

1 Doubly Threaded Slide-Ring Polycatenane Networks

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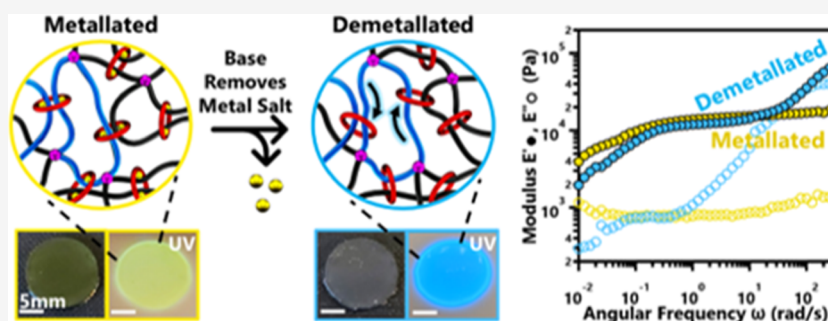
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ABSTRACT: Crosslinking in polymer networks leads to intrinsic structural inhomogeneities that result in brittle materials. Replacing fixed covalent crosslinks with mobile ones in mechanically interlocked polymers (MIPs), such as in slide-ring networks (SRNs) in which interlocked crosslinks are formed when polymer chains are threaded through crosslinked rings, can lead to tougher, more robust networks. An alternative class of MIPs is the polycatenane network (PCN), in which the covalent crosslinks are replaced with interlocked rings that introduce the unusual catenane's mobility elements (elongation, rotation, and twisting) as connections between polymer chains. A slide-ring polycatenane network (SR-PCN), with doubly threaded rings embedded as crosslinks in a covalent network, combines the mobility features of both the SRNs and PCNs, where the catenated ring crosslinks can slide along the polymer backbone between the two limits of network bonding (covalent and interlocked). This work explores using a metal ion-templated doubly threaded pseudo[3]rotaxane (P3R) crosslinker, combined with a covalent crosslinker and a chain extender, to access such networks. A catalyst-free nitrile-oxide/alkyne cycloaddition polymerization was used to vary the ratio of P3R and covalent crosslinker to yield a series of SR-PCNs that vary in the amount of interlocked crosslinking units. Studies on their mechanical properties show that metal ions fix the rings in the network, leading to similar behavior as the covalent PEG gels. Removal of the metal ion frees the rings resulting in a high-frequency transition attributed to the additional relaxation of polymer chains through the catenated rings while also increasing the rate of poroelastic draining at longer timescales.

18 ■ INTRODUCTION

19 The mobility and subsequent relaxations of polymer chains
20 between crosslinks in networks often dictate many of the
21 material's properties, such as modulus, elasticity, creep rate,
22 stress relaxation, and impact mitigation.^{1–3} However, kinetic
23 limitations during network formation introduce topological
24 defects, such as loops and dangling ends, reducing the number
25 of elastically effective chains and producing a weaker and softer
26 material. In addition, inhomogeneous distributions of covalent
27 crosslinks lead to stress localization and brittle behavior
28 (Figure 1a).^{2–4} Over the years, many different approaches have
29 been taken to improve the mechanical behavior and energy
30 dissipation of polymer networks and gels.^{3,5,6} A structural
31 approach to this is a double-network gel (a class of
32 interpenetrating networks),⁷ which exhibits impressive en-
33 hancements in mechanical properties. It has been shown that
34 the toughening mechanism in such gels relies on the different
35 properties of the two or more networks that are partially
36 interlocked on a molecular scale but not covalently bonded.

Interpenetrating networks are one class of mechanically
interlocked polymers (MIPs),⁶ which consist of non-covalently
bonded components held together by mechanical bonds.
Another class of MIPs is the slide-ring network (SRN), a
subset of polyrotaxane⁸ materials where polymer threaded
rings are the crosslinking units within the polymer network.
One method of accessing SRNs is by covalently crosslinking
the rings on polyrotaxanes to form mobile figure-of-eight
crosslinks (Figure 1b).^{9–15} The sliding motion of the rings
along the polymer chain allows these mobile crosslinks to
adjust during applied loads, which can result in a range of

