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# Photocatalytic NO<sub>x</sub> mitigation under relevant conditions using carbon nanotube-modified titania

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#### ABSTRACT

Although a majority of photocatalysts exhibit improved NO conversion to NO<sub>2</sub>, the performance in the oxidation of NO<sub>2</sub>, the more toxic form of NO<sub>x</sub>, to nitrate remains a challenge; in addition, the performance of hybrid photocatalysts under practical conditions is unclear. This study demonstrates the use of carbon nanotube-TiO2 (CNT-TiO<sub>2</sub>) photocatalyst films for effective transformation of NO<sub>x</sub> into nitrates. Using the objective figure of merit for NO<sub>x</sub> abatement, DeNO<sub>x</sub> index, the catalyst performance in a laminar-flow reactor was evaluated under simulated conditions that are relevant in abating NO<sub>x</sub>. The conditions probed include relative humidity (RH), initial NO<sub>x</sub> concentration, reactor geometry (headspace distance), and state of the catalyst (fresh vs. recycled). Our results reveal CNT-TiO<sub>2</sub> significantly outperforms P25 despite exhibiting comparable NO conversion at low RH. P25 experiences a 66% reduction in DeNOx at high RH compared to low RH while CNT-TiO2 only incurs a 27% reduction. For recycled photocatalysts, this disparity becomes even more pronounced; CNT-TiO2 experiences a 49% reduction in DeNOx at high RH, whereas P25 experiences a 134% reduction. In addition, mass transfer from the bulk airflow limits NO conversion when the reactor headspace is too large (>3 mm), due to limited diffusion of  $NO_x$  to the photocatalyst surface. Our findings highlight the importance of headspace distance, a parameter that has mostly been overlooked in reactor design for photocatalytic oxidation of NO<sub>x</sub>, but which dictates the optimal catalyst configuration for flue gas treatment. The remarkable DeNOx activity of CNT-TiO<sub>2</sub> over a wide range of RH levels is rationalized based on the ratio of physisorbed-to-chemisorbed water on the photocatalyst surface.

# 1. Introduction

Nitrogen oxides ( $NO_x$ ), classified as criteria air pollutants by the Environmental Pollution Agency (EPA), are not only harmful at concentrations as low as 21 ppb ( $40ug/m^3$ ) [1], but also react in atmosphere to generate tropospheric ozone, resulting in smog [2-4] and even contribute to particulate matter ( $PM_{2.5}$ ) pollution concentrations via formation of nitrate aerosols [5].  $NO_x$  is a generic term that refers to a mixture of nitrogen monoxide ( $NO_x$ ) and dioxide ( $NO_x$ ). Each of these pollutants is monitored by the EPA and World Health Organization (WHO) as they lead to respiratory issues including infection and irritation due to their ability to act as free radicals and induce high oxidative stress [6]. Over 90% of all atmospheric  $NO_x$  originates from anthropogenic sources, including energy production and distribution, and energy use in industry [4]. At combustion temperatures, the equilibrium

constant for the following reaction increases exponentially, leading to substantial  $NO_{x}$  formation.

$$N_2 + O_2 \leftrightarrow 2NO \tag{1}$$

The conventional approach for reducing ambient  $NO_x$  concentrations requires elimination at the source via selective catalytic reduction (SCR) of flue gas or vehicle exhaust [7-10]. SCR introduces a reductant, such as ammonia or urea, to reduce  $NO_x$  to  $N_2$ , therefore reducing emissions at the source [9,10]. Because flue gas can contain hundreds of ppb of  $NO_x$ , even efficient conversion of  $NO_x$  by SCR results in emission with concentrations nearly  $1000 \times \text{greater}$  than the WHO permissible exposure limits [5,7]. Once  $NO_x$  disperses into the atmosphere, passive air purification techniques that are effective at sub-ppb level concentrations are required to convert the dilute  $NO_x$  concentrations to innocuous compounds.

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Heterogeneous photocatalysis using semiconductors is an effective method to eliminate atmospheric pollutants, including  $NO_x$  [11-27]. Photocatalytic oxidation of NO to nitrates first requires the generation of reactive oxygen species (ROS) via reactions with photogenerated excited electrons and holes (Equations 2–5). Once ROS are generated, NO oxidizes to  $NO_2$  before converting to  $HNO_3$  [28]:

$$TiO_2 + hv \rightarrow e_{CR}^- + h_{VR}^+ \tag{2}$$

$$h_{VB}^{+} + H_2 O_{ads} \rightarrow HO_{ads}^{-} + H^{+}$$

$$\tag{3}$$

$$h_{VB}^{+} + HO_{ads}^{-} \rightarrow HO_{ads} \tag{4}$$

$$e_{CR}^- + O_{2_{ads}} \rightarrow O_{2_{ads}}^{-}$$
 (5)

The use of the gold standard TiO<sub>2</sub> (or P25) in photocatalysis suffers from two major limitations which severely limits its ability to efficiently remove atmospheric NOx: rapid recombination rate of electrons and holes that diminish its efficiency, and a wide band gap ( $E_g = 3.2 \text{ eV}$  for anatase) that confines its photoactivity to the UV range [19,29]. To address the former, studies have mostly focused on coupling with a noble metal/narrow band-gap semiconductor to form Schottky barriers or heterojunctions [13,30-32]. With the advent of nanocarbons, recent efforts have focused on exploiting their exceptional properties in designing efficient TiO2-nanocarbon hybrid photocatalysts. Composites such as graphene-TiO<sub>2</sub> [19,21,29] and TiO<sub>2</sub>-graphene-carbon nitride (g- $C_3N_4$ ) [21,33,34] have been used in photocatalytic oxidation of  $NO_x$  and have shown enhanced performance. While carbon nanotube-titania (CNT-TiO<sub>2</sub>) photocatalysts have been applied in aqueous phase and gas phase studies involving other VOCs, there is surprisingly little research presented on their ability to degrade NO<sub>x</sub> [35-37]. Liu et al., [35] investigated Cu-doped TiO2 supported on CNTs for SO2 and NO removal, but did not monitor NO<sub>2</sub> or NO<sub>x</sub> concentrations. Li et al., [36] introduced CNTs to a traditional V2O5/TiO2 catalyst for SCR of high NO concentrations (200 ppm) while Yen et al., [37] synthesized CNT-TiO<sub>2</sub> composites and tested their photocatalytic performance in 1000 ppb NO, obtaining modest conversion (32% NO<sub>x</sub> conversion).

As shown in Equations (3) and (4), the generation of ROS requires adsorbed moisture. While a humid environment is favorable for generation of hydroxyl radicals due to increased adsorption of water molecules, elevated relative humidity can have an adverse effect on the conversion of NO<sub>x</sub>. A few studies have shown the increase of NO conversion as humidity increases due to the increased generation of hydroxyl radicals [38,39]. Others, however, have reported humidity reduces NO conversion due to the competitive adsorption of water and the target pollutant molecule [14,40-44]. For oxidation of NO<sub>x</sub>, there is therefore strong evidence that elevated humidity levels reduce NO<sub>x</sub> conversion with traditional photocatalysts at low concentrations (<1ppb). This may be attributed in part to competitive adsorption of water and NO<sub>x</sub>, where water molecules outnumber NO<sub>x</sub> molecules by several orders of magnitude. On the other hand, high NO concentrations may benefit from elevated humidity, as a larger quantity of hydroxyl radicals would be required for oxidation reactions. While some of these studies concluded that NO conversion to NO2 decreased with increasing humidity [14,41,44], others suggested that impaired  $NO_x$  oxidation is due to increased NO2 generation despite relatively constant NO conversion [16,45]. Flue gas contains a large moisture concentration even when mixed with outdoor air. For successful coupling with existing remediation technology, it is important to understand the role of humidity in NO<sub>x</sub> removal. Unfortunately, thus far, there is no conclusive understanding of the role of humidity in complete oxidation of NO<sub>x</sub> to nitrates. In particular, there have been no reports on performance of CNT-TiO<sub>2</sub> photocatalysts at different humidity levels or their DeNO<sub>x</sub> ability under any set of conditions.

