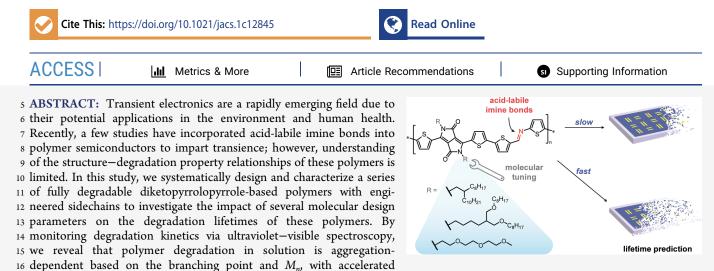


Article

# Impact of Molecular Design on Degradation Lifetimes of Degradable Imine-Based Semiconducting Polymers

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17 degradation rates facilitated by decreasing aggregation. Additionally, increasing the hydrophilicity of the polymers promotes water 18 diffusion and therefore acid hydrolysis of the imine bonds along the polymer backbone. The aggregation properties and degradation 19 lifetimes of these polymers rely heavily on solvent, with polymers in chlorobenzene taking six times as long to degrade as in 20 chloroform. We develop a new method for quantifying the degradation of polymers in the thin film and observe that similar factors 21 and considerations (e.g., interchain order, crystallite size, and hydrophilicity) used for designing high-performance semiconductors 22 impact the degradation of imine-based polymer semiconductors. We found that terpolymerization serves as an attractive approach 23 for achieving degradable semiconductors with both good charge transport and tuned degradation properties. This study provides 24 crucial principles for the molecular design of degradable semiconducting polymers, and we anticipate that these findings will expedite 25 progress toward transient electronics with controlled lifetimes.

# 1. INTRODUCTION

26 With the pressing need for a sustainable future in the 27 technology-driven 21st century, transient electronics have 28 garnered much interest for their potential ability to degrade 29 after a certain, designated lifetime or upon applied external 30 stimuli.<sup>1-3</sup> Such degradable electronics would allow for (i) the 31 reduction of our rapidly growing electronic waste, (ii) the 32 elimination of secondary removal surgeries for implantable devices, and (iii) transience in the environment in which 33 remote, widespread sensors can be deployed without necessity 34 of recollection.<sup>4-9</sup> Recent advances in the field of transient 35 36 electronics employ a biodegradable arterial-pulse sensor for 37 blood flow monitoring,<sup>10</sup> an implantable triboelectric nano-38 generator for in vivo energy harvesting,<sup>11</sup> and a multifunctional 39 sensor for noninvasive personal care diagnostics.<sup>12</sup>

<sup>40</sup> Of the currently reported transient devices, most consist of <sup>41</sup> degradable encapsulant, substrate, and dielectric materials with <sup>42</sup> nondegradable electronically active components (i.e., semi-<sup>43</sup> conductors and conductors).<sup>13</sup> Synthetic polymers serve as an <sup>44</sup> attractive platform for the development of degradable semi-<sup>45</sup> conductors due to their ability to be rationally tuned by molecular design for exploration of desired morphological, 46 electronic, and degradation properties. Additionally, these 47 polymers have the potential for integration of skin-inspired 48 functionalities (e.g., stretchability, conformability, self-healing, 49 and adhesivity).<sup>14–19</sup> However, owing to the limited number of 50 degradable bonds that maintain conjugation along the polymer 51 backbone for high-performance devices, there are only a few 52 reports of degradable semiconducting polymers.<sup>13,20–24</sup> As a 53 result, the degradation behavior of semiconducting polymers in 54 relation to molecular design has not been properly studied. As 55 several works on tuning the degradation rate of nonconjugated 56 polymeric materials have been reported<sup>25–28</sup> and various 57 methods of improving semiconductor charge transport proper-58 ties have been investigated, such as through backbone or 59

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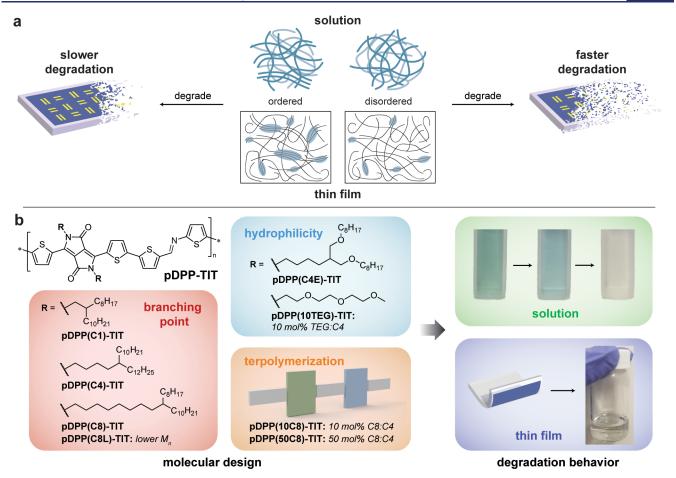


Figure 1. General schematic and molecular design of this study. (a) Understanding of solution and thin film structure-property relationships of degradable polymer semiconductors will enable the potential to achieve transient electronics with controlled degradation lifetimes. (b) Molecular design parameters and polymers explored for investigation of solution and thin film degradation behavior.

