REVIEW PAPER

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A comprehensive review of educational articles on structural and multidisciplinary optimization

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⁵ Received: 18 June 2021 / Revised: 20 July 2021 / Accepted: 6 August 2021

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7 Abstract

⁸ Ever since the publication of the 99-line topology optimization MATLAB code (top99) by Sigmund in 2001, educational
⁹ articles have emerged as a popular category of contributions within the structural and multidisciplinary optimization (SMO)
¹⁰ community. The number of educational papers in the field of SMO has been growing rapidly in recent years. Some educational contributions have made a tremendous impact on both research and education. For example, top99 (Sigmund in Struct Multidisc Optim 21(2):120–127, 2001) has been downloaded over 13,000 times and cited over 2000 times in Google

Scholar. In this paper, we attempt to provide a systematic and comprehensive review of educational articles and codes in SMO, including topology, sizing, and shape optimization and building blocks. We first assess the papers according to the adopted methods, which include density-based, level-set, ground structure, and more. We then provide comparisons and evaluations on the codes from several key aspects, including techniques, efficiency, usability, readability, environment, and compatibility. In addition, we conduct numerical experiments on the reviewed codes using the benchmark cantilever beam example to provide feedback on the overall user experience. With a systematic review and comparison, this paper aims to

- ¹⁹ offer insights on the educational values and practicality for employing these codes. We try to provide not only guidance for
- ²⁰ beginners to approach various optimization methods, but also a dictionary to direct readers to effectively target the relevant
- ²¹ codes and building blocks based on their demands. Finally, based on the findings in this review paper, we provide some
- ²² perspectives and recommendations for future educational contributions.

Keywords Educational codes · Educational contributions · Topology optimization · Sizing optimization · Shape
 optimization · Building blocks

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1 Introduction

Structural and multidisciplinary optimization (SMO) has received considerable attention over the past decades spanning a wide range of disciplines, including structural mechanics, fluids, material science, acoustics, biomedical, optics, and more. SMO methods are generally classified into three categories: topology, sizing, and shape optimization. Topology optimization aims to optimize both geometric features and connectivity within a design domain. Sizing optimization refers to optimizing the structural dimensions such as cross-sectional areas of truss members or the thickness distribution of a shell structure. Shape optimization attempts to optimize the contour of structural boundaries without changing the connectivity of structural members. Note that the boundaries between the above categories are generally fuzzy, which often depend on selections of the finite element (FE) models. For example, thickness sizing

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Fig. 1 Statistics of 122 reviewed papers (including educational, research, and other paper types): **a** the increasing number of publications and general categories of SMO methods; **b** the increasing number of citations and the top 15 cited papers



optimization of a 2D shell structure has to be achieved by
shape optimization when the structure is modeled with 3D
solid elements. Generally speaking, topology contains all
three categories as it defines structural connectivity, shape,
and size in a unified framework.

With the vast research developments in the SMO field, 47 educational articles have emerged as a popular category 48 49 of contributions within the community since the publication of the 99-line topology optimization MATLAB code 50 (Sigmund 2001). In this review, we identified a total of 51 122 papers with educational components, comprised of 52 mostly educational papers but also some research, review, 53 and forum discussion papers with a strong focus on codes. 54 Among them, many papers aim to provide standard or spe-55 cialized educational codes that solve various types of SMO 56

problems, with a clear objective to facilitate beginners and 57 researchers to learn detailed implementation of an estab-58 lished method, e.g., the 99/88-line codes (Sigmund 2001; 59 Andreassen et al. 2011) and PolyTop code (Talischi 60 et al. 2012b), or to introduce a new method to the com-61 munity with hands-on experience, e.g., moving morphable 62 components (MMC) method (Guo et al. 2014; Zhang et al. 63 2016b). Others are articles with educational purposes aim-64 ing at explaining or discussing fundamental and critical 65 concepts for topology optimization problems, for instance, 66 educational papers by Stolpe (2010) and Klarbring (2015). 67 We categorized the collected papers into several groups 68 and summarized them in Fig. 1a. From the figure, we 69 observe an increasing trend in the number of educational 70 papers and research (and other) papers with code focus 71

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Fig. 2 Statistics of the reviewed papers (including educational, research, and other paper types) categorized by different adopted methods



over the years, with the topology optimization category 72 constituting the largest portion. These papers with educa-73 74 tional contributions have created an enormous impact on the SMO field. Figure 1b shows the number of total cita-75 tions of those 122 papers received every year together with 76 77 a list of the top 15 most cited papers. The growing trend in the number of citations over the years demonstrates the 78 tremendous impact and benefits those articles with educa-79 80 tional values have brought to the SMO community.

In light of the enormous influence of these articles on 81 both education and research in SMO, this study aims to con-82 duct a systematic and comprehensive review of educational 83 contributions on SMO, with a particular focus on the coding 84 and computational aspects. To that end, we collected arti-85 cles that are labeled as educational papers and other paper 86 types that provide codes (or Apps) via electronic supple-87 mentary material (ESM), appendices, or other platforms. 88 Figure 2 shows the statistics of the reviewed papers in each 89 method. The codes contained in those collected articles are 90 reviewed and evaluated. The purpose of this work is to offer 91 92 insights on educational values and practicality for employing these codes. With the systematic review and evaluation, 93 this paper can serve not only as a guide for beginners to 94 95 approach different optimization methods but also a dictionary for researchers targeting specialized problems or in need 96 of building blocks based on their demands. 97

To provide a thorough review of the collected SMO codes, we evaluate them based on several key dimensions, including techniques related to FE analysis, optimization, and programming aspect (e.g., efficiency and parallelization, etc.); code environment; usability; readability; and compactness. For codes written in the MATLAB environment, the usability was tested using MATLAB R2020a, and we report the compatibility with GNU Octave (6.2.0), which 105 is a popular open-source alternative to MATLAB. All the 106 codes are categorized and compiled into tables following the 107 same order as discussed in the text, which may serve as a 108 dictionary for readers to quickly locate a particular code and 109 corresponding reference. For this purpose, the DOI (Digital 110 Object Identifier) information of each paper is also included 111 in the tables. To further facilitate identification, we include 112 the code names either officially proposed by the authors or 113 from the code function names in the tables (except for those 114 without explicit name information). We also provide a sum-115 mary column collecting the main features for each code. 116 Finally, we conduct numerical experiments on the codes that 117 solve the classic compliance minimization problem using 118 the benchmark cantilever beam example. All codes were run 119 "as is" with default settings reflecting direct overall user 120 experiences. 121

The reviewed papers are organized into categories in the 122 SMO field, i.e., topology optimization, sizing optimiza-123 tion, shape optimization, building blocks, and educational 124 papers without codes, as shown in Fig. 3. As the first cat-125 egory, topology optimization approaches are further cat-126 egorized into density-based methods (Bendsøe 1989; Zhou 127 and Rozvany 1991; Bendsøe and Sigmund 1999; Xie and 128 Steven 1993), level-set (Osher and Sethian 1988; Sethian 129 1999; Allaire et al. 2002; Wang et al. 2003) and other differ-130 ential equation-driven approaches (Eschenauer et al. 1994; 131 Sokolowski and Zochowski 1999; Wallin et al. 2012; Wang 132 and Zhou 2004; Burger and Stainko 2006), and geomet-133 ric component approaches (Bai and Zuo 2020; Zhao et al. 134 2021; Zhang et al. 2016b). In the density-based methods, 135 the optimization is established based on elements or nodes. 136 According to the format of design variables, density-based 137



Fig. 3 Category and sub-category of reviewed papers in this study

methods are divided into Solid Isotropic Material with
Penalization (SIMP) (Bendsøe 1989; Zhou and Rozvany
1991; Bendsøe and Sigmund 1999) and discrete variable
approaches, where the former utilizes continuous density

variables (which continuously vary between 0 and 1 with penalization of the intermediate values), while the latter employs discrete density variables (which take values of either 0 or 1), such as the ESO (evolutionary structural 145

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optimization) method (Xie and Steven 1993). The level-set 146 and other differential equation-driven approaches include the 147 classical level-set methods, which use the level-set function 148 to implicitly describe the boundary of different phases, and 149 other methods making use of various differential equations 150 such as reaction-diffusion-based approaches and topological 151 derivative approaches. The geometry component approaches 152 include the method employing negative masks, geometry 153 projection (Zhang et al. 2016a), and MMC and moving mor-154 phable bars (MMB) methods (Guo et al. 2014; Zhang et al. 155 2016b; Zhao et al. 2021). For sizing optimization, reviewed 156 articles are further categorized into ground structure method 157 and others. For the shape optimization category, the work is 158 evaluated based on different topics of problems: compliance 159 minimization, Stokes flow, aerostructural shape optimiza-160 tion, and heat conduction problems. For the building block 161 category, we review papers that specifically discuss one (or 162 more) building block(s) of an SMO procedure, such as mesh 163 generation, FE analysis, design update scheme, and post-164 processing. For the educational papers without codes, we 165 review papers with educational values related to teaching, 166 fundamental concepts, and interactive applications. 167

It is worth mentioning that this paper will focus on the 168 review of educational contributions of various SMO meth-169 ods and keep the discussions on other aspects (e.g., technical 170 details, comparisons, and derivations) to a minimal extent. 171 For detailed overviews of these other aspects of various 172 SMO methods, we refer the readers to other review articles. 173 For example, see Sigmund and Maute (2013) for an over-174 view and comparison of different approaches in topology 175 optimization and perspectives on the trend and future direc-176 tions; Xia et al. (2018) for an introduction of the evolution-177 ary approaches; van Dijk et al. (2013) for a comprehensive 178 review about the level-set approaches including level-set 179 function parameterization, geometry mapping, mechani-180 cal modeling, and update procedure; Deaton and Grandhi 181 (2014) for a review of the application of topology optimiza-182 tion methods in multiple disciplines; Rozvany (2009) for 183 review work focusing on numerical methods reaching the 184 stage of application in industrial software; Wein et al. (2020) 185 for the category of methods solving structural optimization 186 problems termed feature-mapping methods; Stolpe (2016) 187 for articles in truss optimization with deterministic optimiza-188 tion methods and meta heuristics. 189

The remainder of the paper is organized as follows: In 190 Sect. 2, we review the educational contributions on topol-191 ogy optimization. The educational papers (and other types 192 of papers) with codes for sizing and ground structure 193 approaches are discussed in Sect. 3, and the shape optimiza-194 tion is reviewed in Sect. 4. In Sects. 2–4, basic parametriza-195 tion and/or formulation for different methods are presented. 196 Thorough evaluations on the codes from several aspects are 197 provided. Section 5 reviews building block codes for various 198

SMO methods. Papers that focus on educational values other199than codes are reviewed in Sect. 6. In Sect. 7, numerical200experiments using standard codes based on default parameters are conducted to provide a snap-shot of overall user201experiences. Finally, conclusions and perspectives are drawn203in Sect. 8.204

2 Topology optimization

The general topology optimization problem aims at finding 206 the material distribution within a prescribed design domain 207 that minimizes the objective function subject to a set of 208 constraints. This section reviews educational contributions 209 (i.e., 38 educational papers and 35 other types of papers 210 that provide codes) in the field of topology optimization, 211 which is categorized into density-based methods, level-set 212 and other differential equation-driven methods, and methods 213 using geometric components/bars. 214

2.1 Density-based methods

In the density-based method, the design domain is discretized by a mesh of finite elements, and the density for each element is optimized. This section first provides an overview of the basic formulation. We then review a total of 27 educational papers and 27 research and other papers that use the density-based methods. 210

The basic optimization formulation for density-based222method is as follows (Bendsøe and Sigmund 2013):223

$$\min_{\rho} : J(\rho, \mathbf{u}(\rho)) \qquad 224$$

s.t. :
$$\sum_{e=1}^{N_e} v_e \rho_e - V_0 \le 0$$

$$g_i(\rho, \mathbf{u}(\rho)) \le 0 \quad i = 1, \dots, m$$

$$\boldsymbol{\rho}_e \in \{0, 1\}, \quad e = 1, \dots, N_e$$

$$\operatorname{Ku}(\rho) = \mathbf{F},$$

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where N_e is the number of elements, ρ_e is the discrete density variable which can take the value of 0 (representing 227 void) or 1 (representing solid), $J(\rho, \mathbf{u}(\rho))$ is the objective function (e.g., compliance), $\sum_{e=1}^{N_e} v_e \rho_e - V_0 \le 0$ represents 228 229 the volume constraint, $g_i(\rho, \mathbf{u}(\rho))$, i = 1, ..., m are *m* other 230 constraints, such as stress, buckling, symmetry, or maximum 231 member size constraints, and $\mathbf{Ku}(\rho) = \mathbf{F}$ is the state equa-232 tion that ensures the global equilibrium (where we consider 233 linear elasticity for demonstration). 234

For problems with a large number of design variables, 235 the discrete nature of the optimization problem makes it computationally intractable (Sigmund 2011). To enable the 237 use of efficient gradient-based optimization algorithms, a 238

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continuous parameterization of design variables $\rho_e \in (0, 1]$ is introduced together with a material interpolation scheme, which penalizes intermediate density values. A common material interpolation scheme is the SIMP method (Bendsøe 1989; Zhou and Rozvany 1991; Bendsøe and Sigmund 1999), in which the relationship between the elastic modulus and the element density is defined as,

$$E(\rho_e) = \rho_e^p E_0, \quad p \ge 1,$$
(2)

with p being the penalization parameter and E_0 being the Young's modulus of the solid material. This original SIMP has in later codes been substituted with

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$$E(\rho_e) = E_{min} + \rho_e^p (E_0 - E_{min}), \quad \rho_e \in [0, 1],$$
 (3)

where E_{min} is the stiffness of the void material (which is nonzero to avoid singularity). The use of the modified SIMP can allow for *p*-independent control of the "void" stiffness.

The remaining subsections focus on educational contributions to the continuous and discrete density-based topology optimization, including standard density-based (SIMP) codes, codes for solving specialized problems, and discrete variable codes.

261 2.1.1 Standard density-based (SIMP) codes

A number of papers provide codes to solve the standard 262 compliance topology optimization problem using the SIMP 263 material interpolation scheme. The collected contributions 264 in this category include 8 educational papers and 7 research 265 papers, as summarized in Table 1, which follows the same 266 order as discussed below. In 2001, Sigmund (2001) pub-267 lished the first educational code (99-line topology optimi-268 zation code, referred to as top99) in MATLAB, which 269 handles two-dimensional (2D) standard compliance mini-270 mization problems. A clear code structure and sequential 271 implementations (and presentation) of building blocks are 272 employed to facilitate the understanding of the entire topol-273 ogy optimization process, making it an excellent educational 274 reference for students and newcomers of the field. The effi-275 ciency of the code was later improved by an 88-line MAT-276 LAB code (i.e., top88) (Andreassen et al. 2011), where the 277 nested "for" loops in top99 are vectorized. In addition, 278 extensions of alternative filtering types are presented in this 279 article. To facilitate the use of topology optimization codes 280 for arbitrary design domains, Talischi et al. (2012b) pub-281 lished a MATLAB code (referred to as PolyTop) employ-282 ing unstructured polygonal meshes (Talischi et al. 2012a) in 283 topology optimization. PolyTop decouples the general FE 284 analysis routine and optimization formulation, promoting the 285 versatility to accommodate different formulations. 286

In terms of three-dimensional (3D) topology optimization problems, several codes were developed based on the standard 2D codes. Liu and Tovar (2014) introduced 289 a MATLAB code (i.e., top3D), which is built upon 290 top88 (Andreassen et al. 2011), to handle 3D problems. 291 An iterative solver using the built-in MATLAB function 292 "pcq" is discussed in this paper to improve the efficiency 293 of solving large-scale FE analysis. Partially based on the 294 top99 (Sigmund 2001) and top88 (Andreassen et al. 295 2011), Lagaros et al. (2019) developed a 3D density-based 296 topology optimization framework written in C# language, 297 which is integrated with SAP2000 through an open appli-298 cation programming interface. Other than employing the 299 most commonly used update schemes, such as OC (Opti-300 mality Criteria) method (Bendsøe and Sigmund 1995) and 301 MMA (Method of Moving Asymptotes) (Svanberg 1987), 302 Zeng and Ma (2020) developed 2D and 3D MATLAB 303 codes based on the top99 and top88 coding structures 304 by using a new gradient projection optimizer. Based on 305 a coding structure similar to PolyTop (Talischi et al. 306 2012b), Chi et al. (2020) proposed a 3D topology optimi-307 zation framework using polyhedral discretization, where 308 the virtual element method (VEM) (Beirão da Veiga et al. 309 2013) is employed to handle arbitrary element shapes and 310 perform structural analysis efficiently. 311

To improve the usability of topology optimization codes 312 to tackle large-scale problems, computational efficiency is 313 an imperative aspect for application. To this end, a number 314 of codes have been developed to improve the efficiency by 315 employing iterative solvers for FE analysis, parallel compu-316 tation, machine learning, and other techniques. Amir et al. 317 (2014) exploited the multigrid preconditioned conjugate gra-318 dients (MGCG) solver and implemented it in MATLAB to 319 improve the efficiency of solving both 2D and 3D problems. 320 Amir (2015) employed recycled preconditioning for 2D and 321 3D MGCG-based volume minimization problem with the 322 purpose of reducing computational cost and developed a 323 set of MATLAB codes. By employing the newest shortcuts 324 and speed-up techniques in MATLAB, Ferrari and Sigmund 325 (2020) developed a new generation 99-line MATLAB code, 326 referred to as top99neo, and extended it to 3D to handle 327 medium-/large-scale problems efficiently on a laptop. With 328 respect to parallel computation, an open-source topology 329 optimization framework based on the Portable and Extend-330 able Toolkit for Scientific Computing (PETSc) (Balay et al. 331 2019) was developed by Aage et al. (2015). It is shown that 332 the fully parallelized framework is capable of handling more 333 than 100 million design variables. Subsequently, Zhang et al. 334 (2021) developed an extended version, named TopADD, by 335 incorporating the 2D topology optimization into the previ-336 ous 3D parallel-computing framework (Aage et al. 2015). 337 In addition, an efficient voxelizer is developed to enable 338 arbitrary complex design domains for topology optimiza-339 tion. Schmidt and Schulz (2011) developed a 3D code for 340 CUDA-enabled graphics card written in C++ language, and 341

