

Glucose Oxidation Reaction at Palladium-Carbon Nano Onions in Alkaline Media

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Abstract:

The glucose oxidation reaction, at Pd on unsupported carbon nano-onions (Pd/CNOs), has been studied by physical and electrochemical characterization techniques. The Rotating Disk Slurry Electrode (RoDSE) technique was used for the Pd electrodeposition at the carbon support. The Pd/CNOs catalyst was compared to the optimized RoDSE prepared Pd/Vulcan XC-72R nanoflakes catalyst for the glucose oxidation reaction by different physical and electrochemical characterization techniques. Powder XRD analysis verified the effect of the carbon support material on the Pd crystallinity and size nanoparticles. Raman spectroscopy and X-ray photoelectron spectroscopy were used to understand the chemical structure of each carbon support before and after the Pd electrodeposition. The surface area and porosity of both Pd/C catalysts and their respective carbon substrates were investigated using N₂ adsorption analysis. Transmission electron microscopy images established the morphology and the sizes of the Pd/CNOs, obtaining a large dispersion of nanoparticles with an average diameter size between 35-40 nm, with smaller particles in the range between 2 and 10 nm. Finally, cyclic voltammetry (CV) and linear sweep voltammetry (LSV) were used to compare the electrocatalytic activity of Pd/C, Vulcan XC – 72R and CNOs, for the glucose oxidation reaction in alkaline media. The results indicate that Pd/CNOs has the capacity to oxidize glucose in the normal glucose range between 5 and 8 mM, the normal range of glucose in human blood.

Keywords:

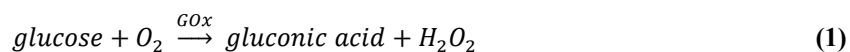
RoDSE, Pd catalyst, CNOs, glucose oxidation

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1. Introduction

Diabetes mellitus is a genetically heterogeneous group of disorders that exhibit glucose intolerance [1]. Diabetes is mostly characterized by chronic hyperglycemia with a perturbation of carbohydrate, fat and protein metabolism. The most common way to classify this disorder is either by the body's inadequate production of insulin (Type 1) or the body's incapacity to use the insulin it produces (Type 2). Insulin is the hormone that regulates the levels of glucose in the bloodstream. Excessive amounts of glucose in the blood can cause cardiovascular, cerebrovascular and peripheral vascular diseases [2]. It is known that this disease affects nearly 3% of the global population and is expected to rise even more in the future [3]. While there is no cure for diabetes, the common approach is to keep the disorder under control is to monitor the glucose levels in the patient's blood, tears, and skin. The monitoring is commonly done using a glucose sensitive sensor.

Clark and Lyons introduced glucose sensors in 1962 [4]. They monitored oxygen consumption by measuring glucose oxidation with an enzyme called glucose oxidase (GOx). This enzyme catalyzes the reduction of O_2 to H_2O_2 and gluconic acid in the presence of glucose (**reaction 1**) with the use of a working electrode, in this report it was a platinum electrode.



They measured the rate of this reaction because it is proportional to the concentration of glucose and the increment of H_2O_2 concentration [5]. But they confronted problems related to the oxygen requirements. If samples were deficient in oxygen, they would not give an accurate result. The sensor also interfered with electroactive species such as uric acid, ascorbic acid and drugs that could be present in the blood like acetaminophen, dopamine and amphetamines [6]. Updike and Hicks fixed this problem with another sensor in 1967. They stabilized glucose oxidase, and added another working sensor to measure the differential current and, therefore, to correct the variations of oxygen levels in the sample [7]. After making the first amperometric sensor in 1973 [8], scientists started cataloging the sensors by generations. They developed four generations. The first three generations were dependent on enzymes, such as glucose 1-oxidase (GOx) or glucose dehydrogenase (GDH). Even with the high selectivity that enzyme – based detectors have, the nature of the enzymes affects the reproducibility and sensitivity of such sensors. Such

drawbacks compel the consumer to buy a new sensor after each use, thus making the technology very expensive [3, 6, 9].

The glucose sensor industry improved the stability through these three generations, but enzymatic sensors were not reliable in oxidizing glucose, and researchers decided to create nonenzymatic sensors, catalogued as the fourth generation glucose sensors.

Non – enzymatic glucose sensing, in which glucose is directly oxidized on the surface of the electrode, provides excellent sensitivity and reproducibility while avoiding the fragility and complex immobilization processes needed for enzymes on electrode surfaces [6, 10–14]. A diversity of catalysts, based on noble metals and metal oxides such as Pt [15–17], Au [18], CuO/Cu₂O [19–22] and NiO [23, 24], among others, have been studied for commercial non – enzymatic glucose sensors (NEGS). Recently, Pd–based catalysts have emerged as a possible candidate for NEGS showing excellent activity towards glucose oxidation in alkaline media [25–28].

Because of their properties, carbon substrates are an ideal support material to increase electrocatalytic activity and at the same time to minimize the amount of metal used for a given reaction [29–32]. Echegoyen et al. [33] have prepared functionalized carbon nano – onions (CNOs) consisting of a few carbon shells with an overall diameter between 4 and 8 nm, by vacuum annealing ultradispersed nanodiamonds oxygen functionalities on the carbon surface have been introduced via acid treatment [34]. Recently, Santiago et al. [35] were able to deposit Pt nanoparticles on these functionalized CNOs supports and produced Pt–based catalysts with enhanced electrocatalytic activity towards methanol oxidation. Cunci et al. [36] showed the efficient electrodeposition of these Pt-CNOs on reduced graphene oxide to catalyze the ammonia oxidation reaction. In this work, Pd nanoparticles were deposited on the oxidized CNOs by the RoDSE methodology using the optimized conditions described by Vélez et al. [36]. The Pd/CNOs catalyst was used to oxidize glucose and the results compared with that for optimized Pd/Vulcan XC – 72R catalyst.

2. Experimental methodology

2.1 Materials

Potassium hydroxide (KOH), Palladium (II) chloride (PdCl_2), Nafion solution (5% solution in ethanol (EtOH)), isopropanol, EtOH (99.5%) and Sulfuric acid (H_2SO_4) were purchased from Sigma Aldrich. Vulcan XC-72R (BASF), alumina 1, 0.3 and 0.05 μm purchased from Buehler Micropolish.

