

1 **Valorization of Cherry Pits: Great Lakes Agro-Industrial Waste to Mediate Great Lakes Water Quality**

2 Zoe A. Pollard and Jillian L. Goldfarb

3 Department of Biological and Environmental Engineering, Cornell University, 111 Wing Drive, Ithaca, NY,
4 14850, United States

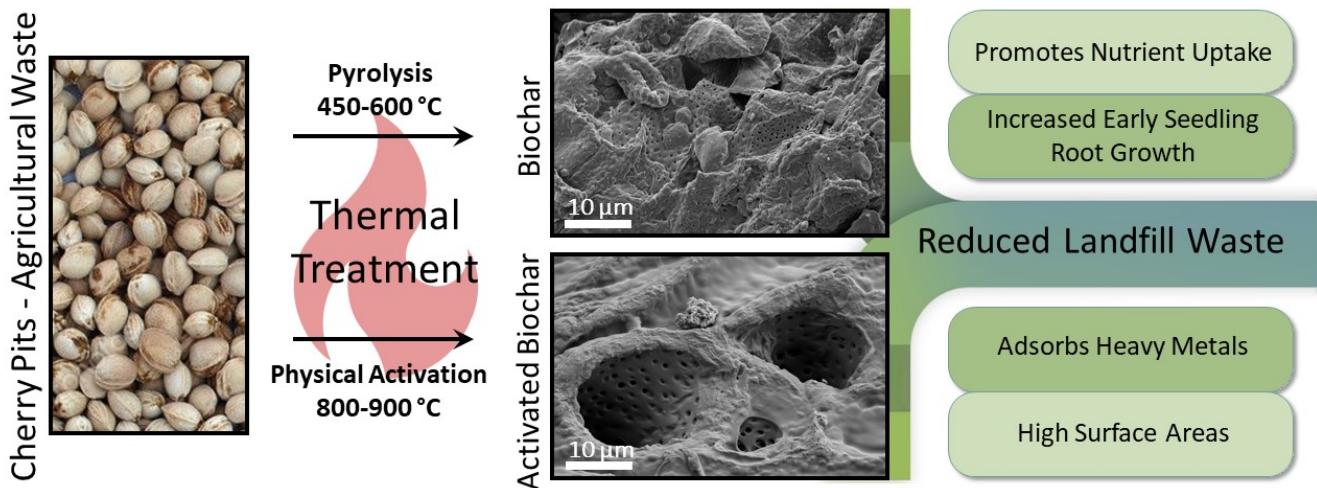
5 **Prepared (by invitation) for submission to: *Environmental Pollution*, Special issue on Biowaste Pollution**
6 from Agriculture, Forestry, Food Industry: Mitigation, Sustainable Utilization, Cleaner Disposal

7 **Abstract**

8 To meet human food and fiber needs in an environmentally and economically sustainable way, we must
9 improve the efficiency of water and nutrient use by converting vast quantities of agricultural and food
10 waste to renewable bioproducts. This work converts waste cherry pits, an abundant food waste in the
11 Great Lakes region, to biochars and activated biochars via slow pyrolysis. Biochars produced have surface
12 areas of 206-274 m²/g and increased bioavailability of Fe, K, Mg, Mn, and P increasing plant uptake of
13 these nutrients and promoting root growth. The biochars can be implemented as soil amendments to
14 reduce nutrient run-off and serve as a valuable carbon sink (biochars contain 74-79% carbon), potentially
15 mitigating harmful algal blooms in the Great Lakes. The activated biochars have surface areas of up to 629
16 m²/g and exhibit selective metal adsorption for the removal of metals from drinking water sources, an
17 environmental problem plaguing this region. Through sustainable waste-to-byproduct valorization we
18 convert this waste food biomass into biochar for use as a soil amendment and into activated biochars to
19 remove metals from drinking water, thus alleviating economic issues associated with cherry pit waste
20 handling and reducing the environmental impact of the cherry processing industry.

21
22 **Keywords:** biochar, pyrolysis, water treatment, soil amendment

23
24 **Graphical Abstract:**



28 **1 Introduction**

29 The United States tart cherry industry faces wide-ranging challenges including increased competition from
30 overseas imports, uncertainties associated with impacts due to climate change, and mounting organic
31 landfill waste contributing to the methane footprint of agriculture. Tart cherry production in the United
32 States totaled 329.3 million pounds in 2016 resulting in 40-50 million pounds of cherry pit byproduct
33 waste¹. Processing plants in the Great Lakes region handle 99 percent of the nation's cherries, separating
34 the flesh for human consumption and underutilizing the pits as either direct soil amendments or for low
35 yield craft projects, or just directly disposing of them in a landfill. Environmental concerns over biomass
36 decomposition and the subsequent release of methane gas make direct soil amendments and landfill
37 dumping inviable solutions to this agro-industrial waste problem². Due to increasing production of tart
38 cherries for food consumption, finding value-added applications for this abundantly available byproduct
39 is an economic and environmental necessity.

40

41 While Great Lakes industries scramble to decrease their environmental footprint, the region also battles
42 lake eutrophication and heavy metal contamination of drinking water. The Great Lakes region
43 encompasses Lakes Superior, Michigan, Huron, Ontario, and Erie and this region has a high land use
44 density of farming sites. Excess fertilizer runoff in this region leads to eutrophication of freshwater and
45 increased nitrous oxide (N₂O) emissions, exacerbating climate change³⁻⁵. In addition to fertilizer runoff, a
46 recent increase in erosion and dissolved reactive phosphorous has led to the re-eutrophication of Lake
47 Erie, previously touted for its successful environmental cleanup^{6,7}. The direct land application and/or
48 composting of food and agricultural residues – including cherry pits – leads to decomposition of
49 potentially valuable carbon sources⁸⁻¹¹ that increases nutrient run-off and greenhouse gas emissions¹².

50

51 In addition to contamination of natural waters, there is significant heavy metal contamination of drinking
52 water in this region. Contaminants (including lead, barium, cadmium, selenium, arsenic, and chromium)
53 enter drinking water through aging water transport infrastructure and groundwater contamination and
54 lead to severe health effects¹³. A 2013 budget-guided decision to switch drinking water supplies from
55 Detroit's system to the Flint River resulted in high lead contamination levels across Flint, Michigan. This
56 was followed by a sharp increase in the amount of children with elevated blood lead levels¹⁴. Beyond Flint,
57 arsenic levels in nearly 70% of Michigan's wells were found to exceed the United States Drinking Water
58 standard of 10 µg/L¹⁵. Although the detrimental effects of these heavy metals on human health are well
59 documented, the effectiveness and implementation of point-of-use-water filters requires further
60 examination¹⁶.

61
62 Given the proximity of cherry processing plants to such pressing environmental pollution, cherry pit
63 biomass is a potential feedstock for conversion into water-remediating biochars. Biochars are a carbon
64 rich solid material produced through pyrolysis, the thermochemical conversion of organic matter in an
65 inert atmosphere¹⁷. As a soil amendment biochars can stabilize soil pH, reduce the need for fertilizer use,
66 and decrease erosion risk¹⁸. The thermal conversion process increases the thermal stability of the carbon
67 present in the material, this coupled with biochar addition to the soil effectively sequesters carbon in the
68 soil. Biochar addition to soil is associated with decreased severity of nitrogen oxides (NO_x) and methane
69 (CH₄) gas emissions from soils either by preventing the formation of these harmful greenhouse gasses
70 and/or enhancing their oxidation after their formation¹⁹.

