

# On-Site/*In Situ* Continuous Detecting ppb-Level Metal Ions in Drinking Water Using Block Loop-Gap Resonators and Machine Learning

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**Abstract**—Microwave measurements and machine learning algorithms are presented to estimate metal ion concentrations in drinking water. A novel block loop gap resonator (BLGR) as a microwave probe is designed and fabricated to estimate Pb ion concentrations in city water as low as 1 ppb with an rms error of 0.18 ppb. No physical contact between the BLGR probe and the water sample allows *on-site/in situ* continuous detection of ppb-level metal ion concentrations. The  $S_{11}$  raw data (amplitude and phase) from the BLGR are used to classify and estimate metal ion concentrations using a support vector regression algorithm. The performance of the proposed method to estimate Pb concentrations in the presence of interfering metal ions ( $\text{Cu}^{2+}$ ,  $\text{Fe}^{3+}$ , and  $\text{Zn}^{2+}$ ) is also evaluated, and it is found that the average measurement error remains less than 13%.

**Index Terms**—Loop gap resonator (LGR), machine learning, metal ions in water, microwave sensor, Pb contaminants, Pb sensor.

## I. INTRODUCTION

METAL ions in water have a great impact on biological and environmental processes [1], [2]. While metal ions, such as sodium (Na), iron (Fe), copper (Cu), and zinc (Zn), are essential for different biochemical processes, metal ions, such as lead (Pb), mercury (Hg), and cadmium (Cd), are severely toxic even at low concentrations [3].

There are several well-established technologies used to identify the concentration and type of metal ions in water. They are inductive coupled plasma mass spectrometry [4], [5], atomic absorption spectrometry [6], [7], electrochemical analysis [8], [9], fluorescence spectrometry [10], [11], and optical emission spectrometry [12], [13]. These technologies have high accuracy and sensitivity. However, they require

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sophisticated instruments and involve complex data analysis in a controlled environment. Hence, measurements by such systems are *ex situ* since they must be performed in a laboratory [14]. Most on-site/*in situ* sensing technologies are based on electrochemical or optical methods [9], [15]–[17]. Electrochemical sensors require the modification of the sensing electrode surface, whereas optical sensors require molecular markers. Both electrochemical and optical sensors are unsuitable for continuously monitoring metal ion contaminants in drinking water. Microwave resonators have been used for sensing glucose and mixed phosphate/nitrate ppm level concentrations in water [18]–[20].

In this article, a microwave block loop gap resonator (BLGR) is presented as a metal ion sensor. The BLGR continuously measures the concentrations of metal ions in drinking water systems. Because liquid samples of interest are placed in a glass tube inside the resonator as shown in Fig. 1(d), the BLGR has no physical contact with the sample ensuring *on-site/in situ* continuous monitoring of metal ions in water. Experimental results demonstrate that the BLGR is able to classify solutions of different ions ( $\text{Na}^+$ ,  $\text{K}^+$ , and  $\text{Mg}^{2+}$ ) in deionized (DI) water and to measure Pb ion concentration with 1 ppb resolution in city water.

## II. BLGR SENSORS

A loop gap resonator (LGR) is a microwave device consisting of a hollow cylindrical loop with a gap at its periphery. It is also known as a slotted tube cavity [21] or a split ring resonator [22]. The device can be considered as a lumped *LC* circuit where the loop acts as an inductor and the gap functions as a capacitor. In the presence of an electromagnetic (EM) signal, a magnetic field is induced around the loop. The gap holds electric charges that create a uniform electric field [23]. When the stored magnetic energy in the loop and the stored electric energy in the gap are equal, the LGR structure becomes resonant. An LGR is a reusable passive device with large filling factor, medium *Q* value, and nearly uniform magnetic field in the loop [24]. It is much less susceptible to stray environmental signals while sensing than the cavity resonator. The sensor is cost-effective, as mass production is possible. LGRs are extensively used to measure different electrodynamic properties of solids. In electron spin resonance spectroscopy, a single-loop multiple-gap LGR has

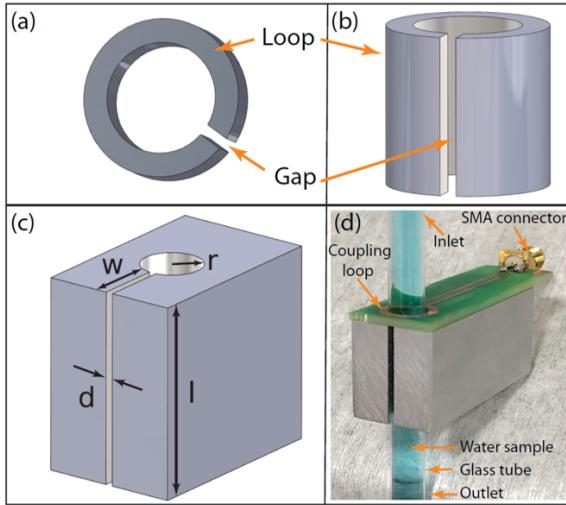


Fig. 1. Schematic of different resonators: (a) split ring resonator, (b) slotted tube cavity resonator, (c) BLGR with dimensions, and (d) integration of a BLGR, coupling loop, and water sample for the  $S_{11}$  measurement. A 6.3-mm OD glass tube is placed in the BLGR loop. A water sample is introduced in the glass capillary. There is no physical contact between the BLGR and the water sample. In the picture, the water sample is colored with a blue dye to facilitate visualization.