In this study, CNT- $TiO_2$  hybrid photocatalyst films with optimum amount of CNTs were systematically investigated in  $NO_x$  oxidation under conditions that will enable their implementation as part of flue

gas treatment system, downstream of SCR and prior to emission to the atmosphere. The desired photocatalyst is required to maintain effective De-NO<sub>x</sub> ability under variable humidity, concentrations, catalyst conditions (fresh vs. used), and NOx ratios. To determine the ability of a photocatalyst to eliminate the hazards associated with NO<sub>x</sub> pollution, we have calculated the "De-NO<sub>x</sub> index," a measure of photonic efficiency during NO<sub>x</sub> abatement, for CNT-TiO<sub>2</sub> and a reference (P25) under the different oxidation conditions. Utilizing the De-NO<sub>x</sub> index, an objective figure of merit for photocatalytic NOx abatement, in tandem with relative NO<sub>x</sub> oxidation has provided a better understanding of the photocatalyst performance. We have examined, for the first time, the effect of the reactor headspace distance thereby probing the role of mass transfer limitations in the photocatalytic process. Evaluation of the performance of recycled and fresh photocatalysts has provided valuable insight into their stability. Furthermore, the study provides valuable insight into the mechanism of NO<sub>x</sub> oxidation, specifically as it pertains to NO<sub>x</sub> storage selectivity and De-NO<sub>x</sub> index using electron paramagnetic resonance spectroscopy (EPR) to determine the relative formation of hydroxyl and superoxide radicals for P25 and CNT-TiO2 photocatalysts.

# 2. Experimental

# 2.1. Oxidation of CNTs

Multi-walled CNTs (MWCNTs) obtained from Times Nano (diameter 20–30 nm, purity >95%) were photo-oxidized using  $\rm H_2O_2$  (Fisher Scientific, 30 wt%) via UV irradiation (White-Rodger Comfort plus UV200 2 Phillips TUV PL-L 60 W Bulbs) as described elsewhere [26,46]. In a typical batch, 1 g of CNTs were added to 400 mL of  $\rm H_2O_2$  in a round bottom flask. The mixture was sonicated for 15 min to uniformly disperse the CNTs. The CNTs were then heated to 60 °C under constant stirring and UV irradiation for 72 h; 50 mL of  $\rm H_2O_2$  was added every 24 h to make up for evaporation. The CNTs were vacuum filtered, rinsed with deionized water, and dried at 50 °C for 20 h to yield CNT powders with oxygen-containing functional groups on the surface.

# 2.2. Synthesis of CNT-TiO2 hybrid photocatalyst

Synthesis of CNT-TiO $_2$  composite was performed via a modified sol–gel process, adapted from the method developed by Yu et al. [47]. The optimum amount of CNTs, as determined previously [26], was used in the synthesis of CNT-TiO $_2$  hybrids. First, functionalized CNTs were dispersed in ethanol for 30 min via sonication. Second, the titanium precursor, titanium (IV) isopropoxide (Sigma Aldrich, > 97%), was added dropwise to the ethanol/CNT solution and the resulting solution sonicated for 30 min to disperse the precursor. 80 mL nitric acid (0.001 M) was added to the solution to form a viscous, grey sol. The sols were sonicated for 30 min to ensure completion of the reaction before aging at 25 °C for 20 h. The product was vacuum filtered, rinsed with DI water and dried for 12 h at 80 °C. The resulting powders were crushed and calcined at 400 °C for 3 h. A total of 12 batches of photocatalyst were synthesized and were uniformly mixed into a large reserve to allow for use of identical fresh catalyst for each NO $_x$  degradation experiment.

# 2.3. Coating of photocatalysts

The calcined CNT-TiO $_2$  photocatalysts were sieved to < 125  $\mu m$  to increase powder uniformity and dispersion in solution. The photocatalyst powder was then dispersed in ethanol at a ratio of 0.15 g/ml and sonicated for 15 min following established steps by Weon and Choi [48]. The solution was drop cast onto glass slides (50 mm  $\times$  100 mm) via a pipet. A doctor blade set to a height of 250  $\mu m$  above the slide was pulled across the surface to ensure a uniform coating thickness. Approximately 0.12 g of photocatalyst was deposited on each slide. The slides were then allowed to dry before being stored until testing.

#### 2.4. Characterization of photocatalysts

X-ray diffraction (XRD) patterns of P-25 and the synthesized CNT-TiO2 photocatalysts were obtained from a Rigaku MiniFlex II diffractometer utilizing a Cu Ka radiation source. Two-theta scanning angles from  $10^{\circ}$  to  $80^{\circ}$  degrees were taken with a step size of  $0.02^{\circ}$  and a scan speed of 2.0°/min. Scanning electron microscopy (SEM) with energy dispersive X-ray spectroscopy (EDX) was used to study the morphology and composition of photocatalysts. SEM images and EDX profiles were obtained using a Hitachi S5200, operated at 10 kV. The samples were characterized by UV-visible diffuse reflectance spectroscopy (UV-vis DRS) using a Shimadzu UV-2600 spectrometer with BaSO<sub>4</sub> as the background material. Photoluminescence (PL) spectroscopy was performed using a spectraMax i3x multi-mode microplate reader with an excitation wavelength of 360 nm. Thermogravimetric analysis (TGA) of photocatalysts was performed on a Shimadzu TGA-50 Analyzer. Roughly 8 mg of each sample was heated under a stream of air flow (10 mL/min) from room temperature to 600 °C at a rate of 5 °C/min. X-ray photoelectron spectroscopy (XPS) data were collected using a PHI 5000 VersaProbe II (Physical Electronics Inc.) spectrometer with a monochromated Alk<sub>\alpha</sub> X-ray source, at ultrahigh vacuum (1x10<sup>-9</sup> bar) using an X-ray beam size of 100 µm. Survey spectra were recorded with pass energy (PE) of 117 eV, step size 1 eV and dwell time 20 ms, whereas high-energy resolution spectra were recorded with PE of 47 eV, step size 0.1 eV and dwell time 20 ms. Surface area and pore volume were derived from  $N_2$  adsorption-desorption measurements at  $-196\,^{\circ}\text{C}$ . The BET method was applied to the adsorption isotherm (relative pressure range of 0.02-0.35) to calculate specific surface areas [49]. Pore-size distribution was obtained from the desorption isotherm at a relative pressure of 0.99 using the BJH model [50].