2.2 Catalyst preparation.

2.2.1 Carbon nano onions (CNOs)

Oxidized CNOs with an average size of 5 nm were prepared as previously described by Echegoyen et al. [33, 34, 37] Briefly, annealing of nanodiamonds with a crystal size between 4 – 6 nm, was done at 1650 °C under a 1.1 MPa He atmosphere. After the furnace was opened, the CNOs product was annealed in air at 400 °C to remove any amorphous carbon. The functionalization of the CNOs was done by dispersing and subsequently refluxing the carbon material for 48 h in a 3.0 M nitric acid solution. Afterwards, the mixture was centrifuged for 10 min to obtain a black powder. Finally, to purify the oxidized CNOs, the carbon material was stirred in a 3.0 M NaOH solution, washed several times with water until a pH of 7 was reached and dried at 110 °C overnight.

2.2.2 Preparation of the Pd/CNO and Pd/Vulcan XC – 72R nanoflake catalysts

These two catalysts were prepared using the RoDSE methodology. Typically, a 50 mg suspension of the corresponding carbon support material with 20 mL of 0.1 M H_2SO_4 was made in a beaker and sonicated for 8h. The preparation of each Pd/C catalyst was done by applying a constant electro – deposition potential to a rotating disk electrode (RDE) of glassy carbon (GC) (PINE research instrumentation) with an area of 0.1963 cm^2 , while rotating it at 1200 rpm. The potential applied was 0.4 V vs. RHE for 2 h, after every addition (4 times) of a 2.00 mL aliquot of a 5.0 mM PdCl_2 /0.1 M H_2SO_4 solution to the carbon slurry. After the final electrodeposition, the corresponding slurry was filtered through a 0.22 μm Nylon filter and washed with abundant deionized water. The resulting material was dried at 60 °C in an oven for 24 h and grounded to obtain a fine powder. The Pd loading measured by thermal gravimetric analysis (TGA) for Pd/CNO and Pd/Vulcan was 9% and 8% by weight, respectively.

2.3 Electrochemical measurements

The ink preparation of each analysis consisted of 3 mg of catalyst powder, 150 μL of deionized water, 150 μL of isopropanol, 300 μL of ethanol and 5 μL of 5 % Nafion solution in EtOH. All the reagents were sonicated for 1 h to form the ink paste. Later, a glassy carbon electrode (GCE, 3 mm diameter, BASi) was cleaned three times with 1.0, 0.3 and 0.05 μm alumina powder, rinsed with deionized water and sonicated for 10 minutes to remove alumina residues. Subsequently, an electrochemical cleaning was executed at (-0.1 – 1.1) V vs Ag/AgCl at 100 mV/s, 50 mV/s and 20 mV/s in KOH (0.1M). Finally, 5 μL of the ink paste was dropped on the GCE surface and dried at 60 $^{\circ}\text{C}$ in an oven for 120 s.

Electrochemical characterization for each Pd/C catalyst was carried out under ambient conditions using cyclic voltammetry (CV) and linear sweep voltammetry (LSV) in alkaline media. All measurements were done using a BioLogic SP – 200 potentiostat. In all experiments, a three – electrode cell was employed consisting of a Pt auxiliary electrode, reversible hydrogen electrode (RHE) as reference electrode and a modified GCE as the working electrode.

2.4 Physical characterization

X – ray powder diffraction (XRD) was utilized to determine the chemical composition and crystallographic structure of each Pd/C catalyst and their respective carbon support substrate. XRD patterns, for Pd/CNOs, Pd/Vulcan XC – 72R nanoflakes and their respective carbon supports were obtained on a Rigaku SmartLab X – Ray diffractometer working with the Cu K_{α} radiation ($\lambda = 1.54 \text{ \AA}$). The 2θ range was scanned between 10 – 80 $^{\circ}$ at a rate of 0.02 $^{\circ} \text{ s}^{-1}$.

Raman spectroscopy was utilized to probe the chemical structure of each carbon support substrate before and after Pd electrodeposition. Room – temperature Raman spectra were investigated at wavelengths between 900 – 3000 cm^{-1} using a Thermo Scientific DXR Raman Microscope with a 532 nm laser line. To avoid sample burning, the power of the laser beam was placed at 5.0 mW.

To further understand the chemical structure of each carbon support, each Pd/C catalyst and their respective carbon substrate was studied by X-ray photoelectron spectroscopy (XPS). High binding energy resolution (HR-XPS) spectra of C 1s were analyzed using a fitting program (Multipack, Physical Electronics) for peak deconvolution. X-ray photoelectron spectroscopy (XPS) spectra were obtained using a PHI 5600ci spectrometer equipped with an

aluminum polychromatic source (350 W) at a 45° angle and a hemispherical electron energy analyzer. The pass energy was 58.70 eV. A small sample of the catalytic powder was pressed onto copper tapes.

The 200 kV field emission FEI F20 TEM SEM from the facilities of the Cornell Center for Materials Research (CCMR) at Cornell University was used to study the morphology and determine the sizes of the Pd/CNOs nanoparticles. These samples were prepared on a lacey carbon film of 300 mesh Cu grid (electron microscopy sciences, EMS).

The adsorption properties such as surface area and pore size analysis for each Pd/C catalyst and their respective carbon support were examined with N₂ at -196 °C by using the volumetric TriStar II 3020 from Micrometrics® automatic surface area and porosity analyzer. The specific surface areas (S_{BET}) were calculated using the Brunauer, Emmett and Teller (BET) equation within the relative pressure range of 0.05 – 0.20 [38]. Single point pore volumes (V_{sp}) were obtained directly from the adsorption isotherms at the relative pressure of 0.85. Micropore volumes (V_{mi}) and micropore surface areas (S_{mi}) were calculated using the t-plot method; t-plot curves were calculated using the carbon black STSA equation [39, 40]. Average pore widths were obtained from the geometrical relation for slit-like pores, the single point pore volume and BET surface areas. All the data obtained was plotted using Origin software.

3. Results and Discussion

3.1 Pd electrodeposition on CNOs and Vulcan XC – 72R nanoflakes

In our previous work, 0.4 V vs. RHE was determined as an ideal electrodeposition potential to deposit Pd nanoparticles on Vulcan XC -72R nanoflakes while employing the RoDSE methodology [41]. These electrodeposition conditions optimize particle sizes and metal yields of the deposited Pd nanoparticles. Because of this, 0.4 V vs. RHE was applied for the deposition of Pd nanoparticles on CNOs substrates and compared to that of Vulcan XC–72R nanoflakes. (Fig. 1) demonstrates the successful deposition of Pd on CNOs and Vulcan XC–72R nanoflakes by the RoDSE technique at an applied electrodeposition potential of 0.4 V vs. RHE. Notably, the average electrodeposition currents obtained with both carbon support materials are comparable (-0.73 and -0.68 A for CNOs and Vulcan XC–72R nanoflakes, respectively). These results suggest that the electrodeposition of Pd by the RoDSE methodology,

using the same conditions described in previous work, occurs in an analogous manner at CNOs and Vulcan XC-72R nanoflakes support material.

