsymmetric alkynes was not specified. Note: n.d. = not determined.

Figure 35. Synthesis of 9,10-diarylphenanthrene polymers from 9-chloro-9-borafluorenes. AZADO = 2-azaadamantane-N-oxyl, TBS = tert-butyldimethylsilyl.

Figure 36. Computed mechanism by Fukushima and coworkers for the insertion of diphenylacetylene into 9-Cl- and 9-Br-9-borafluorene.

Table 13. Reactions of Azides with 9-Borafluorenes to Furnish 9,10-Azaboraphenanthrenes

$$R^{1}$$
 + $R^{2}N_{3}$ N_{2} R^{1}

R	\mathbb{R}^1	R^{2a}	conditions	yield (%)	compound		
Ph	Н	Ad	toluene, 110 °C, 5 d	64	269 ¹⁵¹		
Cl	Н	Ad	toluene, 110 °C, 2 d	54	270^{151}		
Cl	Н	Ph	<i>n</i> -pentane, -35 to 28 °C, 3 h	74	271 ¹⁵¹		
Ph	Н	Mes	toluene, RT, 12 h	50	272^{176}		
Ph	Br	Mes	toluene, 40 °C, 12 h	71	273^{176}		
^a Ad = 1-adamantyl.							

Figure 37. Reaction of 9-phenyl-9-borafluorene with phenyl azide.

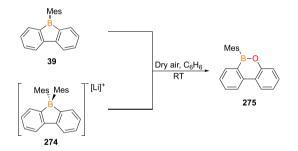


Figure 38. Synthesis of 9,10-oxaboraphenanthrene **275** by oxidation of 9-borafluorenes.

Figure 39. Carbene insertion into the endocyclic B–C bonds of 9-phenyl-9-borafluorene. Adapted with permission from ref 178. Bartholome, T. A.; Bluer, K. R.; Martin, C. D. Successive carbene insertion into 9-phenyl-9-borafluorene. *Dalton Trans.* **2019**, 48 (19), 6319. Copyright 2019 The Royal Society of Chemistry.

Figure 40. Mechanism for the reaction between 9-phenyl-9-borafluorene (10) and 1-adamantylphosphaalkyne. Adapted with permission from ref 124. Yruegas, S.; Barnard, J. H.; Al-Furaiji, K.; Dutton, J. L.; Wilson, D. J. D.; Martin, C. D. Boraphosphaalkene Synthesis via Phosphaalkyne Insertion into 9-Borafluorene. *Organometallics* 2018, 37 (10), 1515. Copyright 2018 American Chemical Society.

reaction of 10 with isocyanates gave two different outcomes depending on the substituent at the isocyanate nitrogen. The reaction with 1-adamantyl isocyanate gave a BNC5 heterocycle (282) with an amide moiety by C-N insertion while the reaction with p-methoxyphenyl isocyanate resulted in the insertion of the C-O moiety to produce a BOC5 heterocycle with an exocyclic imine functionality (283). This difference in reactivity was rationalized by the polarization of the isocyanates. For 1-adamantyl isocyanate, the nitrogen atom is more electron rich than the oxygen atom while for p-methoxyphenyl isocyanate, the oxygen is more electron rich than the nitrogen. Compound 283 dimerizes in the solid state as confirmed by Xray crystallography, but solution ¹¹B NMR spectroscopy indicates a monomer based on a resonance in the tricoordinate region (47.4 ppm). The reactions of 9-borafluorenes with carbodiimides were demonstrated by Kashida, Shoji, and Fukushima to furnish BNC₅ heterocyclic products 284-286 with exocyclic imines similar to 283 via C-N insertion into the endocyclic B-C bond. 180

In contrast with 9-phenyl-9-borafluorene, a di-*t*-butylphosphino-substituted 9-borafluorene reported by Wagner and coworkers was found to undergo carbonyl insertion into the B=P bond upon reaction with benzophenone (289, Figure 42). The same species is capable of inserting a nitrile group into the B=P bond upon reaction with acetonitrile to form dimeric imine-substituted borafluorene 288 whereas 9-phenyl-9-borafluorene forms an adduct (120, Table 6, entry 19). The B=P bond of 68 can also undergo hydrogenation (287) and act as a dienophile in a Diels-Alder reaction with 2,3-dimethylbutadiene (290).

4.3. Ring Opening Oligomerizations

9-Borafluorenes can be reagents to access boron-containing π conjugated oligomeric species. It has been widely reported that 9-H-9-borafluorene (64) undergoes dimerization to fill the empty p orbital at the tricoordinate boron center (Section 2.3.1.2). This feature can give rise to other types of reactivity including oligomerization, as reported by Wagner and coworkers in their extensive studies on the synthesis and characterization of 64. 110 Monomeric 64 was generated in situ from 9-bromo-9-borafluorene (45) by Br/H exchange with triethylsilane. Storing a hexane solution of 9-H-9-borafluorene dimer 291 at 5 °C for 7 days generated a precipitate; the ring opened dimeric adduct 292 was isolated after addition of pyridine to a benzene solution of this precipitate (Figure 43a). In the absence of a trapping agent, a mixture of B(H)-bridged biphenylenes was obtained as a result of ring opening oligomerization, including a species formed from five equivalents of 64 (293, Figure 43b), as confirmed by a single crystal Xray diffraction study. The reaction mechanism was proposed via DFT studies to include B-H/B-H, B-C/B-C, and B-H/B-C addition steps. However, the exact relationship between 9borafluorene structure and reactivity toward ring opening oligomerizations was not entirely clear. In this context, a 2014 computational study by Zhu and Qu investigated the 2,7-di-tertbutyl substituted 9-H-9-borafluorene analogue (65). 181 It was concluded that the oligomerization reactions could be controlled via reaction temperatures and the addition of bulky substituents. The addition of *t*-butyl substituents at the 2- and 7positions provides increased stability to the dimeric species 294.

The 9-H-9-borafluorene dimer was predicted by NMR studies and DFT calculations to adopt a structure in which the two boron centers are bridged by a hydride and a phenyl ring (291,

Figure 41. 1,2-Dipolar insertion reactions into 9-borafluorenes. Reaction conditions for the synthesis of **279**: toluene, 100 °C, 48 h; **280**: toluene, 100 °C, 10 d; **281**: toluene, 100 °C, 7 d; **282** and **283**: CH₂Cl₂, RT, 5 min; **284–286**: 1,2-DCE, 80 °C, 24 h. Cy = cyclohexyl.

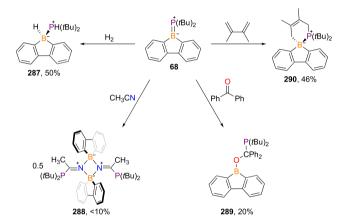


Figure 42. P=B bond reactivity of 9-di-t-butylphosphino-9-borafluorene. All reactions conducted in toluene at room temperature. Reaction time for the synthesis of 287: 2 h; 289 and 290: overnight.

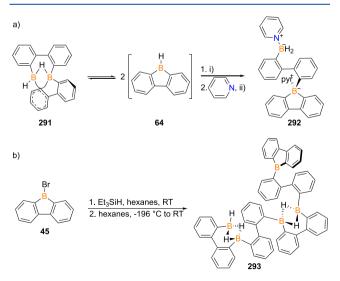


Figure 43. (a) Reaction of 9-H-9-borafluorene dimer with excess pyridine; (i) hexanes, RT to 5 °C, 7 d; (ii) redissolve precipitate in benzene, then excess pyridine, RT, 30 min (pyr = pyridine). (b) Ring opening oligomerization of in situ generated 9-H-9-borafluorene.

