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Multi-band planar diplexers with sub-sets of frequency-contiguous transmission bands

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Abstract

A class of multi-band planar diplexer with sub-sets of frequency-contiguous transmission bands is reported. Such a radio frequency (RF) device is suitable for lightweight high-frequency receivers aimed at multi-band/multi-purpose mobile satellite communications systems. It consists of two channelizing filters, each of them being made up of the in-series cascade connection of replicas of a constituent multi-passband/multi-embedded-stopband filtering stage. This building filtering stage defines a multi-passband transfer function for each channel, in which each main transmission band is split into various sub-passbands by the multi-stopband part. In this manner, each split passband gives rise to several sub-passbands that are imbricated with their counterpart ones of the other channel. The theoretical RF operational principles of the proposed multi-band diplexer approach with sub-sets of imbricated passbands are detailed by means of a coupling-routing-diagram formalism. Besides, the generation of additional transmission zeros in each channelizing filter for higher-selectivity realizations by exploiting cross-coupling techniques into it is also detailed. Furthermore, for experimental demonstration purposes, a microstrip proof-of-concept prototype of secondorder octo-band diplexer in the frequency range of 1.5-2.5 GHz that consists of two quadband channelizing filters with pairs of imbricated passbands is developed and characterized.

Introduction

With the upcoming deployment of 5G-and-beyond wireless communications technologies in the near future, for which higher data rates will be necessary to provide advanced services and functionalities to the final user (e.g. virtual reality, augmented reality, or holographic video calls among many others), new satellite communications networks are expected to play a fundamental role [1, 2]. Indeed, they are intended to serve as key support to terrestrial networks in those scenarios in which they may become saturated, due to the highly demanding traffic and capacity requisites resulting from an ever-growing density of users. As such, several initiatives for the development of co-integrated 5G-and-beyond/satellite networks have been initiated worldwide (e.g. see Table I in [3]), where the European Union is playing a major role through different projects promoted by the European Space Agency. In this scenario, the launching of large constellations of lightweight satellite units that may assure ubiquitous coverage will be essential, as fairly attested by the recent "nano/pico-satellite" and "CubeSat" revolution and related markets [4, 5]. On the other hand, due to the current saturation of the electromagnetic spectrum as a very scarce resource, it will be mandatory for these co-integrated 5G-and-beyond/satellite communications systems to operate in various non-contiguous regions of the radio spectrum in order to accommodate their high-data-rate necessities that may reach up to 100 Gb/s [6].

As radio frequency (RF)-hardware-enabling technologies for these next-generation wireless systems, the development of compact-size/low-volume RF circuits with multi-band operation is concentrating large interest. In the case of passive filtering components, planar implementations are gaining more attention in satellite communications scenarios for applications where commonly involved high-RF-power-handling requisites can be alleviated as in receiver RF front-ends. They also offer benefits in terms of easier integration with other RF components, such as amplifiers. Hence, a variety of research studies about microwave planar filtering devices aimed at satellite communications systems have been already reported, such as those in [7–9]. They have addressed different research topics, such as the design of co-integrated planar-filter/3-dB-hybrid networks for Ku-band input multiplexers, the engineering of lossy intermediate-frequency (IF) planar filters with ultra-wide stopband, or the conception of passband-flattened/bandwidth-electronically reconfigurable IF planar filters that may allow us to replace more conventional and bulkier switchable-filter-bank-based RF pre-selectors.



Fig. 1. Multi-band diplexer concept with sub-sets of frequency-contiguous passbands (particular case of octo-band diplexer made up of two *K*-stage channelizing quadruple-band bandpass filters whose passbands are imbricated by pairs). (a) Normalized coupling-routing-diagram [black circles: resonating nodes; gray circles: zero-susceptance non-resonating nodes (NRNs); white circles: unitary source (S) and loads of the lower (L^i) and upper (L^u) channels; continuous lines: couplings; $\gamma_0 = 1/Z_0$: reference admittance for normalization; *J* variables: normalized admittance inverter constants; Ω (in rad/s): normalized frequency; Ω_1^I , Ω_2^I and Ω_1^u , Ω_2^u : normalized resonant frequencies of the dual-passband sub-cells in lower and upper channels; Ω_{n1}^I , Ω_{n2}^I and Ω_{n1}^u , Ω_{n2}^u : normalized resonant frequencies of the dual-passband sub-cells in lower and upper channels]. (b) Conceptual operational principle.

