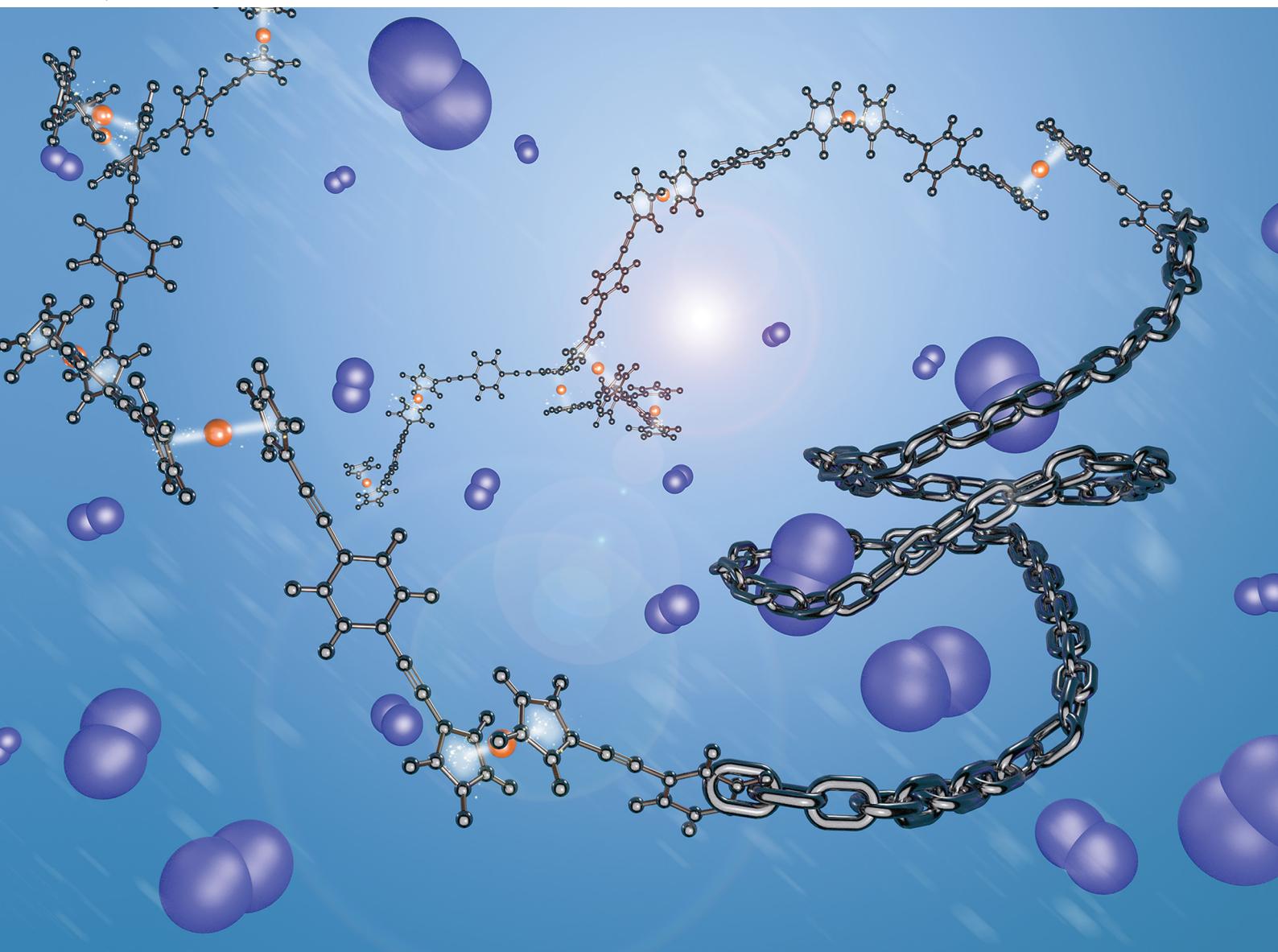


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We show here that non-network metallocopolymers can possess intrinsic microporosity stemming from contortion introduced by metallocene building blocks. Metallocopolymers constructed from ferrocenyl building blocks linked by phenyldiacetylene bridges are synthesized and possess BET surface areas up to $400\text{ m}^2\text{ g}^{-1}$. As solubility imparted by pendant groups reduces porosity, copolymerization is used to simultaneously improve both accessible surface area and solubility. Spectroscopic analysis provides evidence that mixed valency between neighboring ferrocenyl units is supported in these polymers.

