

Large Third-Order Nonlinearities in Atomic Layer Deposition Grown Nitrogen-Enriched TiO₂ Nanoscale Films

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Abstract: Nonlinear refractive index, n_2 , values as high as $1 \pm 1 \times 10^{-9} \text{ cm}^2/\text{W}$ were measured in atomic layer deposition (ALD) grown TiO₂ nanoscale films, using femtosecond thermally managed Z-scan. The several order of magnitude increase in n_2 is believed due to the incorporation of nitrogen during growth.

The next-generation of high-speed photonics devices, such as ultrafast integrated modulators¹ and wavelength converters,² require materials with large third-order optical nonlinearities. Typically nonlinear materials are cut from bulk crystals or liquids that are not suitable for integration with complementary metal-oxide-semiconductor (CMOS) technology. In addition to all-optical on-a-chip device applications, materials that exhibit high nonlinear absorption and a fast response time are useful in optical limiting applications³ for the protection of optical sensors and the human eye from high intensity light such as lasers.⁴ The vast majority of these materials are not suitable for covering large-scale areas with consistent reproducibly required for sensitive applications such as infrared countermeasures sensors. Therefore, there is a need for CMOS-compatible materials with sizeable nonlinear optical properties.

A potential solution to the scarcity of CMOS-compatible materials are transition-metal oxides (TMOs). These materials have demonstrated⁵ large third-order optical nonlinearities with fast response times (\sim picosecond time scale). In particular, we have shown⁶ that atomic layer deposition (ALD) grown TiO₂, a highly studied material for its applications in high-k dielectrics⁷ and photoelectrochemical⁸ processes, has a very large nonlinear index of refraction, n_2 .

TiO₂ films, with a 120-nm nominal thickness, were deposited by ALD at temperatures ranging from 100-300°C on quartz substrates, were studied using a femtosecond thermally managed Z-scan technique⁹. TiO₂ films prepared by physical vapor deposition (PVD) at room temperature were used as control samples. The as-grown ALD films deposited at 150-300°C exhibited values for n_2 between 0.6×10^{-10} and $10 \times 10^{-10} \text{ cm}^2/\text{W}$, which is 4-6 orders of magnitude larger than previously reported.^{10,11} Annealing the films for 3 hours at 450°C in air reduced the nonlinearities below the detection limit of the experimental setup. The Z-scan traces for the 250°C ALD film and the annealed film are displayed in Figure 1. Note that annealing this sample has resulted in orders of magnitude reduction of the nonlinear response. Similarly, as-grown 100°C ALD and PVD films did not produce a discernable Z-scan trace. The measured n_2 values for the various samples are summarized in Table 1. The table also includes a measurement of the well-known liquid CS₂, which is our calibration standard and agrees quite well with the accepted value.¹²

The samples were also characterized by x-ray photoelectron spectroscopy (XPS), x-ray diffraction (XRD) and UV-Vis absorption. Compositional analysis using XPS reveals the presence of ~ 1 atomic % of Ti-O-N metallic bonds in the films that exhibit the largest nonlinearity. The presence of the metallic bonding gives the films deposited on Si(100) a golden color. Annealing the samples results in the oxidation of the metallic bonding and is accompanied by a significant change in the coloring of the films (from dark to nearly transparent for TiO₂/quartz). XRD analysis indicates that the as-deposited films are amorphous and the annealed films are partially crystallized. These results demonstrate the possibility of a

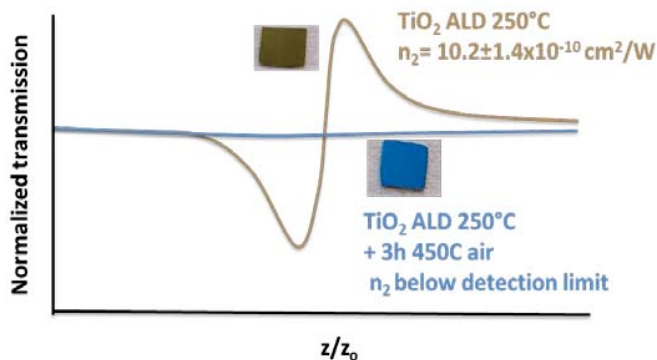
new class of thin-film nonlinear materials in which their properties can be tailored by controlling the film composition.

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Figure 1. Z-scan results for ALD TiO₂/quartz sample deposited at 250°C and the same sample annealed for 3 hours at 450°C in air. The featureless blue curve is the Z-scan result of the annealed sample on the same scale and below our detection limit. Insets: Optical image of ALD as deposited film on native oxide Si(100) with a golden brown color and the annealed sample which now has a bright blue color.

Table 1. Values of n_2 for various ALD TiO₂ films. Measured value for calibration standard CS₂, 1-mm path length cell and PVD TiO₂ sample (below detection limit).



Material	λ_0 (nm)	n_2 (cm ² /W)
CS ₂ (liq.)	800	2.4×10^{-15}
"TiO ₂ " ALD 100°C	800	< detection limit
"TiO ₂ " ALD 150°C	800	$0.59 \pm 0.05 \times 10^{-10}$
"TiO ₂ " ALD 200°C	800	$5.2 \pm 0.33 \times 10^{-10}$
"TiO ₂ " ALD 250°C	800	$10.2 \pm 1.4 \times 10^{-10}$
"TiO ₂ " ALD 275°C	800	$7.3 \pm 0.5 \times 10^{-10}$
"TiO ₂ " ALD 300°C	800	$8 \pm 0.63 \times 10^{-10}$
"TiO ₂ " ALD +3h 450°C air	800	< detection limit
TiO ₂ PVD RT	800	< detection limit