

ARTICLE

Synergistic Brønsted/Lewis Acid Catalyzed Aromatic Alkylation with Unactivated Tertiary Alcohols or Di-*tert*-Butylperoxide to Synthesize Quaternary Carbon Centers

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Dual Brønsted/Lewis acid catalysis involving environmentally benign, readily accessible protic acid and iron promotes site-selective *tert*-butylation of electron-rich arenes using di-*tert*-butylperoxide. This transformation inspired the development of a synergistic Brønsted/Lewis acid catalyzed aromatic alkylation that fills a gap in the Friedel–Crafts reaction literature by employing unactivated tertiary alcohols as alkylating agents, leading to new quaternary carbon centers. Corroborated by DFT calculations, the Lewis acid serves a role in enhancing the acidity of the Brønsted acid. The use of non-allylic, non-benzylic, and non-propargylic tertiary alcohols represents an underexplored area in Friedel–Crafts reactivity.

Introduction

The simplicity and efficiency of sp^2 – sp^2 cross-coupling technologies have driven its widespread adoption by the synthetic community, influencing synthesis strategies and the types of molecules that are most readily synthesized by the pharmaceutical industry. However, as a community, we are realizing trends that indicate enhanced developability and clinical success of organic molecules that exhibit greater degrees of saturation, which is often correlated with increasing numbers of sp^3 -hybridized carbons.¹ This ‘molecular complexity’ tends to improve a compound’s aqueous solubility, crystallinity, and binding specificity.² All-carbon quaternary centers are frequently encountered in bioactive natural products, pharmaceuticals, and drug candidates (Figure 1).³

In a recent analysis of modern Negishi, Suzuki, and various nickel-catalyzed photoredox cross-coupling methods for constructing $C(sp^2)$ – $C(sp^3)$ aryl–alkyl bonds by Abbvie scientists, none were able to install a *tert*-butyl group.^{2b} This highlights the challenges inherent in synthesizing quaternary carbon centers, as well as the limitations that exist even with state-of-the-art catalysis. As such, considerable efforts have been devoted to their catalytic synthesis with precious metals, where palladium, rhodium, and iridium demonstrate the greatest utility.⁴

Modern variations of Kumada⁵ and Suzuki reactions,⁶ including photoredox-mediated,⁷ reductive,⁸ and redox-active ester-mediated cross-couplings⁹ have demonstrated success in

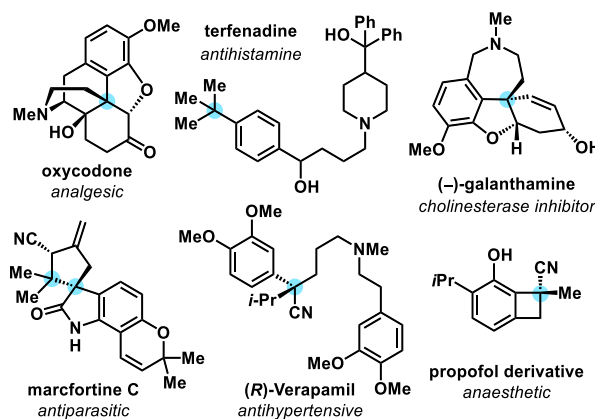


Figure 1. Bioactive molecules bearing all-carbon quaternary carbon centers.

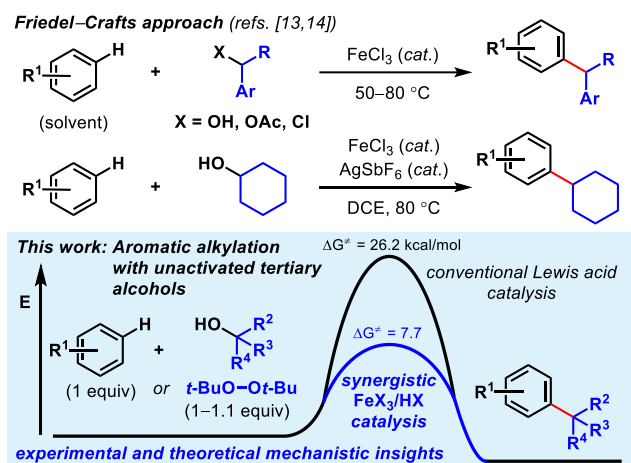
merging $C(sp^2)$ and $C(sp^3)$ units to forge new all-carbon quaternary centers. While the development of nickel^{5–11} and copper¹² catalyses for synthesizing quaternary carbon centers have progressed in recent years, examples with other abundant transition metals such as iron, are scarce.¹³ In considering new solutions to quaternary carbon synthesis, we surmised that a Friedel–Crafts approach would effectively permit direct C–H functionalization. In this respect, Beller and coworkers reported primary and secondary, benzylic halides/acetates/alcohols coupling with arenes under iron catalysis (Scheme 1).¹⁴ The Cook group found that in conjunction with a silver salt, $FeCl_3$ promotes Friedel–Crafts reactions between arenes and unactivated secondary alcohols.¹⁵ The use of triflic acid in hexafluoroisopropanol solvent can also promote arene alkylation with unactivated alcohols.¹⁶ Herein, we disclose a Fenton-inspired, synergistic Brønsted/Lewis acid-catalysis¹⁷ that enables aromatic alkylation with unactivated tertiary

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Scheme 1. Synergistic iron/TFA-catalyzed *tert*-butylation of phenol using peroxide reagents with and without an acid co-catalyst.

alcohols. Successful *tert*-butylation has been reported with superstoichiometric amounts of strong acid¹⁸ or superacidic heterogeneous catalysts.¹⁹ Our findings provide a general, complementary approach and represent underexplored examples of using non-benzylic, non-propargylic, and non-allylic alcohols for Friedel–Crafts-type alkylations.^{14,20,21} The use of environmentally benign, readily accessible reagents and catalysts provides a green approach to quaternary carbon synthesis.