Figure 43). However, this dimer could not be isolated due to its instability. ¹¹⁰ The structural assignment was confirmed via the

X-ray crystal structure of the analogous 2,7-di-*t*-butyl-9-H-9-borafluorene dimer (294).⁷⁵ X-ray crystallography indicated that the structure of 294 contains B–H–B and B–C–B three-center two-electron bonds. Dimer 294 thermally isomerizes at 140 °C in hexanes to produce 295 with two bridging hydrides between the boron centers (Figure 44). Compound 295 is more stable than 294 toward hydrolysis and coordination with pyridine.

Figure 44. Thermally induced isomerization of 294.

In addition to the ring opening oligomerization observed at room temperature in hexanes, 9-H-9-borafluorene produces a mixture of compounds containing two boron centers upon thermolysis at $120~^{\circ}\text{C}$ in toluene (Figure 45). The ring

Figure 45. Thermolysis of 9-H-9-borafluorene dimer 291 in toluene.

opened dimer **296**, the biphenyl-bridged diborane(6) derivative **297**, and 2,2'-bis(9-borafluorenyl)biphenyl (76) were observed as products. 2,2'-Bis(9-borafluorenyl)biphenyl (76) was characterized by X-ray crystallography as the free borafluorene and as a pyridine adduct (**128**, Figure 14). Compound **76** can also be converted to **297** upon reaction with excess BH₃·THF.

The central borole ring of 9-borafluorenes can undergo ring opening upon reaction with borohydrides, including NaBH₄ and NaBHEt₃ as demonstrated by Hong and Chung (Figure 46). The reaction of 9-chloro-9-borafluorene with sodium borohydride results in the formation of the biphenyl-bridged diborane

Figure 46. Reactions of 9-chloro-9-borafluorene with hydride reagents.

297 with the elimination of sodium chloride. The reaction with NaBH₄ was determined to proceed via formation of 9-H-9borafluorene followed by cleavage of the endocyclic B-C bond with in situ generated BH3. The reaction of 9-chloro-9borafluorene with sodium hydride generated 9-H-9-borafluorene (64), observed by ¹¹B NMR spectroscopy, followed by the formation of hydride adduct 298 in the presence of excess NaH or 9-ethyl-9-borafluorene in the presence of ethylene. Hydride adduct 299 had been previously prepared as a lithium salt (298) by Knizek and Nöth via reaction of 9-chloro-9-borafluorene with lithium hydride. 183 While the reaction of 9-chloro-9-borafluorene with NaBH₄ results solely in the formation of 297, the analogous reaction with NaBHEt3 produces a mixture of a diborane(6) derivative (300) and 9-ethyl-9-borafluorene (9), presumably from H/Et exchange with triethylborane formed during the reaction. 182 Notably, both the hydride- and ethylsubstituted diborane species (297 and 300) had previously been synthesized from biphenyl-substituted boranes by Köster and Willemsen in 1974. 184 In this study, 300 was found to exist in equilibrium with 9-ethyl-9-borafluorene and the dimer (EtBH₂)₂.

4.4. Reduction and Metal Complexes

4.4.1. 9-Borafluorene Metal Complexes. Early examples of 9-borafluorene metal complexes included boron-bound Mn(I), Co(II), and Co(III) complexes synthesized by Nöth and coworkers in the late 1960s. 185-187 In these complexes, the 9-borafluorenyl ligands coordinated to the metal center as fused diarylboryl anions. The complexes are prepared from 9-chloro-9-borafluorene in moderate to high yields by two methods (Figure 47). For the Mn(I) and Co(III) complexes (301 and 302), 9-chloro-9-borafluorene was reacted with alkali metal salts of anionic Mn(-I) and Co(I) complexes, resulting in twoelectron oxidation of the metal centers accompanied by elimination of alkali metal chlorides. 185,187 In contrast, the Co(II) complexes (303 and 304) were prepared by one-electron oxidation of a Co(I) hydrido complex accompanied by the elimination of hydrogen gas and formation of a ligated dichloro Co(II) complex. 186 Compounds 301-304, however, were not characterized by X-ray crystallography, and 304 exhibited a ¹¹B NMR shift significantly upfield (-15 ppm) from later crystallographically characterized examples of metal-bound alkyl- and aryl-substituted boryl anions (76-121 ppm). $^{188-191}$

$$\begin{array}{c} \text{NaMn(CO)_{a}(PPh_{3})} \\ \text{RT, Et}_{2}\text{O, 4 h, NaCl} \\ \\ \text{301, 53\%} \\ \\ \text{KCoL}_{2}(PPh_{3}), \text{THF} \\ \\ \text{RT, 12 h, KCl} \\ \\ \text{B} \\ \text{CoL}_{2}(PPh_{3}) \\ \\ \text{L}_{2}\text{CoH, xylene} \\ \\ \text{Reflux, 3-4 h, -0.5 H}_{2} \\ \\ \text{0.5 L}_{2}\text{CoCl}_{2} \\ \\ \text{303: L = dppe, 79\%} \\ \\ \text{304: L = o-(PMe_{2})_{2}C_{6}H_{4}, quantitative} \\ \end{array}$$

Figure 47. Synthesis of 9-borafluorenyl Mn(I), Co(II), and Co(III) complexes from 9-chloro-9-borafluorene (dppe = 1,2-bis-(diphenylphosphino)ethane).

In 2003, Piers and coworkers demonstrated that 9-borafluorenes can form η^1 complexes with AlCp* (Cp* = pentamethylcyclopentadienyl) upon reaction with [AlCp*]₄

Figure 48. Reactivity of [AlCp*]₄ with 9-borafluorenes.

(Figure 48). ⁹² The η^1 coordination instead of η^5 was attributed to the flanking aryl groups retaining aromaticity; the preference for η^1 coordination was also supported by DFT calculations revealing that the LUMO of 9-H-9-borafluorene is largely localized at boron. The aluminum center retained the +1 oxidation state rather than undergoing oxidation to aluminum(III), and the resulting compounds (305–307) are viewed as coordination complexes with the aluminum(I) center donating into the vacant p orbital at boron. In an attempt to prepare the corresponding η^5 -aluminum(III) complex, the dilithio salt of the 9-phenyl-9-borafluorene dianion was reacted with $[Cp*AlCl_2]_2$ and $Cp*AlCl_2(THF)$ but produced a mixture of products with no evidence of formation of the targeted η^5 aluminum(III) complex.

Miqueu, Bourissou, and coworkers prepared an ambiphilic ligand featuring a diisopropylphosphino group linked to a 9-borafluorene via an *ortho*-phenylene unit (164). The reaction of ligand 164 with (Me₂S)AuCl resulted in coordination of the phosphine moiety to gold and a Z-type interaction between the electron rich gold center and boron akin to that observed in the AlCp* complexes (308, Figure 49). Harman and coworkers examined the reaction of the same ligand with Ni(PPh₃)₄ to produce an η ⁵-borafluorene complex (309). On the basis of a long Ni–B bond [2.135(2) Å] and DFT calculations, the interaction of the BC₄ unit to the metal was classified as L₂Z with a Ni(0) center.

Another route to borafluorene-containing metal complexes involves the functionalization of 9-ferrocenyl-9-borafluorene (74). This compound, first reported by Wagner in 2008, was found to form the Fe(II)/Fe(III) mixed-valent complex 310 upon treatment with 1,1'-dilithioferrocene followed by exposure

Figure 49. Reactivity of ambiphilic 9-borafluorene **164** with Au(I) and Ni(0) sources.