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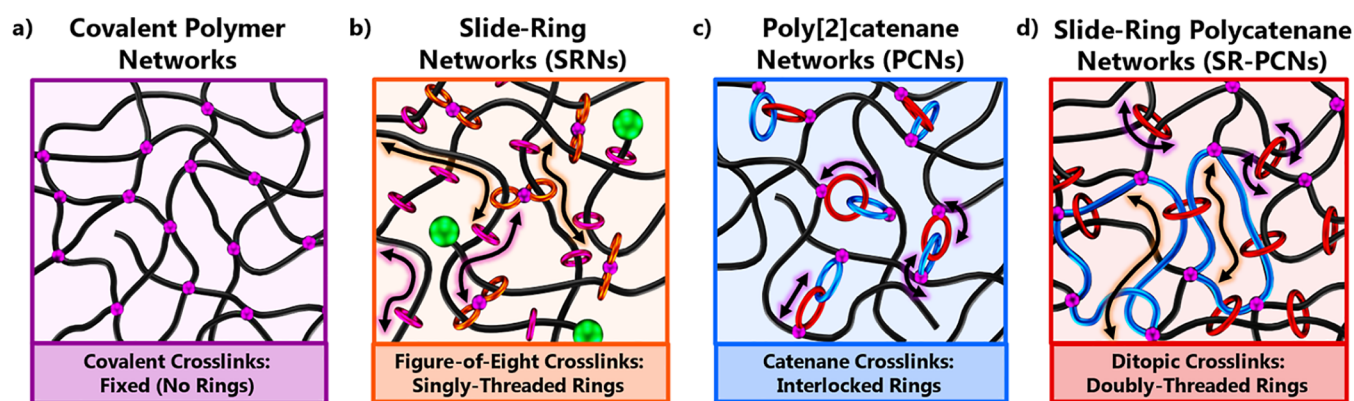


Figure 1. Schematics of covalent and selected MIP networks. (a) Fixed crosslinking in the covalent polymer network leads to an inhomogeneous distribution of covalent crosslinks (purple), where the shortest chains break under deformation. (b) A SRN comprised figure-of-eight crosslinks (orange rings) and singly threaded rings (pink) that can slide along polymer chains (arrows) but cannot dethread in the presence of stoppers (green). (c) A PCN with [2]catenane crosslinks that impart mobility elements, such as elongation, rotation, and twisting (arrows), to the networks. (d) SR-PCNs consisting of doubly threaded rings (red) embedded into covalent gels. The catenated crosslink, comprising the red ring and the (highlighted) blue chains in the network, can rotate, twist, and slide along chains (arrows) between covalent crosslinks.

interesting mechanical properties that include improved ductility and fracture behavior,^{16–18} frequency-dependent relaxations,^{11–15} isotropic chain deformation during elongation,¹⁹ and suppressed stretch-induced swelling.²⁰ The most studied class of such materials are cyclodextrin (CD)-based SRNs, and these materials have been explored in applications such as vibration- and sound-dampening insulation,²¹ superabsorbent materials,²² elastic binders for Li-ion battery anodes,²³ coatings for anti-fouling applications,^{21,24} and a wide selection of self-healing^{25–28} and stimuli-responsive systems.^{29–32}

Polycatenane networks (PCNs),^{33–36} polymers that contain interlocked rings, are a less developed class of MIP networks that utilize mechanical bonding between two or more interlocked rings (macrocycles) within the polymer architecture.⁶ The presence of elastically active concatenated rings in elastomers without covalent crosslinks³⁷ provides the basis for an elastic response, suggesting that incorporating cyclic components can influence material properties through the motion of interlocked rings in the network. Figure 1c is a schematic of a poly[2]catenane network in which the crosslinking unit is a [2]catenane (two interlocked rings) moiety.^{35,36} The presence of these [2]catenane crosslinks imbues the networks with increased mobility derived from the elongation, rotation, and twisting (arrows, Figure 1c) of the interlocked rings relative to the same network without the catenane moieties. As with the SRNs, the mobility elements introduced by the nature of the interlocked architecture impact the properties of the network. For example, controlling the mobility of the interlocked crosslinks in the poly[2]catenane networks through metallation/demetallation³⁶ or intercomponent hydrogen bonding³⁵ leads to mechanically adaptive networks that can reversibly switch between rigid and flexible states. [2]Catenanes can also serve as mechanical protecting groups to divert tensional forces away from mechanically active functional groups in actuating polymers.³⁸