Microporosity affords opportunities for unique and guest-dependent optical and electronic functionality.¹ However, the network (cross-linked) structure of most porous materials limits their solution processability and hence their utility in applications where high quality thin films are necessary, such as membrane-based separations, electronic devices, and energy storage.^{2–4}

Polymers of intrinsic microporosity (PIMs),⁵ in contrast to most⁶ other microporous solids, are soluble in common organic solvents, allowing simple formation of high quality films by solution-casting methods.⁷ While PIMs have achieved notable success for molecular sorption and separation,^{7,8} their optical and electronic properties remain largely unexplored – a consequence of the structural motifs most commonly used in PIMs, which lack backbone conjugation.⁹ Several conjugated PIMs have been reported,^{10–13} however, the backbone contortion that generates intrinsic microporosity in these polymers

may also disrupt overlap between (intrachain) neighbouring π orbitals.

In this communication, we show that porosity, solubility, and intrachain electronic communication are not mutually exclusive. Main-chain metallocopolymers rely on covalent or coordination bonds between metal and non-metal elements for the connectivity of the polymer chain. It is well-established that some of these polymers can support (semi)conductivity,¹⁴ however, porosity in these linear (non-network) polymers has remained unstudied. In this work, we show that polymers based on aryleneethynylene-bridged ferrocene units can in fact be porous. We also demonstrate a delicate balance between porosity and solubility: these characteristics are not mutually exclusive, but require careful polymer design to achieve simultaneously. Finally, we show that, consistent with previous reports, intrachain electronic communication is supported in these polymers.

Our rationale for choosing ferrocene-based polymers for this study was motivated by several factors. First, intrinsic microporosity in linear polymers is most easily generated by introducing sharp kinks in the chain backbone that prevent close-packing.^{5,15} We hypothesized that the low energy barrier to ferrocene-cyclopentadienyl (Cp) rotation would enable the desired sharp twists along the polymer backbone^{16–18} to hinder close interchain packing. Second, as Cp rotation does not reduce molecular orbital overlap between ferrocene and its covalently bound, conjugated partners,^{19,20} we hypothesized that intrachain electronic communication would be supported regardless of Cp rotational states along the polymer backbone. Third, the synthesis of main-chain ferrocene polymers is well-established,^{21,22} providing a straightforward entry point to study potential porosity in these compounds.

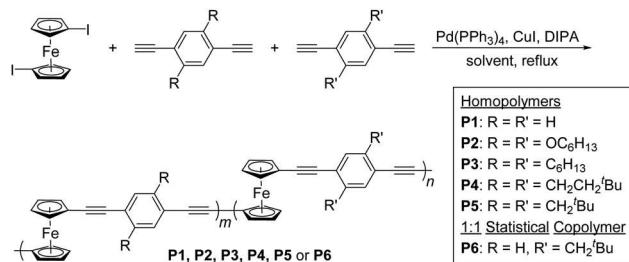
Ferrocene aryleneethynylene polymers were prepared *via* Pd-catalysed polycondensation²³ as shown in Scheme 1. Following the method reported by Yamamoto's group,²⁴ substituted 1,4-diethynylbenzene monomers were coupled with 1,1-diiodo-ferrocene (FcI_2) by Sonogashira coupling^{25,26} (Scheme 1). Crude polymers were extracted, precipitated, and washed with organic

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† Electronic supplementary information (ESI) available: Experimental details and characterisation including ^1H and ^{13}C NMR, infrared spectroscopy, N_2 gas sorption, thermogravimetric analysis, Raman spectroscopy, and cyclic voltammetry data. See DOI: [10.1039/d1cc05022b](https://doi.org/10.1039/d1cc05022b)



Scheme 1 Synthesis of ferrocene-based homopolymers and 1:1 statistical copolymer **P1–P6** by Pd-catalysed polycondensation.

solvents; experimental details can be found in Section 1.3 of the ESI.† Table 1 summarizes the results of polymerization.

We began by synthesizing **P2**. Although this polymer was obtained relatively high yield (85%), precipitation of the polymer occurred soon after initiating polymerization. We hypothesized that termination of polymerization occurred due to the poor solubility of the polymer in the synthesis solvent (toluene). Furthermore, the formation of short chains due to rapid precipitation opposes our goal of achieving intrinsic microporosity, as we hypothesize that porosity increases with chain length (at least for short chains).²⁷ For this reason, we used dichloromethane (DCM) as the solvent for further polymerization. Indeed, the weight-average molecular weight (M_w) of **P3** obtained by high-temperature size exclusion chromatography (SEC) was significantly greater than that of the chemically similar **P2**. As the use of DCM was expected to lead to higher M_w , the higher M_w s of polymers synthesized with DCM reduced their overall solubilities. Hence, analysis by SEC using 1,2,4-trichlorobenzene as the eluent at 180 °C led to a wide range of M_w s between 1.3 and 16.8 kDa, with the lowest values corresponding to the homopolymers empirically exhibiting the lowest solubilities (Table S7, ESI†). The homopolymers with the greatest apparent solubilities in 1,2,4-trichlorobenzene, **P2** and **P3**, also exhibited the highest values of M_w (Table 1). The relatively narrow dispersities measured for these polymers is also consistent with our contention that solubility limits the measured M_w s, as step growth polymers should exhibit dispersity close to 2.²⁸ Artificially low dispersities can be obtained when only the lower molecular mass polymer fractions are dissolved.²⁹