Results and Discussion

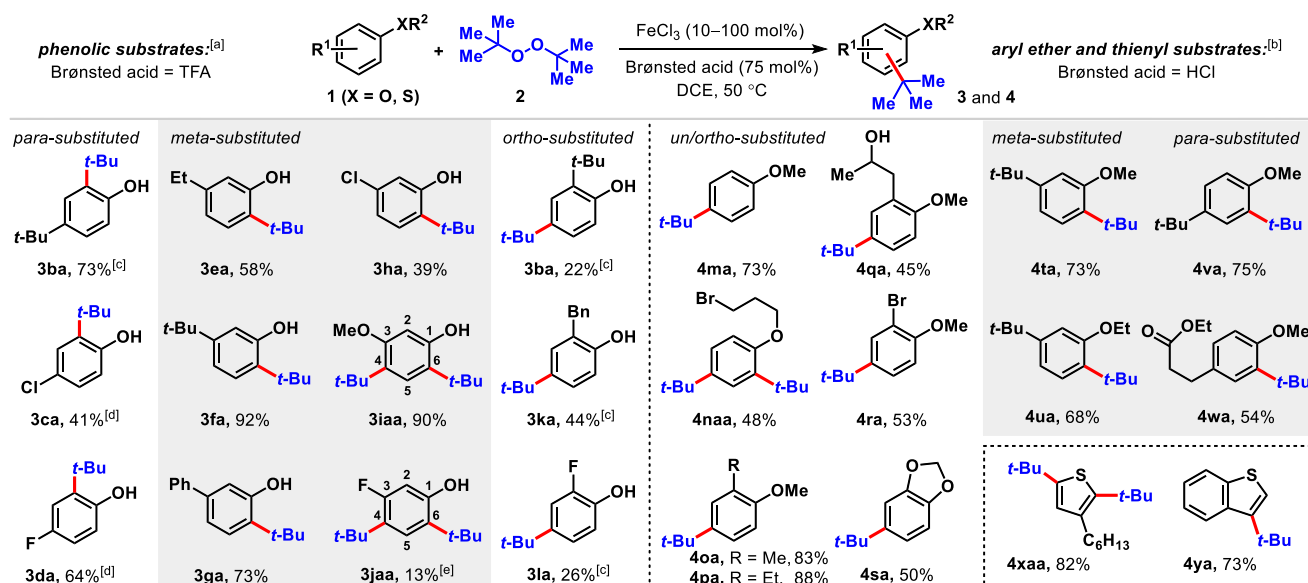
The Fenton reaction is a classic iron-catalyzed oxidation that employs peroxide reagents and a strong acid.²² Its reactivity has been elegantly exploited for aliphatic C–H functionalization to synthesize C–O²³ and C–S²⁴ bonds. In our investigations of the reactivity of aromatic C–H bonds under Fenton-inspired conditions, we observed that the treatment of phenolic substrates (**1**) with equimolar di-*tert*-butyl peroxide (DTBP, **2**), trifluoroacetic acid, and catalytic FeCl_3 , led to site-selective C–C formations (Scheme 2, see SI for optimization data). This dual Brønsted/Lewis acid catalysis exerts considerably enhanced reactivity compared to a related iron-mediated system where the arene reagent was employed as the solvent.²⁵

Substituted phenolic and anisolic substrates generally alkylate to yield one major isomeric product. Exposing 4-*tert*-butylphenol to DTBP (**2**) in the presence of iron(III) and HCl catalysts yields 73% of 2,4-di-*tert*-butylphenol (**3ba**). 4-Chloro- and 4-fluorophenols require stoichiometric iron salts to proceed and are transformed into their alkylated counterparts **3ca** and **3da** in 41% and 64% yields, respectively. Under these reaction conditions, overoxidation to benzoquinone-type side-products accounts for some of the mass balance. *meta* Substituted phenols are alkylated exclusively at the less-hindered position(s) *ortho* to the phenolic group. Both 3-ethyl and 3-*tert*-butylphenol are converted to *tert*-butylated **3ea** and **3fa** in 58% and 92% yields, respectively, the latter of which is confirmed by X-ray crystallography (see SI). The higher isolated

yield obtained for **3fa** is presumably due to the lack of benzylic hydrogens that can participate in hydrogen atom abstractions. 3-Phenylphenol, which also does not contain benzylic hydrogens, is transformed into the corresponding alkylated product (**3ga**) in 73% yield. The phenolic derivative bearing a meta-chloro substituent undergoes *tert*-alkylation to yield phenolic **3ha** in a modest 39% yield. Contrary to phenolic substrates **1a–h** that are monoalkylated at the less hindered *ortho* site, 3-methoxy- and 3-fluorophenol are *tert*-butylated at both the 4- and 6-positions to furnish tetrasubstituted phenols **3iaa** and **3jaa**, in 90% and 13% yields, respectively, with 1 equivalent of DTBP (**2**). *ortho*-Substituted phenolic substrates are considerably less reactive but are selectively *tert*-butylated para to the hydroxy group to yield **3ba**, **3ka** and **3la** in 22–44% yields using higher iron loadings and extended reaction times.

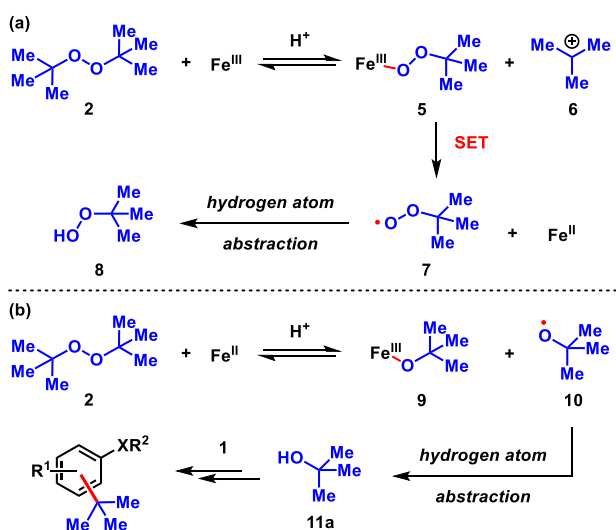
Aryl ether and thiophene derivatives are better behaved in the dual iron(III)/HCl catalyzed *tert*-butylation reaction (Scheme 3). Anisole is converted to 4-*tert*-butylanisole (**4ma**) in 73% yield. 2,4-Dialkylation occurs with bromopropyl phenyl ether to afford trisubstituted arene **4naa** in 48% yield, with no monoalkylation product observed. *ortho*-Substituted anisole precursors are site-selectively functionalized *para* to the methoxy group. Unlike the 2-alkylphenolic derivatives, which are poorly reactive, 2-methyl- and 2-ethylanisoles undergo *tert*-butylation to give **4oa** and **4pa** in 83% and 88% yields, respectively. Anisole derivatives with an aliphatic alcohol or bromo group at the 2-position are transformed to their corresponding *tert*-butylated products in moderate yields (45% for **4qa** and 53% for **4ra**). New C(sp²)–C(sp³) bond formation occurs with benzodioxole, albeit less effectively than with anisole, producing **4sa** in 50% yield. 3-Substituted aryl ethers are functionalized selectively to products **4ta** and **4ua** with alkylation at the *ortho* positions in 68–73% yields. Selective mono-*tert*-butylation proceeds with 4-*tert*-butylanisole to deliver 2,4-di-*tert*-butylanisole (**4va**) in 75% yield. An anisole derivative bearing a pendant ester group is accommodated and 54% of the alkylated product (**4wa**) is formed. In addition to anisole derivatives, thiophene derivatives react effectively. Treating 3-hexylthiophene with DTBP (**2**) under iron(III)/HCl catalysis favors di-*tert*-butylation at both the 2- and 5-positions (**4xaa**, 82%), whereas the analogous reaction with benzothiophene leads to selective *tert*-butylation at the 3-position in 73% yield (**4ya**). In contrast, the phosphoric acid-mediated direct alkylation of thiophene derivatives with *tert*-butanol requires 200 °C to achieve modest yields.^{19a}

