

Versatile Porous Poly(arylene ether)s via Pd-Catalyzed C–O Polycondensation

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Cite This: *J. Am. Chem. Soc.* 2021, 143, 11828–11835



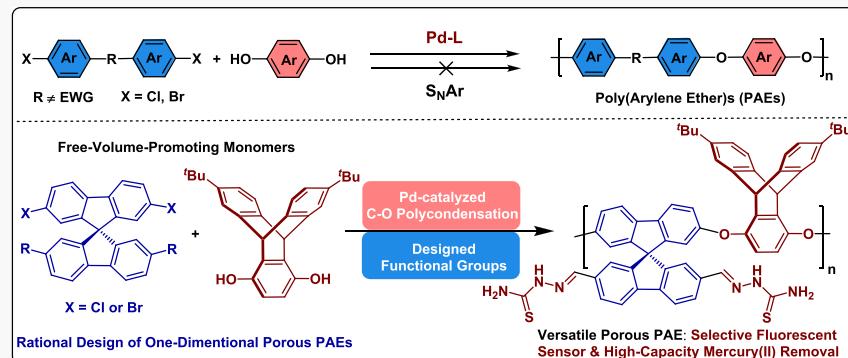
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ABSTRACT: Porous organic polymers (POPs) with strong covalent linkages between various rigid aromatic structural units having different geometries and topologies are reported. With inherent porosity, predictable structure, and tunable functionality, POPs have found utility in gas separation, heterogeneous catalysis, sensing, and water treatment. Poly(arylene ether)s (PAEs) are a family of high-performance thermoplastic materials with high glass-transition temperatures, exceptional thermal stability, robust mechanical properties, and excellent chemical resistance. These properties are desirable for development of durable POPs. However, the synthetic methodology for the preparation of these polymers has been mainly limited in scope to monomers capable of undergoing nucleophilic aromatic substitution (S_NAr) reactions. Herein, we describe a new general method using Pd-catalyzed C–O polycondensation reactions for the synthesis of PAEs. A wide range of new compositions and PAE architectures are now readily available using monomers with unactivated aryl chlorides and bromides. Specifically, monomers with conformational rigidity and intrinsic internal free volume are now used to create porous organic polymers with high molecular weight, good thermal stability, and porosity. The reported porous PAEs are solution processable and can be used in environmentally relevant applications including heavy-metal-ion sensing and capture.

INTRODUCTION

Intrinsically porous organic polymers (POPs) are promising materials for gas separation, heterogeneous catalysis, sensing, water treatment, and other intriguing applications.^{1–4} POPs can be amorphous (e.g., porous aromatic frameworks, polymers of intrinsic microporosity) or highly crystalline (e.g., covalent organic framework).⁴ One-dimensional linear POPs are attractive as a result of their tunable porosity and solution processability^{5–7} (Figure 1a). For example, the linear polymer PIM-1, reported by Budd and McKeown in 2004,⁸ has been the subject of considerable research.⁷ The many applications of POPs continue to motivate the design of novel linear polymers that are robust, solution processable, and highly porous.

Poly(arylene ether)s (PAEs) are an attractive platform for developing new POPs with long-term structural, thermal, and chemical stability.^{9,10} We have previously shown that triptycenes and higher iptycenes create materials with free volume in a number of different contexts.^{11–15} The scope of

PAEs containing iptycenes and other free volume-promoting structural units was limited to materials that could be produced by S_NAr reactions, which requires one of the monomers to be an activated aryl fluoride (Figure 1b).^{12,13} Specifically, efficient S_NAr reactions require the stabilization of a delocalized anionic intermediate or transition state, and it is common for monomers to have electron-withdrawing groups ortho or para to the aryl fluorides that are to be displaced. It is also the case that fluorides are often more reactive in S_NAr reactions than the more accessible chlorides or bromides, thereby limiting the scope of potential functional macromolecular

