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rsc.li/materials-advancesMaleimide-functionalized metal–organic
framework for polysulfide tethering in
lithium–sulfur batteries†David A. Burns,^a Angelica Benavidez,^b Jessica L. Buckner^c and V. Sara Thoi^{id}*^{ad}

Lithium–sulfur (Li–S) batteries have great potential as next generation energy storage devices. However, the redox chemistry mechanism involves the generation of solubilized lithium polysulfides, which can lead to leaching of the active material and, consequently, passivated electrodes and diminished capacities. Chemical tethering of lithium polysulfides to materials in the sulfur cathode is a promising approach for resolving this issue in Li–S batteries. Borrowing from the field of synthetic chemistry, we utilize maleimide functional groups in a Zr-based metal–organic framework to chemically interact with polysulfides through the Michael Addition reaction. A combination of molecular and solid-state spectroscopies confirms covalent attachment of Li_2S_x to the maleimide functionality. When integrated into Li–S cathodes, the maleimide-functionalized framework exhibits notable performance enhancements over that of the unfunctionalized material, revealing the promise of polysulfide anchors for Li–S battery cycling.

Introduction

The perpetual growth in demand for energy storage devices to power portable devices and electric vehicles necessitates a search for affordable high-capacity batteries beyond lithium ion (Li-ion) technologies. Lithium sulfur (Li–S) batteries are receiving tremendous attention due to their high theoretical specific energy (2680 W h kg^{-1}) and energy density (2199 W h L^{-1}).¹ The ability to deliver such high amounts of energy is derived from the series of steps in the discharge mechanism in which elemental sulfur (S_8) is electrochemically converted to lithium polysulfides (Li_2S_x , $x \leq 8$) at the cathode.^{1–3} Many of these Li_2S_x species are electrochemically reduced to shorter chain lengths before being deposited as insoluble Li_2S_2 and Li_2S species at the end of discharge. However, the diffusion of dissolved Li_2S_x away from the surface of the cathode is the source of many problems, including electrode passivation and extensive capacity fade over time.

In pursuit of designing Li–S cells worthy of competing with Li-ion technologies, a number of materials have been explored

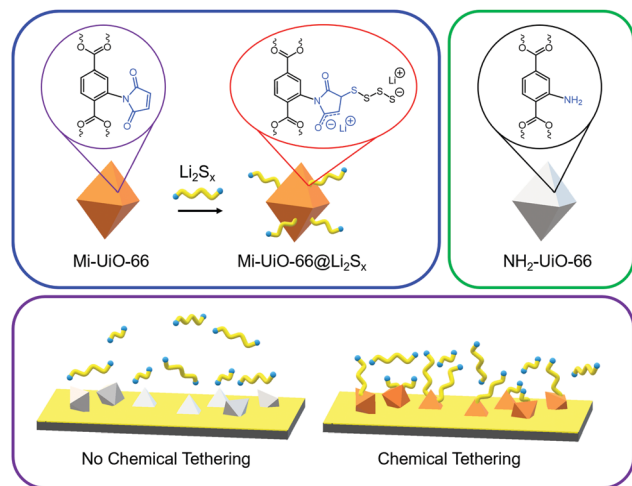
to minimize leaching of Li_2S_x from the sulfur cathode, such as the use of metal–organic frameworks (MOFs).^{4–13} MOFs are porous, crystalline materials with finely controllable chemical and physical properties. The high surface area of porous MOFs has been taken advantage of to physically adsorb soluble Li_2S_x and mitigate their diffusion away from the cathode.^{6–8} Additionally, MOFs with chemisorption sites provide stronger association between Li_2S_x and the internal surface of the material and have been shown to be effective for enhancing the cycle life of Li–S batteries.^{9–14} Although these adsorption methods offer improvements in performance, they still do not sufficiently solve polysulfide dissolution during long term cycling.