3.2 X-ray diffraction (XRD) measurements

X-ray diffraction (XRD) analysis was recorded for the CNOs and Vulcan XC – 72R nanoflake carbon supports before and after Pd electrodeposition. XRD patterns of all samples (Fig. 2) show three peaks at $2\theta = 40.0^\circ$, 46.5° and 68.1° corresponding to the (111), (200) and (220) planes of the Pd face center cubic structure, respectively [42]. A broad peak appears at $\sim 25^\circ$ where the (002) interplanar spacing reflection of graphite is expected. The broadening and low intensity of this peak, as compared to graphite, indicates the low degree of correspondence between graphene planes in the present carbon supports (turbostratic structure). The XRD results confirm the successful deposition of crystalline palladium on both, CNOs and Vulcan XC – 72R nanoflakes, without affecting the crystalline lattice of either carbon support.

3.3 Raman spectroscopy

Raman spectroscopy was used to probe the effect of the carbon substrate on the deposition of Pd nanoparticles employing the RoDSE methodology. (Fig. 3) shows the Raman spectra of CNOs (A) and Vulcan XC – 72R nanoflakes (B) before (black) and after (red) Pd deposition via the RoDSE methodology. Both carbon support materials show two bands around $(1350 \text{ and } 1580) \text{ cm}^{-1}$, which correspond to the respective D and G bands from the graphene E_{2g} lattice modes. It is important to mention that a broad third component was observed for the Vulcan XC – 72R nanoflakes carbon substrate, at around $(1500 - 1550) \text{ cm}^{-1}$, which is assigned to amorphous carbon. For the Raman spectra, no bands can be discerned from $(1800 - 2300) \text{ cm}^{-1}$. For the CNOs support, a second-order Raman characteristic of graphite and carbon materials sharing an extended two-dimensional hexagonal sp^2 carbon lattice can be seen from $(2350 \text{ to } 3000) \text{ cm}^{-1}$. The overriding Raman band at around 2700 cm^{-1} corresponds to an overtone of the first order peak at 1350 cm^{-1} [43]. A small peak at 1100 cm^{-1} is observed for the oxidized CNOs before Pd deposition. This peak is attributed to the presence of $sp^3 - sp^3$ stretching in the carbon material [44]. However, after Pd deposition, this peak is not observed. In contrast, for the Vulcan XC-72R nanoflakes carbon substrate, the peak at 1100 cm^{-1} can be observed after Pd electrodeposition.

As mentioned earlier, it was demonstrated that applying an electrodeposition potential of 0.4 V vs. RHE for the deposition of Pd nanoparticles using the RoDSE technique, resulted in the partial oxidation of the Vulcan XC-72R nanoflake carbon support [41]. This partial oxidation contributes to the formation of sp^3 carbon atoms and thus the 1100 cm^{-1} Raman peak. Likewise, the oxygen functionalities introduced during the preparation of the CNOs substrate may contribute to the same Raman peak. Data from (Fig. 3) suggests that after Pd deposition, the CNOs and Vulcan XC-72R nanoflake carbon supports are partially reduced and oxidized, respectively. Because CNOs have mainly graphene carbon domains and Vulcan XC – 72R has a significant amount of amorphous carbon, these results suggest that the morphology of the carbon substrate is a key factor in the deposition of Pd nanoparticles employing the RoDSE methodology.

3.4 X – ray photoelectron spectroscopy

High resolution X-ray photoelectron spectroscopy (HR-XPS) spectra at the C 1s binding energy region of CNOs and Vulcan XC – 72R nanoflakes, before and after Pd electrodeposition, are shown in (Fig. 4) Peak assignments for the C 1s components are shown in Table 1 [41, 45]. The XPS results for C 1s binding energy regions were analyzed using a curve-fitting program (Multipack) for peak deconvolution. The features around 284.3 eV correspond to sp^2 carbons [41, 45] and can be used to compare the degree of oxidation among samples; stronger sp^2 carbon peaks correspond to a more reduced carbon support and better ordering of the graphene lattice within these particles. The pristine supports show a marked difference with the CNOs having much sharper features in the ordered region than Vulcan XC-72R nanoflakes. The CNOs spectrum shows a clear separation between sp^2 and sp^3 carbons whereas, in the Vulcan XC – 72R nanoflakes, the ordered graphene contribution is seen as a shoulder of the sp^3 carbon peak.

The carbon 1s binding energy spectra region show increased graphene in plane carbon contribution after electrodeposition in both supports. The Pd/ Vulcan XC-72R nanoflakes show a slight increase in the ordered carbon region compared to the respective pristine carbon support. This is in sharp contrast to the Pd/CNOs spectrum where it's almost completely dominated by the sp^2 ordered carbon signal. The difference in composition between the two supports after electrodeposition agrees closely with the Raman analysis. The difference in graphene carbon intensity leads us to believe that the applied potential is highly reducing for the CNOs but only slightly reducing for the Vulcan XC-72R nanoflakes.

3.5 Gas adsorption measurements

The adsorption properties for CNOs and Vulcan XC-72R nanoflakes were investigated using nitrogen gas at -196°C. The adsorption isotherms presented in (Fig. 5) and are classified as type II, characteristic of macroporous solids (pore widths > 50 nm), with hysteresis loops resembling very large slit-like pores. The higher amount of gas uptake at low relative pressure, and the total gas uptake at the relative pressure of 0.85 for the CNOs and Pd/CNOs samples result from the presence of small textural pores, i.e. micropores (widths < 2 nm) and mesopores (widths between 2 and 50 nm) [38]. The presence of small amounts of micropores was further verified by the t-plot analysis [39, 40], which were comparable for all samples, as summarized in Table 2. Values also agree with those previously reported for Vulcan, that has some additional deep micropores [46].

Besides total pore volume, the BET surface area for CNOs materials was more than two times higher than the surface area of Vulcan XC-72R nanoflakes, and for their corresponding Pd composites, as well. This substantial increase in surface areas was most likely the consequence of small textural mesopores present in the CNOs materials. For instance, assuming a slit-like pore geometry, the total pore volume and BET surface area (total surface area) for the CNOs materials have an approximate pore width of 3 nm compared to 160 nm for the mostly macroporous Vulcan XC-72R nanoflakes. Overall, the samples with Pd had slightly lower adsorption parameters than their carbon counterparts. This result is expected, due to the added weight of Pd to the CNOs and Vulcan-72R composites. Finally, the higher surface area of the Pd/CNOs suggests that the Pd catalyst will be more accessible to affect a catalytic reaction and will consequently be a more active material than the Pd/Vulcan XC-72R nanoflake composites.