60 sidechain engineering,<sup>29–37</sup> similar molecular engineering 61 approaches should also be possible for the tuning of 62 semiconducting polymer degradation behavior. Such under-63 standing of how polymer design and the corresponding 64 assembly in condensed states affect degradation behavior will 65 enable the realization of transient electronics with controlled, 66 targeted lifespans (Figure 1a).

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Our previous studies on degradable semiconducting 67 68 polymers featured acid-labile imine bonds to impart transience, 69 in which imine hydrolysis along the polymer backbone led to 70 cleavage of the polymer chain.<sup>20,21</sup> We described a modular 71 approach to prepare degradable imine-based semiconducting 72 polymers with an electronic performance comparable to their 73 nondegradable counterparts by Stille cross-couplings. This 74 facile method of polymerization enabled the preparation of 75 both p-type and n-type imine-based donor-acceptor (D-A)76 conjugated polymers, expanding the field of the existing 77 degradable semiconductors. While prior studies confirmed the 78 degradation of these semiconducting polymers into oligomers 79 and monomers, there was limited control in the polymer 80 degradation timescales and lifespans of the corresponding 81 transient devices. We observed that the n-type naphthalene 82 diimide-based semiconductor degraded much faster than the p-83 type diketopyrrolopyrrole (DPP)-based one, which was 84 hypothetically ascribed to the increased aggregation of the 85 latter; however, the study of the aggregation behavior of these 86 degradable semiconducting polymers is yet to be conducted.

Comparisons of the degradation behavior across different 87 imine-based semiconducting polymers with respect to their 88 morphological and electronic properties have also not been 89 closely studied. 90

Herein, we use Stille cross-couplings to prepare imine-based 91 semiconductors with tuned polymer structures for the 92 systematic exploration of structure-property relationships of 93 degradable semiconducting polymers. These D-A copolymers 94 were synthesized from dibromo-functionalized, thiophene- 95 flanked DPP and ditin-functionalized thiophene-imine-thio- 96 phene (TIT) monomers to produce degradable pDPP-TIT. 97 Inspired by previous reports of sidechain engineering of 98 semiconducting polymers in which structural modification of 99 chain length, branching point, asymmetry, and hydrophilicity 100 substantially impacts molecular packing and resulting charge 101 carrier properties, we design a series of DPP-based monomers 102 with five different sidechains to rationally examine their effect 103 on degradation behavior and electronic performance (Figure 104 1b). It was demonstrated that moving the branching point of 105 conventional branched alkyl chains away from the polymer 106 backbone reduced  $\pi - \pi$  stacking distances in polymer thin 107 films and had a significant improvement in charge carrier 108 mobilities.<sup>31-33</sup> To examine the influence of the branching 109 point distance on degradation time, we introduce three 110 asymmetric branched alkyl sidechains with C1, C4, and C8 111 spacers onto the DPP core, where Cn refers to the number of 112 carbons between the ketopyrrole nitrogen and the branching 113 114 point. Additionally, oligoether sidechains have garnered 115 interest for optoelectronic applications due to their hydro-116 philicity, polarity, and flexibility.<sup>38</sup> As the degradation of the 117 imine-based polymers occurs through acid hydrolysis, tuning 118 sidechain hydrophilicity has the potential to further influence 119 the imine bonds' degree of interaction with water. Therefore, 120 we aim to investigate the effect of hydrophilic sidechains by 121 employing triethylene glycol (TEG) and a modified, branched 122 alkyl C4 spacer sidechain with ether functionalities (C4E). 123 Lastly, terpolymerization is employed as a method to further 124 tune degradable semiconducting polymer properties using the 125 same synthesized monomer building blocks.

To examine the influence of sidechain modification on the 126 127 semiconducting polymers' aggregation properties and degra-128 dation behavior, we characterized the polymers by gel 129 permeation chromatography (GPC), ultraviolet-visible 130 (UV-vis) absorption spectroscopy, and grazing-incidence X-131 ray diffraction (GIXD). The electronic performance of these 132 polymers was measured by fabricating thin-film field-effect 133 transistors (FETs). To quantitatively probe degradation 134 behavior, we monitored and compared the different polymers' 135 degradation in solution by UV-vis and observed that 136 aggregation and hydrophilicity indeed affected degradation 137 times. Moreover, we developed a new technique of floating 138 polydimethylsiloxane (PDMS) substrates on acidic solution to 139 measure the degradation of polymer thin films and discovered 140 that similar parameters that dictate electronic performance of 141 semicrystalline polymer semiconductors also influence their 142 degradation kinetics. Our results suggest that introducing 143 hydrophilic functionalities through terpolymerization serves as 144 a promising design approach for accelerating degradation of 145 imine-based semiconductors while maintaining high charge 146 carrier mobility. The rational tuning and characterization of 147 degradable imine-based polymer semiconductors described 148 herein further the understanding of molecular design principles 149 for transient electronics.

# 2. RESULTS AND DISCUSSION

**2.1. Synthesis of Degradable Semiconducting Poly**-151 **mers.** The synthetic route for dibromo-functionalized DPP-152 based monomers with rationally designed sidechains is 153 outlined in Figure S1 using procedures analogous to those 154 reported in literature.<sup>39–42</sup> The degradable, ditin-function-155 alized TIT monomeric unit (Sn-TIT-Sn) was synthesized in 156 two steps from commercial starting materials as previously 157 described.<sup>22</sup> The detailed synthetic procedures and character-158 izations are described in Figures S2–S9.