Received: June 6, 2021

Published: July 27, 2021



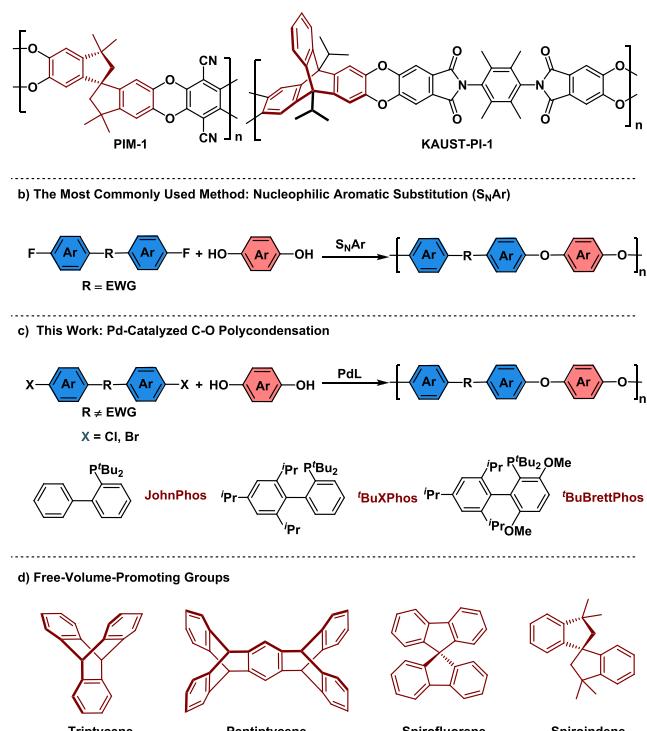


Figure 1. (a) Representative 1D porous organic polymers.^{5,8} (b) Nucleophilic aromatic substitution. (c) Pd-catalyzed C–O polycondensation. (d) Free-volume-promoting groups.

architectures. We demonstrate herein that Pd-catalyzed C–O cross-coupling reactions remove these limitations and allow for the facile synthesis and a greatly expanded scope of PAEs. These methods are enabled by the use of sterically hindered, electron-rich biarylphosphine ligands, such as ^tBuXPhos, that promote Pd-catalyzed C–O cross-coupling reactions under mild conditions. Although Pd-catalyzed C–O cross-coupling reactions have been extensively studied in the context of diaryl ether synthesis,^{16–18} they have not been used to produce high molecular weight PAEs.¹⁹ Our new PAE synthesis allows for the use of aryl chlorides and bromides, which are readily available with a variety of substituent patterns (Figure 1c).

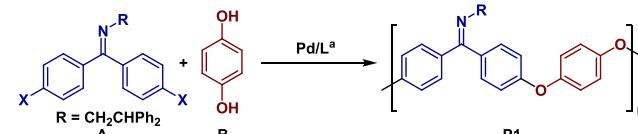
At the outset of this study, we hypothesized that a reaction enabling the use of two conformationally rigid and free-volume-promoting monomers in a polyether condensation reaction would produce POPs. We have selected monomers containing triptycene (Trip),²⁰ pentiptycene (Pentrip),²¹ spirobifluorene (SBF),^{22,23} and spiroindene (SBI)²⁴ to create polymers with enhanced rigidity and porosity (Figure 1d). These base structures do not include electron-deficient (activated) aryl fluorides required for S_NAr reactions, and PAEs are accessed by Pd-catalyzed C–O polycondensation reactions between bisphenols and aryl chlorides and bromides. This new route provides access to new solution-processable porous PAEs with a diversity of functional groups to create highly versatile materials.

RESULTS AND DISCUSSION

We began our studies by examining the reaction of activated aryl chlorides that were considered to be high-activity substrates for Pd-catalyzed C–O cross-coupling.¹⁷ To determine the optimal reaction conditions for Pd-catalyzed C–O polycondensation reaction, the reaction of the more

soluble Schiff base (ketimine) of 4,4'-dichlorobenzophenone and hydroquinone was investigated. This polycondensation reaction produces a soluble precursor of the well-known thermoplastic poly(ether ether ketone) (PEEK), which is generated by hydrolysis.^{25,26} S_NAr reactions with aryl chloride monomers have been previously reported to be ineffective at producing PEEK and suffer from reductive dehalogenation chain-terminating side reactions.²⁷ These competing processes are suppressed with Pd catalysis, and dialkyl biarylphosphine ligands facilitate the polymerization. The use of JohnPhos and ^tBuBrettPhos in the polycondensation reaction afforded poly(ether ether ketime) P1 with low molecular weight (Table 1, entries 1 and 3). Continued optimization (120 °C, 2-

Table 1. Ligand Screening for Pd-Catalyzed Synthesis of Poly(arylene ether)s



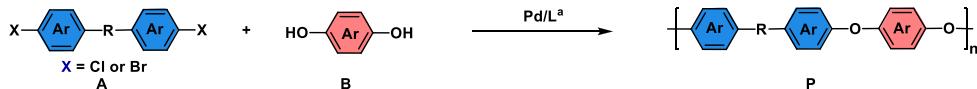
| entry | X | ligand | M_n (kg/mol) ^b | D^b | yield (%) ^c |
|-------|----------|--------------------------|-----------------------------|-------|------------------------|
| 1 | Cl | JohnPhos | 1.7 | 1.2 | |
| 2 | Cl | ^t BuXPhos | 64.2 | 1.6 | 98 |
| 3 | Cl | ^t BuBrettPhos | 10.3 | 1.6 | 95 |
| 4 | Br | JohnPhos | 2.1 | 1.3 | |
| 5 | Br | ^t BuXPhos | 2.5 | 1.4 | |
| 6 | Br | ^t BuBrettPhos | 57.8 | 1.9 | 98 |
| 7 | Cl or Br | no Pd and L | 0.4 | 1.0 | |

^aAryl halide A (0.5 mmol), bisphenol B (0.5 mmol), [(cinnamyl)-PdCl]₂ (0.5 mol %), ligand (3.0 mol %), K₃PO₄ (3.0 equiv), 2-MeTHF (1.0 mL), 120 °C, 72 h. ^b M_n and D were measured by THF GPC. M_n = number-average molar mass. D = molecular weight distribution. ^cYield refers to isolated yield of purified polymer product.

