

# Effectiveness of Double-Layer HDPE Geocell System to Reinforce Reclaimed Asphalt Pavement (RAP)-Base Layer



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**Abstract** Geocell has been used for reinforcing foundation soil, stabilizing slopes, construction of retaining walls, and unpaved roads, but limited information is available about the construction of structural/flexible pavement with geocell. It can provide additional confinement for the infill material, which allows the use of recycled material in the base layer. Reclaimed asphalt pavement (RAP) often has adequate stiffness in terms of modulus of resilience, but excessive permanent deformation under repeated loading restricts the use of 100% RAP in the pavement. Though some studies are available regarding the use of geocell with RAP for unpaved roads, there are no established methods or guidelines available for the design and construction of geocell-reinforced structural pavement, especially with multi-layer geocell system. The main objective of this study is to design and construct a pavement section with a double-layer geocell system with RAP and monitor its field performance. A two-lane two-way road in Venus, Texas, which was suffering from cracking and rutting problems, was selected for the construction of the test section using geocell filled with RAP material. Earth pressure cells and shape array sensors were also installed to monitor the performance of the test section. Results obtained from the field show that the use of geocell can reduce the average vertical stress at the bottom of the reinforced base layer by 48%. Performance of the double-layer HDPE geocell system

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incorporated in the flexible pavement bases with RAP material was found to be satisfactory with no significant deformation or cracking recorded during the first year of monitoring.

**Keywords** Geocell · RAP · Flexible pavement · Base reinforcement

## 1 Introduction

High plasticity expansive subgrade is one of the major reasons for pavement failures [1, 2]. Most of the low to medium volume roads, constructed over expansive subgrade, suffer from rutting, longitudinal cracking, shoulder dropping, and other types of depressions which are closely associated with the seasonal movements of subgrade soil [3–8]. Mitigation methods for such problems are available in the literature, which can be grouped into three categories: (1) mechanical/chemical stabilization of base and/or soil, (2) geogrid reinforcement, and moisture control barriers [9]. Several researchers concluded that stabilization increases soil stiffness, reduces swelling, and decreases the permeability of the soil [5, 10, 11]. However, excavating subgrade soil and mixing it with lime may not be a feasible option for highly trafficked areas [4]. Treating with cement may increase the layer stiffness but also increases the brittleness of the layer, which might lead to the block/longitudinal cracking [12]. Planar geosynthetics (i.e., geogrid) can be used in the base layer of the pavement to mitigate the problems associated with pavement rutting and fatigue cracking [13–15]. The planar geosynthetics layer can provide two-dimensional reinforcement, which can enhance the bearing capacity of the pavement layer; however, the excessive permanent deformation of the inferior type base material (i.e., RAP) does not allow the usage of such reinforcement without additional lateral support. Federal highway administration (FHWA) and other state agencies (DOTs) are encouraging the use of recycled material for the construction of pavement [2]. Utilization of recycled material can be a sustainable solution for the rehabilitation of existing road networks, and a special type of three-dimensional (3D) confinement is required to control the permanent deformation of such material [16, 17]. This kind of 3D confinement is commercially known as geocell, which is a honeycomb type structure, made from high-density polyethylene (HDPE) or novel polymeric alloy (NPA). The flexibility and elastic modulus for the NPA geocell are higher at elevated temperature; however, the performance of NPA and HDPE geocell at a lower temperature is almost similar [18]. Several laboratory studies indicated that the inclusion of geocell could significantly control the permanent deformation of the RAP-base layer [19–21]. Strength and stiffness of the geocell-reinforced RAP base (GRRB) layers were also back-calculated from the large-scale repeated load tests conducted by George et al. [22, 23]. The studies showed that the resilient moduli for the GRRB layers were 3–4 times higher than the average modulus obtained from the unreinforced RAP-base layer. Though the laboratory investigation of the GRRB layer showed significant improvement, but very few field studies are documented which hindered the use of

such reinforced layer by the federal or state agencies [24]. Texas DOT (TxDOT) acknowledged the effectiveness of geocell for pavement reinforcement; however, no such use of geocell has been yet documented in the state of Texas [25]. Most of the case studies available on geocell-reinforced paved or unpaved road sections were constructed as a single-layer system [24, 26, 27]. Depending on the traffic and material configurations, thickness of base layer may vary; consequently, geocell of various thicknesses is required. However, the geocells are commercially available with variable heights but proper compaction of the infill materials is very difficult to achieve with higher lift thickness. Instead of a single-thick layer, double-thin layers of equivalent thicknesses may provide better compaction and enhance the performance of the flexible pavement. In this study, a distressed section of a pavement was replaced with double layer of GRRB to mitigate the issues, which are associated with the seasonal movements of the expansive subgrade.