The imine-based D-A semiconducting polymers were 159 160 synthesized via Stille condensation polymerization using 161 tris(dibenzylideneacetone)dipalladium(0)  $(Pd_2(dba)_3)$  and 162 tris(o-tolyl)phosphine  $(P(o-tol)_3)$  as catalysts (Figures S10-163 S17). pDPP-TIT bipolymers (composed of two different 164 monomers) were synthesized using C1, C4, C8, and C4E 165 sidechains on the DPP core. Due to the insolubility of the 166 pDPP-TIT polymer when functionalized with the TEG 167 sidechain in organic solvents used for degradation studies 168 and device processing, the TEG chain was incorporated using a 169 9:1 C4:TEG molar ratio to produce a pDPP(10TEG)-TIT 170 terpolymer (composed of three different monomers) (Figure 171 S15). Additional terpolymers were synthesized to determine 172 whether the effect of the TEG chain on degradation and 173 electronic performance was due to structure and hydrophilicity 174 or reduced regioregularity from terpolymerization.<sup>16,43</sup> pDPP-

(10C8)-TIT and pDPP(50C8)-TIT were polymerized using a 175 9:1 and 1:1 C4:C8 ratio, respectively (Figures S16 and 17). 176

The number-average molecular weight  $(M_n)$ , dispersity (D), 177 and number-average degree of polymerization  $(DP_n)$  were 178 determined by high-temperature GPC (HT-GPC) using 179 trichlorobenzene as the solvent at 180 °C and are summarized 180 in Table 1. Similar to the previous study on pDPP(C4)-TIT,<sup>22</sup> 181 t1

### Table 1. HT-GPC Characterization

polymer	$M_n$ (kg/mol)	Đ	$DP_n$
pDPP(C1)-TIT	23.8	3.5	23
pDPP(C4)-TIT	21.4	2.8	17
pDPP(C8)-TIT	33.2	3.2	27
pDPP(C8L)-TIT	15.9	3.6	13
pDPP(C4E)-TIT	20.1	3.3	17
pDPP(10TEG)-TIT	32.1	2.7	27
pDPP(10C8)-TIT	33.3	2.9	27
pDPP(50C8)-TIT	33.1	2.6	27

we found that pDPP-TIT polymers with  $M_n$  above 35 kg/mol 182 were largely insoluble in common organic solvents (e.g., 183 chloroform, toluene, and chlorobenzene) used for degradation 184 studies and thin film preparation. Therefore,  $M_n$  values were 185 targeted to be around 20–35 kg/mol for proper comparison 186 among degradable polymers, with the exception of an 187 additional lower  $M_n$  C8 sidechain polymer to examine the 188 effect of molecular weight on degradation behavior. The lower 189  $M_n$  C8 sidechain polymer will be abbreviated C8L, and all 190 polymers will be addressed by their sidechain structure. 191

2.2. Optical and Morphological Characterization. We 192 first characterized the optical and morphological properties of 193 semiconducting polymers both in solution and as a thin film 194 and examined any differences among the various sidechains 195 studied. UV-vis was performed to evaluate the effects of the 196 sidechain structure on the optical and aggregation properties of 197 the degradable polymer. Similar to other DPP-based 198 polymers,<sup>22,43,44</sup> the pDPP-TIT polymers showed two vibronic 199 bands between 650 and 900 nm, labeled as 0-1 and 0-0 peaks 200 (Figure 2). The full absorption spectra of all polymers are 201 f2 shown in Figures S18-S22. Previous studies attributed the 202 lower energy 0–0 peak  $(\lambda_{0-0})$  to interchain electronic 203 interactions or polymer aggregation.<sup>44,45</sup> In dilute chloroben- 204 zene solution (0.01 mg/mL), the effect of branching point was 205 unclear, as both positioning the branching point closer to and 206 further away from the backbone as in the C1 and C8 polymers 207 displayed an increased  $\lambda_{0-0}$  intensity compared to C4 (Figure 208 2a). Contrary to previous studies on the branching point of 209 D-A-conjugated polymers,<sup>32,33</sup> the C1 polymer was both red- 210 shifted and had a stronger  $\lambda_{0-0}$  intensity relative to C4 despite 211 their similar  $M_n$ . Although the hydrophilic C4E polymer had a 212 similar  $\lambda_{0-0}$  intensity relative to the C4 polymer, the vibronic 213 bands were broadened (Figure 2b). All terpolymers displayed a 214 higher  $\lambda_{0-0}$  relative to C4; however, the increase in  $\lambda_{0-0}$  215 intensity corresponded more to the higher  $M_n$  (>30 kg/mol) 216 of the polymers than any structural differences, as observed 217 upon comparison of C8 and C8L polymers. Similar trends 218 were observed in chloroform and toluene solutions (Figures 219 S19-S20). However, when the polymers were cast as thin 220 films from chlorobenzene solution and annealed (200 °C for 221 30 min), the C1 polymer showed a weaker  $\lambda_{0-0}$  compared to  $_{222}$ C4 and C8 (Figure 2c), indicating that C1 has a weaker 223 tendency to form interchain aggregates in the thin film. C4E 224