Figure 50. (a)Reaction of 9-ferrocenyl-9-borafluorene 74 with 1,1′-dilithioferrocene. (b) Oxidation of 9-ferrocenyl-9-borafluorene 74 with AgBF₄. 12-crown-4 = 1,4,7,10-tetraoxacyclododecane.

to air (Figure 50a). 116 Characterization by X-ray crystallography and cyclic voltammetry indicated that the two terminal ferrocenyl groups contain Fe(II) centers while the third iron center in the bridging ferrocene unit is Fe(III). The geometry of compound 74 was also shown to undergo significant change upon oxidation of the iron center. For neutral 74, X-ray diffraction studies reveal that the dip angle of the Cp ligand bearing the borafluorene is 25.5° and 17.1° for the two independent molecules in the asymmetric unit, attributed to a strong Fe–B interaction. Oxidation to Fe(III) with AgBF₄ to 311 caused a decrease in the dip angle dramatically to 6.3° as the

 σ -donation was effectively eliminated due to the decreased electron density at the iron center (Figure 50b).

In 2005, Piers and coworkers demonstrated that perfluorinated 9-phenyl-9-borafluorene (50) can abstract alkyl groups from scandium(III)-alkyl complexes containing diketiminate ligands (e.g., 312). With one equivalent of 50, the *endo/exo* isomers 313 were obtained with a bridging methyl ligand between boron and scandium centers while with a second equivalent, the second alkyl group is also abstracted (314, Figure 51). ¹⁹³ The interconversion of these species was studied in detail.

4.4.2. Reduction of 9-Borafluorenes. 9-Borafluorenes possess four π -electrons in the central ring and are capable of forming aromatic dianions upon reduction. Despite the interesting potential applications of dianionic 9-borafluorene derivatives, this chemistry has not been explored in depth, and only a few examples are documented in the literature. In 1996, Grigsby and Power reported the syntheses of a series of 9borafluorene derivatives as resulting from alkali metal reduction of arylboron dihalides (Figure 2).⁷² In the cases herein described, the dilithium-9-borafluorenyl complex (17) was obtained along with other similar complexes. It was demonstrated that in the presence of an excess of lithium in diethyl ether, the in situ generated 9-borafluorene derivative (24) was reduced to generate the aforementioned complex 17. With these early examples, it was confirmed that 9-borafluorenes, like monocyclic boroles, are readily reduced to their dianionic species. Accordingly, Wehmschulte and coworkers reported the formation of the dianionic form of compound 27 via reduction with lithium metal (Figure 52a).⁷³ An analogous reduction of 9phenyl-9-borafluorene to its dianion (316) was also reported in 2003 by Piers, Woo, and coworkers (Figure 52b). 92 X-ray diffraction studies on 315 revealed that the lithium atoms are positioned nearly symmetrically on each side of the planar 9-borafluorene diamon in an η^5 coordination mode with the central BC₄ ring.⁷³ The B-C bond lengths within the borole core are contracted relative to typical B-C single bonds, attributed to the aromaticity of the BC₄ ring resulting in B-C multiple bonding.

Wagner and coworkers investigated the lithium reduction of the 9-H-9-borafluorene derivative **294** (Figure 53). ¹⁹⁴ The

Figure 51. Alkyl abstraction of organoscandium complexes featuring perfluorinated 9-phenyl-9-borafluorene exemplified with methylated scandium complex 314. Similar chemistry has been demonstrated for $-CH_2Si(CH_3)_3$ and $-CH_2C(CH_3)_3$ substituted scandium species.

Figure 52. Reduction reactions of (a) 27 and (b) 9-phenyl-9-borafluorene 10 with lithium metal.

reaction of compound 294 with lithium metal yielded an array of structurally diverse compounds (87, 317–319). Particularly notable among these products are the diborate 87 and compound 319, which exhibits structural features resembling both conventional organoboranes and boron-hydride clusters. When the reaction was carried out in THF instead of toluene, 87 was obtained as the major product and could be isolated in 43% yield.

Through elaborate mechanistic studies, the pathways for the formation of the four products observed from the reduction of 294 with excess lithium were determined. 195 The THF adduct of 2,7-di-t-butyl-9-H-9-borafluorene (136) was demonstrated by Wagner and coworkers to undergo two-electron reduction with lithium, sodium, or potassium to produce the corresponding dianionic species 320-322 (Figure 54a). 196 The sodium salt 321 reacts with 136 to form a dimeric dianion (323), which could be further reduced with excess sodium to regenerate 321 (Figure 54b). The dimeric dianion was also shown to undergo hydride transfer with 136 to produce the monoanionic species 324 and 325 (Figure 54c). This sequence accounts for the formation of 317 in the lithium reduction of 294. In contrast, 318, the triethylsilyl-substituted variant of 317, was determined to be formed by reaction of dianionic 320 with Et₃SiBr based on an analogous reaction with Et₃SiCl. 196 The lithium and potassium analogues of 324, 98 and 99, were demonstrated to react with an additional equivalent of 136 to produce 326 and 327, which subsequently rearrange slowly at room temperature (or within hours at 55 °C) to produce 319 and 328 (Figure 54d), thus accounting for the formation of 319 upon reduction of 294. 121 Finally, the formation of dianionic 87 was determined

to result from reduction of monoanionic $\bf 98$ with excess lithium. 195,197

While the reduction of borafluorenes has been extensively studied with alkali metals, Piers and coworkers demonstrated that perfluorinated 9-phenyl-9-borafluorene (50) is capable of undergoing reduction with decamethylcobaltocene in dichloromethane to produce the tetracoordinate chloroborate anion 329 with a decamethylcobaltocenium countercation (Figure 55). The reaction was proposed to proceed via formation of a radical anion, that abstracts a chlorine atom from dichloromethane. Attempts to reduce 50 to the aromatic dianion with decamethylcobaltocene were unsuccessful.

Holthausen, Wagner, and coworkers demonstrated that 2,2'bis(9-borafluorenyl)biphenyl can undergo a one-electron reduction to radical anion 330 upon treatment with lithium naphthalenide (Figure 56). 198 Anion 330 contains an unconventional two-center one-electron σ bond between the two boron centers as evidenced by X-ray crystallography, EPR spectroscopy, and computational studies. A similar radical anion was synthesized via two-electron reduction of geminal bis(9borafluorenyl)alkane 331 with lithium metal (Figure 57a) followed by comproportionation of 331 with the resulting dianion 332 (Figure 57b). 199 Compound 331 could be reduced with lithium triethylborohydride to produce the hydridobridged anion 333, which is also accessible via protonation of 332 with triflic acid (Figure 57a). Conversion of 333 to 332 is possible via deprotonation with tris(trimethylsilyl)methyllithium, albeit in a low yield. 197

In addition to the anionic species that have been synthesized by reduction of 9-borafluorenes, isolable examples of neutral borafluorene radicals were recently reported by Gilliard and coworkers. These species were synthesized via reduction of NHC and CAAC adducts of 9-bromo-9-borafluorene with KC8 and exhibit remarkable stability both in solution and in the solid state (Figure 58). Spin density calculations reveal delocalization of the unpaired electron extends significantly to the carbene ligand in the CAAC-stabilized species whereas in the NHC-stabilized species, the unpaired electron resides primarily on the 9-borafluorene scaffold due to the superior π -accepting ability of the CAAC.

4.5. Exocyclic Reactivity at Boron

In 1985, Narula and Nöth reported the syntheses of pyridineand acridine-stabilized 9-borafluorenium cations (335 and 336, Figure 59). The pyridine adduct of 9-chloro-9-borafluorene undergoes chloride abstraction upon reaction with gallium trichloride to produce a pyridine-stabilized 9-borafluorenium

Figure 53. Reduction of 294 with lithium metal.

Figure 54. (a) Reduction of 136 to diamon 320–322. (b) Subsequent reactivity of reduced species. (c) Reaction of 323 with the THF adduct 136. (d) Reaction of 98/99 with 136 and subsequent rearrangement.

Figure 55. Reduction of perfluorinated 9-phenyl-9-borafluorene with decamethylcobaltocene in dichloromethane.