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Type	Name/Reference	Environment	Summary	Techniques			Usability
				Topology optimization	FE method	Efficiency	
Educational	"top99" Sigmund O (2001) https://doi.org/ 10.1007/s001580050 176	MATLAB (Octave compatible)	 2D Compliance minimization Eation First educational paper with opensource codes 	 Sensitivity filter SIMP interpolation OC update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Use of "sparse" func- tion for solver Precompute analyti- cal element stiffness matrix Label: Loop-based 	 Code available at www.topopt.dtu.dk Ready to use Clear code structure and implementation to facilitate understanding
Educational	"top88" Andreassen E, Clausen A, Sch- evenels M, Lazarov BS, Sigmund O (2011) https://doi.org/ 10.1007/s00158-010- 0594-7	MATLAB (Octave compatible)	 - 2D - Compliance minimization - Successor to top99 with speed-up and additional functional functionalities 	 Sensitivity filter; density filter Heaviside projection Alternative imple- mentations of filter- ing: Use "com2" function or Helm- holtz type PDE SIMP interpolation OC update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Vectorization of loops Use of "sparse" func- tion for assembly Memory prealloca- tion Restructure the program by moving a maximum amount of code out of the optimization loop Label: Vectorized 	 Code available at www.topopt.dtu.dk Ready to use Built upon top99 Provide guidelines to use alternative filter implementations Provide continuation scheme in terms of Heaviside projection
Educational	"PolyTop" Talischi C, Paulino GH, Pereira A, Menezes IFM. (2012b) https://doi. org/10.1007/s00158- 011-0696-x	MATLAB (Octave compatible)	 - 2D - Compliance minimization - A general topology optimization framework using unstructured polygonal meshes 	 Density filter Heaviside projection SIMP (or RAMP) interpolation OC update scheme 	 Linear elasticity Direct solver Polygonal discretization 	 Use of "sparse" function for assembly Label: Vectorized 	 Code attached using ESM Ready to use Provide continuation scheme of penalty parameter Decoupling of the update scheme from the analysis routine
Educational	<i>"top3d"</i> Liu K, Tovar A (2014) https://doi.org/ 10.1007/s00158-014- 1107-x	MATLAB (Octave compatible)	 - 3D - Compliance minimi- zation; displacement maximization; heat conduction - An efficient and compact MATLAB code to solve 3D topology optimization problems 	 Density filter; sensi- tivity filter; gray- scale filter SIMP interpolation SQP, MMA, or OC update scheme 	 Linear elasticity Direct solver; iterative solver Hexahedral discretization 	 Use of "sparse" function for assembly Iterative solver using "pcg" function for large-scale problems Label: Vectorized 	 Code available at http://top3dapp.com Ready to use Built upon top88 Built upon top88 Provide continuation strategy of penalty parameter Implementation of SQP or MMA avail-able at http://top3dapp.com

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 Table 1
 Summary of standard density-based SIMP codes

Type	Name/Reference	Environment	Summary	Techniques			Usability
				Topology optimization	FE method	Efficiency	
Educational	Lagaros ND, Vasileiou N, Kazakis G (2019) https://doi.org/10. 1007/s11081-018- 9384-7	SAP2000 (C#)	 - 3D - Compliance minimization - A C# code interacted with SAP2000 based on open application programming interface to perform density-based topology optimization in 3D 	 Density filter SIMP interpolation OC or MMA update scheme 	 Linear elasticity Direct solver Hexahedral discretization 	– Label: Loop-based	 Code available at https://github.com/nikoslagaros/TOCP Need access to SAP2000 Partially based on top99 and top88
Research	"EGP" Zeng Z, Ma F (2020) https://doi.org/ 10.1016/j.advengsoft. 2020.102863	MATLAB (Octave incompatible: Invalid call to mean)	 - 2D and 3D - Compliance minimi- zation; displacement maximization - An efficient gradient projection (EGP) 	 Density filter using "imgaussfilt" (2D) and "imgaussfilt3" (3D) functions SIMP interpolation Gradient projection update scheme 	 Linear elasticity Direct solver Quadrilateral and hexahedral discretiza- tion 	 Gradient clipping strategy Approximate the projection by an ana- lytical expression Simplify the calcula- tion of searching steps Label: Vectorized 	 Code available at https://github.com/ zengzhi2015/EGP Ready to use Built upon top88
Research	"PolyTop3D" Chi H, Pereira A, Menezes IFM, Paulino GH (2020) https://doi.org/ 10.1007/s00158-019- 02268-w	MATLAB (Octave incompatible: Requires " <i>delau-</i> <i>nayTriangulation</i> " function)	 - 3D - Compliance minimi- zation - VEM-based topol- ogy optimization framework on general polyhedral discretiza- tion 	 Density filter SIMP interpolation OC update scheme 	 Linear elasticity Direct solver Polyhedral discretization Virtual element method (VEM) 	 Use of "sparse" func- tion for assembly Use of virtual ele- ment method Label: Vectorized 	 Code attached using ESM Ready to use Modularized in a similar manner to the PolyTop code
Research	"top2dmgcg" and "top3dmgcg" Amir O, Aage N, Lazarov BS (2014) https://doi.org/ 10.1007/s00158-013- 1015-5	MATLAB (Octave compatible)	 - 2D and 3D - Compliance minimi- zation; displacement maximization - Improve compu- tational efficiency by exploiting the mul- tigrid preconditioned conjugate gradients (MGCG) solver 	 Density filter; sensitivity filter SIMP interpolation OC or MMA update scheme 	 Linear elasticity Iterative solver: MGCG solver Quadrilateral and hexahedral discretiza- tion 	 Use of the MGCG solver The total number of MGCG iterations can be reduced by imposing a conver- gence criterion on the approximation of the design sensitivities Label: Vectorized and optimized 	 Codes attached using ESM and available at https://github.com/odedamir/topopt-mgcg-matlab Ready to use Built upon top88

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Table 1 (con	ntinued)						
Type	Name/Reference	Environment	Summary	Techniques			Usability
				Topology optimization	FE method	Efficiency	
Research	"MinV" Amir O (2015) https://doi.org/10. 1007/s00158-014- 1098-7	MATLAB (Octave compatible)	 2D and 3D Volume minimization Efficient optimization procedure with recycled preconditioning 	 Density filter SIMP interpolation OC update scheme 	 Linear elasticity Reanalysis-based approach (2D) and recycled precon- ditioning within a MGCG solver (3D) Quadrilateral and hexahedral discretiza- tion 	 The volume minimization formulation with recycled preconditioning is more efficient than a general compliance minimization formulation Use of the MGCG solver Label: Vectorized and optimized 	 Code available at https://structopt.net.technion.ac.il/software/matlab-codes/ Ready to use
Educational	"top99neo" and "top3D125" Ferrari F, Sigmund O (2020) https://doi.org/10. 1007/s00158-020- 02629-w	MATLAB (Octave incompatible: <i>"fsparse"</i> is incom- patible)	 2D and 3D Compliance minimization An exemplary code collecting the newest shortcuts and speed-ups to tackle medium-large-scale topology optimization problems efficiently and additional functionalities 	 Density filter using "imfilter" function Heaviside projection SIMP interpolation OC update scheme with accelerations 	- Linear elasticity - Equation solver using "decomposition" for 2D and "chot" for 3D - Quadrilateral and hexahedral discretiza- tion	 Speed-up matrix assembly: Define mesh- related quantities as integers(<i>int32</i>) Use an assembly routine '<i>fsparse</i>'' Assemble one half of the matrix Speed-up of the OC update: Use volume-preserv- ing filtering schemes Estimate the interval bracketing the current Lagrange multi- plier Acceleration of the Lagrange multi- plier Acceleration of the Lagrange multi- plier Acceleration of the OC iteration: Use PAE (periodic Anderson extrapola- tion) to accelerate Cuovergence Label: Vectorized 	 Code available at www.topopt.dtu.dk Require "stengtib" package to use "fsparse" function (available at https:// github.com/stefanengb lom/stenglib)

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Table 1 (con	tinued)						
Type	Name/Reference	Environment	Summary	Techniques			Usability
				Topology optimization	FE method	Efficiency	
Educational	"TopOpt_in_PETSc" Aage N, Andreassen E, Lazarov BS (2015) https://doi.org/10. 1007/s00158-014- 1157-0	PETSc (C++)	 - 3D - Compliance minimization; homogenization problems (isotropic Poisson's ratio minimization and bulk modulus maximization) - An easy-to-use, fully parallelized and opensource framework for large-scale topology optimization 	 Density filter; sensi- tivity filter; PDE filter SIMP interpolation MMA update scheme 	 Linear elasticity (compliance minimi- zation); elastic mate- rial design (homog- enization problems) Linear solver: Galer- kin projection multi- grid preconditioned flexible GMRES with GMRES/SOR smoothing Hexahedral discre- tization 	 The use of parallel and scientific com- puting Label: Parallelized 	 Code available at www.topopt.dtu.dk/ PETSc Need access to PETSc The implementation is parallel scalable to thousands of cores and portable to Linux, UNIX, Mac and Windows
Educational	"TopADD" Zhang ZD, Ibhadode O, Bonak- dar A, Toyserkani E (2021) https://doi.org/ 10.1007/s00158-021- 02917-z	PETSc (C++)	 2D and 3D Compliance minimi- zation; displacement maximization; heat conduction A parallel-computing framework for 2D and 3D topology optimi- zation with arbitrary design domains 	 Density filter; sensi- tivity filter; PDE filter Heaviside projection SIMP interpolation MMA update scheme 	 Linear elasticity Linear solver: Galer- kin projection multi- grid preconditioned flexible GMRES with GMRES/SOR smoothing An efficient voxelizer to initialize arbitrary geometry as the design domain Quadrilateral and hexahedral discretiza- tion 	 The use of parallel and scientific computing Label: Parallelized 	 Code available at https://github.com/ wonderfulzzd/ TopADD_2D_3D_ Arbitrary_TopOpt_in_ PETSc Need access to PETSc Built upon TopOpt_in_ PETSc
Research	Schmidt S, Schulz V (2011) https://doi.org/ 10.1007/s00791-012- 0180-1	CUDA (C++)	 - 3D - Compliance minimization - Topology optimization on CUDA-enabled graphics cards 	 Sensitivity filter SIMP interpolation OC update scheme 	 Linear elasticity Iterative solver: matrix-free conjugate gradient method Hexahedral discre- tization 	 The GPU code is found to be extremely efficient, being faster than a 48-core shared memory CPU system Label: Parallelized 	 Code available at http://www.mathe matik.uni-trier.de/ ~schmidt/gputop

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Table 1 (coi	ntinued)						
Type	Name/Reference	Environment	Summary	Techniques			Usability
				Topology optimization	FE method	Efficiency	
Research	"TopologyGAN" Nie Z, Lin T, Jiang H, Kara LB (2021) https:// doi.org/10.1115/1. 4049533	TensorFlow (Python)	 2D Compliance minimization A deep learning-based generative model for topology optimization (Topology gyGAN) 	 A design of the input matrices involving the initial physical fields A hybrid generator architecture: U-SE- ResNet Ground truth data generated by the SIMP method 	 Linear elasticity Quadrilateral discre- tization 	– Label: Machine learning-based	 Code available at https://github.com/ zhenguonie/2020 TopologyGAN Need access to Ten- sorFlow
Research	"TOuNN" Chan- drasekhar A, Suresh K (2021) https:// doi. org/10.1007/s00158- 020-02629-w	Python and C++	 2D and 3D Compliance minimization Topology optimization using neural networks (TOuNN) 	 Neural networks (NN) activation functions to represent the density field Loss function defined based on the penalty formulation Implicit filtering Built-in backpropagation for sensitivity analysis Optimization using NN 	 Linear elasticity Direct solver (Cholesky factorization) and assembly free deflated FE solver Quadrilateral and hexahedral discretization 	– Label: Machine learning-based	 Code (2D) available at www.ersl.wisc.edu/ software/TOuNN.zip Need access to pyTorch and CVXOPT libraries
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it is found that the GPU implementation has higher effi-342 ciency compared with the CPU implementation on a 48-core 343 shared memory system. Finally, we review two contributions 344 employing machine learning, which is an emerging new 345 direction in the SMO community. Note that the main focus 346 of the two papers is not to develop standard SIMP codes. 347 Nie et al. (2021) developed a deep learning-based generative 348 model (TopologyGAN) in Python to accelerate the topol-349 ogy optimization, where the ground truth data are generated 350 using the SIMP method. Chandrasekhar and Suresh (2021) 351 developed a framework (i.e., TOUNN) in Python and C++ 352 to implement topology optimization directly using neural 353 networks. The formulation is developed based on the SIMP 354 method with the use of neural networks activation functions 355 to represent the density field. 356

From the perspective of user experience, the standard 357 SIMP codes reviewed above are established with well-organ-358 ized structures and the educational ones are accompanied by 359 sufficient explanations. Most of them are ready-to-use while 360 a few of them require prior setup to make use of advanced 361 libraries. In Table 1, the efficiency of the codes are labeled 362 as "loop-based", "vectorized", "vectorized and optimized", 363 "parallelized", and "machine learning-based". The label 364 "loop-based" refers to codes employing "for" loops for the 365 matrix assembly or objective and sensitivity computations 366 (e.g., top99). The label "vectorized" denotes that the loops 367 are vectorized to improve the efficiency, and the matrices 368 are assembled based on a triplet form and via "sparse" 369 function in MATLAB. The label "vectorized and optimized" 370 refers to codes with further optimized speed-up techniques. 371 The label "parallelized" indicates codes incorporating 372 parallel computation techniques, and the label "machine 373 learning-based" refers to codes leveraging machine learn-374 ing techniques. We observe that, in general, the efficiency is 375 improved in the above order of at least the first four labels 376 (versatility and reliability of learning-based approaches still 377 remain to be proven), albeit paying increasing cost on read-378 ability in the same order. We recommend the newcomers to 379 start from the standard tutorial codes that focus on educating 380 the method. In addition, we provide an illustrative figure 381 (Fig. 4) demonstrating the evolution of the SIMP codes built 382 upon standard codes to assist the learning process. 383

21.2 Density-based (SIMP) codes targeting specialized problems

Based on the standard educational codes mentioned in the preceding subsection, many studies developed educational/ research codes to solve specialized design problems, such as considering multiple scales, multiple physics, multiple materials, reliability, buckling criteria, stress constraint (or objective), material/geometric nonlinearity, local geometric control, and structural dynamics. Tables 2, 3 and 4 present

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these codes and related techniques summarized from 13 educational, 12 research, and 1 review papers. Because those specialized codes aim at solving various complex problems and are not intended for maximizing computational efficiency, the efficiency-related techniques are not summarized in the tables. 398

The codes targeting multi-scale and multiphysics topol-399 ogy optimization problems are summarized in Table 2. 400 Topology optimization of multi-scale problems, which typi-401 cally refers to maximizing or minimizing macroscopic prop-402 erties by topologically optimizing either micro-structures 403 or both macro- and micro-structures concurrently, has been 404 of growing interest. Xia and Breitkopf (2015) developed an 405 educational MATLAB code based on top88 to generate 406 micro-structures in 2D, aiming at achieving extreme material 407 properties using numerical homogenization methods. Addi-408 tionally, Gao et al. (2019b) developed educational MAT-409 LAB codes (in both 2D and 3D), built upon top88 and 410 top3d, respectively, to concurrently optimize both micro-411 and macro-structures based on numerical homogenization 412 approaches. Wu et al. (2021) provided a homogenization-413 based topology optimization code (built upon top88) 414 in which 2D structures with minimized compliance are 415 designed using optimal rank-2 micro-structures. We remark 416 that although the provided code employs a homogenization-417 based topology optimization approach, it has many similari-418 ties with the SIMP method (e.g., element-wise interpolation 419 of material properties) and tackles multi-scale design prob-420 lems. Thus, we include the paper in this section. 421

Multiphysics topology optimization, tackling design 422 problems with coupled or uncoupled physics fields (other 423 than solely solid mechanics), has attracted increasing atten-424 tion with a considerable number of open-source codes 425 published in the literature. Regarding piezoelectric design 426 problems, Homayouni-Amlashi et al. (2021) developed 427 2D topology optimization educational MATLAB codes to 428 design piezoelectric actuators and energy harvesters based 429 on top88 with guidelines of tuning penalization param-430 eters provided. For photonics design problems, Christiansen 431 and Sigmund (2021a, 2021b) comprehensively developed 432 both the theory and educational implementation tutorials 433 for photonics inverse designs. A 200-line MATLAB code 434 and five COMSOL Multiphysics models (COMSOL Mul-435 tiphysics software, COMSOL AB 2021) are provided. Nota-436 bly, through the comparison of using the gradient-based or 437 nongradient-based optimizers, the authors illustrated the 438 inappropriateness of applying nongradient-based approaches 439 in large-scale topology optimization problems (Christian-440 sen and Sigmund 2021b). In terms of fluid design problems 441 involving Stokes flow, Olesen et al. (2006) performed topol-442 ogy optimization to minimize energy dissipation or maxi-443 mize velocities at prescribed locations based on the software 444 COMSOL Multiphysics (formerly FEMLAB). To enable a 445

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Type	Name/References	Environment	Summary and Specialty	Techniques		Usability
				Topology optimization	FE method	
Educational (multi-scale)	"topX" Xia L, Breitkopf P (2015) https://doi.org/ 10.1007/s00158-015- 1294-0	MATLAB	 - 2D - Maximization or minimization of homogenized material properties - TO of micro-structures to design materials with extreme properties 	 Sensitivity filter; density filter; and sity filter SIMP interpolation Energy-based homogenization method to evaluate effective material property OC update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using images Built upon top88
Educational (multi-scale)	"ConTop2D" and "Con- Top3D" Gao J, Luo Z, Xia L, Gao L (2019) https://doi.org/10.1007/ s00158-019-02323-6	MATLAB	 - 2D and 3D - Compliance minimization tion - Concurrent TO design on micro- and macroscales 	 Sensitivity filter; density filter; density filter Heaviside projection SIMP interpolation Energy-based homogenization method to evaluate effective property OC update scheme 	 Linear elasticity Direct solver Quadrilateral and hexahedral discretization 	 Code attached using texts (users can copy- and-paste the texts to create code files) Partial codes provided Built upon top88 and top3D
Review (multi-scale)	"topRank2" Wu J, Sigmund O, Groen JP (2021) https://doi.org/ 10.1007/s00158-021- 02881-8	MATLAB (Octave incompatible: Error message "nonconform- ant arguments")	 2D Compliance minimization Compliance minimization Homogenization-based TO to design macrostructures using optimal rank-2 micro-structures 	 Sensitivity filter Rank-2 material model to evaluate effective material property OC update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use Built upon top88
Educational (multi- physics)	"Piezo_Actuator" and "Piezo_EnergyHar- vester" Homayouni- Amlashi A, Schlinquer T, Mohand-Ousaid A, Rakotondrabe M (2021) https://doi.org/10.1007/ s00158-020-02726-w	MATLAB (Octave compatible for the code "Piezo_Actuator")	 - 2D - Displacement maximi- zation; minimization of the weighted sum of mechanical and electri- cal energy - TO design of piezoelec- tric plate with actuation and energy harvesting 	 Sensitivity filter; densitivity filter; PEMAP-P (Piezo- electric material with penalization and polari- zation) interpolation OC or MMA update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Require "<i>mmasub.m</i>" and "<i>subsolv.m</i>" for the code "<i>Piezo_EnergyHar-</i> <i>vester</i>" Built upon top88 Provide guidelines for tuning penalization

Table 2 Summary of density-based (SIMP) codes tackling multi-scale and multi-physics problems