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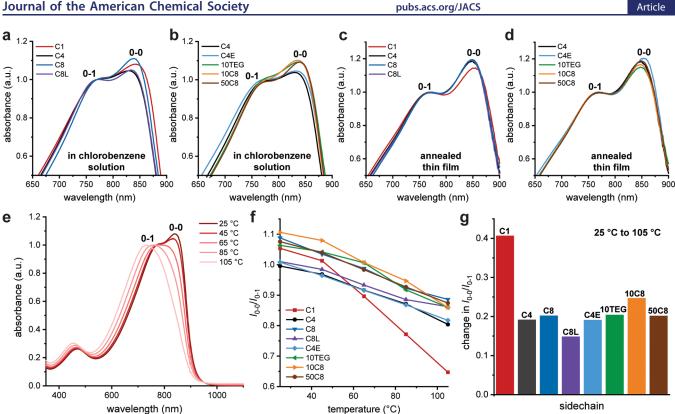


Figure 2. Optical property characterization. Normalized UV-vis absorption spectra of degradable pDPP-TIT polymers in (a,b) chlorobenzene solution (0.01 mg/mL) at 25 °C and (c,d) annealed thin films spin-coated from chlorobenzene. (e) Representative UV-vis spectra for pDPP(C1)-TIT in chlorobenzene solution at 25-105 °C, with 20 °C intervals. (f) Temperature dependence of interchain aggregation among polymers based on the 0-0 absorption peak. (g) Total change in interchain aggregation from 25 to 105 °C.

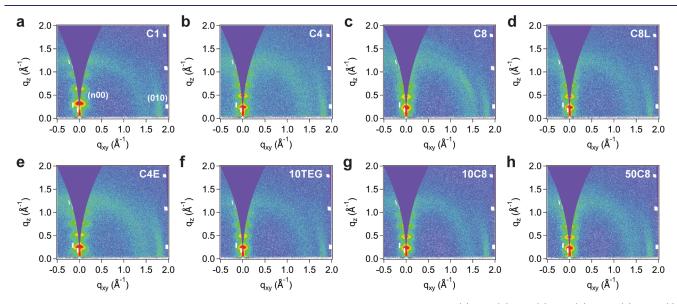


Figure 3. Morphology characterization. GIXD patterns of the spin-coated polymer thin films for (a) C1, (b) C4, (c) C8, (d) C8L, (e) C4E, (f) 10TEG, (g) 10C8, and (h) 50C8.

 $_{225}$  had the strongest  $\lambda_{0-0}$  in the thin film, but the lower energy 226 absorption band was slightly broadened in both solution and <sub>227</sub> thin film (Figure 2d). When examining the terpolymers, we  $_{228}$  hypothesize that 10TEG showed a weaker  $\lambda_{0-0}$  compared to 229 the reference C4 polymer due to the regioirregularity 230 introduced by terpolymerization of C4 and TEG, which are 231 very structurally different. Additionally, 50C8 displayed a 232 slightly higher  $\lambda_{0-0}$  relative to 10C8, which can be potentially attributed to a larger ratio of C8 sidechains or a 1:1 C4:C8 233 ratio being more regioregular than 9:1.

To further investigate the solution-phase aggregation 235 properties of the polymers, variable-temperature UV-vis 236 spectra were measured for all polymers from 25 to 105 °C, 237 with 20 °C intervals (Figure 2e and Figure S23). With the 238 increasing temperature, the polymers exhibited temperature- 239 dependent disaggregation, as shown by the decreasing  $\lambda_{0-0}$  240 241 peak intensity. Simple deconvolution analysis was performed 242 for the 0–1 and 0–0 peaks, and the ratios of these intensities 243  $(I_{0-0}/I_{0-1})$  were calculated, with larger values indicating more 244 aggregation among polymer chains. All polymers displayed a 245 similar aggregate stability with respect to heating except for C1 246 (Figure 2f,g). This observation that the C1 polymer more 247 readily disaggregates with temperature suggests that its 248 aggregates at room temperature are less stable (e.g., weaker 249 interactions or smaller aggregates) compared to the other 250 polymers.

The highest occupied molecular orbital (HOMO) energy ls2 levels were obtained by photoelectronic spectroscopy in air ls3 (PESA). The optical band gap, taken from the onset of ls4 absorption in UV-vis of annealed thin films, was subtracted ls5 from the HOMO to estimate the lowest unoccupied molecular ls6 orbital energy level. The results are summarized in Table S1. ls7 The HOMO energies and optical band gaps for all polymers ls8 were similar, suggesting that altering sidechains on the pDPPls9 TIT backbone had minimal effect on electronic structure.

To characterize the polymers' thin film morphology and crystallite packing in thin film, we performed atomic force microscopy (AFM) and GIXD measurements. AFM height and phase images are shown in Figure S24. All polymers had root mean square surface roughness values below 1.3 nm, indicating smooth films. 2D GIXD patterns for all polymers cast from chlorobenzene onto octadecyltrimethoxysilane crycles min are shown in Figure 3. Plane spacings, full width half maxima (fwhm), and crystallite coherence length (CCL) are shown in Table 2. The corresponding in-plane and out-of-

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Table 2. Relevant Crystallographic Parame	rs from GIXD
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sidechain	lamellar spacing (Å) <sup>a</sup>	lamellar fwhm (Å <sup>-1</sup> ) <sup>b</sup>	$\pi - \pi$ spacing $(\text{\AA})^c$	$\pi - \pi$ fwhm (Å <sup>-1</sup> )	$\operatorname{CCL}_{(\operatorname{\AA})^d}$
C1	19.3	0.04	3.46	0.18	8.1
C4	25.5	0.03	3.44	0.13	10.9
C8	26.6	0.04	3.42	0.14	10.2
C8L	26.2	0.03	3.43	0.14	10.5
C4E	23.8	0.03	3.44	0.15	9.4
10TEG	25.1	0.03	3.45	0.15	9.4
10C8	26.0	0.03	3.45	0.14	9.9
50C8	26.7	0.03	3.43	0.15	9.2