## 2 Existing Road Section

The test section was constructed in the eastbound lane of a pavement, located in the North Texas region, and the current average annual daily traffic is less than 1500. This road was previously constructed over an untreated expansive subgrade; consequently, it suffered from distresses in the form of rutting, longitudinal cracking, and shoulder dropping. The pavement was rehabilitated by applying overlays; however, the longitudinal cracks reappeared within a year. This is a two-lane, two-way highway having a lane width of 11 ft (3.4 m), and width of the shoulder was 2.25 ft (0.7 m). The existing base layer of the road had a depth of 10 in. (0.25 m), which was revealed during the excavation of the existing road section. The total thickness of the surface layer varied from 2 to 4 in. (5–10 cm) due to the application of overlays over time.

## 3 The Objective of the Study

One of the main objectives of this construction project was to provide a sustainable solution for the existing pavement, which experienced distresses related to environmental loading. The application of RAP was considered as a sustainable solution, which can significantly reduce the landfill waste and depletion of the natural aggregate [28]. A 10 in. (25 cm) thick reinforced base layer was required for the road section, which is difficult and/or inefficient to construct with a single-layer system, and hence, double-layer geocell system was adopted. The objective of this current study is to evaluate the performance of the newly constructed test section with double-layer GRRBs.

## 4 Materials

Soil samples were collected from the subgrade level during the initial phase of the project. Subgrade was classified as high plasticity clay (CH) according to the unified soil classification system with a liquid limit of 58% and a plasticity index of 31. Based on ASTM D698, maximum dry density and optimum moisture content of the soil were determined as  $14.1 \text{ kN/m}^3$  and 23.5%, respectively. The average swelling potential of 8.5% was determined from the ASTM 4546-method B. Resilient modulus of the soil at different confining pressures was also determined based on AASHTO T307 method. The subgrade modulus of 9 ksi (62 MPa) was used for the pavement analysis. The previous researchers [22] reported that the average resilient modulus for a 4 in. (10 cm) thick GRRB layer is around 43.5 ksi (300 MPa), and the modulus of the unreinforced recycled asphalt pavement was 30 ksi (206 MPa). The height of the geocell used in the current study was also 4 in. (10 cm), which was made from HDPE sheets with a tensile strength of 1370 lb/ft (20 kN/m) and a secant elastic modulus of 48.6 ksi (355 MPa) at 2% strain. According to the data provided by the manufacturer, seam peel strength was 320 lb (1.42 kN), and the nominal expanded cell size was 12.6 in.  $\times$  11.3 in. (32.0  $\times$  28.7 cm). A nonwoven geotextile was used in between the subgrade and base layer as a separator, meeting the criteria of the TxDOT DMS 6200 type.

## 5 Pavement Analysis

Most of the state agencies, including TxDOT, follow the linear elastic approach (LEA) for the static analysis of the multi-layered pavement structure. The horizontal strains at the bottom of the surface layer and vertical compressive strains at the top of the subgrade layer are considered for the determination of the fatigue and rutting life of the flexible pavement, respectively. The equivalent composite approach (ECA) considering the vertical strain on top of the subgrade layer has been considered for the pavement analysis in the current study. The ECA can be an effective solution to incorporate the geocells in a two-dimensional framework [29]. Numerous studies can be found where ECA has been adopted to model the geocell [30–33]. In this approach, improved strength and stiffness parameters of the reinforced layer are used, which can be either determined from the laboratory investigation or empirical correlation available in the literature. Results obtained from the ECA are presented in Fig. 1.