Figure 56. Reduction of 2,2′-bis(9-borafluorenyl)biphenyl with lithium naphthalenide.

cation with a tetrachlorogallate counteranion (335, Figure 59a). Similarly, the reaction of the acridine adduct of 9-chloro-9-borafluorene with aluminum trichloride produced the acridine-stabilized 9-borafluorenium cation with a tetrachloroaluminate counteranion. This product was stated to be the major product and characterized by X-ray crystallography. However, 9-chloro-9-borafluorene and acridine-AlCl₃ were also observed as minor products. The observation of 9-borafluorenium Lewis base adducts contradicts a 1966 computational study by Armstrong and Perkins, which predicted a stable 9-borafluorenium cation with a dicoordinate boron center.²⁰⁴ More recently, Wilson, Gilliard, and coworkers reported the synthesis of a set of carbene-stabilized 9-borafluorenium cations from 9-bromo-9-

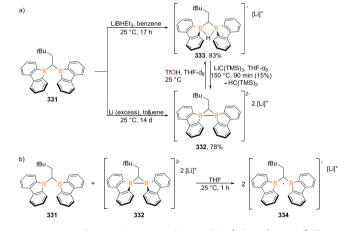


Figure 57. Reduction chemistry of geminal bis(9-borafluorenyl)alkane **331.** The synthesis of **332** from **331** could also be carried out over 7 d in toluene with only a slight decrease in yield or in THF with complete consumption (but lower selectivity) within hours.

borafluorenes (Figure 59b).¹⁰¹ The Lewis acid—base adducts of 9-bromo-9-borafluorene and its 3-methoxy substituted variant with NHC and CAAC ligands underwent bromide abstraction with silver hexafluoroantimonate to produce carbene-stabilized 9-borafluorenium hexafluoroantimonate salts **206**, **335**, **337**, and **338** in high yields.

In 2004, Hong and Chung demonstrated that the reaction of 9-chloro-9-borafluorene with sodium hydride in the presence of ethylene produces 9-ethyl-9-borafluorene (9, Figure 60a), presumably proceeding through 9-H-9-borafluorene as an intermediate. Holthausen, Wagner, and coworkers later demonstrated that 9-H-9-borafluorene and its dimethyl sulfide adduct can act as hydroboration reagents for *t*-butylacetylene to

Figure 58. Synthesis of neutral 9-borafluorene radicals via reduction of 9-Br-9-borafluorene-carbene adducts.

produce the single and double hydroboration products 339 and 331, depending on stoichiometry (Figure 60b). 109,110 The dimethyl sulfide adduct is a convenient reagent as it is not susceptible to ring opening oligomerization. Renaud and coworkers expanded upon the hydroboration reactivity of 9-H-9-borafluorene, demonstrating that the hydroboration products resulting from reactions of 9-H-9-borafluorene can be further functionalized by deborylation with radical sources. ²⁰⁵ In this study, a series of 9-H-9-borafluorene/olefin hydroboration products were generated as intermediates which subsequently underwent radical sulfurization, oxidation, chlorination, or allylation, resulting in the net conversion of olefins to sulfides, alcohols, alkyl chlorides, or allyl-substituted alkanes, respectively (selected examples shown in Figure 60c and d). The 2,7-di-tbutyl substituted variant of 9-H-9-borafluorene was recently demonstrated by Pammer and coworkers to act as a hydroboration reagent. ²⁰⁶ In this study, hydroboration of a 2-(ostyryl)pyridine derivative resulted in the formation of the intramolecular pyridine-borafluorene adduct 345 (Figure 60e).

Modification of the boron-bound substituent in 9-borafluorenes has been employed as a method for synthesizing heterocycles containing tetracoordinate boron atoms. Several of such compounds were synthesized from 9-bromo-9borafluorene in 2009 by Yamaguchi and coworkers.²⁰⁷ The Lewis adducts of 9-Br-9-borafluorene with di(2-pyridyl)acetylene and di(2-thiazolyl)acetylene were shown to undergo alkyne hydration and subsequent ring closing upon treatment with water to form compounds 348 and 352 featuring BNC₃O heterocyclic rings and compounds 349 and 353 featuring BNC₃ rings in addition to the BNC₃O rings (Figure 61). In 2012, Son and Hoefelmeyer reported the synthesis of an eight-membered $(BC_2N)_2$ ring species (355), from 9-methoxy-9-borafluorene.²⁰⁸ Treatment of 2-picoline with nBuLi followed by reaction with 9methoxy-9-borafluorene produced the 9-(2-picolyl)-9-borafluorene lithium methoxide adduct 354, that is converted to the 9-(2-picolyl)-9-borafluorene dimer 355 upon methoxide abstraction with boron trifluoride (Figure 62). More recently, Shimizu and Kawachi reported ring closing reactions of 9-aryl-9borafluorenes bearing alkoxysilyl substituents at the orthopositions of the boron-bound phenyl rings (Figure 63). 105 The alkoxylsilyl groups were shown to undergo C-O bond cleavage upon reaction with potassium fluoride or DABCO to produce the anionic intramolecular 9-borafluorene Lewis base adduct 356, which features a five-membered BC₂SiO ring. The isopropoxy-containing borafluorene 173 can undergo exchange of the silicon-bound alkoxy group upon treatment with methanol or ethanol, as shown in Figure 12b (Section 2.4.2).

5. COMPOUNDS RELATED TO 9-BORAFLUORENES

9-Borafluorenes are variants of boroles in which the common unsaturated BC₄ ring has two fused benzene rings. The following subsections present a discussion of compounds related to these two families in which at least one aromatic group is fused to the central antiaromatic BC₄ ring. These compounds differ from borafluorenes as they do not exclusively have the $C_6/BC_4/C_6$ fused tricyclic ring system.

5.1. 1-Boraindenes

1-Boraindenes differ from 9-borafluorenes in having only one fused arene group. The first 1-boraindene **358** was generated in 1987 by flash vacuum pyrolysis of dichloro(2-ethylphenyl)-borane (**357**) at 900 °C (Figure 64). ²⁰⁹ Flash pyrolysis at 700 °C furnished 1-chloro-1-boraindane (**359**) by HCl elimination. Compound **359** could then be dehydrogenated at 900 °C to generate 1-chloro-1-boraindene (**358**), indicating a sequential

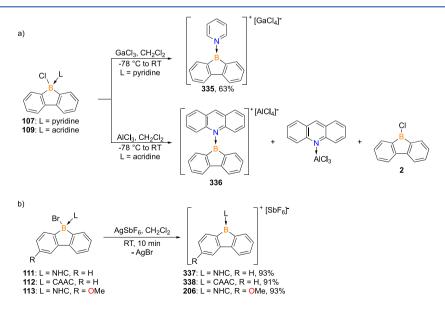


Figure 59. Synthesis of Lewis base-stabilized 9-borafluorenium cations from 9-halo-9-borafluorene adducts.

Figure 60. Selected examples of hydroboration reactions involving 9-H-9-borafluorene and its derivatives.