The dual Brønsted/Lewis acid-catalyzed cross-coupling between electron-rich arenes and DTBP (**2**) represents an underexplored site-selective Friedel–Crafts alkylation process. However, the modest reactivity experienced by several substrates and the reliance on DTBP (**2**) limit synthetic practicality. We speculate side reaction pathways arising from radical species compromise reactivity and product yields. In a proposed pathway analogous to that with hydrogen peroxide (Scheme 3a),²⁶ DTBP (**2**) can react with iron(III) to form iron(III) *tert*-butylperoxide (**5**) and *tert*-butyl cation (**6**), the latter of which can participate in the desired electrophilic alkylation. Single electron transfer with the former would lead to iron(II)



Scheme 2. Scope of *tert*-butylation of phenolic, aryl ether, and thiophene derivatives. [a] Reaction conditions: arene **1** (0.2 mmol), DTBP (**2**, 0.2 mmol), FeCl₃ (10 mol%), TFA (0.15 mmol), DCE (0.8 mmol), 50 °C, 2 h. [b] Reaction conditions: arene **1** (0.2 mmol), DTBP (**2**, 0.2 mmol), FeCl₃ (10 mol%), HCl_(aq) (0.15 mmol), DCE (0.8 mmol), 50 °C, 2 h. [c] FeCl₃ (20 mol%), 18 h. [d] FeCl₃ (1 equiv), HCl_(aq) (0.15 mmol), 48 h. [e] 2-*tert*-butyl-5-fluorophenol isolated in 5% yield.

and *tert*-butylperoxy radical (**7**), which could abstract a hydrogen atom from the solvent or substrate to give *tert*-butyl hydroperoxide (**8**), which also promotes this reaction, albeit less effectively than DTBP (**2**). Alternatively, iron(II) produced in this manner, or through reduction of iron(III) by phenol and anisole derivatives,^{27,28} can reduce DTBP (**2**) in a Fenton-like fashion to generate iron(III) (**9**) and *tert*-butoxyl radical (**10**, Scheme 3b). Subsequent hydrogen atom abstraction by the oxygen-centered radical may initiate undesirable side reactions while producing *tert*-butanol (**11a**), a potential precursor to the desired Friedel–Crafts reaction. We find catalysis with FeCl₂ proceeds similarly to FeCl₃, which is consistent with a Fenton-initiation process. A kinetic analysis was undertaken to derive insight into optimizing the C(sp²)–C(sp³) cross-coupling reaction. 3-*tert*-Butylphenol



Scheme 3. Proposed pathways for the decomposition of DTBP (**2**). (a) Fe(III) initiated pathway. (b) Fe(II) initiated pathway.

(**1f**) was selected as the model substrate to react with DTBP (**2**) because little-to-no side products form over the course of the reaction, thus simplifying the data analysis and interpretation. Initial rates for *tert*-butylation were then measured by varying the concentrations **1f**, DTBP (**2**), TFA, and FeCl₃ catalyst. A first-order rate dependence on the concentration of phenolic **1f** was observed (Figure 2a). The kinetics experiments revealed a half-order dependence with respect to the concentration of DTBP(**2**) (Figure 2b), suggestive of **2** dissociating into two active fragments and consistent with the mechanistic hypotheses presented in Scheme 4. Little change in initial rates were observed with varying TFA concentrations, which we interpret as zero-order rate dependence (Figure 2c). TFA may play a role

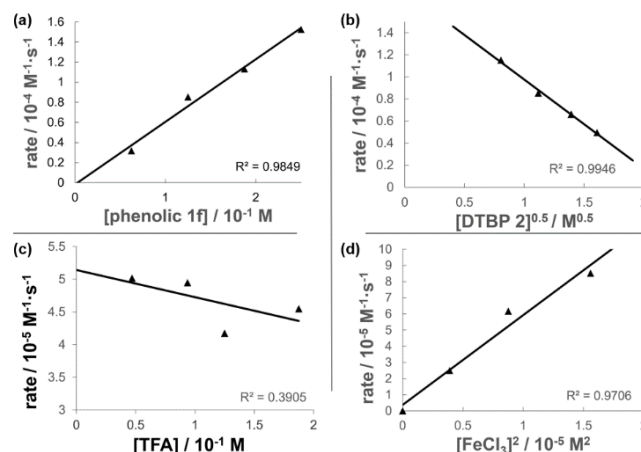


Figure 2. Plots of initial rates with respect to (a) [3-*tert*-butylphenol **1f**] indicating approximate first-order dependence, [DTBP **2**] = 0.13 M, [FeCl₃] = 0.012 M, [TFA] = 0.094 M; (b) [DTBP **2**]^{0.5} indicating half-order dependence, [**1f**] = 0.12 M, [FeCl₃] = 0.012 M, [TFA] = 0.094 M; (c) [TFA] suggestive of zero-order dependence, [**1f**] = 0.12 M, [DTBP **2**] = 0.13 M, [FeCl₃] = 0.012 M; (d) [FeCl₃]² indicating second-order dependence, [**1f**] = 0.12 M, [DTBP] = 0.13 M, [TFA] = 0.094 M. Each data point was measured in triplicate.

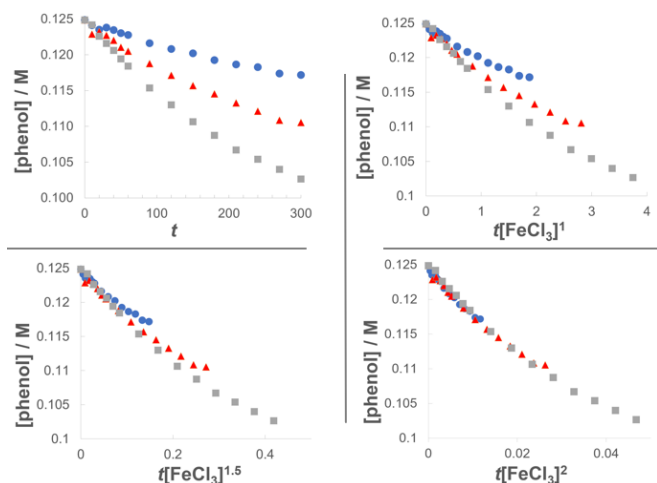


Figure 3. Plots of the normalized time scale method for determining catalyst order; Blue = 0.0062 M FeCl₃, Orange = 0.0094 M FeCl₃, Grey = 0.013 M FeCl₃.