71
72 Activated biochars produced through physical or chemical activation have increased porosity and surface
73 area compared to raw biomass²⁰. Physical activation involves the introduction of a porogen, typically
74 steam or CO₂, during the thermal conversion process to open existing pores or generate new

75 micropores²¹. This activation method can recycle captured CO₂ from industrial gas streams²² to further
76 increase the environmental benefit of agricultural waste valorizations^{23,24}. In addition, chemical activation
77 requires high energy costs for drying after treatment and results in the handling and safe disposal of high
78 quantities of hazardous chemical waste²⁵. CO₂ activated biochars are known to be effective adsorbents
79 for Pb(II)²⁶ and other heavy metals in contaminated water²⁷⁻³⁰. In this study, we employ pyrolysis (thermal
80 decomposition in an inert atmosphere) and physical activation (partial gasification in a CO₂ atmosphere)
81 to convert waste cherry pits into biochars and activated biochars.

82

83 There are a handful of studies concerning the valorization of tart cherry pits in recent years. Oils extracted
84 from cherry pits have been recommended for use in cosmetics and cooking due to the presence of fatty
85 acids¹. Studies have demonstrated the potential to pyrolyze cherry pit waste to extract bio-oil as a
86 renewable fuel³¹, and others to co-fire the biomass with coal for electricity generation³². Others have
87 proposed the use of cherry pit biochars as catalyst supports³³, electrode materials³⁴, alkaline-
88 functionalized gas adsorbents³⁵, and as soil amendments to enhance greenhouse crop production³⁶. In
89 general, the transformation of biomass waste to biochars and activated carbons opens the possibilities
90 of: (1) developing a revenue stream from an otherwise discarded waste; (2) enhancing nutrient use
91 efficiency and soil stability; (3) mitigating drinking water pollution; (4) reducing anthropogenic
92 environmental impacts of industrial food production. In the context of the Great Lakes Region, this
93 biomass conversion would use a locally sourced waste to mediate local problems, reducing long-range
94 transport of wastes and byproducts to improve environmental and human health of the local population.

95 **2 Materials and Methods**

96 United States tart cherries (*prunus cerasus*) were acquired from the Great Lakes Packing Company in
97 Kewadin, MI. Preprocessing at the plant included drying in a large batch oven at 120 °C for 1 h then storage
98 in a grain silo; cherry pits extracted over multiple seasons are stored together until the silo is full and the

99 pits are shipped to the landfill. The cherry pits received for this study are from the 2016-2018 harvest
100 seasons. Upon receipt, cherry pits were rinsed in deionized water (DI H₂O) and dried on a benchtop at 22
101 °C. Cherry pits were mechanically ground and sieved to particle size ranges of 150-250 µm (Small) and
102 850-1100 µm (Large) then dried in an oven at 100 °C for 48 h. Subsequently the raw biomass was
103 processed into biochars and activated biochars. The samples are named with the pyrolysis processing
104 temperature, particle size abbreviation (S/L) and CO₂ activation is denoted with an A.

105 **2.1 Pyrolytic conversion of biomass to biochar**

106 To produce biochars, 3 g of processed biomass was placed in a porcelain boat in a fixed bed reactor (MTI
107 single heating zone 2-inch GSL-1100X Tube Furnace) with nitrogen (>99%) flow at 100 mL/min. The
108 samples were heated at 10 °C/min to 110 °C to dry for 30 min, then heated at the same rate to 450 °C or
109 600 °C and held for 60 min. The samples were cooled to ambient temperature under nitrogen. The
110 resulting biochar was weighed, and biochar yield was calculated by dividing the final biochar mass by the
111 initial biomass mass. The pyrolysis procedure was repeated three times at each condition; the solid yield
112 was within 2% for each condition and the biochar from the repeated trials was combined for further
113 analysis.

114 **2.2 CO₂ activation of biomass**

115 Samples were physically activated using CO₂ as a porogen. The ground and dried biomass was placed in a
116 porcelain boat in the same MTI Tube furnace and heated at 10 °C/min under 100 mL/min of N₂ to 800 °C
117 or 900 °C. Once at reaction temperature, the gas was switched to CO₂ at the same flowrate of 100 mL/min.
118 Samples were held at the reaction temperature for 60 min, then allowed to cool to ambient temperature
119 under N₂ to prevent oxidation.

120 **2.3 Characterization of resulting biochar and activated biochar**

121 Proximate analysis was performed on a TA Instruments Simultaneous Thermal Analyzer 650. 5 mg of
122 sample was loaded into a 70 μ L alumina crucible and heated at 50 $^{\circ}$ C/min under high purity N₂ (Airgas) at
123 100 mL/min to 110 $^{\circ}$ C. The sample was held at 110 $^{\circ}$ C for 30 min to remove moisture. The temperature
124 was ramped up at 10 $^{\circ}$ C/min to 900 $^{\circ}$ C and held for 30 min to determine the percent of volatile matter
125 present. Then the gas was switched to dry air at 100 mL/min and the temperature was increased to 950
126 $^{\circ}$ C at a rate of 10 $^{\circ}$ C/min to determine the percent of fixed carbon present. The resulting inorganic matter,
127 loosely termed ash, was dissolved in 2% trace metal grade nitric acid for subsequent bioavailability
128 calculations as described in Section 2.4. Ultimate analysis was performed to determine elemental carbon,
129 hydrogen, nitrogen, and oxygen, with 2 mg of sample using a CE-440 Elemental Analyzer (Exeter
130 Analytical, Inc.). Both proximate and ultimate analyses were conducted in triplicate, with averages and
131 standard errors reported.

132

133 Surface area and pore volume were measured using CO₂ physisorption at 0 $^{\circ}$ C on a Micromeritics 3Flex
134 Surface Area Analyzer over a P/P₀ range of 0 to 0.03. Specific surface areas were calculated using the
135 Brunauer-Emmett-Teller (BET) method³⁷. Prior to analysis samples were degassed at 150 $^{\circ}$ C for 16 h on a
136 Micromeritics Smart VacPrep sample preparation device. Scanning electron microscopy (SEM) images of
137 the uncoated raw biomass, biochars, and activated biochars were conducted using a LEO 1550 FESEM
138 with an accelerating voltage of 3 kV. SEM images show surface features, textures, and pore structures of
139 the samples.

140

141 pH and electrical conductivity were measured by equilibrating 0.2 g of sample in 4 mL Milli-Q water for 2
142 h. The samples were centrifuged, and the supernatant measured using a Mettler Toledo SevenExcellence
143 Multiparameter probe with pH and electrical conductivity meters.

144

145 **2.4 Biochars as soil amendments**

146 A combination of Mehlich III³⁸ extraction and inorganic ash analysis was used to determine the percent
147 nutrient bioavailability for raw biomass and biochars. Available nutrient concentration was determined
148 via Mehlich III extraction using 0.01 g of each sample and 10 mL of Mehlich III extractant³⁹. Extractant
149 from Mehlich III was digested in 70% trace metal grade nitric acid at 60 °C overnight then diluted to 2%
150 nitric acid using Milli-Q water. Total nutrient concentration was measured using the resulting ash from
151 proximate analysis. 0.05 mg ash was dissolved in 2% trace metal grade nitric acid. Inorganic nutrient
152 concentrations for the Mechlich III extractant and dissolved ash in 2% nitric acid were measured using a
153 Shimadzu Inductively Coupled Plasma Mass Spectrometry (ICP-MS-2030). Analysis was done in
154 quantitative mode using an internal standard with the collision cell activated for calcium and iron. The
155 percent nutrient bioavailability was calculated by Equation 1.

$$156 \quad \%Bioavailability = \frac{[Nutrient\ available]}{[Total\ nutrient]} \times 100\% \quad (1)$$

157 Early seed growth in biochar amended soils was investigated by germinating Arugula (*eruca vesicaria*)
158 seeds in 2 g Sungro Black Gold All-purpose potting mix with 5 wt% biochar or biomass for 7 days⁴⁰. 10
159 seeds were planted in each biochar amended soil and unamended soil, as a control. Plant stalk and root
160 lengths were measured. The resulting sprouts were brushed free of soil, weighed, rinsed in DI water, and
161 dried. The dried arugula sprouts were digested in 70% trace metal grade nitric acid at 60 °C overnight then
162 diluted to 2% nitric acid using Milli-Q water. The resulting solution was analyzed via ICP-MS using an
163 internal standard to determine the concentrations of heavy metals and nutrients.