3.6 Transmission electron microscopy (TEM) measurements

Transmission Electron Microscopy (TEM) corroborates the presence of Pd-Nanoparticles (Pd-Nps) dispersed on CNOs with a large polydispersity of particle sizes. (Fig. 6) (a) and (e) show mainly Pd-Nps in the (35-40) nm range and (Fig. 1) (SI). shows TEM images of bare CNO for comparison. However, these large particles are aggregates of smaller particles, as can be seen in (b), (c) and (f). Smaller particles are seen between 2 and 10 nm in (Fig. 6) (d), (g) and (h). The Energy dispersive spectrum (EDS) shown in (Fig. 6) (j), shows the presence of Pd in the sample. In (Fig. 6) (i), we can observe from the high angle annular dark field (HAADF) image that the metallic nanoparticles (Pd) have notably greater contrast with respect to the carbon support (CNOs). A histogram (k) plot of the particle sizes

shows the large dispersion in diameters, although this large dispersion may be due to the aggregation of smaller Pd-Nps as shown in (Fig. 6) (b), (c) and (f).

3.7 Electrochemical measurements

The electrocatalytic activities towards glucose oxidation in alkaline media for the Pd/CNOs and Pd/Vulcan XC – 72R nanoflakes catalysts were tested by cyclic and linear sweep voltammetry. (Fig. 7) shows cyclic voltammograms in 0.1 M KOH of modified glassy carbon electrodes with Pd/CNOs and Pd/Vulcan XC – 72R. The cathodic peaks observed at 0.65 V vs. RHE are due to the reduction of the PdO monolayer formed in the anodic sweep [47]. The primary differences in the voltammograms consist in that the capacitance double layer current of Pd/CNOs is considerably higher than that for Pd/Vulcan XC – 72R nanoflakes catalyst. Because the capacitance current is directly related to the active surface area of the carbon support substrate [47], these measurements are in agreement with the BET results, where Pd/CNOs was found to have more than double the surface area of Pd/Vulcan XC -72R nanoflake.

The catalytic activity for each Pd/Vulcan XC–72R nanoflake catalyst was examined by linear sweep voltammetry for glucose oxidation in alkaline media (Fig. 8) Both Pd/CNOs and Pd/Vulcan XC–72R nanoflake catalysts have similar electrocatalytic activity towards glucose oxidation. However, it is important to mention that Pd/CNOs has a slightly higher oxidative current and oxidizes glucose at more negative potentials than Pd/Vulcan XC–72R nanoflakes. These slight variances in the oxidation of glucose may be due to the much higher active surface area of Pd/CNOs in contrast to Pd/Vulcan XC–72R nanoflakes as indirectly probed by the BET results. Furthermore, the higher graphene lattice ordering of the Pd/CNOs catalyst particle domains result in more efficient electron transfer due to electron delocalization within the more ordered carbon layers and because of their lower degree of oxidation and lattice defects.

Glucose electro-oxidation with Pd/CNOs and Pd/Vulcan XC–72R nanoflake catalysts was further evaluated by linear sweep voltammetry (LSV) in 0.1 M KOH in the presence of various concentration of glucose (Fig. 8). Data in (Fig. 9) (A) and (C) show an increment in the anodic peak current as a function of glucose concentration for both Pd/CNOs and Pd/Vulcan XC–72R nanoflakes. The anodic current at 0.95 V vs. RHE showed a linear relationship with glucose concentration with a correlation coefficient of 0.998 and 0.980 for Pd/CNOs and Pd/Vulcan XC–72R

nanoflakes respectively, (Fig. 9) (B) and (D). However, there is a significant variability in the anodic current for the Pd/CNOs catalyst, consequently affecting the precision and reproducibility of the proposed catalyst. These results demonstrate that both Pd/CNOs and Pd/Vulcan XC-72R nanoflake catalysts have good linear response for the typical range where glucose is found in the human body (4 – 8) mM [48]; thus providing a novel alternative for a possible non-enzymatic glucose sensor.

4. Conclusions

The RoDSE methodology was successfully employed for the deposition of Pd nanoparticles on CNOs and Vulcan XC-72R nanoflakes using the optimized conditions obtained in our previous work. The observed electrodeposition currents suggest that Pd is deposited in an equivalent manner on CNOs and Vulcan XC-72R nanoflake carbon substrates. Results from Raman spectroscopy, XPS and BET demonstrate significant differences when comparing the carbon substrates. Raman and XPS results suggest that the use of the RoDSE methodology for the deposition of Pd nanoparticles on CNOs leads to more reduction of the carbon support when compared to Vulcan XC-72R nanoflakes; thus achieving a higher degree of graphitic hybridization for CNOs. BET results showed that Pd/CNOs possesses more than double the active surface area of Pd/Vulcan XC – 72R nanoflakes. TEM images suggest an aggregation of smaller nanoparticles of Pd to form larger nanoparticles, hence, having a high variety of sizes in the Pd/CNOs samples.

The Pd/CNOs catalyst exhibited improved glucose electro – oxidation when compared to Pd/Vulcan XC-72R nanoflakes with a slightly higher anodic current that results in glucose oxidation at more negative potentials. Both Pd/C catalysts demonstrated a linear correlation when comparing the anodic current response to glucose concentration. However, the Pd/CNO catalyst showed a variance of ca. 10% for the anodic current response to glucose concentration, suggesting that the conditions of the RoDSE technique for the deposition of Pd on CNO may need to be further improved for higher precision of the Pd/CNOs catalyst for glucose oxidation in alkaline media. However, considering this catalyst for commercial glucose sensors, U.S. Food and Drug Administration recommends between 15 to 20% of accuracy [49]. Thus, the RoDSE methodology provides a novel route for the manufacturing of high-quality Pd/C catalysts for glucose oxidation and sensing.