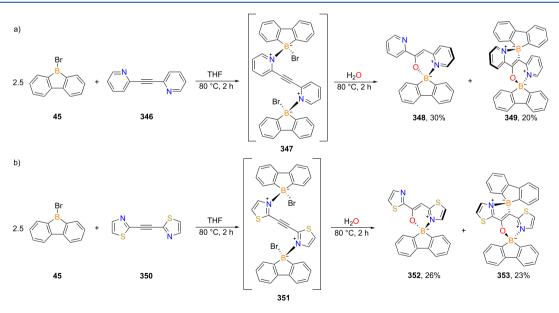


Figure 61. Reactions of 9-bromo-9-borafluorene adducts with water to form heterocycles containing tetracoordinate boron atoms.

process. 1-Boraindene **358** is unstable as a monomer; however, the authors were able to isolate a dimerized product, a fused tetracyclic $C_6/BC_4/BC_6/C_6$ system (**360**), resulting from the insertion of the alkene moiety into the B– $C_{\rm alkene}$ bond of a second molecule of **358**. Trapping reactions provided further evidence for the generation of 1-boraindene **358**. Generating 1-

boraindene 358 in the presence of Z-2-butene or cyclopentadiene did not furnish insertion products, but generation of 358 in the presence of 2-butyne resulted in the formation of benzoborepin 361 from insertion of the alkyne into the B-C_{alkene} bond. The reaction of 358 with DCl furnished the ring opened product 362 with the chloride bound to boron and the

Figure 62. Synthesis of 9-(2-picolyl)-9-borafluorene dimer 355.

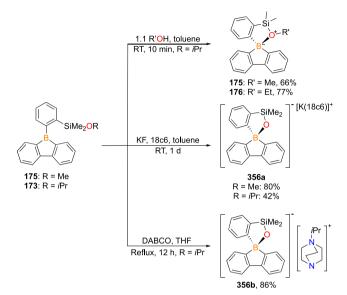


Figure 63. Reactions of 9-aryl-9-borafluorenes bearing alkoxysilyl substituents at the *ortho*-position of a boron-bound phenyl ring. DABCO = 1,4-diazabicyclo[2.2.2]octane.

Figure 64. Flash vacuum pyrolysis generation of 1-chloro-1-boraindene 358 and subsequent reactivity.

deuterium to the alkene carbon with a 1:1 mixture of the E and Z isomers. Reaction of **358** with CH_3OD furnished the ring opened alkene **363** (73%) as the major product as the Z-stereoisomer. The methoxy-substituted variant of dimer **360** was produced as the minor product (**364**), which was confirmed independently by reacting **360** with methanol, but the stereochemistry and regiochemistry of the deuterium addition was not specified.

It was not until 27 years later that a 1-boraindene was isolated in the condensed phase by Piers and coworkers (365, Figure 65a). The synthesis of bromo-boraindene 365 was accomplished via transmetalation of a 1-stannaindene precursor (366) with boron tribromide. To access the pentafluorophenyl-substituted species (367), reaction with half an equivalent of

 $Zn(C_6F_5)_2$ introduced a $-C_6F_5$ group at boron. Nucleus independent chemical shift (NICS) calculations at the centroid of the BC₄ ring in 367 confirmed antiaromaticity ([NICS(0)] =14.3 ppm). A Gutmann–Beckett study indicated that the Lewis acidity of 367 exceeds that of the powerful Lewis acid $B(C_6F_5)_3$ (AN for 367 = 66.5, c.f. for $B(C_6F_5)_3 = 58.8$; in CD_2Cl_2). The strong Lewis acidity enabled access to a unique borane-H-SiEt₃ complex 368 at low temperatures. This complex features an interaction of the hydride with boron in the solid state without rupturing the Si-H bond (Figure 65b). 212 The binding of HSiEt₃ is reversible at higher temperatures. Addition of bis(triphenylphosphine)iminium chloride, [PPN][Cl], to the silane complex cleaves the Si-H bond to give the hydridoborate (369). Adding [PPN][Cl] to the 1-boraindene provided the corresponding chloroborate (370) but attempts to generate hydride 369 via reaction of 370 with HSiEt₃ were unsuccessful, indicating that the borane-H-SiEt₃ complex is required to access hydridoborate 369. The significance of the borane-H-SiEt₃ complex is that this species had only been observed as an intermediate in borane-mediated hydrosilylation reactions, ²¹³ but had not been crystallized or isolated.

 H_2 did not react with 367 at room temperature, but at 125 °C, ¹⁹F NMR spectroscopy indicated that the ring opened hydrogenation product 371 was generated but was not thermally stable, making hydrogenation at high temperatures impractical (Figure 66).²¹⁰ Accessing 371 under milder conditions at room temperature by reaction of 367 with HCl to access the ring opened chloroborane 372, and subsequent reaction with Si(CH₃)₂(H)Cl resulted in clean formation of boraindene 367 and H₂. This implies that the ring opened "hydrogenated" species 371 eliminates H₂ in a ring closing reverse hydrogenation process. However, hydrogenation product 371 could be trapped with cyclohexene to generate the corresponding hydroboration product 373. Treatment of 373 with Si-(CH₃)₂(H)Cl resulted in elimination of cyclohexane to regenerate 1-boraindene 367. Catalytic hydrogenation of cyclohexene could be performed, albeit with only ~4-5 turnovers using 10 or 20% catalyst loading at 140 °C in benzene- d_6 under ~ 5 atm of H_2 . Although not practical, this is a unique method for metal-free catalytic olefin hydrogenation and could provide important insight for other systems.

5.2. Ladder Borole Compounds

Regarding structures featuring more than one fused borole ring, Piers and coworkers prepared a ladder diborole via photoisomerization of bis-benzocycloborabutylidene 374 at 254 nm (Figure 67). Theoretical calculations support a pathway in which the B–C bonds of the fused aryl groups are cleaved to from a radical intermediate (375) and an intramolecular radical coupling occurs to furnish the ladder product 376, a process which was calculated to be exergonic by 177 kJ/mol. The bis(benzoborole) unsaturated framework is planar, and NICS calculations indicate that the BC₄ rings are antiaromatic [NICS(0) = 14.9, NICS(1) = 6.3, and NICS(1)_{zz} = 21.8] while the fused benzene rings are aromatic [NICS(0) = -3.2, NICS(1) = -6.2].

Cyclic voltammetry on 376 reveals a reversible reduction at $-1.51~\rm V$ vs $\rm Fc^{+/0}$ and a second irreversible reduction at $-2.42~\rm V.^{216}$ Reaction with one equivalent of potassium graphite or decamethylcobaltocene generated the radical anion, featuring potassium and decamethylcobaltocenium counterions, respectively (377 and 378, Figure 68). The latter reaction enabled the isolation and crystallization of the radical anion 378 which

a) F CH₃ CH₃ XS. BBr₃ RT, CH₂Cl₂ F C₆F₅
$$\frac{1}{RT}$$
, CH₂Cl₂ F C₆F₅ $\frac{1}{RT}$, CH₂Cl

Figure 65. (a) Synthesis of stable 1-boraindenes under ambient conditions. (b) Chemistry of borane-silane complex 368 (PPN = bis(triphenylphosphine)iminium).

$$\begin{array}{c} \\ F \\ F \\ \hline \\$$

Figure 66. Hydrogenation and hydrochlorination of 1-boraindene 367 with subsequent delivery of hydrogen to cyclohexene.

Figure 67. Photochemical isomerization to access ladder diborole 376.

Figure 68. Redox chemistry of 376.

retains planarity in the polycyclic system. This species is unstable but could be characterized by electron paramagnetic resonance (EPR) spectroscopy with a resonance in the range for organic π -radicals at $g_{\rm iso} = 2.00248$, although hyperfine coupling was not resolved. Calculations indicate that the singly occupied molecular orbital (SOMO) is delocalized on the polycyclic

framework with the largest contributions on the boron containing rings.

Reduction of 376 with two equivalents of potassium naphthalenide furnished the dianion, which has a notable upfield 11 B shift from the neutral starting material (379 δ = 38.7 ppm c.f. 376 δ = 68.6 ppm). The potassium cations are positioned above and below the diboratapentalene framework in the X-ray diffraction structure. Interestingly, NICS calculations on 379 indicate that the BC₄ rings are antiaromatic [NICS(0) = 6.1, NICS(1) = 1.3], while the fused benzene rings have slight aromatic character [NICS(0) = -0.9, NICS(1) = -3.9]. Neutral 376 can be accessed by the oxidation of 379 with two equivalents of silver triflate.