164

165 Potential carcinogen and toxicants present in the biochars were determined via Soxhlet extraction run for
166 48 h using 100 mL of 1:1 mixed solvent of acetone to hexanes, 0.5 g biochar sample and 0.1 g anhydrous

167 sodium sulfate as described in EPA method 3540C⁴¹. Extractant was dewatered with anhydrous
168 magnesium sulfate then analyzed using a Shimadzu Single Quadrupole Gas Chromatograph-Mass
169 Spectrometer (GCMS-QP2020). The initial column oven temperature was 40 °C with an injection
170 temperature of 250 °C and a split ratio of 1:1. After 5 min the oven temperature was increased 1.25 °C/min
171 to 150 °C and held for 5 min. The oven temperature was then increased 1.50 °C/min to 250 °C and held
172 for 10 min. The mass spectrometer scanned from 15 to 500 M/Z and data was recorded after a solvent
173 cut time of 6 min.

174

175 **2.5 Activated biochars for water treatment**

176 To investigate qualitative changes in surface functional groups upon physical activation of the cherry pits,
177 Fourier transform infrared spectroscopy was performed on a series of samples using a Bruker Vertex 70
178 Fourier Transform Infrared Spectrometer (FT-IR) over a wavenumber range of 4000 – 400 cm⁻¹ using KBr
179 discs containing 2% finely ground biochar sample. Spectra were baseline corrected and normalized to the
180 O-H band.

181

182 To gauge the potential of the activated carbons to adsorb metals from drinking water, two metal solutions
183 were prepared. The first containing Co, Cu, Ni, Mn, and Zn at 50 ppm in Milli-Q water (Solution 1 - S1), the
184 second Primary Drinking Water Metal Solution (High Purity Standards) was used to simulate
185 contaminated drinking water and includes Ag 10 ppm, As 100 ppm, Ba 50 ppm, Cd 50 ppm, Cr 100 ppm,
186 Pb 100 ppm, and Se 50 ppm diluted to 50 ppm Pb with Milli-Q water (Solution 2 - S2). Kinetics experiments
187 were conducted using 0.05 g activated biochar or raw sample in 12 mL of solution with 0.5 mL of water
188 withdrawn at each measurement point. Equilibrium was established after 16 h. Metal concentrations
189 were measured using the Shimadzu ICP-MS with an internal standard, and the adsorption capacity of each
190 metal was calculated.

191

192 **3 Results and Discussion:**

193 Biochar yields ranged from 28-31% and dropped to 24% and 14% for activated biochars at 800 °C and 900
194 °C, respectively. This drop in yield due to treatment at higher temperatures with a CO₂ activating agent
195 results in increased devolatilization and oxidation leading to more mass loss. A summary of
196 characterizations of biomass, biochar, and activated biochar is shown in Table 1. Larger particle sizes and
197 increased pyrolysis temperatures formed biochars with an increased BET surface area, as determined by
198 CO₂ physisorption. An activation temperature of 900 °C developed more micropores⁴² and produced the
199 char with the largest surface area of 629 m²/g. This is 30% higher than previously reported literature
200 values of 485 m²/g for cherry pits chemically activated using H₂SO₄²⁰.

201 **Table 1.** Porosity, pH, electrical conductivity, and biochar yield of raw biomass, biochar, and activated
 202 biochar.

	BET Surface Area (m ² /g)	Total Pore Volume (cc/g)	pH	Electrical Conductivity (mS/cm)	Biochar Yield (wt %)
Raw-S	n.d.	n.d.	4.8	1071	n.d.
Raw-L	n.d.	n.d.	5.7	344	n.d.
450-S	206.8 ± 0.4	0.0606	10.2	439	31.3 ± 0.4
450-L	220.9 ± 0.4	0.0663	8.5	187	28.2 ± 0.8
600-S	254.0 ± 0.3	0.0924	10.0	788	28.8 ± 0.1
600-L	274.4 ± 0.5	0.0923	9.2	315	29.8 ± 1.6
800-Activated	352.7 ± 4.0	0.1265	11.1	1080	24.0 ± 0.2
900-Activated	629.8 ± 1.9	0.1200	10.5	1545	14.6 ± 0.2

203 * 2- column fitting image

204 **3.1 Application of biochars as soil amendments**

205 To utilize cherry pit biochars as soil amendments the soil properties must be considered as well as the
 206 effect on plant growth. Key properties of the soil that are accounted for are pH, electrical conductivity
 207 (Table 1), and potential toxicity. Potential toxicant and carcinogens, including the IBI priority polycyclic
 208 aromatic hydrocarbons⁴³ were not detected by Soxhlet extraction and GC-MS analysis in any sample.

209 Chromatograms are reported in Supplemental Materials Figure S1.

210 **Table 2.** Proximate and Ultimate analysis of raw biomass and biochars. Ultimate analysis results are
 211 reported on an ash free basis.

	Proximate Analysis (dry basis wt %)						Ultimate Analysis					
	Volatile Matter		Fixed Carbon		Ash		Carbon (%)		Hydrogen (%)		Nitrogen (%)	
Raw-S	80.7 ± 0.0	16.0 ± 0.0	3.3 ± 0.1	51.9 ± 0.0	7.6 ± 0.0	3.8 ± 0.0	36.7 ± 0.1					
Raw-L	77.7 ± 0.1	22.3 ± 0.0	0.0 ± 0.1	51.6 ± 0.1	6.8 ± 0.0	0.3 ± 0.0	41.2 ± 0.1					
450-S	16.1 ± 0.1	75.8 ± 4.6	8.1 ± 4.5	74.5 ± 0.1	3.2 ± 0.0	4.0 ± 0.1	18.3 ± 0.0					
450-L	15.8 ± 0.0	84.2 ± 0.1	0.0 ± 0.0	75.3 ± 1.5	3.2 ± 0.1	3.3 ± 0.8	20.5 ± 0.8					
600-S	10.2 ± 0.3	86.0 ± 2.3	3.9 ± 2.6	78.5 ± 0.0	2.1 ± 0.0	3.7 ± 0.0	15.7 ± 0.0					
600-L	8.5 ± 0.2	84.7 ± 0.9	6.8 ± 0.8	78.7 ± 0.4	2.4 ± 0.0	2.3 ± 0.1	16.6 ± 0.2					
800-A	5.2 ± 0.1	90.7 ± 0.6	4.1 ± 0.7	78.3 ± 0.0	1.2 ± 0.0	2.4 ± 0.0	18.1 ± 0.0					
900-A	5.2 ± 0.1	78.9 ± 0.4	15.9 ± 0.3	76.3 ± 0.0	0.5 ± 0.0	0.4 ± 0.0	22.9 ± 0.0					

