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# Influence of Charge Fraction on the Phase Behavior of Symmetric Single-Ion Conducting Diblock Copolymers

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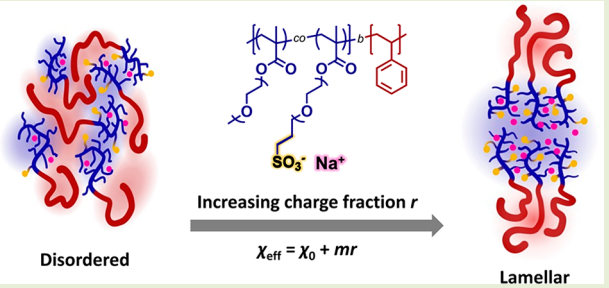
**ABSTRACT:** A series of symmetric poly[(oligo(ethylene glycol) methyl ether methacrylate-*co*-oligo(ethylene glycol) propyl sodium sulfonate methacrylate)]-*block*-polystyrene (PsOEGMA-PS) diblock copolymers were synthesized as a model system to probe the effect of charge fraction on the phase behavior of charged-neutral single-ion conducting diblock copolymers. Small-angle X-ray scattering (SAXS) experiments showed that increasing the charge fraction does not alter the ordered phase morphology (lamellar) but increases the order−disorder transition temperature ($T_{ODT}$) significantly. Additionally, the effective Flory−Huggins interaction parameter ($\chi_{eff}$) was found to increase linearly with the charge fraction, similar to the case of conventional salt-doped diblock copolymers. This indicates that the effect of counterion solvation, attributed to the significant mismatch between the dielectric constant of each block, provides the dominant effect in tuning the phase behavior of this charged diblock copolymer. We therefore infer that electrostatic cohesion (local charge ordering induced by Coulombic interactions), which is predicted to suppress microphase separation and lead to asymmetric phase diagrams, only plays a minor role in this model system.






In recent years, solid polymer electrolytes (SPEs) have gained significant scientific interest as potential replacements for flammable liquid electrolytes in lithium batteries.[1−3] A key challenge in designing SPEs with properties competitive to liquid electrolytes is to achieve good ionic conductivity without compromising mechanical integrity. This is difficult to achieve in single-component systems since good ionic conductivity requires high chain mobility while mechanical integrity requires chain rigidity. A well-recognized strategy is to use block copolymers (BCPs) that can self-assemble into periodic nanostructures featuring distinct ion-conducting and mechanically stable phases that can be engineered separately. The most widely studied of such systems is salt-doped poly(ethylene oxide)-*block*-polystyrene (PEO-*b*-PS), in which the PEO domain solvates ions and provides ionic conductivity, while the PS domain provides structural integrity due to its high glass transition temperature ($T_g$).[4−10] Nevertheless, these salt-doped systems suffer from limitations such as electrode polarization and modest Li-ion transference number arising from the presence of mobile anions.[11,12] These issues can be mitigated by developing single-ion conducting polymers (ionomers and polyelectrolytes), where anions are covalently attached to the polymer backbone and thus immobile.[11,12] Despite an increasing number of reports of single-ion conductors with good conductivity,[13−19] rational design of single-ion conducting block copolymers remains challenging, due in part to a lack of thorough understanding of the self-assembly of charged diblock copolymers.

Conventional charge-free diblock copolymers can self-assemble into a host of nanostructures, including lamellae (LAM), cylinders, double gyroid, and spheres.[20,21] In the classical picture of diblock copolymers, self-assembly behavior is primarily controlled by the block volume fraction $f$ and segregation strength $\chi N$, where $\chi$ is the Flory−Huggins interaction parameter and $N$ is the degree of polymerization.[22,23] Self-consistent field theory (SCFT) predicts that an order−disorder transition (ODT) occurs at $\chi N_{ODT} = 10.5$ for symmetric diblock copolymers ($f = 1/2$) in the mean-field limit.[24] At finite molecular weights, composition fluctuations stabilize the disordered (DIS) phase in the vicinity of the ODT, thus increasing $\chi N_{ODT}$ (decreasing $T_{ODT}$).[25]