Electron paramagnetic resonance (EPR) spectroscopy measurements were performed using a stable nitroxide spin trap, 5,5-dimethyl-1-pyrroline-N-oxide (DMPO, Enzo Life Sciences, Plymouth Meeting, MI, USA) following the method described in Brezova et al., [51]. The catalysts (0.2 mg/mL) were dispersed in water with sodium dodecyl sulfate (SDS, 0.2 mg/mL) as a surfactant to inhibit catalyst particle aggregation in an ultrasonic bath for 15 min. Then, an aliquot of freshly-prepared DMPO solution (0.2 M) was added into the catalyst solution (10 mM DMPO final concentration), which was immediately irradiated with UV light under continuous stirring. After 5 min, an aliquot of solution (100 µL) was transferred to a borosilicate capillary tube, and sealed with vinyl plastic putty (Leica Microsystems, Wetzlar, Germany). The samples were inserted to the center of EPR cavity (SpinscanX, ADANI, Minsk, Belarus) analyzed using the following parameters: microwave frequency 93 kHz, microwave power 10 mW, center field 336.4 mT, sweep width 10 mT, and modulation amplitude 200 uT. The formation of DMPO-ROS spin adducts was quantified by calculating the total area under the curve via double-integration of the characteristic EPR peaks using  $GRAMS/AI^{TM}$ Spectroscopy Software (Thermo Scientific<sup>TM</sup>, Version 9).

The formation of superoxide radicals was investigated as follows. The photocatalysts were dispersed in water (10 mL) containing ethanol (1%, v/v) to final concentrations of 0.2 mg/mL and 1 mg/mL for P25 and CNT-TiO2, respectively, using an ultrasonic bath for 15 min. An aliquot of freshly prepared DMPO solution (0.2 M) was added into the photocatalyst solution (50 mM final DMPO concentration), which was immediately irradiated with UV light under continuous stirring. After 5 min, 100  $\mu$ L of solution was transferred to a capillary tube, and sealed with vinyl plastic putty. The samples were immediately inserted to the center of EPR cavity and analyzed using the parameters described above. In EPR experiments, dispersion of the catalyst in solution is imperative for accurate analysis of a catalyst's ability to generate hydroxyl radicals upon illumination. EPR experiments revealed the importance of catalyst dispersion for determining accurate OH radical generation.

#### 2.5. Photocatalytic performance evaluation

Photocatalytic oxidation experiments were conducted at room temperature in a laminar-flow reactor constructed in accordance to ISO standards [52]. Two gas lines were connected to the reactor: the first contained 100 ppm NO in nitrogen while the second contained breathable air. Gases flowed through their respective mass flow controllers into a bubbler/bypass apparatus, enabling both humidity control and improved mixing of the gases upstream of the reactor. The relative humidity was monitored using a SensorPush HT1 humidity sensor. The reactor chamber was constructed from steel with a quartz glass window enabling UV light penetration to the photocatalyst surface. The sample holder within the reactor, constructed from PLA (polylactic acid polymer), held photocatalyst samples directly underneath the lighting apparatus. Photocatalysts were illuminated with four UVA/UVB Agro-Max Pure UV fluorescent lights (2 ft F24T5HO Pure UV, 75% UV-B / 25% UV-A) producing a UVA/UVB intensity reading of approximately 2 mW/cm<sup>2</sup>. A Chemiluminescent 42C Low Source analyzer from Thermo Fisher Scientific was used to continuously measure the concentration of NO and NO<sub>x</sub>. Fig. 1 a and b provide a schematic illustration of the reactor

Prior to conducting each experiment, a different catalyst substrate was inserted into the sample holder and irradiated with UV light for  $\geq 1$  h with continuous airflow to remove any adsorbed contaminants. The lights were then turned off and  $NO_x$  was flowed with the air for 30 min to allow for adequate adsorption onto the photocatalyst surface. The UV lights were then turned on for 2 h under a constant flow of  $NO_x$  before the lights were turned off and  $NO_x$  levels allowed to re-equilibrate. Once each photocatalytic oxidation experiment was completed, concentrations of NO,  $NO_2$ , and  $NO_x$  were saved at one-minute intervals. Relative concentrations were determined by dividing the concentration at time t (Ct) by initial values (C0). Average conversion percentages were determined after replicating each experiment (2–4 experiments per datum point). De-NO\_x index values were calculated from these averaged relative concentration values.

Fig. 1c provides a graphic of the experimental conditions investigated. The effect of humidity was determined before investigating other conditions. Experiments were performed at 1000 ppb initial  $\rm NO_x$  concentration and a total airflow of 3000 sccm at different RH levels (10–70% RH). Next, experiments were performed at different initial concentration levels (100–1000 ppb  $\rm NO_x$ ) at low (10% RH) and high (50% RH) humidity. After these experiments, the effect of headspace on the photocatalytic process (or the possibility of mass transfer limitations convoluting the DeNO\_x index) was explored. These experiments were performed by changing the height of the sample holder (headspace distance), which involved directly changing the headspace in the reactor between 2 and 8 mm.

# 3. Results and discussion

# 3.1. Characterization of photocatalysts

XRD was used to determine the crystal structure of the photocatalysts. Fig. 2 (a) shows XRD patterns of P25 and CNT-TiO $_2$  and their corresponding peak assignments. Patterns for each individual CNT-TiO $_2$  batch prior to mixing are presented in Figure S1a; they confirm the batch-to-batch uniformity of the synthesized CNT-TiO $_2$ . Clear differences between CNT-TiO $_2$  and P25 can be gleaned from the XRD patterns. Table 1 provides crystallographic (XRD) and surface area (BET) data. First, CNT-TiO $_2$  predominantly contains anatase (78%) with the remaining fraction is comprised of brookite (121). As expected, P25 contains a notable fraction of the rutile (110) crystal phase (18%), while containing no brookite (121). The presence of anatase and rutile in P25, and anatase and brookite in CNT-TiO $_2$  was confirmed with Raman spectroscopy (Figure S1c).

Another apparent difference is crystal size, as the peak width of CNT-

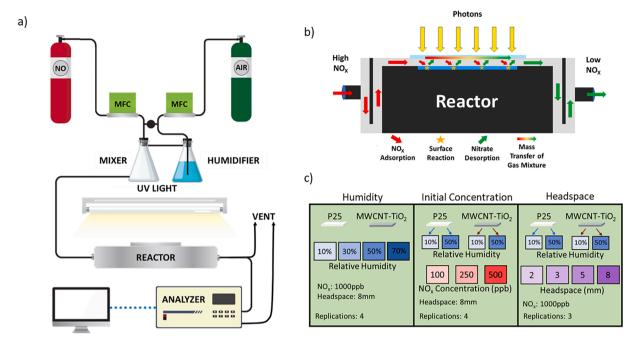


Fig. 1. (a) Schematic illustration of the photocatalytic reactor setup. (b) Schematic illustration of the laminar-flow reactor configuration constructed according to ISO standards showing  $NO_x$  flow and oxidation on photocatalyst surface. (c) Overview of experiments conducted.

TiO<sub>2</sub> is broader than that of P25. The crystallite size calculated from the Scherrer equation for CNT-TiO2 and P25 is 8.1 nm and 21.4 nm, respectively. These results indicate a relatively smaller anatase crystal size in CNT-TiO2 as compared to P25. The small anatase crystal size for the CNT-TiO<sub>2</sub> sample was in part due to the use of dilute (0.001 M) nitric acid during synthesis in place of deionized water. The use of nitric acid lowers the pH of the solution and has been shown to reduce crystallite size of TiO<sub>2</sub> powders [53]. Smaller crystallite size, along with the presence of CNTs, results in a higher surface area relative to P25. Figure S2 provides nitrogen adsorption–desorption isotherms, as well as optical microscopic images of catalyst films deposited on glass substrates. Tauc plots of the photocatalysts (inset of Fig. 2b) generated from their UV-vis spectra (Fig. 2b) were used to determine their band gaps assuming a direct allowed transition ( $\gamma = 0.5$ ) and following the steps outlined in the literature [54]. The band gaps obtained for P25 and CNT- $TiO_2$  were ~ 3.3 eV and ~ 3.2 eV, respectively.