<sup>*a*</sup>Extracted from fitting the (100) diffraction peak. <sup>*b*</sup>fwhm represents the full width at half-maximum for the peak. <sup>*c*</sup>Extracted from fitting the (010) diffraction peak. <sup>*d*</sup>Calculated based on the  $\pi$ - $\pi$  stacking peak fwhm using the Scherrer equation. CCL = crystallite coherence length

271 plane scattering profiles are shown in Figure S25. All pDPP-272 TIT polymers exhibited a predominantly edge-on orientation, 273 with out-of-plane (*n*00) lamellar stacking peaks along the  $q_z$ 274 direction and one in-plane (010)  $\pi - \pi$  stacking peak in the  $q_{xy}$ 275 direction. The scattering along the  $q_{xy}$  direction at 1.4 Å<sup>-1</sup> in all 276 2D patterns is attributed to the OTS surface modification. The 277 lamellar spacing values result from the overall length of the 278 sidechains, with the C1 spacer sidechain being shorter than 279 both the C4 and C8 spacers. The C4E sidechain also showed 280 smaller lamella spacing than the reference C4 sidechain due to 281 it being shorter than C4 on one of the sidechain branches as 282 well as the increased flexibility of the oxygen atoms compared 283 to rigid alkyl chains.<sup>38</sup> C1 had a very slightly larger  $\pi - \pi$ 284 stacking distance than those of the other bipolymers, which follows the trend observed in previous studies that 285 demonstrate that having the branching point closer to the 286 backbone inhibits close  $\pi - \pi$  stacking in the thin film.<sup>32</sup> 287 However, it must be noted that the difference in  $\pi - \pi$  spacing 288 distances of pDPP-TIT polymers (~0.02 Å) between one and 289 at least four carbon spacers was drastically smaller than those 290 observed previously for isoindigo-based polymers (~0.2 291 Å).<sup>31,32</sup> This result explains the lack of significant difference 292 in aggregation behavior and electronic structure measured by 293 UV-vis and PESA among C1, C4, and C8 polymers. C1 and 294 C4E showed a larger  $\pi - \pi$  fwhm and smaller CCL based on the 295 (010) peak than all other bipolymers, corresponding to lower 296 finite crystallite grain size or greater cumulative lattice disorder 297 along the  $\pi - \pi$  stacking direction. The terpolymers (10TEG, 298) 10C8, and 50C8) displayed a similar reduced CCL compared 299 to C4, indicating a more disordered morphology, which is 300 supported by our work that demonstrated terpolymerization 301 resulted in decreased large crystalline domains.<sup>16</sup> We did not 302 observe a correlation between thin film UV-vis  $\lambda_{0-0}$  intensity 303 of the terpolymers and GIXD measurements likely because 304 GIXD probes only longer-range crystalline domains while 305 UV-vis absorbance comes from a combination of both longer- 306 and shorter-range aggregates. 307

2.3. Electronic Performance of FETs. We fabricated 308 bottom-gate top-contact FETs to measure the charge carrier 309 mobilities of the degradable polymer semiconductors using 310 OTS-modified SiO<sub>2</sub> as the dielectric, highly doped Si as the 311 gate, and Au as the source and drain electrodes. Detailed 312 fabrication procedures are described in the Supporting 313 Information. Representative transfer curves for the degradable 314 imine-based semiconductors operated in both the saturation 315 and linear regimes are shown in Figure 4 and Figure S26. 316 f4 Output curves for each polymer are depicted in Figure S27. 317 The average mobilities and performance metrics of the pDPP- 318 TIT polymers with different sidechains are summarized in 319 Figure 4c and Table S2. FETs exhibited dominant p-channel 320 behavior under ambient conditions. First examining branching 321 point, C4 and C8 showed average saturation hole mobilities 322  $(\mu_{\rm sat})$  of 0.65 and 0.56 cm<sup>2</sup>/V·s, respectively. C1 displayed a  $_{323}$ reduced  $\mu_{sat}$  which can be attributed to slightly weaker  $\pi - \pi$  324 interchain interactions<sup>32</sup> and shorter-range order of the 325 aggregates (from lower CCL) based on UV-vis and GIXD 326 experiments, respectively. Comparing C8 and C8L polymers, 327 higher  $M_n$  values improved mobilities but to a lesser degree 328 than moving the branching point away from the backbone. 329 Additionally, C4E had a much lower  $\mu_{sat}$  than other polymers, 330 which we attribute to potential water traps or ionic impurities 331 due to the hydrophilicity of the sidechain.<sup>46</sup> 10TEG also 332 showed slightly reduced mobilities due to the slight hydro- 333 philicity imparted by the 10 mol % TEG sidechains in the 334 terpolymer. Lastly, the terpolymers generally displayed 335 comparable mobilities to those of the bipolymers with their 336 respective sidechains, as we hypothesize that they contain a 337 comparable degree of short-range order with slightly decreased 338 longer-range order along the  $\pi$ - $\pi$  stacking direction (indicated 339 by their lower CCL).<sup>1</sup>