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Table 2 (continued)						
Type	Name/References	Environment	Summary and Specialty	Techniques		Usability
				Topology optimization	FE method	
Educational (multi- physics)	"top200EM" Christian- sen RE, Sigmund O (2021a, b) https://doi. org/10.1364/JOSAB. 406048, https://doi.org/ 10.1364/JOSAB.405955	MATLAB; COMSOL (Octave incompatible: Requires "optimop- tions" function)	 - 2D - Maximization of the figure of merit (e.g., electromagnetic field intensity) - To for the inverse design of nano-photonic structures 	 Density filter Heaviside projection Different interpolation schemes depending on the problem at hand Update schemes of gradient-based (e.g., "finincon" in MAT- LAB) and non-gradi- ent-based (e.g., "ga" in MATLAB) optimiz- ers (for comparison purpose) 	- Linear material - Direct solver - Quadrilateral discre- tization	- Code available at https:// www.topopt.mek.dtu.dk - Ready to use (for the MATLAB code) - Need access to COM- SOL (for the COMSOL code)
Research (multi-physics)	Olesen LH, Okkels F, Bruus H (2006) https:// doi.org/10.1002/mme. 1468	FEMLAB (Later known as COMSOL)	 2D Generic objective functions TO design of fluid flow problem 	 No filtering techniques Interpolation for permeability coefficient MMA update scheme 	 Stokes flow Direct solver Quadrilateral or triangular discretization 	 Code attached using texts (users can copy- and-paste the texts to create code files) Require "mmasub.m" and "subsoh.m"
Research (multi-physics)	" <i>chebytop</i> " Evgrafov A (2015) https://doi.org/ 10.1007/s00158-014- 1176-x	MATLAB (Octave incompatible: Requires " <i>ldl</i> " function)	 2D Minimization of dis- sipated energy TO design of fluid flow problem with locally cubically convergence 	 No filtering techniques Interpolation for permeability coefficient Update scheme based on Chebyshev's method 	 Stokes flow Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use Provide and test three strategies for tuning opti- mization parameters
Educational (multi- physics)	"PolyTopFluid" Pereira A., Talischi C, Paulino GH, Menezes IFM, Carvalho MS (2016) https://doi.org/10.1007/ s00158-014-1182-z	MATLAB (Octave incompatible: Requires " <i>TriRep</i> " function)	 - 2D - Minimization of the average pressure drop between the inlet and the outlet; maximization of velocity at prescribed regions - TO design of fluid flow problem 	 No filtering techniques Interpolation for permeability coefficient Option to include design-dependent viscosity OC update scheme 	- Stokes flow - Direct solver - Polygonal discretiza- tion	 Code attached using images (also available at http://paulino.ce.gatech.edu/software.html) Ready to use Built upon PolyTop

Type	Name/References	Environment	Summary and Specialty	Techniques		Usability
				Topology optimization	FE method	
Research (multi-physics)	Jensen KE (2018) https:// doi.org/10.1016/j.compf luid.2018.07.011	MATLAB (Octave com- patible)	 - 2D and 3D - Minimization of viscous dissipation; minimization of the flow velocity at specific locations - Demonstrate that anisotropic mesh adaptation enables a better description of solid domains in TO of flow problems 	 No filtering techniques Interpolation for the Darcy number Anisotropic mesh adaptation OC update scheme; a new steepest descent optimizer for unconstraint reverse flow problem 	- Stokes flow - Direct solver - Polygonal discretiza- tion	 Code available at https:// github.com/KristianE86/ trullekrul Ready to use
Topology optimization is	abbreviated as TO in this tabl	le				

locally cubic convergence, Evgrafov (2015) proposed a new 446 update scheme based on Chebyshey's method to minimize 447 dissipated energy of Stokes flows. The MATLAB code is 448 provided as ESM. Moreover, an educational MATLAB code 449 PolyTopFluid (Pereira et al. 2016), built upon Pol-450 vTop, is developed to handle the optimization problems 451 of minimizing power dissipation or maximizing velocities 452 for Stokes flow at prescribed locations with FE analysis 453 using polygonal finite elements. Jensen (2018) developed 454 a MATLAB code for topology optimization of Stokes flow 455 and demonstrated the advantages of using anisotropic mesh 456 adaptation. All the four studies involving fluid flow topol-457 ogy optimization developed their codes upon the formula-458 tion proposed by Borrvall and Petersson (2003). 459

In addition, design problems considering multiple materi-460 als, reliability, structural buckling, and stress constraint (or 461 objective) have also been tackled using the density-based 462 SIMP method with open-source codes provided, as shown 463 in Table 3. Efforts have been made to develop multi-mate-464 rial topology optimization, which enlarges the design space 465 and is applicable to practical engineering problems. With a 466 115-line MATLAB code published as ESM (modified from 467 top88), Tavakoli and Mohseni (2014) developed a multi-468 material topology optimization approach by solving a series 469 of sub-problems with binary materials using the alternative 470 active-phase algorithm. Tavakoli (2014) proposed a new 471 computational algorithm based on a volume constrained 472 Allen-Cahn system to solve multi-material problems with 473 the MATLAB code built upon top88. Although this algo-474 rithm has similarities with the phase-field approach, it uses 475 density-based SIMP interpolation. Thus, we report this 476 paper in the density-based method section. Based on the 477 multi-material formulation and the efficient ZPR (Zhang-478 Paulino-Ramos) update scheme proposed by Zhang et al. 479 (2018), Sanders et al. (2018) developed an educational 480 MATLAB code PolyMat built upon PolyTop, to solve 481 multi-material design problems on 2D polygonal discretiza-482 tion with many volume constraints. 483

Regarding topology optimization problems considering 484 uncertainties, Kharmanda et al. (2004) proposed a simpli-485 fied reliability-based formulation by pre-computing reli-486 ability aspects before topology optimization and provided 487 the MATLAB code (built upon top99) as ESM. Csébfalvi 488 (2017) handled 2D and 3D compliance minimization prob-489 lems with uncertain loading directions via robust topology 490 optimization, in which the expected compliance function is 491 derived analytically. MATLAB codes built upon top88 and 492 top3D are provided. Keshavarzzadeh et al. (2019) devel-493 oped a topology optimization framework considering load-494 ing and geometric uncertainties with multi-resolution FE 495 models to reduce computational cost. In terms of buckling-496 based topology optimization, Ferrari et al. (2021) provided 497 a 250-line educational MATLAB code to handle topology 498

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Table 3 Summary of dens	ity-based (SIMP) codes tack	ding multi-material, reliabili	ty, buckling, and stress-base	ed problems		
Type	Name/References	Environment	Summary and specialty	Techniques		Usability
				Topology optimization	FE method	
Research (multi-material)	"Alternating active-phase algorithm" Tavakoli R,Mohseni SM (2014) https://doi.org/10.1007/ s00158-013-0999-1	MATLAB (Octave incompatible: Requires " <i>invesize</i> " function)	 - 2D - Structural compliance minimization; thermal compliance minimiza- tion - Multimaterial TO by solving a series of binary material optimi- zation sub-problems 	 Sensitivity filter SIMP interpolation Alternating active phase algorithm OC update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use Built upon top88
Research (multi-material)	Tavakoli R (2014) https:// doi.org/10.1016/j.cma. 2014.04.005	MATLAB (Octave com- patible)	 - 2D - Compliance minimization - Multimaterial TO by volume constrained Alten-Cahn system and regularized projected steepest descent method 	 The extended Modica and Mortola approach to avoid topological instability SIMP interpolation The fractional step projected steepest descent method (update scheme) 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using texts (users can copy-and- paste the texts to create code files) Ready to use Built upon top88
Educational (multi- material)	"PolyMat" Sanders ED, Pereira A, Aguilo MA, Paulino GH (2018) https://doi.org/10.1007/ s00158-018-2094-0	MATLAB (Octave incompatible: Requires "rng" function)	 - 2D - Compliance minimization ion - TO design with multiple materials and multiple volume constraints 	 Density filter; sensitiv- ity filter; ZPR (Zhang- Paulino-Ramos) filter SIMP (or RAMP) and DMO (Discrete material optimization) multi-material interpo- lation ZPR update scheme 	 Linear elasticity Direct FE solver Polygonal discretization 	 Code attached using ESM ESM Ready to use Built upon PolyTop
Research (reliability)	"Reliability-based topol- ogy optimization " Kharmanda G,Olhoff N,Mohamed A,Lemaire M (2004) https://doi. org/10.1007/s00158- 003-0322-7	MATLAB	 - 2D - Compliance minimization ition - Integrate reliability constraint in deterministic TO 	 Sensitivity filter SIMP interpolation Simplified reliability constraints OC update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using texts (users can copy-and- paste the texts to create code files) Encounter syntax error when using the attached code Built upon top99
Research (reliability)	Csebfalvi A (2017) https://doi.org/10.3311/ PPci.10214	MATLAB	 - 2D and 3D - Expected compliance minimization - TO of structures cusing analytically determined exact objective functions 	 Sensitivity filter SIMP interpolation Analytical approach to evaluate expected compliance OC update scheme 	 Linear elasticity Direct solver Quadrilateral and hexahedral discretization 	 Code attached using texts (users can copy-and- paste the texts to create code files) Partial codes provided Built upon top88 and top3D

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Table 3 (continued)						
Type	Name/References	Environment	Summary and specialty	Techniques		Usability
				Topology optimization	FE method	
Research (reliability)	" <i>TOPOPT-MR</i> " Kes- havarzzadeh V,Kirby RM,Narayan A (2019) https://doi.org/10.1002/ nme.6063	MATLAB	 - 2D and 3D - Compliance minimization - To considering uncertainty using multi-resolution FE models 	 Density filter Heaviside projection SIMP interpolation OC update scheme 	 Linear elasticity Bifidelity approximation tion Direct solver Quadrilateral and hexahedral discretization 	 Code (2D) available at https://github.com/ vahid28k/Parametric- TOPOPT-Multi-Resol ution Ready to use Built upon top88
Educational (buckling)	"topBuck250" Ferrari F.Sigmund O,Guest JK (2021) https://doi.org/ 10.1007/s00158-021- 02854-x	MATLAB	 - 2D - Maximization of buckling load factors; volume minimization - TO design for problems with linearized buck- ling criteria 	 Density filter Heaviside projection SIMP interpolation Kreisselmeier-Steinhauser aggregation OC or MMA update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using images Built upon top99neo
Research (stress)	" <i>PTOs</i> " and " <i>PTOc</i> " Biyikli E,To AC (2015) https://doi.org/10.1371/ journal.pone.0145041	MATLAB (Octave com- patible)	 2D Compliance minimization; volume minimization; volume minimization with stress constraints A novel TO algorithm: Proportional Topology Optimization (PTO) 	 Density filter SIMP interpolation Proportional TO algorithm (update scheme) 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code available at www. ptomethod.org Ready to use Built upon top88
Educational (stress)	"PolyStress" Gitaldo- Londono O,Paulino GH (2021b) https://doi.org/ 10.1007/s00158-020- 02760-8	MATLAB (Octave com- patible)	 2D 2D Mass minimization TO with local stress constraints handled by the augmented Lagrangian method 	 Density filter SIMP interpolation Augmented Lagrangian method MMA update scheme 	 Nonlinear elasticity Iterative solver Polygonal discretization 	 Code attached using ESM ESM Ready to use Built upon PolyTop
Educational (stress)	Deng H, Vulimiri PS, To AC (2021) arXiv:21040 1210	MATLAB	 - 2D and 3D - Stress minimization - Derivation and explanation for sensitivity the sensitivity analysis of stress-based TO with educational purposes 	 Density filter SIMP interpolation P-norm stress aggregation MMA update scheme 	 Linear elasticity Direct solver Quadrilateral and hexahedral discretization 	- Code not downloadable in June,2021

Topology optimization is abbreviated as TO in this table

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Type	Name/Reference	Environment	Summary and specialty	Techniques		Usability
				Topology optimization	FE method	
Research (local geomet- ric control)	Fernandez E, Collet M, Alarcon P, Bauduin S, Duysinx P (2019) https://doi.org/10.1007/ s00158-019-02313-8	MATLAB	 - 2D and 3D - Structural compliance minimization; thermal compliance minimiza- tion; displacement maximization - Investigate aggregation straggy for maximum straggy for maximum 	 Density filter Heaviside projection SIMP interpolation Local maximum size constraint with specified test regions P-mean or p-norm aggregation strategies MMA undate scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code (2D) attached using texts (users can copy-and-paste the texts to create code files) Partial codes provided Built upon PolyTop
Educational (nonlinear- ity)	"TOGN213" Chen Q, Zhang X, Zhu B (2019) https://doi.org/10.1007/ s00158-018-2138-5	MATLAB interacted with ANSYS parametric design language	 20 Dota constants 20 Diamon constants 2 Compliance minimi- zation; displacement maximization TO with hyperelastic materials and large deformations 	 Density filter Density filter SIMP interpolation Additive hyperelasticity technique to circumvent numerical difficulties under large deformations MMA undate scheme 	 Nonlinear elasticity with large deformations Iterative solver Quadrilateral discre- tization 	 Code attached using images Need access to ANSYS
Research (nonlinearity)	Dunning PD (2020) https://doi.org/10.1007/ s00158-020-02605-4	MATLAB	- 2D - Compliance minimiza- tion; complimentary work minimization; displacement maximi- zation - Investigate the co-rota- tional method to solve geometrically nonlinear TO problems	 Density filter SIMP interpolation MMA update scheme 	 Linear elasticity with large deformations Iterative solver Co-rotational method Co-nonstruct the tangent matrix Quadrilateral discre- tization and 3-node shell element 	 Code attached using images Partial codes provided Built upon top88
Educational (nonlinear- ity)	Zhu B, Zhang X, Li H, Liang J, Wang R, Li H, Nishiwaki S (2021) https://doi.org/10.1007/ s00158-020-02733-x	FreeFEM++	- 2D - Compliance minimiza- tion - TO with large deforma- tions	 Density filter Heaviside projection SIMP interpolation Stored-energy interpolation to circumvent numerical difficulties under large deformations OC update scheme 	- Linear elasticity with large deformations - Iterative solver Triangular discretiza- tion	 Code attached using images Provide a strategy to overcome the nonconver- gence problem
Research (dynamics)	"SMC" Martin A, Deier- lein GG (2020) https:// doi.org/10.1016/j.engst ruct.2020.110717	MATLAB	 - 2D and 3D - Sum of modal compliances (SMC) minimization - Dynamic topology optimization using modal decomposition 	 Density filter SIMP interpolation OC update scheme 	 Linear elasticity Modal response spectrum analysis Direct solver Polygonal discretization 	 Code (2D) attached using ESM Partial codes provided Built upon PolyTop

Table 4 Summary of density-based (SIMP) codes tackling local geometric control, material and geometric nonlinearities, and dynamic problems

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Type	Name/Reference	Environment	Summary and specialty	Techniques		Usability
				Topology optimization	FE method	
Educational (dynamics)	"PolyDyna" Giraldo- Londono O, Paulino GH (2021a) https://doi. org/10.1007/s00158- 021-02859-6	MATLAB (Octave com- patible)	 - 2D - Dynamic compliance - Dynamic compliance minimization; optimi- zation of mean strain energy; minimization of mean squared displace- ment - TO of structures sub- jected to dynamic loads 	 Density filter Heaviside projection SIMP (or RAMP) interpolation "Discretize-then-differentiate" approach to ferentiate" approach to evaluate the sensitivity ZPR update scheme 	 Linear elasticity Direct solver HHT-a method Polygonal discretization 	 Code attached u ESM ESM Ready to use Built upon Poly
Topology optimization is	abbreviated as TO in this ta	ble				

optimization problems with linearized buckling criteria and 499 included stiffness, volume, and buckling load factors either 500 as the objective function or as constraints. This code makes 501 use of the speed-up techniques in top99neo code to ena-502 ble high-efficiency computation. In the area of stress-based 503 topology optimization, Bivikli and To (2015) developed the 504 proportional topology optimization (PTO) method for stress 505 constrained and minimum compliance problems, where the 506 design variables are assigned to elements proportionally to 507 the value of stress or compliance. Two individual MATLAB 508 codes, PTOs and PTOc, are provided, respectively. These 509 codes are built upon top88 with the OC algorithm replaced 510 by the PTO and other modifications to add stress analysis 511 and remove sensitivity analysis. Nevertheless, it should be 512 noted that although the proposed PTO does not employ for-513 mal sensitivity analysis, it uses stress in the optimization 514 update, which is analogous to using gradients for the compli-515 ance problem. Moreover, the use of a fully stressed design 516 strategy does not result in stress optimal designs, as shown 517 in Zhou and Sigmund (2017). Giraldo-Londoño and Paulino 518 (2021b) developed an educational MATLAB code (Poly-519 Stress) built upon PolyTop for topology optimization 520 with many local stress constraints handled by the augmented 521 Lagrangian method. The PolyStress considers both lin-522 ear and nonlinear material properties and provides a library 523 of benchmark problems. Deng et al. (2021) developed a 146-524 line educational MATLAB code for 3D stress-minimization 525 topology optimization and thoroughly discussed the sensitiv-526 ity analysis in the paper. 527

Topology optimization with local geometric control, 528 material and geometric nonlinearities, and structural dynam-529 ics using the density-based SIMP method are summarized 530 in Table 4. Integrating geometric controls into topology 531 optimization allows for designs possessing desired geo-532 metric features. To control maximum member sizes for the 533 optimized designs, Fernández et al. (2019) adopted local 534 geometric constraints that are formulated into a single con-535 straint through different aggregation functions (i.e., p-norm 536 and p-mean functions). A MATLAB code developed upon 537 PolyTop is provided. Another practical design consid-538 eration in topology optimization is material and geometric 539 nonlinearity. Employing the FE analysis module in ANSYS 540 (Ansys Inc. 2021) through APDL (ANSYS parametric 541 design language), Chen et al. (2019) developed a 213-line 542 educational MATLAB code for topology optimization of 543 hyperelastic materials under large deformations. Dunning 544 (2020) adopted a co-rotational method, enabling the tan-545 gent stiffness matrix to be positive definite, and performed 546 topology optimization under large deformations. The authors 547 provided partial MATLAB codes (that can be used to modify 548 top88) for implementations. Zhu et al. (2021) developed 549 an 89-line educational MATLAB code for geometrically 550 nonlinear structural topology optimization implemented in 551



Fig. 4 Evolution of the specialized (SIMP) codes built upon standard codes. (Topology optimization is abbreviated as TO in this figure.)