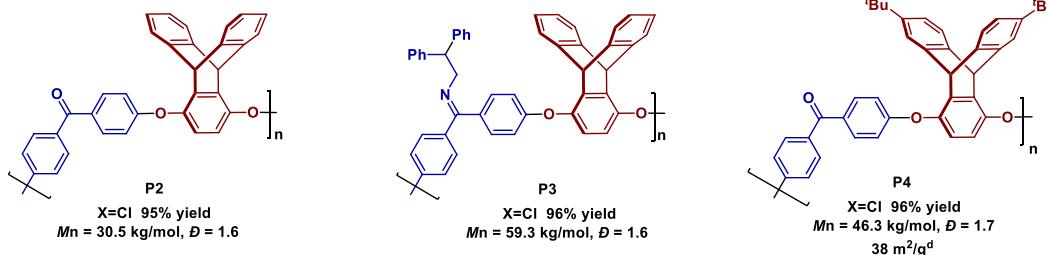
MeTHF solvent, Table 1, entry 2) revealed that ^tBuXPhos is the optimal ligand for the polycondensation providing the PEEK precursor as a high molecular weight soluble polymer. A control experiment without Pd revealed that the S_NAr reactions are negligible under these conditions. In addition, we investigated the reaction of aryl bromides, which are more active than chlorides in oxidative addition reactions (Table 1, entry 7). We found that the use of ^tBuBrettPhos furnished P1 with a high molecular weight (Table 1, entry 6). The results shown in Table 1 indicate that ^tBuXPhos is superior to ^tBuBrettPhos in the polycondensation of aryl chlorides. Alternatively, ^tBuBrettPhos is superior to ^tBuXPhos in the polycondensation of aryl bromides. The less sterically hindered ^tBuXPhos may be necessary to facilitate the ligand exchange of LPd(Ar)Cl with phenoxides in the coupling of aryl chlorides since Cl is more tightly bound to Pd than Br. In contrast, for aryl bromides, the more sterically hindered ^tBuBrettPhos can accelerate the reductive elimination step of the coupling more effectively than ^tBuXPhos.¹⁶

Having identified the optimal reaction conditions for PEEK-related materials, we next investigated the synthesis of PAE-based POPs using bisphenols and aryl dihalides capable of promoting free volume. In this context, triptycene is an exceptionally reliable rigid nonplanar free-volume-promoting group, which has been shown to endow polymers with good solubility and high glass-transition temperatures.¹¹ Triptycene-

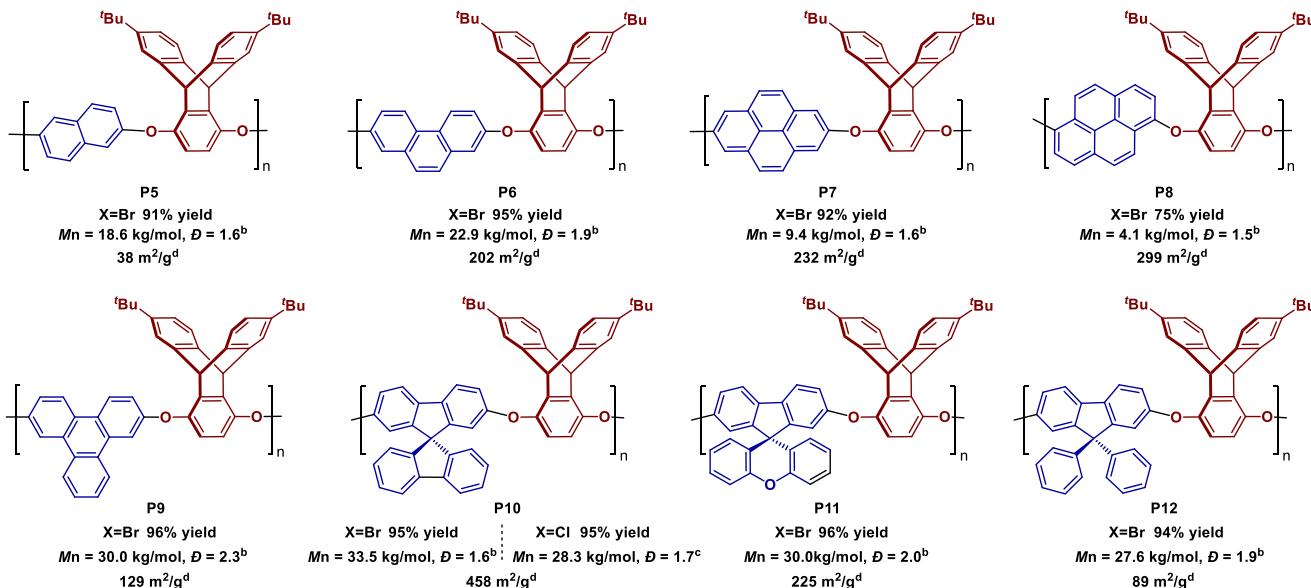
Table 2. Synthesis of Porous Poly(arylene ether)s via Pd-Catalyzed C–O Polycondensation