in forming the active catalyst, potentially as a ligand. With respect to FeCl₃, a relatively uncommon second order dependence on rate was observed (Figure 2d).²⁹ Additional evidence for the catalyst order was sought by treating the reaction profile data to graphical analysis using the normalized time scale method.³⁰ Rather than converting the raw data to rates, the raw concentration data of the entire data sets (*i.e.*, [1f]) are plotted against normalized time scales, $t \cdot [\text{FeCl}_3]^n$, where t = time and n corresponds to the catalyst order when all the curves overlay on one another (Figure 3). Using the data sets obtained from varying the catalyst loadings, the curves overlay when $n = 2$, which support a second order dependence in [FeCl₃] and is consistent with a tandem iron-catalyzed process^{31,32} wherein the catalyst playing distinct roles in transforming DTBP (**2**) into the reactive alkylating agent, potentially *tert*-butanol (**11a**), and further activating it for merger with the arene coupling partner. The latter activation of *tert*-butanol for arene alkylation is potentially the turnover-limiting step and would be consistent with the rate law, $k[\text{phenol}]^1[\text{DTBP}]^{0.5}[\text{FeCl}_3]^2[\text{TFA}]^0$. Based on this mechanistic conjecture, DTBP (**2**) could be substituted with *tert*-alkanols. While catalytic *tert*-alkylations using allylic, propargylic, and benzylic alcohols are well precedented,¹⁸ few examples exist with unactivated *tert*-alkanols, especially in the context of site-selectivity.^{18,19} We envisage that the process involving a synergistic combination of Fe(III) and Brønsted acid catalysts would address the synthetic limitations imposed by using peroxides as coupling reagents, and would provide a simple approach for directly forging C(sp²)-C(sp³) bonds with quaternary carbon centers.

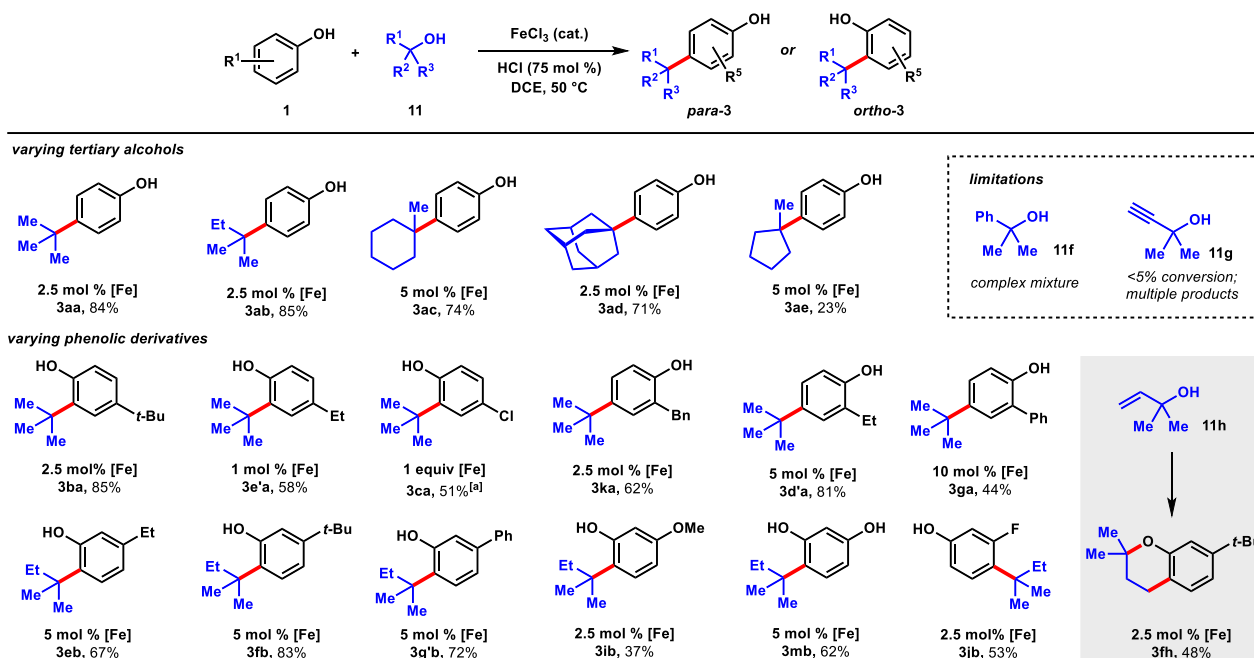
We targeted the joining of 2-methyl-2-butanol (**11b**) and 3-*tert*-butylphenol (**1f**) to investigate our hypothesis (Table 1). The use of 2.5 mol% FeCl₃ and 75 mol% HCl in DCE solvent afforded 72% yield of target **3fb** (entry 1). Only 10% product was observed in the absence of HCl. In contrast to the reactions with DTBP (**2**), *tert*-alkylation does not occur with trifluoroacetic acid as the co-catalyst (entry 2), while 66% NMR yield was obtained with HBr (entry 3). Using FeCl₂ instead of FeCl₃ resulted in a significant drop in conversion to 15% (entry 4). FeBr₃ (entry 5) and FeBr₂ (entry 6) performed similarly to FeCl₃ (70% yields).

The use of Fe(OTf)₂ provided modest reactivity when combined with HCl (46%, entry 7), and no reactivity without HCl. Increasing or decreasing the amounts of acid led to inferior 63% and 60% yields, respectively (entries 8 and 9). Exchanging the solvent for HFIP resulted in only 13% conversion (entry 10). The reaction proceeded similarly in chlorobenzene solvent (75%, entry 11). When performed in toluene, moderate levels of product formation were observed (43%, entry 12); the lower yield is attributed to toluene being reactive, which consumes a significant proportion of the alcohol (see Scheme 8). Isopropanol and THF solvents do not promote the desired alkylation (entries 13 and 14). Considering reagent cost and operation simplicity, we elected to use FeCl₃, HCl, and DCE solvent as the optimal conditions to explore the substrate scope. These reactions can be set up under air. Moisture does not affect reactivity and aqueous HCl can be used as the source of Brønsted acid. The unique reactivity arising from the combination of FeCl₃ and HCl previously observed in a cation- π polycyclization has been attributed to the formation of HFeCl₄.³³ The desired *tert*-alkylation reactions are not restricted to phenolic compounds, but also to anisolic and electron-neutral

Table 1. Survey of conditions for direct Friedel–Crafts alkylation with phenolic **1f** and tertiary alcohol **11b**.^[a]