FreeFEM++ (Hecht 2012) (which is an open-source pro-552 gram platform developed for numerically solving partial 553 differential equations). For dynamic topology optimization 554 problems, Martin and Deierlein (2020) proposed a sum 555 556 dynamic compliance (SDC) method based on modal decomposition. The implementation of the proposed method is 557 developed based on PolyTop, and partial MATLAB code 558 559 (realizing the modal response spectrum analysis) is provided as ESM. Giraldo-Londoño and Paulino (2021a) developed 560 an educational MATLAB code, built upon PolyTop, for 561 dynamic topology optimization using HHT- α method. The 562 code is named PolyDyna and provided using ESM. 563

We close this subsection by summarizing several user 564 experiences on the density-based SIMP codes for specialized 565 problems: (1) Many specialized SIMP codes are built upon 566 the standard SIMP codes reviewed in Sect. 2.1.1, leading to 567 a smooth learning curve for users, particularly for those who 568 have prior experiences with standard SIMP codes. We illus-569 trate this observation in Fig. 4. (2) To avoid confusion, when 570 possible, educational codes are recommended to make use 571 of consistent sensitivity analysis instead of shortcuts, such 572 as fully stressed design rules or neglecting adjoint terms in, 573 574 e.g., buckling problems. (3) Some specialized SIMP codes are provided using nontext format (e.g., image), which is not 575 directly usable (i.e., requiring users to manually retype the 576 codes). (4) Some specialized SIMP codes written in MAT-577 LAB are not compatible with Octave (the compatibility is 578 reported in Tables 2, 3, 4). 579

580 2.1.3 Density-based discrete variable codes

Different from the SIMP material interpolation scheme in
which the design variables are continuous, discrete variable
topology optimization directly tackles the 0-1 design problem with material density being either void or solid. Papers

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on discrete variable approaches that provide open-source 585 codes can be categorized into two classes. The first class 586 constructs the optimization formulation based on integer 587 programming, while the second one drives the optimiza-588 tion process based on an "evolutionary" metaphor, hence 589 the name ESO (evolutionary structural optimization). Devel-590 oped upon the original ESO approach that only removes 591 inefficient material, its bi-directional version (BESO) can 592 evolve the designs by adding and removing material simulta-593 neously. The summary of 6 educational, 5 research, 1 review, 594 and 1 forum discussion papers belonging to these two cat-595 egories is shown in Tables 5 and 6. 596

In terms of the discrete topology optimization using 597 integer programming, Liang and Cheng (2020) developed 598 a 128-line educational MATLAB code that approximates 599 the 0-1 design problem by a sequence of discrete variable 600 sub-programming problems and solves these sub-program-601 ming problems by a Canonical relaxation algorithm. In the 602 proposed formulation, a move limit strategy is employed to 603 achieve a gradual volume reduction, which is derived from 604 the similar essential technique for all ESO/BESO methods. 605 Different from the ESO/BESO methods, the strategy in this 606 paper requires the results to be converged in the intermedi-607 ate volume fractions. Picelli et al. (2021) presented a 101-608 line educational MATLAB code with the implementation 609 of the topology optimization of binary structures (TOBS) 610 method composed of sequential linearization, constraints' 611 relaxation, sensitivity filtering, and an integer programming 612 solver. In this code, the integer programming sub-problems 613 are solved via the branch-and-bound algorithm imple-614 mented in the MATLAB built-in function intlinprog. 615 An alternative optimizer CPLEX©, which is a proprietary 616 optimization package from IBM, is also recommended for 617 a more efficient and robust branch-and-bound implemen-618 tation. Souza et al. (2021) extended the TOBS method to 619

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Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Educational	"DVTOPCRA" Liang Y, Cheng G (2020) https:// doi.org/10.1007/s00158- 019-02396-3	MATLAB (Octave compat- ible)	 2D Compliance minimization Investigate discrete variable topology optimization with sequential integer programming and Canonical relaxation algorithm 	 Sensitivity filter SIMP interpolation (used in sensitivity analysis) Update scheme based on Canonical relaxation algorithm and sequential integer programming 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use
Educational	"tobs101" Picelli R, Sivapuram R, Xie YM (2021) https://doi.org/10. 1007/s00158-020-02719-9	MATLAB (Octave incom- patible: Requires "optim- options" function)	 2D Compliance minimization Propose topology optimi- zation of binary structures (TOBS) method 	 Sensitivity filter SIMP interpolation (used in sensitivity analysis) Update scheme based on integer linear program- ming 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use Built upon top88
Research	Souza B, Yamabe P, Sa L, Ranjbarzadeh S, Picelli R, Silva E (2021) https://doi. org/10.1007/s00158-021- 02910-6	Python; Octave	 - 2D and 3D - Minimization of dis- sipated energy; diodicity optimization problem - Extend the Topology Optimization of Binary Structures (TOBS) for fluid flow design 	 No filtering techniques Interpolation for permeability coefficient Integer linear programming (CPLEX©optimization 	 Stokes flow Implemented in FEniCS Triangular and tetrahedral discretization 	 Code available at http:// github.com/bruno-caldas/ tobs Need access to FEniCS Provide guidance for tuning optimization parameters
					ŝ	

 Table 5
 Summary of density-based discrete variable topology optimization codes using integer programming

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Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Forum discussion	"soft-kill BESO" Huang X, Xie YM (2010) https:// doi.org/10.1007/s00158- 010-0487-9	MATLAB	 2D Compliance minimization Compliance minimization Response critical comments of BESO by comparing "soft-kill" BESO and the SIMP method 	 Sensitivity filter Average historical sensitivities BESO update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using images Built upon top99
Research	Zhou S, Cadman J, Chen Y, Li W, Xie YM, Huang X, Appleyard R, Sun G, Li Q (2012) https://doi. org/10.1016/j.ijheatmass transfer.2012.08.028	MATLAB	 - 2D and 3D - Minimization of difference between effective and target transport properties - BESO to design material unit cells with target transport properties (e.g., conductivity) 	 Sensitivity filter Average historical sensitivities BESO update scheme Homogenization method based on asymptotic analysis to evaluate effective properties 	 Linear material Direct solver Quadrilateral and hexa- hedral discretization 	- Code (2D) attached using images
Educational	Zuo ZH, Xie YM (2015) https://doi.org/10.1016/j. advengsoft.2015.02.006	Python	 - 3D - Compliance minimization - BESO code communicating with ABAQUS (as a FE solver) 	 Sensitivity filter Average historical sensitivities BESO update scheme 	 Linear elasticity Direct solver Hexahedral discretization 	 Code available at https:// www.isg.rmit.edu.au Need access to ABAQUS
Educational	" <i>sera</i> " Loyola RA, Querin OM, Jimenez AG, Gor- doa CA (2018) https:// doi.org/10.1007/s00158- 018-1939-x	MATLAB (Octave com- patible)	 2D Compliance minimi- zation; displacement maximization Sequential element rejection and admission (SERA) method devel- oped upon BESO 	 Sensitivity filter Define "virtual material" to avoid using intermedi- ate densities SERA algorithm (update scheme) 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using texts (users can copy-and-paste the texts to create code files) Ready to use Progression, smoothing and material redistribution ratios may need adjust- ment for stable conver- gence
Review	"esoL" and "esoX" Xia L, Xia Q, Huang X, Xie YM (2018) https://doi. org/10.1007/s11831-016- 9203-2	MATLAB	 - 2D - Compliance minimization or tion; maximization of homogemized material properties inzed material properties and designs of structures and material microstructures 	 Sensitivity filter Average historical sensitivities BESO update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using images Built upon top88

Table 6 Summary of density-based discrete variable topology optimization codes using the ESO/BESO methods

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Table 6 (continu	led)					
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Research	"ETO" Da D, Xia L, Li G, Huang X (2018) https:// doi.org/10.1007/s00158- 017-1846-6	MATLAB	 - 2D and 3D - Compliance minimization; natural frequency maximization - Propose the evolutionary topology optimization (ETO) method to optimize structures with smoothed boundary representation using level-set functions 	 Sensitivity filter Average historical sensitivities sitivities Level set function constructed based on the nodal sensitivity numbers ETO update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code (2D) attached using images Built upon top88
Educational	" <i>DER-BESO</i> " Lin H, Xu A, Misra A, Zhao R (2020) https://doi.org/ 10.1007/s00158-020- 02588-2	ANSYS parametric design language	 2D and 3D Compliance minimization BESO with dynamic evaluation rate strategy 	 Sensitivity filter Average historical sensitivities BESO update scheme with dynamic evolution rate strategy 	 Linear elasticity Direct solver Quadrilateral and hexahedral discretization 	 Code (2D) attached using images Need access to ANSYS
Research	".SEMDOT" Fu YF, Rolfe B, Chiu LNS, Wang Y, Huang X, Ghabraie K (2020) https://doi.org/10. 1016/j.advengsoft.2020. 102921	MATLAB	 2D Compliance minimization Compliance minimization Elemental volume fractions based Smooth- Edged Material Distribution for Optimizing Topology (SEMDOT) 	 Multiple filtering steps: Elemental volume fraction filter and heuristic filter Heaviside smooth function MMA update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using images Require "<i>mmasub.m</i>" and "<i>subsoh.m</i>" Built upon top88 and soft-kill BESO
Educational	"TOP_Geo_Non" Han Y, Xu B, Liu Y (2021b) https://doi.org/10.1007/ s00158-020-02816-9	MATLAB	 2D Compliance minimiza- tion BESO for geometrically nonlinear problems 	 Sensitivity filter Average historical sensitivities BESO update scheme 	 Linear elasticity under large deformations Iterative solver Quadrilateral discretization 	 Code attached using images
Research	"Soft_BESO_HFM" Han H, Guo Y, Chen S, Liu Z (2021a) https://doi.org/ 10.1007/s00158-020- 02771-5	MATLAB (Octave com- patible)	 - 2D - Compliance minimiza- tion - BESO with hole-filling method to achieve better control of the topological characteristics of opti- mized designs 	 Sensitivity filter Average historical sensitivities Average historical sensitivities Digital Gauss-Bonnet formula to count the number of holes in design domains Hole-filling method to control the existence of holes BESO update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use Built upon Soft-BESO MATLAB code available at https://www.isg.rmit. edu.au

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handle fluid flow problems and provided a MATLAB code,
in which FE analysis is performed using FEniCS (Langtangen and Logg 2017) and design variables are updated via the
CPLEX©optimizer.

ESO/BESO approaches are based on the concept of 624 gradual removal and/or addition of materials in the design 625 domain, which naturally fall into the discrete variable 626 category. Huang and Xie (2010) developed a "soft-kill" 627 BESO method ("soft-kill" means that inefficient elements 628 are not completely removed and remain as fictitious 629 void elements) implemented in a MATLAB code and 630 compared with the results generated through the SIMP 631 method. Zhou et al. (2012) extended the "soft-kill" BESO 632 method to design targeting effective transport proper-633 ties (e.g., conductivity) and provided a MATLAB code 634 handling both 2D and 3D problems. Zuo and Xie (2015) 635 developed a 100-line educational Python code interfac-636 ing with ABAQUS (ABAQUS Inc. 2021) to topologi-637 cally optimize 3D structures using the "soft-kill" BESO 638 method. With the similar idea of removing and adding 639 material in elements, Loyola et al. (2018) developed a 640 sequential element rejection and admission (SERA) 641 method, as an improved version of BESO by introduc-642 ing the concept of "virtual material". A MATLAB code 643 is provided for educational purposes in that paper. Xia 644 et al. (2018) developed two MATLAB codes (named 645 as esoL and esoX) to generate benchmark designs of 646 structures and material micro-structures, respectively. 647 The two codes are built upon top88 and can be used as 648 standard codes suitable for beginners to study the ESO/ 649 BESO method. To achieve smooth boundary representa-650 tions of continuum structures, Da et al. (2018) adopted 651 the level-set function to determine the structural topology 652 with smooth boundary representation and proposed an 653 evolutionary topology optimization (ETO) method based 654 on the conventional BESO method. The corresponding 655 MATLAB code, named as ETO, is built upon top88 and 656 provided in the Appendix. More recently, Lin et al. (2020) 657 conducted BESO with dynamic evolution rate in both 658 2D and 3D and presented an implementation (named as 659 DER-BESO) using ANSYS parametric design languages 660 in which the FE analysis is conducted in ANSYS (Ansys 661 Inc. 2021), which enhances the usability by avoiding 662 sequential executions between the optimization program 663 and the FE analysis software. Fu et al. (2020) proposed an 664 elemental volume fraction-based optimization framework 665 named smooth-edged material distribution for optimiz-666 ing topology, where the elemental volume fractions are 667 determined by densities at grid points. A MATLAB code 668 (SEMDOT) based on the proposed framework is provided 669 for educational purposes. We note that the framework 670 is developed based on both the SIMP approach and the 671 ETO method (using a BESO-based optimizer). To avoid 672

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a repeated review, we present the paper only in this sec-673 tion. Han et al. (2021b) developed a 137-line educational 674 MATLAB code to handle geometrically nonlinear prob-675 lems via the BESO method. To enable controllable topo-676 logical characteristics of optimized designs generated 677 from the BESO method, Han et al. (2021a) proposed a 678 hole-filing method and topological constraints to limit 679 the maximum number of holes in the optimized designs. 680 A MATLAB code built upon top88 is provided in the 681 paper. 682

Our user experience with the codes using density-based 683 discrete variable topology optimization is summarized as 684 follows: (1) Some codes are provided as nontext format 685 (e.g., image), which is not directly usable (requiring users 686 to manually retype the codes). (2) Some MATLAB codes 687 require additional functions to be compatible with Octave. 688 (3) For ESO/BESO methods, we recommend beginners to 689 learn and use the basic codes as a start. 690

2.2 Level-set and other differential equation-driven 691 approaches 692

Educational work associated with topology optimization employing level-set and other differential equation-driven approaches is reviewed in this subsection, including 10 educational papers and 2 research papers. 696

In the level-set method, the structure is implicitly represented by a moving boundary of a scalar function (i.e., levelset function). The motion of boundaries is tracked with the notion of a velocity field that leads to change of boundary shape. The level-set function used to define the material, void, and interface is shown as follows: 700

$$\Phi(x) > 0; \quad x \in \Omega$$
⁷⁰³

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$$\Phi(\mathbf{x}) = 0; \quad \mathbf{x} \in \partial\Omega \tag{4}$$

$$\Phi(\mathbf{x}) < 0; \quad \mathbf{x} \in D \setminus \Omega,$$

where $\Phi(\mathbf{x})$ is the level-set function, *D* is the design domain, Ω is the material domain, $D \setminus \Omega$ is the void domain, and $\partial \Omega$ is the material interface. 705 706 707 708

Traditionally, in the level-set-based topology optimization, the level-set function is updated via the solution of the Hamilton–Jacobi equation (Osher and Sethian 1988; Osher and Fedkiw 2006; Wang et al. 2003), which is formulated by taking derivative on both sides of the boundary equation as (Sigmund and Maute 2013), 713

$$\frac{\partial \boldsymbol{\Phi}}{\partial t} + V |\nabla \boldsymbol{\Phi}| = 0, \tag{5}$$

where t is a pseudo time representing the evolution during the optimization process, V is the velocity function determining the motion of the geometric boundary, which 718

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is dependent on the shape derivative of the optimization
objective. To improve the numerical stability, regularize the
level-set function, and to introduce holes inside the domain,
the general Hamilton–Jacobi equation can be augmented by
diffusive and reaction terms as follows (Sigmund and Maute
2013),

⁷²⁵
$$\frac{\partial \Phi}{\partial t} + V |\nabla \Phi| - \mathscr{D}(\Phi) - \mathscr{R}(\Phi) = 0.$$
 (6)
⁷²⁶

The above equation is known as the generalized Hamilton–Jacobi equation, where $\mathscr{D}(\boldsymbol{\Phi})$ is the diffusive operator smoothing the level-set field, and $\mathscr{R}(\boldsymbol{\Phi})$ is the reactive term allowing for the nucleation of holes.

731 2.2.1 Level-set methods

In this subsection, we review the educational work dedi-732 cated to developing topology optimization codes using 733 level-set methods, including 4 educational papers and 734 2 research papers (as shown in Table 7). Challis (2010) 735 developed a discrete level-set-based topology optimiza-736 tion code (built upon the framework of density-based 737 code top99). In this work, the reaction term driven by 738 the topological derivative of the optimization objective 739 is included to generate holes. An upwind finite differ-740 ence scheme is utilized to solve the evolution equation. 741 Laurain (2018) developed a FEniCS code for topology 742 optimization based on the level-set method, where the 743 Hamilton-Jacobi equation is solved via a forward Euler 744 time discretization. Facilitated by the straightforward 745 implementation of variational formulations using FEn-746 iCS, a distributed shape derivative is directly employed 747 to compute a descent direction for the design objective. 748 Chung et al. (2019) implemented both the density-based 749 (SIMP method) and level-set-based topology optimization 750 using OpenMDAO (Gray et al. 2019), which is an open-751 source multidisciplinary design optimization platform 752 with a modular architecture. In the implementation of the 753 level-set method, the boundary is updated based on the 754 solution of the Hamilton-Jacobi equation. Taking advan-755 tage of the modularity, this framework can be easily reused 756 or reconfigured, in which the reusability is exemplified by 757 using pre-existing components to implement a new topol-758 ogy optimization formulation, and the reconfigurability is 759 demonstrated by showing that the filtering can be easily 760 changed via modifying only a few lines of codes. Alter-761 native to directly solving the Hamilton-Jacobi equation, 762 Wei et al. (2018) developed an 88-line MATLAB code 763 using the parameterized level-set method (PLSM), where 764 the level-set function is interpolated by a linear combina-765 tion of radial basis functions (RBFs) and coefficients, and 766 the parameterized coefficients at grid points are updated 767

during the optimization process. The first-order forward 768 Euler's method is employed to solve the evolution equa-769 tion numerically. Liu et al. (2019) developed a subdomain 770 parameterized level-set topology optimization framework 771 using RBFs, where the global design domain is divided 772 into a number of subdomains. In this way, the parameteri-773 zation and evolution of level-set functions can be con-774 ducted in each subdomain separately. The effects of dif-775 ferent RBF types, connectivity types of micro-structures, 776 and subdomain size on the final optimized results were 777 investigated. The 2D MATLAB implementation is pro-778 vided as ESM. Andreasen et al. (2020) proposed a crisp 779 interface level-set topology optimization approach using 780 the cut element method. This study also illustrated the 781 similarities and connections between the density field and 782 the level-set field. Accordingly, the level-set formulation 783 is established based on the density-based representation. 784 In this case, the techniques of Heaviside projection (Wang 785 et al. 2011) and MMA update scheme (Svanberg 1987) 786 can be used for the level-set optimization approach, while 787 the main differences lie in the modifications of FE and 788 sensitivity analyses. 789

2.2.2 Other differential equation-driven approaches

In addition to the classical level-set approaches discussed in the preceding subsection, there are other differential equation-driven approaches (with a total of 6 educational papers) employing topological derivatives to generate the design. A brief summary is shown in Table 8.