Of course, SRNs and PCNs have very different types of mobility elements. The most apparent difference between the two is the translational motion of the ring along the polymer backbone in the SRNs (the magnitude of which depends on the total length of the polymer chain and the number of rings threaded onto the polymer).^{6,39} Conceptually, combining

elements of these two types of networks within a single crosslink moiety produces a different class of MIP where doubly threaded ring crosslinks can slide along the network backbone as well as rotate and twist (i.e., as is depicted in Figure 1d). Furthermore, changing the crosslink topology should influence the coupled network relaxations between ring mobility and chain diffusion⁴⁰ and potentially impact other properties such as solvent transport through the network during deformation.

MIP networks that only contain doubly threaded rings are less explored as synthetic access to such materials is not well developed.⁴¹ Early studies of SRNs with doubly threaded rotaxane moieties as the crosslinker leveraged γ -CD as the ring, but the cavity size of CDs and the solvent interactions that drive complex formation limit the variety of polymers available as the threading component.^{42–44} Previous attempts with template-directed assembly of doubly threaded rings have shown that low-quality gels form when the rings remain bound to the chain and ring dethreading limits practical utility. Rather than inserting a stopper after polymerization to prevent dethreading, this work shows doubly threaded rings are maintained in a network by incorporating a tetrafunctional pseudo[3]rotaxane (P3R) crosslinker into the synthesis of a crosslinked PEG-based network. A key aspect here is that a percolating covalent network is maintained to prevent/limit dethreading, and a goal of this work was to examine if the replacement of a small percentage ($\leq 30\%$) of the covalent crosslinks with interlocked crosslinks influences the mechanical properties of these networks. Such networks, called here slide-ring polycatenane networks (SR-PCNs, Figure 1d), were targeted by copolymerizing varying amounts of a tetrafunctional P3R with a tetrafunctional PEG-based crosslinker and an appropriate ditopic monomer. The result is a gel with large catenated crosslinks, where one ring component is the doubly threaded ring, and the other ring components are formed by the polymer network (blue chains in Figure 1d). The incorporation of these interlocked moieties into a covalent network introduces a new frequency-dependent relaxation into the PEG gel, while also drastically increasing the rate of poroelastic draining.

130 ■ RESULTS AND DISCUSSION

131 **Synthesis of SR-PCNs.** In targeting the SR-PCNs, a
 132 doubly threaded pseudo[3]rotaxane (P3R) moiety that is
 133 stable under the network reaction conditions is required. Metal
 134 ion templating is a common route to interlocked molecules,
 135 and many different ligands and metal ion combinations have
 136 been used to form interlocked compounds under different
 137 reaction conditions.^{45–47} Recently, the terdentate 2,6-bis(*N*-
 138 alkyl-benzimidazolyl)pyridine (Bip)^{48,49} ligand and its deriva-
 139 tives have been used to build doubly threaded mechanically
 140 interlocked compounds, such as poly[*n*]catenanes^{50–52} and
 141 [3]rotaxanes.⁵³ Building on this prior work, the Bip-containing
 142 ditopic macrocycle **1** and bis-alkyne thread component **2** were
 143 synthesized from their corresponding bis-phenolic Bip
 144 derivatives^{48,50} via Williamson ether synthesis (Schemes S1
 145 and S2). The ditopic macrocycle incorporates two Bip ligands
 146 joined by rigid naphthalene linkers that prevent both ligands in
 147 the ring from binding to the same Zn²⁺ ion.⁵³ As such, the
 148 most thermodynamically favorable way for these ligands to
 149 form 2:1 Bip/metal complexes is by forming the doubly
 150 threaded P3R complex [1:2₂:Zn(II)]₂, Figure 2a. A solution of
 151 Zn(NTf₂)₂ is titrated into a 2:1 mixture of the ditopic
 152 macrocycle **1** and bis-alkyne thread **2** and monitored via ¹H-
 153 NMR to achieve the stoichiometry required for the P3R
 154 formation (Scheme S3 and Figure S1). The template-directed
 155 assembly of the desired P3R complex (with no observable
 156 pseudo[2]rotaxane) was confirmed by the downfield shift of
 157 the aromatic Bip protons on **1** and **2** in the NMR spectrum
 158 after adding 2 equiv of Zn²⁺ (Figure S2).