Fig. 2(c-e) shows SEM and EDS images of CNT-TiO $_2$  (c and d) and P25 (e and f). The images in panels (c) and (e) show the comparable macrostructure of both photocatalysts, and the small crystallite size of CNT-TiO $_2$  is verified by the SEM image of the microstructure (Figure S1). EDS results showing the elemental compositions are presented as insets in panels (d) and (f). P25 and CNT-TiO $_2$  contain 2.1 wt% and 4.2 wt% of carbon, respectively. We attribute the carbon present in P25 to background contamination; thus, the estimate of the actual carbon concentration in CNT-TiO $_2$  is approximately 2 wt%, slightly higher than the nominal concentration of 1 wt%. A carbon concentration of 2 wt% in CNT-TiO $_2$  may indicate the reduced yield of TiO $_2$  during the synthesis process. Additional characterization of the catalyst films are summarized in the supplementary section (Tables S1-S2).

# 3.2. Effect of humidity

Representative photocatalytic oxidation profiles in Fig. 3 show typical degradation of NO, NO<sub>2</sub> and NO<sub>x</sub> on CNT-TiO<sub>2</sub> and P25 at low (10% RH) and high humidity (50% RH). Oxidation profiles in each figure has four distinct regions labelled 1– 4: (1) initiation of NO<sub>x</sub> flow indicated by the steep rise in relative concentration ( $\sim$ 10 min), (2) NO<sub>x</sub> equilibration with the lights off ( $\sim$ 30 min), (3) oxidation under

illumination (~120 min), and (4) NO<sub>x</sub> re-equilibration after lights are shut off (~160 min). When NO<sub>x</sub> flow is initiated, a slightly higher concentration flows through the reactor to increase adsorption before the flow decreases to the desired concentration. At low RH (Fig. 3a-c), when the lights are turned on, profiles for NO, NO2, and NOx all immediately decrease to roughly half of the initial concentrations for both CNT-TiO2 and P25. However, at 50% RH (Fig. 3d-f) the NO2 degradation profiles for the photocatalysts show stark contrast in their relative concentrations, leading to notable differences in the overall NO<sub>x</sub> profiles. While the NO<sub>2</sub> profile for the CNT-TiO<sub>2</sub> photocatalyst is substantially reduced in concentration under illumination, the NO<sub>2</sub> profile for P25 actually increases to values even higher than the initial concentration. Despite differences in the concentration profiles under illumination, concentrations of NO, NO2, and NOx, all quickly re-equilibrate back to a concentration of 1000 ppb after the lights are turned off before NO<sub>x</sub> flow is shut off and the concentrations decrease sharply as air purges the system.

To further investigate the photocatalytic performance under different conditions, the  $DeNO_x$  index, an objective figure of merit for photocatalytic  $NO_x$  abatement, was used. The index provides a measurement of the overall photocatalyst performance in  $NO_x$  removal, as it considers NO conversion as well as NO storage selectivity, defined as the percentage of NO completely oxidized to nitrates versus the total amount of NO oxidized to  $NO_2$ . To calculate the  $DeNO_x$  index, the photonic efficiency for  $NO_x$ , and  $NO_x$  must first be calculated using the following equation [17]:

$$\xi = \frac{(c_d - c_i)\dot{V}p}{\omega^{ART}} \tag{6}$$

where  $\xi$  represents the photonic efficiency of a given species;  $c_d$  and  $c_i$  the species concentrations in the dark and under illumination, respectively; V the volumetric flow rate; p the pressure in the system (1 atm for this work); and  $\varphi$  the photon flux at the photocatalyst surface, which is dependent on the wavelength of light (320 nm) and intensity (20 W/m²). A, R, and T, are the catalyst irradiated area (5 cm  $\times$  10 cm), gas constant, and temperature (K), respectively. Once the photonic efficiency was calculated for each species, DeNO<sub>x</sub> and NO<sub>x</sub> storage selectivity (S) were calculated via the following equations:

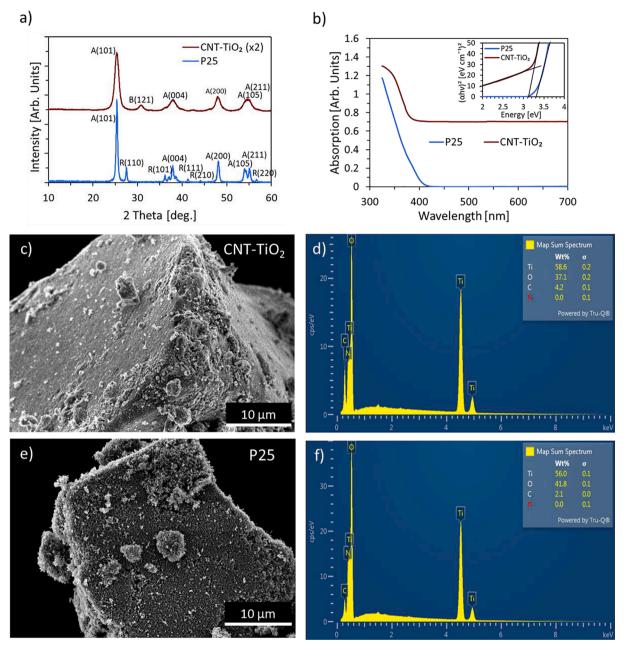


Fig. 2. (a) XRD patterns for CNT-TiO<sub>2</sub> (red) and P25 (blue) photocatalysts. (b) UV–Vis spectra of CNT-TiO<sub>2</sub> (red) and P25 (blue) photocatalysts (inset: Tauc plots of the photocatalysts). SEM images of CNT-TiO<sub>2</sub> (c) and P25 (e), and corresponding EDS spectra and chemical composition including weight percentage of carbon for CNT-TiO<sub>2</sub> (d) and P25 (f).

**Table 1**Catalyst powder characterization.

	P25	CNT-TiO <sub>2</sub>
Surface Area (m <sup>2</sup> /g) <sup>a</sup>	51.6	131.0
Average Pore Diameter (nm) <sup>a</sup>	24.2	7.2
Total Pore Volume (cm <sup>3</sup> /g) <sup>a</sup>	0.31	0.24
Anatase Content (wt%) <sup>b</sup>	81.9	77.8
Rutile Content (wt%) <sup>b</sup>	18.1	0.0
Brookite Content (wt%) <sup>b</sup>	0.0	22.2
Anatase Crystal Size (nm) <sup>b</sup>	21.4	8.1

<sup>&</sup>lt;sup>a</sup> Nitrogen physisorption

$$\xi_{DeNO_x} = \xi_{NO_x} \left( 3 - \frac{2}{S} \right) \tag{7}$$

$$S = \frac{\xi_{NOx}}{\xi_{NO}} \tag{8}$$

As discussed above, while the performance of the photocatalysts in NO oxidation are comparable irrespective of RH levels, there is a sharp contrast in performance in NO $_2$  conversion. Several studies [18,19,22,34,38,55] involving TiO $_2$  and TiO $_2$ -based hybrids also show high performance in the conversion of NO $_x$  to NO $_2$  under elevated humidity levels; however, their performance in the subsequent oxidation of NO $_2$  to nitrates that is critical in NO $_x$  abatement is either low or not reported. Fig. 4a shows initial concentrations of NO and NO $_2$  at 1000 ppb total NO $_x$  while Fig. 4b and c show reduction in relative concentration of NO, NO $_2$ , and NO $_x$  as a function of RH for P25 and CNT-TiO $_2$ .