The first four articles in Table 8 make use of the reaction-diffusion approach. In this approach, the convective term $V|\nabla \Phi|$ in the Hamilton–Jacobi equation (Eq. 6) is not included, and only the reaction term is employed to update the level-set function. In Yamada et al. (2010), the reaction term is formulated as a factor α multiplying the derivative of the objective functional, as shown below:

$$\frac{\partial \Phi(\mathbf{x})}{\partial t} = -\alpha \frac{\partial J}{\partial \Phi},\tag{7}$$

where the objective functional J is defined as the summa-805 tion of the elastic energy and the fictitious interfacial energy 806 (Yamada et al. 2010), in which a regularization parameter 807 representing the relative ratio between the fictitious interfa-808 cial energy and the elastic energy is introduced to realize a 809 flexible control of the geometrical complexity of optimized 810 structures. It is worth noting that whether this approach 811 still belongs to the level-set method is debatable since it 812 no longer employs the shape derivative information (Sig-813 mund and Maute 2013). Following the work of Yamada 814 et al. (2010), Otomori et al. (2015) developed a ready-to-815 use MATLAB code (i.e., levelset88) implementing 816

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Table 7 Sum	ımary of level-set method topo	ology optimization codes				
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Educational	"top_levelser" Challis VJ (2010) https://doi.org/10. 1007/s00158-009-0430-0	MATLAB (Octave compat- ible)	 2D Compliance minimization A discrete level-set topology optimization code inspired by top99 	 Discretization of the level-set function Update level-set functions solving Hamilton–Jacobi equation with shape sensitivity and topological sensitivity Reinitialization of level- set functions is required 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use Built upon top99 Provide guidelines for tuning parameters Can be used alongside top99 of the SIMP method to demonstrate similarities and differences between these two approaches
Educational	Laurain A (2018) https:// doi.org/10.1007/s00158- 018-1950-2	FEniCS (Python)	 - 2D - Compliance minimization - A FEniCS code (written in Python) for structural optimization based on the level-set method 	 Update level-set functions solving Hamilton-Jacobi equation Use the distributed shape derivative to compute a descent direction for the compliance 	 Linear elasticity Triangular discretization 	 Code attached using ESM Need access to FEniCS A step-by-step implementation is provided
Educational	Chung H, Hwang JT, Gray JS, Kim HA (2019) https://doi.org/10.1007/ s00158-019-02209-7	OpenMDAO	 2D Compliance minimization A modular paradigm for topology optimization using OpenMDAO 	 Density-based method: Density filter SIMP interpolation Level-set method: Update level-set functions solving Hamilton-Jacobi equation Sequential Quadratic Programming (SLSQP) from "SciPy" optimization library 	 Linear elasticity Quadrilateral discretization 	 Code available at https:// github.com/chungh6y/ openmdao_TopOpt Need access to OpenM- DAO
Educational	" <i>TOPRBF</i> " Wei P, Li Z, Li X, Wang MY (2018) https://doi.org/10.1007/ s00158-018-1904-8	MATLAB (Octave compat- ible)	 2D Compliance minimization Compliance minimization A code for the parameter- ized level-set method- based topology optimiza- tion using radial basis functions (RBFs) 	 Parametrization: A level- set function is decoupled by a linear combination of a set of RBFs and coef- ficients Evolution (updating) scheme: First-order for- ward Euler's method Approximate re-initializa- tion scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using ESM Ready to use Built upon top88 Provide guidelines for tuning parameters

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Table 7 (coi	ntinued)					
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Research	"Sub_LSM" Liu H, Zong H, Tian Y, Ma Q, Wang MY (2019) https://doi. org/10.1007/s00158-019- 02318-3	MATLAB (Octave compat- ible)	 - 2D and 3D - Compliance minimization - A subdomain parameter- ized level-set topology optimization framework using radial basis func- tions (RBFs) 	 Parameterized subdomain level set functions using RBFs Update level-set functions in each subdomain sepa- rately and independently 	 Linear elasticity Direct solver Quadrilateral discretization Multi-node extended multi-scale FE method for the 3D layered cellular structures optimization 	 Code (2D) attached using ESM Ready to use Built upon TOPRBF Investigate effects of RBF types of microstructures, and subdomain size on the final optimized results
Research	"CurTopOpr" Andreasen CS, Elingaard MO, Aage N (2020) https://doi.org/ 10.1007/s00158-020- 02527-1	MATLAB (Octave incom- patible: ' <i>GeometricCo-</i> <i>nstrainthuit</i> ' undefined)	 - 2D - Compliance minimization; displacement maximization - A crisp interface level-set optimization approach using a cut element method based on the ingredients from the density method 	- Heaviside projection - MMA update scheme	 Linear elasticity Direct solver Quadrilateral discretization for background mesh; triangular discre- tization for cut elements 	 Code available at www. topopt.dtu.dk. Ready to use Provide guidelines for tuning parameters
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Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Educational	"levelser88" Otomori M, Yamada T, Izui K, Nishi- waki (2015) https://doi. org/10.1007/s00158-014- 1190-z	MATLAB	 - 2D - Compliance minimization - Using a reaction-diffusion equation to update level-set functions 	 Discretization of the level-set function Update level-set functions using reaction-diffusion equation with topological sensitivity 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using images Provide guidelines for tuning parameters Built upon top88
Educational	"filter_based_levelset" Yaghmaei M, Ghoddosian A, Khatibi MM (2020) https://doi.org/10.1007/ s00158-020-02540-4	MATLAB	 - 2D - Total potential energy minimization; displace- ment maximization - A new level-set topol- ogy optimization method based on the filtration of the level-set function 	 Filtered level-set func- tion: "<i>imfilter</i>" Level-set function penali- zation Modified ALM update formula for Lagrange multiplier 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using images Built upon levelset88
Educational	Liu Z, Korvink JG, Huang R (2005) https://doi.org/ 10.1007/s00158-004- 0503-z	FEMLAB (Later known as COMSOL)	 2D Compliance minimization A procedure implementing level-set-based topology optimization using the FEMLAB package 	 Update level-set functions using reaction-diffusion equation 	 Linear elasticity Linear solver Triangular discretization 	 Code is not downloadable in July, 2021
Educational	Kim C, Jung M, Yamada T, Nishiwaki S, Yoo J (2020) https://doi.org/10.1007/ s00158-020-02498-3	FreeFEM++	 2D Compliance minimization An educational paper for reaction-diffusion equation based topology optimization 	 Laplacian in the diffusion term (in update scheme) for filtering function SIMP interpolation Reaction-diffusion equa- tion based update scheme 	 Linear elasticity Direct solver Triangular discretization 	 Code available at http://ssd. yonsei.ac.kr Need access to FreeFEM++
Educational	"UNVARTOP" Yago D, Cante J, Lloberas-Valls O, Oli ver J (2021) https://doi. org/10.1007/s00158-020- 02722-0	MATLAB (Octave compat- ible)	 - 2D - Compliance minimization; displacement maximiza- tion; multi-load compliance minimization - Implementation in MAT- LAB of the unsmooth varia- tional topology optimization approach (UNVARTOP) 	 Laplacian regularization filter No material interpolation Update scheme: cutting and bisection algorithm 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code available at https:// github.com/DanielYago/ UNVARTOP Ready to use
Educational	"ParetoOptimalTracing" Suresh K (2010) https:// doi.org/10.1007/s00158- 010-0534-6	MATLAB (Octave incompatible: ' <i>contours</i> ' undefined)	 2D Compliance-related multi-objective problem A compact MATLAB code for generating Pareto-optimal topologies 	 Topological sensitivity field filter No material interpolation Use Pareto-Frontier tracing algorithm to determine Pareto-optimal topologies 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code available at www. mathworks.com/matlabcent ral/fileexchange/ Ready to use Partially based on top99

A comprehensive review of educational articles on structural and multidisciplinary...



Fig. 5 Evolution of the level-set-based codes built upon standard codes

the topology optimization driven by the reaction-diffusion 817 equation, in which the topological derivative of the compli-818 ance minimization problem is formulated. The effect of the 819 regularization parameter on the geometrical complexity was 820 examined via numerical examples. Instead of solving a set 821 of linear equations to adjust the complexity of the configura-822 tion, Yaghmaei et al. (2020) developed a method using the 823 824 filtration of the level-set function to control the optimized configuration, making the optimization process computa-825 tionally efficient. The total potential energy minimization 826 827 and compliant mechanism problems were investigated, and the corresponding topological derivatives were derived to 828 measure the sensitivity of objective function with respect to 829 the domain perturbation. Based on the proposed method, a 830 compact MATLAB code derived from top88 and level-831 set88 is provided for educational purposes. Based on the 832 reaction-diffusion approach, Liu et al. (2005) introduced an 833 educational topology optimization procedure implementing 834 the 2D compliance minimization problem using the FEM-835 LAB (later known as COMSOL), where the reaction-diffu-836 sion equation is handled by a FE solver via the FEMLAB. 837 However, this code is not reachable at present. Kim et al. 838 (2020) implemented the reaction-diffusion equation-driven 839 approach using FreeFEM++ (Hecht 2012), a free and user-840 friendly FE software, enabling high-resolution boundaries 841 842 of the optimized structures using adaptive mesh refinement.

In terms of other educational studies using topologi-843 cal derivatives, Yago et al. (2021) developed a MATLAB 844 code using the unsmooth variational topology optimization 845 (UNVARTOP) method, where a relaxed topological deriva-846 tive is formulated to serve as a directional derivative of the 847 objective function. Based on the concept of topological sen-848 sitivity, Suresh (2010) developed an educational MATLAB 849 code for the multi-objective topology optimization prob-850 851 lems, where the Pareto-frontier tracing algorithm is utilized to determine Pareto-optimal topologies. 852

Based on the review of level-set and other differential equation-driven approaches (Tables 7 and 8), we summarize our observations and recommendations as follows. It is 855 noted that in some studies the introduction of a set of tuning 856 parameters related to different optimization algorithms may 857 cause the results to be sensitive to the change of param-858 eters (see Sect. 7). We recommend that educational papers 859 to offer insights on the impact of these algorithmic tuning 860 parameters on results, and provide instructions on parameter 861 usage. In addition, for codes developed on platforms other 862 than MATLAB/Octave, a step-by-step procedure should be 863 included to ease the learning curve for users. Moreover, a 864 downloadable and editable file format of the code is highly 865 recommended to make it easily attainable for readers. To 866 facilitate the learning process for beginners, we provide an 867 illustrative figure (Fig. 5) demonstrating the evolution of 868 several codes in the level-set-based approach. 869

2.3 Geometric component approaches

Several articles fall into the category of geometric component approaches. This subsection reviews codes in this category, which include 1 educational and 6 research papers.

The first one is the research work proposed by Saxena 874 (2011) about topology optimization using negative masks 875 overlay scheme based on gradient search. In the negative 876 material mask overlay scheme, the material state of a cell 877 is determined by the cumulative effect of a set of circular 878 masks, that is, a cell will be void if the centroid of which 879 is inside a mask. Otherwise, the cell will be solid. In this 880 way, the design variables are defined as the center coordi-881 nates and radii of masks, which consecutively determine 882 the density of cells. The influence of the grid size and 883 features (i.e., number and size) of negative masks were 884 investigated in Saxena (2011). To generate structural 885 designs made of bars, Smith and Norato (2020) devel-886 oped a MATLAB code for the topology optimization of 2D 887 and 3D problems using the geometry projection method. 888 The basic idea behind the geometry projection is to take 889 a high-level parametric description of a given geometric 890

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component and map it onto a pseudo-density field over a design region. Accordingly, the projected density ρ at the point x is defined as the volume fraction of the intersection between a ball of radius r centered at x and a geometric component, namely,

 $\rho\left(\frac{\phi_b(\mathbf{x}, z_b)}{r}\right) = \begin{cases} 0, & \text{if } \phi_b/r < -1\\ \tilde{H}(\phi_b/r), & \text{if } -1 \le \phi_b/r \le 1\\ 1, & \text{if } \phi_b/r > 1, \end{cases}$ (8)

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where $\phi_b(\mathbf{x}, z_b)$ is the signed distance function from \mathbf{x} to the boundary of the component, z_b is the vector of geometric parameters that describes the component, and $\tilde{H}(\phi_b/r)$ is a regularized Heaviside function (detailed formulation can be found in their original paper).

Another topology optimization approach using the 903 discrete geometric components is the MMC (and MMB) 904 method. The MMC method proposed by Guo et al. (2014) 905 aims to conduct topology optimization in an explicit and 906 geometrical way using a set of morphable components. 907 The optimized structural topologies are realized by opti-908 mizing the geometry characteristic parameters, such as 909 shapes, lengths, thickness, orientations, and layouts of the 910 components. In the MMC-based approach, the structural 911 topology is described in the following way: 912

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$$\begin{cases} \phi^{s}(\boldsymbol{x}) > 0, & \text{if } \boldsymbol{x} \in \Omega^{s} \\ \phi^{s}(\boldsymbol{x}) = 0, & \text{if } \boldsymbol{x} \in \partial \Omega^{s} \\ \phi^{s}(\boldsymbol{x}) < 0, & \text{if } \boldsymbol{x} \in D \setminus \Omega^{s}, \end{cases}$$

914

where Ω^s denotes a subset of the prescribed design domain 915 D occupied by n components made of solid materials, and 916 $\phi^{s}(\mathbf{x}) = \max_{i}(\phi_{1}(\mathbf{x}), \dots, \phi_{n}(\mathbf{x}))$ with $\phi_{i}(\mathbf{x})$ being the topol-917 ogy description function representing the geometry of the 918 ith component. Based on the MMC framework, Zhang et al. 919 (2016b) developed a MATLAB code to elaborate the imple-920 mentation of MMC-based topology optimization using the 921 ersatz material model. Compared with the previous work 922 (Guo et al. 2014), the proposed method is capable of han-923 dling components with variable thicknesses by appropriately 924 constructing the topological description functions. Taking 925 advantage of the explicit representation of geometry com-926 ponents, Bai and Zuo (2020) realized the topology optimiza-927 tion of 3D hollow structures via the MMC method, where 928 the hollow components are represented by combining the 929 topology description functions of internal and external com-930 ponents. Recently, Zhao et al. (2021) developed a MATLAB 931 code using MMB to conduct the topology optimization of 932 structures made of 3D hollow bars. In this approach, the 933 geometrical features of the solid bars are first projected 934 onto a fixed grid, where the density of each element can 935 be obtained by a smooth Heaviside approximation of the 936

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distance functions. The hollow bars are then constructed by 937 the Boolean subtraction of two solid bars. Based on three 938 existing geometric components approaches, including the 930 geometry projection, MMC, and moving node approaches 940 (Overvelde 2012), Coniglio et al. (2020) proposed a unified 941 approach named generalized geometry projection that uni-942 fies the three approaches into one formulation. A saturation 943 strategy is proposed for handling numerical issues encoun-944 tered during the geometry assembly process. The MATLAB 945 implementation is provided, and effects of parameters on 946 simulation and optimization are discussed. Based on the 947 graph theory, Xing et al. (2021) developed a novel weighted 948 graph representation-based method for the 2D topology opti-949 mization problem, where a weighted adjacency matrix is 950 proposed to map the graph property, and an improved dif-951 ferential evolution update scheme with a dual self-adaptive 952 mutation operator (DSADE) is employed as the optimizer. 953 The MATLAB code for this method is available at GitHub. 954

A summary of the geometric components-based topology 955 optimization methods is shown in Table 9, including the 956 techniques used in topology optimization and FE analysis 957 procedure. Some issues regarding the usability of the codes 958 are also included. Our user experience of the topology opti-959 mization codes using geometric components approaches is 960 summarized as follows: (1) Some codes are attached using 961 texts. Users can copy-and-paste the texts to create code files. 962 (2) Some of the research papers only provide kernel func-963 tions implementing the proposed method, and readers are 964 recommended to contact the authors to get access to the 965 complete codes. 966

3 Sizing and ground structure approaches

In this section, we review 8 educational, 6 research, and 968 1 industrial application papers (with codes) performing 969 structural optimization using sizing and ground structure 970 approaches. Sizing optimization treats member sizes or 971 parameters (e.g., thickness, twist angle, and diameters) as 972 design variables and optimizes structural performances 973 with topology and shape unchanged. The summary of the 974 sizing optimization codes is shown in Table 10. Li and Cao 975 (2016) developed two educational MATLAB codes for 976 reliability analysis and structural optimization using subset 977 simulation, which is a stochastic simulation procedure for 978 estimating small failure probabilities. The design variables 979 are based on problems to be solved, e.g., diameter or the 980 number of coils in a string design as reported in the paper. 981 Lelièvre et al. (2016) investigated the possible robustness 982 and reliability formulations with multiple educational 983 codes provided in Scilab (a free and open-source software 984 for numerical computations, ESI Group 2021) to deal with 985 uncertainties in structural sizing optimization. The design 986

(9)

variables depend on specific problems, e.g., member 987 length and angle of the bracket structure. Jasa et al. (2018) 988 developed an educational open-source program (Open-989 AeroStruct) within the OpenMDAO framework (Gray 990 et al. 2019), handling low-fidelity aerostructural analysis 991 and sizing optimization of design variables including twist 992 distribution, spar thickness, and platform variables for aer-993 ostructures. Huang et al. (2019) developed an evidence-994 theory-based design optimization considering parametric 995 correlations and provided a corresponding MATLAB 996 code, which is an effective computational tool for the 997 structural reliability design involving epistemic uncertain-998 ties. The design variables are determined by the problems 999 on hand, e.g., height and width of cross sections for a can-1000 tilever beam. Belotti et al. (2021) proposed a multi-domain 1001 approach to optimize the dynamic response of vibrating 1002 linear systems under actuation by varying the values of 1003 lumped masses. The corresponding MATLAB implemen-1004 tations are provided. Inspired by Pareto's principle, Shaqfa 1005 and Beyer (2021) proposed a global optimization approach 1006 and explored its capabilities using 26 standard benchmark 1007 examples with design variables depending on specific 1008 problems. Numerical implementations in C++, Python, 1009 and Octave (MATLAB) are provided for different users. 1010 Using kinematic models to approximate the behavior of 1011 fabrics, Krogh et al. (2021) conducted simulation and opti-1012 mization of the draping of a composite material fabric 1013 onto a mold. The design variables are the origin point 1014 and initial draping direction. Both MATLAB and Python 1015 codes are provided for educational use. Ning (2021) per-1016 formed design optimization of wind turbine blades using 1017 blade element momentum methods (BEM) and gradient-1018 based update scheme. Design variables include the blade 1019 chord distribution, twist distribution, tip-speed ratio, and 1020 the pitch at 80 wind speeds from the cut-in to the cut-out 1021 wind speeds. The code implemented in Julia programming 1022 language is provided. We note that some of the reviewed 1023 papers in sizing optimization adopted relatively general 1024 optimization formulations, which require modifications to 1025 the specific design problems at hand. 1026

The ground structure method (GSM) treats member 1027 sizes, such as the cross-sectional areas of structural mem-1028 bers (e.g., trusses and beams), as design variables. In 1029 addition, because some studies of GSM also optimize the 1030 structural connectivity and layout by completely removing 1031 (and adding) members from the initial ground structure 1032 (e.g., Zhang et al. 2017), GSM is sometimes categorized 1033 as a topology optimization approach. Thus, we separate 1034 the GSM from the other sizing optimization approaches 1035 and review it as an independent sub-category. The basic 1036 optimization formulations (i.e., elastic and plastic design 1037 formulations) of GSM to design minimum volume truss 1038

can be given as (Zegard and Paulino 2014; Bendsøe and 1039 Sigmund 2013): 1040

$$\min_{\mathbf{a}} : V = \mathbf{l}^T \mathbf{a}$$
 1041

s.t. :
$$-\sigma_C \le \sigma_i(\mathbf{a}) \le \sigma_T$$
 if $a_i > 0$ (10)

$$a_i \ge 0$$
 $i = 1, 2, \dots, N_t$
 $\mathbf{Ku}(\mathbf{a}) = \mathbf{F},$

or the limit design form, also termed plastic design, that only requires force equilibrium (i.e., without kinematic compatibility) 1045

1042

1047

$$\min_{\mathbf{a}} : V = \mathbf{l}^{T} \mathbf{a}$$
s.t. $: -\sigma_{C} a_{i} \le n_{i}(\mathbf{a}) \le \sigma_{T} a_{i}$ $i = 1, 2, ..., N_{t}$

$$\mathbf{B}^{T} \mathbf{n}(\mathbf{a}) = \mathbf{F},$$
(11)

respectively. In the formulations, N_{i} is the number of truss 1048 members with index *i* denoting the *i*th truss member; V is 1049 the total volume obtained from the dot product of the length 1050 vector **l** and the cross-section area vector **a** (which is also 1051 the design variable) of the truss. In the equilibriums, \mathbf{F} is the 1052 nodal force vector; K and B are global stiffness and nodal 1053 equilibrium matrices, respectively; u and n are the displace-1054 ment and axial force vectors, respectively. In the constraints, 1055 σ_i, σ_C , and σ_T are evaluated stress of *i*th element, compres-1056 sion stress limit, and tension stress limit, respectively. In 1057 some studies (e.g., Stolpe 2019), the elastic formulation can 1058 be transformed to the one of compliance minimization with 1059 a volume constraint. We note that the reviewed papers, sum-1060 marized in Table 11, use either of the two formulations (i.e., 1061 elastic or plastic design formulations). 1062