**2.4. Degradation Timescale Studies.** We used UV–vis <sup>341</sup> to monitor the degradation of imine-based semiconducting <sup>342</sup> polymers both in solution and thin film. As the imine bonds <sup>343</sup> cleave, the polymers degrade into oligomers and eventually <sup>344</sup> monomers, which have minimal absorption in the visible <sup>345</sup> region. For solution degradation studies, trifluoroacetic acid <sup>346</sup> (TFA) and water were added to a dilute polymer solution (0.8 <sup>347</sup>)

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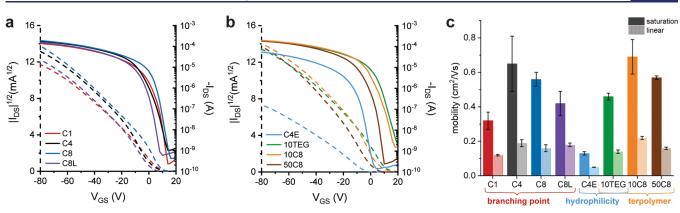
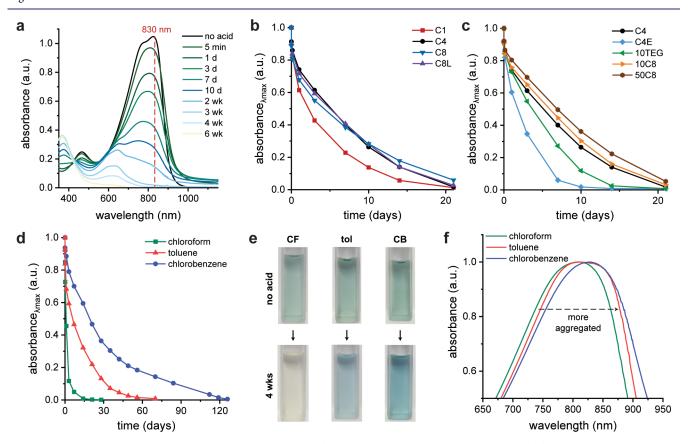
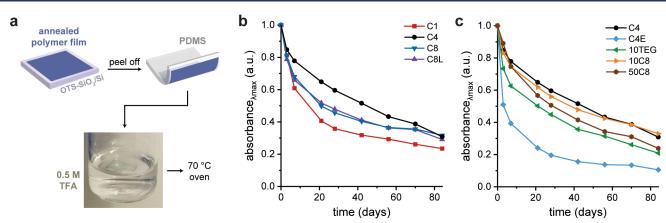


Figure 4. Electronic performance of FETs. (a,b) Representative saturation transfer curves for polymers ( $V_{DS} = -80$  V). The dashed lines correspond to the square root of the drain current. (c) Average charge carrier mobilities (extracted from the saturation and linear regimes) of the degradable semiconductor films.



**Figure 5.** Solution degradation studies by UV-vis spectroscopy. (a) Representative UV-vis spectra for pDPP(C4)-TIT in chloroform solution (~0.01 mg/mL) monitored over time upon addition of acid and water. (b,c) UV-vis absorption intensities at 830 nm are plotted over time for degradation of all polymers in chloroform (normalized to time = 0). (d) Solvent dependence of solution degradation studies for pDPP(C4)-TIT in chloroform, toluene, and chlorobenzene (normalized to time = 0). (e) Photographs of original and degraded solutions for pDPP(C4)-TIT in different solvents after 4 weeks. (f) Normalized UV-vis spectra of pDPP(C4)-TIT in different solvents upon treatment of an equivalent amount of acid and water at 25 °C.

<sup>348</sup>  $\mu$ M imine) in various organic solvents. Chloroform, toluene, <sup>349</sup> and chlorobenzene, which are solvents that are typically used <sup>350</sup> to dissolve D–A-conjugated polymers, were chosen for <sup>351</sup> solution degradation studies. The degradation of the series of <sup>352</sup> pDPP-TIT polymers in chloroform at room temperature with <sup>353</sup> a 1000-fold molar excess of acid and water is shown in Figure <sup>354</sup> Sa–c and Figure S28. As the polymers degraded, the lower <sup>355</sup> energy absorption band, which corresponds to polymer <sup>356</sup> interchain interactions, decreased and blue-shifted as the <sup>357</sup> polymers decreased in conjugation length (Figure 5a). Additionally, the  $\pi - \pi^*$  transition at 450–500 nm associated 358 with intrachain charge delocalization diminished as the DPP 359 units hydrolyzed and ring-opened, resulting in complete 360 degradation of the pDPP-TIT polymers.<sup>20,44,45</sup> To quantify 361 the degradation of the different polymers in solution, all 362 spectra were normalized to the  $\lambda_{0-1}$  of the original, undegraded 363 polymer and the decrease in absorbance at the  $\lambda_{max}$  (830 nm 364 for chloroform solution), which was chosen as it indicated 365 imine bond cleavage, was measured over time. We defined 366 polymers as degraded when their absorbance intensity at  $\lambda_{max}$  367



**Figure 6.** Thin film degradation studies by UV-vis spectroscopy. (a) Developed floating PDMS technique for measurement of polymer thin film degradation. (b,c) UV-vis absorption intensities at 850 nm are plotted over time for degradation of annealed polymer thin films (normalized to time = 0).