Introduction of charges, either by exogenously doping salts or covalently functionalizing neutral BCPs with charged moieties, significantly alters the phase behavior. For example, experimental studies on doping BCPs, such as poly(methyl methacrylate)-*b*-poly[oligo(ethylene oxide) methacrylate] (PMMA-*b*-POEM),[26] polyisoprene-*b*-PEO-*b*-PS,[27] PS-*b*-PMMA,[28] PS-*b*-PEO,[5−10] and PS-*b*-poly(2-vinylpyridine),[29,30] with lithium salts have shown significant increases in $\chi$ and

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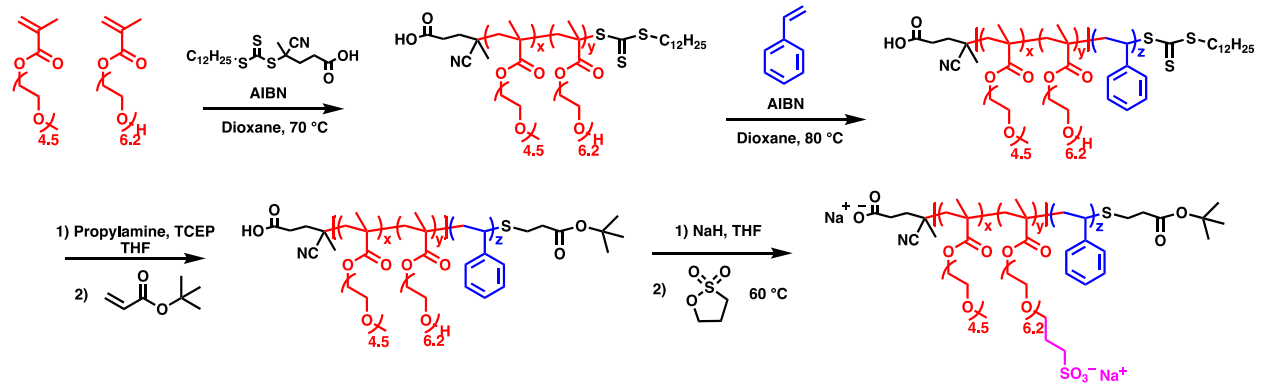
**Scheme 1. Synthetic Scheme of PsOEGMA-PS**




domain spacing, compared to the neat counterparts. In most cases, the effective $\chi$ ($\chi_{eff}$) was found to increase linearly with the salt concentration $r = [Li^+]/[EO]$, e.g., $\chi_{eff} = \chi_0 + mr$, where $\chi_0$ pertains to the neat system; $m$ is a system-dependent fitting parameter; and $r$ represents the ratio of lithium cations to ethylene oxide repeat units. Covalently attaching charges to polymer backbones complicates the thermodynamics of self-assembly even further, and depending on the strength of electrostatic interactions, both conventional and unconventional BCP self-assembly can be observed.[31] For example, morphologies including LAM, double gyroid, and cylinders were identified in symmetric poly(4-styrenesulfonic acid)-*b*-poly(methyl butylene), while only LAM is expected for symmetric neutral BCPs.[32] Inverse hexagonally packed cylinders, where the minority-component charged block forms the continuous matrix, have been identified in several systems as well, providing new insight into the structure−conductivity relationships.[33−35] In contrast to these unconventional self-assembled structures, phase behavior that resembles the self-assembly of neutral BCPs has also been reported.[36−39]

These intriguing experimental results have motivated extensive theoretical studies to understand the thermodynamics of charged BCPs. Wang and co-workers have incorporated ion dissociation, ion binding, and ion solvation energy into the SCFT to model salt-doped PEO−PS and have successfully captured major experimental observations such as the increase in $\chi$ and domain spacing and the dependence of $\chi$ on the anion size.[40−44] Recently, Qin and co-workers have developed a field theory considering solvated ions as "free" ions and predicted distorted phase diagrams for such salt-containing systems.[45,46] The thermodynamics of charged-neutral block copolyelectrolytes has been investigated by several research groups as well.[47−52] In particular, Olvera de la Cruz and co-workers have developed a hybrid "liquid state theory + SCFT", which captures the length scales of both polymer chain conformation and local ion clusters and thus accounts for electrostatic interactions explicitly.[50,53−56] Applying this approach to diblock copolyelectrolytes, Sing et al. demonstrated that counterion solvation favors microphase separation captured by $\chi_{eff} = \chi_0 + mr$ when the charged block has a higher dielectric constant $\varepsilon$, consistent with previous studies.[40−44] In contrast to the relatively straightforward effects of counterion solvation, Coulombic interactions lead to short-range ion clusters involving ions on the polymers as well as counterions. Such electrostatic cohesion results in distorted and "chimney-like" phase diagrams and unconventional morphologies such as inverse hexagonally packed cylinders.[50]