With educational purposes, Sokół (2011) developed a 1063 99-line GSM code implemented in Mathematica (Wolf-1064 ram 2021), generating least-weight trusses based on linear 1065 programming. Zegard and Paulino (2014, 2015) developed 1066 GSM to obtain least-weight trusses in both 2D and 3D and 1067 enabled the flexible definition of restriction zones (i.e., geo-1068 metric entities that no bar should intersect), which allows 1069 for the use of GSM with arbitrary (in particular concave) 1070 domain geometries. The corresponding MATLAB codes 1071 named as GRAND (GRound structure ANalysis and Design) 1072 and GRAND3 (GRound structure ANalysis and Design in 1073 3D), respectively, are provided for educational and research 1074 purposes. He et al. (2019) developed an educational 98-line 1075 Python script adopting the adaptive "member adding" 1076 scheme for efficiently solving 2D truss layout optimization 1077 problems considering multiple load cases, joint costs, and 1078 nonconvex domains. Stolpe (2019) tackled the optimization 1079 of fail-safe performance using the GSM and provided main 1080 CVX codes (CVX is a MATLAB-based modeling system 1081 for convex optimization). Based on the elastic formulation 1082 of GSM (i.e., compliance minimization), Kanno (2020) 1083

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Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Research	"mmos" Saxena A (2011) https://doi.org/10.1007/ s00158-011-0649-4	MATLAB	 2D Compliance minimization; displacement maximization Modeling topology optimization via negative masks to obtain continua using gradient search 	 No filtering technique No material interpolation Update scheme: Material Mask Overlay Scheme (MMOS) 	 Linear elasticity Direct solver Unit Wachspress hexagonal discretization 	 Code attached using texts (users can copy-and-paste the texts to create code files) Encounter syntax error when using the attached code
Educational	"GPTO" Smith H, Norato JA (2020) https://doi.org/ 10.1007/s00158-020- 02552-0	MATLAB	 2D and 3D Compliance minimization A MATLAB code A MATLAB code to perform topology optimization of 2D and 3D structures made of cylindrical bars using geometry projection 	 Regularized Heaviside projection SIMP (or RAMP) inter- polation MATLAB function "Imincon" or MMA update scheme 	 Linear elasticity Direct solver; iterative solver; use of the GPU card to solve the system of linear equations Mesh generation options: 'generate'; 'read-home- made'; 'read-gmsh' 	 Code available at https:// github.com/jnorato/GPTO Require "<i>mmasub.m</i>" and "<i>subsolv.m</i>" A reference manual with a step-by-step tutorial is pro- vided to reproduce the first example in this paper
Research	"MMC188" Zhang W, Yuan J, Zhang J, Guo X (2016) https://doi.org/10.1007/ s00158-015-1372-3	MATLAB	 2D Compliance minimization A new topology optimization approach based on the moving morphable components (MMC) method 	 No filtering technique Ersatz material model MMA update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code attached using texts (users can copy-and-paste the texts to create code files) Require "mmasub.m" and "subsolv.m"
Research	"Hollow MMC" Bai J, Zuo W (2020) https://doi.org/ 10.1007/s00158-019- 02353-0	MATLAB	 - 3D - Compliance minimization - An MMC method to optimize 3D hollow structures 	 No filtering technique Ersatz material model MMA update scheme 	 Linear elasticity Direct solver Hexahedral discretization 	 Code attached using ESM Partial codes provided
Research	" <i>MMB_3D</i> " Zhao Y, Hoang VN, Jang GW, Zuo W (2021) https://doi.org/10. 1016/j.advengsoft.2020. 102955	MATLAB	 - 3D - Compliance minimization - A moving morphable bars (MMB) method to opti- mize 3D hollow structures 	 No filtering technique Material interpolation similar to modified SIMP method MMA update scheme 	 Linear elasticity Direct solver Hexahedral discretization 	 Code attached using texts (users can copy-and-paste the texts to create code files) Require "mmasub.m" and "subsolv.m" Partially based on top3d
Research	"GGP" Coniglio S, Morlier J, Gogu C, Amargier R (2020) https://doi.org/10. 1007/s11831-019-09362-8	MATLAB (Octave incompatible: ' <i>replace</i> ' undefined)	 2D Compliance minimization Compliance minimization Generalized geometry projection (GGP): A uni- fied geometric component topology optimization method for geometry projection, MMC, and moving node approaches 	 No filtering technique Geometric assembly: Saturation strategy MMA update scheme 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code available at https:// github.com/topggp/GGP- Matlab Ready to use Built upon top88 Discuss effects of GGP parameters on simulation and optimization

Table 9 Summary of geometric components/bars topology optimization codes

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Type	Name/Reference	Environment	Summary	Techniques		Usability
				Topology optimization	FE method	
Research	"WGM" Xing J, Xu P, Yao S, Zhao H, Zhao Z, Wang Z (2021) https://doi.org/ 10.1016/j.advengsoft. 2021.102977	MATLAB (Octave compat- ible)	 2D Compliance minimization Compliance minimization A weighted graph representation-based method (WGM) for topol- ogy optimization 	 No filtering technique Weighted adjacency matrix Differential evolution update scheme with a dual self-adaptive muta- tion operator (DSADE) 	 Linear elasticity Direct solver Quadrilateral discretization 	 Code available at https://github.com/CSUxingjie/WGMAlgorithm Ready to use Partially based on top99
		8				

investigated three approaches for robust design optimiza-1084 tion, i.e., worst-case optimization, discrepancy minimization 1085 (namely, minimizing the gap between the worst-case and 1086 nominal compliance values), and variance minimization. 1087 An educational MATLAB code is provided in this paper. 1088 Adopting GSM and Wang tiling assembly formalism, Tybu-1089 rec et al. (2021) performed a concurrent optimization of both 1090 truss modules topologies and their macroscopic assembly. 1091 A MATLAB code is provided for result reproduction. We 1092 note that, in addition to having different educational/research 1093 purposes, many of the reviewed papers using GSM cast their 1094 formulations as linear or semidefinite programming prob-1095 lems, which can be solved efficiently using existing optimi-1096 zation tools. 1097

To conclude this section, we summarize the user experi-1098 ence for the codes of sizing and ground structure approaches: 1099 (1) The sizing optimization codes are typically independent 1100 of each other in terms of target problems, employed algo-1101 rithms, and implementation environment and style. (2) Most 1102 codes attached in the papers using sizing and ground struc-1103 ture approaches are directly downloadable (e.g., attached as 1104 ESM) and ready-to-use. 1105

4 Shape optimization

The third category of SMO is shape optimization, which 1107 refers to optimizing the structural shape by only varying the 1108 boundary of the structural domain (i.e., no hole is created 1109 or removed from the structural domain). In this section, 5 1110 educational and 1 research papers for shape optimization 1111 problems are reviewed, which are compiled in Table 12. In 1112 order to solve the governed PDEs of the state equations effi-1113 ciently, most of those papers leverage existing open-source 1114 FE software, which can reduce the computational effort for 1115 FE analysis and shape sensitivity analysis. Allaire and Pantz 1116 (2006) demonstrated shape optimization routines for two 1117 classical methods, the boundary variation method and the 1118 homogenization method using FreeFem++. The compli-1119 ance minimization and gripper optimization problems were 1120 exemplified in their work. It is motivated that the proposed 1121 routines can be assigned to graduate students as numerical 1122 homework to motivate the understanding of shape optimiza-1123 tion. Dapogny et al. (2018) developed a FreeFem++ code 1124 for Navier-Stokes fluid design problems using shape opti-1125 mization, aiming to either minimize the dissipated energy 1126 or achieve a targeted velocity profile. Gangl et al. (2021) 1127 conducted the shape optimization using the FE software 1128 package NGSolve (Schöberl 2014), which can solve a large 1129 number of boundary value problems efficiently, considering 1130 both unconstrained and PDE-constrained cases. Both semi-1131 automatic and fully automatic approaches for calculating 1132 the first- and second-order shape derivatives are presented 1133

1106

Table 9 (continued)

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Table 10 Summary	of sizing optimization codes					
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Optimization	FE method	
Educational	Li HS, Cao ZJ (2016) https://doi.org/10.1007/ s00158-016-1414-5	MATLAB (Octave com- patible)	 - 2D - Generic objective function - Generic objective function - Design variables depend on specific problems (e.g., wire diameter, and the number of active coils of a string design) - Relia bility analysis and structural optimization based on subset simulation 	 Subset simulation Sample and update based on Markov chain Monte Carlo 	- Linear equilibrium - Direct solver - Frame or spring ele- ment	 Code available at https:// sites.google.com/site/ rasosubsim/ Ready to use
Educational	Lelievre N, Beaurepaire P, Mattrand C, Gayton N, Otsmane A (2016) https://doi.org/10.1007/ s00158-016-1556-5	Scilab	 -2D - Generic objective function - Generic objective function - Design variables depend on specific problems (e.g., member length or angle of a bracket structure) - Investigate possible sizing optimization formulations incorporating reliability 	 Signal-to-noise-ratio to measure the robustness Monte Carlo simulation Update scheme based on Nelder-Mead algorithm 	- N/A (analytical solution)	- Code attached using ESM
Educational	"OpenAeroStruct" Jasa JP, Hwang JT, Martins JRRA (2018) https:// doi.org/10.1007/s00158- 018-1912-8	Python	 1D - Generic objective func- tion - Design variables are twist distribution, spar thickness distribution, and platform variables - Develop a low-fidelity aerostructural analysis and optimization tool within the OpenMDAO framework 	 Coupled adjoint method to compute derivatives Breguet range equation to compute the fuel burn Update scheme based on sequential quadratic programming 	 Linear equilibrium Direct solver Vortex lattice method Beam elements 	 Code available at https:// github.com/mdolab/ openaerostruct

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Table 10 (continued)						
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Optimization	FE method	
Research	Huang ZL, Jiang C, Zhang Z, Zhang X, Yang TG (2019) https://doi.org/ 10.1007/s00158-019- 02225-7	MATLAB (Octave incom- patible: Syntax error)	 ID, 2D, or 3D Generic objective func- tion Design variables depend on specific problems (e.g., height and width of a beam cross-section) Evidence-theory-based optimization to design structures involving epistemic uncertainties 	 Evidence-theory-based reliability analysis Monte Carlo simulation Sequential quadratic programming 	– Linear equilibrium – Direct solver – Hexahedron element	 Code attached using ESM Ready to use
Industrial application	Belotti R, Richiedei D, Trevisani A (2021) 10.1007/s00158-020- 02709-x	MATLAB	 ID Rank minimization Rank minimization Design variables are the values of the lumped mass Multi-domain optimization of the dynamic response of an underacturated vibrating linear system 	 Semidefinite embedding lemma to solve the rank- minimization optimiza- tion problem 	 Linear time-invariant equilibrium Direct solver Beam element 	 Code attached using images Need access to YALMIP
Research	Shaqfa M, Beyer K (2021) https://doi.org/10.1007/ s00500-021-05853-8	Python, MATLAB, and C++ (Octave compat- ible)	 2D 2D Generic objective func- tion Design variables depend on specific problems (e.g., cross-section areas of truss members) Propose a simple global optimization algorithm inspired by Pareto's principle 	 Pareto-like sequential sampling Monte Carlo sampling 	- N/A (analytical solu- tion)	 Code available at https:// github.com/eesd-epfl/ pareto-optimizer Ready to use
) '	Â	

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Table 10 (continued)						
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Optimization	FE method	
Educational	"KinDrape" Krogh C, Bak BL, Lindgaard E, Olesen AM, Hermansen SM, Broberg PH, Kepler JA, Lund E, Jakobsen J (2021) https://doi.org/ 10.1007/s00158-021- 02925-z	MATLAB and Python (Octave incompatible: Requires " <i>mg</i> " function)	 - 2D - Minimization of the shear angles of the shear angles of the fabric on the mold - Design variables are the origin point and initial draping direction - Simulate and optimize the draping of a composite material fabric onto a mold 	 The kinematic draping algorithm Genetic algorithm 	– N/A (a kinematic model is established)	- Code available at https:// doi.org/10.5281/zenodo. 4316860 - Ready to use
Educational	Ning A (2021) https://doi. org/10.1007/s00158- 021-02883-6	Julia	 ID and 2D Maximization of the annual energy production Design variables are the blade chord distribution, tip-speed ratio, and the pitch at 80 wind speeds from the cut-in wind speed to the cut-out wind speed to the cut-out wind speed to the cut-out mind speed to the cut-out mind speed to the cut-out mind speed to the cut-out wind speed to the cut-out mind speed to the cut-out wind speed to the cut-out the wind speed to the cut-out the speed to the cut-out	 Blade element momen- tum methods Graph coloring tech- nique Sequential quadratic programming 	– N/A (blade element momentum methods are adopted)	- Code available at https:// github.com/byuflowlab/ ning2020-bem

Type	Name/Reference	Environment	Summary	Techniques		Usability
				Optimization/others	FE method	
Research	SokófT (2011) https://doi. org/10.1007/s00158-010- 0557-z	Mathematica	 - 2D - Volume minimization using plastic design formulation - GSM to design least-weight truss 	 Update scheme based on linear programming (e.g., interior point method) 	- Linear equilibrium - Direct solver - Truss element	 Code attached using ESM
Educational	"GRAND" Zegard T, Paulino GH (2014) https://doi. org/10.1007/s00158-014- 1085-z	MATLAB (Octave compat- ible)	 2D Volume minimization Volume design formulation GSM to design leastweight trusses with restriction 	 Enable restriction zones using collision detection algorithms Collinearity check for the generated ground structure Update scheme based on linear programming (e.g., interior point method) 	- Linear equilibrium - Direct solver - Truss element	 Code attached using ESM Ready to use
Research	"GRAND3" Zegard T, Paulino GH (2015) https:// doi.org/10.1007/s00158- 015-1284-2	MATLAB (Octave compat- ible)	 - 3D - Volume minimization using plastic design for- mulation - GSM to design least- weight trusses with restric- tion zones 	 Enable restriction zones using collision detection algorithms Collinearity check for the generated ground structure Update scheme based on linear programming (e.g., interior point method) 	- Linear equilibrium - Direct solver - Truss element	 Code attached using ESM Ready to use
Educational	He L, Gilbert M, Song X (2019) https://doi.org/10. 1007/s00158-019-02226-6	Python	 2D Volume minimization using plastic design for- mulation GSM to design least- weight trusses with adaptive "member adding" scheme 	 Adaptive "member adding" scheme based on "column generation" approach Notional joint cost penal- izing short members Update scheme based on linear programming (e.g., interior point method) 	- Linear equilibrium - Direct solver - Truss element	 Code attached using ESM
Research	Stolpe M (2019) https://doi. org/10.1007/s00158-019- 02295-7	MATLAB	 2D Compliance minimiza- tion using elastic design formulation GSM to design fail-safe trusses using the working- set algorithm 	 Member damage or degra- dation failure model Working-set algorithm based on solving a sequence of convex relaxa- tions Update scheme based on semidefinite program- ming (e.g., interior point method) 	- Linear equilibrium - Direct solver - Truss element	 Code attached using texts (users can copy-and-paste the texts to create code files) Partial CVX codes provided

 Table 11
 Summary of ground structure method codes

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Table 11 (co	ntinued)					
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Optimization/others	FE method	
Educational	Kanno Y (2020) https://doi. org/10.1007/s00158-020- 02503-9	MATLAB (Octave incompat- ible: Syntax error)	 2D Worst-case compliance minimization; the discrepancy minimization; the variance minimization; the variance minimization; the variance minimization (using elastic design formulation) Investigate the approaches of robust truss optimization using GSM 	 Difference-of-convex algorithm Update scheme based on semidefinite program- ming (e.g., interior point method) 	– Linear equilibrium – Direct solver – Truss element	 Code available at https:// github.com/ykanno22/relat ive_robust/ Ready to use
Research	Tyburec M, Zeman J, Doskar M, Kruzık M, Leps M (2021) https://doi.org/10. 1007/s00158-020-02744-8	MATLAB	 - 2D - Compliance minimization for truss using elastic design formulation; minimization of the weighted average of the complementary strain energies for multiple load cases - Concurrent design truss modules topologies (using GSM) and their macrossopic assembly 	 Wang tiling formalism to encode macroscopic assembly Bilevel optimization strategy Second-order cone pro- gramming for the lower- level truss design problem Genetic algorithm for the upper-level assembly problem 	 Linear equilibrium Direct solver Truss element 	 Code available at https:// doi.org/10.5281/zenodo. 3835555 Need access to YALMIP
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Table 12 Sur	mmary of shape optimization	codes				
Type	Name/Reference	Environment	Summary	Techniques		Usability
				Optimization	FE method	
Educational	Allaire G, Pantz O (2006) https://doi.org/10.1007/ s00158-006-0017-y	FreeFem++	 - 2D - Compliance minimization of the tion; maximization of the pressure of the grip on the piece - Showcase shape optimization routines using the FreeFem++ 	 Boundary variation method Homogenization method 	 Linear elasticity PDE solver in FreeFem++ Triangular discretization 	 Code available at http:// www.cmap.polytechnique. fr/~optopo Need access to FreeFem++
Educational	Dapogny C, Frey P, Omnes F, Privat Y (2018) https:// doi.org/10.1007/s00158- 018-2023-2	FreeFem++	 2D Minimization of the dis- sipated energy; minimiza- tion of the discrepancy with a reference FreeFEM++ code to perform shape optimiza- tion of Navier-Stokes flow problem 	- Hadamard boundary vari- ation method for calculat- ing the sensitivity	 Navier-Stokes flow Iterative solver Triangular discretization 	 Code available at https:// github.com/flomnes/optif low Need access to FreeFem++
Educational	Gangl P, Sturm K, Neun- teufel M, Schoberl J (2021) https://doi.org/10. 1007/s00158-020-02742- w	NGSolve	 - 2D and 3D - Generic objective function - Generic objective function - Showcase how to obtain first- and second-order shape derivatives for unconstrained and PDE- constrained shape opti- mization problems using NGSolve 	 Semi-automatic shape differentiation Fully automated shape differentiation 	 Nonlinear elasticity; Maxwell's equations; Helmholtz's equations; PDE solver in NGSolve Triangular and tetrahedral discretization 	 Code attached using ESM Need access to NGSolve
Educational	"OpenFEMflow" Elham A, van Tooren MJ (2021) https://doi.org/10.1007/ s00158-020-02799-7	MATLAB (Octave incompatible: <i>'feature'</i> undefined)	 - 2D - Generic objective function - Discrete adjoint aerody- namic shape optimiza- tion based on symbolic analysis 	- Symbolic analysis	 Computational fluid dynamics Iterative solver Triangular discretization 	 Code available at https:// github.com/mdotubs/OpenF EMflow Ready to use
Educational	Paganini A, Wechsung F (2021) https://doi.org/10. 1007/s00158-020-02813-y	Fireshape	 - 2D and 3D - Compliance minimization of the tion; minimization of the kinetic energy dissipation into heat of a pipe - An automated shape optimization toolbox for Firedrake 	 Moving mesh method Compute adjoint equations and shape derivatives in an automated fashion 	 Linear elasticity; non- linear Navier-Stokes equations Generate the mesh using 'Gmsh' Use solvers and precon- ditioners accessible from PETSc 	 Fireshape available at https://github.com/Fires hape/Fireshape Need access to Fireshape, Firedrake, Gmsh, Rapid Optimization Library, and PETSc