159 With the P3R complex as a suitable doubly threaded
 160 crosslinking moiety, the next step was to find reaction
 161 conditions that minimized its dethreading during network
 162 formation while maximizing the incorporation of macrocycle **1**
 163 into the network. The catalyst-free nitrile-oxide/alkyne
 164 click^{54–58} reaction was chosen as the network-forming reaction
 165 because it should allow access to the SR-PCN gels by simply
 166 mixing the components in solution. This click reaction has
 167 been shown by Takata to be useful in the synthesis of low-
 168 molecular-weight rotaxanes,^{59,60} main-chain poly[2]rotaxanes,
 169 and poly[3]rotaxanes.⁶¹ Reaction of the tetra-alkyne end-
 170 capped 4-arm poly(ethylene glycol) (4-arm PEG-alkyne) (**4**,
 171 *M_n* = 5 kg mol^{−1}) and the difunctional nitrile-oxide
 172 monomer **3** yields the covalent gel **5**₉₆ with a high gel
 173 fraction (GF, determined gravimetrically, eq S1)⁶³ of >96%
 174 (number subscript refers to the GF of the covalent gel)
 175 confirming the overall suitability of the nitrile-oxide/alkyne
 176 click reaction. A series of SR-PCNs that vary in the amount of
 177 catenane crosslinks was accessed by reacting the difunctional
 178 nitrile-oxide monomer **3** with different ratios of the P3R
 179 crosslinker [1:2₂:Zn(II)]₂ and **4** (keeping the [nitrile-oxide]/
 180 [alkyne] ratio 1:1) (Figure 2a).

181 A two-step, one-pot reaction was utilized to access the SR-
 182 PCNs (Figure 2a and Scheme S4). The P3R crosslinker
 183 [1:2₂:Zn(II)]₂ was initially reacted with a large excess of a
 184 difunctional nitrile-oxide monomer **3** for 4 h (the total amount
 185 of **3** is kept constant regardless of P3R crosslinker content)
 186 before sufficient 4-arm PEG-alkyne crosslinker (**4**) was added
 187 to balance the stoichiometric ratio between alkyne and nitrile-
 188 oxide. The resulting SR-PCNs (**6**_{X/Y}) were prepared with
 189 varying amounts of P3R crosslinker, where *X* and *Y* are the
 190 molar percentage of **4** and [1:2₂:Zn(II)]₂ crosslinkers used in
 191 the network synthesis, respectively. The gels were washed by