Regarding multi-band multiplexers that may be exploited as multi-frequency channelizers in future satellite communications scenarios with multi-band-operation capabilities, much less research efforts have been made when compared to their singleband counterparts for which the technical literature is very wide [10–15]. For example, in [16], a super-conducting quad-band diplexer with dual-band channels using spiral-stub-loaded resonators was reported. Although it features remarkable performance in terms of in-band insertion loss for such narrow-band passbands as a benefit of the super-conductor technology, its suitability for frequency-contiguous-channel designs is not addressed. This is also the case of the six-band multi-path-stepped impedance resonator-based microstrip diplexer with three-band channels described in [17] and the octo-band-stepped impedance resonator-based microstrip diplexer with four-band channels presented in [18], whose channelizing transfer functions are not spectrally allocated in a fully adjacent way. Therefore, there is a lack of multi-band planar diplexers allowing a flexible positioning of their channelizing filters including frequency-contiguous designs, while also featuring sharp-rejection filtering capabilities through multi-transmission zero generation.

In this study, a type of planar multi-band diplexer with subsets of spectrally imbricated passbands is reported. Their channelizing bandpass filters exploit a class of multi-resonant filtering stage with multi-passband/multi-notched-band sub-cells. Moreover, although particularized here in an octo-band microstrip diplexer, this concept can be extended to multiplexer designs with an arbitrary number of channels and passbands per channel and to different RF technologies.

The organization of the rest of the paper is as follows. In Section "Theoretical foundations," the theoretical foundations and RF-operational principles of the devised approach of a multi-



Fig. 2. Theoretically synthesized power transmission ($|S_{21}|$ and $|S_{31}|$) and input-reflection ($|S_{11}|$) responses of the octo-band diplexer concept for different number of stages K in the constituent quadruple-band bandpass filters (values for the design parameters listed in Table 1). (a) K = 1. (b) K = 2. (c) K = 3.

band diplexer with sub-sets of spectrally imbricated passbands are detailed by using a coupling–routing–diagram formalism. Here, the generation of additional transmission zeros by means of cross-coupling techniques is also proposed and exemplified. In Section "Experimental results," a microstrip proof-of-concept prototype of an octo-band diplexer with pairs of frequency-contiguous passbands allocated within the 1.5–2.5 GHz band is manufactured and characterized for experimental-demonstration purposes, and properly compared with main state-of-the-art diplexer developments. Finally, a summary and the most-relevant concluding remarks of this study are provided in Section "Conclusion."

Theoretical foundations

Operational principle

The normalized coupling-routing-diagram and conceptual operational principle of the proposed architecture of a multi-band diplexer with sub-sets of frequency-contiguous transmission bands is detailed in Fig. 1. Note that, for the sake of simplicity of the theoretical explanations provided below, the particular case of an octo-band diplexer with four-band channelizing bandpass filters is considered in this study. Nevertheless, this channelizer approach can be directly generalized to diplexer implementations featuring a higher number of transmission bands per channel, as well as to multiplexer realizations with more than two channels. As shown in Fig. 1, each channelizing bandpass filter consists of the in-series cascade connection of various replicas of a constituent multi-resonant filtering stage composed of two different sub-cells, as follows:

• A dual-passband sub-cell that creates the two main transmission bands – centered at the normalized frequencies Ω_1^l and Ω_2^l ($\Omega_1^l < \Omega_2^l$) for the lower channel and Ω_1^u and Ω_2^u ($\Omega_1^u < \Omega_2^u$) for the upper channel – in the filtering transfer function of each channel. • A dual-stopband sub-cell that produces two notched bands – centered at the normalized frequencies Ω_{n1}^l and Ω_{n2}^l ($\Omega_{n1}^l < \Omega_{n2}^l$) for the lower channel and Ω_{n1}^u and Ω_{n2}^u ($\Omega_{n1}^u < \Omega_{n2}^u$) for the upper channel as transmission-zero frequencies –, so that each of them splits each of the two main previously referred transmission bands into two sub-passbands.