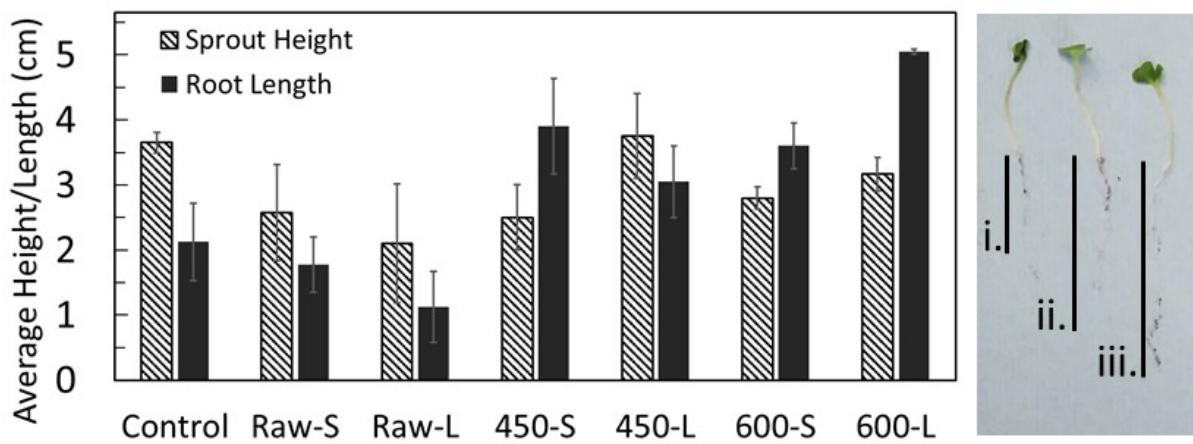
212

213 ^aOxygen calculated by difference.

214 * 2- column fitting image

215

216 Proximate analysis of both untreated and pyrolyzed cherry pits was performed to determine the stability
217 of the carbon present before and after treatment (Table 2). Both large and small sized raw cherry pits
218 comprised >77% volatile matter (VM), while all pyrolyzed samples had <17% VM. This is expected given
219 that pyrolysis devolatilizes volatile matter, leaving a more carbonaceous (graphitic) solid with
220 proportionately higher fixed carbon and ash contents, but elementally less hydrogen and oxygen.
221 Ultimate analysis results show the elemental carbon concentration increasing from 51% for the raw
222 biomass to 74-79% with thermal conversion. Pyrolysis at lower temperatures generates more biochar and
223 requires lower energy input while still producing a high carbon content product for effective carbon
224 sequestration⁴⁴.



225
226 Figure 2. Left: Average sprout height and root length for arugula sprouts grown in control soil, and soil
227 amended with raw biomass, and biochars. Right: Examples of sprouts in soil amended with i. Raw S, ii. 450
228 S, and iii. 600 L, black bars represent root length.
229 * 2- column fitting image
230

231 Next, the performance of biochar as a soil amendment was studied via germination tests with arugula
232 seeds. The sprout height and root lengths after one week of growth are provided in Figure 2; germination
233 was successful for all seeds planted. The arugula sprouts grown in soil containing biochars had, on
234 average, 1.8 times longer roots than those in control soils and 2.7 times longer roots than those grown in

235 the presence of raw biomass. Three representative sprouts in Figure 2 show the consistency in sprout
236 height and increase in average root length.

237

238 As shown in Table 3, thermal treatment of the biomass led to an increase in the bioavailable Fe, K, Mg,
239 Mn, and P, as well as a decrease in extractable Se and Zn. Nutrient bioavailability, apart from Se for
240 biochars at 600 °C, is higher for small particle sized samples due to higher accessibility of internal bulk
241 material. To probe the implications of increased bioavailability in the biochars, the nutrient and heavy
242 metal concentrations in the sprouts grown in amended soils were measured (available in SI). Sprouts
243 grown in soils with more aggressively treated biochars (higher pyrolysis temperatures) had decreased
244 concentrations of toxic metals such as As, Be, Cd, Co, In, Pb, and Tl. Arugula grown in biochar amended
245 soil exhibited higher concentrations of key nutrients including K, Mg, Mn, and P, which can be attributed
246 to their increased bioavailability in the biochar.

247

248 Table 3. Percent nutrient bioavailability for raw biomass and biochars. The standard deviation for all
249 %Bioavailability measurements is <2%.

Sample	Bioavailability (%)							
	Al	Fe	K	Mg	Mn	P	Se	Zn
Raw-S	24	27	15	31	22	38	36	13
Raw-L	9.0	16	2.0	4.9	11	8.2	28	9.5
450-S	27	73	24	91	98	93	10	4.6
450-L	22	43	12	60	85	59	8.6	3.1
600-S	22	48	25	66	96	78	6.4	3.9
600-L	18	36	27	53	92	56	8.1	3.1

250 * single- column fitting image

251

252 The raw biomass is slightly acidic whereas the biochars and activated biochars are slightly alkaline (Table
253 1). pH values are consistent with reported biochar soil amendments⁴⁵ although effects of biochar addition
254 on soil pH and conductivity are dependent on the properties of the particular soil⁴⁶. Previous studies have
255 reported increases in soil pH due to the addition of basic biochar are associated with increased uptake of

256 nutrients including K and P⁴⁷, and decreased mobility of metals in the soil⁴⁸. Increased bioavailability of
257 these nutrients and uptake by crops decreases the chance of nutrients leaching into local water sources
258 and nearby lakes⁴⁹. The results of this are twofold: 1) a reduced need for fertilizers and other nutrient
259 additives in decreasing material costs in farming and 2) decreased nutrient runoff into the Great Lakes,
260 potentially improving water quality.

261

262 **3.2 Application of activated biochars for water treatments**

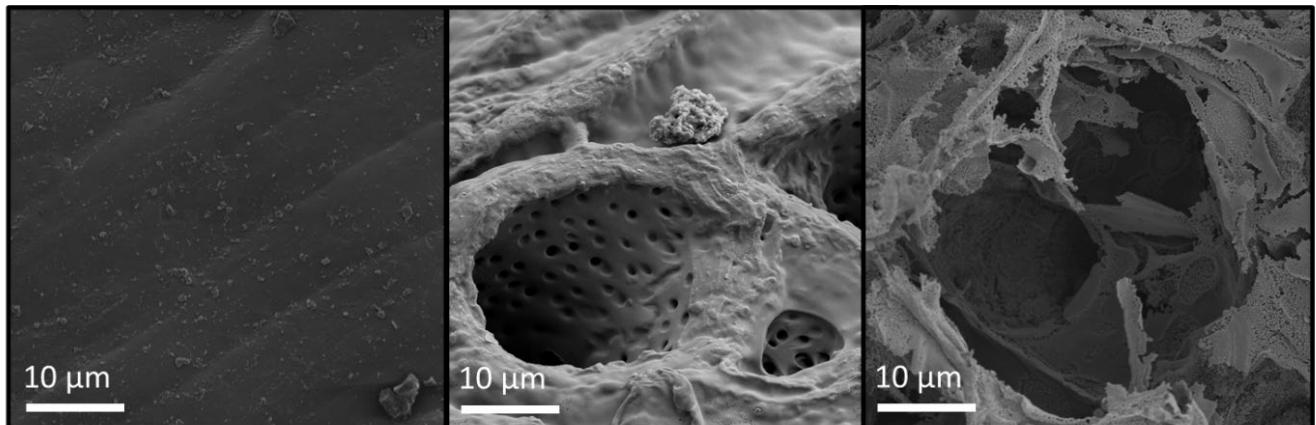
263 Cherry pit activated biochars with high surface areas were produced using CO₂ physical activation at 800
264 °C and 900 °C. In addition to the high surface areas of the activated biochars, the adsorption properties
265 of the activated biochars were investigated. Proximate analysis reveals the cherry pit activated biochars
266 both contain 5.2% VM (Table 2). 800-A contains 90.7% fixed carbon and 4.1% inorganic matter. 900-A
267 experienced partial decomposition of the fixed carbon resulting in 78.9% fixed carbon and 15.9%
268 inorganic matter. Ultimate analysis of the activated biochar results show elemental carbon consistent
269 between the activated and inactivated biochars (Table 2). Elemental hydrogen and nitrogen decreased
270 with increasing processing temperatures⁵⁰.