b XRD

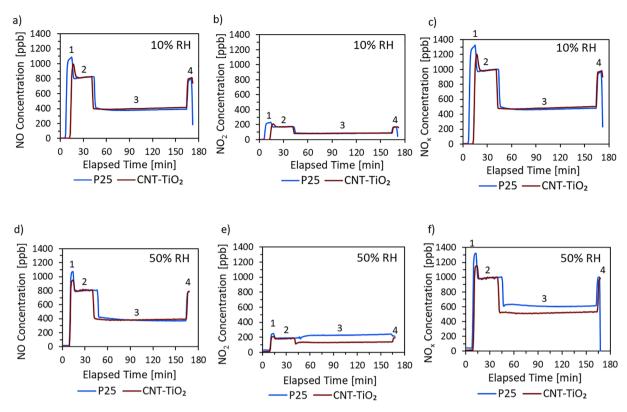


Fig. 3. Representative NOx degradation profiles at over 2 h using an initial  $NO_x$  concentration of 1000 ppb at low humidity (10% RH) for NO (a),  $NO_2$  (b), and  $NO_x$  (c); and at high humidity (50% RH) for NO (d),  $NO_2$  (e),  $NO_x$  (f). Each degradation profile has four distinct regions: (1) initiation of  $NO_x$  flow indicated by the steep rise in relative concentration ( $\sim$ 10 min), (2)  $NO_x$  equilibration with the lights off ( $\sim$ 30 min), (3) degradation under illumination ( $\sim$ 120 min), and (4)  $NO_x$  reequilibration after lights are shut off ( $\sim$ 10 min).

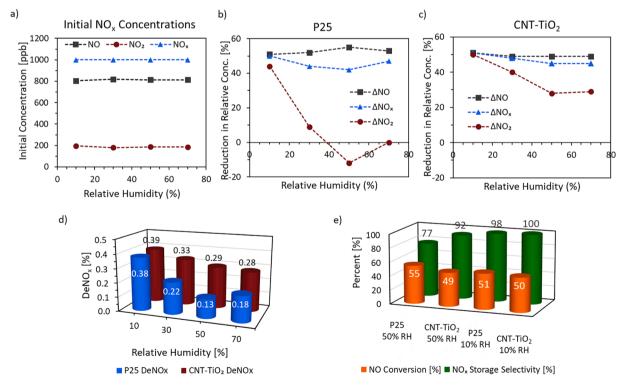


Fig. 4. Profiles of NO,  $NO_2$ , and  $NO_x$  concentrations as a function of RH: (a) initial NOx concentrations, (b) reduction in relative concentrations for P25, and (c) reduction in relative concentrations for CNT-TiO<sub>2</sub>. (d)  $DeNO_x$  index for P25 and CNT-TiO<sub>2</sub> as a function of RH. (e) NO conversion and  $NO_x$  storage selectivity at low and high RH for each catalyst. Experiments were performed at 1000 ppb initial  $NO_x$  concentration.

The reduction in relative concentration for NO ( $\Delta$ NO), NO<sub>2</sub> ( $\Delta$ NO<sub>2</sub>) and NO<sub>x</sub> ( $\Delta$ NO<sub>x</sub>) were calculated according to the following equations:

$$\Delta NO = (NO_{in} - NO_{out})/NO_{in}$$
(9)

$$\Delta NO_2 = (NO_{2in} - NO_{2out})/NO_{2in}$$
(10)

$$\Delta NO_{x} = (NO_{xin} - NO_{xout})/NO_{xin}$$
(11)

The relative NO,  $NO_2$ , and  $NO_x$  degradation percentages are shown for NO,  $NO_2$ , and  $NO_x$  in Table S3. The calculated  $DeNO_x$  values at different RH levels are shown in Fig. 4d, while Fig. 4e shows NO conversion and  $NO_x$  storage selectivity. Clearly, at low RH levels, P25 and

CNT-TiO $_2$  photocatalysts exhibit comparable DeNO $_x$  and selectivity, whereas at elevated RH levels, CNT-TiO $_2$  significantly outperforms P25 in terms of DeNO $_x$  despite comparable NO conversion due to higher NO $_2$  selectivity. Fig. 4d clearly illustrates the inferior DeNO $_x$  index of P25 even at 30% RH and performs even worse at both 50% and 70% RH. Conversely, CNT-TiO $_2$  experiences only a small decrease in DeNO $_x$  at elevated humidity and maintains high NO $_x$  storage selectivity. Therefore, CNT-TiO $_2$  outperforms P25 in terms of DeNO $_x$  despite converting slightly less NO overall.

 $DeNO_x$  index is particularly important in evaluating the abatement of  $NO_x$  pollution, as conversion to nitrates is imperative, rather than partial

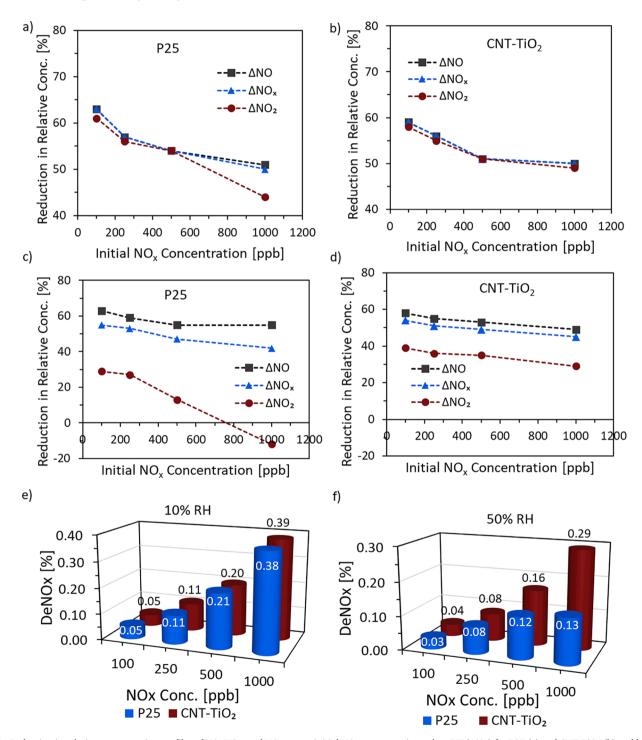


Fig. 5. Reduction in relative concentration profiles of NO, NO<sub>2</sub>, and NO<sub>x</sub> versus initial NO<sub>x</sub> concentration at low RH (10%) for P25 (a) and CNT-TiO<sub>2</sub> (b) and high RH (50%) for P25 (c) and CNT-TiO<sub>2</sub> (d). (e) DeNO<sub>x</sub> index for P25 and CNT-TiO<sub>2</sub> as a function of initial concentration for 10% RH (e) and 50% RH (f).

conversion of NO to NO<sub>2</sub>. Our extensive research on humidity levels around the world revealed few places experience humidity levels as low as 10% on a consistent basis [56]. Figure S3 provides humidity data of major cities, both in terms of relative humidity and absolute humidity (ppm). The humidity data indicate that realistic humidity conditions are at or above 50% RH, exceeding 5000 ppm water and reaching values as high as 15000 ppm or greater. Since air may be used as a diluent prior to the implementation of photocatalysis on treated flue gas waste streams, this necessitates the design of photocatalysts that exhibit high  ${\rm DeNO_X}$  index especially in humid environments.