Until now, experimental studies have not addressed the extent to which charge fraction affects $\chi_{eff}$ for diblock copolymers with a charged block. In this letter, we report the phase behavior of a series of symmetric poly[(oligo(ethylene glycol) methyl ether methacrylate-*co*-oligo(ethylene glycol) propyl sodium sulfonate methacrylate)]-*block*-polystyrene (PsOEGMA-PS) diblock copolymers with different charge fractions and molecular weights. Small-angle X-ray scattering (SAXS) experiments demonstrated that $\chi_{eff}$ increases linearly with the charge fraction, indicating the dominance of the counterion solvation effect in this model system, which we attribute to the significant difference in the dielectric constant of each block. Interestingly, the ordered phase morphology was not affected by the addition of charged moieties.

The polymers studied in this work were synthesized using reversible addition−fragmentation chain transfer (RAFT) polymerization followed by post-modification to install pendent sulfonate groups, as shown in Scheme 1. The chemical structure of PsOEGMA-PS, with its brush-like EO-containing block, enables the covalent attachment of charged moieties to the polymer chain via the pendent hydroxy functional groups. Additionally, the monomers have reactivity ratios close to 1, enabling systematic tuning of charge fractions from 0 to 1 and nearly uniform charge distributions along polymer chains.[59] Proton nuclear magnetic resonance ($^1$H NMR) spectroscopy and size exclusion chromatography (SEC) were used to determine the polymer molecular weight, dispersity, volume fraction, and extent of sulfonation (Table 1). Details about the synthesis and characterization procedures are included in the Supporting Information. SAXS experiments were performed to probe polymer morphologies and identify phase transitions. Representative SAXS profiles are presented in Figure 1, and additional SAXS patterns are included in Figure S5.

PsOEGMA$_{0.25}$-PS(19) exhibits a disordered (DIS) morphology over the entire experimentally accessible temperature range, indicated by the single broad scattering peak; the lower temperature limit reflects the glass transition temperature of the PS block, $T_{g,PS}$ = 95 °C, and the upper limit of 240 °C is set to avoid thermal degradation within the experimental time frame. Ordered morphologies were observed when the charge fraction was increased to 40% (PsOEGMA$_{0.4}$-PS(19)), as indicated by a sharp scattering peak at temperatures below 180 °C. A lamellar (LAM) morphology was assigned to this sample due to a higher-order diffraction peak at $q/q^* = 3$, where $q$ is the scattering wave vector and $q^*$ is the principal scattering peak. LAM/DIS coexistence at 180 °C is attributed


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**Table 1. Summary of Polymer Characteristics**