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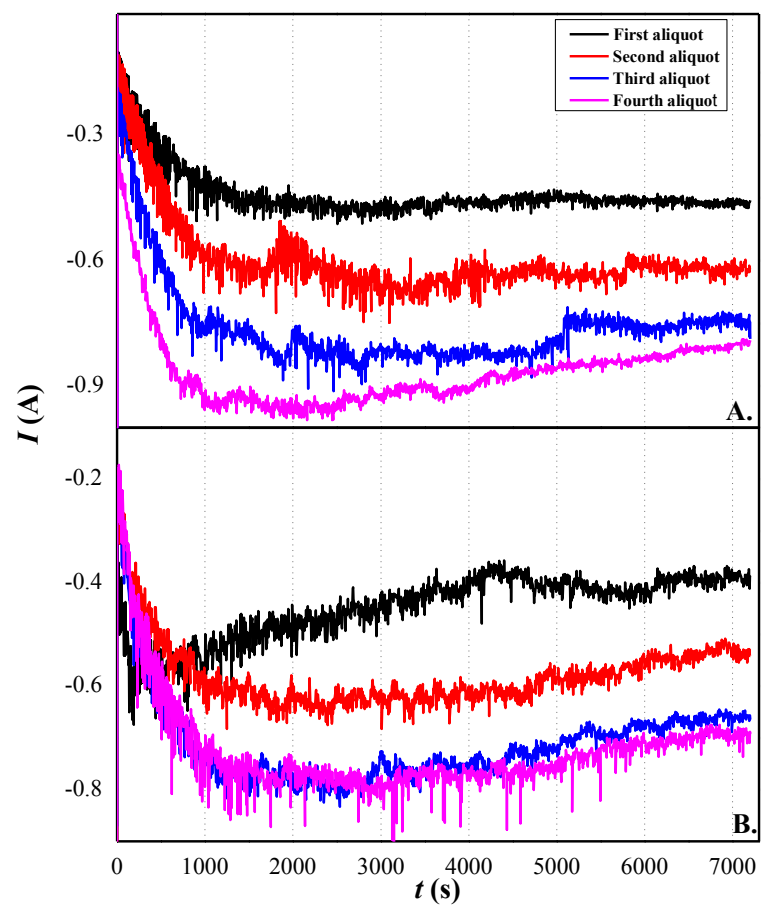