### 3.3. Effect of initial concentration

The effect of initial concentration of  $NO_x$  on the oxidation of nitrogen oxides (NO,  $NO_2$ , and  $NO_x$ ) and  $De-NO_x$  index for  $CNT-TiO_2$  and P25 photocatalysts are shown in Fig. 5. The experiments were performed at low (10% RH) and high (50% RH) humidity levels. At low RH, the oxidation profiles of the different nitrogen oxides for P25 and  $CNT-TiO_2$  are quite similar, especially at low initial concentrations (<500 ppb). However, at a  $NO_x$  concentration of 1000 ppb, it appears P25 starts to experience a decrease in  $NO_x$  storage selectivity, evidenced by the increase in the relative concentration of  $NO_2$  compared to those of NO and  $NO_x$ . Corresponding plots of NO conversion and storage selectivity as functions of initial concentration can be found in Figure S4. These results show that NO conversion decreases with increasing initial concentration for both photocatalysts. Furthermore, P25 exhibits marginally higher NO conversion at all initial concentrations at low

humidity; the trend becomes slightly more pronounced at high humidity. As observed in Fig. 5, even though CNT-TiO $_2$  exhibits a lower NO conversion, its DeNO $_x$  capability is superior especially at higher RH levels. CNT-TiO $_2$  shows a higher NO $_x$  storage selectivity at all initial concentration at high humidity with the disparity becoming even more pronounced as initial concentration increases. The reduction in NO $_2$  conversion observed with P25 for an initial concentration of 1000 ppb (Fig. 5a) corresponds to a slight decrease in NO $_x$  storage selectivity as shown in Figure S4a. Values of relative NO, NO $_2$ , and NO $_x$  degradation percentages for P25 and CNT-TiO $_2$  catalysts at different initial concentration for a) 50% and 10% RH from Fig. 5 are summarized in Table S4.

#### 3.4. Effect of headspace

The effect of mass transfer in the reactor on  $NO_x$  oxidation is poorly understood even though it could be a competing factor in reactions carried out under different RH levels and initial  $NO_x$  concentrations. To test for mass transfer, experiments were performed at headspace distances of 8, 5, 3, and 2 mm, corresponding to residence times of 0.95, 0.59, 0.36, and 0.24 s, respectively (approximately 40–50% decrease in residence time at each interval). The effect of headspace on  $DeNO_x$  for the photocatalysts is presented in Fig. 6a-b. The results reveal that mass transfer limitations significantly impact results at a headspace distance of 8 mm and even 5 mm, as NO conversion and  $DeNO_x$  index values are comparable at 3 mm, despite a significantly lower residence time. If conversion stays constant as a function of residence time, then apparent reaction rate is much lower than the actual surface reaction rate. Mass

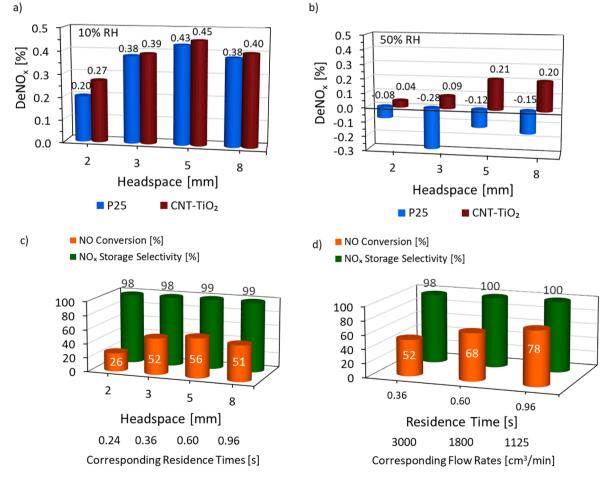


Fig. 6. DeNO<sub>x</sub> index for P25 and CNT-TiO<sub>2</sub> as a function of reactor headspace distance for low RH (10%) (a) and high RH (50%) (b). (c) NO conversion and NOx storage selectivity corresponding to (a). (d) NO conversion and NOx storage selectivity for photocatalytic reactions performed at different flow rates using a headspace distance of 3 mm at 10% RH. Flow rates in Figure (d) were chosen to equate residence times in Figure (c).

transfer from the bulk airflow therefore limits NO conversion when the reactor headspace is too large, due to limited diffusion of NO<sub>x</sub> to the catalyst surface. To confirm these results, experiments were performed using P25 under low humidity at 3-mm headspace distance with different volumetric flowrates. Flowrate values were carefully selected to correspond to residence times used in the headspace experiments, allowing for comparison of NO conversion at identical residence times where mass transfer limitations were suspected. Fig. 6d shows NO conversion data obtained at 10% RH using a constant headspace distance (0.3 cm), but different volumetric flow rates; this is compared to results obtained at a constant volumetric flow rate, but different headspace distances (Fig. 6c). If no mass transfer limitations were present at headspace distances of 5 and 8 mm, NO conversion in Fig. 6c should correspond to the values obtained in Fig. 6d for residence times of 0.60 and 0.96 s. As expected, increasing residence time by decreasing flow rate while maintaining a constant headspace distance improved NO conversion. The conversions at residence times of 0.6 s and 0.96 s in Fig. 6d are significantly higher than their corresponding values in Fig. 6c at identical residence times, confirming the presence of mass transfer limitations at higher headspace values (>3 mm).

Under mass transfer limited conditions, transport of NO to the surface of the catalyst is limited, subsequently reducing the effective conversion rate of NO; this affects  $NO_2$  generation and its conversion (or lack thereof) to nitrates. Furthermore, it allows extra time for the generated  $NO_2$  to react with generated radicals, improving the apparent  $PON_X$ . Under conditions where mass transfer does not appear to be limiting, NO (based on NO conversion) may rapidly diffuse from the bulk flow and adsorbs on the catalyst surface, while  $PON_X$  diffuses more rapidly from the boundary layer to the bulk flow, reducing the  $PON_X$  storage selectivity, and thus decreasing the  $PON_X$  index. Our results highlight the importance of headspace distance, a parameter that has mostly been overlooked in photocatalytic reactor design and kinetic studies involving  $PON_X$  oxidation. It is therefore necessary to test photocatalytic reactors for mass transfer limitations to ensure  $PON_X$  conversion, selectivity, and  $PON_X$  values are accurate.

# 3.5. Effect of photocatalyst stability and recycling

To probe the stability and reusability of the photocatalysts, we compared the performance of fresh and used photocatalysts after aging. Photocatalysts used in experiments to probe the effect of humidity (1000 ppb of  $NO_x$ , 10% and 50% RH) were aged for 12 months and the photocatalytic performance of the samples were reevaluated under similar conditions. As shown in Fig. 7, the humidity level has a significant impact on the performance of recycled catalysts. Both fresh and recycled P25 and CNT-TiO2 show comparable performance at low

humidity. At high humidity, however, P25 experiences substantially higher loss in catalytic performance than CNT-TiO2. The reduced availability of active sites in P25 due to water adsorption at high humidity may be responsible for the poor activity. As discussed in Subsection 3.2, both photocatalysts experience a decrease in DeNO<sub>x</sub> at elevated humidity. P25 experiences a 66% reduction in DeNOx performance at high humidity compared to low humidity, but the CNT-TiO<sub>2</sub> catalyst only incurs a 27% reduction in DeNO<sub>x</sub> index. For recycled photocatalysts, this disparity becomes even more pronounced. CNT-TiO<sub>2</sub> experiences a 49% reduction in DeNO<sub>x</sub> at high humidity, whereas P25 experiences a 134% reduction. Several important observations can be made from Fig. 7. First, the recycled CNT-TiO2 catalyst has better DeNO<sub>x</sub> ability than pristine P25. The result is especially important when considering photocatalytic oxidation of NO<sub>x</sub> using atmospheric air where RH values are generally 50% or greater (Figure S3). Second, recycled P25 experiences a significantly higher drop-off in DeNO<sub>x</sub> at high RH (68% reduction) compared to recycled CNT-TiO2 (22% reduction). It is apparent from these results that as P25 and CNT-TiO2 photocatalysts are used over time, the disparity in their performance becomes even larger, confirming CNT-TiO2 as a reusable and robust catalyst for NO<sub>v</sub> oxidation.