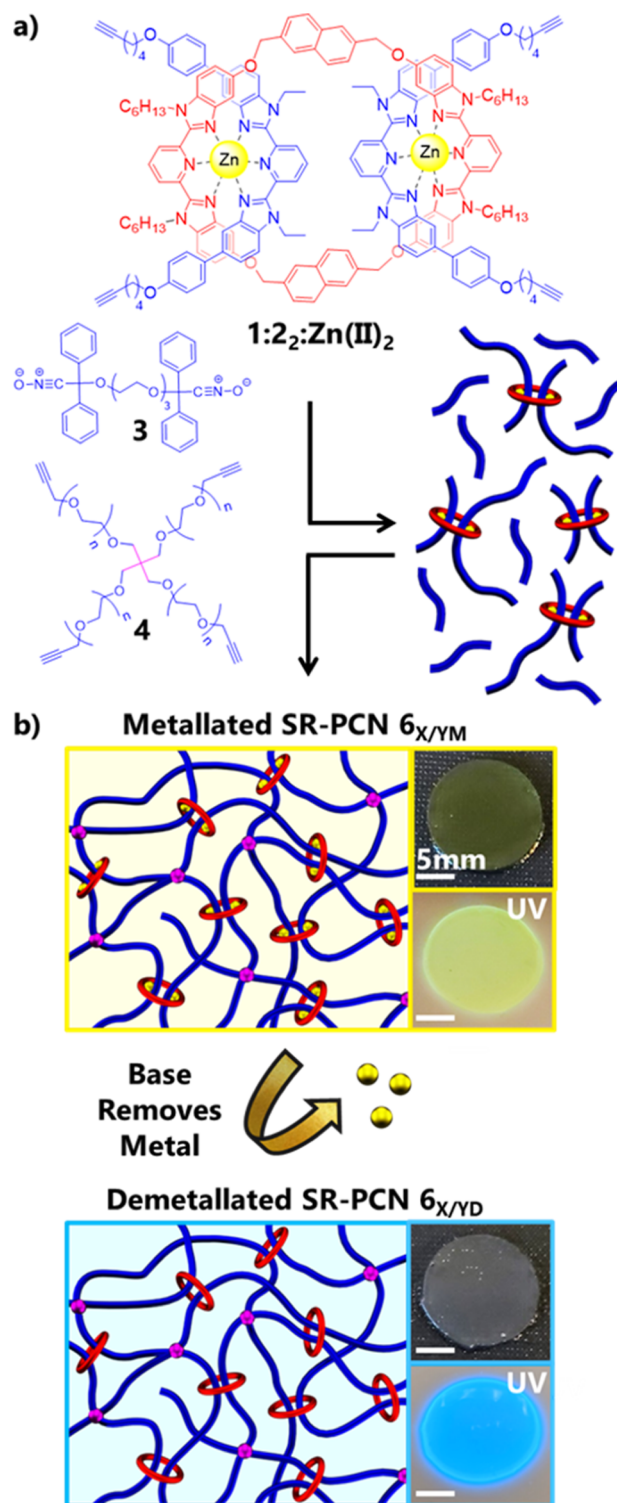


Figure 2. (a) Two-step reaction of tetra-alkyne pseudo[3]rotaxane crosslinker [1:2₂:Zn(II)]₂ (*Y* = 0–30 mol %) with nitrile-oxide monomer **3** and a 4-arm PEG-alkyne **4** (*X* = 100–*Y* mol %) to yield the metallated gels (**6**_{X/YM}) with varying amounts of fixed and metallated ring crosslinks. (b) Treating **6**_{X/YM} with a dilute solution of base (tetrabutylammonium hydroxide, TBAOH) removes Zn²⁺ ions from the network, causing an observable change in color under visible and 365 nm UV light (**6**_{80/20M} and **6**_{80/20D} pictured, 5 mm scale bar).

heating in chloroform (~5 mL/mg of dry sample) for 4 h to
 remove any low-molecular-weight components. After washing,
 the metallated SR-PCNs (**6**_{X/YM}) (Figure 2b) have a light