271

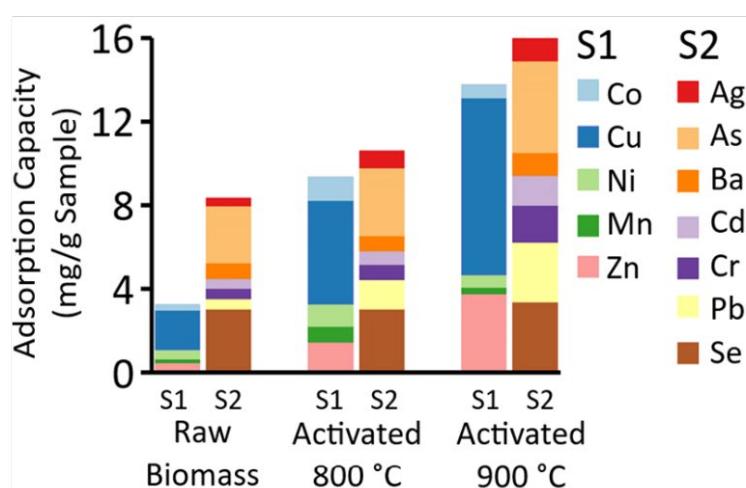
272 SEM images show the textural details of the surface of raw cherry pit biomass, activated biochars at 800
273 °C and 900 °C (Figure 3A). Raw cherry pits have high density and uniformity compared to the well-
274 structured porous nature of the 800 °C activated biochars and the fragile highly porous 900 °C activated
275 biochars. These results show qualitative evidence for the effectiveness of the physical activation and the
276 resulting increase in surface area and pore volume.

277

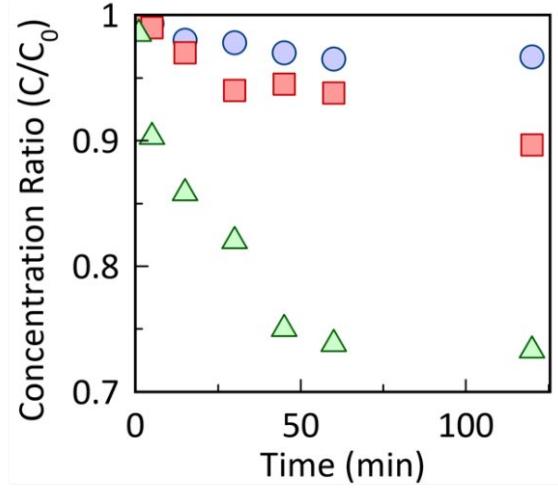
278
279



A. SEM images of raw cherry pit and activated carbons at 800 °C and 900 °C



B. Adsorption Capacity



C. Cu Adsorption Kinetics

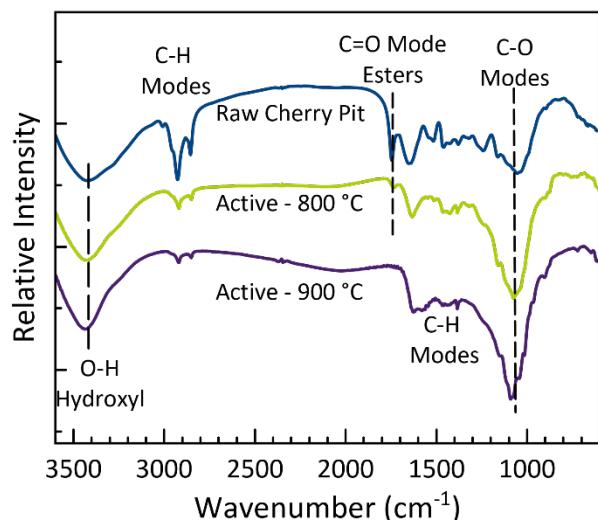
Figure 3. A. Surface features shown via SEM, B. adsorption capacity for each sample by element in Solution 1 (S1) and Solution 2 (S2), and C. representative copper adsorption kinetics results for raw biomass (blue circle) and activated biochars with peak pyrolysis temperatures of 800 °C (red square) and 900 °C (green triangle).

* 2- column fitting image

280
281
282
283
284
285
286

287 High surface areas are often associated with higher adsorption capacities (though prior work has
288 demonstrated that this is not always the case⁵¹). Adsorption capacities from Solution 1 and Solution 2
289 are shown in Figure 3B. The adsorption capacity of Cu in Solution 1 on the activated biochars at 900 °C
290 was 8.48 milligram Cu per gram of activated biochar, shown in Figure 3C. In Solution 1, physical
291 activation increased the total metal adsorbed by 2.8 and 4.2 times for the activated biochars at 800 °C
292 and 900 °C, respectively, as compared to the raw cherry pit biochars. Similarly, in Solution 2, total metal
293 adsorption was increased by 1.2 and 1.9 times for the activated biochars at 800 °C and 900 °C,

294 respectively. Activated biochars show high affinity for copper and zinc in Solution 1 and arsenic and lead
295 in Solution 2 which is representative of a contaminated water sourced from municipal waters in the
296 United States. Complete adsorption results for all metals is provided in Supplemental Information Table
297 S2. The increased adsorption capacity of biochars after activation is ideal for heavy metal removal from
298 drinking water.



299
300 Figure 4: FT-IR spectra for the raw biomass and activated biochars.
301 * single- column fitting image
302

303 FTIR was performed to characterize the surface functional groups, as shown in Figure 4. A relative
304 decrease in C-H bands centered at 2926 cm^{-1} and 2854 cm^{-1} was found after thermal treatment and
305 activation of the biochars. Esters were identified at 1745 cm^{-1} for the raw biomass, with an 85%
306 reduction for the $800\text{ }^{\circ}\text{C}$ activated biochars, and were not detected for the $900\text{ }^{\circ}\text{C}$ activated biochars.
307 Thermal treatment increased the area of peaks associated with C-O ether and alcohol modes in the
308 $1000\text{-}1150\text{ cm}^{-1}$ range but resulted in a loss of methyl and ester bands, which is consistent with more
309 hydrophilic biochar surface due to the higher density ratio of hydroxyl species relative to the
310 hydrophobic methyl chains. The increased adsorption capacity of 900-A compared to 800-A and the raw
311 biomass can be attributed to this increase in surface hydrophilicity, which in turn increases the metal
312 adsorption affinity of the activated biochar⁵².