# 3.6. Photocatalytic mechanism of NO<sub>x</sub> oxidation

Clearly, humidity negatively impacts DeNOx, even though NO conversion stays constant or increases with humidity. The change in DeNO<sub>v</sub> was the direct result of inhibited NO<sub>x</sub> storage selectivity. As noted earlier, a number of studies have reported increasing NO2 concentrations with humidity, particularly for TiO<sub>2</sub> photocatalysts [16,41,45]. Adsorbed water contributes to generation of hydroxyl radicals via Equations (3) and (4) while also occupying active sites, leading to counteracting phenomena during NO conversion. While reaction pathways for NO<sub>x</sub> oxidation have been shown for both hydroxyl and oxygen radicals, most NO oxidation mechanisms focus on a multistep process dominated by hydroxyl radicals [28,57]. As shown in Equations 12-14, the process requires oxidation of NO to HONO, which reacts with a secondary hydroxyl radical, generating NO2, before reacting with a tertiary hydroxyl radical to generate HNO3. For catalysts exhibiting equal NO conversion, their different DeNOx index values could be attributed to incomplete oxidation of NO and increased generation of  $NO_2$ .

$$NO + HO \rightarrow HONO$$
 (12)

$$HONO + HO \rightarrow NO_2 + H_2O \tag{13}$$

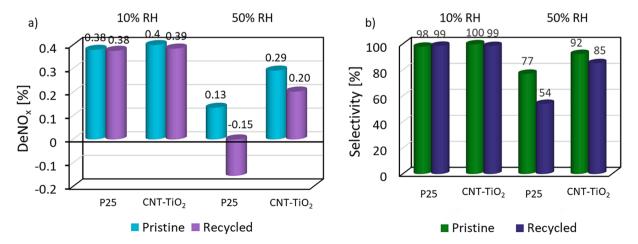


Fig. 7. (a) DeNO<sub>x</sub> index for pristine and recycled P25 and CNT-TiO<sub>2</sub> catalysts at 10% RH and 50% RH levels. (b) NO<sub>x</sub> storage selectivity for pristine and recycled P25 and CNT-TiO<sub>2</sub> catalysts at 10% RH and 50% RH levels.

$$NO_2 + HO \rightarrow HNO_3$$
 (14)

While this conventional mechanism relies on OH radicals involved in a multistep oxidation of NO to nitrates, some studies have suggested that hydroxyl radicals are not the dominant mechanism for  $NO_x$  oxidation [44,58,59]. In this case, superoxide radicals  $(O_2^\circ)$ , generated from the reaction of adsorbed oxygen with the excited electron (Equation (5)), serve as a prominent reaction pathway for NO. Miyawaki et al., [16] also noted that  $NO_2$  appeared to desorb more readily in a humid environment. These observations suggest the overall mechanism for  $NO_x$  oxidation to nitrates is more complicated than many of the current mechanisms suggest.

While no research has been reported on the effect of humidity on  $DeNO_x$  using photocatalyst composites containing CNTs, a few studies have demonstrated that  $C_3N_4/TiO_2$  photocatalysts can improve  $DeNO_x$  in humid environments [20,23,33]. Generally, these composites

improve the  $\mathrm{NO}_x$  storage selectivity, leading to increased conversion of  $\mathrm{NO}_2$ . Multiple studies [60-65] have highlighted the significant role of superoxide radicals, generated from reaction with the excited electron in the conduction band, in the photocatalytic oxidation of other pollutants. There is compelling evidence from the above studies that the incorporation of graphitic carbon nanomaterials in photocatalysts can increase the dominance of the oxidation pathway involving superoxide radicals relative to that with hydroxyl radicals. Furthermore, Furman et al., [66] demonstrated that water–solid matrices actually increase the stability and reactivity of superoxide radicals, while Aristidou et al., [67] suggested that superoxide radicals are more reactive on perovskite solar cells in the presence of physisorbed water in a humid environment.

To rationalize the stark difference in photocatalytic performance between P25 and CNT-TiO<sub>2</sub> under the different conditions and provide a deeper understanding into the oxidation mechanism, the photocatalyst

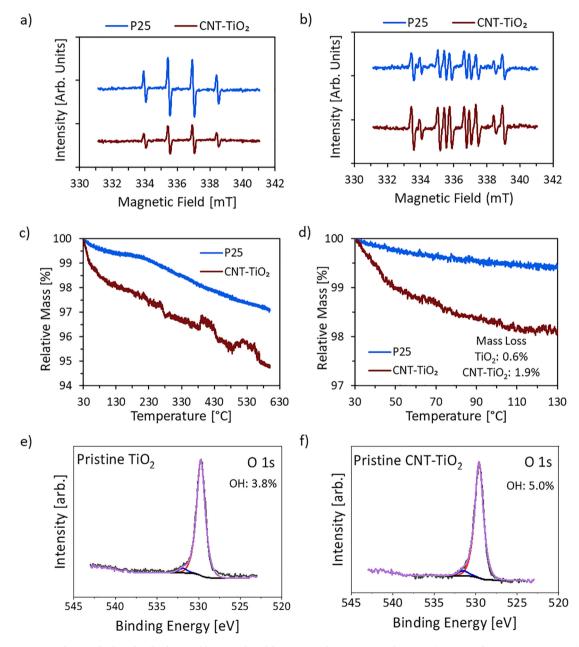


Fig. 8. (a-b) EPR spectra of DMPO-hydroxyl radical spin adducts produced from P25 and CNT-TiO<sub>2</sub> catalysts in (a) aqueous dispersion (0.2 mg/mL) and (b) water containing ethanol (1%, v/v, 0.2 mg/mL) after 5 min of UV irradiation. (c) TGA profiles of P25 and CNT-TiO<sub>2</sub> catalysts obtained using a ramp rate of 5 °C /min under air flow; (d) zoom-in version of (c) showing the temperature range of interest associated with desorption of physisorbed water. High-resolution XPS O 1 s spectra of P25 (e) and CNT-TiO<sub>2</sub> (f) catalysts.

activity was further investigated using other analyses (Fig. 8). EPR data in Fig. 8a-b provides semi-quantitative insight into hydroxyl and superoxide radical concentrations generated from P25 and CNT-TiO2. The spin-trapped hydroxyl radical (DMPO-OH) adduct presents as a quartet with an intensity ratio of 1:2:2:1 [68,69]. EPR results indicate the CNT-TiO2 catalyst generates a lower hydroxyl radical concentration than P25, evidenced by the reduction of the signal intensity in the quartet (Fig. 8a). This is consistent with the NO $_{\rm X}$  degradation data whereby NO to NO $_{\rm 2}$  conversion is slightly lower for CNT-TiO $_{\rm 2}$  than for P25. Despite the slightly lower generation of hydroxyl radicals, CNT-TiO $_{\rm 2}$  exhibits substantially higher NO $_{\rm 2}$  conversion particularly in a humid environment, highlighting the complex nature of the reaction.