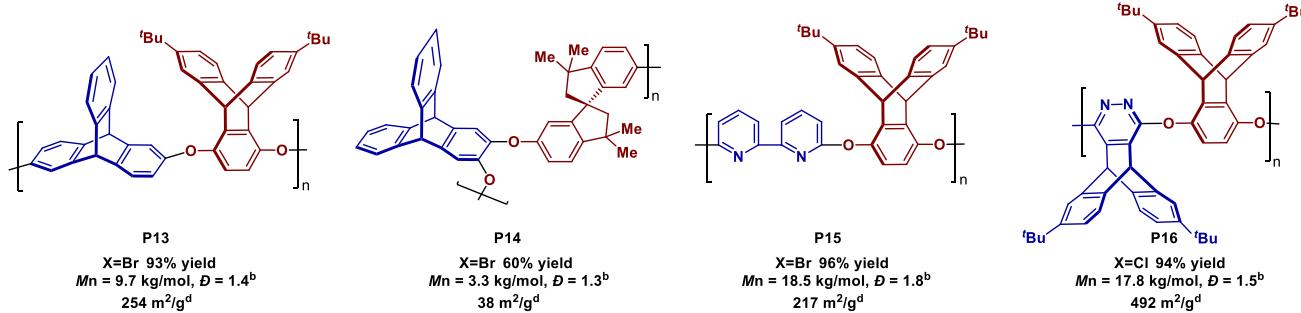
a) Synthesis of PAEs by using activated aryl chlorides or bromides



b) Synthesis of PAEs by using unactivated aryl chlorides or bromides



c) Synthesis of PAEs by using heteroaryl chlorides or bromides



^aAryl halide A (0.5 mmol), bisphenol B (0.5 mmol), $[(\text{cinnamyl})\text{PdCl}]_2$ (0.5 mol %), ligand ¹BuXPhos (3.0 mol %), K_3PO_4 (3.0 equiv), 2-MeTHF (1.0 mL), 120 °C, 20–48 h. M_n and D were measured by THF GPC. ^b $[(\text{Cinnamyl})\text{PdCl}]_2$ (1.0 mol %), ligand ¹BuBrettPhos (6.0 mol %), Tol/DME (0.6/0.3 mL), 140 °C, 20–72 h. M_n and D were measured by THF GPC. ^c $[(\text{Cinnamyl})\text{PdCl}]_2$ (1.0 mol %), ligand ¹BuXPhos (6.0 mol %), Tol/DME (0.6/0.3 mL), 140 °C, 20 h. M_n and D were measured by THF GPC. ^dBrunauer–Emmett–Teller (BET) surface areas of the polymers were measured with N_2 sorption at 77 K.

based poly(arylene ether)s have been previously prepared by S_NAr polycondensations of triptycene containing phenols and activated aryl difluorides (such as decafluorobiphenyl, 4,4'-difluorobenzophenone, and bis(4-fluorophenyl) sulfone).^{12,13} Our Pd-catalyzed C–O polycondensation now enables the preparation of triptycene-based PAEs using a wide range of aryl bromides or chlorides. To demonstrate this fact, we

synthesized a number of triptycene-based porous organic polymers using activated aryl dichlorides and dibromides (Table 2a). Triptycene-based poly(ether ether ketone) **P2** and poly(ether ether ketimine) **P3** were obtained as high molecular weight polymers using 4,4'-dichlorobenzophenone and its Schiff base derivative, respectively. Brunauer–Emmett–Teller (BET) analysis for **P2** and **P3** was unable to give meaningful