Fig. 1

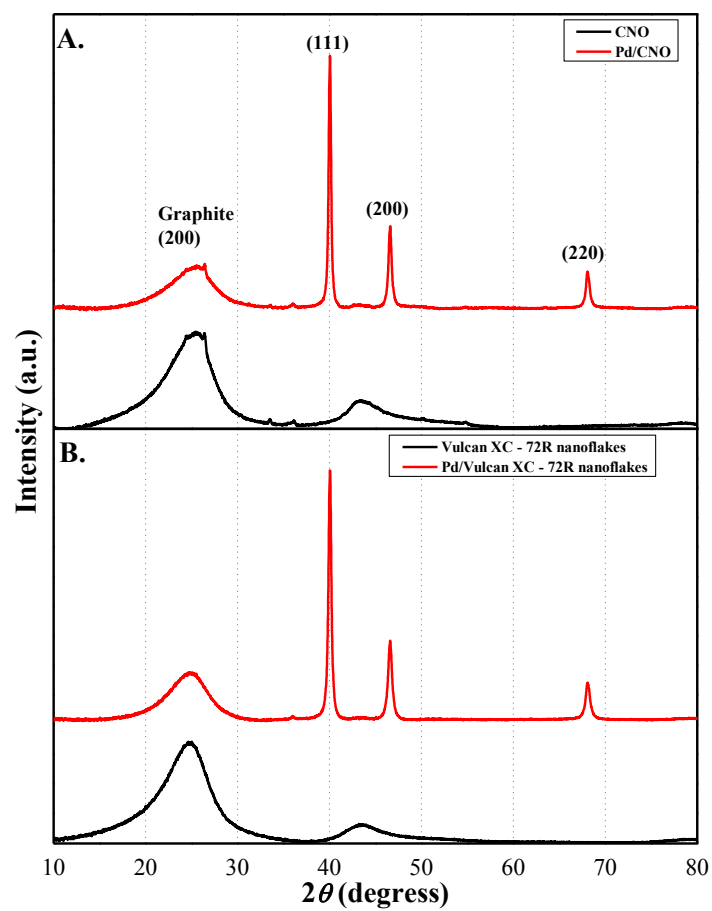


Fig. 2

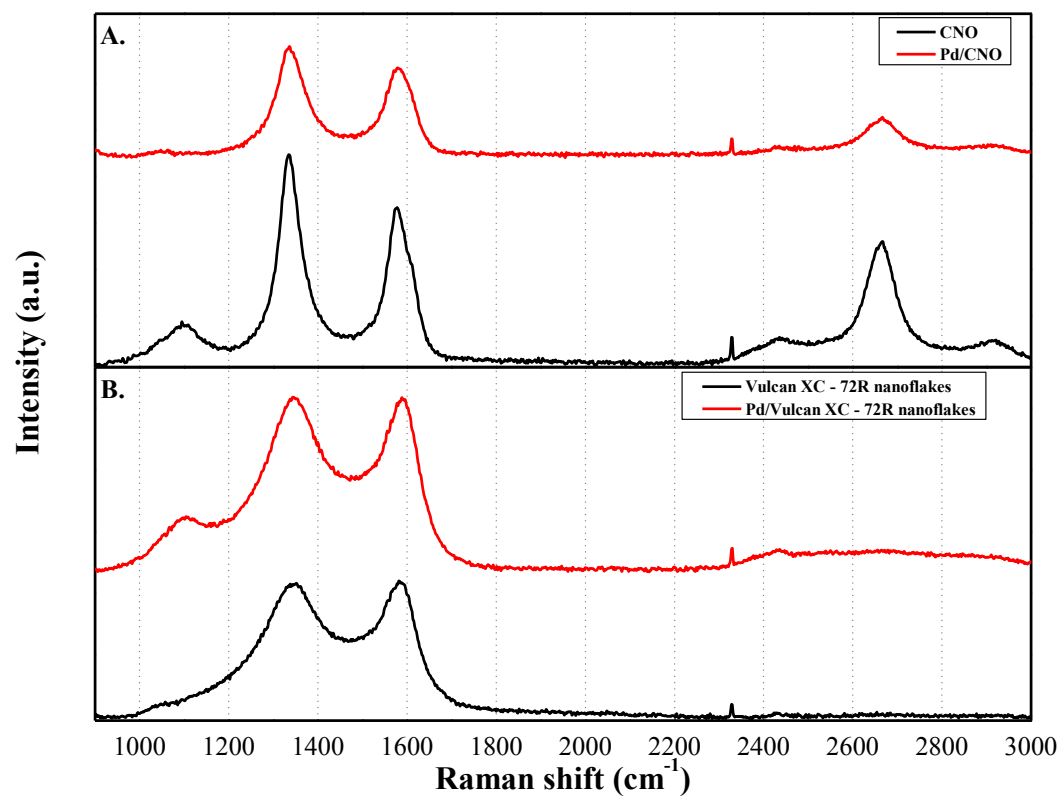


Fig. 3

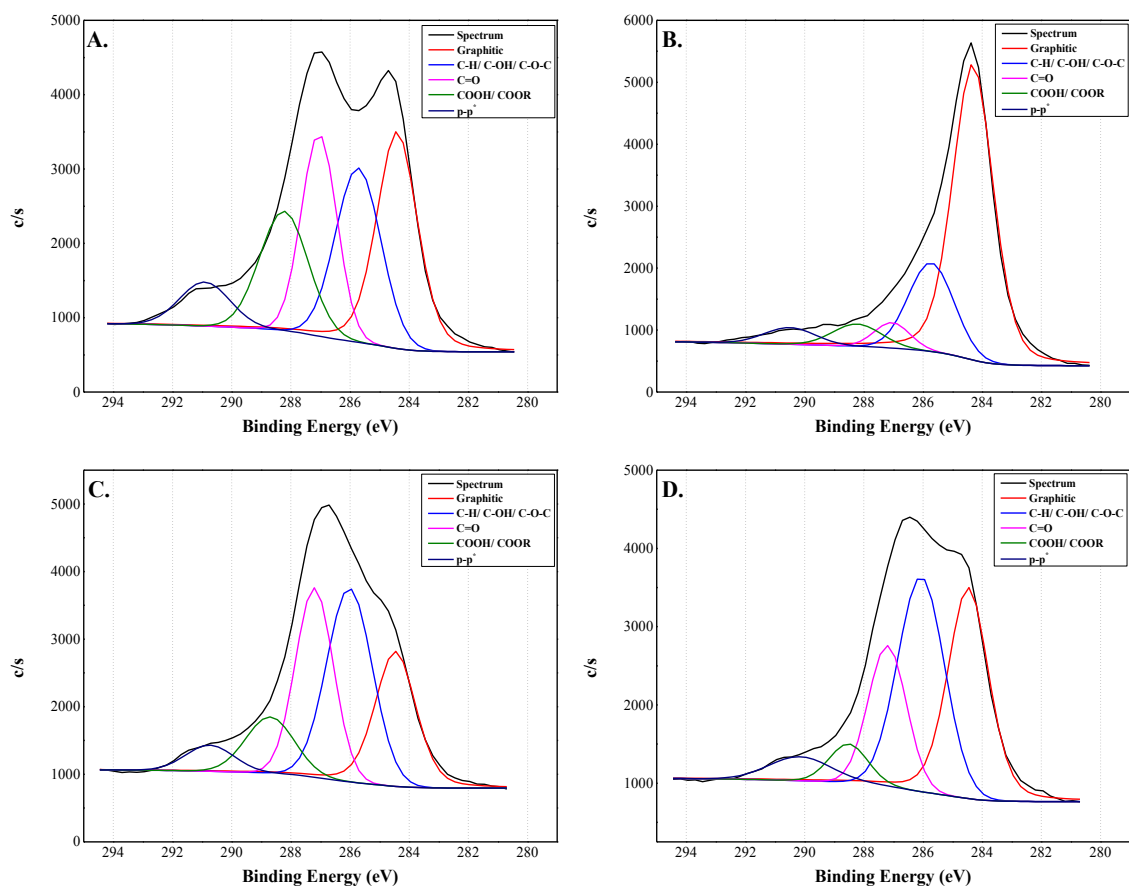


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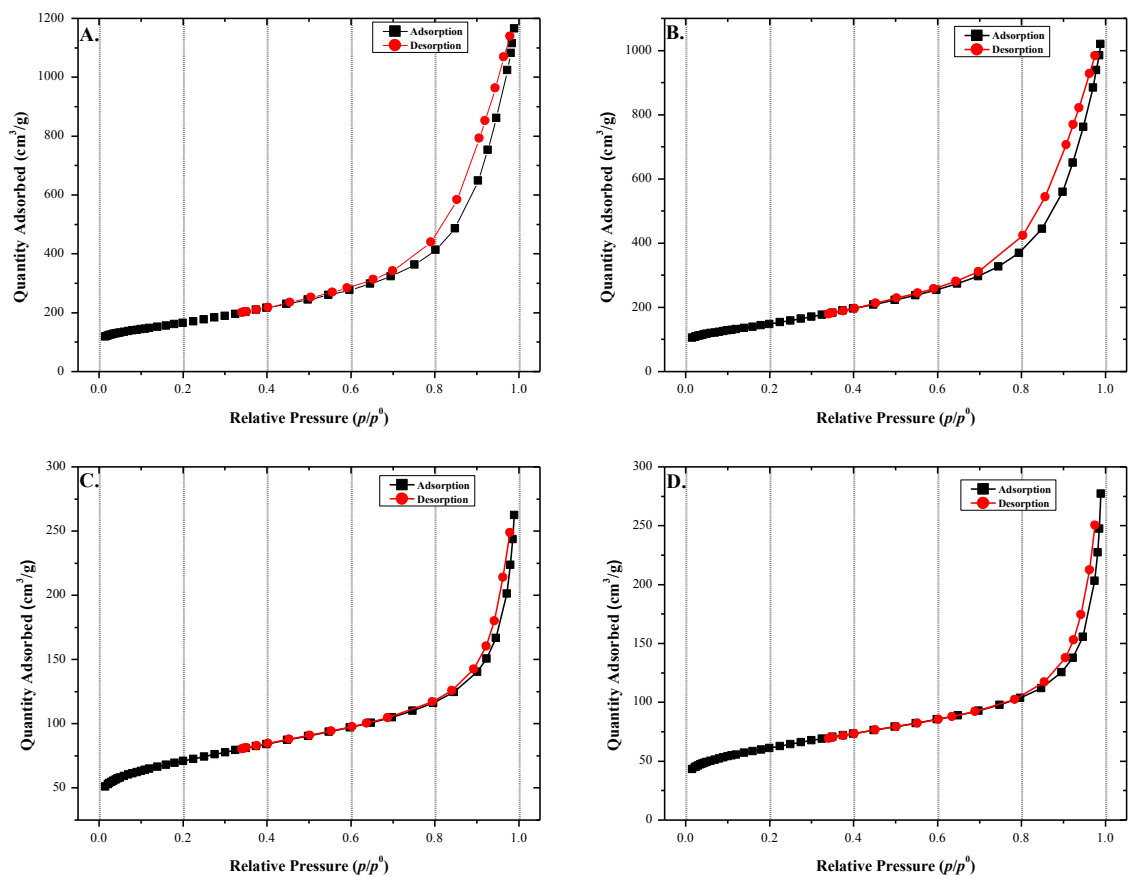