Analysis by ¹H NMR was also challenging due to the limited solubility of most of the homopolymers reported here. Analysis of

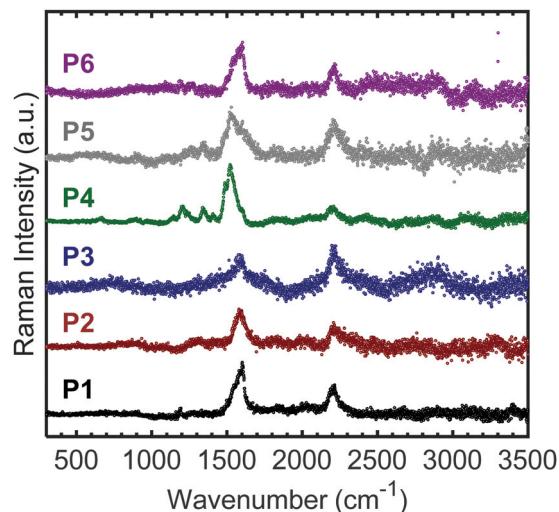


Fig. 1 Raman spectra of **P1–P6** corrected for fluorescence background. Raw data are shown in Fig. S60 (ESI†).

P4, the polymer exhibiting the greatest solubility in CDCl₃, exhibited broad signals characteristic^{30,31} of polymers in solution (Fig. S17, ESI†). The resonances at *ca.* 7 ppm, 4 ppm, and 1–2 ppm can be assigned to phenyl protons, Fc protons, and neohexyl protons, respectively. A weak resonance attributable to terminal ≡C–H protons (*ca.* 3 ppm) was also observed. The integration ratio between these terminal protons and those of the Fc protons is 1:53, corresponding to an average degree of polymerization of 6.7, in reasonable agreement with that determined by SEC (5.3).

Analysis of **P1–P6** by Raman spectroscopy (Fig. 1) confirmed that all polymers contain the expected $\nu(C\equiv C)$ scattering peak of disubstituted acetylene^{32,33} at *ca.* 2200 cm^{−1}. The peaks in the 1500–1600 cm^{−1} range are assigned to symmetric stretches of the polymers' arylene segments.³⁴ The $\nu(C–H)$ ³³ and $\nu(Fc–I)$ ³⁵ vibrations, corresponding to terminal acetylene (\sim 3300 cm^{−1}) and terminal FcI₂ (*ca.* 1140 cm^{−1} and 880 cm^{−1}) are not observable, consistent with a high degree of polymerization in these polymers.

N₂ gas sorption analysis was used to assess the porosity of the polymers studied herein. After activation from hexanes³⁶ at room temperature (r.t., *ca.* 23 °C), polymer **P1** exhibited a BET surface area of 416 m² g^{−1} (Fig. 2a), despite its being a non-network polymer. The sharp rise in N₂ uptake at low pressure is

Table 1 Preparation and properties of ferrocene polymers **P1–P6**

Polymer	Method ^a	Yield (%)	M_n ^b (kDa)	M_w ^b (kDa)	D_M	$\pi-\pi^*$ λ_{max}^c (nm)	d–d λ_{max}^c (nm)	IVCT λ_{max}^c (nm)	HOMO–LUMO gap ^c (eV)
P1	B	46	1.2	1.5	1.25	333	447	1642, 1669	1.35
P2	A	85	5.9	6.5	1.10	333	443	1642	1.20
P3	A	49	12.5	16.9	1.35	297	444	1642, 1711	1.54
P4	B	16	2.5	2.9	1.16	313	453	1642, 1698	1.37
P5	B	35	1.2	1.6	1.33	307	453	Not observed	1.04
P6	B	28	11.1	16.5	1.49	292	452	1642, 1672	1.31

^a Method A: 1.0 eq. of substituted 1,4-diethynylbenzene per 1.0 eq. of FcI₂ was added. Catalyst: 0.04 eq. Pd(PPh₃)₄ and 0.04 eq. of CuI per 1.0 eq. of the monomer. Base: excess of diisopropylamine (DIPA, 86 eq.). Method B: 1.0 eq. of substituted 1,4-diethynylbenzene per 1.0 eq. of FcI₂ was added. Catalyst: 0.04 eq. Pd(PPh₃)₄ and 0.04 eq. of CuI per 1.0 eq. of the monomer. Base: 1.2 eq. DIPA. ^b Measured by high-temperature size exclusion chromatography in 1,2,4-trichlorobenzene at 180 °C. ^c Determined from diffuse reflectance spectroscopy measurements.