been introduced for the frequency range 1–10 GHz [25], [26]. A single-loop LGR can exhibit unwanted radiation at higher frequencies. To reduce the radiation loss, a multiloop multigap resonator, which better confines magnetic flux, has been used Wood *et al.* [27]. Each additional gap adds one more capacitor in series in the equivalent circuit, enabling ESR spectroscopy at a higher frequency.

As shown in Fig. 1(a) and (b), most LGR structures are cylindrical, where the loop acts as an inductor, and a parallel slot is cut from the body to create a capacitor. The capacitance of the cylindrical LGR depends on the difference between the inner and outer radii, whereas inductance is a function of the inner radius. The resonant frequency can be adjusted by changing the inner radius (inductance) or by increasing the difference between the inner and outer radii (capacitance).

In the proposed sensor, a rectangular body replaces the outer periphery as shown in Fig. 1(c). We call this sensor a BLGR. The block shape body provides not only mechanical stability to the LGR, but also a secure mounting place for a coupling loop, which is required to couple RF signals to the LGR. With the BLGR, the resonant frequency can be tuned by adjusting the loop diameter and the gap size ( $d$ ). The BLGR structure allows cuts perpendicular to the gap. These perpendicular cuts create tightly coupled resonators and thus additional resonant frequencies can be introduced, which is effectively broadens the bandwidth. The cuts go through the inductive loop and the gap. In the case of LGRs used in ESR spectroscopy, the cuts go through the inductor loop only. This is done to allow field modulation to penetrate into the sample and do not create coupled resonators [28].

### III. PRINCIPLE OF OPERATION OF THE BLGR SENSOR

Molecules interact with EM fields in several ways. Charges in neutral molecules tend to form a dipole moment. The charges, spins, and dipoles in a sample under test respond

to the applied EM wave to form an average field [29]. The total EM field includes the effects of both the applied field and the scattered fields from charge, spin, and current rearrangements [30]. The backscattered field is specific to different atoms and ions, resulting in measurable EM field amplitude and phase variations.

The RF reflection coefficient ( $S_{11}$ ) has been used to identify doping concentrations in silicon samples [31]. The measured  $S_{11}$  data are mapped into the sample's resistance and capacitance to quantify dopant concentration [32]. The BLGR also measures  $S_{11}$  data from ions in a water sample. The BLGR can detect the presence of various ions and their concentrations in terms of a change in reflection coefficient. Ions in water shift the resonant frequencies of the resonator [19]. The frequency shift depends on charge number, concentration, and background of the liquid sample [33]–[35]. Water samples with different ions and concentrations of a specific ion (i.e., Pb) exhibit amplitude and phase variations of the  $S_{11}$  data. Variation can be observed over the entire frequency range, but it is more pronounced near the resonance frequencies of the BLGR.

In Gramse *et al.* [32], the authors consider only two dopant ion types, which are relatively immobile in the sample. However, many metal ions may be present in a water sample. Moreover, the mobility of these ions can vary substantially depending on the characteristics of the sample. Hence, the investigation of the reflection coefficient to determine the features for different ions and concentrations of a specific metal ion in a water sample is a much more complex task. Hence, a machine learning algorithm is used to extract features, classify different ions, and quantify different concentrations. Specifically, a support vector machine (SVM) or support vector regression (SVR) algorithm is used to process  $S_{11}$  raw data. The SVR model is trained with different concentrations of the target (e.g., Pb) ion. As a result, the algorithm learns how both the frequency and phase response components of  $S_{11}$  data change for different target ions in a water sample.

### IV. ELECTRICAL CIRCUIT MODEL OF THE BLGR

The resonant frequency ( $\omega_o$ ) of a resonator depends on inductance and capacitance [22]. In the BLGR, the value of both the inductance ( $L$ ) and the capacitance ( $C$ ) are directly dependent on the structural parameters shown in Fig. 1, including the length ( $l$ ), the gap width ( $w$ ), the loop radius ( $r$ ), the separation between plates ( $d$ ), and the permittivity ( $\epsilon$ ) in the gap. These relationships are governed by the following equations:

$$L = \frac{\mu N^2 \pi r^2}{l} \quad (1)$$

$$C = \epsilon \frac{lw}{d} \quad (2)$$

$$\omega_o = \sqrt{\frac{1}{LC}} = \sqrt{\frac{d}{\epsilon \mu \pi N^2 r^2 w}}. \quad (3)$$