313

314 This work highlights the conversion of waste cherry pits to biochars and activated biochars. As soil
315 amendments the biochars showed low metal bioavailability and high nutrient bioavailability, promoting
316 the uptake of nutrients and increasing root growth. As activated biochars, surface areas higher than
317 those previously reported were achieved resulting in materials with high metal adsorption potential.
318 Agricultural waste is an abundant and inexpensive carbonaceous feedstock⁵³ and further investigation is
319 necessary into the conversion of local waste streams into value added products for the treatment of
320 environmental tragedies. Expansion of this work should include the development of processing
321 pathways for agricultural wastes with high density processing plants throughout the nation, such as corn
322 stover and cow manure. These biomasses serve as viable feedstocks for conversion to biochar and
323 further investigation is necessary into the application of these converted materials to address
324 environmental contaminations surrounding the specific waste generation sites⁵⁴. A full analysis
325 surrounding the potential for creating a circular carbon economy where waste carbonaceous materials
326 are not allowed decompose and generate pollution, but instead aid in environmental cleanup
327 efforts^{55,56}.

328 **4 Conclusions**

329 As an abundant waste biomass near the source of water contamination in the Great Lakes region, cherry
330 pits represent a viable feedstock for conversion to biochars and activated biochars for soil amendments
331 and heavy metal removal from drinking water, respectively, addressing two critical regional challenges.
332 Biochars and activated biochars were produced via pyrolysis and physical activation using CO₂. Thermal
333 processing preserved large amounts of the carbon, effectively sequestering carbon when used as a soil
334 amendment. Cherry pit biochars enhanced root growth in limited sprouting applications and increased
335 the uptake of essential nutrients while decreasing the uptake and mobility of undesirable metals. Surface
336 areas of up to 629 m²/g were achieved for the activated biochars and the total metal adsorbed increased

337 by 4.2 and 1.9 times for the activated biochars at 900 °C for Solution 1 and Solution 2, respectively, as
338 compared to the raw cherry pit biochars. The continuing success of agricultural industries in the United
339 States, including the tart cherry industry, requires a shift away from traditional waste disposal towards a
340 reallocation of these materials to greener sources of biomass to produce materials for water treatments.

341 **Acknowledgments**

342 This research was supported by the Arthur Boller Research Grant and the National Science Foundation
343 through CMMI grant 1727316. This work used the Cornell Center for Materials Research Shared Facilities
344 which are supported through the NSF MRSEC program (DMR-1719875).

345 **References**

346 (1) Korlesky, N. M.; Lucas, ; Stolp, J.; Dharma, ; Kodali, R.; Goldschmidt, · Robert; William, ;
347 Byrdwell, C. Extraction and Characterization of Montmorency Sour Cherry (*Prunus Cerasus L.*) Pit
348 Oil. *J Am Oil Chem Soc* **2016**, *93*, 995–1005. <https://doi.org/10.1007/s11746-016-2835-4>.

349 (2) Kučić, D.; Kopčić, N.; Briški, F. Biodegradation of Agro-Industrial Waste. *Chem. Biochem. Eng. Q*
350 **2017**, *31* (4), 369–374. <https://doi.org/10.15255/CABEQ.2017.1116>.

351 (3) Sharpley, A.; Foy, B.; Withers, P. Practical and Innovative Measures for the Control of Agricultural
352 Phosphorus Losses to Water: An Overview. *J. Environ. Qual.* **2000**, *29* (1), 1.
353 <https://doi.org/10.2134/jeq2000.00472425002900010001x>.

354 (4) Johansson, K.; Perzon, M.; Fröling, M.; Mossakowska, A.; Svanström, M. Sewage Sludge Handling
355 with Phosphorus Utilization - Life Cycle Assessment of Four Alternatives. *J. Clean. Prod.* **2008**, *16*
356 (1), 135–151. <https://doi.org/10.1016/j.jclepro.2006.12.004>.

357 (5) Cassman, K. G.; Dobermann, A.; Walters, D. T.; Yang, H. Meeting Cereal Demand While Protecting
358 Natural Resources and Improving Environmental Quality. *Annu. Rev. Environ. Resour.* **2003**, *28*
359 (1), 315–358. <https://doi.org/10.1146/annurev.energy.28.040202.122858>.

360 (6) Baker, D. B.; Confesor, R.; Ewing, D. E.; Johnson, L. T.; Kramer, J. W.; Merryfield, B. J. Phosphorus
361 Loading to Lake Erie from the Maumee, Sandusky and Cuyahoga Rivers: The Importance of

362 Bioavailability. **2014**. <https://doi.org/10.1016/j.jglr.2014.05.001>.

363 (7) Keitzer, S. C.; Ludsin, S. A.; Sowa, S. P.; Annis, G.; Arnold, J. G.; Daggupati, P.; Froehlich, A. M.;
364 Herbert, M. E.; Johnson, M. V. V.; Sasson, A. M.; et al. Thinking Outside of the Lake: Can Controls
365 on Nutrient Inputs into Lake Erie Benefit Stream Conservation in Its Watershed? *J. Great Lakes
366 Res.* **2016**, *42* (6), 1322–1331. <https://doi.org/10.1016/j.jglr.2016.05.012>.

367 (8) Camargo, G. G. T.; Ryan, M. R.; Richard, T. O. M. L. Energy Use and Greenhouse Gas Emissions
368 from Crop Production Using the Farm Energy Analysis Tool. *Bioscience* **2013**, *63* (4), 263–273.
369 <https://doi.org/10.1525/bio.2013.63.4.6>.

370 (9) Hao, X.; Chang, C.; Larney, F. J.; Travis, G. R. Greenhouse Gas Emissions during Cattle Feedlot
371 Manure Composting. *J. Environ. Qual.* **2001**, *30* (2), 376.
372 <https://doi.org/10.2134/jeq2001.302376x>.

373 (10) Capper, J. L. The Environmental Impact of Beef Production in the United States: 1977 Compared
374 with 2007. *J. Anim. Sci.* **2011**, *89* (12), 4249–4261. <https://doi.org/10.2527/jas.2010-3784>.

375 (11) Koneswaran, G.; Nierenberg, D.; Farm, G.; Production, A.; Change, M. C. Global Farm Animal
376 Production and Global Warming : Impacting and Mitigating Climate Change. *Environ. Health
377 Perspect.* **2008**, *116* (5), 578–582. <https://doi.org/10.1289/ehp.11034>.

378 (12) Sánchez, A.; Artola, A.; Font, X.; Gea, T.; Barrena, R.; Gabriel, D.; Sánchez-Monedero, M. Á.; Roig,
379 A.; Cayuela, M. L.; Mondini, C. Greenhouse Gas from Organic Waste Composting: Emissions and
380 Measurement; Springer, Cham, 2015; pp 33–70. https://doi.org/10.1007/978-3-319-11906-9_2.

381 (13) Tchounwou, P. B.; Yedjou, C. G.; Patlolla, A. K.; Sutton, D. J. Heavy Metals Toxicity and the
382 Environment. *Mol. Clin. Environ. Toxicol.* **2012**, 133–164. [https://doi.org/10.1007/978-3-7643-8340-4_6](https://doi.org/10.1007/978-3-7643-
383 8340-4_6).

384 (14) Abokifa, A. A.; Katz, L.; Sela, L. Spatiotemporal Trends of Recovery from Lead Contamination in
385 Flint, MI as Revealed by Crowdsourced Water Sampling. **2019**.

386 https://doi.org/10.1016/j.watres.2019.115442.

387 (15) Kolker, A.; Haack, S. K.; Cannon, W. F.; Westjohn, D. B.; Kim, M.-J.; Nriagu, J.; Woodruff, L. G.
388 Arsenic in Southeastern Michigan. In *Arsenic in Ground Water*; Kluwer Academic Publishers,
389 2005; pp 281–294. https://doi.org/10.1007/0-306-47956-7_10.