Our research group has previously demonstrated functionalized Zr-MOFs are versatile platforms for studying polysulfide adsorption.^{15–17} One of the more effective methods of retaining Li_2S_x is to chemically bond them to the cathode. We recently illustrated the feasibility of this technique by integrating lithium thiophosphate (Li_3PS_4) moieties into a Zr-MOF to create a material capable of chemically tethering Li_2S_x .¹⁷ The covalent anchoring sites were effective for enhancing both sulfur utilization and retention of Li_2S_x . Similar chemical tethering approaches have been used in other classes of materials as well, which further shows the promise of the technique.^{18–23}

Taking advantage of the synthetic versatility of MOFs, we explored novel methods to enhance the number of covalent anchor sites. Our strategy to accomplish this goal is incorporate the anchor site on the organic linker to ensure its prevalence throughout the MOF. Inspired by its previous use in a MOF for

^a Department of Chemistry, Johns Hopkins University, Baltimore, Maryland, 21218, USA. E-mail: sarathoi@jhu.edu^b Department of Chemical and Biological Engineering, University of New Mexico, Albuquerque, New Mexico, 87131, USA^c Air Force Research Lab, Kirtland Air Force Base, Albuquerque, New Mexico, 87117, USA^d Department of Materials Science and Engineering, Johns Hopkins University, Baltimore, Maryland, 21218, USA

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Scheme 1 The postulated structure of Mi-UiO-66 (orange polyhedra) upon the introduction of lithium polysulfides (Li_2S_x , yellow/blue), the control $\text{NH}_2\text{-UiO-66}$ (grey polyhedra), and a representation of the chemical tethering strategy in a MOF composite electrode (bottom).

fluorescent chemical sensing of thiols,²⁴ the maleimide (Mi) moiety was selected for facile integration into the organic struts. Mi groups can selectively react with thiols through the Michael Addition mechanism. This reactivity has strong literature precedence in synthetic chemistry and biochemistries^{14,25} as well as polymer and materials chemistries.^{26–29} Notably, base-catalyzed Michael addition involves the deprotonation of thiols to create the more reactive thiolate anion for faster reactions.³⁰ We anticipated that the maleimide functionality would react with the anionic polysulfides generated during Li-S cycling in a similar manner to this base-catalyzed mechanism. In this work, we use maleimide-functionalized UiO-66 (Mi-UiO-66) as a test platform for understanding Mi reactivity towards polysulfides (Scheme 1). We present spectroscopic evidence that demonstrate the ability of Mi to chemically tether Li_2S_x through covalent linkage and their promise for enhancing cycling performance. Importantly, this simple organic functionalization can be translated to other cathode materials for Li-S batteries.

Results and discussion

Molecular reactivity of maleimides with Li_2S_x

We first validated the reactivity of Mi in a series of model reactions between Mi-functionalized organic molecules and polysulfides (Li_2S_x) in an environment similar to that of an Li-S battery. Li_2S_x solutions were made in the common Li-S electrolyte solvent system, a 1:1 ratio of 1,3-dioxolane (DOL) and 1,2-dimethoxyethane (DME). The methyl ester analog (Mi-BDOME) of the Mi-functionalized benzene dicarboxylate linker (Mi-BDC) was a convenient model compound. Upon adding the white Mi-BDOME powder to the orange Li_2S_x ($x \leq 8$) solution, an immediate color change to deep red was observed, which is consistent with the rapid formation of the maleimide enolate.³¹ UV-Vis absorption spectra (Fig. 1a) illustrate the color change with a redshift of 30 nm in the absorption of the solution.