The dianionic variant of 374 (380) isomerized to 379 using excess *tert*-butanol as a proton source (Figure 69a). ²¹⁶ The reaction also proceeded using a catalytic amount (20%) of 2,6-dimethylphenol but generated the doubly protonated species 381 in which the hydrogen atoms are bound to the two carbons at the ring junction when two equivalents of 2,6-dimethylphenol were used (Figure 69b). Exclusive formation of the *syn* diastereomer was observed which was calculated to be thermodynamically more stable than the *anti* diastereomer by 73.6 kJ/mol. Dianion 379 could be regenerated upon deprotonation of 381 with potassium *tert*-butoxide.

The reaction of 379 with CO_2 resulted in the incorporation of a carbon and oxygen atom into the heterocyclic framework to give a boron—oxygen containing analogue of 1,1'-binaphthyl

Figure 69. (a) Alcohol promoted isomerization route to 379. (b) Reaction of 379 with 2,6-dimethylphenol.

Figure 70. Ring expansion reactions of dianionic ladder diborole 379 with CO_2 and CO.

(382, Figure 70). 217 In the solid state, the complex exists as a trimer with units linked via the potassium ions. Reaction of 379 with an atmosphere of CO resulted in the insertion of the CO carbon into one of the B-C_{alkene} bonds to furnish compound 383 containing a BC₅ ring and an exocyclic alkoxide with two potassium countercations. In the solid state, compound 383 adopts a dimeric structure with potassium cations bridging the oxygens.

5.3. Heteroarene Fused Boroles

A thiophene fused borole featuring a bis(9,9-dimethyl-fluorenyl)amino donor group linked via a π -bridge (385) was claimed to be prepared by Kang and Ko via the lithiation of a dibromo precursor followed by reaction with TipB(OMe)₂ (Figure 71),²¹⁸ a route commonly exploited in borafluorene syntheses (Section 2.2.1). However, the ¹¹B NMR shift was reported at -16.2 ppm, which is in the tetracoordinate region and is not consistent with any other known borole ring systems. It is possible that an adduct of 385 was isolated or a decomposition product. Compound 385 was reported to be

air stable due to the bulky triisopropylphenyl group, but this contrasts with a similar compound later prepared by Yamaguchi (387, Figure 72).¹⁰⁰

Figure 72. Synthesis of thiophene fused borole 387 by Yamaguchi.

Yamaguchi reported the synthesis, and unambiguous characterization by X-ray diffraction, of a compound that features the same thiophene fused core as 385 but with trimethylsilyl groups on the 5-positions of the fused thiophene rings (387, Figure 72). 100 Initial attempts to make 387 by dilithiating a dibromo precursor and reacting with ArBX2 sources, like the method claimed for the synthesis of 385, were unsuccessful. The successful synthetic route is by reaction of a bromo/boronic ester substituted bithienyl precursor (386) with TipMgBr to install the Tip group on boron followed by lithiation to induce ring closure to 387. Biothiophene fused borole 387 was found to be air and moisture sensitive and featured a $^{11}{\rm B}$ NMR resonance at 62.3 ppm, consistent with other unsaturated four π -electron BC4 ring systems and very different from the reported resonance at -16.2 ppm for 385. 218

Recently, He and coworkers attempted the synthesis of thiophene fused boroles featuring phenyl substituents at boron. 125 The THF adduct of a monothiophene fused species (389) could be accessed by transmetalation with a stannole precursor and work up in THF (Figure 73). Attempts at transmetalation with MesBCl₂ were not successful as a result of lower reactivity of MesBCl₂ in comparison to PhBCl₂. Reactions with tin-substituted bithiophene precursors (390 and 391) generated a 10-membered B2C8 ring system with four fused thiophene rings (392, 393, and Figure 73b). Slow addition of pyridine to a solution of 393 induced a rearrangement to a bithiophene fused borole as its pyridine adduct with a bithiophene substituent at boron (394, Figure 73c). Collectively, the reports by Yamaguchi and He indicate that specific routes and substitution are required to access such bithiophene fused systems. 100,125 Attempts to prepare diselenophenecontaining variants via the corresponding tin reagents resulted in complex mixtures. 125

Benzothiophene fused boroles **396** and **398** (Figure 74) could be accessed via domino-type intramolecular double cyclizations of dimeric precursors **395** and **397** by lithiation with *t*BuLi and subsequent addition of elemental sulfur. ¹⁰⁰ Both were air and

Figure 71. Claimed synthesis of thiophene fused borole 385.

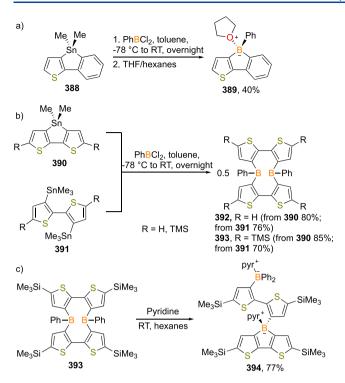


Figure 73. (a) Synthesis of **389.** (b) Attempted preparation of bithiophene fused boroles. (c) Reaction of **393** with pyridine.

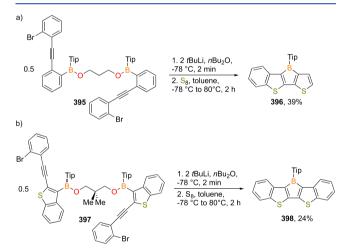


Figure 74. Synthesis of benzothiophene fused boroles (a) 396 and (b) 398

moisture sensitive, in contrast to the B-Tip substituted 9-borafluorene (40), which can be purified by column chromatography on silica gel in the open atmosphere. 81,88

Boroles featuring one fused benzoheteroarene, one fused benzene, and mesityl groups on boron were prepared with *N*-methylpyrrole, furan, and thiophene as heteroarenes via a route analogous with that used to access 387 (402–404, Figure 75). A boronic ester and bromo-substituted precursor was reacted with MesMgBr to introduce the mesityl group. Subsequent treatment with *t*BuLi enabled the ring closure to the boracyclic core. The reactions proceeded cleanly, and the low isolated yields (19–56%) are attributed to the high solubilities of the products hampering crystallizations.

NICS calculations indicate that the BC₄ rings are substantially antiaromatic based on NICS(1)_{zz} values with the following

Figure 75. Synthesis of heteroarene/benzo fused boroles 402-404.

Table 14. Properties of Heteroarene Fused Boroles in ${\rm CH_2Cl_2}^{78,100,219,220}$

		UV/vis		electrochemistry	
compound	NICS(1) _{zz} (ppm)	$\begin{pmatrix} \lambda_{\max} \\ (nm) \end{pmatrix}$	$\log \varepsilon$	E _{1/2} (V)	$E_{\rm pc}$ (V)
40	24.5	420	2.33	-2.11	-3.05
387	40.3	552	3.05	-1.98	-2.79
396	30.2	467	2.93	-1.96	-2.89
398	45.3	600	3.04	-1.72	-2.61
402	31.7	479	3.09	-2.25	-3.04
403	27.6	468	3.06	-1.97	-2.85
404	30.4	474	3.05	-1.89	-2.78
408	21.2	375	2.95	-1.94^{b}	-2.90^{b}
409	16.4	400	NR ^a	-1.23	-2.17/-2.31
411	-1.9	399	4.07	-2.95^{c}	-3.12

^aNote: NR = not reported. ^bCVs measured in THF. ^cNot reversible.