Table 3. Competition Experiments between Pd-Catalyzed C–O Polycondensation and S_NAr Reaction

| entry | P | X–Aryl–X | Pd C–O | condition A ^a | condition B ^b |
|-------|-----|----------|---------------------------------------|--------------------------------------|--------------------------------------|
| | | | | M_n | D |
| 1 | P9 | Br | $M_n = 30.0 \text{ kg/mol, } D = 2.3$ | $M_n = 0.9 \text{ kg/mol, } D = 1.5$ | $M_n = 1.4 \text{ kg/mol, } D = 1.5$ |
| 2 | P10 | Br | $M_n = 33.5 \text{ kg/mol, } D = 1.6$ | $M_n = 0.4 \text{ kg/mol, } D = 1.1$ | $M_n = 0.9 \text{ kg/mol, } D = 1.3$ |
| 3 | P10 | Cl | $M_n = 28.3 \text{ kg/mol, } D = 1.7$ | $M_n = 0.4 \text{ kg/mol, } D = 1.1$ | $M_n = 1.0 \text{ kg/mol, } D = 1.1$ |

^aCondition A: A (0.5 mmol), B (0.5 mmol), K_3PO_4 (3.0 equiv), Tol/DME (0.6/0.3 mL), 140 °C, 72 h. ^bCondition B: A (0.5 mmol), B (0.5 mmol), K_3PO_4 (3.0 equiv), DMA (0.9 mL), 170 °C, 72 h. M_n and D were measured by THF GPC. DMA = dimethylacetamide

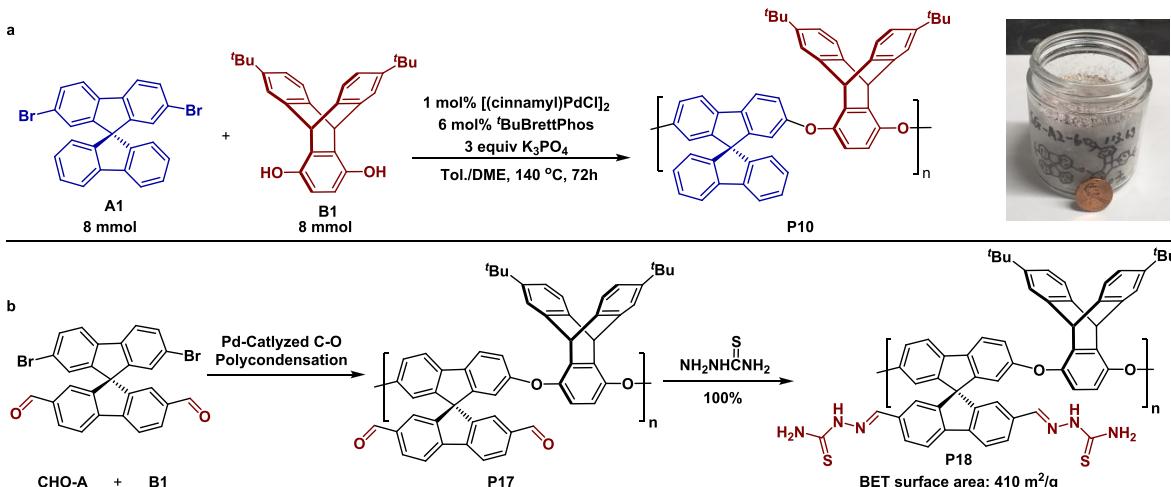


Figure 2. Extensions of Pd-catalyzed C–O polycondensation: (a) 8 mmol scale synthesis of poly(arylene ether)s, 5.6 g of P10 was obtained from bulk polymerization ($M_n = 47.7 \text{ kg/mol, } D = 1.7$). (b) Preparation of functionalized porous poly(arylene ether) P18.

data since they have very low surface areas. The additional 'Bu groups in P4 afforded improved solubility relative to P2 and yielded a higher molecular weight. BET analysis showed P4's surface area to be 38 m²/g (Table 2a). This low, but significant, surface area indicates that 'Bu-triptycene groups are effective for increasing the BET surface area.

To create materials with even higher surface areas and/or functionality, we examined polycondensation reactions between (^tBu)₂-triptycene hydroquinone and other aryl dihalides that promote free volume, metal binding, and/or electronic properties. Commercially available aryl dibromides that contain electronically delocalized planar polycyclic aromatic structures, such as naphthalene (P5), phenanthrene (P6), pyrene (P7, P8), and triphenylene (P9), were used for the synthesis of new porous structures. We found that these unactivated aryl dibromides produce PAEs. The relatively low molecular weight of P7 and P8 was the result of limited solubility under the reaction conditions. BET analysis of these products indicated that the combination of (^tBu)₂-triptycene and planar polycyclic aromatic structures increased the BET surface area to 200–300 m²/g (P6–8, Table 2b).