In this manner, by means of the splitting phenomenon of the transmission bands of the dual-passband sub-cell through the dualstopband sub-cell, a quad-band filtering response per channel is generated. Furthermore, as illustrated in Fig. 1(b) and despite this technique is general for other situations, the sub-sets of split subpassbands corresponding to the lower and upper channels can be spectrally imbricated for multi-band contiguous channel diplexer designs. Note that in the case that one single resonating node is used in the multi-passband sub-cell – i.e. single-passband sub-cell – or if the overall passbands before splitting that are centered at Ω_1^{μ} and Ω_2^{l} are designed to be frequency contiguous, a multi-band diplexer in which all the sub-passbands after splitting become spectrally adjacent – i.e. not only by sub-sets – can also be realized.

For theoretical demonstration purposes, examples of synthesized octo-band diplexers with first-, second-, and third-order channels (i.e. K = 1, 2, and 3) by means of the normalized coupling-routing-diagram detailed in Fig. 1 are presented in Fig. 2. These synthesis examples were derived through fine numerical optimization with Matlab of the normalized admittance inverter constants - all the values for the design variables are listed in Table 1 - aimed at maximizing the in-band power-matching levels for the four bands of both channels while satisfying a prefixed attenuation mask. It must be remarked upon that a closed analytical synthesis procedure for this type of multi-band diplexer, which relies on multi-extracted-pole techniques, is not available at this moment and its derivation remains as further research study. As expected, higher filtering selectivity levels are obtained in Fig. 2 as the number of stages per channel is increased. Specifically, the sub-passbands of each channel are spectrally imbricated in sub-sets of two for all the examples, showing transmission zeros between them as created by the dualstopband sub-cells - between the first and the second subpassbands and the third and the fourth sub-passbands - and the dual-passband sub-cell - between the second and the third sub-passbands. Note also that, whereas reflection zeros are attained for each sub-passband in the first-order example, minimum in-band power-matching levels of 14.3 and 11.6 dB are obtained for the second- and third-order cases, respectively.

Finally, it should be remarked upon that despite all the theoretical design examples provided in Fig. 2 exhibit narrower bandwidths for those transmission sub-bands that are closer to the overall normalized center frequency $\Omega = 0$, the engineered multiband diplexer concept is valid to fulfill a general set of specifications. For illustration purposes, Fig. 3 presents the theoretical power transmission and reflection responses of an example with broader bandwidths for those sub-passbands that are nearer to $\Omega = 0$, which was simply derived from the example in Fig. 2(b) by making $\Omega_{n1}^{l} = -\Omega_{n2}^{l} = -8.5$ and $\Omega_{n1}^{u} = -\Omega_{n2}^{u} = -6.6$ (the rest of the design variables remain with the same values as those listed in Table 1 for the example in Fig. 2(b)). In this case, minimum in-band power-matching levels of 13 dB are obtained for all the sub-passbands – which are located at noncontiguous spectral positions in this particular example –, thus revealing the generality of this multi-band diplexer principle.

Table 1. Values for the design parameters (Figs 2 and 5)

	K = 1	K=2	K = 3	K = 2
	(Fig. 2)	(Fig. 2)	(Fig. 2)	(Fig. 5)
J ₀	1.1076	1.1015	1.0519	1.0347
J_1^l	1.1321	0.9762	0.9619	0.8878
J_2^l	0.9726	1.0433	0.9577	1.0682
J_3^l	-	1.009	1.0669	0.9172
J_4^l	-	-	1.2261	-
J_{A1}^l	0.9462	1.1033	1.0444	1.1981
J_{A2}^{l}	0.9288	1.0931	1.0689	1.1465
J_{B1}^l	2.0746	2.1284	2.1981	2.0978
J_{B2}^l	2.12	2.1891	2.2402	2.1061
J_1^u	1.0189	0.7865	0.9137	0.8672
J_2^u	0.9287	0.7557	0.9110	0.9185
J_3^u	-	0.8942	0.9964	0.8128
$J_4^{\prime\prime}$	-	-	1.1005	-
J^{μ}_{A1}	0.7718	0.9572	0.9557	0.98
J^u_{A2}	0.7983	0.8818	0.9201	0.977
J^u_{B1}	2.0263	2.253	2.0007	2.1589
J^u_{B2}	1.9521	2.2812	2.0053	2.106
J _C	-	-	-	-0.05