order: 398> 387 > 402 > 404 > 396 > 403 (Table 14). 78,100 In fact, all values exceed those for both the B-Tip substituted 9borafluorene [40, NICS(1)_{zz} = 24.5 ppm] and most exceed that of the B-Tip substituted borole with hydrogens on the carbon atoms $[NICS(1)_{zz} = 29.4 \text{ ppm}]$ which is surprising given that increasing conjugation generally diminishes the antiaromaticity in borafluorenes versus boroles. 100 The NICS values for 387, 396, and 398 are correlated to the experimental chemical shifts of the methine protons on the ortho-isopropyl groups that are positioned over the borole ring. In compounds 402-404, a correlation between the computed LUMO energy and the NICS(1)_{zz} values is observed. The λ_{max} values for all compounds were correlated using TD-DFT calculations with energies that corresponded to HOMO-LUMO transitions which are all red-shifted from 40 and feature larger extinction coefficients. Despite 40 being fluorescent (522 nm, quantum vield = 48%), 100 none of the heteroarene fused species were emissive. 78 The cyclic voltammograms of the heteroarene fused boroles each had a first reversible reduction (range -2.25 to -1.72 V) and a second irreversible reduction (range -3.04 to -2.61 V) which were similar to 40 (-2.11 and -3.05 V).^{78,100} A Gutmann–Beckett study revealed a $\Delta\delta$ of 3.6 and 4.2 ppm for 403 and 404, respectively, while 402 had a negligible shift, indicating weak Lewis acidity resulting from the electrondonating ability of the nitrogen in the pyrrole. 78

Finze, Marder, and coworkers synthesized two phenylpyridyl fused boroles with the nitrogen in different positions (407 and 408, Figure 76) by dilithiation of the corresponding dibromo precursors (405 and 406) and in situ reaction with TipB- $(OMe)_2$. Compound 407 exists as a tetramer in the solid-state and in a benzene- d_6 solution assembled through coordination of the pyridine nitrogen to the boron in another unit. The structure of 408 is a dimer in the solid-state but a monomer in $CDCl_3$ solution. A stepwise route to 407 was also investigated, using $B(OMe)_3$ as the boron source but in this case the pyridine ring

Figure 76. Synthesis of phenylpyridyl fused borole variants.

was dearomatized into a dihydropyridine with a *t*Bu group adjacent to nitrogen and a hydrogen the nitrogen (411). The nitrogen of 408 could be alkylated with methyl triflate to generate cationic 409 which has different electronic properties than its neutral precursor. For example, THF reversibly coordinates to 409, suggesting that the boron center is extremely electron deficient as this does not occur with neutral 9-Tip-9-borafluorenes (40, 41, 43, and 47). 88

Fluorescence studies indicate that 407 has a short emission lifetime in both THF and hexane due to the tetrameric nature. Dual fluorescence was observed for 408 in a variety of solvents (hexane, CH₂Cl₂, THF, and MeCN) attributed to the equilibrium between monomeric 408 and the dimer that was corroborated by variable temperature NMR spectroscopy and photophysical studies. An intense emission band at 520 nm was observed for 408 with a higher quantum yield (\sim 0.27 in THF, \sim 0.21 in MeCN). The UV/vis spectrum of methylated cation 409 featured the lowest energy absorption maximum at \sim 400 nm in CH₂Cl₂, red-shifted by \sim 25 nm in comparison neutral 408 due to the enhanced electron accepting ability in the molecule. NICS(1)_{zz} values for compounds 408, 409, and 411 were computed to be 21.2 ppm, 16.4 ppm and \sim 1.9 ppm, respectively. Based on this, 411 is neither aromatic nor antiaromatic.

5.4. Other Related Species

An anionic biphenylene fused variant of borafluorene (413) was prepared by the reaction of Mes₂BF with in situ generated dilithio(bis)diphenylene from lithiation of dibromo(bis)-

Figure 77. Synthesis of biphenylene fused anionic analogue of 9-borafluorenes (yield was not reported).

diphenylene (412) with *n*BuLi (Figure 77).¹⁷⁷ Although the authors claim to prepare a neutral variant with only one mesityl group on boron, no characterization was provided. These species were prepared to confirm their viability as intermediates in an unusual aryl-coupling reaction.

Benzene has 2D aromaticity from the cyclic conjugated π system that results in enhanced stability. Carboranes are

icosahedral $B_{10}C_2$ clusters that exhibit 3D aromaticity and are often compared to their two-dimensional aryl counterparts. The preparation of fused bis(*ortho*-carborane) variants of 9-borafluorene could be accomplished by the double deprotonation of 1,1'-bis(*ortho*-carboranes) with potassium bis(trimethylsilyl)amide (KHMDS) followed by treatment with

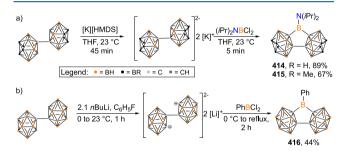


Figure 78. Synthesis of bis(*ortho*-carborane) containing analogues of 9-borafluorenes. (a) Adapted with permission from ref 225. Yruegas, S.; Axtell, J. C.; Kirlikovali, K. O.; Spokoyny, A. M.; Martin, C. D. Synthesis of 9-borafluorene analogues featuring a three-dimensional 1,1'-bis(*o*-carborane) backbone. *Chem. Commun.* **2019**, 55 (20), 2892. Copyright 2019 The Royal Society of Chemistry.

iPr₂NBCl₂ (Figure 78a).²²⁵ The parent 1,1'-bis(ortho-carborane) fused species and its octamethylated variant (414 and 415, respectively) were accessed in good yields and the compounds compared to the analogous 9-diisopropylamino-9-borafluorene (57). Given the rigidity of the cage and hypervalent carbon atoms, the C-C bonds in the BC₄ central ring of 414 and 415 are markedly longer than those in the analogous 9diisopropylamino-9-borafluorene (57), but 414 and 415 have shortened B-N bond lengths. Cyclic voltammetry studies revealed irreversible reductions at -2.09 V vs $\text{Fc}^{+/0}$ for the parent species (414) and -1.89 V for the octamethylated species (415) which are easier to reduce than 9-diisopropylamino-9-borafluorene (-2.95 V vs Fc^{+/0}). The absorption maxima at 232 nm (414) and 233 nm (415) are blueshifted from the analogous borafluorene (248 nm). Welch, Benton, and coworkers accessed a variant of 414 that features a phenyl group on boron by using nBuLi as a base and PhBCl₂ as the boron source (416, Figure 78b). 226 Gutmann-Beckett studies indicate that the Lewis acidity is enhanced by the carborane scaffold with acceptor numbers of 15.3 (414) and 20.3 (415), which exceed

that of 9-diisopropylamino-9-borafluorene (AN = 13.5). The acceptor number is much higher for phenyl substituted **416** with a value of 86.4 that is attributed to the lack of N–B π -donation. ²²⁶

6. CONCLUSION

Over half a century has elapsed since 9-borafluorene research began. Since its inception, the field has advanced significantly with the majority of progress in their chemistry disseminated in the past two decades. Many synthetic methods have been developed to access a wide range of 9-borafluorenes and their Lewis adducts, including ring closures, transmetalation, and late stage functionalization to diversify 9-borafluorenes. The Lewis acidity at boron and the antiaromatic state of the central BC $_4$ ring result in unusual reactivity that can be taken advantage of for the synthesis of other boron compounds via ring opening, ring expansion, oligomerization, reduction, and metal complexation. The fused tricyclic network engenders unique photophysical properties, leading to promising preliminary studies as components in solar cells, molecular and ion sensors, NLO switches, and catalyst initiators.