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Research Gptimization FE method Research Ghantasala A, Asl RN, C++ and Python - 2D and 3D - Constrained node-based - Offer detached interface - Code (KratosMultiphysics) Research Research Geiser A, Brodie A, - Generic objective function shape optimization to use external solvers as available at https://github. Papoutsis E, Bletzinger - A framework for simu- using vertex morphing black-box com/KratosMultiphysics/ NU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiphysics/ NU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiphysics/ NU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiphysics/ NU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiphysics/ NU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiphysics/ NU (2021) https://doi - A framework for simu- using vertex morphing black-box com/KratosMultiphysics/ NU (2021) https://doi - A framework for simu- using vertex morphing technigue <th>Research Ghantasala A, Asl RN, C++ and Python - 2D and 3D - Constrained node-based - Offer detached interface - Code (KratosMulti Value) Research Geiser A, Brodie A, - 2D and 3D - Constrained node-based - Offer detached interface - Code (KratosMulti Value) Papoutsis E, Bletzinger - A framework for simu- - A framework for simu- using vertex morphing black-box com/KratosMultiples// Value) NU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiples// Value) 01826-x 01826-x vertex morphing echnique technique - Code (KratosMultiples// ActosMultiples// ActosMultip</th> <th>Type</th> <th>Name/Reference</th> <th>Environment</th> <th>Summary</th> <th>Techniques</th> <th></th> <th>Usability</th>	Research Ghantasala A, Asl RN, C++ and Python - 2D and 3D - Constrained node-based - Offer detached interface - Code (KratosMulti Value) Research Geiser A, Brodie A, - 2D and 3D - Constrained node-based - Offer detached interface - Code (KratosMulti Value) Papoutsis E, Bletzinger - A framework for simu- - A framework for simu- using vertex morphing black-box com/KratosMultiples// Value) NU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiples// Value) 01826-x 01826-x vertex morphing echnique technique - Code (KratosMultiples// ActosMultiples// ActosMultip	Type	Name/Reference	Environment	Summary	Techniques		Usability
ResearchGhantasala A, Asl RN, Geiser A, Brodie A, Geiser A, Brodie A, Bapoutsis E, BletzingerC++ and Python- 2D and 3D - Generic objective function- Constrained node-based shape optimization- Offer detached interface available at https://github.ResearchGeiser A, Brodie A, Generic bletzinger- Generic objective function- Constrained node-based- Offer detached interface to use external solvers as available at https://github.Rapoutsis E, Bletzinger KU (2021) https://doi A framework for simu- using vertex morphingusing vertex morphing black-box- Code (KratosMultiphysics/ kratosNU (2021) https://doi A framework for simu- using vertex morphingusing vertex morphing black-box- Code (KratosMultiphysics/ kratosNU (2021) https://doi A framework for simu- using vertex morphingusing vertex morphing technique- Code (KratosMultiphysics/ kratosNU (2021) https://doi A framework for simu- using vertex morphingusing vertex morphing technique- Code (KratosMultiphysics/ kratosNU (2021) https://doi- A framework for simu- using vertex morphingusing vertex morphing technique- Code (KratosMultiphysics/ kratos	Research Ghantasala A, Asl RN, C++ and Python -2D and 3D -Constrained node-based - Offer detached interface - Code (KratosMulti Geiser A, Brodie A, - Generic objective function shape optimization to use external solvers as available at https:// Papoutsis E, Bletzinger - A framework for simu- using vertex morphing black-box com/KratosMultiplics// KU (2021) https://doi. - A framework for simu- using vertex morphing black-box com/KratosMultiplics/ 01826-x 01826-x vertex morphing echnique technique - Code (KratosMultiplics/					Optimization	FE method	
		Research	Ghantasala A, Asl RN, Geiser A, Brodie A, Papoutsis E, Bletzinger KU (2021) https://doi. org/10.1007/s10957-021- 01826-x	C++ and Python	 - 2D and 3D - Generic objective function - A framework for simulation-based large-scale shape optimization using vertex morphing 	 Constrained node-based shape optimization using vertex morphing technique 	 Offer detached interface to use external solvers as black-box 	 Code (KratosMultiphysics) available at https://github. com/KratosMultiphysics/ Kratos

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in that work. Elham and van Tooren (2021) performed 1134 aerodynamic shape optimization with computational fluid 1135 dynamics simulation based on symbolic analysis and pro-1136 vided a MATLAB code named as OpenFEMflow. Paganini 1137 and Wechsung (2021) introduced an open-source shape 1138 optimization toolbox (Fireshape) built upon the FE 1139 software Firedrake (Rathgeber et al. 2016), which is capa-1140 ble of calculating the shape derivatives automatically. The 1141 Fireshape also allows for the access to PETSc and Rapid 1142 Optimization Library (ROL) to employ their solvers and 1143 optimization algorithms. Another notable shape optimiza-1144 tion approach termed vertex morphing has been developed 1145 by Bletzinger (2014). Using the proposed vertex morphing 1146 approach, Ghantasala et al. (2021) developed a framework 1147 for simulation-based large-scale shape optimization. This 1148 approach has the following characteristics: (a) it mirrors 1149 topology optimization in that all boundary grids move as 1150 independent variables; (b) a filtering function very similar 1151 to that of topology optimization is utilized to guarantee a 1152 smooth and spline-like boundary shape representation. Their 1153 research work is implemented in the large open-source code 1154 KratosMultiphysics. An alternative filter formulation 1155 was presented by Zhou et al. (2018) for the shape optimiza-1156 tion of fluid flow problems. 1157

5 Building blocks for SMO methods

Apart from the development of an integrated topology 1159 optimization framework, a number of papers (8 educa-1160 tional papers, 5 research papers, 1 review paper, and 1 1161 original software publication) contribute to establishing 1162 useful building blocks for various SMO methods such 1163 as mesh generator, FE modeling, design update scheme, 1164 filtering, and post-processing. A brief summary of those 1165 building blocks can be found in Table 13. 1166

For the mesh generator, Talischi et al. (2012a) devel-1167 oped a MATLAB code, named PolyMesher, to generate 1168 polygonal meshes for arbitrary domain geometries. Poly-1169 Mesher is later used in the code PolyTop (Talischi 1170 et al. 2012b) as the mesh generator. For the FE modeling, 1171 Andreassen and Andreasen (2014) developed a self-con-1172 tained MATLAB code on how to determine the effective 1173 properties of 2D composite materials using the numerical 1174 homogenization method. Subsequently, Dong et al. (2019) 1175 developed an educational homogenization code written in 1176 MATLAB for 3D cellular materials. For thermal prob-1177 lems, Beckers and Beckers (2015) developed an educa-1178 tional MATLAB code for performing dual analysis of heat 1179 conduction problems. Tauzowski et al. (2019) introduced 1180 a programming concept, the function object (termed func-1181 tor), for the FE implementation in topology optimization 1182 problems considering elasto-plastic materials. Instead of 1183

using the traditional FE method, Gao et al. (2021) devel-1184 oped a MATLAB framework implementing the isogeomet-1185 ric topology optimization method proposed by Gao et al. 1186 (2019a). Note that although an integrated framework is 1187 provided, we categorize it into the building blocks section 1188 as the main contribution lies in the isogeometric analysis. 1180 For the optimization procedure, Dzierzanowski (2012) 1190 derived formulas of the optimal material distribution for 1191 the compliance minimization problem considering various 1192 material interpolation schemes, and developed MATLAB 1193 codes based on corresponding exact solutions. For design 1194 update schemes, Kumar and Suresh (2021) replaced the 1195 bisection method with the direct method to compute the 1196 Lagrange multiplier in the OC algorithm. A drop-in MAT-1197 LAB implementation of the direct method is provided 1198 in the paper, which can be directly plugged into other 1199 topology optimization codes. For the sensitivity analy-1200 sis, Chandrasekhar et al. (2021) developed a framework 1201 named AuTO to implement automatic differentiation in 1202 topology optimization by employing JAX, a Python library 1203 to compute sensitivities automatically. The usability and 1204 advantage of the AuTO framework are demonstrated by 1205 three standard density-based problems, i.e., compliance 1206 minimization, compliant mechanism, and material design. 1207 To achieve a black-and-white design, Sigmund and Maute 1208 (2013) provided a drop-in MATLAB threshold code snip-1209 pet based on top99 and top88 to map the gray-scale 1210 design obtained from SIMP codes to a discrete design that 1211 satisfies the volume constraint. Huang (2021) incorporated 1212 the floating projection constraint into topology optimiza-1213 tion to seek a smooth or black-and-white design employing 1214 the ersatz material model or a material penalization model. 1215 For the filtering and post-processing, Langelaar (2017) 1216 developed an additive manufacturing filter, AMfilter, 1217 which can be incorporated into the density-based topol-1218 ogy optimization to generate print-ready designs without 1219 additional supports. A 2D MATLAB code implementing 1220 the proposed filter and guidelines for integrating it into 1221 top88 are provided. Zhang et al. (2017) proposed a dis-1222 crete filter scheme for the GSM, which can be applied to 1223 2D and 3D truss optimization to facilitate manufacturabil-1224 ity, allow for the definition of valid structure, and achieve 1225 reduced-order modeling in both the state and optimization 1226 problems. A MATLAB implementation of the proposed 1227 filter operator is provided. To bridge topology optimi-1228 zation and additive manufacturing, Zegard and Paulino 1229 (2016) developed a streamlined procedure for generating 1230 additive-manufacturing-ready file formats (STL, or ste-1231 reolithography) from topology optimized designs. Specifi-1232 cally, a graphical tool (TOPslicer) for the 3D density-1233 based topology optimization is provided as ESM. Recently, 1234 Ibhadode et al. (2021) developed a framework, IbIPP, 1235 in MATLAB to perform 2D topology optimization from 1236

initialization to post-processing. The employment of an 1237 image-based initialization makes it capable of consider-1238 ing arbitrary domains, and the post-processing function 1239 can generate STL file readily for additive manufactur-1240 ing. For the optimization subroutine, adjusted MATLAB 1241 codes (i.e., top88, esoL, and levelset88) for SIMP 1242 (Andreassen et al. 2011), BESO (Xia et al. 2018), and 1243 level-set approaches (Otomori et al. 2015) are provided to 1244 accommodate the IbIPP framework, respectively. 1245

6 Papers with educational values (without 1246 codes) 1247

In addition to articles that provide codes, many educational 1248 papers focus on aspects related to teaching, fundamental 1249 concepts, and interactive applications, which bring invalu-1250 able contributions to the community. This section reviews 1251 papers within the latter category. Three educational arti-1252 cles in structural design and optimization are developed to 1253 explain the classroom teaching experience and suggestions. 1254 Haftka and Jenkins (1998) described the experience of a 1255 classroom project about maximizing the tension strength of 1256 a riveted lap joint based on both analytical and experimen-1257 tal structural optimization. Filomeno Coelho et al. (2014) 1258 presented the project-based learning for form-finding and 1259 structural optimization by describing the teaching experi-1260 ence of a graduate student course and provided guidelines 1261 for developing project-based courses in structural optimiza-1262 tion. Sangree et al. (2015) discussed their efforts in lever-1263 aging topology optimization as a teaching tool and incor-1264 porating it into undergraduate courses to inspire structural 1265 design creativity. Meanwhile, 4 educational papers aim to 1266 explain and discuss fundamental and critical concepts for 1267 structural optimization problems. Stolpe (2010) provided 1268 illustrative examples to discuss some fundamental properties 1269 (e.g., uniqueness of solutions) of structural topology opti-1270 mization. Klarbring (2015) developed a unified structural 1271 optimization framework using state problem functionals as 1272 objective. This paper starts with the master state problem 1273 (i.e., the canonical equations) and then discussed special 1274 cases including linear elasticity, Darcy-Stokes flow, and 1275 pipe flow problems. In terms of shape optimization, Wang 1276 and Kumar (2017) investigated the transient heat conduc-1277 tion problem using isogeometric analysis, and introduced the 1278 numerical implementation of a continuous adjoint method to 1279 conduct the shape sensitivity analysis. In order to complete 1280 the learning experience for students and to facilitate class-1281 room teaching, Zhou and Sigmund (2021) provided comple-1282 mentary lecture notes focusing on the theoretical foundation 1283 of top99/top88 codes with self-contained content from 1284 several aspects, including OC update scheme, closed-form 1285

Table 13 Sum	mary of papers that provide building block cc	odes in SMO		
Type	Name/Reference	Environment	Summary	Usability
Educational	" <i>PolyMesher</i> " Talischi C, Paulino GH, Pereira A, Menezes IFM (2012a) https:// doi.org/10.1007/s00158-011-0706-z	MATLAB (Octave compatible)	 2D Pre-process: PolyMesher (mesh generator for for polygonal elements) 	 Code attached using ESM Ready to use This mesh generator can also be used to generate certain uniform meshes (regular tessellations)
Educational	"homogenize" Andreassen E, Andreasen CS (2014) https://doi.org/10.1016/j. commatsci.2013.09.006	MATLAB (Octave compatible)	 2D Modeling/FE analysis: To determine the effective macroscopic properties of a periodic two-material composite using numerical homogenization 	 Code attached using ESM Ready to use
Educational	"homo3D" Dong G, Tang Y, Zhao YF (2019) https://doi.org/10.1115/1.40405 55	MATLAB (Octave incompatible: fgetl: invalid stream number = -1)	 - 3D - Modeling/FE analysis: A numerical homogenization method for 3D cellular materials 	 Code available at https://github.com/ GuoyingDong/homogenization Ready to use
Educational	"Dual_66" Beckers P, Beckers B (2015) https://doi.org/10.1016/j.camwa.2015. 09.007	MATLAB	 2D Modeling/FE analysis: A compact MATLAB implementation of a finite element code performing dual analysis of heat conduction problems 	– Code attached using images – Built upon top99
Research	Tauzowski P, Blachowski B, Lógó J (2019) https://doi.org/10.1016/j.adven gsoft.2019.102690	C++	 2D Modeling/FE analysis: Functor-oriented approach to FE programming for topology optimization of elasto-plastic structures 	 Code attached using images (a list of cod- ing examples to show the functor-oriented approach to FE programming)
Educational	"IgaTop" Gao J, Wang L, Luo Z, Gao L (2021) https://doi.org/10.1007/s00158- 021-02858-7	MATLAB (Octave incompatible: Requires NURBS toolbox)	 2D Modeling/FE analysis: An integrated MATLAB code implementing the isogeometric analysis into the topology optimization 	 Code attached using ESM Need access to NURBS toolbox
Research	"tophomog4" and "topgramp1" Dzierżanowski G (2012) https://doi.org/ 10.1007/s00158-012-0788-2	MATLAB (Octave compatible)	 2D Optimization: Derive explicit formulae of material distribution to the compli- ance minimization problem for various interpolation schemes 	 Code attached using texts (users can copy-and-paste the texts to create code files) Ready to use Built upon top88
Educational	Kumar T, Suresh K (2021) https://doi.org/ 10.1007/s00158-020-02740-y	MATLAB	 2D and 3D Optimization: A direct method for computing Lagrange multiplier in OC update scheme 	 Code attached using images Provide drop-in replacements in top99, top88, top3d, volume minimization code and PolyMat
Educational	"AuTO" Chandrasekhar A, Sridhara S, Suresh K (2021) http://arxiv.org/abs/ 2104.01965	JAX (Python)	 Optimization/Sensitivity analysis: Automatic differentiation framework in topology optimization (AuTO) 	 Code available at https://github.com/UW- ERSL/AuTO Ready to use

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Table 13 (cont	inued)			
Type	Name/Reference	Environment	Summary	Usability
Review	"Threshold code" Sigmund O, Maute K (2013) https://doi.org/10.1007/s00158- 013-0978-6	MATLAB (Octave compatible)	 2D Post-processing: Convert a gray-scale design obtained with SIMP codes to a discrete design satisfying the volume constraint 	 Code attached using images Provide drop-in codes in top99 and top88
Research	" <i>FPTO2D</i> " Huang X (2021) https://doi. org/10.1016/j.advengsoft.2020.102942	MATLAB (Octave incompatible: ' <i>true-size' undefined</i>)	 2D Optimization/Post-processing: A float- ing projection topology optimization (FPTO) method with smooth boundary representation using the ersatz material model 	 Code attached using ESM Ready to use Built upon top88
Research	"AMfilter" Langelaar M (2017) https://doi. org/10.1007/s00158-016-1522-2	MATLAB (Octave compatible)	 2D Filtering/Post-processing: An additive manufacturing filter for the density- based topology optimization to generate print-ready designs 	 Code attached using ESM Provide step-by-step guidelines for inte- grating the proposed filter into top88
Research	"Discrete filter," Zhang X, Ramos AS, Paulino GH (2017) https://doi.org/10. 1007/s00158-016-1627-7	MATLAB	 - 2D and 3D - Filtering/Post-processing: A discrete filter for reduced-order modeling of 2D and 3D truss optimization (GSM) considering multiple load cases and nonlinear material behavior 	 Code attached using images Provide the MATLAB implementation of the discrete filter function
Educational	"TOPslicer" Zegard T, Paulino GH (2016) https://doi.org/10.1007/s00158-015- 1274-4	MATLAB (Octave incompatible: rotate3d: invalid figure handle HFIG)	 2D and 3D Post-processing: Introduce a procedure bridging TO and additive manufacturing (TOPslicer) 	 Code attached using ESM Ready to use
Original software publication	" <i>ibIPP</i> " Ibhadode O, Zhang Z, Bonakdar A, Toyserkani E (2021) https://doi.org/ 10.1016/j.softx.2021.100701	MATLAB (Octave incompatible: Mag- ick++ exception)	 - 2D - Initialization and post-processing: A - Initialization to perform 2D topology optimization covering from image-based initialization to data post-processing for additive manufacturing 	 Code available at https://github.com/ ElsevierSoftwareX/SOFTX-D-21-00033 Ready to use Incorporate adjusted open-source MAT- LAB codes, including top88, esoL, and levelset88 into IbIPP

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update scheme for Lagrange multiplier, and a derivation ofthe compliance sensitivity.