 $\begin{array}{l} \Omega_1' = -\Omega_2' = -5, \;\; \Omega_{n1}' = -\Omega_{n2}' = -5.5, \\ \Omega_1'' = -\Omega_2'' = -2.8, \;\; \text{and} \;\; \Omega_{n1}'' = -\Omega_{n2}'' = -3.6 \; \text{in all the examples.} \end{array}$



Fig. 3. Example of theoretically synthesized power transmission $(|S_{21}| \text{ and } |S_{31}|)$ and input-reflection $(|S_{11}|)$ responses of the second-order octo-band diplexer concept (i.e. K = 2) in which the bandwidths of those sub-passbands that are closer to $\Omega = 0$ are spectrally wider than the other sub-passbands $(\Omega_{n1}^{l} = -\Omega_{n2}^{l} = -8.5, \Omega_{n1}^{u} = -\Omega_{n2}^{u} = -6.6, \text{ and the rest of the design variables remain the same as listed in Table 1 for the design example in Fig. 2(b)).$

Sharper-rejection designs through cross-coupling techniques

Although the theoretically synthesized diplexer examples provided in Figs 2 and 3 exhibit filtering transfer functions for both channels with a transmission zero between each pair of sub-passbands, adjacent transmission zeros below and above the first and fourth sub-passbands are not created. To counteract this limitation, the multi-band diplexer architecture presented in Fig. 1 can be modified to create additional transmission zeros by exploiting



Fig. 4. Normalized coupling-routing-diagram of an octo-band diplexer with additional transmission-zero generation through cross coupling (dashed lines: cross couplings).

cross-coupling techniques. Although different cross-coupling solutions may be adopted, a suitable choice is the incorporation of such cross coupling between the NRNs of the dual-passband sub-cells of adjacent multi-resonant stages at each channel. This is illustrated in Fig. 4 for a second-order octo-band diplexer architecture (i.e. K =2), in which the additional "opposite-sign weak" coupling path between the two multi-resonant stages in both channels allows the creation of extra transmission nulls. To verify this technique, a theoretically synthesized diplexer example associated to the normalized coupling-routing-diagram in Fig. 4 is provided in Fig. 5 all the values for the design variables are listed in Table 1. As can be seen, additional transmission zeros below and above the first and fourth sub-passbands, respectively, as well as in-between the second and third sub-passbands, are produced while maintaining a minimum in-band power-matching level of 13.9 dB. As such, sharperrejection filtering capabilities are achieved in this case when compared to the one without cross-coupling.

In a fully transmission-line design, the cross-coupling path between adjacent multi-resonant filtering stages can be realized by means of an inductive-type interaction. Specifically, it can be implemented by using a high-impedance transmission-line section that connects the involved zero-susceptance NRNs of the contiguous multi-resonant filtering stages. Note that the electrical length of this inductive-type/high-impedance transmission-line segment needs to be properly adjusted, since it directly affects the locations of these transmission zeros. For demonstration purposes, Fig. 6(a) shows the transmission-line circuit scheme of a diplexer channel (quadruple-band bandpass channel as in the example of Fig. 5), in which the inductive-type transmissionline segment between its two constituent multi-resonant filtering stages has been introduced. For a more-compact realization, the impedance inverters that are adjacent to the resonating lines in the dual-passband sub-cells have been absorbed. Figure 6(b) presents the theoretical power transmission and reflection responses for this circuit, which are compared with its diplexer counterpart without the extra transmission zeros (i.e. by omitting the inductive-type transmission-line segment). As observed, the creation of the extra transmission nulls with the inductive-type transmission line in this distributed element design is verified.

Moreover, as a further application, note that such cross-coupling path may also be exploited to produce an in-band notch over a wider-band passband of the multi-band filtering response of a single channelizing filter (i.e. the extra upper transmission zero can be embedded within the wide upper passband). This is demonstrated in Fig. 7 through a supportive design example of a triple-band bandpass channelizing filter with an in-band notch that is inserted within the upper transmission band.

Experimental results

To demonstrate the practical usefulness of the engineered concept of the multi-band planar diplexer with sub-sets of spectrally



Fig. 5. Theoretically synthesized power transmission ($|S_{21}|$ and $|S_{31}|$) and input-reflection ($|S_{11}|$) responses of the octo-band diplexer concept for second-order quadruple-band bandpass filters with cross coupling (values for the design parameters listed in Table 1).