<chem>CC(C)(C)c1ccc(O)cc1</chem> (1f, 1 equiv) + <chem>CC(C)C(C)O</chem> (11b, 1.1 equiv) $\xrightarrow[\text{acid } (\gamma \text{ mol\%})]{[\text{Fe}] (2.5 \text{ mol\%})}$ solvent, 50 °C, 2 h <chem>CC(C)(C)c1ccc(CC(C)C)cc1O</chem> (3fb)					
[Fe]	acid	γ	solvent	% yield ^[b]	
1	FeCl ₃	HCl _(aq)	75	DCE	72 (10) ^[c]
2	FeCl ₃	CF ₃ COOH	75	DCE	0
3	FeCl ₃	HBr _(aq)	75	DCE	66
4	FeCl ₂	HCl _(aq)	75	DCE	15
5	FeBr ₃	HCl _(aq)	75	DCE	70
6	FeBr ₂	HCl _(aq)	75	DCE	70
7	Fe(OTf) ₂	HCl _(aq)	75	DCE	46 (<5) ^[c]
8	FeCl ₃	HCl _(aq)	50	DCE	63
9	FeCl ₃	HCl _(aq)	100	DCE	60
10	FeCl ₃	HCl _(aq)	75	HFIP	13
11	FeCl ₃	HCl _(aq)	75	PhCl	75
12	FeCl ₃	HCl _(aq)	75	PhMe	43
13	FeCl ₃	HCl _(aq)	75	IPA	0
14	FeCl ₃	HCl _(aq)	75	THF	0

[a] Conditions: All reactions performed on 0.2 mmol scale, phenol (1 equiv), alcohol (1.1 equiv), 0.25 M, 50 °C, 24 h. [b] Determined by NMR analysis of the crude reaction mixture using 1,3,5-trimethoxybenzene as internal standard. [c] Without Brønsted acid.



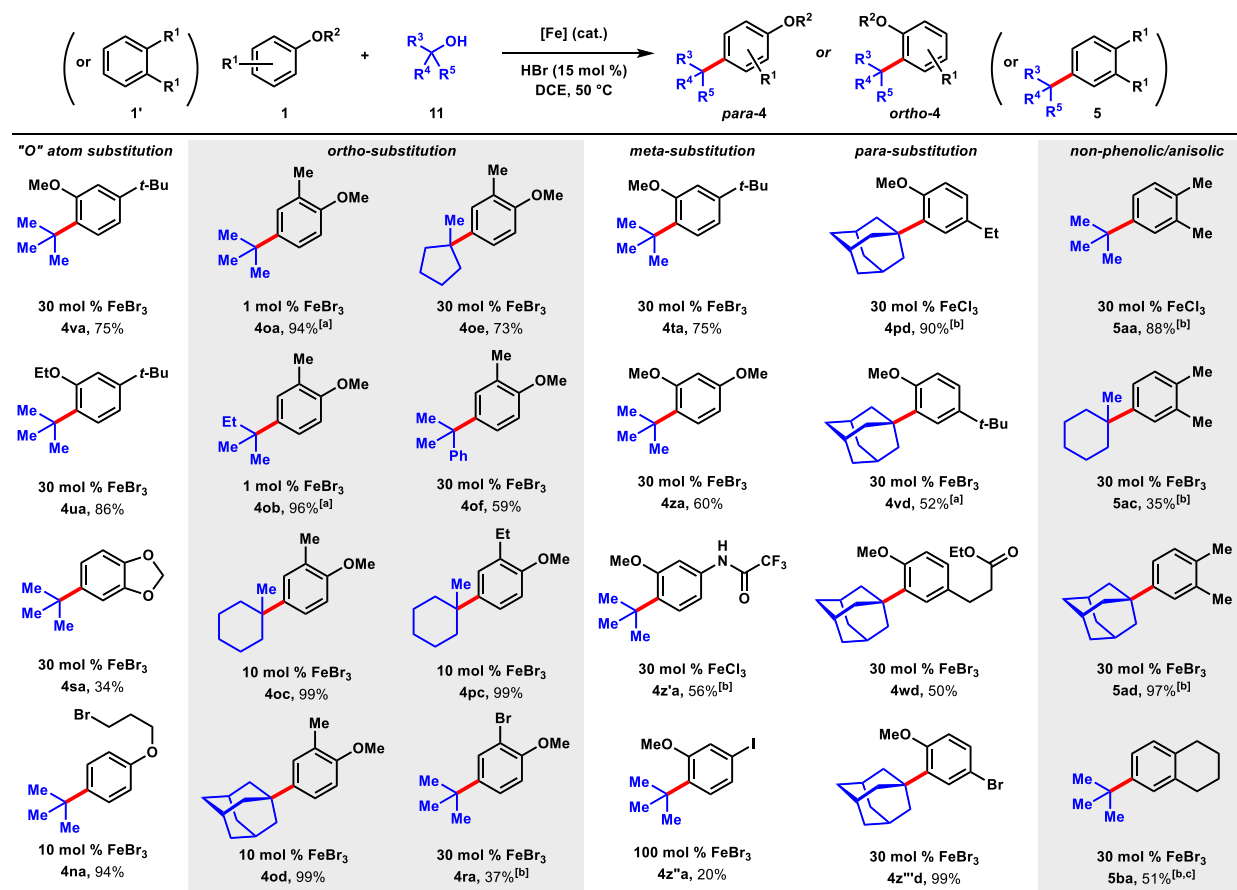
Scheme 4. Scope of dual Brønsted/Lewis acid-catalyzed, C(sp²)–C(sp³) coupling between phenolic and tertiary alcohol derivatives. [a] 2 equiv **11a**, 48 h.

arenes, in which cases the combination of FeBr₃ and HBr catalysts were found to be the optimal catalysts (See SI for optimization studies). Product formation was not observed in the absence of iron catalyst and the use of AlCl₃ in place of FeX₃/HX resulted in complex mixtures.

The ability to use tertiary alcohols enables various alkyl groups to be added (Scheme 4). Alkylation of phenol (**1**) occurred selectively at the *para* position, affording **3aa–3ad** in 71–85% yields. Adamantane is a privileged structure that has earned the reputation of being a “lipophilic bullet” for enhancing pharmacological activity³⁴ and various methods have been devised for their derivatization,³⁵ including a Friedel–Crafts strategy that requires trifluoroacetic acid as the solvent.³⁶ Here, dual FeCl₃/HCl catalysis allows arylation of 1-adamantanol under mild reaction conditions. Surprisingly, 1-methylcyclopentanol (**11e**) turned out to be a poor alkylating agent that only gave 23% yield of *para*-methylcyclopentyl phenol (**3ae**) even with a higher catalyst loading. Analysis of the reaction mixture revealed the major side product to be cyclopentene. Presumably, the dehydration pathway is facile, and the reverse hydration step is unfavorable under the reaction conditions. Using *tert*-butanol (**11a**), alkylation of 4-*tert*-butylphenol furnishes di-*tert*-butylphenol (**3ba**) in 85% yield, while 4-ethylphenol was alkylated to yield **3e'a** in 58% yield at 1 mol% FeCl₃ loading. 4-Chlorophenol required 1 equivalent of FeCl₃ to achieve 51% yield of **3ca**. 2-Benzyl-, 2-ethyl-, and 2-phenylphenol were alkylated in moderate-to-good yields (62–81%) to give **3ka**, **3d'a**, and **3ga**, respectively. Some substrates require higher catalyst loadings (e.g., 2-ethylphenol and 2-phenylphenol) to achieve high reactivity, but absent of a trend. Minor amounts of dialkylation side products were isolated (see SI). *tert*-Alkylation of *meta*-substituted phenols