390 (16) Slotnick, M. J.; Meliker, J. R.; Nriagu, J. O. Effects of Time and Point-of-Use Devices on Arsenic
391 Levels in Southeastern Michigan Drinking Water, USA. **2006**.
392 https://doi.org/10.1016/j.scitotenv.2006.04.021.

393 (17) Lam, S. S.; Lee, X. Y.; Nam, W. L.; Phang, X. Y.; Liew, R. K.; Yek, P. N. Y.; Ho, Y. L.; Ma, N. L.; Rosli,
394 M. H. N. B. Microwave Vacuum Pyrolysis Conversion of Waste Mushroom Substrate into Biochar
395 for Use as Growth Medium in Mushroom Cultivation. *J. Chem. Technol. Biotechnol.* **2019**, *94* (5),
396 1406–1415. https://doi.org/10.1002/jctb.5897.

397 (18) Lehmann, J. A Handful of Carbon. *Nature*. Nature Publishing Group May 10, 2007, pp 143–144.
398 https://doi.org/10.1038/447143a.

399 (19) Johannes Lehmann. Bio-Energy in the Black. *Front. Ecol. Environ.* **2007**, *5* (September), 381–387.

400 (20) Gheju, M.; Balcu, I.; Jurchescu, P. Removal of Hexavalent Chromium from Aqueous Solutions by
401 Use of Chemically Modified Sour Cherry Stones. *Desalin. Water Treat.* **2016**, *57* (23), 10776–
402 10789. https://doi.org/10.1080/19443994.2015.1040468.

403 (21) Liew, R. K.; Chong, M. Y.; Osazuwa, O. U.; Nam, W. L.; Phang, X. Y.; Su, M. H.; Cheng, C. K.; Chong,
404 C. T.; Lam, S. S. Production of Activated Carbon as Catalyst Support by Microwave Pyrolysis of
405 Palm Kernel Shell: A Comparative Study of Chemical versus Physical Activation. *Res. Chem.
406 Intermed.* **2018**, *44* (6), 3849–3865. https://doi.org/10.1007/s11164-018-3388-y.

407 (22) Mikulčić, H.; Ridjan Skov, I.; Dominković, D. F.; Wan Alwi, S. R.; Manan, Z. A.; Tan, R.; Duić, N.;
408 Hidayah Mohamad, S. N.; Wang, X. Flexible Carbon Capture and Utilization Technologies in
409 Future Energy Systems and the Utilization Pathways of Captured CO₂. *Renew. Sustain. Energy*

410 *Rev.* **2019**, *114*, 109338. <https://doi.org/10.1016/j.rser.2019.109338>.

411 (23) Nai Yuh Yek, P.; Peng, W.; Chung Wong, C.; Keey Liew, R.; Ling Ho, Y.; Adibah Wan Mahari, W.;

412 Azwar, E.; Qi Yuan, T.; Tabatabaei, M.; Aghbashlo, M.; et al. Engineered Biochar via Microwave

413 CO 2 and Steam Pyrolysis to Treat Carcinogenic Congo Red Dye. **2020**.

414 <https://doi.org/10.1016/j.jhazmat.2020.1222636>.

415 (24) Li, Y.; Liu, J.; Yuan, Q.; Tang, H.; Yu, F.; Lv, X. A Green Adsorbent Derived from Banana Peel for

416 Highly Effective Removal of Heavy Metal Ions from Water. *RSC Adv.* **2016**, *6* (51), 45041–45048.

417 <https://doi.org/10.1039/c6ra07460j>.

418 (25) Ukanwa, K. S.; Patchigolla, K.; Sakrabani, R.; Anthony, E.; Mandavgane, S. A Review of Chemicals

419 to Produce Activated Carbon from Agricultural Waste Biomass. *Sustain.* **2019**, *11* (22), 1–35.

420 <https://doi.org/10.3390/su11226204>.

421 (26) N, Z.; H, C.; J, X.; D, Y.; Z, Z.; Y, T.; X, L. Biochars with Excellent Pb(II) Adsorption Property

422 Produced from Fresh and Dehydrated Banana Peels via Hydrothermal Carbonization. *Bioresour.*

423 *Technol.* **2017**, *232*, 204–210.

424 (27) Dou, G.; Goldfarb, J. In Situ Upgrading of Pyrolysis Biofuels by Bentonite Clay with Simultaneous

425 Production of Heterogeneous Adsorbents for Water Treatment. *Fuel* **2017**, *195*, 273–283.

426 <https://doi.org/10.1016/j.fuel.2017.01.052>.

427 (28) Gopu, C.; Gao, L.; Volpe, M.; Fiori, L.; Goldfarb, J. L. Valorizing Municipal Solid Waste: Waste to

428 Energy and Activated Carbons for Water Treatment via Pyrolysis. *J. Anal. Appl. Pyrolysis* **2018**.

429 <https://doi.org/10.1016/j.jaap.2018.05.002>.

430 (29) Mohan, D.; Sarswat, A.; Ok, Y. S.; Pittman, C. U. Organic and Inorganic Contaminants Removal

431 from Water with Biochar, a Renewable, Low Cost and Sustainable Adsorbent - A Critical Review.

432 *Bioresour. Technol.* **2014**, *160* (February 2014), 191–202.

433 <https://doi.org/10.1016/j.biortech.2014.01.120>.

434 (30) Goldfarb, J. L.; Buessing, L.; Gunn, E.; Lever, M.; Billias, A.; Casoliba, E.; Schievano, A.; Adani, F.

435 Novel Integrated Biorefinery for Olive Mill Waste Management: Utilization of Secondary Waste

436 for Water Treatment. *ACS Sustain. Chem. Eng.* **2017**, *5* (1), 876–884.

437 <https://doi.org/10.1021/acssuschemeng.6b02202>.

438 (31) Duman, G.; Okutucu, C.; Ucar, S.; Stahl, R.; Yanik, J. The Slow and Fast Pyrolysis of Cherry Seed.

439 *Bioresour. Technol.* **2011**, *102* (2), 1869–1878. <https://doi.org/10.1016/j.biortech.2010.07.051>.

440 (32) Yangali, P.; Celaya, A. M. A. A. M.; Goldfarb, J. J. L. Co-Pyrolysis Reaction Rates and Activation

441 Energies of West Virginia Coal and Cherry Pit Blends. *J. Anal. Appl. Pyrolysis* **2014**, *108*, 203–211.

442 <https://doi.org/10.1016/j.jaap.2014.04.015>.

443 (33) Li, X.; Tie, K.; Li, Z.; Guo, Y.; Liu, Z.; Liu, X.; Liu, X.; Feng, H.; Zhao, X. S. Nitrogen-Doped

444 Hierarchically Porous Carbon Derived from Cherry Stone as a Catalyst Support for Purification of

445 Terephthalic Acid. *Appl. Surf. Sci.* **2018**, *447*, 57–62.

446 <https://doi.org/10.1016/j.apsusc.2018.03.195>.

447 (34) Hernández-Rentero, C.; Córdoba, R.; Moreno, N.; Caballero, A.; Morales, J.; Olivares-Marín, M.;

448 Gómez-Serrano, V. Low-Cost Disordered Carbons for Li/S Batteries: A High-Performance Carbon

449 with Dual Porosity Derived from Cherry Pits. *Nano Res.* **2018**, *11* (1), 89–100.

450 <https://doi.org/10.1007/s12274-017-1608-1>.

451 (35) Savova, D.; Apak, E.; Ekinci, E.; Yardim, F.; Petrov, N.; Budinova, T.; Razvigorova, M.; Minkova, V.

