

# Large Third-Order Nonlinearities in Atomic Layer Deposition Grown Nitrogen-Enriched $\text{TiO}_2$ Nanoscale Films

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**Abstract:** Nonlinear refractive index,  $n_2$ , values as high as  $1 \pm 1 \times 10^{-9} \text{ cm}^2/\text{W}$  were measured in atomic layer deposition (ALD) grown  $\text{TiO}_2$  nanoscale films, using femtosecond thermally managed Z-scan. The several order of magnitude increase in  $n_2$  is believed due to the incorporation of nitrogen during growth.

The next-generation of high-speed photonics devices, such as ultrafast integrated modulators<sup>1</sup> and wavelength converters,<sup>2</sup> require materials with large third-order optical nonlinearities. Typically nonlinear materials are cut from bulk crystals or liquids that are not suitable for integration with complementary metal-oxide-semiconductor (CMOS) technology. In addition to all-optical on-a-chip device applications, materials that exhibit high nonlinear absorption and a fast response time are useful in optical limiting applications<sup>3</sup> for the protection of optical sensors and the human eye from high intensity light such as lasers.<sup>4</sup> The vast majority of these materials are not suitable for covering large-scale areas with consistent reproducibly required for sensitive applications such as infrared countermeasures sensors. Therefore, there is a need for CMOS-compatible materials with sizeable nonlinear optical properties.

A potential solution to the scarcity of CMOS-compatible materials are transition-metal oxides (TMOs). These materials have demonstrated<sup>5</sup> large third-order optical nonlinearities with fast response times (~picosecond time scale). In particular, we have shown<sup>6</sup> that atomic layer deposition (ALD) grown  $\text{TiO}_2$ , a highly studied material for its applications in high-k dielectrics<sup>7</sup> and photoelectrochemical<sup>8</sup> processes, has a very large nonlinear index of refraction,  $n_2$ .

$\text{TiO}_2$  films, with a 120-nm nominal thickness, were deposited by ALD at temperatures ranging from 100-300°C on quartz substrates, were studied using a femtosecond thermally managed Z-scan technique<sup>9</sup>.  $\text{TiO}_2$  films prepared by physical vapor deposition (PVD) at room temperature were used as control samples. The as-grown ALD films deposited at 150-300°C exhibited values for  $n_2$  between  $0.6 \times 10^{-10}$  and  $10 \times 10^{-10} \text{ cm}^2/\text{W}$ , which is 4-6 orders of magnitude larger than previously reported.<sup>10,11</sup> Annealing the films for 3 hours at 450°C in air reduced the nonlinearities below the detection limit of the experimental setup. The Z-scan traces for the 250°C ALD film and the annealed film are displayed in Figure 1. Note that annealing this sample has resulted in orders of magnitude reduction of the nonlinear response. Similarly, as-grown 100°C ALD and PVD films did not produce a discernable Z-scan trace. The measured  $n_2$  values for the various samples are summarized in Table 1. The table also includes a measurement of the well-known liquid  $\text{CS}_2$ , which is our calibration standard and agrees quite well with the accepted value.<sup>12</sup>

The samples were also characterized by x-ray photoelectron spectroscopy (XPS), x-ray diffraction (XRD) and UV-Vis absorption. Compositional analysis using XPS reveals the presence of ~ 1 atomic % of Ti-O-N metallic bonds in the films that exhibit the largest nonlinearity. The presence of the metallic bonding gives the films deposited on Si(100) a golden color. Annealing the samples results in the oxidation of the metallic bonding and is accompanied by a significant change in the coloring of the films (from dark to nearly transparent for  $\text{TiO}_2$ /quartz). XRD analysis indicates that the as-deposited films are amorphous and the annealed films are partially crystallized. These results demonstrate the possibility of a

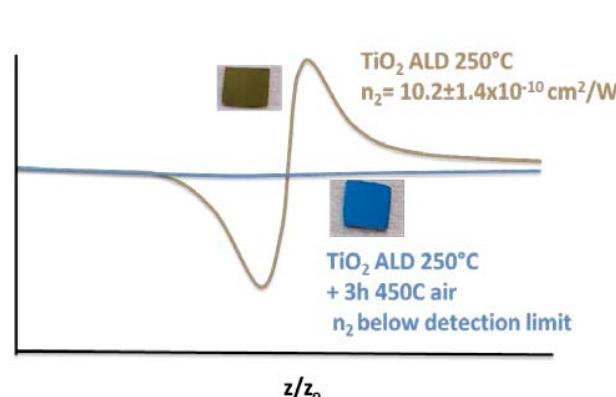
new class of thin-film nonlinear materials in which their properties can be tailored by controlling the film composition.

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**Figure 1.** Z-scan results for ALD TiO<sub>2</sub>/quartz sample deposited at 250°C and the same sample annealed for 3 hours at 450°C in air. The featureless blue curve is the Z-scan result of the annealed sample on the same scale and below our detection limit. Insets: Optical image of ALD as deposited film on native oxide Si(100) with a golden brown color and the annealed sample which now has a bright blue color.

**Table 1.** Values of n<sub>2</sub> for various ALD TiO<sub>2</sub> films. Measured value for calibration standard CS<sub>2</sub>, 1-mm path length cell and PVD TiO<sub>2</sub> sample (below detection limit).



Material	$\lambda_o$ (nm)	$n_2$ (cm <sup>2</sup> /W)
CS <sub>2</sub> (liq.)	800	2.4x10 <sup>-15</sup>
“TiO <sub>2</sub> ” ALD 100°C	800	< detection limit
“TiO <sub>2</sub> ” ALD 150°C	800	0.59±0.05x10 <sup>-10</sup>
“TiO <sub>2</sub> ” ALD 200°C	800	5.2 ± 0.33x10 <sup>-10</sup>
“TiO <sub>2</sub> ” ALD 250°C	800	10.2±1.4x10 <sup>-10</sup>
“TiO <sub>2</sub> ” ALD 275°C	800	7.3± 0.5x10 <sup>-10</sup>
“TiO <sub>2</sub> ” ALD 300°C	800	8±0.63x10 <sup>-10</sup>
“TiO <sub>2</sub> ” ALD +3h 450°C air	800	< detection limit
TiO <sub>2</sub> PVD RT	800	< detection limit