| name[a] | $M_n$ (kDa)[b] | $Đ$[b] | $x$[c] | $r$[d] | $f_{PsOEGMA}$[e] |
|---|---|---|---|---|---|
| PsOEGMA$_{0.25}$-PS(19) | 19.$_4$ | 1.12 | 0.25 | 0.048 | 0.56 |
| PsOEGMA$_{0.4}$-PS(19) | 18.$_5$ | 1.12 | 0.40 | 0.073 | 0.55 |
| PsOEGMA$_{0.7}$-PS(22) | 21.$_9$ | 1.17 | 0.70 | 0.119 | 0.51 |
| PsOEGMA$_{1.0}$-PS(21) | 20.$_6$ | 1.18 | 1.00 | 0.159 | 0.53 |
| PsOEGMA$_0$-PS(23) | 23.$_0$ | 1.13 | 0 | 0 | 0.52 |
| PsOEGMA$_{0.15}$-PS(23) | 22.$_7$ | 1.17 | 0.15 | 0.029 | 0.47 |
| PsOEGMA$_{0.25}$-PS(23) | 23.$_3$ | 1.13 | 0.25 | 0.048 | 0.49 |
| PsOEGMA$_{0.4}$-PS(25) | 24.$_5$ | 1.13 | 0.40 | 0.073 | 0.51 |
| PsOEGMA$_{0.7}$-PS(26) | 25.$_8$ | 1.15 | 0.70 | 0.119 | 0.53 |
| PsOEGMA$_0$-PS(30) | 30.$_2$ | 1.12 | 0 | 0 | 0.49 |
| PsOEGMA$_{0.05}$-PS(29) | 28.$_8$ | 1.14 | 0.05 | 0.010 | 0.52 |
| PsOEGMA$_{0.1}$-PS(31) | 31.$_4$ | 1.14 | 0.10 | 0.020 | 0.51 |
| PsOEGMA$_{0.15}$-PS(30) | 29.$_5$ | 1.17 | 0.15 | 0.029 | 0.52 |
| PsOEGMA$_{0.25}$-PS(33) | 32.$_7$ | 1.17 | 0.25 | 0.048 | 0.51 |
| PsOEGMA$_{0.4}$-PS(34) | 33.$_9$ | 1.19 | 0.40 | 0.073 | 0.55 |

[a]PsOEGMA$_x$-PS($y$) is used to name the polymers, where $x$ is the mole fraction of charged monomers in the PsOEGMA block, and $y$ is the molecular weight in kDa. [b]Number-average molecular weights ($M_n$) and dispersities ($Đ$), determined by SEC in *N*,*N*-dimethylformamide (DMF) containing 0.05 M LiBr as the eluent. [c]Mole fractions ($x$) of charged monomers, determined using $^1$H NMR spectroscopy and matched quantitatively with the target values. [d]Charge fractions ($r$) in terms of [Na$^+$]/[EO]. [e]PsOEGMA volume fractions, obtained using melt density of PS = 1.05 g/cm$^3$,[57] and melt densities of PsOEGMA$_0$ = 1.08 g/cm$^3$ and PsOEGMA$_{1.00}$ = 1.18 g/cm$^3$, which were obtained using a group contribution method.[58]