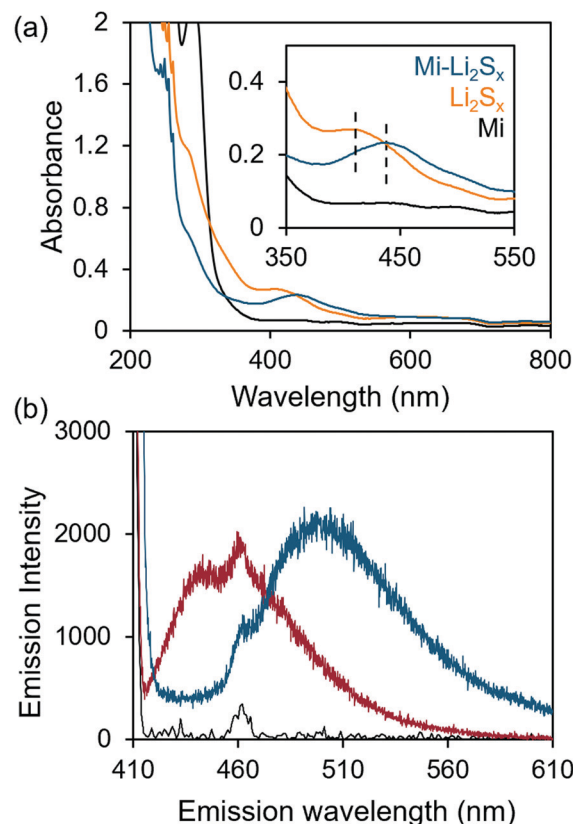


Fig. 1 (a) UV-Vis absorption spectra solutions of Li_2S_x (orange), Mi-BDOME (Mi, black), and Li_2S_x + Mi-BDOME (Mi- Li_2S_x , blue) in 1:1 DOL/DME. The inset shows the absorbance change upon addition of Mi-BDOME to Li_2S_x . (b) Fluorescence emission spectra of Mi-BDOME (red) and the Mi-BDOME- Li_2S_x (blue) solutions excited with 405 nm light. The background fluorescence of the solvent mixture is shown in black.

Fluorescence spectroscopy further confirms the chemical connectivity between Mi-BDOME and Li_2S_x (Fig. 1b). Evidence of the adduct is shown by the shift of the peak emission wavelength, λ_{max} to ~ 490 nm, which agrees with the λ_{max} of the Mi-UiO-66 following Michael addition of thiols.²⁴ Thus, we anticipate the Mi-BDC linker is capable of chemically tethering Li_2S_x in the DOL/DME solvent environment.

In search of structural confirmation of the reaction products, *N*-phenyl maleimide (NPM) was used as a proxy for the Mi linker in ^1H and ^{13}C NMR experiments. Upon exposing a solution of NPM to Li_2S , significant changes are observed in the ^1H NMR spectrum (Fig. 2), in addition to a change to a deep red color (Fig. S3, ESI[†]). Importantly, the peak associated with the alkene protons in the NPM spectrum disappears in the NPM + Li_2S spectrum, which is consistent with the anticipated loss of the alkene after the Michael addition. Meanwhile, two other features of equal integration appear at 5.89 ppm and 2.77 ppm. Formerly in the alkene, these protons have been assigned to the enolate (O-C=CH-C) and CH-S , respectively. It is worth noting that the broad features from 6–8 ppm and 3–5 ppm, as well as the additional features under 3 ppm, have previously been assigned to the homopolymerization of maleimide groups (Fig. S4, ESI[†]).^{31,32} The polymerization is propagated by the

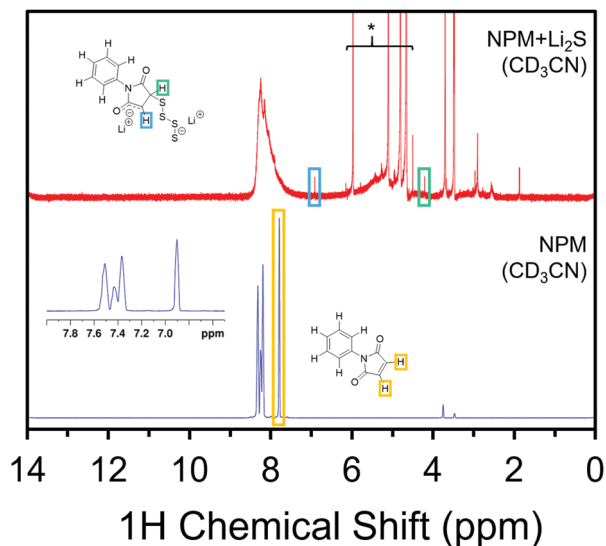


Fig. 2 ^1H NMR spectra of NPM (bottom) and NPM + Li_2S_x (top) collected in CD_3CN . NPM alkene protons are highlighted in orange, and the enolate product peaks are highlighted in blue and green. The asterisk (*) indicates peaks from residual DOL/DME.

enolate product, which supports the formation of the enolate following the addition of Li_2S_x to the maleimide moiety.