452 Biomass Conversion to Carbon Adsorbents and Gas. *Biomass and Bioenergy* **2001**, *21* (2), 133–

453 142. [https://doi.org/10.1016/S0961-9534\(01\)00027-7](https://doi.org/10.1016/S0961-9534(01)00027-7).

454 (36) Barber, S. T.; Yin, J.; Draper, K.; Trabold, T. A. Closing Nutrient Cycles with Biochar- from Filtration

455 to Fertilizer. *J. Clean. Prod.* **2018**, *197*, 1597–1606. <https://doi.org/10.1016/j.jclepro.2018.06.136>.

456 (37) Brunauer, S.; Emmett, P. H.; Teller, E. Adsorption of Gases in Multimolecular Layers. *J. Am. Chem.*

457 *Soc.* **1938**, *60* (1), 309–319. <https://doi.org/citeulike-article-id:4074706\rdoi>:

458 10.1021/ja01269a023.

459 (38) Mehlich, A. Mehlich 3 Soil Test Extractant: A Modification of Mehlich 2 Extractant. *Commun. Soil*
460 *Sci. Plant Anal.* **1984**, 15 (12), 1409–1416. <https://doi.org/10.1080/00103628409367568>.

461 (39) J. Matula. *A Relationship between Multi-Nutrient Soil Tests (Mehlich 3, Ammonium Acetate, and*
462 *Water Extraction) and Bioavailability of Nutrients from Soils for Barley.*

463 (40) Das, S. K.; Ghosh, G. K.; Avasthe, R. Evaluating Biomass-Derived Biochar on Seed Germination and
464 Early Seedling Growth of Maize and Black Gram. *Biomass Convers. Biorefinery* **2020**, 1–14.
465 <https://doi.org/10.1007/s13399-020-00887-8>.

466 (41) Method 3540C, Revision III. *Final Updat. III to Third Ed. Test Methods Eval. Solid Waste, Phys.*
467 *Methods, EPA Publ. SW-846. (5)2.*

468 (42) Cao, Y.; Wang, K.; Wang, X.; Gu, Z.; Ambrico, T.; Gibbons, W.; Fan, Q.; Talukder, A.-A. Preparation
469 of Active Carbons from Corn Stalk for Butanol Vapor Adsorption ☆. *J. Energy Chem.* **2017**, 26, 35–
470 41. <https://doi.org/10.1016/j.jechem.2016.08.009>.

471 (43) IBI. *Standardized Product Definition and Product Testing Guidelines for Biochar That Is Used in*
472 *Soil (Aka IBI Biochar Standards);* 2015.

473 (44) Lu, H. R.; Hanandeh, A. El. Life Cycle Perspective of Bio-Oil and Biochar Production from
474 Hardwood Biomass; What Is the Optimum Mix and What to Do with It? **2018**.
475 <https://doi.org/10.1016/j.jclepro.2018.12.025>.

476 (45) Yue, Y.; Cui, L.; Lin, Q.; Li, G.; Zhao, X. Efficiency of Sewage Sludge Biochar in Improving Urban Soil
477 Properties and Promoting Grass Growth. *Chemosphere* **2017**, 173, 551–556.
478 <https://doi.org/10.1016/j.chemosphere.2017.01.096>.

479 (46) Bruno Glaser, J. L. W. Z. Ameliorating Physical and Chemical Properties of Highly Weathered Soils
480 in the Tropics with Charcoal – a Review. *Biol Fertil Soils* **2002**. <https://doi.org/10.1007/s00374-002-0466-4>.

482 (47) Saifullah; Dahlawi, S.; Naeem, A.; Rengel, Z.; Naidu, R. Biochar Application for the Remediation of
483 Salt-Affected Soils: Challenges and Opportunities. *Sci. Total Environ.* **2018**, *625*, 320–335.
484 <https://doi.org/10.1016/j.scitotenv.2017.12.257>.

485 (48) Forján, R.; Asensio, V.; Rodríguez-Vila, A.; Covelo, E. F. Effect of Amendments Made of Waste
486 Materials in the Physical and Chemical Recovery of Mine Soil. **2014**.
487 <https://doi.org/10.1016/j.gexplo.2014.10.004>.

488 (49) Laird, D.; Flemming, P.; Wang, B.; Horton, R.; Karlen, D. Biochar Impact on Nutrient Leaching from
489 a Midwestern Agricultural Soil. **2010**. <https://doi.org/10.1016/j.geoderma.2010.05.012>.

490 (50) Chatterjee, R.; Sajjadi, B.; Chen, W. Y.; Mattern, D. L.; Hammer, N.; Raman, V.; Dorris, A. Effect of
491 Pyrolysis Temperature on PhysicoChemical Properties and Acoustic-Based Amination of Biochar
492 for Efficient CO₂ Adsorption. *Front. Energy Res.* **2020**, *8*.
493 <https://doi.org/10.3389/fenrg.2020.00085>.

494 (51) Berger, M.; Ford, J.; Goldfarb, J. L. Modeling Aqueous Contaminant Removal Due to Combined
495 Hydrolysis and Adsorption: Oxytetracycline in the Presence of Biomass-Based Activated Carbons.
496 *Sep. Sci. Technol.* **2018**, 1–17. <https://doi.org/10.1080/01496395.2018.1520721>.

497 (52) Senthilkumar, R.; Mogili Reddy Prasad, D. Sorption of Heavy Metals onto Biochar. In *Applications*
498 *of Biochar for Environmental Safety [Working Title]*; IntechOpen, 2020.
499 <https://doi.org/10.5772/intechopen.92346>.

500 (53) Rengga, W. D. P.; Sudibandriyo, M.; Nasikin, M. Development of Formaldehyde Adsorption Using
501 Modified Activated Carbon -A Review. *J. Renew. Energy Dev.* **2012**, *1* (3), 80.

502 (54) Wan Mahari, W. A.; Nam, W. L.; Sonne, C.; Peng, W.; Phang, X. Y.; Liew, R. K.; Yek, P. N. Y.; Lee, X.
503 Y.; Wen, O. W.; Show, P. L.; et al. Applying Microwave Vacuum Pyrolysis to Design Moisture
504 Retention and PH Neutralizing Palm Kernel Shell Biochar for Mushroom Production. *Bioresour.*
505 *Technol.* **2020**, *312*, 123572. <https://doi.org/10.1016/j.biortech.2020.123572>.

506 (55) Liew, R. K.; Chai, C.; Yek, P. N. Y.; Phang, X. Y.; Chong, M. Y.; Nam, W. L.; Su, M. H.; Lam, W. H.;
507 Ma, N. L.; Lam, S. S. Innovative Production of Highly Porous Carbon for Industrial Effluent
508 Remediation via Microwave Vacuum Pyrolysis plus Sodium-Potassium Hydroxide Mixture
509 Activation. *J. Clean. Prod.* **2019**, *208*, 1436–1445. <https://doi.org/10.1016/j.jclepro.2018.10.214>.

510 (56) Ge, S.; Foong, S. Y.; Ma, N. L.; Liew, R. K.; Wan Mahari, W. A.; Xia, C.; Yek, P. N. Y.; Peng, W.; Nam,
511 W. L.; Lim, X. Y.; et al. Vacuum Pyrolysis Incorporating Microwave Heating and Base Mixture
512 Modification: An Integrated Approach to Transform Biowaste into Eco-Friendly Bioenergy
513 Products. *Renew. Sustain. Energy Rev.* **2020**, *127*, 109871.
514 <https://doi.org/10.1016/j.rser.2020.109871>.

515