were examined using 2-methyl-2-propanol (**11b**). At 5 mol% catalyst loading, 3-ethyl-, 3-*tert*-butyl-, and 3-phenylphenol are converted to disubstituted phenols **3eb**, **3fb**, **3g'b** in 67–83% yields. 3-Methoxyphenol is converted to **3ib** in 37% yield and alkylated resorcinol **3mb** is synthesized in 62% yield. Unlike other *meta*-substituted phenols, 3-fluorophenol is *tert*-alkylated *para* to the hydroxy group in 53% yield (**3jb**). When reacted with phenol (**1a**), tertiary benzylic (**11f**) and propargylic (**11g**) alcohols, normally successful in Friedel–Crafts alkylations, converted to multiple products that could not be purified to homogeneity. With dimethylvinylcarbinol (**11h**), *C*-alkylation followed by cyclization was observed with 3-*tert*-butylphenol to produce chromane **3fh** in 48% yield.

We next examined the alkylation of aryl ethers and simple arenes (Scheme 5). 3-*tert*-Butylanisole is selectively alkylated at the less sterically encumbered *ortho* position with respect to the methoxy group (**4va**, 75%). Swapping the methyl ether with an ethyl ether yields product **4ua** in 86%. However, 1,2-benzodioxole (**4sa**) is *tert*-butylated in a modest 34% yield. A primary halide tethered off the ether linkage does not hinder the reaction and results in 94% yield of **4na**. A variety of tertiary alcohols were tested to alkylate 2-methylanisole (**1o**). Most of the alcohols deliver the alkylated products (**4oa–4od**) in near quantitative yields (94–99%) with low catalyst loadings: 1 mol% for *tert*-butanol (**11a**) and *tert*-amyl alcohol (**11b**), and 10 mol% for methylcyclohexanol (**11c**) and adamantanol (**11d**). Methylcyclopentanol (**11e**) and cumyl alcohol (**11f**), substrates that reacted poorly with phenol (cf. Scheme 5), requires 30 mol% iron and yields alkylated **4oe** and **4of** in 73% and 59%, respectively. Alkylation of 2-ethylanisole with methylcyclohexanol provides **4pc** in 99% yield. 2-Bromoanisole is considerably less reactive, leading to alkylated **4ra** in 37% yield



Scheme 5. Scope of dual Brønsted/Lewis acid-catalyzed, C(sp²)–C(sp³) coupling of arene and tertiary alcohol derivatives. [a] 10 mol% HBr. [b] 75 mol% HCl. [c] Isolated as a 2.6:1 mixture of product/starting material.

with a full equivalent of FeBr_3 . While most of the *meta*-substituted anisole derivatives are alkylated to **4ta**, **4za**, and **4z'a** in moderate yields (56–75%) with catalytic FeBr_3 , 3-iodoanisole requires a full equivalent of FeBr_3 , and furnished the product (**4z'a**) in 20% yield. *tert*-Alkylation of 4-ethylanisole led to product **4pd** in 90% yield, but 4-*tert*-butylanisole turned out to be a more challenging substrate, likely owing to the added steric bulk, forming alkylation product **4vd** in 52% yield. The reaction accommodates esters, providing product **4wd** in 50% yield. In contrast to previously studied halogenated arenes, 4-bromoanisole was converted to product **4z'''d** in quantitative yield. This *tert*-alkylation reaction is not confined to phenolic and aryl ether substrates. *ortho*-Xylene and tetralin are alkylated to provide arenes **5aa**, **5ac**, **5ad**, and **5ba** in 35–97% yields. In contrast to the TFA/ FeCl_3 system where the kinetics are well-behaved (see Scheme 2 & Figure 2), the occurrence of induction periods that complicate the kinetics analysis are observed with the HCl/ FeCl_3 pair. The reaction rates during the acceleration periods following the induction periods are invariably constant and does not appear to be affected by concentrations of FeCl_3 , HCl, phenolic substrate, nor *t*-butanol, thereby resembling zero-order behaviors in all cases (see SI).

Several naturally occurring compounds were subjected to late-stage *tert*-alkylation (Figure 4a). Initially, the compounds

tested performed poorly due to low solubility in DCE at 50 °C. However, useful yields resulted by changing the solvent to chlorobenzene and heating to 100 °C. Thymol and sesamol are adamantlylated to produce functionalized **12** and **13** in 38% and 65% yields, respectively. The relatively more complex molecule, estrone, undergoes *tert*-butylation in 40% yield (**14a**) and

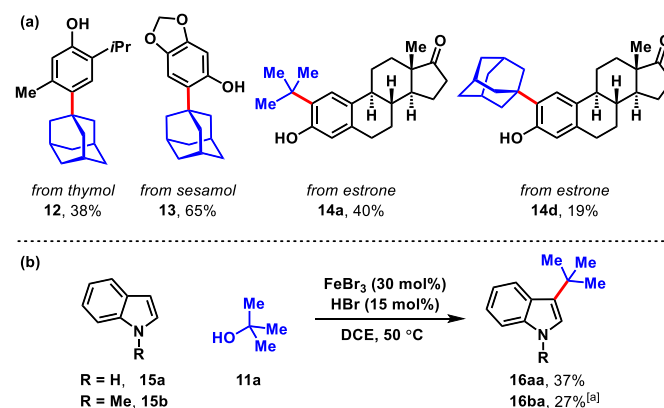
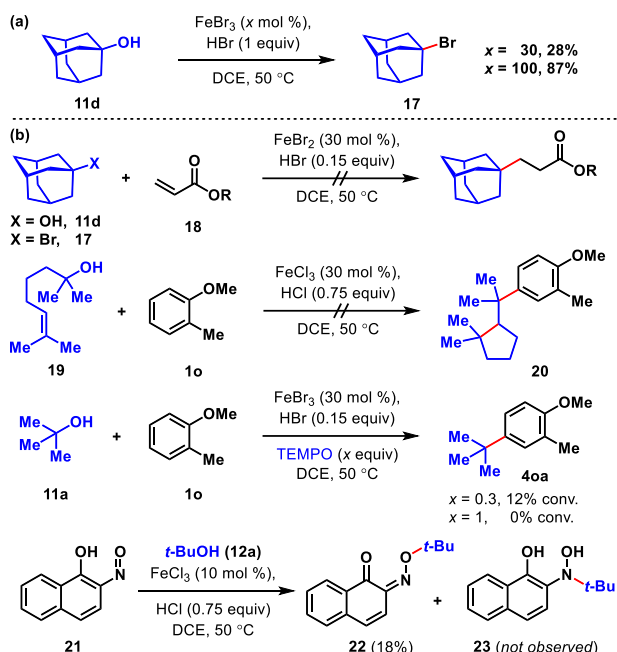