In an aqueous environment, singlet oxygen reacts with DMPO to produce DMPO-O $_2$ , which immediately decomposes to hydroxyl radical adducts [51,70]. Signal intensity in an aqueous environment is therefore correlated to formation of superoxide radicals; however, they are not observed directly because of their fast decomposition. EPR signals of superoxide radicals generated in presence of ethanol are shown in Fig. 8b. The complex EPR spectra was formed by the signal of hydroxyl radicals (same peak location as in Fig. 8a) and the larger peak signal of superoxide radicals next to the hydroxyl radicals. A similar EPR spectrum of DMPO-superoxide adducts was shown by Jackson et al., [71]. This semi-quantitative analysis proposed that the signal intensity ratio of superoxide radicals to hydroxyl radicals is higher in CNT-TIO $_2$  than in P25, indicating that the CNT-TiO $_2$  photocatalyst can generate more superoxide radicals than P25.

Furthermore, TGA data in Fig. 8c shows significant disparity in the mass loss experienced by the photocatalysts, particularly at low temperatures (<130 °C). For emphasis, the temperature range in Fig. 9c where physisorption occurs is shown in Fig. 8d. The greater mass loss experienced by CNT-TiO $_2$  suggests the presence of high amounts of physisorbed water compared to P25. However, analysis of the high-resolution XPS O 1 s peak (Fig. 8e and 8f) reveals comparable OH

fractions, indicating comparable amounts of chemisorbed water due to the absence of physisorbed water in the ultra-high-vacuum XPS analysis chamber. From the TGA and XPS data, it is clear the ratio of physisorbed-to-chemisorbed water is much higher on the surface of CNT-TiO2 compared to P25. Yang et al., [72] demonstrated that improved DeNOx in humidity was directly correlated to this ratio of physisorbed-to-chemisorbed water. In agreement with our work, we observe significant improvement in DeNOx index for CNT-TiO2 photocatalyst in humid environment due to improved NO2 conversion. PL data (Figure S7) indicate that the CNT-TiO2 photocatalyst has a significantly lower intensity, which may suggest slower charge recombination [73,74]. It is important to note, however, that the suppressed PL spectra could have other causes, such as increased non-radiative recombination [73].

We therefore hypothesize that the CNT-TiO<sub>2</sub> catalyst generates a greater amount of superoxide radicals, which experience increased stability and reactivity due to the presence of physisorbed water. The  $O_2^-$  radicals directly oxidize NO to  $NO_3^-$ , effectively bypassing the generation of  $NO_2$ .

$$NO + O_2^- \rightarrow NO_3^- \tag{15}$$

This reaction pathway would be present on the surface of P25 as well, but to a lesser extent as fewer superoxide radicals are generated; these radicals likely degrade more rapidly, partaking in limited oxidation of  $NO_x$  due to the significantly lower amount of physisorbed water. In contrast, P25 appears to rely more heavily on  $NO_x$  oxidation via hydroxyl radicals. A schematic representation of the role of CNTs in improving  $NO_2$  conversion on CNT-TiO $_2$  surface in a humid environment is presented in Fig. 9. Owing to the lower amounts of OH radicals generated by CNT-TiO $_2$ , NO conversion is lower, particularly in a humid environment.  $NO_x$  storage electivity on the CNT-TiO $_2$  catalyst is higher, however, because a greater amount of NO is directly oxidized to nitrates via  $O_2^{\circ}$  radicals. The increased reactivity of superoxide radicals may result from more efficient use of the radicals generated due to their

# P25: Hydroxyl radical dominant NO oxidation CNT-TiO<sub>2</sub>: Superoxide radical dominant NO oxidation NO NO<sub>2</sub> OH O<sub>2</sub> HNO<sub>2</sub> NO<sub>3</sub> HNO<sub>3</sub> HNO<sub>3</sub>

Fig. 9. Schematic illustration of the role of CNT in improving NO<sub>2</sub> conversion on CNT-TiO<sub>2</sub> in a humid environment. The relatively higher adsorbed water content on CNT-TiO<sub>2</sub> compared to the predominantly OH radical dominant oxidation of NO<sub>x</sub> on P25 is hypothesized to increase stability and activity of superoxide radicals.

longer lifetimes and greater reactivity in the physisorbed water microenvironment. In this environment, it is also possible other ROS species, such as perhydroxyl radicals (HO $_2$ ) and hydrogen peroxide (H $_2$ O $_2$ ) may play a part in secondary reactions bypassing the traditional hydroxyl radical-assisted pathway.

The discussion of the mechanism would be incomplete without addressing the difference in surface area. We believe the effect of surface area is minor relative to the superoxide radical generation and reactivity discussed above. Yang et al., [72] demonstrated that two catalysts with very similar physisorbed-to-chemisorbed water ratios  $\frac{H_2O}{OH+H_2O}$  had comparable NO, NO2, and NOx conversion efficiencies despite having significantly different surface areas (59.9  $\rm m^2/g$  vs. 321.1  $\rm m^2/g$ ). We note that additional experiments with P25 indicated that there is a small effect of surface area on NO conversion, NOx storage selectivity, and DeNOx when total catalyst weight is increased (Figure S8). However, since there are no significant differences in NO conversion or total catalyst weight (Table S2) for P25 and CNT-TiO2, it is unlikely that surface area is playing a significant role in this case.

#### 4. Conclusions

This work demonstrates the outstanding DeNO<sub>x</sub> and NO<sub>x</sub> storage selectivity of CNT-TiO2 photocatalysts under continuous flow under simulated conditions that will facilitate further removal of NOx from the waste stream of traditional flue gas treatment processes. While the CNT-TiO<sub>2</sub> catalyst significantly outperformed P25 at 50% RH and at higher initial NO<sub>v</sub> concentrations (500 and 1000 ppb), the trend was less noticeable at initial concentrations of 250 ppb and 100 ppb. Headspace distance is an important factor in the evaluation of catalyst performance, as too large of a distance resulted in mass transfer limitations, preventing NO<sub>x</sub> adsorption on the catalyst surface at a rate equivalent to the surface reaction. Further investigation of reactor headspace distance revealed that mass transfer limitations can convolute reaction results at a headspace distance>3 mm, despite having significantly longer residence times. These results highlight the need to test for mass transfer limitations in photocatalytic reactor with different configurations including those designed to ISO standards. Comparison of fresh and recycled photocatalysts revealed CNT-TiO2 maintains performance at elevated humidity after long periods of shelf life, whereas P25 performance drops substantially from an already poor starting point. The significantly higher ratio of physisorbed-to-chemisorbed water on the surface of CNT-TiO2 in comparison to P25 is used to rationalize the remarkable DeNOx performance observed with the former. This study offers a pathway for utilizing hybrid photocatalysts for efficient removal of NO<sub>x</sub> downstream of industrial waste processing, to reduce the concentration of NO<sub>x</sub> released to the atmosphere. The process has the potential of complementing current NO<sub>x</sub> reduction technologies for flue gas and addressing industrial NO<sub>x</sub> pollution at ground zero.

# **Declaration of Competing Interest**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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# Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.

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