In this work, we focus on a single loop ( $N = 1$ ) BLGR made of aluminum (conductivity of  $3.77 \times 10^7$  S/m). One feature of the BLGR is that the resonant frequency is

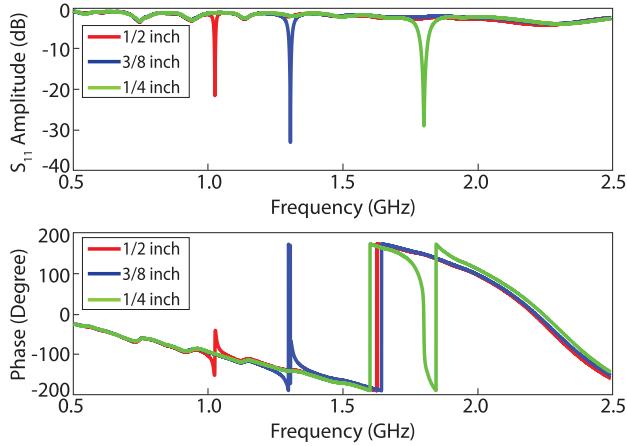


Fig. 2.  $S_{11}$  data across the 0.5–2.5 GHz frequency range of single-loop BLGRs with 1/2, 3/8, and 1/4 in loop diameter.

TABLE I

DIMENSIONS OF BLGR WITH DIFFERENT LOOP RADII, RESONANT FREQUENCIES, AND  $Q$  VALUES

Dimensions (mm)			Resonant frequency (MHz)			$Q$
$r$	$d$	$w$	Calculated	Measured	Simulated	
3.15	.45	9.6	1850	1804	1829	81
4.80	.45	9.4	1227	1307	1275	39
6.35	.45	9.4	928	1026	1002	20

independent of the length ( $l$ ) of the device. In metal ion sensing applications, increasing the length provides larger volume of sample for higher sensitivity. The BLGR can be designed according to application-specific requirements by adjusting its various physical dimensions. The resonant frequency is inversely proportional to the loop radius ( $r$ ). A larger loophole can lower the resonant frequency resulting in low electronic cost to operate the BLGR. In this work, single-gap BLGRs with 1/2, 3/8, and 1/4 in loop diameter are designed. The frequency responses of the three resonators are shown in Fig. 2. The physical dimensions of the resonators, measured, calculated, simulated resonant frequencies, and quality factors are summarized in Table I.

The calculated resonant frequencies in Table I are ideal. Typical deviations from the ideal case include field fringing and losses due to finite conductivity of the metal. The penetration (skin depth) of the electric field into the capacitor plates can also change the capacitance and, hence, the resonant frequency. The measured frequencies in Table I include both effects: fringing and losses. The BLGR geometry is simulated using MIT Electromagnetic Equation Propagation (MEEP) [36] assuming a perfectly conducting material. The simulation results include field fringing effect, but no losses. In Table I, the resonant frequencies from the simulation are within 8% of the calculated frequencies and within 3% of the measured results.

In the BLGR, multiple gaps may be made along the length ( $l$ ) to obtain multiple resonance frequencies for broadening the measurement bandwidth. In that case, the total capacitance is split into several small capacitors/inductors by introducing cuts perpendicular to the original gap as shown in Fig. 3. The small capacitors/inductors are heavily

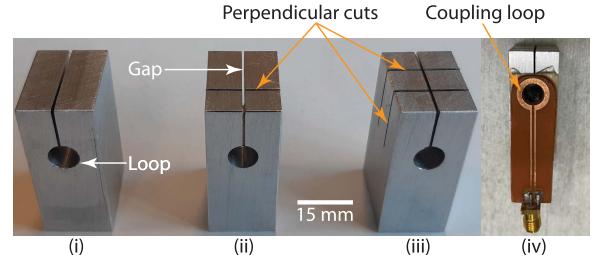


Fig. 3. Single-loop BLGRs with different gaps: 1) single-gap; 2) double-gap; 3) triple-gap; and 4) BLGR attached with an inductive coupling loop.

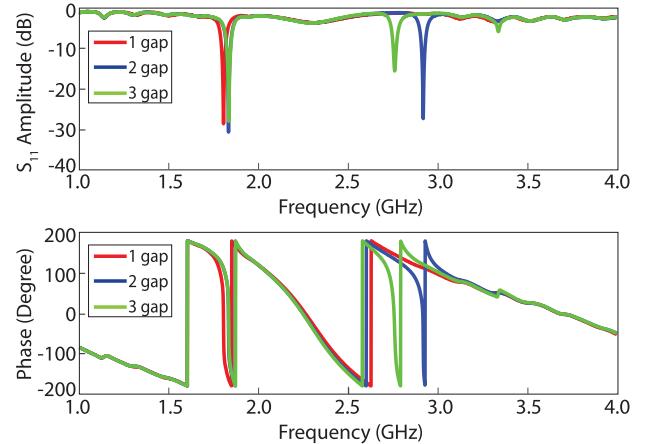


Fig. 4.  $S_{11}$  data across the 1–4 GHz frequency range of single-gap, double-gap, and triple-gap BLGR with 1/4 in loop diameter.