In addition to the planar polycyclic aromatic structures, the nonplanar spirobifluorene (SBF) motif was also investigated. SBF is a common 3D substructure known to inhibit the efficient packing between polymer chains and increase the free volume.²³ The commercially available 2,7-dibromo-9,9'-spirobifluorene as well as the easily prepared 2,7-dichloro-9,9'-spirobifluorene both produced P10 of similar molecular weight. P10 has high molecular weight and a molecular weight distribution expected for a well-behaved step-growth polymer-

ization. Notably, the BET surface area of P10 was 458 m²/g, which is much higher than that of triptycene-containing polymers lacking spirobifluorene units. Two more analogues of 2,7-dibromo-9,9'-spirobifluorene were used to produce P11 and P12. However, both polymers display lower BET surface areas than P10. Furthermore, to expand the scope of highly rigid aryl halides, 2,6-dibromotriptycene and 2,3-dibromotriptycene were used to produce P13 and P14. Although P14 has a lower molecular weight and BET surface area, its preparation indicated that the Pd-catalyzed C–O coupling protocol can accommodate 1,2-substituted aryl dibromides. We also produced PAEs with nitrogen-containing heterocycles with (^tBu)₂-triptycene comonomers (Table 2c). We found that the reaction conditions are compatible with bipyridine and pyridazine, producing P15 and P16 in good yields. The bipyridine polymer, P15, is soluble in chloroform and THF at room temperature and has a BET surface area of 217 m²/g. The pyridazine-containing polymer P16 has an all-iptycene backbone, resulting in a highly rigid structure with a high BET surface area of 492 m²/g. Furthermore, we also evaluated the thermostability of the polymers (P1–16) by thermogravimetric analysis. Their TGA thermographs, shown in Figure S6 (Supporting Information), indicated that P4–16 exhibited excellent thermostability ($T_d > 400$ °C).

Competition experiments between Pd-catalyzed C–O polycondensation and S_NAr reaction were carried out to display the efficiency of our new method. We found that the polycondensation reaction for the synthesis of P9 and P10 without the presence of Pd catalyst only afforded low molecular weight oligomeric products (Table 3). Although it

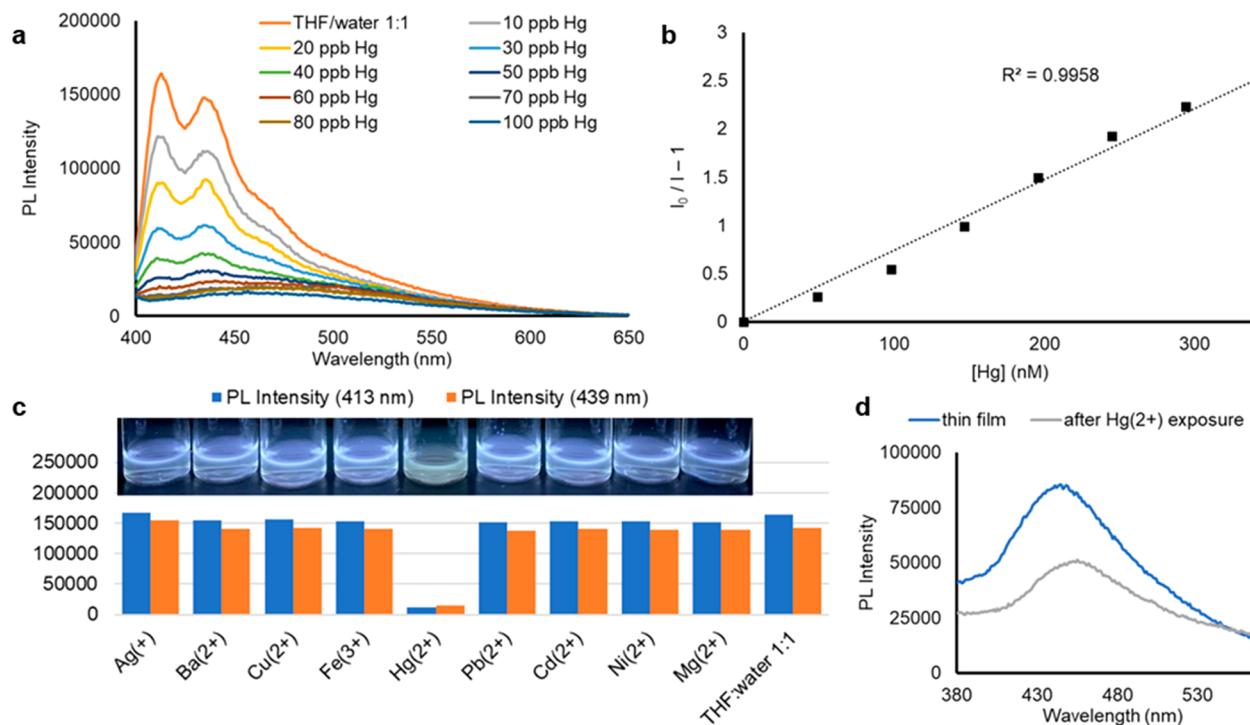


Figure 3. Application of porous poly(arylene ether) as a fluorescent Hg^{2+} sensor. (a) Fluorescence titration of HgCl_2 into a solution of **P18** in 1:1 THF/water ($\lambda_{\text{exc}} = 350$ nm). (b) Stern–Volmer plot for determination of the Hg^{2+} binding constant. (c) Specificity of the fluorescent sensor for Hg^{2+} over other common cations. Hand-held long-wave UV lamp ($\lambda_{\text{exc}} = 365$ nm) was used to produce the photograph. (d) Use of **P18** as a thin film sensor.