368 was ≤0.05 a.u. (i.e., the absorbance corresponding to polymer 369 interchain aggregation was  $\leq$ 5% of that of the original 370 polymer). As observed in Figure 5b, the C1 sidechain 371 degraded faster relative to C4 and C8 sidechains, suggesting 372 that placing the branching point closer to the polymer 373 backbone inhibits strong interchain aggregation. This obser-374 vation agrees with our variable-temperature UV-vis experi-375 ments that displayed C1 readily disaggregated with the 376 increase in temperature. Moving the branching point more 377 than four carbons away, as in the C8 spacer, had minimal effect 378 on degradation time. Additionally, sidechains with hydrophilic 379 functionalities, C4E and 10TEG, degraded faster than all other polymers, with C4E degrading in half the amount of time as 380 the representative C4 polymer without any oxygen units 381 (Figure 5c). The slight hydrophilicity given by the 382 383 incorporation of TEG at 10 mol % also caused this polymer to degrade at a shorter timescale than C4. The terpolymers 384 (10C8 and 50C8) had degradation times that were similar to 385 386 their C4 and C8 bipolymer counterparts, with a slightly slower  $_{387}$  degradation observed likely due to their higher  $M_{\mu}$ .

The aggregation-dependent degradation of these polymers 388 389 in solution (dependent on branching point and  $M_n$ ) was 390 observed in both toluene and chlorobenzene solutions as well (Figures S29–S31). However, the effect of hydrophilicity was 391 392 only observed in chloroform. We hypothesize that the 393 hydrophilicity of C4E and 10TEG accelerated the degradation 394 rates in chloroform solution due to the increased solubility of water in chloroform (0.056%) compared to aromatic solvents 395 (0.033% in toluene and 0.04% in chlorobenzene).<sup>47-50</sup> 396 Therefore, hydrophilicity of the polymers facilitated acid 397 398 hydrolysis of imine bonds in solution but only when the solvent was able to effectively solubilize the water necessary for 399 reaction. Interestingly, when an equivalent amount of acid and 400 water were added to each of the polymer solutions in the three 401 solvents, the degradation rate differed dramatically depending 402 on the solvent (Figure 5d,e). While the C4 polymer degraded 403 404 in less than 20 days in chloroform, the degradation in toluene took over three times as long. Additionally, the degradation in 405 406 chlorobenzene was even slower, taking over six times as long as 407 in chloroform. We conducted NMR degradation experiments 408 of the TIT monomer to verify that acid hydrolysis of the imine 409 bond was not solvent-dependent (Figure S32), and thus, the 410 variation in degradation time was likely caused by aggregation 411 or other factors. To rationalize the solvent dependence of the

polymers' degradation, we examined the UV-vis spectra of 412 pDPP(C4)-TIT across all three solutions right after adding 413 equivalent amounts of TFA and water (Figure 5f and Figure 414 \$33). A redshift in the absorption spectra was observed for all 415 polymer solutions upon addition of acid due to potential acid 416 doping,<sup>51-53</sup> with the largest redshift seen in chlorobenzene 417 solution. We hypothesize that the redshift corresponded to 418 acid-induced aggregation, which resulted in the slowest 419 degradation for polymers in chlorobenzene solution. Addi- 420 tionally, in the UV-vis spectra of the undegraded C4 polymer, 421 the lower energy absorption band was well-overlapped for 422 chloroform and toluene solutions, with toluene displaying a 423 stronger  $\lambda_{0-0}$  intensity and thus stronger interchain aggregation 424 (Figure S33). Although the  $\lambda_{0-0}$  intensity of chlorobenzene 425 was weaker than that of toluene, the vibronic bands were red- 426 shifted altogether, suggesting a different type of aggregates 427 formed in chlorobenzene. These observations were supported 428 by diffusion ordered spectroscopy (DOSY) experiments, which 429 showed that the hydrodynamic radius (aggregation size) of the 430 C4 polymer was larger in chlorobenzene than in chloroform 431 (Table S3). At the concentration used for DOSY experiments 432 (10× degradation conditions), all polymers precipitated out of 433 toluene solutions. Further studies on the solvent dependence 434 of degradable, imine-based polymer semiconductors and their 435 aggregation in solution will have to be conducted for 436 conclusive attribution of differences in degradation behavior. 437

To measure the degradation of the polymers in the thin film, 438 previous studies assessed degradation by spin-coating the 439 semiconducting polymer on a glass substrate and soaking in 440 acidic solution or degrading the polymer on a degradable 441 substrate (e.g., cellulose and polyvinyl acetate).<sup>20,21,23</sup> These 442 degradation methods suffer from poor reproducibility and 443 inaccurate measurements as physical delamination in aqueous 444 solution can occur irrespective of degradation and degradation 445 of the substrate does not allow for quantification of polymer 446 degradation. To address these limitations, we developed a new 447 method for better estimation of the degradation timescales of 448 conjugated polymer thin films. Specifically, we spin-coated 449 polymers onto OTS-modified SiO2 wafers using the same 450 processing conditions as those used for device fabrication. 451 Then, we used a cured PDMS stamp to peel off the polymer 452 film and placed the film on PDMS facing down into an acidic 453 aqueous solution of 0.5 M TFA (Figure 6a). PDMS was 454 f6 chosen, as it is optically transparent and does not swell in 455

456 water, allowing for UV-vis measurements over the degrada-457 tion timescale of the semiconducting polymer. Additionally, 458 the adhesivity of PDMS ensured that the polymer film did not 459 delaminate for precise measurements as the polymer degraded. 460 To accelerate degradation, we heated these samples in 461 degradation solution at 70  $^{\circ}$ C.