coupled together and produce multiple resonance frequencies. For instance, a single perpendicular cut divides the total capacitance into two capacitors/inductors. This creates two resonant frequencies, in where the lower resonance is dictated by the total capacitance/inductance and the higher resonant is resulted from the partial capacitance/inductance induced by the additional cut. The lower resonant frequency is slightly higher (2%) than the resonance frequency with no additional cut. In this work, we use single-gap, double-gap, and triple-gap resonators with a quarter inch loop diameter. Each cut is one-third of the distance ( $l$ ) from the edge. Fig. 3 shows the geometry of the gap and the additional perpendicular cuts. The cuts are introduced to create tightly coupled resonators that produce extra dips in  $S_{11}$ . Frequency responses of single-gap, double-gap, and triple-gap resonators are shown in Fig. 4. The resonant frequency of the single-gap BLGR is 1804 MHz with a  $Q$  of 81. The double-gap BLGR has two resonances at 1832 and 2910 MHz with  $Q$  values of 20 and 40, respectively. The triple-gap BLGR has three resonances at 1834, 2759, and 3339 MHz with  $Q$  values of 20, 40, and 50, respectively. In this work, the 1/4" diameter is chosen because the typical tube size for drinking water system is 1/4".

## V. EXPERIMENTAL MEASUREMENT DETAILS

The block diagram for  $S_{11}$  measurement is shown in Fig. 5. The coupling loop is connected to a vector network analyzer (VNA) and is placed near the BLGR as shown in Fig. 6(a). The magnetic field of the coupling loop couples

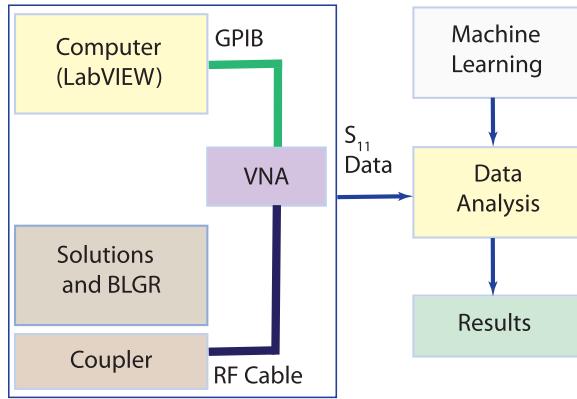


Fig. 5. Block diagram of the proposed strategy for ion sensing in liquid samples using BLGR and machine learning.

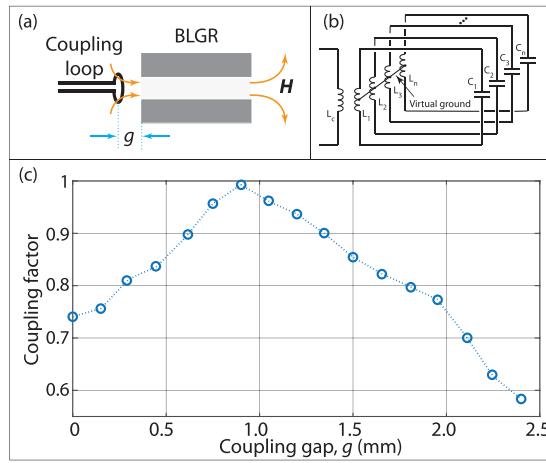


Fig. 6. Inductive loop coupling mechanism of BLGR: (a) orientation of magnetic field, (b) generalized equivalent circuit of multiple gap BLGR, and (c) variation of coupling factor with coupling space,  $g$ .

to the resonator through the loop hole shown in Fig. 6(a) [25]. The inductive coupling loop is fabricated on a 1.6-mm thick printed circuit board (PCB). The circuit model of the coupling loop and the BLGR is shown in Fig. 6(b).  $L_c$  and  $L_i$  are the inductance of the coupling loop and the BLGR, respectively.  $L_i$  and  $C_i$  are the inductance and the capacitance of the  $i$ th gap in a multiple-gap BLGR. Coupling efficiency depends on the spacing ( $g$ ) between the coupling loop and the BLGR, respectively. A coupling factor is defined as the ratio of the  $S_{11}$  amplitude to the maximum value of the  $S_{11}$  at the resonant frequency. The variation of the coupling factor as a function of the distance between the coupling loop and the resonator is shown in Fig. 6(c). The RF energy transferred to the BLGR is maximized when the separation is around 0.9 mm. The resonator reflects a portion of the signal, which is returned to the VNA. The ratio of the reflected signal to the incident signal is the  $S_{11}$  scattering parameter. A 40-GHz VNA (Agilent E8363B) is used for  $S_{11}$  data acquisition in this work. For practical applications, a Copper Mountain Technology one-port VNA (1 MHz–6 GHz), which is smaller and low cost, can be used.