Likewise, ^{13}C NMR spectra show the peaks associated with the carbonyls at 169.6 ppm and the maleimide alkene at 134.0 ppm shift to new positions upon addition of Li_2S_x to the solution of NPM. The carbonyls, now inequivalent, are observed at 158.3 ppm and 157.3 ppm. The ^{13}C shift from the alkene has notably decrease in intensity and a new peak at 52.3 ppm has been assigned to the carbon in the C–S bond. Other features, including near 175 ppm and below 50 ppm arise from the maleimide homopolymer byproduct as observed in the ^1H NMR spectrum.³² The polymerization side reactions are specific to these soluble molecular models and are not expected to take place in the Mi-UiO-66 due to the fixed positions of the MOF linkers. Corroborating the NMR results, the Michael addition was also confirmed in Fourier transform infrared

absorption spectroscopy (Fig. S7, ESI†) by the reduction of the strong C–H alkene peak at 829 cm^{-1} , as well as the shifting of the imide peak from 1144 cm^{-1} to 1179 cm^{-1} following the reaction.³²

Reactivity of Mi-functionalized MOF with Li_2S_x

Building upon the findings of our molecular studies, we translated the reactivity of maleimide towards Li_2S_x to the solid state in Mi-functionalized UiO-66 MOF (Mi-UiO-66). UiO-66 is a convenient platform for studying Mi reactivity in the solid state because of the diversity of chemical functionalities that can be integrated into the organic linker without changing the overall structure of the framework. Mi-UiO-66 was synthesized according to literature procedure as detailed in the ESI† and powder X-ray diffraction and IR confirm the structural and chemical composition, respectively (Fig. S8 and S9, ESI†).²⁴ Integration of maleimide into the MOF was further demonstrated by digesting Mi-UiO-66 in $\text{D}_2\text{SO}_4/\text{D}_2\text{O}$. ^1H NMR spectroscopy of the resulting solution verified successful incorporation of the maleimide functional group in the framework (Fig. S10, ESI†).

To investigate the reactivity between Mi-UiO-66 and Li_2S_x , we turned to X-ray photoelectron spectroscopy (XPS). Mi-UiO-66 and a control sample, UiO-66, were immersed in solutions of Li_2S_8 overnight prior to the measurement to obtain Mi-UiO-66@ Li_2S_x and UiO-66@ Li_2S_x . The presence of Li_2S_x was observed in scans of both MOFs, suggesting adsorption of the Li_2S_x to the MOF (Fig. 3). Prominent $\text{S}2\text{p}_{3/2}$ and $\text{S}2\text{p}_{1/2}$ peaks for mid-chain S atoms of Li_2S_x were seen in high resolution scans of both samples at 163.5 eV and 164.8 eV at the expected separation of 1.2 eV and 2:1 intensity ratio.³³ Less conspicuous peaks assigned to the $\text{S}2\text{p}_{3/2}$ and $\text{S}2\text{p}_{1/2}$ of the terminal S atoms in Li_2S_x were observed at 162.0 eV and 163.2 eV in both samples as well. Most importantly, $\text{S}2\text{p}_{3/2}$ and $\text{S}2\text{p}_{1/2}$ peaks assigned to an S atom in the C–S moiety at 163.0 eV and 164.2 eV were observed in the Mi-UiO-66@ Li_2S_x sample but not in UiO-66@ Li_2S_x . These values agree with other literature containing maleimide Michael addition adducts.^{26,28} Overall, these results align well with our solution phase experiments, and together strongly suggest that the Mi-UiO-66 is