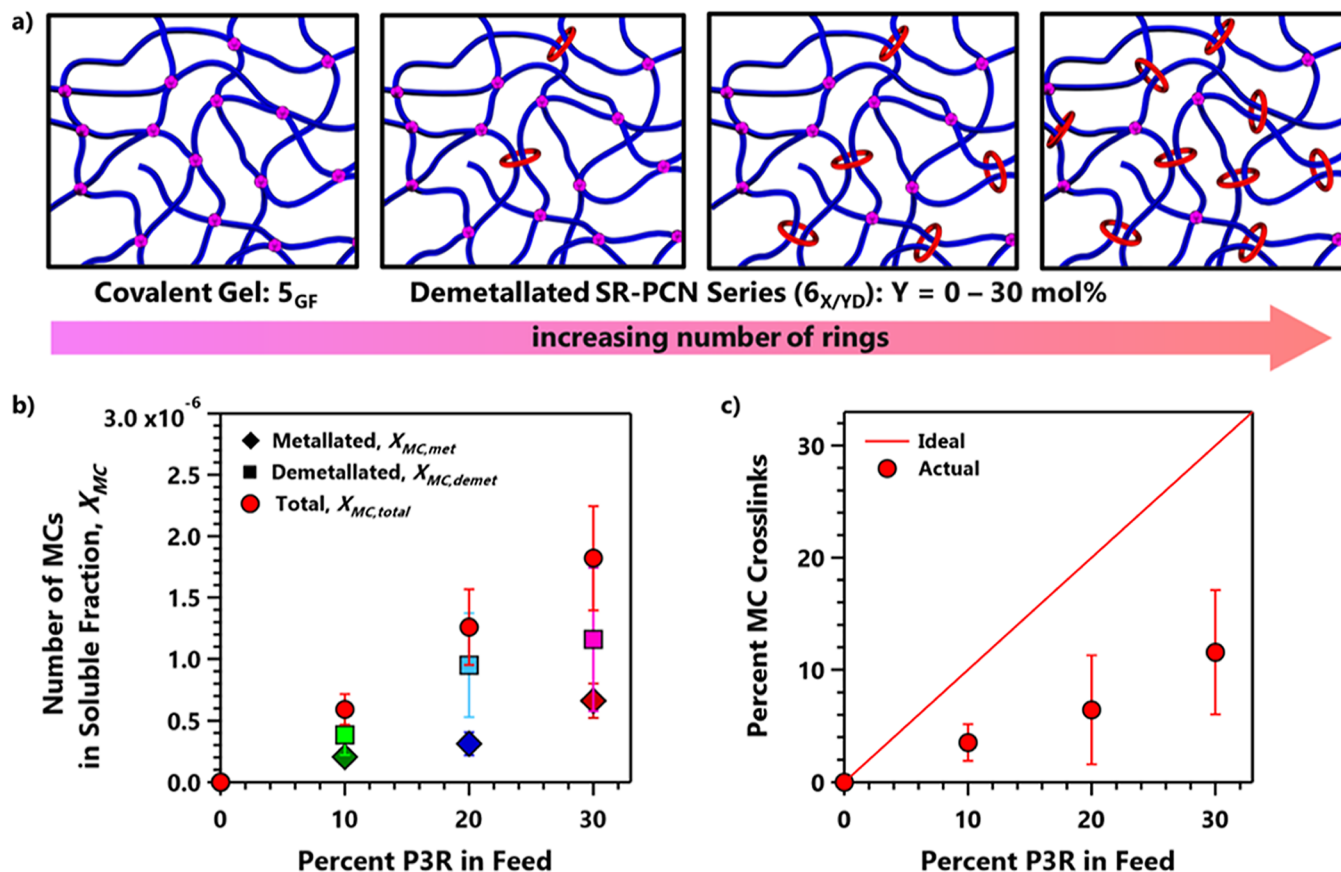


Figure 3. (a) Schematic of a covalent gel (5_{GF}) and demetallated SR-PCNs (6_{X/YD}) with an increasing number of doubly threaded rings ($Y = 0\text{--}30$ mol %). (b) The average number (moles) of macrocycle (MC) in the metallated ($X_{MC,met}$, diamonds; 6_{90/10M} green, 6_{80/20M} blue, 6_{70/30M} dark red), and demetallated ($X_{MC,demet}$, squares; 6_{90/10D} light green, 6_{80/20D} light blue, and 6_{70/30D} pink) soluble fractions determined from ¹H NMR experiments and eq S3. The total number of MC in the soluble fraction ($X_{MC,total}$) is plotted in red (circles). (c) The percent of MC crosslinks in the network, calculated from eq S7, plotted against the percent of total crosslinker in the feed that is P3R ($100 \times [1:2;Zn(II)_2]/([1:2;Zn(II)_2] + [4])$) content. The ideal percent of MC crosslinks (solid red line), assuming 100% incorporation based on the crosslinker feed ratio, is plotted for comparison.

yellow color, and exhibit a yellow fluorescence under 365 nm UV light originating from the Bip/Zn²⁺ complexes⁵¹ and qualitatively confirms the successful incorporation of the P3R crosslinker into the network. Base treatment of the metallated SR-PCNs, utilizing a dilute solution of tetrabutylammonium hydroxide (TBAOH), is accompanied by a shift in the UV–vis spectra (Figure S3) and a change in the color of the material under visible and UV light (Figure 2b). The demetallated gels (6_{X/YD}) were washed repeatedly to ensure the complete extraction of metal salts and any soluble fractions (including rings) not connected to the network structure.