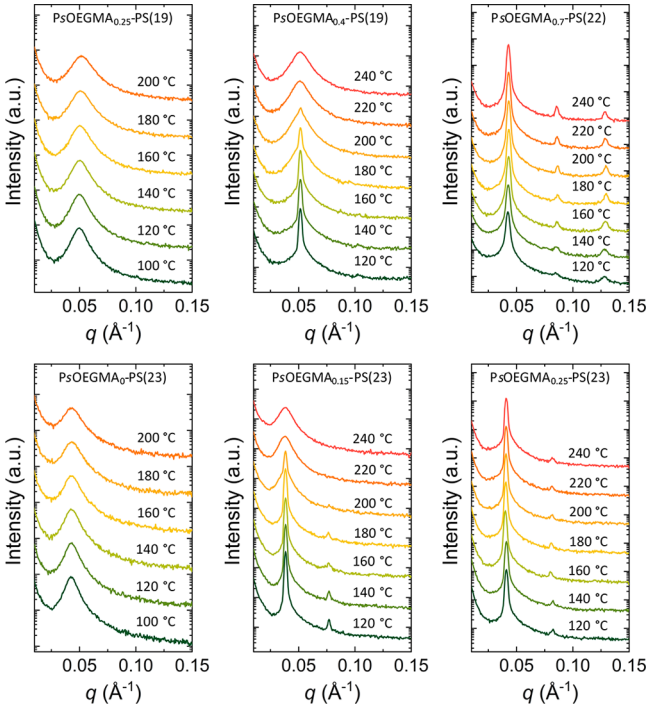


**Figure 1.** Selected SAXS patterns for polymers with different charge fractions and molecular weights.

to the order−disorder transition (ODT). Results from these two samples suggest that a 15% increase in charge fraction leads to an increase in $T_{ODT}$ of at least 80 °C. Increasing the charge fraction to 70% (PsOEGMA$_{0.7}$-PS(22)) results in a further significant increase in $T_{ODT}$ (presumably much higher than 240 °C), as the sharp scattering peaks indicating an ordered LAM morphology persist up to at least 240 °C. At 23 kDa, a LAM morphology appears at 15% charge fraction (PsOEGMA$_{0.15}$-PS(23)) with an ODT at approximately 180 °C. At 25% charge fraction (PsOEGMA$_{0.25}$-PS(23)), the LAM morphology persists up to at least 240 °C. Note that the required charge fraction to form an ordered structure decreases from 40% to 15% when the $M_n$ is increased from 19 kDa to 23 kDa. Increasing the $M_n$ to 30 kDa corroborates this result, as indicated by the ODT at 205 °C for 0% charge fraction (PsOEGMA$_0$-PS(30)). With 5% charge fraction (PsOEGMA$_{0.05}$-PS(29)) the ODT decreases slightly to 190 °C, which is attributed to the small decrease in $M_n$. The ODT for the specimen with 10% charge fraction (PsOEGMA$_{0.1}$-PS(31)) is above 240 °C. Together, these results show that increasing the charge fraction increases $T_{ODT}$ considerably at constant $M_n$, indicating a strong increase in the effective segregation strength, reflected in $\chi_{eff}$. Increasing $M_n$ while maintaining the charge fraction constant also promotes ordering, consistent with numerous previous results from neutral BCPs.[21] We have summarized these results in three phase portraits, as shown in Figure 2, where each figure corresponds to a specific molecular weight. Notably, LAM is the only ordered morphology found

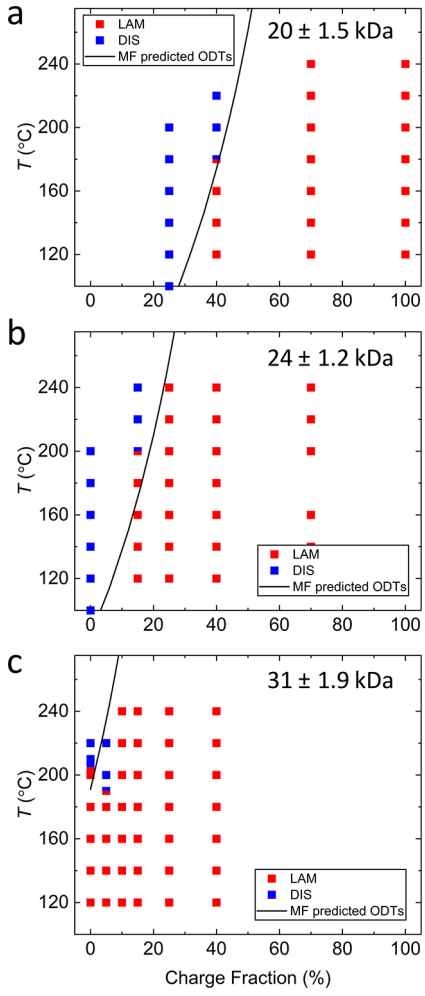


**Figure 2.** Phase portraits as a function of charge fraction for polymers with average molecular weights of (a) 20 kDa, (b) 24 kDa, and (c) 31 kDa. Red squares are LAM; blue squares are DIS; and black lines are ODT lines predicted using mean-field theory.


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in all the specimens, suggesting that no significant change in interfacial curvature occurs upon the addition of charge.