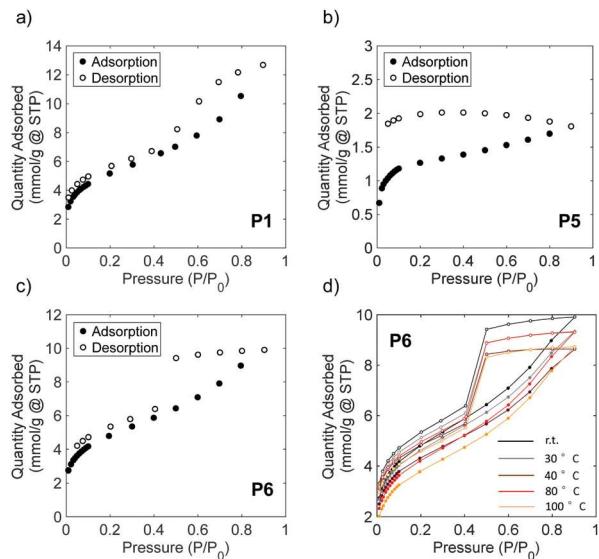
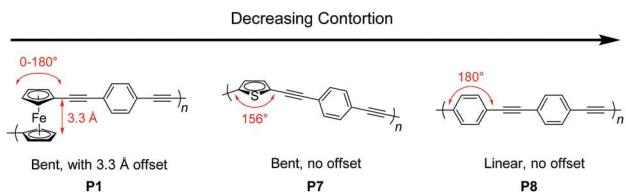


Fig. 2 (a) N_2 sorption isotherm of **P1** activated under reduced pressure (~ 200 mTorr) at r.t., (b) N_2 sorption isotherm of **P5** activated under reduced pressure (~ 200 mTorr) at r.t., (c) N_2 sorption isotherm of **P6** activated under reduced pressure (~ 200 mTorr) at r.t., and (d) N_2 sorption isotherms of **P6** activated under reduced pressure (~ 200 mTorr) at r.t., 30 °C, 40 °C, 80 °C and 100 °C.

consistent with microporosity, and the hysteresis loop between $P/P_0 = 0.4$ and 0.9 is consistent with some mesoporosity as well. Pore size distribution analysis of gas sorption data by density functional theory (Fig. S53 and S54, ESI[†]) suggest that micropores of $6\text{--}13$ Å diameter contribute to *ca.* 70% of the polymer's surface area. These results are consistent with our contention that main-chain ferrocene can sufficiently contort the polymer backbone to support intrinsic microporosity. Activation at higher temperatures led to negligible changes in accessible surface area (Table S1 and Fig. S26–S30, ESI[†]).

To assess the effect of main-chain ferrocene on the porosity of **P1**, we synthesized control polymers **P7** and **P8** (Scheme 2), which lack the chain segment offset introduced by ferrocene (**P7**) and both this offset and a bent polymer backbone (**P8**). When activated at r.t., the BET surface areas of **P7** and **P8** were determined to be $98\text{ m}^2\text{ g}^{-1}$ and $160\text{ m}^2\text{ g}^{-1}$, respectively; activation at 100 °C led to reduced respective BET surface areas of $65\text{ m}^2\text{ g}^{-1}$ and $94\text{ m}^2\text{ g}^{-1}$ (Fig. S51, ESI[†]). Hence, the high surface area observed for **P1** can be attributed specifically to polymer backbone contortion introduced by main-chain ferrocene.



Scheme 2 Illustration of contortion introduced by using ferrocene in the polymer backbone, and control polymers synthesized to assess effect of contortion on polymer porosity.