Fig. 6. Example of quadruple-passband channelizing filter with cross-coupling for additional transmission-zero generation. (a) Transmission-line realization (*Z* and θ variables refer to characteristic-impedance and electrical-length parameters of a transmission line, respectively, and Z_0 is the reference/port impedance). (b) In-band details of the power transmission $||S_{21}||$ and input-reflection $(|S_{11}|)$ responses ($Z_m = 1.5Z_0$, $Z_A = 0.6Z_0$, $Z_B = 2.4Z_0$, $Z_C = 1.8Z_0$, $Z_D = 2.8Z_0$, $Z_{R1} = 0.4Z_0$, $Z_{R2} = Z_R = 0.6Z_0$, $\theta_1(f_d) = 60$, $\theta_2(f_d) = \theta_2(f_d) = \theta_{R0}(f_d) = 900$, and $\theta_0(f_d) = 2600$ where f_d is the design frequency).

adjacent passbands, a proof-of-concept second-order prototype has been developed using microstrip technology and characterized. Specifically, it was designed to operate within the frequency range of 1.5–2.5 GHz and to feature four transmission bands for each channelizing filter – i.e. octo-band diplexer – that are imbricated in sub-sets of two. Starting from its corresponding coupling-routing-diagram representation as illustrated in Section "Theoretical foundations," the diplexer was implemented in a fully transmission-line arrangement after applying conventional microwave filter design techniques that involve frequency



transformation and admittance-scaling processes [19, 20]. As such, the resonating nodes were realized as open-ended halfwavelength transmission-line resonators at their respective natural frequencies and the admittance inverters as quarter-wavelength transmission-line sections. Owing to the frequency dependency of these transmission-line-based admittance inverters that is not contemplated by the coupling-routing-diagram formalism, as well as to the different frequency-variation profile of the transmission-line resonators with regard to the ideal ones, a fine optimization of the overall circuit was needed to maximize the in-band input-power-matching levels for all the transmission bands.

The layout and a photograph of the built microstrip prototype of the octo-band diplexer are shown in Fig. 8. The main parameters of the employed microstrip substrate and its geometrical variables – as marked in Fig. 8(a) – are as follows:

- 4003C microstrip substrate: relative dielectric permittivity $\varepsilon_r = 3.38$, dielectric thickness H = 1.524 mm, metal thickness $t = 35\mu$ m, and dielectric loss tangent tan $(\delta_D) = 0.0027$.
- Inner lengths (*l*), widths (*w*), and inter-adjacent-line spacings (*s*) in mm (cross- and *T*-type junctions are not considered): *w_a* = 3.38, *l_a*

Fig. 7. Example of quadruple-passband channelizing filter with cross-coupling for additional transmission-zero generation. (a) Transmission-line realization (*Z* and θ variables refer to characteristic-impedance and electrical-length parameters of a transmission line, respectively, and *Z*₀ is the reference/port impedance). (b) In-band details of the power transmission (|S₂₁|) and reflection (|S₁₁|) responses (*Z_m* = 1.5*Z*₀, *Z_A* = 0.8*Z*₀, *Z_B* = 2.4*Z*₀, *Z_C* = 1.7*Z*₀, *Z_D* = 2.6*Z*₀, *Z_R* = 0.4*Z*₀, *Z_R* = 0.4*Z*₀, *A*(*f*_d) = 60, *θ*₂(*f*_d) = 1050, *θ*₀(*f*_d) = 2000, *θ*_A(*f*_d) = *θ*_B(*f*_d) = *θ*_C(*f*_d) = *θ*_m(*f*_d) = 900, and *θ*_D(*f*_d) = 3100 where *f*_d is the design frequency).