Several equations have been proposed in the literature to model $\chi_{eff}$ as a function of added salt concentration.[7,26] It turns out that the simplest case, $\chi_{eff} = \chi_0 + mr$, can describe $\chi_{eff}$ for the current PsOEGMA-PS system properly. In this equation, $\chi_0$ is the neat $\chi$ for neutral diblock copolymers; typically, $\chi_0 = \alpha/T + \beta$ where $\alpha$, $\beta$, and $m$ are system-dependent fitting parameters. Here we assume $\chi_0$ is independent of charge fraction $r$ and degree of polymerization $N$. To obtain $\alpha$ and $\beta$, we prepared a series of symmetric neutral diblock copolymers with different average molecular weights by blending two symmetric samples (23 kDa and 30 kDa). These mixtures show a decrease in $T_{ODT}$ from 205 to 115 °C when $M_n$ is decreased from 30.2 kDa to 25.5 kDa. The SAXS patterns for these mixtures are presented in the Supporting Information (Figure S6). We obtained $\chi_0$ using the mean-field result, $\chi_0 = 10.5/N$ at the ODT,[24] and plotted the resulting $\chi_0$ against $1/T_{ODT}$ to obtain $\alpha$ and $\beta$ (Figure 3a). Here $N$ is based on a reference volume of 0.1 nm$^3$.

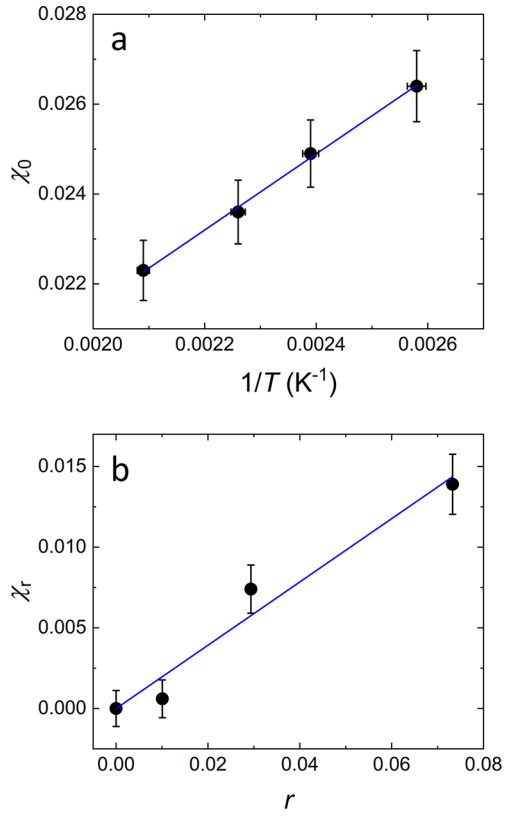


**Figure 3.** (a) Plot of $\chi_0$ versus $1/T$ to obtain $\alpha$ and $\beta$. (b) Plot of $\chi_r$ versus $r$ to obtain $m$.

Interestingly, the obtained $\chi_0$ is only about half of $\chi_{0,PEO\text{-}PS}$ at comparable temperatures: $\chi_{0,POEGMA\text{-}PS} \cong 0.02$ and $\chi_{0,PEO-PS} \cong 0.05$ at 100 °C.[4] The difference likely arises from the short-chain branched architecture of POEGMA: possibly the EO units closer to the backbone are less likely to contact S repeat units, which reduces the number of effective contacts between the EO and S repeat units and thus $\chi_0$, consistent with results from previous studies.[60,61] With $\alpha$ and $\beta$ established, $mr$ (i.e., $\chi_r$) at different charge fractions can be derived by subtracting $\alpha/T_{ODT} + \beta$ from $\chi_{eff}$, which again was obtained using $\chi_{eff}N = 10.5$ at the ODT.[24] A plot of $\chi_r$ versus $r$ gives a clear linear relationship (Figure 3b), where the slope yields $m$. Overall, this analysis provides the following relationship for the effective Flory–Huggins interaction parameter:

$$\chi_{eff} = 8.56/T + 0.0044 + 0.196r \quad (1)$$

Since this expression was obtained by fitting two independent sets of ODT information ($\alpha$ and $\beta$ from neutral polymers and $m$ from charged polymers), it is important to assess whether this expression can properly describe the phase behavior in each phase diagram individually. To do this, we used the mean-field result of $\chi_{eff}N = 10.5$ at the ODT to calculate $\chi_{eff}$ for each $M_n$. Then we obtained $\alpha/T_{ODT} + \beta$ from $\chi_{eff} - mr$ at each charge fraction, which in turn gave $T_{ODT}$ at each charge fraction. The results are shown in Figure 2 as the black lines, which almost quantitatively capture the phase boundaries between LAM and DIS. This reinforces the appropriateness of using $\chi_0 + mr$ to model $\chi_{eff}$. Note that small variations in $M_n$ exist among each set of polymers. The ODT curve in each phase portrait was calculated using $M_n$ of 19 kDa, 24.5 kDa, and 30 kDa, respectively, slightly different from the average $M_n$ in each case (less than 5% difference).