Given the poor solubility of **P1**, we next examined potential porosity in polymers **P2** and **P3**. Gas sorption analysis showed that the addition of linear pendant groups led to the near-complete (for **P2**) and complete (for **P3**) elimination of measurable BET surface area ($< 10\text{ m}^2\text{ g}^{-1}$ for our analysis conditions), regardless of activation method tested (Section S2.3, ESI[†]). Likewise, the neohexyl-containing **P4** exhibited no measurable porosity. However, polymer **P5**, having the shortest pendant group tested (neopentyl), exhibited a BET surface area of $110\text{ m}^2\text{ g}^{-1}$ after r.t. activation. Activation of **P5** at higher temperatures led to reductions in the BET surface area (Table S3 and Fig. S42, S43, ESI[†]), presumably due to thermal degradation. Given the porosity of **P1** and the combination of both solubility and porosity of **P5**, the copolymer **P6** was synthesized from equimolar ratios of the monomers used to synthesize **P1** and **P5** (Scheme 1). **P6** exhibited a BET surface area of $391\text{ m}^2\text{ g}^{-1}$ after r.t. activation and lower surface areas after higher temperature activation (Fig. 2d and Table S4, ESI[†]). Furthermore, **P6** exhibited solubility similar to that of the homopolymer **P5** (Table S7, ESI[†]).

The thermal behaviour of **P1**–**P6** was assessed by thermogravimetric analysis (Fig. S56–S61, ESI[†]). Mass loss occurred at *ca.* 350 °C for **P1** and **P4**. **P2** and **P3** began thermal decomposition around 220 °C, while decomposition began at a lower temperature (175 °C) for **P5** and **P6**. Mass spectrometry of the thermal decomposition products of **P4** (Fig. S62, ESI[†]) showed species of 39 , 41 , and 56 amu evolving from the polymer at *ca.* 400 °C, in accordance with the mass of isobutene (Fig. S64, ESI[†]). This fragment may be formed by proton elimination of the *t*-butyl (propyl) cation generated from the decomposition of the ethyl-*t*-butyl pendant groups of the polymer. Similar evolution of isobutene at *ca.* 400 °C was observed for **P5** (Fig. S63, ESI[†]).

Fig. 3 exhibits the solid-state UV-Vis-NIR diffuse reflectance spectra of **P1**–**P6**, and corresponding data are shown in Table 1. Absorption maxima at *ca.* 450 nm in Fig. 3 are assigned to the ferrocene d-d transition.^{37–39} The $\pi\text{--}\pi^*$ adsorption band is present at *ca.* 310 nm,²⁴ and the HOMO–LUMO gaps of **P1**–**P6** range from $1.04\text{--}1.54$ eV (Table 1). Cyclic voltammetry (CV) confirmed typical behaviour expected²⁴ for polyferrocenes (Fig. S66 and S67, ESI[†]). UV-Vis-NIR was also used to assess evidence for mixed valency in the polymer, which can be important for intrachain charge transport.⁴⁰ Absorption between $1600\text{--}1700$ nm, observed in all polymers except **P5**, is consistent with intervalence charge transfer (IVCT) bands seen

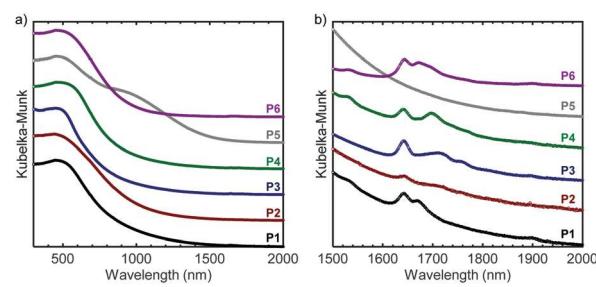


Fig. 3 (a) UV-Vis-NIR diffuse reflectance spectra of **P1**–**P6** from $200\text{--}2200$ nm. (b) Detail of region from $1500\text{--}2000$ nm (magnified 15 \times).

in bridged diferrocenyl small molecules^{37,39} and is in accord with previous work²⁴ showing evidence of electron exchange between ferrocene backbone units in related ferrocenyl aryleneethynylene polymers. We attribute the lack of any distinct absorption feature in this wavelength range for **P5** to the poor thermal stability of this polymer. The presence of what appear to be multiple ICVT bands are tentatively attributed to the presence of distinct electronic environments within the polymer solid, although we cannot rule out the possibility of remote electron transfer⁴¹ also contributing to NIR absorption.

In summary, we have shown that intrinsic microporosity in main-chain metallocopolymers can be attributed to the organometallic constituents of the polymer backbone. Solubility and porosity, which appear to be inversely related in the ferrocene polymers studied here, can be simultaneously improved by copolymerization. These polymers can also exhibit electronic communication between ferrocene components in tandem with porosity and solubility. We term these porous, non-network metallocopolymers “metallocopolymers of intrinsic micro-porosity” (MPIMs).

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Conflicts of interest

There are no conflicts to declare.

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