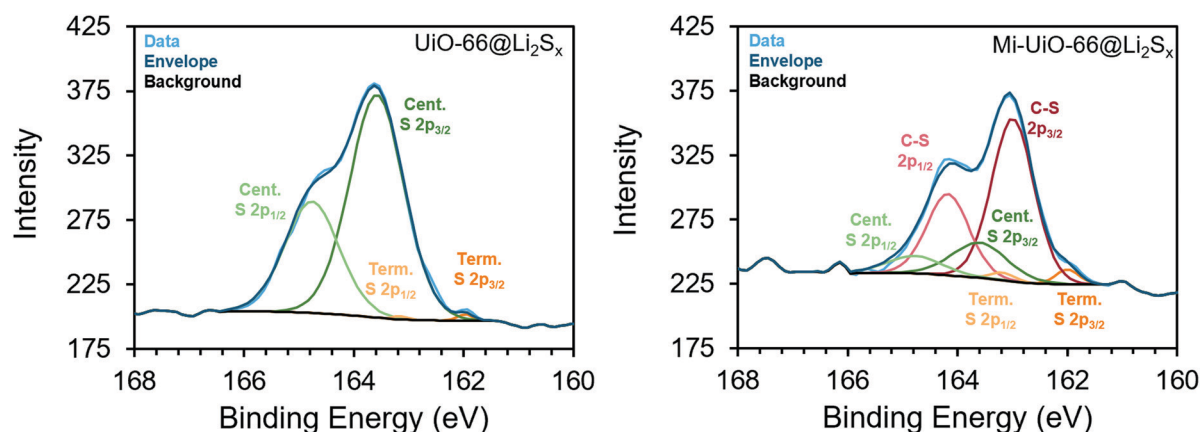
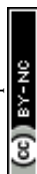


Fig. 3 XPS spectra of the $\text{S}2\text{p}$ region of UiO-66@ Li_2S_x (left) and Mi-UiO-66@ Li_2S_x (right).



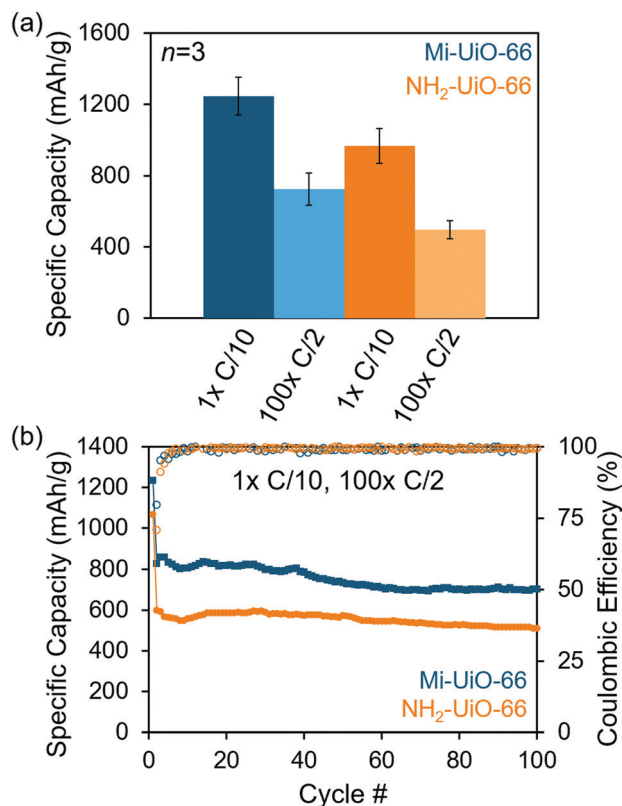


Fig. 4 Capacity retention of Mi-UiO-66 (blue) and NH₂-UiO-66 (orange) cells cycled at C/10 for 1 cycle and C/2 for 100 cycles. (a) Average initial (dark) and final (light) capacities of each type of cell ($n = 3$). (b) Specific capacity (filled squares) and coulombic efficiency (open circles) for representative cells over 100 cycles.

capable of chemically bonding to Li₂S_x species generated during cycling.

After establishing the reactivity of Mi-UiO-66 towards Li₂S_x, we utilized the framework material as a cathode additive for Li-S batteries. Battery preparation procedures can be found in detail in the ESI†. Briefly, the composite cathodes containing a physical mixture of the 30 wt% MOF, 45 wt% sulfur, 15 wt% Super P carbon, and 10 wt% of poly(vinylidene fluoride) (PVDF) were assembled into 2032 coin cells using a Li metal anode and a Celgard separator in the presence of a standard ether electrolyte. The coin cells were cycled galvanostatically for one cycle at a rate of C/10 (168 mA g⁻¹ S) followed by 100 cycles at C/2 (840 mA g⁻¹ S). As shown in Fig. 4a, the initial discharge capacity at C/10 of Mi-UiO-66 is 1247 ± 107 mA h g⁻¹ compared to 968 ± 99 mA h g⁻¹ for NH₂-UiO-66. Although both Mi-UiO-66 and NH₂-UiO-66 have similarly stable capacity fade, capacity retention of Mi-UiO-66 cells after 100 cycles at C/2 is notably greater than that of the NH₂-UiO cells (Fig. 4b and Fig. S11, ESI†). This observation suggests greater sulfur utilization was achieved likely due to the enhanced electrochemical accessibility of Mi-tethered polysulfides restrained to the electrode surface. The galvanostatic cycling curves for these experiments (Fig. S12, ESI†) reveal that both the charge and discharge voltages are more favorable in the Mi-UiO-66 cells, indicating