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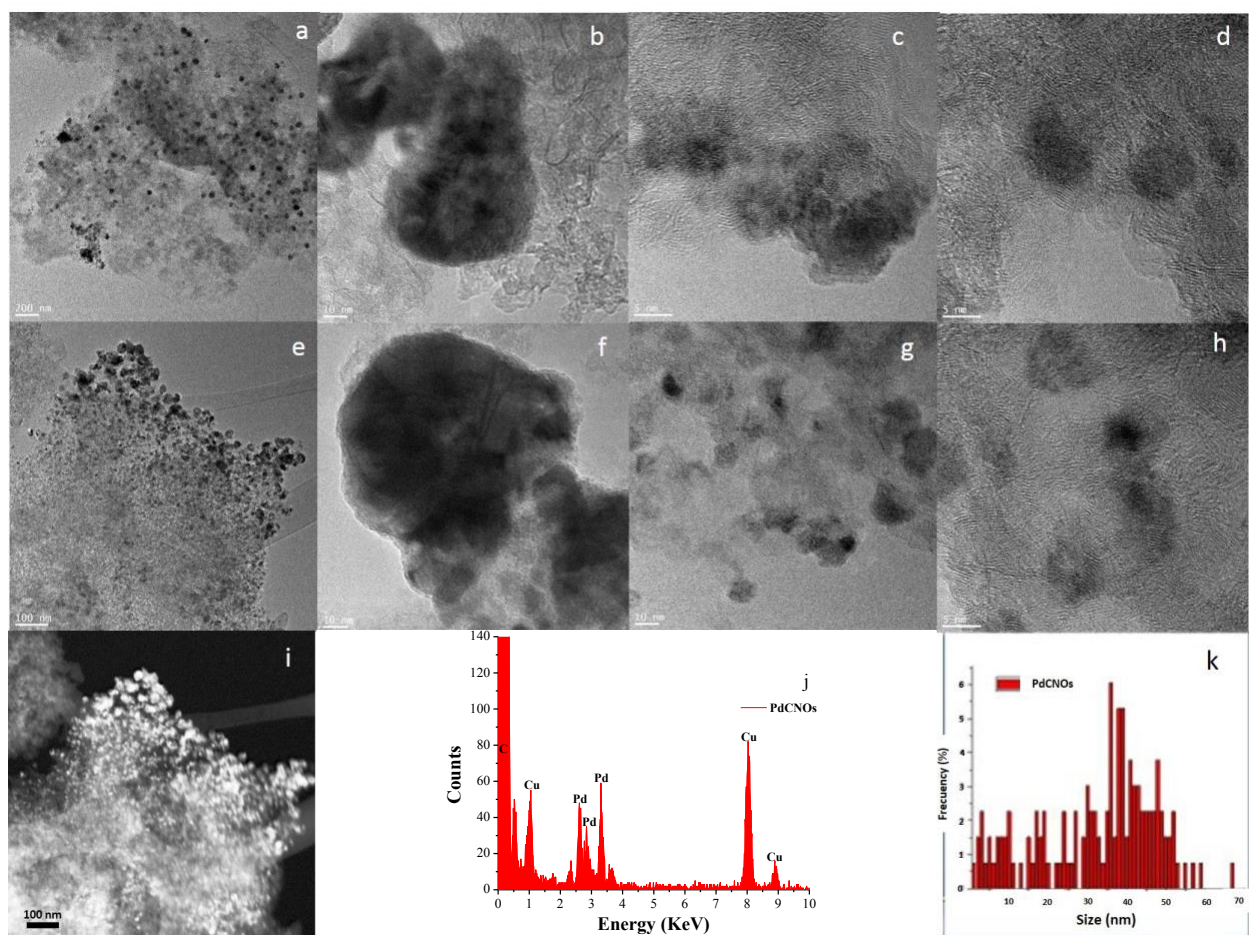


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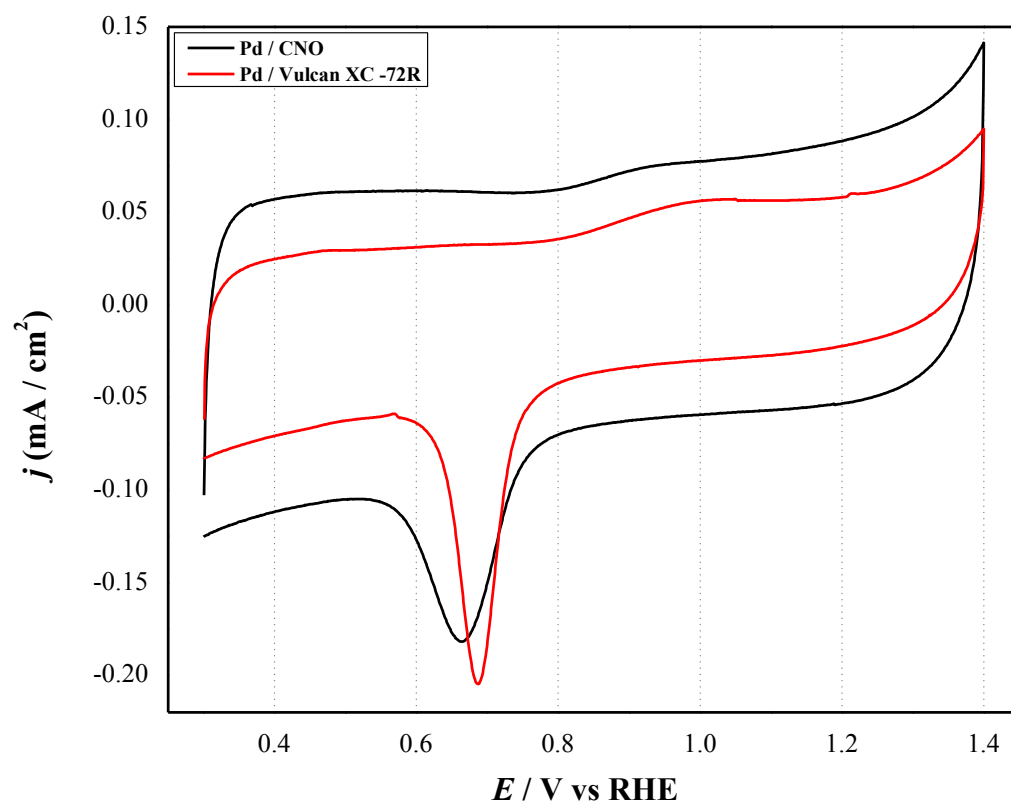