Finally, based on the development of different structural 1288 optimization approaches, 7 interactive applications have 1289 been developed by researchers creating auxiliary educa-1290 tional tools for beginners and classroom teaching. The first 1291 application is a web-based topology optimization program 1292 developed by Tcherniak and Sigmund (2001) to elucidate the 1293 basic concepts and ideas as well as to serve as a computer-1294 aided learning tool for students. Then, the TopOpt app 1295 solving the 2D compliance problem was released by Aage 1296 et al. (2013), which can be used on both desktop comput-1297 ers and handheld devices. The underlying code is inspired 1298 by the publicly available 88 and 99-line MATLAB codes 1299 (Sigmund 2001; Andreassen et al. 2011). A 3D version 1300 named TopOpt 3D app was developed (Nobel-Jørgensen 1301 et al. 2015), targeting both desktop computers and handheld 1302 devices. An educational game, TopOpt Game, which is 1303 designed for users to solve the 2D compliance minimization 1304 topology optimization problem, was developed by Nobel-1305 Jørgensen et al. (2016). By gamifying topology optimiza-1306 tion, the overall concepts are introduced in a new way for 1307 students. Nguyen et al. (2020) developed an efficient hybrid 1308 method for structural optimization, where the topology is 1309 first estimated using the density representation, then the 1310 result is utilized as an initialization of the subsequent shape 1311 optimization. Following the proposed method, an app named 1312 TopOpt Shape was developed. For the layout optimiza-1313 tion of trusses, Fairclough et al. (2021) developed an interac-1314 tive real-time web app named LayOpt that can be used on 1315 various computing devices to optimize the topology of 2D 1316 trusses. To expand the involvement of SMO toward archi-1317 tectural engineers and architects, an add-on for Grasshopper 1318 is developed, Millipede, which can conduct topology 1319 optimization on various structural systems and visualize the 1320 final results. 1321

1322 **7** Numerical assessments

In this section, we conduct numerical experiments using 1323 the benchmark cantilever beam example on 10 MATLAB 1324 codes that solve the standard minimum compliance prob-1325 lem, including the standard density-based SIMP meth-1326 ods, discrete-variable-based methods, and level-set-based 1327 approaches. We highlight that the goal of the numerical 1328 example is not to compare the performance and capability 1329 of different topology optimization methods, but to demon-1330 strate the versatility and usability of those codes and report 1331 an overall user experience. Thus, all codes were run "as is" 1332 with default settings. 1333

The design domain of the cantilever beam and the associated boundary conditions are shown in Fig. 6.

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Unless otherwise specified, a FE mesh of the size 1336 $200 \times 100 = 20,000$ is employed. The Young's modulus of 1337 the solid material is set as $E_0 = 1$ and the ersatz Young's 1338 modulus of the void phase is taken to be $E_{min} = 10^{-9}$. A 1339 Poisson's ratio of v = 0.3 is assigned to both solid and void 1340 phases. Notice that, we aim to run those codes using their 1341 default settings. The convergence criteria (e.g., maximum 1342 iteration and tolerance) adopted by each code are different 1343 (according to their default settings) and thus could lead to 1344 the different numbers of total optimization iterations used. In 1345 order to report the compliance values in a consistent manner 1346 (for both optimization histories and optimized designs), we 1347 normalize them by the compliance value of an initial design 1348 with uniform density distribution (which satisfies volume 1349 constraint and with the penalization parameter p = 1). 1350

Figure 7 plots the optimized results obtained from the 1351 four standard density-based SIMP codes, top99 (Sig-1352 mund 2001), top88 (Andreassen et al. 2011), Poly-1353 Top (Talischi et al. 2012b) and top99neo (Ferrari and 1354 Sigmund 2020). The detailed setups of the FE discretiza-1355 tion, material interpolation, filtering, and design updated 1356 schemes adopted in each code are summarized as follows. 1357 For the FE discretization, the structured quadrilateral 1358 meshes are used in top99, top88, and top99neo, 1359 while the PolyTop employs a polygonal discretization. 1360 For the material interpolation scheme, the classical SIMP 1361 method (i.e., Eq. (2)) is used in the top99, while the 1362 others use the modified SIMP approach (i.e., Eq. (3)). We 1363 fix the SIMP penalization parameters to be p = 3 in these 1364 codes. For PolyTop, we also present an additional result 1365 obtained with the default setup of a continuation of param-1366 eter p from 1 to 3 with an interval of 0.5. For the filter-1367 ing, sensitivity filters are used in top99 and top88, and 1368 the density filters are adopted in top88, PolyTop, and 1369 top99neo. In addition, an optimized result obtained by 1370 using the density filter together with the Heaviside projec-1371 tion (Wang et al. 2011) is also presented for top99neo. 1372 For all cases, the filter radius r_{min} is set to be 0.06L. For 1373 the design update scheme, the OC method is employed for 1374



Fig. 6 Design domain of the cantilever beam. (Various codes may have different setups for dimensions, thus we report the normalized compliance values so that the magnitude of L does not influence the result.)

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Fig. 7 Cantilever beam example generated by standard density-based SIMP codes

1375 all the codes. We remark that the main parameters in these 1376 SIMP codes are the filter radius r_{min} and the penalization 1377 parameter p, which are physical parameters. In practice, 1378 the filter radius r_{min} should be determined based on design 1379 requirements such as member length scales or design com-1380 plexity. The penalization parameter p is suggested to either take p = 3 or follow a continuation strategy (e.g., gradually increases p from 1 to 3).

From the final results presented, we observe that, under 1383 the same parameter setup, similar optimized geometries 1384 can be obtained from different SIMP codes on various (e.g., 1385 quadrilateral and polygonal) discretizations, which indicate 1386

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Codes	se	era	tobs101_0	cantilever	DVTO	PCRA
Codes	$r_{min} = 10$	$r_{min} = 6$	$r_{min} = 10$	$r_{min} = 6$	$r_{min} = 6$	$r_{min} = 2$
Normalized direct compliance	0.7846	0.7621	0.7741	0.7644	0.7953	0.7614



their consistency. With the continuation in the penalization parameter p, a different design is obtained with PolyTop, demonstrating the influence of penalization parameter p on the optimization results. For this case, each increase of compliance value in the convergence history corresponds to an increase in the p value. Because of the continuous nature of the design variables and the filtering, most optimized designs (except for the one by adopting Heaviside projection) obtained by the standard SIMP codes contain grayscale elements, which have an influence on their compliance values. Thus, Fig. 7 also contains a table that reports two additional compliance values for each obtained optimized design according to the two realizations of gray-scale designs. In the first realization, we evaluate the compliance 1400

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of the optimized designs with gray-scale elements by setting 1401 p = 1 in the SIMP material interpolation. For 2D problems, 1402 this transforms the designs into variable-thickness sheets 1403 where the density represents the out-of-plane thickness. 1404 In the second realization, we make use of the volume-con-1405 serving post-processing technique suggested in Sigmund 1406 and Maute (2013) to map the gray-scale designs into binary 1407 ones and then evaluate the compliance values of those post-1408 processed binary designs. We remark that, if the readers 1409 were to compare the performance of the optimized designs 1410 between the SIMP method and other methods, they are sug-1411 gested to use the compliance values associated with the post-1412 processed binary designs (Sigmund and Maute 2013). 1413

The design results and convergence histories for the 1414 three codes employing the discrete variable-based methods 1415 are shown in Fig. 8. The first code, sera (Loyola et al. 1416 2018), adopts the bi-directional SERA method. The other 1417 two codes, tobs101 (Picelli et al. 2021) and DVTOPCRA 1418 (Liang and Cheng 2020), solve the discrete variable topology 1419 optimization via integer programming. The code tobs101 1420 employs a branch-and-bound solver, whereas the code 1421 DVTOPCRA utilizes a canonical relaxation algorithm. It is 1422 worth noting that all the three codes are developed based on 1423 the standard SIMP codes. The first code sera is built upon 1424 top99, where the main difference lies in the material update 1425 subroutine. The latter two codes tobs101 and DVTOPCRA 1426 use the same convention in their FE and sensitivity analyses 1427 as the top88. All the three codes employ the sensitivity 1428 filter to alleviate the mesh-dependent issues. For the first 1429 two codes (sera and tobs101), we observe that setting 1430 the same $r_{min} = 0.06L = 6$ typically produces optimized 1431 designs with different topologies from the ones obtained by 1432 the standard SIMP codes. We think this is a consequence of 1433 the nonconvexity and the discrete nature of design variables. 1434 By adjusting the filter radius to $r_{min} = 0.1L = 10$, designs 1435 with similar topologies to the ones generated by the SIMP 1436 codes can be obtained. For the code DVTOPCRA, besides 1437 the result generated using $r_{min} = 0.06L = 6$ as that used in 1438 the standard SIMP codes resulting in a similar topology, we 1439 also report the result obtained using the default parameter 1440 setups (i.e., $r_{min} = 0.02L = 2$) for the given cantilever beam 1441 example. In addition to the filter radius, the codes tobs101 1442 and DVTOPCRA also contain several user-specified param-1443 eters related to the respective integer programming solvers 1444 and provide guidance on how to choose them. For the code 1445 tobs101, these parameters include the constraint relaxa-1446 tion parameter epsilons, which restricts the decreasing 1447 proportion of volume in each step, and the truncation error 1448 constraint beta, which restricts the number of flips on 1449 design variables. It is demonstrated in Picelli et al. (2021) 1450 that the choice of these two parameters should satisfy the 1451 relationship of epsilons \leq beta for problems with a single 1452 volume constraint. In our numerical experimentation, default 1453

values of these two parameters (i.e., epsilons = 0.01 and 1454 beta = 0.05) are employed. For the code DVTOPCRA, there 1455 are two major tuning parameters related to the canonical 1456 relaxation algorithm: the perturbed parameter beta and the 1457 initial dual variable λ , whose effects and guides are pro-1458 vided by the authors (Liang and Cheng 2020). Accordingly, 1459 default values of beta = 2000 and $\lambda = 10^{-3}$ are used in our 1460 example. 1461

The results obtained using the three level-set topology 1462 optimization approaches are demonstrated in Fig. 9. The 1463 first code is for a discrete level-set topology optimization 1464 (Challis 2010). The tuning parameters in this code include 1465 stepLength to specify the time interval for evolving the 1466 level-set function, numReinit to determine the reinitiali-1467 zation frequency, and topWeight to assign the weight of 1468 topological derivative in the evolution equation. Suggestions 1469 on the suitable value ranges for these parameters and poten-1470 tial effects are provided by the authors. According to the 1471 recommended range of stepLength, which is an integer 1472 value between min(nelx, nely)/10 and max(nelx, nely)/5, Fig. 9 slows the results obtained under two values of 1473 1474 stepLength (i.e., stepLength = 20 and 10). Although 1475 the code generates similar designs under these two values 1476 of stepLength, it is noticed that the topologies of these 1477 two designs are quite different from those obtained by other 1478 codes. Thus, the usability of this code remains to be fur-1479 ther verified by users. The second code TOPRBF (Wei et al. 1480 2018) implements a parameterized level-set method using 1481 the radial basis functions. The parameters of this code are 1482 related to the Lagrange multiplier computation as well as 1483 the time step interval in the evolution scheme. Two types 1484 of initial guesses, one without initial holes and the other 1485 with distributed initial holes, are investigated. The results 1486 demonstrate that this code is capable of creating new holes 1487 inside the design domain during optimization. The last one, 1488 levelset88 (Otomori et al. 2015), is a MATLAB code 1489 which implements the level-set topology optimization using 1490 a reaction-diffusion equation approach. The tuning param-1491 eter in this code is the regularization parameter tau in the 1492 reaction-diffusion equation. The influence of different values 1493 of tau is investigated by the authors in the original article. 1494 It is suggested that a larger tau results in a design with less 1495 complexity in its geometry and vice versa. In this case, the 1496 complexity in the optimized topology can be controlled via 1497 adjusting this regularization parameter tau. This suggestion 1498 is also verified by the results shown in Fig. 9 obtained by two 1499 different values of tau. 1500



Fig. 9	Cantilever beam	example	generated l	by i	level-	set	method	codes
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0.8358

0.8587

1501 8 Conclusions and perspectives

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The field of structural and multidisciplinary optimization
(SMO) has made great progress over the past decades.
Accompanying the development of various SMO methods,

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educational articles have become an increasingly popular1505genre and have made considerable contributions to the field.1506This review paper aims to provide a comprehensive survey of1507educational and other types of papers, with a particular focus1508on codes that provide a complete immersive experience. To1509

0.9816

0.7828

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0.7578

0.7452

provide a clear overview we grouped contributions in cat-1510 egories based on problems and methods. Educational codes 1511 are assessed on their usability, efficiency, compactness, and 1512 readability. A comparative study is given on select codes to 1513 shed light on user experiences, results consistency, and code 1514 robustness. This section can be particularly helpful for stu-1515 dents and newcomers of the field. We also provided insights 1516 of codes as building blocks that can be used by researchers 1517 to implement their own research projects. 1518

In addition, we would like to offer some general observa-tions and forward-looking recommendations:

- 1. As shown in Fig. 1, the quantity of educational papers 1521 has continued to accelerate in recent years. While the 1522 trend is overwhelmingly positive, we also observed 1523 some early signs of potential oversupply of educational 1524 content. Given the more competitive landscape, authors 1525 should strive for a more clear emphasis on educational 1526 impact. Educational values are typically reflected by one 1527 or more of the following components: 1528
- 1529(a) Introducing a noteworthy method to students. Here1530the focus is on exposing a proven major approach1531to students and newcomers to the SMO field.
- (b) For educational purposes, the article should ide-1532 ally have a self-contained theory and formulation 1533 content. The basic version of the code should 1534 emphasize readability and easy understanding of 1535 the numerical and implementation details. More 1536 efficient version(s) using advanced program-1537 ming techniques can be included as appendices 1538 or ESM (electronic supplemental material). The 1539 paper should also provide sufficient insights on 1540 the strengths and weaknesses of the underlying 1541 method. 1542
- Elucidating solutions for important engineering (c) 1543 and science problems that are considered complex 1544 and challenging. Such problems include but are 1545 not limited to: (i) more challenging performance 1546 constraints such as stress, buckling, etc.; (ii) more 1547 complex structural analysis types including large 1548 deformation, material nonlinearity, history- or 1549 rate-dependent materials such as viscoelasticity; 1550 (iii) more complex or multiple physics such as 1551 thermal, fluid flow, acoustics, electromagnetics, 1552 etc. Analysis and optimization codes for these 1553 problems are less available compared to structural 1554 solutions. Hence, self-contained codes providing 1555 hands-on experience could offer significant edu-1556 cational value for students and fellow research-1557 ers. They could also help to accelerate software 1558 advancements and industrial applications. 1559

- (d) Another type of educational paper could aim at 1560 exposing students and researchers to new programming platforms, languages, techniques, and 1562 toolboxes with the purposes of (i) easy creation of solutions; (ii) increasing computational efficiency; 1564 (iii) building and sustaining open-source communities. 1566
- (e) No-code-based educational papers are also welcome if they help dissecting complex theories and formulations into highly teachable forms.
 1568 1569
- Sharing source codes as part of a research paper has 2. 1570 increasingly become a common practice for many fields 1571 such as statistics and computer science. Our field has 1572 also been trending in this direction, especially since the 1573 SMO journal made replication of results a mandatory 1574 section. Authors are more aware of the positive effect 1575 on the impact of their work from code and data sharing. 1576 As ESM becomes widely available for journal publica-1577 tions, it would not be the best approach to branch out 1578 code sharing into an educational paper, unless signifi-1579 cant educational contents are warranted. 1580
- 3. Educational codes should be made stable and modular 1581 with clearly structured components. Specifically, the 1582 codes should be accompanied by: (a) detailed comments 1583 of each module; (b) clear specification and guidelines on 1584 user parameters (physical parameters such as minimum/ 1585 maximum length scale, and tuning parameters), with a 1586 clear indication if physical parameters are guaranteed 1587 in results. Moreover, having to change tuning param-1588 eters for problems with different geometry, loading and 1589 boundary conditions should be avoided; (c) computing 1590 environment settings and dependent platforms and tools. 1591 In addition, a step-by-step checklist should be provided 1592 to make the user experience seamless. 1593
- 4. Our experience studying codes with historical evolution-1594 ary trees (see Figs. 4 and 5) shows that there are clear 1595 benefits when a code is developed from previous code 1596 generations that are widely used. Users can jump start 1597 their immersive experience quickly due to familiarity of 1598 the building blocks and coding structure and style. Also, 1599 it helps authors to reduce development effort consider-1600 ably. This would be a highly recommended approach 1601 whenever possible. Even a brand new code following a 1602 familiar style would make it much more accessible to a 1603 user. 1604
- Educational codes written in MATLAB should check compatibility with the alternative open-source platform—GNU Octave. In addition, for a plug-and-play experience authors should always provide editable source code.
 1605 1606 1607 1608
- 6. For meaningful performance comparison between 1610 results obtained by different methods and/or options, 1611

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effects of intermediate density should be removed. We 1612 recommend two alternative approaches: (a) run a final 1613 analysis with p = 1 in SIMP or the equivalent for other 1614 methods if penalty effects exist; (b) run a final analy-1615 sis after post-processed design into discrete 0-1 results 1616 using code snippet from Sigmund and Maute (2013). 1617 Performance comparison shown in Fig. 7 followed the 1618 above approaches. 1619

7. For beginners and for classroom teaching of SMO meth-1620 ods, we recommend starting from the basic codes and 1621 interactive apps and moving on to the advanced codes 1622 that focus on efficiency and/or other problems (e.g., mul-1623 tiphysics). For this purpose, Tables 1, 2, 3, 4, 5, 6, 7, 8, 1624 9, 10, 11, 12 and 13 (with DOI information) can serve 1625 as a dictionary for readers to quickly identify a suitable 1626 code and corresponding reference. 1627

It is worth noting that educational papers have, in many 1628 ways, a game-changing effect on the rapid growth of 1629 research content and depth in the SMO field. As the vast 1630 majority of research work are carried out by Ph.D. students, 1631 the availability of compact codes covering wide-ranging 1632 problems helps to shorten students' learning curve tremen-1633 dously. Moreover, the familiarity of working codes helps to 1634 launch students, researchers, and industrial developers into 1635 their own research experiments seamlessly. The significant 1636 usage and citation data shown in Fig. 1 are clear evidence of 1637 the compounding effects and impact of educational contribu-1638 tions. We hope this survey can help researchers, especially 1639 newcomers, gaining a quick overview of a large set of avail-1640 able codes and educational content. We also hope that our 1641 observations and suggestions can help to further enlarge the 1642 impact and influence of high-quality educational contribu-1643 tions going forward. 1644

Acknowledgements The authors would like to devote this paper to 1645 Dr. Rafi Hafka. Rafi was exemplary as an educator throughout his leg-1646 endary research career. It is not a coincidence that most educational 1647 1648 papers have appeared in the SMO journal. This publication genre was deliberately cultivated by Haftka, and also his predecessor Rozvany, as 1649 Editor-in-Chief of the journal. It is most fitting and gratifying to have 1650 this review included in the Special Issue dedicated to our mentor and 1651 dear friend Rafi Haftka. The authors would like to acknowledge the 1652 following financial supports. C. Wang, Z. Zhao, and X.S. Zhang were 1653 1654 supported by the U.S. National Science Foundation (NSF) CAREER Award CMMI-2047692. O. Sigmund was supported by the Villum 1655 Foundation through the Villum Investigator Project "InnoTop". The 1656 information provided in this paper is the sole opinion of the authors 1657 and does not necessarily reflect the view of the sponsoring agencies. 1658

1659 **Declarations**

1660 Conflict of interest On behalf of all authors, the corresponding author1661 states that there is no conflict of interest.

Replication of resultsAll results in this paper are generated by codes1662and data from source references. Readers are encouraged to download1663papers and codes of interest from original publications.1664

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