TABLE II

MACHINE LEARNING ALGORITHM RESULTS FOR  $\text{Na}^+$ ,  $\text{K}^+$ , AND  $\text{Mg}^{2+}$  CLASSIFICATION TEST

		Predicted		
		$\text{Na}^+$	$\text{K}^+$	$\text{Mg}^{2+}$
Actual	$\text{Na}^+$	200	0	0
	$\text{K}^+$	0	200	0
		0	0	200

A quarter-inch outer diameter (OD) glass tube is inserted through the coupling loop and the loophole of the BLGR. Various liquid samples are placed in the glass tube. The  $S_{11}$  data acquisition process is automated by using a custom LabVIEW program. The liquid samples are placed into the glass tube in the BLGR using a syringe pump. An initial delay of 10 s is used to settle the liquid sample motion before the  $S_{11}$  measurement begins. The frequency range of the  $S_{11}$  data is from 10 MHz to 5 GHz with 20 000 data points. The VNA measures the amplitude and the phase at each frequency. For each measurement, the 20 000 magnitude and phase values are normalized to the range [0, 1] and concatenated into 40 000-dimensions feature vectors, which are used to train the SVM and the SVR.

## VI. RESULTS

In this section, two methods for measuring metal ions in water samples using the BLGR are presented: classification of different ions ( $\text{Na}^+$ ,  $\text{K}^+$ , and  $\text{Mg}^{2+}$ ) in DI water and measurement of the concentration of Pb ions in drinking water.

Many unknown ions dissolved in city water may affect the  $S_{11}$  measurement. To verify that our algorithms are able to determine the presence of ions of interest in water samples, 100 ppm  $\text{Na}^+$ ,  $\text{K}^+$ , and  $\text{Mg}^{2+}$  solutions are prepared by dissolving sodium chloride ( $\text{NaCl}$ ), potassium chloride ( $\text{KCl}$ ), and magnesium chloride hexahydrate ( $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$ ) in DI water, respectively. A multiclass classifier based on error-correcting output codes [37] comprising three binary SVM classifiers is trained with 1300 feature vectors from each sample and tested on an additional 200 feature vectors of each sample. Table II shows the confusion matrix corresponding to the 200 test feature vectors for each of the three ions. As the table indicates, each of the 200 predicted feature vectors is associated with the correct ion, that is, the test data is classified with 100% accuracy.

To evaluate the ability of the proposed sensor to measure the concentration of specific ions in the presence of unknown background ions, Pb concentrations in Milwaukee (WI, USA) city water are measured. Various Pb concentrations are prepared from a seed solution of known concentration. Concentrations of 1, 3, 5, 10, and 20 ppb  $\text{PbCl}_2$  are prepared as trace-level contaminants in 200 mL of city water by the addition of 4, 12, 20, 40, and 80  $\mu\text{L}$  volumes, respectively, of acidified 50 ppm Pb stock solution ( $\text{PbCl}_2$  dissolved 1% v/v 16 M  $\text{HNO}_3$  in DI water). Equivalent microlitter volumes of a blank (0 ppb Pb) stock solution (1% v/v 16 M  $\text{HNO}_3$  in DI water only) are used to prepare negative controls.

TABLE III  
SUMMARY OF CITY WATER pH AND CONDUCTIVITY CHANGE OVER TIME

Concentration (ppb)	Initial reading (0 days)		Final reading (36 days)	
	pH	Conductivity ( $\mu\text{S}/\text{cm}$ )	pH	Conductivity ( $\mu\text{S}/\text{cm}$ )
0	7.84	308.6	7.80	314.2
1	7.80	317.5	7.86	311.8
3	7.75	317.3	7.80	314.0
5	7.72	317.8	7.65	316.5
10	7.64	318.7	7.57	317.4
20	7.49	321.2	7.39	319.1

Both stock solutions are prepared in DI water to minimize the introduction of additional monovalent ( $1^+$ ) or divalent ( $2^+$ ) metal ions. Pb concentrations are measured with three different BLGRs: single-gap, double-gap, and triple-gap. A total of 1500 data files of each concentration are collected with each of the resonators. The SVR model is trained using 1300 data files from each concentration. Pb concentrations are measured using the remaining 200 files of each concentration.

$\text{HNO}_3$  is typically used to stabilize Pb compounds in water that would otherwise be absorbed into the sample container over time. The consequence of the acidification of the stock samples, however, is a substantial decrease in DI water pH and increase in conductivity. In this work, the change in pH of the acidification of the stock is less than 1 and the change in conductivity is about  $50 \mu\text{S}/\text{cm}$ . The Pb stock solution is prepared with a sufficiently high concentration of Pb to minimize any changes to pH and conductivity. Although the change in pH and conductivity in sample solutions can be minimized, it is impossible to eliminate their effect completely.

pH and conductivity of the city water are measured using a pH meter (Ultrameter II) before preparing different Pb solutions and are found to be 7.84 and  $308.6 \mu\text{S}/\text{cm}$ , respectively. The changes in pH and conductivity of the Pb solutions are monitored over time. The measured values are within 2% after one month. The initial and the final pH and conductivity of the samples are summarized in Table III. The control solution (no Pb) is prepared to compare the changes of pH, conductivity, and any other unknown compound contamination during sample storage.