Figure 4. a) Late-stage *tert*-alkylation of natural products. Conditions: FeCl_3 (5 mol%), *tert*-alcohol (1.1 equiv), HCl (75 mol%), PhCl, 100 °C. b) *tert*-Alkylation of indoles. Conditions: FeBr_3 (5 mol%), *tert*-butanol (1 equiv), HBr (15 mol%), DCE, 50 °C. [a] Isolated together with 14% *N*-methyl-3,5-di-*tert*-butylindole (See SI).

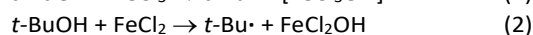
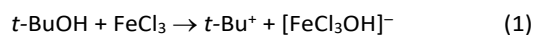


Scheme 6. (a) Fate of the alcohol. (b) Probing for a radical vs polar pathway.

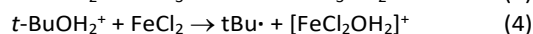
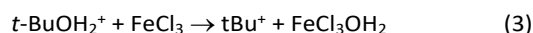
adamantylation in 19% yield (**14d**). Free indole (**15a**) and *N*-methylindole (**15b**) can *tert*-butylated with catalytic FeBr_3/HBr to produce 3-*tert*-butylindoles **16aa** and **16ba** in modest yields (27–37%, Figure 4b).

To assess the stability of the tertiary alcohol under the reaction conditions, we exposed 1-adamantanol (**11d**) to dual Brønsted/Lewis acid catalysis conditions (Scheme 6a). In the absence of the arene substrate, 1-bromoadamantane (**17**) was isolated in 28% yield. Subjecting the same reaction to 1 equivalent of FeBr_3 increased the yield to 87%. To probe whether the reaction proceeds through a closed- or open-shell pathway, we investigated the capturing of putative radical intermediates using various Michael acceptors **18** (Scheme 6b). The potential for a 1-electron reduction of the newly formed carbon-halogen bond using an iron (II) catalyst was examined. However, attempts to generate radical species from both 1-adamantanol (**11d**) and 1-bromoadamantane (**17**) were deemed unsuccessful because we were unable to observe any alkyl addition to the Michael acceptors. Initially, methyl acrylate and phenyl acrylate were tested, however both proved ineffective, as did others that were investigated (see SI). If a radical intermediate forms from alkenol **19**, the resulting tertiary radical could cyclize onto the alkene but attempts to react it with 2-methylanisole (**10**) resulted in a mixture of products with no indication of cyclization to cyclopentyl **20**. Addition of substoichiometric TEMPO reduced reactivity to 12% conversion and stoichiometric TEMPO halted reactivity. However, in the absence of other compelling data, we interpret this as a competitive interaction between TEMPO and the iron reagent that leads to catalyst arrest.³⁷ This is supported by the lack of TEMPO-adducts observed, which are otherwise expected to form from the quenching of arene radical or tertiary

alkyl radical species. While less common than TEMPO, nitroso compounds exert radical scavenging properties.³⁸ As such, we rationalized that 2-nitroso-1-naphthol (**21**) could potentially differentiate radical and polar pathways. The donating capacity of the phenolic group could render the nitroso functionality reactive towards polar electrophiles to give oxime ether **22**. Alternatively, radical intermediates would engage the nitroso group to arrive at hydroxylamine **23**. Under the reaction conditions, only oxime ether **22** was formed in 18% yield with the remainder of the mass balance attributed to unreacted starting materials. Amine **23** was not detected in the reaction mixture. In addition, we employed density functional theory (DFT) calculations with energies refined at the B2PLYP-D3/def2-TZVPPD level of theory³⁹ to assess the thermodynamics of closed- and open-shell pathways for activation of *t*-BuOH by FeCl_3 through a polar pathway or FeCl_2 through a radical pathway using equations 1 ($\Delta G^\circ/\Delta H^\circ = 15.8/18.2 \text{ kcal}\cdot\text{mol}^{-1}$) and 2 ($\Delta G^\circ/\Delta H^\circ = 42.5/46.7 \text{ kcal}\cdot\text{mol}^{-1}$), respectively:



The reaction between *t*-BuOH and FeCl_3 to form *tert*-butyl cation is computed to be lower in free energy by $26.7 \text{ kcal}\cdot\text{mol}^{-1}$ suggesting it is far more likely to occur. Considering the reaction is run in the presence of a strong Brønsted acid, we also examined how protonation of the alcohol group affects these energetics. First, protonation of the alcohol group by HCl is predicted to be significantly thermodynamically uphill ($\Delta G^\circ = 28.8 \text{ kcal}\cdot\text{mol}^{-1}$). The free energy for subsequent cleavage of the C–O bond in the presence of FeCl_3 and FeCl_2 are computed using eq. 3 ($\Delta G^\circ/\Delta H^\circ = -5.8/-4.0 \text{ kcal}\cdot\text{mol}^{-1}$) and 4 ($\Delta G^\circ/\Delta H^\circ = 40.1/44.1 \text{ kcal}\cdot\text{mol}^{-1}$):



The reaction in eq. 3 is lower in free energy than the reaction protonating the alcohol renders the polar pathway even more likely. Based on these studies, we propose this reaction proceeds via a polar Friedel–Crafts type mechanism.

From here, we next sought to gain insight into the course of the reaction (Figure 5). We first computed the association complexes between FeCl_3 and other components in the reaction. All attempts to locate a structure for “ HFeCl_4 ” through coordination of HCl to the iron center of FeCl_3 led to dissociation of the HCl upon optimization. This indicates that HFeCl_4 is not a well-defined minimum on the potential energy surface at this level of theory. In addition, the formation of the $\text{HCl}\cdots\text{FeCl}_3$ association complex is uphill ($\Delta G^\circ/\Delta H^\circ = 5.5/-1.8 \text{ kcal}\cdot\text{mol}^{-1}$). We found that the most stable 1:1 complex is between *t*-BuOH and FeCl_3 ($t\text{-BuOH} + \text{FeCl}_3 \rightarrow t\text{-BuOH}\cdots\text{FeCl}_3$) where $\Delta G^\circ/\Delta H^\circ = -10.4/-21.7 \text{ kcal}\cdot\text{mol}^{-1}$. Direct ionization from this complex to form the *tert*-butyl cation is significantly thermodynamically uphill ($\Delta G^\circ/\Delta H^\circ = 26.2/39.9 \text{ kcal}\cdot\text{mol}^{-1}$), which is consistent with how FeCl_3 has not been successful in catalyzing transformations with unactivated *tert*-alkanols.^{20,21,40} It is also not clear what