As shown by Sing et al., counterion solvation energy favors microphase separation when the charged block has a higher dielectric constant $\varepsilon$.[50] On the other hand, electrostatic cohesion enhances microphase separation when the volume fraction of the charged block is small (e.g., $f < 0.3$) but suppresses microphase separation when $f$ is increased.[50] The dielectric constant for neutral POEGMA is $\varepsilon_{POEGMA} \approx 11$, although the actual value is likely higher when the sodium sulfonate group is included;[62] the dielectric constant for PS is $\varepsilon_{PS} \approx 2.5$. This significant difference in $\varepsilon$ is expected to shift the phase boundaries toward lower $\chi_{eff}N$, compared to the neutral case, based solely on counterion solvation. Electrostatic cohesion, on the other hand, should suppress microphase separation since the polymers examined here are compositionally symmetric.[50] Together these two effects could lead to a complicated expression for $\chi_{eff}$. Since $\chi_{eff} = \chi_0 + mr$ successfully accounts for the experimental results, we conclude that the effects of counterion solvation overwhelm those of electrostatic neutral POEGMA-PS doped with lithium salts cohesion, thus dominating the change in intermolecular interactions in this model system. We attribute this to the large mismatch between $\varepsilon_{POEGMA}$ and $\varepsilon_{PS}$. Dominance of counterion solvation is further corroborated by persistence of the LAM morphology across all specimens and temperatures, consistent with other results when electrostatic interaction is relatively weak.[36−39] In order to isolate the effects of electrostatic cohesion, model systems with more closely matched $\varepsilon$ but non-negligible $\chi_0$ must be designed.[50] This may be nontrivial because the cohesive energy density is related to $\varepsilon$, and the difference in cohesive energy density usually (although not always) determines $\chi_0$.

Interestingly, the linear dependence of $\chi_{eff}$ on charge fraction, characterized by $m$, is similar to the result obtained from neutral POEGMA-PS doped with lithium salts (e.g., $m \approx 0.3$ for $LiCF_3SO_3$), although a direct comparison of $m$ values may not be appropriate due to the difference in ion identities and methods used to obtain $m$.[61] In salt-doped PEO–PS systems, cation identity only plays a minimal role in the phase behavior, while anion solvation dominates $\chi_{eff}$.[6] This is expected to apply to the case of salt-doped POEGMA-PS as well. In the current system, it is not clear how the type of cation and anion affects $\chi_{eff}$. However, since the anions are chemically bonded to the polymer chains, we anticipate they behave qualitatively differently than the anions in the salt-


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doped mixtures. In this case, ion solvation only comes from the mobile cations. Anions still influence $\chi_{eff}$ by changing the chemical structure of the monomers, rather than imposing ion solvation energy. The phase behavior of these model polymers with different anions and cations will be addressed in a future publication.

In this work, we report the phase behavior of a series of symmetric charged-neutral single-ion conducting diblock copolymers with different charge fractions and molecular weights. We found that the tethered charges do not alter the ordered LAM morphology but significantly increase $T_{ODT}$ and $\chi_{eff}$. A simple linear correction to the Flory−Huggins interaction parameter, $\chi_{eff} = \chi_0 + mr$, quantitatively accounts for counterion solvation effects associated with the significant mismatch in the dielectric constant of each block. Additionally, the dependence of $\chi_{eff}$ on charge fraction is similar to the case of doping lithium salts into neutral POEGMA-PS. This work provides important insight into the phase behavior of charged-neutral diblock copolyelectrolytes and will inform the design of nanostructured single-ion conducting polymer electrolytes.

## ■ ASSOCIATED CONTENT

### Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsmacrolett.1c00393.

Synthesis procedures, characterization details, SEC traces, $^1$H NMR spectra, and SAXS patterns (PDF)

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### Notes

The authors declare no competing financial interest.

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