is known that a significant $\text{S}_\text{N}\text{Ar}$ reaction can take place at 170 °C in highly polar solvent (DMA),²⁸ the M_n of the product was still low under these conditions (Table 3, entries 1 and 2). Aryl chlorides are generally more active substrates than aryl bromides in $\text{S}_\text{N}\text{Ar}$ reactions.²⁹ However, the polycondensation reaction of aryl chlorides without the presence of Pd catalysis did not proceed significantly at either 140 or 170 °C (Table 3, entry 3).

To demonstrate the scalability of the PAE synthesis, we performed the synthesis of poly(arylene ether) **P10** on a 5 g scale. A polymerization with 8 mmol of commercially available 2,7-dibromo-9,9'-spirobifluorene and 8 mmol of (^tBu)₂-tryptcene hydroquinone was carried out at 140 °C in a pressure vessel. Poly(arylene ether) **P10** was obtained as a gray fibrous material in very high yield (5.6 g, 98% yield, Figure 2a). GPC analysis revealed a M_n of 47.7 kg/mol ($D = 1.7$), which was higher than that of the **P10** product obtained at a 1.0 mmol scale ($M_\text{n} = 33.5$ kg/mol, $D = 1.6$, Table 2b). ICP-MS of the polymer product showed that the Pd residue in the polymer is 16 ppm by weight, indicating that the majority of Pd had been removed during the purification process.

POPs with designed functional groups have emerged as a versatile platform for many potential applications, such as catalysis, sensing, and purification.^{1,3,30,31} Our new bottom-up approach allows the installation of functionality using an elaborated monomer. Hence, we prepared aldehyde-containing PAE **P17** (93% yield, $M_\text{n} = 11.8$ kg/mol, $D = 3.2$) using the functionalized aryl dibromide monomer (Figure 2b). Demonstrating the synthetic flexibility of the aldehyde groups, the aldehyde-containing polymer **P17** can be converted to various porous polymers with functional properties. For instance, the thiosemicarbazide (TSC) group, known to efficiently bind Hg^{2+} ,^{32,33} was condensed quantitatively onto the porous PAE

structure via postmodification to give **P18** with a 410 m^2/g BET surface area (Figure 2b). We envisioned that this TSC-containing porous poly(arylene ether) **P18** may be used as a fluorescence sensor for detecting and quantifying dissolved Hg^{2+} . **P18** was soluble in many organic solvents as well as an equal mixture of THF and water. Upon excitation at 350 nm, the polymer exhibited bright fluorescence at $\lambda_{\text{max}} = 413$ nm with a fluorescence quantum yield of 2.5%. Upon titration with Hg^{2+} ions, the fluorescence was rapidly quenched (Figure 3a), as has been observed previously with chromophores bearing a thiosemicarbazone moiety.^{33,34} The binding constant K_a was determined to be 7.4×10^6 , and the theoretical limit of detection based on the fluorescence quenching is calculated to be 0.58 ppb (Figure 3b). This sensing behavior is specific for Hg^{2+} over several other cations (Figure 3c), as demonstrated by exposure of the polymer to 1.0 ppm solutions of various metal salts in a THF–water mixture. Drop-cast smooth films of **P18** were produced by slow evaporation and displayed fluorescence at a slightly red-shifted wavelength ($\lambda_{\text{max}} = 431$ nm) relative to that in a THF/water solution (Figure 3d). Upon soaking of this film in a 0.50 ppm aqueous solution of HgCl_2 for 30 min, the fluorescence was found to be attenuated and also noticeably red shifted. These experiments suggest the potential of postfunctionalized porous poly(arylene ether) compounds to serve as easily accessible and efficient fluorescence sensors.