Fig. 7 shows concentrations of training data samples (blue circles), actual values (yellow  $\times$ ), and measured values of Pb concentrations (red, purple, and green \*). Machine learning test results of Pb measurement using a single-loop single-gap, double-gap, and triple-gap BLGR are spaced horizontally from left to right along with the training level of each ppb concentration. The x-axis represents the sample number and the y-axis represents the Pb concentration in ppb. As shown in Fig. 7, Pb measurement using the triple-gap BLGR shows the lowest error.

The rms errors for each Pb concentration for the three different resonators are summarized in Table IV. The average rms errors of the measurements are 0.70, 0.58, and 0.16 ppb for a single-gap, double-gap, and triple-gap BLGR, respectively.

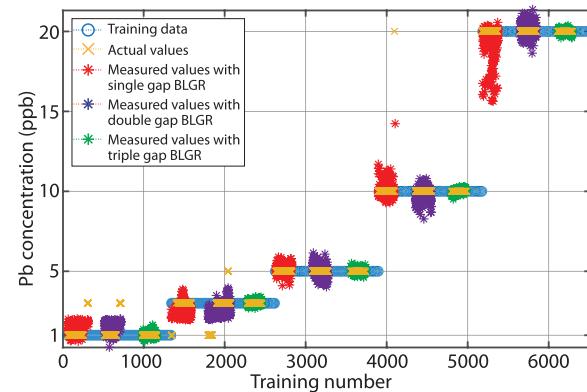


Fig. 7. Machine learning training and test results of Pb measurement in city water. 1, 3, 5, 10, and 20 ppb Pb concentrations are measured. Test results of a single-gap, double-gap, and triple-gap BLGR are spaced horizontally from left to right on the training datasets.

TABLE IV  
RMS ERROR OF MEASUREMENT FOR DIFFERENT Pb CONCENTRATIONS AND RESONATORS

Concentration (ppb)	RMS error (ppb)		
	Single-gap	Double-gap	Triple-gap
1	0.53	0.86	0.18
3	0.63	0.60	0.15
5	0.34	0.47	0.17
10	0.44	0.54	0.16
20	1.55	0.44	0.15

#### A. Interpolation Performance

Since the SVR is trained using discrete concentration values, it must be able to interpolate samples with previously unobserved concentrations. To evaluate the ability of the model to interpolate concentration values between the trained values (i.e., not observed during training), the performance of each of the resonators is assessed using 200 new samples with a Pb concentration of 15 ppb, which is not included in the training sets described above. As Fig. 8 indicates, for the single-gap resonator, the measurement error is within 25% of the actual value, which corresponds to an rms error of 2.42 ppb. The estimates generated using the double-gap resonator differ by at most 13% from the actual values, which corresponds to an rms error of 0.71 ppb. Although the estimates generated by the triple-gap resonator show lower variance than those obtained using the double-gap resonator, the bias of approximately 1 ppb for the triple-gap resonator leads to a higher rms error of 1.68 ppb with respect to the actual values.

It should be noted that the precision of the interpolated measurements can be adjusted based upon the resolution of the training samples. Let  $l_i$ ,  $i = 1, 2, \dots, N$  represent the  $N$  different concentration levels used for training (in the experiments above,  $N = 5$ ). Let  $\tilde{l}$  be an arbitrary concentration level such that  $l_{i-1} \leq \tilde{l} \leq l_i$ . The overestimation error for  $\tilde{l}$  is upper bounded by  $l_i$  and lower bounded by  $l_{i-1}$ . Hence, the overall error is limited to  $l_i - l_{i-1}$ . For example, for a concentration of 2 ppb, the measured values are expected to be between 1 and 3 ppb, whereas for a concentration of 15 ppb, the corresponding error is at most 10 ppb (i.e.,  $l_{i-1} = 10$  and  $l_i = 20$ ). Therefore, by increasing the resolution of the

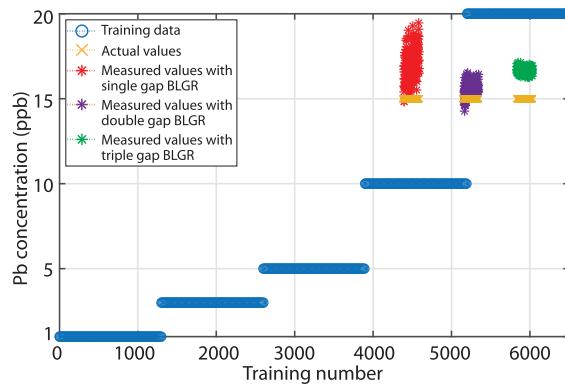


Fig. 8. Performance of the proposed machine learning algorithm in the presence of previously unobserved concentrations. Test results of a single-gap, double-gap, and triple-gap BLGR are spaced horizontally from left to right on the training datasets.

training data, it is possible to reduce the interpolation error to the desired sensor resolution. For example, training with samples at 1 ppb intervals would allow the sensor to estimate Pb levels with 1 ppb resolution.