George et al. [22] conducted repeated load tests on 4 in. (10 cm) thick single GRRB layer in a laboratory setup to back-calculate the stiffness of the composite layer. The material set used for the laboratory investigation was similar to the material set used for the construction work in the present study. Hence, the equivalent strength and stiffness properties (also shown in Fig. 1) were used for the current pavement analysis with LEA. The rutting life of the flexible pavement was determined with the shell

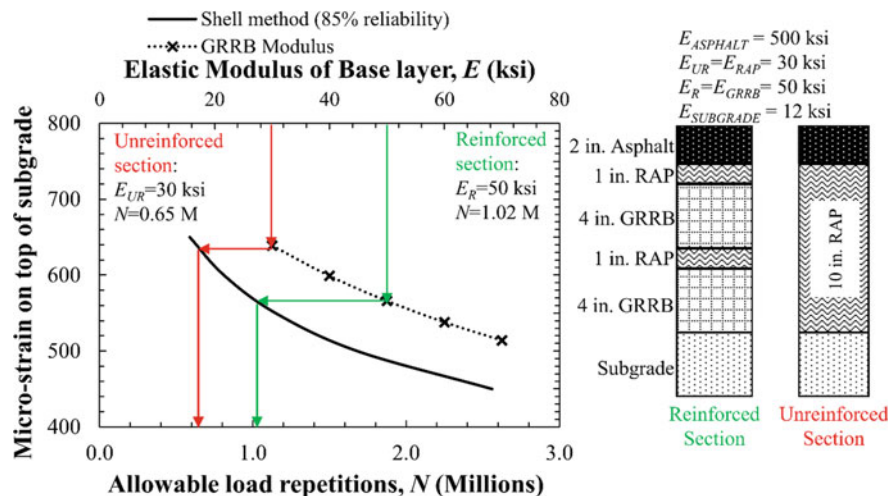


Fig. 1 Pavement analysis based on equivalent composite approach

method with 95% reliability [34]. A uniform circular load of radius 3 in. (7.5 cm) and a magnitude of 100 psi (680 kPa) was applied on the top of the pavement surface to generate the stress–strain profile. However, only the vertical compressive strain, acting on top of the subgrade layer, was used for rutting life analysis. The inclusion of geocell increased the elastic modulus of the base layer from 30 ksi (206 MPa) to 50 ksi (345 MPa), which can increase the pavement rutting life from 0.65 million to 1.02 million load repetitions.

## 6 Construction of Test Section

The test section was constructed within the eastbound lane, covering a total area of  $120 \times 15$  ft ( $36.6 \times 4.6$  m). The existing road section was milled up to a depth of the subgrade level with the help of an RX-600e type cold planar machine. Construction sequence and instrumentation of the test section are discussed in the following sections.

## 6.1 Construction Sequence

### Preparation of Roadbed:

Before the construction of the GRRB layers, a smoother pavement bed surface was achieved with the help of a bobcat with a loader head. A pneumatic-type roller was used to achieve proper compaction.

### Placement of Geotextile:

A nonwoven-type geotextile (see Fig. 2a) with a roll width of 15 ft (4.6 m) was used as a separation layer between the subgrade and bottom GRRB layer. Application of geotextile will also prevent the migration of finer particles of subgrade into the base layer and intrusion of base aggregate into the subgrade layer.

### Construction of GRRB layers:

The number of geocell panels required for covering the width of the test section was determined by dividing the width of the test Sect. (15 ft or 4.6 m) with the optimum width of the geocell panel after expansion (7.5 ft or 2.3 m). Before the placement of the geocell panel (Fig. 2b) on top of the geotextile, two adjacent geocell panels were tied with each other using commercially available plastic zip ties. Four sets of geocell panels ( $2 \times 4 = 8$  panels) were required to construct one single layer of reinforcement, which covered the total area of the test section. After the placement of geocells, RAP materials were dumped (Fig. 2c) with the help of loading trucks. After the placement of the RAP layer, the motor grader was used to scrap and maintain a level surface before compacting the GRRB layer with pneumatic-type roller, shown in Fig. 2d. A cover layer, on top of the geocell, was required to protect the geocell