Using this newly developed floating PDMS protocol, the 462 463 degradation of the polymer films was quantified in a fashion 464 similar to that shown in Figure 5a, in which the decrease in 465 absorbance at the  $\lambda_{\rm max}$  (850 nm for polymer thin films) was 466 plotted over time (Figure 6b,c and Figure S34). In the thin 467 film, the same observations that were seen by solution 468 degradation were followed with a few exceptions. While the 469 effect of branching position and hydrophilicity similarly 470 increased the degradation rate as observed by C1, C4E, and 471 10TEG polymers relative to C4,  $M_n$  had less of an influence in 472 the thin film. Unlike in solution, C8 spacer polymers as well as 473 the 50C8 terpolymer degraded faster than C4, which is 474 correlated more with their decreased  $\pi - \pi$  stacking order seen 475 by GIXD. Additionally, hydrophilicity of the sidechains 476 enabled better water diffusion of the degradation solution 477 into the hydrophobic polymer films, as the  $\lambda_{max}$  of C4E reached 478 11% of its initial intensity after 12 weeks compared to 31% for 479 the unfunctionalized C4 sidechain (Figure S35). To ascertain 480 the effect of hydrophilicity, contact angle measurements were 481 conducted, which showed that the C4E polymer film was 482 indeed more hydrophilic than all other polymers (Figure S36 483 and Table S4). Additionally, despite modest variation in 484 thicknesses of the polymer films (Table S5), a direct relation 485 between thickness and degradation time was not observed 486 likely due to degradation occurring only on the exposed surface 487 of the hydrophobic film. The degradation results both in 488 solution and thin film along with electronic performance are 489 summarized in Table 3. Notably, the trend observed in the

Table 3. Summary	of Degradation	Timescales	and
<b>Electronic Perform</b>	ance		

	solution <sup>a</sup>	thin film	
sidechain	time to degradation <sup>b</sup>	time to 50% degradation <sup>c</sup>	$\mu_{\rm sat} \over ({ m cm}^2/{ m V}{ m \cdot}{ m s})$
C1	14 days	21 days	$0.32 \pm 0.05$
C4	21 days	56 days	$0.65 \pm 0.16$
C8	21 days	21 days	$0.56 \pm 0.04$
C8L	21 days	28 days	$0.42\pm0.07$
C4E	10 days	3 days	$0.13 \pm 0.01$
10TEG	14 days	21 days	$0.46 \pm 0.02$
10C8	21 days	42 days	$0.69 \pm 0.10$
50C8	21 days	28 days	$0.57 \pm 0.01$

"Solution degradation was conducted in chloroform with a 1000-fold molar excess of TFA and water. <sup>b</sup>We defined polymers as degraded when their absorbance intensity at  $\lambda_{\max}$  was  $\leq 0.05$  a.u. <sup>c</sup>Time to 50% degradation is displayed as none of the polymer films reached full degradation as defined in the timescale of the study.

490 degradation rate was almost analogous to the opposite of their 491 trend in electronic performance, as the polymers with the 492 highest mobilities degraded the slowest. This observation 493 suggests similar parameters that dictate electronic performance 494 for semicrystalline polymer semiconductors (e.g.,  $\pi - \pi$  stacking 495 distance, crystallite size, and degree of crystallinity) also 496 influence degradation of the thin films used to make these 497 transient devices. In addition to aggregation and packing in the thin film, other parameters (e.g., water traps for device 498 performance and hydrophilicity for imine hydrolysis) for the 499 design of degradable semiconductors must be considered. 500

# 3. CONCLUSIONS

In summary, we conducted a systematic study of the influence 501 of molecular design parameters on the lifetime of degradable 502 imine-based semiconducting polymers for transient electronics. 503 In this work, we introduced a series of polymers based on a 504 pDPP-TIT backbone and examined the effect of sidechain 505 branching point, molecular weight, hydrophilicity, and 506 terpolymerization. We demonstrated that both differences in 507 aggregation based on the branching point and  $M_n$  as well as the 508 hydrophilicity of the polymers influenced the degradation 509 timescales in solution. Additionally, the solvent that was used 510 had a dramatic impact on their aggregation-dependent 511 degradation. By developing a new method for the study of 512 the polymers' degradation in the thin film, we were able to 513 compare and quantify the degradation of semiconductor films, 514 which showed that many of the parameters we consider for 515 designing high-performance FETs should also be considered 516 for the design of transient electronics. Our results suggest that 517 the incorporation of a small fraction of hydrophilic sidechains 518 through terpolymerization is a potentially promising molecular 519 design approach that results in faster degradation of imine- 520 based polymer semiconductors, while maintaining good charge 521 transport. This study lays the groundwork for establishing 522 molecular design rules for degradable polymer semiconductors, 523 enabling the future advancement of next-generation transient 524 semiconductors with controlled lifetimes. 525

<b>S</b>	Supporting	Information	
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The Supporting Information is available free of charge at 528 https://pubs.acs.org/doi/10.1021/jacs.1c12845. 529

Detailed synthetic procedure, NMR, additional UV–vis 530 spectra, PESA, AFM, GIXD line profiles, additional FET 531 transfer and output curves, and additional UV–vis 532 degradation data (PDF) 533

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#### 568 Notes

569 The authors declare no competing financial interest.

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