#### B. Robustness to Variation in Water Composition

To assess the robustness of the proposed approach to daily variations in the composition of water samples, the performance of the machine learning algorithm is evaluated using training data and test data collected on different days. Water samples from the city of Milwaukee are collected every other day on six different days. Pb solutions are diluted into the samples collected in days 3, 5, and 7 at concentrations of 5, 10, and 20 ppb. These samples are used to train the SVR. The test set consists of the samples from days 1, 9, and 11 diluted with Pb at a concentration of 10 ppb. The Pb concentrations of samples in the test set are measured using the triple-gap resonator. Table V shows that although variations in pH, conductivity, and total dissolved solids (TDSs) lead to slightly higher rms errors, the average error is comparable to that obtained using training and test samples collected on the same day. Training the algorithm using data collected over longer periods of time should further mitigate the impact of water composition variability on the performance of the sensor. For example, the model could be trained using samples collected once per week over a year. Since most deviations in water composition should be observable during such an extended period, training with yearly data should further improve the performance of the machine learning algorithm.

#### C. Measurement Accuracy in the Presence of Interfering Metal Ions

Cu, Fe, and Zn metal ions and their compounds are frequently found in tap water and typically occur at concentrations that are higher than more regulated heavy metals, such as Pb, Cd, Hg, and As. The Environmental Protection Agency (EPA) maximum contaminant levels (MCLs) for Cu, Fe, and Zn can be one to two orders of magnitude greater than the regulated limit for Pb and other higher toxicity heavy metals.

TABLE V  
SUMMARY OF pH, CONDUCTIVITY, AND TDS OF WATER SAMPLES (No Pb) COLLECTED ON DIFFERENT DAYS. RMS ERROR (RIGHT COLUMN) OF 10 ppb Pb SAMPLES TESTED WITH THE SVR MODEL

	Day	pH	Conductivity ( $\mu\text{S}/\text{cm}$ )	TDS (ppm)	RMS error (ppb)
Training data	3	7.81	316.8	207.8	—
	5	7.68	319.6	209.6	—
	7	7.74	312.4	204.7	—
Test data	—	7.74	316.3	207.4	—
	1	7.87	309.0	202.3	1.45
	9	7.65	314.0	205.6	0.44
Average	11	7.72	312.2	203.9	0.15
	—	7.75	311.7	203.9	0.68
	—	—	—	—	—

TABLE VI  
SUMMARY OF MEASUREMENT ERROR OF 10 ppb Pb SOLUTIONS SPIKED WITH INTERFERING METAL IONS OF DIFFERENT CONCENTRATIONS

Metal ions	Concentration (ppb)	RMS error (ppb)
$\text{Cu}^{2+}$	20	0.46
	50	3.16
	100	1.15
$\text{Fe}^{3+}$	20	2.03
	50	2.03
	100	0.83
$\text{Zn}^{2+}$	20	0.39
	50	0.49
	100	1.58

Interference due to high concentrations of Cu, Fe, and Zn on the sensor's response to Pb is investigated here.

The SVR is trained with 5, 10, and 20 ppb Pb solutions prepared in Milwaukee city water. First Cu, Fe, and Zn solutions of 10 ppb without Pb ions are tested with the model trained using Pb ions. The results indicate no Pb ions in the test samples. Then, 10 ppb Pb solutions spiked with interfering Cu ions (20, 50, and 100 ppb) are prepared. Table VI shows the resulting rms errors for Pb concentrations when spiked with Cu ions. The results show that the presence of Cu ions has no significant impact on Pb concentration measurement. In each case, the BLGR can effectively estimate Pb concentrations in water with the background interfering ions. The average rms error is 1.34 ppb over the three interfering ions.

## VII. DISCUSSION

In this work, the impact of elements found in drinking water on the accuracy of the results is considered. For example,  $\text{HNO}_3$  is added to city water to prevent precipitation of  $\text{PbCl}_2$ . Since both  $\text{HNO}_3$  and  $\text{PbCl}_2$  are dissolved in the city water, the BLGR may be detecting ions from  $\text{HNO}_3$  instead of Pb ions. A 1%  $\text{HNO}_3$  seed solution is used as a control solution to confirm that the sensor measures Pb ions rather than ions from  $\text{HNO}_3$ . Control solutions (with no Pb) are prepared assuming equal amounts of  $\text{HNO}_3$  in the control solution and the Pb solution for the 10 and 20 ppb levels. The measured Pb levels of both control solutions are close to 0 ppb.