**Fig. 2** Construction sequence: **a** placement of geotextile, **b** placement of first geocell layer, **c** placement of RAP, **d** compaction of GRRB layer, **e** placement of second geocell layer, and **f** final surface layer

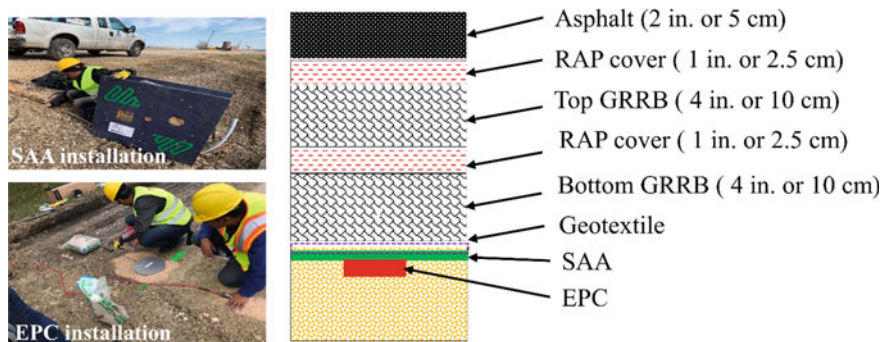
from the construction equipment. Consequently, a minimum cover thickness of 1 in. (2.5 cm) was maintained throughout the test section. The second layer of GRRB (Fig. 2e) was constructed following the same technique described above, and the second cover layer was required in between the asphalt and second GRRB layers.

### Construction of Top Asphalt Layer

A temporary surface layer with flex base material was used for a week before the application of the final asphalt layer. The test section was opened to traffic during this period, which also helped to compact the base layer. Before the construction of the final layer, i.e., top asphalt layer (Fig. 2f), the top of the base layer was further compacted with a pneumatic roller and coated with a seal coat.

## 6.2 Instrumentation

Pressure and deformation sensors (Fig. 3) were installed before the placement of the geotextile layer. Shape array accelerometer (SAA) was enclosed in a 2 in. (5 cm) diameter PVC casing, installed during the construction, and placed on top of the subgrade level. Earth pressure cells (EPCs) were also installed on top of the subgrade level to measure the vertical compressive stress under each wheel path. The control Sect. (15 × 1 ft) is located adjacent to the reinforced section, which was constructed before the construction of the reinforced section. The thickness of the unreinforced RAP-base layer was 10 in. (25 cm), and the SAA sensors run across this control section.



**Fig. 3** Instrumentation of the test section



## 7 Results of Performance Monitoring

The newly constructed test section was opened to traffic from December 15th, 2018, and since then, vertical deformations and vertical stresses data have been collected on a bi-weekly basis. In addition to the sensor data, the performance of the road section was also monitored visually for any depressions or cracking on top of the pavement surface. Stresses and deformation observed from the field are discussed in the following sections.

### 7.1 Stress Analysis

Vertical stresses obtained from the pavement analyses were compared with the observed stresses from the EPCs installed just under the bottom of the reinforced base layer. The static load of 100 psi (680 kPa) was considered on top of the pavement surface through a 6 in. diameter loading plate to obtain the vertical stresses at various depths based on LEA. The average vertical stress obtained from the EPCs was 3.5 psi (24.1 kPa); however, the average vertical stress obtained from the LEA approach was 6.7 psi (46.2 kPa). The maximum vertical stresses observed in the field were lower compared to the vertical stresses obtained from the theory due to the dynamic nature of loading in the field. The longitudinal strain decreases as the speed of the vehicle increases, which is one of the reasons for getting lower vertical stresses in the field compared to the analytical solution [35]. Comparison of field results with analytical approach shows a 48% reduction in vertical stress; however, field study on geocell-reinforced gravel base layer showed a reduction of 28% in the vertical stress on top of subgrade layer [24]. Experimental results on geocell-reinforced RAP also showed that the inclusion of geocell could increase the stress distribution angle from  $19^\circ$  to  $25^\circ$  [36]. The increase of stress distribution angle indicates the reduction of stresses due to the inclusion of geocell.