= 87, $w_x = 3.88$, $l_x = 10$, $w_{b_1} = 1.9$, $l_{b_1} = 19.5$, $w_{c_1} = 0.9$, $l_{c_1} = 17.4$, $w_{d_1} = 1.9$, $l_{d_1} = 20.5$, $w_{e_1} = 3.38$, $l_{e_1} = 21$, $w_{f_1} = 9.52$, $l_{f_1} = 28.3$, $w_{g_1} = 9.52$, $l_{g_1} = 28.3$, $w_{h_1} = 1.22$, $l_{h_1} = 28.2$, $w_{k_1} = 1.22$, $l_{k_1} = 30.4$, $s_{h_1k_1} = 0.56$, $w_{l_1} = 1.22$, $l_{l_1} = 30.8$, $w_{m_1} = 1.22$, $l_{m_1} = 27.3$, $s_{l_1m_1} = 0.56$, $w_{p_1} = 9.03$, $l_{p_1} = 16.2$, $w_{q_1} = 9.52$, $l_{q_1} = 30.1$, $w_{r_1} = 9.03$, $l_{r_1} = 16.2$, $w_{s_1} = 9.52$, $l_{s_1} = 30.1$, $w_{t_1} = 7.11$, $l_{t_1} = 64.4$, $w_{u_1} = 11.96$, $l_{u_1} = 42.5$, $s_{t_1u_1} = 2.82$, $w_{v_2} = 1.9$, $l_{b_2} = 17.9$, $w_{c_2} = 0.9$, $l_{c_2} = 18.6$, $w_{d_1} = 1.9$, $l_{d_1} = 22.8$, $w_{e_2} = 3.38$, $l_{e_2} = 14$, $w_{f_2} = 9.52$, $l_{f_2} = 24.3$, $w_{g_2} = 9.52$, $l_{g_2} = 24.3$, $w_{h_2} = 1.22$, $l_{h_2} = 25.1$, $w_{k_2} = 1.22$, $l_{k_2} = 30.7$, $s_{h_2k_2} = 0.56$, $w_{l_2} = 1.22$, $l_{h_2} = 16.8$, $w_{q_2} = 9.52$, $l_{q_2} = 27.2$, $w_{r_2} = 9.52$, $l_{r_2} = 27.2$, $w_{s_2} = 9.03$, $l_{s_2} = 16.8$, $w_{t_2} = 7.11$, $l_{t_2} = 59.1$, $w_{u_2} = 11.96$, $l_{u_2} = 39.5$, $s_{t_2u_2} = 1.84$, $w_{v_2} = 11.96$, $l_{v_2} = 39.5$, $w_{w_2} = 7.11$, $l_{w_3} = 55.5$, and $s_{v_2w_2} = 1.84$.

Note that, if needed by the intended application, higher size compactness may be attained by using meandered lines for the high-impedance transmission-line impedance inverters and/or capacitively loaded transmission-line





Fig. 8. Manufactured microstrip prototype of the octo-band diplexer. (a) Layout. (b) Photograph.

resonators [21, 22]. Moreover, for designs aimed at the lower part of the microwave region where insertion loss becomes less critical, lumped/quasi-lumped-element implementations may also be considered to achieve further physical-size reduction [23].

The simulated (with the electromagnetic software package Ansys HFSS) and measured (with a Keysight 5224A network analyzer) power transmission, input-reflection, and in-band group-delay responses for each channel of the manufactured microstrip circuit of the octo-band diplexer are compared in Fig. 9. As it can be seen, a fairly close agreement between simulated and measured results is obtained, hence fully verifying the proposed principle of RF multi-band diplexer with sub-sets of frequency-contiguous passbands. The main measured performance metrics for this diplexer circuit are as follows:



Fig. 9. Simulated and measured power transmission ($|S_{21}|$ and $|S_{31}|$), reflection ($|S_{11}|$), and group-delay (τ_2^{21} and τ_g^{31}) responses of the manufactured microstrip prototype of the octo-band diplexer. (a) $|S_{21}|$, $|S_{31}|$, and $|S_{11}|$. (b) τ_a^{21} . (c) τ_a^{31} .

- Lower channel from its first to fourth passbands: center frequencies of 1.3, 1.52, 1.81, and 1.98 GHz, 3-dB absolute bandwidths equal to 86, 109, 62, and 79 MHz – i.e. equal to 6.6, 7.2, 3.4, and 4% in relative terms –, minimum in-band power-insertion-loss levels of 1.1, 1, 2.3, and 1.8 dB, in-band power-matching levels equal to 19.6, 12.8, 12.1, and 12.8 dB, maximum in-band group-delay variations of 10.4, 7.6, 7.8, and 2.9 ns, and inter-band transmission zeros at 1.38, 1.68, and 1.88 GHz, respectively.
- Upper channel from its first-to-fourth passbands: center frequencies equal to 1.4, 1.64, 1.88, and 2.08 GHz, 3-dB absolute bandwidths of 86, 102, 73, and 93 MHz i.e. equal to 6.1, 6.7, 3.9, and 4.5% in relative terms –, in-band power-insertion-loss levels lower than 1.2, 1.3, 2.2, and 2.3 dB, in-band power-matching levels of 19.9, 11.8, 10.3, and 12.6 dB, maximum in-band group-delay variations equal to 9.4, 5.5, 5.8, and 7.7 ns, and inter-band transmission zeros at 1.49, 1.79, and 1.99 GHz, respectively.