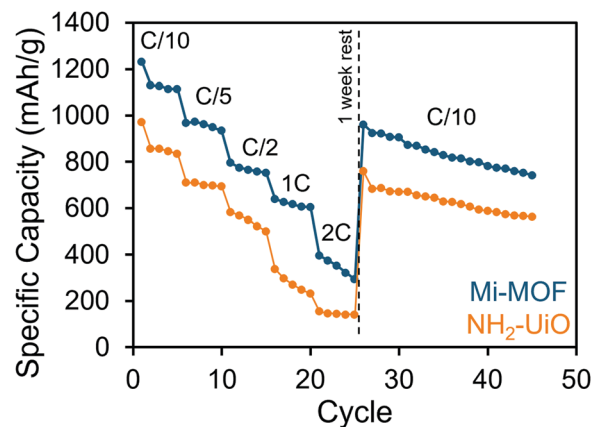


Fig. 5 Rate performance of Mi-UiO-66 (blue) and NH₂-UiO-66 (orange) cells cycled at C/10, C/5, C/2, 1C and 2C.

reduced cell polarization. The reduction of polarization compared to NH₂-UiO-66 suggests that the maleimide group in Mi-UiO-66 improves the reaction kinetics for sulfur conversion.³⁴ Electrochemical impedance spectroscopy (EIS) of discharged cells provides similar insights into performance differences (Fig. S13 and Table S1, ESI†). The higher charge transfer resistance, R_3 , in the Mi-UiO-66 cell compared to that of NH₂-UiO-66 suggests a more complete conversion to the insulating Li₂S at the end of the discharge cycle.

The benefits of Mi-UiO-66 are also maintained across varied charge and discharge rates (Fig. 5). At all C-rates, the Mi-UiO-66 cells exhibit higher specific capacities compared to NH₂-UiO-66, although both types of cell show deteriorating performance at the highest C-rates. Galvanostatic charge and discharge curves (Fig. S14, ESI†) additionally illustrate that the NH₂-UiO-66 cells experience much stronger polarization and struggle to produce stable plateaus. Ultimately, the enhanced performance of Li-S cells containing Mi-UiO-66 as a cathode additive demonstrates the benefits of installing chemical anchoring sites within a sulfur cathode. We postulate that the pendant polysulfides tethered to the MOF stabilize solubilized Li₂S_x species while maintaining their electrochemical accessibility at the cathode surface. We note a related study has shown electrochemical accessibility in similar MOFs is limited to near the external surface of the MOF particles. Thus, we expect the largest contributions of the Mi moiety occur at such locations rather than within the internal MOF structure.³⁵ We anticipate enhancements could be found with expanded pore architectures that would increase accessibility to maleimide moieties within the framework.

Conclusions

Inspired by its well-known reactivity with thiolates, the maleimide functional group was selected as a candidate for chemical anchoring of Li₂S_x to improve Li-S battery performance. We confirm this reactivity in solution phase experiments as well as in maleimide-functionalized UiO-66 as a model platform. When added to Li-S cathodes, the Mi-UiO-66 provided

enhanced capacity, cyclic stability, and reduced cell polarization relative to the control MOF additive. Using electrochemistry and spectroscopy, this proof-of-concept study reveals the polysulfide tethering capability of the maleimide group, which leads to greater electrochemical Li_2S_x accessibility and facilitates faster kinetics for sulfur redox. We expect our chemical tethering approaches can be translated to other classes of cathode materials, such as polymers and conductive carbons, and result in further improvements in Li-S batteries.

Conflicts of interest

There are no conflicts to declare.

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