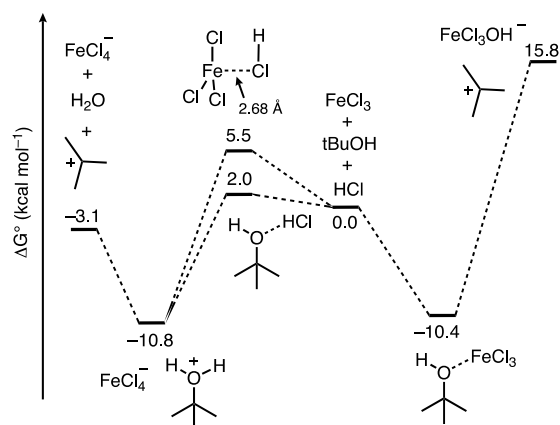


Figure 5. Free energy profile computed using DFT calculations for the course of ionization of *t*-BuOH in the presence of the FeCl₃/HCl pair and FeCl₃.

role HCl would play in this process. Alternatively, HCl association with *t*-BuOH to form a hydrogen bonded complex is slightly unfavored (*t*-BuOH + HCl → *t*-BuOH—HCl) where ($\Delta G^\circ/\Delta H^\circ = 2.0/-5.4$ kcal·mol⁻¹). However, putting FeCl₃ near the HCl and optimizing the geometry results in spontaneous protonation of the alcohol to form the *t*-BuOH₂⁺---[FeCl₄]⁻ ion pair. The ion pair is lower in free energy than the hydrogen bonded complex by 12.8 kcal·mol⁻¹, indicating that FeCl₃-facilitated protonation of the alcohol is competitive with direct coordination of FeCl₃ to *t*-BuOH. From the ion pair, ionization to the *tert*-butyl cation is only 7.7 kcal·mol⁻¹ uphill. Thus, the combination of FeCl₃ and HCl provides a low energy pathway to the formation of the reactive *tert*-butyl cation.

The results in Figure 5 imply that the basis for the FeCl₃ Lewis acid additive increases the Brønsted acidity of HCl despite the lack of a discrete structure for “HFeCl₄”. This is reminiscent of the HF/BF₃ pair that is sometimes referred to HBF₄, for which there is no expected discrete structure.⁴¹ We next sought to quantify the extent of increased Brønsted acidity imparted by the inclusion of the Lewis acid additive for several Brønsted acid/Lewis acid (HA/L) pairs. We used the reaction shown in equation 5, where HA is the Brønsted acid, L represents the Lewis acid additive, and HA-L represents a complex formed between them:



The HA/L pairs studied are those tested in this study, HCl/FeCl₃, HBr/FeBr₃, CF₃COOH/FeCl₃, as well as HF/BF₃ (Table 3). It should be noted that for the binary mineral acids studied, the HA-L is not stable relative to the separated HA and L species and so the energy calculated from equation 5 corresponds with the complexation energy between A⁻ and L.

The data in Table 3 show that the added Lewis acid has a substantial effect on the acidity of the Brønsted acids. FeCl₃ provides more stabilization to chloride ion than to trifluoroacetate ($\Delta\Delta G^\circ = -6.7$ kcal·mol⁻¹) and more stabilization than FeBr₃ provides to bromide ion ($\Delta\Delta G^\circ = -2.8$ kcal·mol⁻¹). In addition, the biggest increase is achieved for the HF/BF₃ pair.

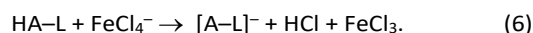
These results suggest a synergistic effect between the conjugate base and Lewis acid may be a significant factor for determining

Table 3. Free energy calculated from equation 5 to estimate the increased Brønsted acidity for Brønsted acid/Lewis acid pairs (HA/L) discussed in this study.

HA/L	ΔG° Eq. 5 (kcal mol ⁻¹)	ΔpK_a
HCl/FeCl ₃	-31.4	23
HBr/FeBr ₃	-28.6	21
CF ₃ COOH/FeCl ₃	-24.7	18
HF/BF ₃	-47.5	35

the increase in Brønsted acidity.

We next used eq. 6 to gain a better sense for the acidity of the HA/L pairs relative to HCl/FeCl₃ to assess their overall reactivity:



For the HBr/FeBr₃ pair, $\Delta G^\circ/\Delta H^\circ = -2.9/-3.2$ kcal·mol⁻¹, which is consistent with our experimental results suggesting this pair to be more reactive. However, this value is about half as much as one would expect based on the relative pK_a values of HCl and HBr in DCE, ($\Delta pK_a[\text{DCE}], \text{HBr-HCl} = 4.5$).⁴² The other two combinations are predicted to be less reactive than HCl/FeCl₃, where the CF₃COOH/FeCl₃ and HF/BF₃ combinations give $\Delta G^\circ/\Delta H^\circ = 8.4/16.8$ and $7.5/7.1$ kcal·mol⁻¹, respectively. The former case is consistent with experimental results from Table 1 (entry 2) showing no product formation with the CF₃COOH/FeCl₃ pair. The use of HBF₄ (2.5 mol%) as the catalyst resulted in only trace product formation (<5% by ¹H NMR analysis). These results suggest that the pairing of a Lewis acid with a Brønsted acid generally increases the Brønsted acidity significantly in organic media and that careful choice of the pairing could provide a level of control over the overall reactivity of the pair.

Conclusions

We have detailed mild and operationally simple reaction conditions to achieve *tert*-alkylations of aromatic systems with tertiary alkylperoxides and alcohols in forming all-carbon quaternary centers through synergistic Brønsted/Lewis acid catalysis. These reactions fill a gap in the Friedel-Crafts alkylation literature by enabling the use of tertiary aliphatic alcohols that lack stabilizing aryl, alkenyl, and alkynyl substituents. We expect this approach will prove to be practical in installing quaternary carbon centers when orchestrated into synthesis plans that take advantage of C–O bonds (e.g., triflyl and methoxy groups) for cross-coupling applications.⁴³ The use of cost-effective and readily-available iron, alcohol and arene reagents render this methodology advantageous for all-carbon quaternary center and C(sp²)–C(sp³) bond synthesis.

Author Contributions

A. P., M. C., R. C., and L. G. conducted the catalysis experiments and the characterization of the compounds. B. E. H. designed and performed the computational experiments. K. G. M. K conceived, designed, and oversaw the project. All authors contributed to writing and editing the manuscript.

Conflicts of interest

There are no conflicts to declare.

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