### 7.2 Deformation Analysis

The results obtained from the SAAs provided the actual shape of the sensor array containing  $x$ ,  $y$ , and  $z$  coordinates with time. These data were further analyzed to get the deformation values under the right and left wheel path locations, as shown in Fig. 4. Results obtained from the control section were also compared with the reinforced section. The deformation of the subgrade soil also depends on the fluctuation of moisture level. However, moisture sensors were not installed, but rainfall data collected from the nearby weather station were used (shown in Fig. 4) to understand the possible intrusion of moisture into the subgrade soil. Cumulative rainfall data for the two-week period are presented here, which may explain the trend of



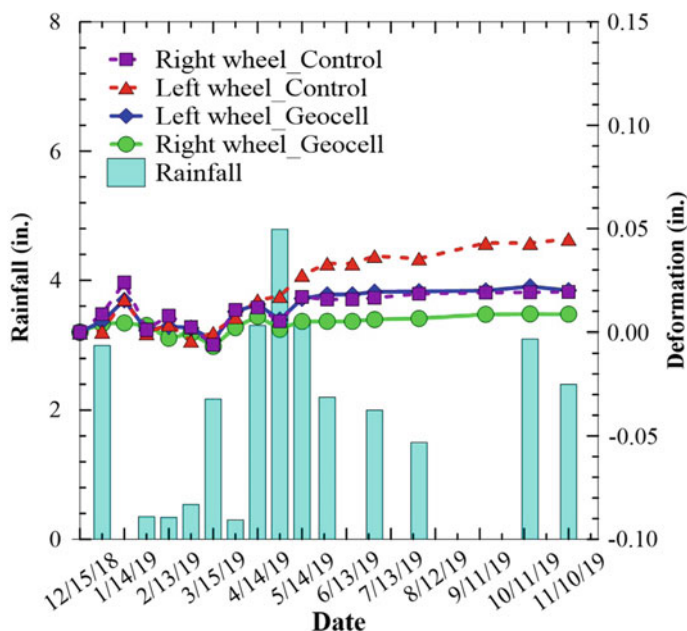


Fig. 4 Subgrade deformation obtained from shape array accelerometer (SAA)

subgrade movement. Positive values of deformation indicate heaving and negative values indicate a settlement. During the months of April and May 2019, a sudden increase in heaving can be attributed to higher rainfall. Average heaving observed after the long wetting period was 0.05 in. (0.11 cm) for the control section, whereas maximum heaving observed under the reinforced section was only 0.03 in. (0.07 cm). The inclusion of geocell can increase the stress distribution angle, which helps to distribute the swelling pressure over a larger area and reduce the subgrade movement [20, 26, 37]. This field study indicates that the average reduction in heaving due to the inclusion of geocell was 36%, which is also supported by the experimental observation by previous researchers, who reported that the inclusion of geocell in the base layer could reduce the heaving of expansive soil by 29% [38].

During the current monitoring period, no surficial cracks or depressions were found on the top surface of the reinforced section; however, the maximum visible depression of 0.5 in. (1.25 cm) was observed on top of the control section. A 10 in. (25 cm) thick unreinforced RAP base layer undergone a large amount of permanent deformation, which was the main reason for the surface depression. In contrast, geocells, within the reinforced section, restrained the lateral movement of the infill material [20, 39], which eventually controlled the vertical permanent deformation of the GRRB layers.

## 8 Conclusions

In this study, a double-GRRB layer was constructed, and the performance was further evaluated, based on field monitoring. The field results obtained from this initial monitoring period indicated that the inclusion of geocell in the base layer could control the heaving of subgrade and reduce the permanent deformation of the inferior base material. The following conclusions can be drawn from this study.

- Double-layer geocell can be a feasible solution where a thicker base layer is required for highly trafficked roads
- Total time required for rehabilitation work is much less than other types of subgrade stabilization techniques, such as chemical stabilization, and the road section was opened to traffic, immediately after construction
- GRRB has the potential to reduce the vertical stresses on the subgrade layer up to 48%
- GRRB has the potential to reduce the heaving of subgrade soil by 36%

This study only presents the short-term performances of the double-layer GRRB, constructed within a flexible pavement section; however, long-term field studies are required to understand the efficiency of the geocell reinforcement to develop guidelines for future design and construction.

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