There are other typical contaminants (minerals and other metal ions) in drinking water that may affect our results. Conductivity is related to the total dissolved ion content in

the water. DI water has a pH of 6.07 and a conductivity of  $1.65 \mu\text{S}/\text{cm}$ . The conductivity of city water ( $308.6 \mu\text{S}/\text{cm}$ ) is very different from that of DI water. Pb concentration is measured using city water solutions for machine learning training and DI water solutions in testing and vice versa. The results indicate that the background water chemistry may influence the measurement of Pb concentration. As the background chemistry changes, additional changes in the machine learning model may be required.

The concentration of dissolved metal ions in drinking water may also affect the results. The concentration of metal ions in the city water samples is determined using inductively coupled plasma (ICP) analysis. The presence of Na, Mg, Al, K, Ca, Fe, Cu, and Zn ions are found to be between 5 ppb and 35 ppm, while concentrations of Cu, Fe, and Zn are 23, 20, and 4 ppb, respectively. Pb solutions are additionally spiked with 20, 50, and 100 ppb of Cu, Fe, and Zn ions, respectively. The rms error of the solutions containing only Pb is less than 1 ppb. The average measurement error of Pb concentration is up to 13% for samples intentionally spiked with interfering ions. Training the SVR with samples containing different concentrations of interfering ions commonly found in city water would further reduce the impact of these ions on the accuracy of Pb estimation.

It is also possible to use the measured data to infer an appropriate frequency range to enhance selectivity. For example, using a single-gap BLGR to estimate Pb concentration in DI water, we search for the 1 GHz frequency span within the 10 MHz to 5 GHz range with the smallest rms errors in Pb concentration. The segment containing resonance has the lowest error (25% lower than the other segments). Therefore, a multiple gap BLGR may estimate ion concentrations more accurately because there are multiple resonant frequencies. We have measured Pb concentration in city water using a single-gap, double-gap, and triple-gap BLGR over the entire frequency range (10 MHz to 5 GHz). The average rms errors of each estimate are 0.70, 0.58, and 0.16 ppb, respectively. As expected, the triple-gap BLGR having three resonant frequencies in the scan frequency range shows the lowest errors. The triple-gap BLGR has three resonant frequencies, each with a different  $Q$ . The most sensitive resonance for Pb ions in water is found by computing rms errors in Pb concentration for a 1 GHz frequency span around each resonant frequency. The extracted rms errors are 0.30, 0.26, and 0.29 ppb, for the first, second, and third frequency ranges, respectively. Hence, the second frequency span contains more information about Pb ion concentration. A BLGR with all three resonances (triple-gap) in the second frequency range (2.25–3.25 GHz) may result in lower errors in Pb measurement.

The machine learning algorithms can also be adapted to automatically determine a suitable frequency to further improve sensor selectivity. Feature selection techniques such as those proposed in [38] may be used to allow the machine learning algorithms to automatically determine the most selective resonant frequency for Pb ions. A preliminary feature analysis indicates that the algorithms take into consideration distinct frequency ranges for determining the presence of different ions. Furthermore, the algorithms extract most of the

relevant information from the phase response of the reflected signal. Such behavior is consistent with the fact that the response of the ions to the excitation signal should be better characterized in terms of its delay than its attenuation. The results of a feature selection study can then be used to design a suitable BLGR with optimum center frequency. This approach would predict Pb levels in water with higher accuracy while simultaneously suppressing the effect of other contaminants.

In terms of data acquisition and processing time, measuring the  $S_{11}$  raw signal using the Agilent E8363B VNA over the frequency range described above takes 9.1 s, and the SVR processes the corresponding sensor measurement in 10 ms on average on an Advanced Micro Devices (AMD) Rome 64-core 2 GHz processor (running on a single core). Hence, the proposed system can perform approximately six measurements per minute. Since the concentration of contaminants in drinking water does not vary significantly within such short intervals, the sensor allows *on-site/in situ* detection of metal ions continuously and in real-time.

## VIII. CONCLUSION

A continuous *on-site/in situ* sensing system for metal ions in water is presented. There is no physical contact of the water samples with the sensing elements, which increases sensor longevity and retains its functional consistency. The conventional outer circular shape of LGRs is replaced with a rectangular block for mechanical stability, coupling loop support, and multiple cuts for multiple resonant frequencies. The proposed BLGR has a compact size, highly tunable resonant frequencies, moderate  $Q$ , and flexible integration into existing water supply systems. Machine learning algorithms (SVM and SVR) replace existing mathematical models limited to immobile ions in a solid substrate. Metal ion concentrations in water are estimated using  $S_{11}$  raw data alone. The measurement error decreases with an increase in the number of gaps in the BLGR because there are more resonant frequencies. The triple-gap BLGR has the lowest rms error (0.16 ppb average error) in Pb measurement. The detection limit of 1 ppb Pb is achieved in city water containing various unknown background ions; this is significantly below the United States EPA regulation (15 ppb).

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