Mercury-ion contamination in water is global health issue as a result of industrial emissions.³⁵ Porous materials with a high Hg^{2+} adsorption capacity and reusability are highly desired. Thus, we considered whether the TSC-containing porous PAE **P18** could also be used as an Hg^{2+} adsorbent for water purification. To assess the overall efficiency of Hg^{2+} uptake by **P18**, 5 mg of this polymer was exposed for 24 h to aqueous

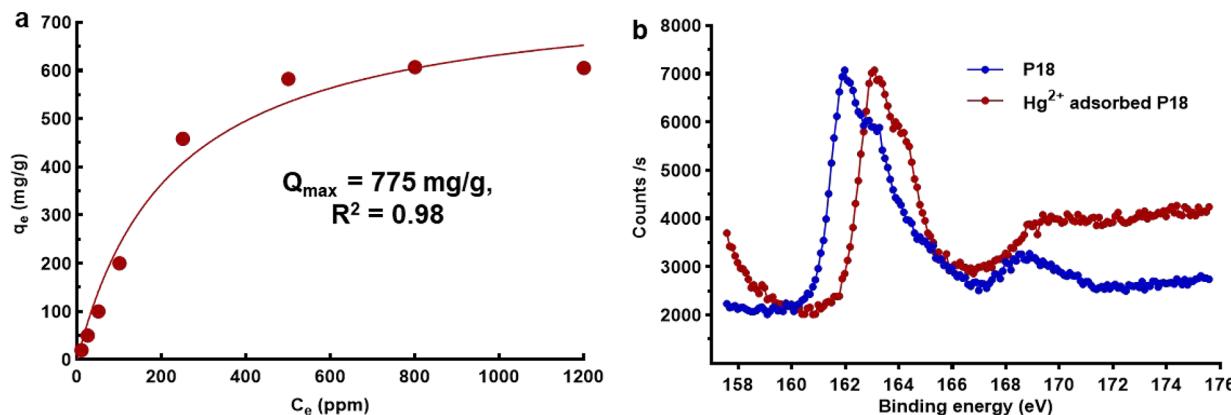


Figure 4. Application of porous poly(arylene ether) for Hg^{2+} removal. (a) Hg^{2+} adsorption isotherms. Langmuir nonlinear isotherm model fitting leads to the determination of a maximum adsorption capacity (Q_{\max}) of 775 mg g^{-1} when high concentrations (in the range 25–1200 ppm) of Hg^{2+} were used. (b) S 2p XPS spectra of pristine (blue) and Hg^{2+} -adsorbed P18 (red).

HgCl_2 solutions with initial concentrations in the range of 25–1200 ppm. P18 exhibits a very high adsorption for Hg^{2+} , which was quantified by fitting the equilibrium adsorption data to the nonlinear Langmuir model (Figure 4a).³⁶ Remarkably, the polymer was estimated to have a capacity of 775 mg of Hg^{2+} per gram of polymer, which compares favorably to the current reported porous materials for mercury removal (Table S1).^{37–44} In addition, P18 can be easily regenerated by soaking in thiourea solution at room temperature (Figure S7–1). Moreover, to confirm the chemical interaction between the polymer and the Hg^{2+} ions, we analyzed P18 by X-ray photoelectron spectroscopy (XPS) before and after Hg^{2+} exposure. The analysis of the sulfur (S 2p) atoms shows a notable peak at 162.0 eV for pristine P18. Upon Hg^{2+} exposure, this resonance was shifted to 163.0 eV, which is attributed to sulfur– Hg^{2+} complex formation (Figure 4b).⁴⁵ The application of P18 as a Hg^{2+} fluorescent sensor and material for Hg^{2+} removal highlights the versatility of the functional POPs accessible through our polycondensation process. We believe that the synthetic strategy will enable the rational design of new functional porous poly(arylene ether)s for many other applications.

CONCLUSION

In summary, we developed a methodology to synthesize porous poly(arylene ether)s which are not accessible by traditional $\text{S}_\text{N}\text{Ar}$ methods. The Pd-catalyzed C–O polycondensation reaction allows the synthesis of PAEs using available aryl chlorides and bromides lacking anion-stabilizing groups at the ortho and/or para positions. The synthetic flexibility of this reaction enables us to combine bisphenols and aryl dihalides that promote free volume in PAEs. Functional porous PAEs can be rationally designed and prepared via this new synthetic methodology. TSC-containing porous PAEs were designed for the detection of Hg^{2+} and its removal from water. This access to porous PAEs with designed functional groups provides a new bottom-up approach for generating versatile solution-processable functional materials. Our ongoing work will focus on developing porous PAEs for other applications.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/jacs.1c05853>.

Instrumentation and materials, detailed experimental procedures, details of the characterization of the polymers and monomers, ^1H and ^{13}C NMR spectra, GPC chromatograms, N_2 adsorption–desorption isotherm, X-ray photoelectron spectroscopy (PDF)

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Notes

The authors declare the following competing financial interest(s): We will be filing a patent.

ACKNOWLEDGMENTS

This research was supported by the National Science Foundation DMR-1809740 and KAUST sensor project REP-2719. The authors thank Dr. Richard Y. Liu for advice on the preparation of this paper and fluorescence titration experiment, Lennon Shaoxiong Luo for XPS analysis, and a core center grant P30-ES002109 from the National Institute of Environmental Health Sciences, National Institutes of Health for ICP-MS equipment.

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