Note that the measured values for the maximum in-band group-delay variations for the different sub-passbands of this

Ref.	Design technology and structure	Number of passbands and TZs per channel	Order	Center frequencies (GHz)	3-dB FBWs (%)	Minimum in-band insertion loss (dB)	Contiguous channels
[11]	Microstrip dual-mode stub-loaded resonators	1 and 2	3	1.95/2.14	4.1/3.74	1.2/1.5	×
Figure 4 in [12]	Microstrip balanced half-wavelength resonators	1 and 2	2	2.49/2.98	7/7	1.14/1.21	×
Figure 6 in [13]	Microstrip multi-mode bandpass/bandstop scheme	1 and 3	4	1.94/2.5	30/27	0.46/0.5	✓
[14]	Waveguide dual-mode resonators	1 and 3	4	13.71/14	0.73/0.71	0.48/0.39	×
[15]	Microstrip quarter- wavelength resonators with coupled-multi-line junction	1 and 3	3	1.6/1.78	7.1/6	1.3/1.5	1
[16]	Superconductor spiral stub-loaded resonators	2 and 4	2	1.91/2.157/ 2.36/2.59	0.39/0.76/ 0.4/0.88	0.24/0.15/ 0.18/0.28	×
[17]	Microstrip multipath stepped-impedance resonators	3 and 8	2	1.57/1.8/2.4/	7.6/8/5 3.5/5.2/5.8	1.5/1.1/1.5/ 6.5/1.9/1.7	Partially 1.2/2/2
[18]	Microstrip stepped- impedance resonators	4 and 6	2	0.9/1.2/1.5/1.8/	4.3/4/3.5/3.5/ 2.1/2.4/2.7/3	2.1/2.3/2.4/2.6/ 3/3/2.7/2.7	Partially 2.3/2.2/2.8/2.3
This study	Microstrip split-type multi-band/multi-notched- band scheme	4 and 5	2	1.3/1.4/1.52/1.64/ 1.81/1.88/1.98/2.08	6.6/6.1/7.2/6.7/ 3.4/3.9/4/4.5	1.1/1.2/1/1.3/ 2.3/2.2/1.8/2.3	✓ (by sub-sets)

Table 2. Comparison with other prior-art diplexers

TZs: transmission zeros; FBWs: fractional bandwidths.

octo-band diplexer prototype correspond to average in-band phase-distortion metrics, since no self-equalization procedures – whose application remains as further research study to be addressed – were applied to this particular design.

Finally, a performance comparison of the multi-band diplexer prototype developed in this study with other exponents of prior-art single-/multi-band diplexer realizations using various technologies and resonator configurations is provided in Table 2. As it can be seen, among all the diplexer circuits with frequency-contiguous channels – either all their transmission bands or by sub-sets in the case of multi-band diplexers –, the one of this study features the highest number of passbands and transmission zeros per channel, along with full spectral imbrication of sub-sets of transmission bands.

Conclusion

An original type of multi-band planar diplexer with sub-sets of imbricated transmission bands and its coupling-routing-diagram formalism has been presented. Its usefulness to develop high-frequency multi-band diplexers, even including additional transmission zeros for sharper-rejection realizations by exploiting cross-coupling procedures, has been demonstrated at the theoretical design level through various illustrative examples. Furthermore, the practical viability of this diplexer concept has been verified through the development and testing of a microstrip prototype of a 1.5–2.5-GHz range octo-band diplexer shaped by two quad-band channelizing filters with pairs of frequency-contiguous passbands. Finally, note that the devised multi-band diplexer scheme can be scaled to channelizing circuits with more than two channels – e.g. triplexer or quadruplexer – and other technologies, such as 3-D/waveguide and substrate-integrated waveguide ones.

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