Fig. 7

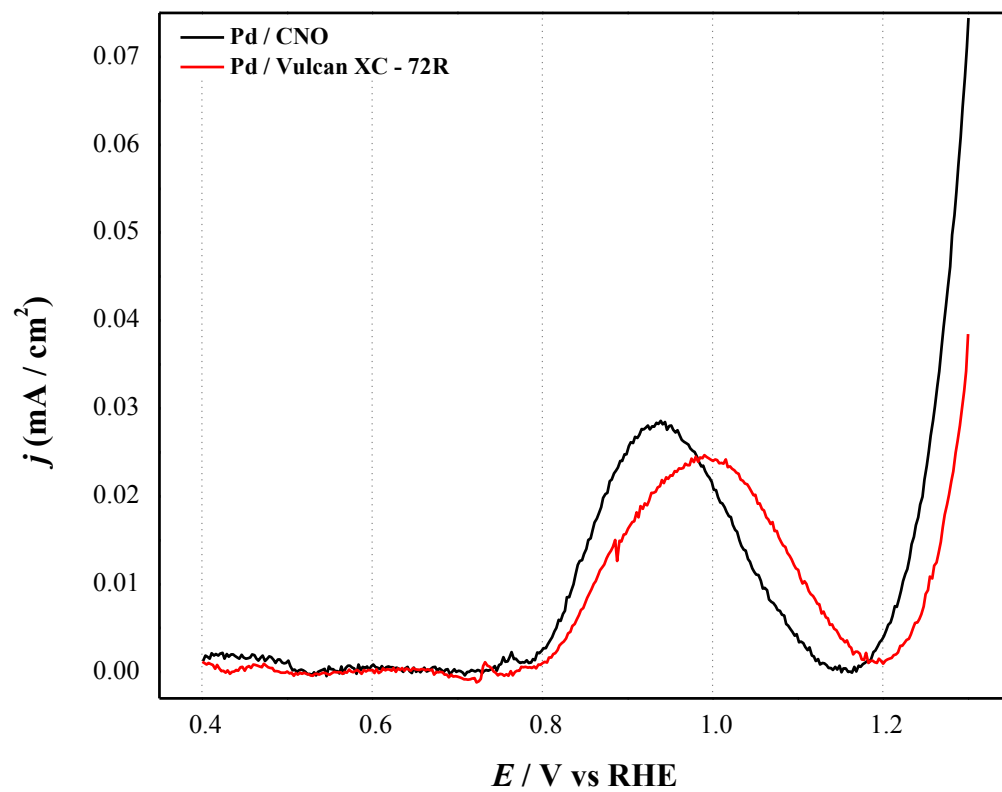


Fig. 8

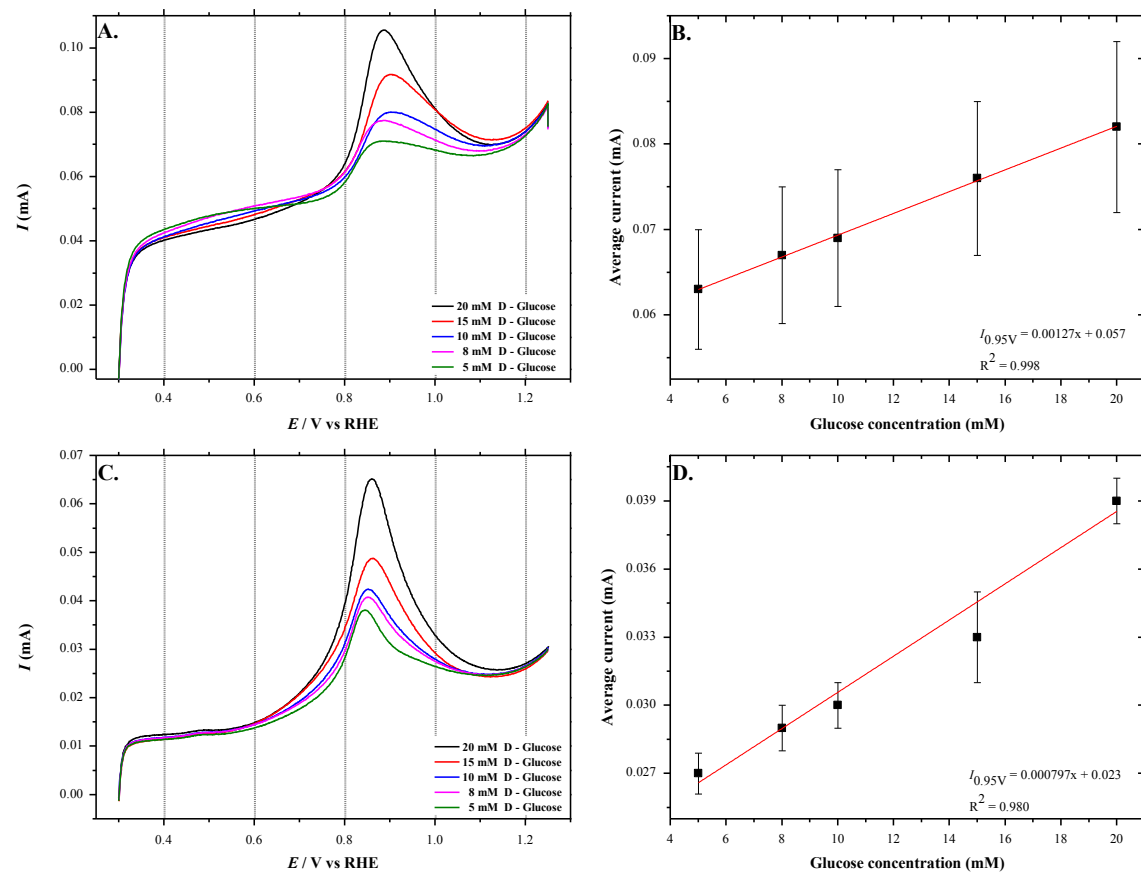


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Table 1. Binding Energy Peaks assignment for the C 1s components.

Carbon 1s Components	Binding Energy (eV)
Graphite (sp ²)	~284.4
C-H (sp ³) / C-OH / C-O-C	~285.4
C=O	~287.6
COOH / COOR	~289.1
π - π^*	~291.0

Table 2. CNO and Vulcan XC-72R nanoflake carbon supports physical properties: before and after Pd electrodeposition via the RoDSE methodology in terms of pore volume and diameter from BET surface area analysis.

Sample	CNOs	Pd/CNOs	Vulcan XC-72R nanoflakes	Pd/Vulcan XC-72R nanoflakes
V_{SP} (cm ³ /g)	0.9	0.84	0.2	0.18
S_{BET} (m ² /g)	584	526	250	218
S_{mi} (m ² /g)	69	40	85	62
V_{mi} (cm ³ /g)	0.035	0.021	0.039	0.028
Average pore width (nm)	3.1	3.2	160	162