Despite the numerous advances in 9-borafluorene chemistry in recent decades, many hurdles still exist for the implementation of 9-borafluorenes in applications, and there are notable synthetic challenges. 9-Borafluorenes can be prepared in as little as two steps from commercially available reagents; however, many species require longer routes, and several effective methods involve hazardous organotin and organomercury intermediates. Although alternate synthetic routes have been developed, many of which are scalable and high-yielding, further development could facilitate implementation of these species in electronic materials. The high Lewis acidity in many 9borafluorenes prevents manipulations in coordinating solvents, but this can be circumvented by installing sterically bulky substituents at boron. Although the electronic and photophysical properties of 9-borafluorenes have been investigated, incorporation of 9-borafluorenes into devices such as sensors and solar cell components has not yet occurred. A major obstacle in this area is their sensitivity toward air; this can also potentially be mitigated by increasing steric protection at boron.

The recent growth of boron heterocycle and 9-borafluorene research signifies a great trajectory for the field. The advances in 9-borafluorene research have stimulated investigations into related species that contain aromatic groups fused to boroles. To date, benzene, borole, thiophene, furan, pyrrole, and carborane fused variants have been accessed, but there is a vast synthetic space that has yet to be explored in the realm of borole-containing PAH analogues. It is known that increasing conjugation and installing certain functional groups or heterocycles can enhance electronic properties; hence, the studies outlined on 9-borafluorenes can be parlayed to optimize systems. As a whole, the future of 9-borafluorene chemistry is bright, and the prospect of their development into widely used reagents and usage in devices is realistic.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.chemrev.0c01068.

Electrochemical and photophysical data (PDF)

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Notes

The authors declare no competing financial interest.

Biographies

Xiaojun Su received his B.S. degree in Statistics from China University of Geosciences in 2011. He then obtained his M.S. degree in Chemistry from the Beijing Institute of Technology under the supervision of Zhiming Zhou in 2013. He completed his Ph.D. degree from Tsinghua University under the supervision of Jinpei Cheng and Mingtian Zhang in 2016. Following a 2.5 year postdoctoral position at the University of Mississippi with Jonah Jurss, he joined the group of Caleb Martin at Baylor University as a postdoctoral researcher in 2019. His current research is focused on the development of efficient synthetic routes to boron-containing heterocycles.

Tyler A. Bartholome is from Lake Jackson, Texas, and obtained his B.S. degree in chemical engineering from Texas A&M University in 2018. In the same year, he joined the research group of Caleb Martin at Baylor University as a Ph.D. student in inorganic chemistry. His research is focused primarily on the chemistry of fused polycyclic boron heterocycles, including 9-borafluorenes and 9-borataphenanthrenes.

John R. Tidwell received his B.S. degree in Chemistry from Cameron University in 2018 after growing up in Duncan, Oklahoma. During his B.S. he worked on X-ray crystallography under the supervision of Clinton Bryan. Following his B.S., he enrolled in the Ph.D. program at Baylor University, where he is currently working on exploring the coordination chemistry and reactivity of main group elements under the tutelage of Caleb Martin.

Alba Pujol graduated with a B.S. degree from Universitat Rovira i Virgili (Spain) in 2013, working under the supervision of Elena Fernandez on the study of catalytic addition of diborated reagents into β -lactone substrates. She then moved to Durham (UK) where she received her

Ph.D. in 2017, working under the supervision of Andy Whiting at Durham University on the development of novel catalytic asymmetric diborylation methodologies. In 2017, Alba joined Caleb Martin's group as a postdoctoral research associate at Baylor University working on the synthesis and reactivity of borole compounds. Alba is currently working as a research chemist on the development of novel drugs for targeted photoeradication of cancerous and precancerous cells at LightOx Ltd (UK).

Sam Yruegas was born and raised in Laredo, Texas. She obtained a B.S. in Chemistry at Texas A&M University in 2014 where she worked on carborane clusters with Oleg Ozerov. Upon completion of her undergraduate studies, she completed a Ph.D. in 2019 at Baylor University conducting research with Caleb Martin on boron heterocycle chemistry. She is currently a postdoctoral researcher at Princeton University studying nickel catalysis under the supervision of Paul Chirik.

Jesse J. Martinez was born in 1998 in Freeport, Texas. He obtained a B.S. in Chemistry at Baylor University in 2019. From 2016—2019, he worked on boron heterocycle chemistry with Caleb Martin. He spent the summer of 2019 in the NSF REU program at Texas A&M University in Michael Nippe's laboratory studying the binding of boron ligands to lanthanides. He is now in the Ph.D. program at the University of Wisconsin—Madison studying inorganic chemistry under the supervision of Shannon Stahl.

Caleb Martin grew up in Waweig, New Brunswick, Canada. He began his studies in chemistry at Mount Allison University, where he obtained his B.Sc. in 2007 working with Glen Briand and Steve Westcott on indium and palladium chemistry, respectively. He completed his Ph.D. on group 16 cations at Western University in 2012 with Paul Ragogna. Upon completion of postdoctoral studies on carbene chemistry at UC Riverside and UCSD with Guy Bertrand, he began his independent career at Baylor University in Waco, TX in the Department of Chemistry and Biochemistry in 2013. His research group's interests are focused on the synthesis, reactivity, and properties of unusual boron species.

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ABBREVIATIONS

Ad, adamantyl

AN, acceptor number

AZADO, 2-azaadamantane-N-oxyl

bpy, 2,2'-bipyridine

CAAC, N-(2,6-diisopropylphenyl)-4,4-diethyl-2,2-dimethyl-

pyrrolidin-5-ylidene

COD, 1,5-cyclooctadiene

Cp, cyclopentadienyl

Cp*, pentamethylcyclopentadienyl

12-Crown-4 or 12C4, 1,4,7,10-tetraoxacyclododecane

Cy, cyclohexyl

DABCO, 1,4-diazabicyclo[2.2.2]octane

dba, dibenzylideneacetone

DCE, 1,2-dichloroethane

DFT, density functional theory

Dipp, 2,6-diisopropylphenyl

DMAP, 4-dimethylaminopyridine

DMS, dimethyl sulfide

dppe, 1,2-bis(diphenylphosphino)ethane

EPR, electron paramagnetic resonance

Et, ethyl

Et₃PO, triethylphosphine oxide

Fc, ferrocene

HOMO, highest occupied molecular orbital

*i*Pr, isopropyl

IPr, [(HCNDipp)₂C:],1,3-bis(2,6-diisopropylphenyl)-

imidazol-2-ylidene

IPrCH₂, [(HCNDipp)₂C=CH₂]

KHMDS, potassium bis(trimethylsilyl)amide

LUMO, lowest unoccupied molecular orbital

Me, methyl

Mes, 2,4,6-trimethylphenyl

Mes^F, 2,4,6-tris(trifluoromethyl)phenyl

Mes*, 2,4,6-tritert-butylphenyl

NaOCP, sodium phosphaethynolate

NBS, N-bromosuccinimide

NHC, N-heterocyclic carbene

NICS, nucleus independent chemical shift

NLO, nonlinear optical

NMR, nuclear magnetic resonance

OLED, organic light-emitting diode

OSCs, organic solar cells

OTf, trifluoromethanesulfonate

Ph, phenyl

PPE, poly(phenylene ethynylene)

PPN, bis(triphenylphosphine)iminium

proton sponge, 1,8-bis(dimethylamino)naphthalene

pyr, pyridine

SOMO, singly occupied molecular orbital

[nBu₄N][F], tetra-n-butylammonium fluoride

TBS, tert-butyldimethylsilyl

tBu, tert-butyl

TDDFT, time-dependent density functional theory

TES, triethylsilyl

THF, tetrahydrofuran

Tip, 2,4,6-triisopropylphenyl

TICT, twisted intramolecular charge transfer

TMS, trimethylsilyl

TMSCl, trimethylsilyl chloride

TMSN₃, trimethylsilyl azide

(TMS)2N, bis(trimethylsilyl)amide

 β , hyperpolarizability

 λ_{max} , maximum absorbance

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