Controlling the monomer composition in this reaction provided a series of SR-PCNs (6_{90/10}, 6_{80/20}, and 6_{70/30}) with an increasing number of doubly threaded rings ($Y = 0\text{--}30$ mol %; Figure 3a). ¹H NMR studies were (see the Supporting Information for experimental details) used to determine the amount of macrocycle (MC) retained in the network by measuring the number (moles) of MC in the demetallated soluble fractions (Figures S4 and S5). Perhaps not surprisingly, the total amount of free macrocycle 1 obtained in the soluble fraction, X_{MC} (mol) calculated from eq S3, increases with the amount of P3R crosslinker used in the synthesis (Figure 3b, red circles). However, importantly for this study, the percent of MC (1) crosslinks that remain in the SR-PCN (calculated

from eq S7) increases with the increase in fraction of P3R crosslinker used in the polymerization (Figure 3c).

The successful incorporation of the rings is further confirmed by thermal gravimetric analysis (TGA) studies of the dry demetallated SR-PCNs, which show an increase in the residual mass as the amount of macrocycle 1 is increased in the synthesis (Figure S6), consistent with the increased incorporation of more aromatic rings in these networks. Furthermore, differential scanning calorimetry (DSC) thermograms of both the metallated and demetallated (dry) SR-PCNs reveal a reduction in the PEG crystallinity as the relative amount of 4-arm PEG-alkyne crosslinker is reduced with the addition of more P3R crosslinker (Table S3). While these data confirm the incorporation of the rings into the network it is not able to confirm that all the rings are doubly threaded. It is certainly possible that a small percentage of these rings are singly threaded, especially in gels synthesized with a higher amount of P3R.

It is important to note that the introduction of the P3R crosslinker into the synthesis results in a drop in the overall SR-PCN gel fraction (GF, wt %, eq S1) based on the weight of the (dry) demetallated SR-PCN after washing and the original weight of the (dry) metallated SR-PCN after gelation (Figure S8, squares). Therefore, in addition to the covalent gel 5₉₆ (with a GF of 96%) two covalent networks (5_{GF}) were

prepared at different reaction times which resulted in gel fractions of 86% (S_{86} , 24 h) and 74% (S_{74} , 12 h) to provide GFs similar to $6_{X/YM}$ and $6_{X/YD}$ for better comparison (Figure S8, purple circles). Swelling studies show that the average weight-based swelling ratios for $6_{X/YM}$ and $6_{X/YD}$ (eq S10)⁶⁴ in *N*-methyl-2-pyrrolidone (NMP) are relatively similar to the covalent control S_{74} (Figure S10). Therefore, all gels were swollen to approximately the same extent over 24 h before mechanical testing.

Relationship between Macrocycle Content and SR-PCN Mechanical Properties. With a series of SR-PCNs in hand, the next goal was to explore the influence of the ring crosslinks on the gels' mechanical properties. The metallated gels were included in this investigation to determine if replacing a covalent crosslink with a ring crosslink influences the material properties while in the bound state, and to help separate and aid the comparison of the demetallated SR-PCNs to covalent controls. To this end, compressive stress relaxation experiments were carried out on the NMP swollen SR-PCNs ($6_{90/10M}$, $6_{80/20M}$, and $6_{70/30M}$) and the two covalent networks with comparable GF (S_{86} and S_{74}). The long relaxation time of the swollen covalent gels, measured under compression, generally corresponds to the poroelastic relaxation of the solvent draining from the network.^{65–67} The rate of this draining is related to the viscosity of the fluid and the average mesh size of the network, defined as the linear distance between two adjacent crosslinks.^{68,69} Generally, in a system with fixed crosslinks, there is a distribution of mesh sizes that dictates fluid draining, and the corresponding distribution of relaxation times can be described with a stretched exponential function (eq 1)⁷⁰

$$E(t)/E_0 = \exp(-(t/\tau)^\beta) \quad (1)$$

where $E(t)$ is the modulus at time t , E_0 is the initial modulus at time zero, $E(t = 0)/E_0 = 1$ after normalization, τ is the relaxation time, and β ($0 \leq \beta \leq 1$) is the stretching parameter that captures a distribution in relaxation time (Table S4). In both the covalent controls S_{GF} and metallated SR-PCNs $6_{X/YM}$, the stretched exponential fits well (dashed lines, Figure 4a), indicating that a single relaxation distribution governs the poroelastic relaxation process in these gels. By normalizing the relaxation time (taken when $E(t) = 1/e$) of the catenated gels to covalent controls of equivalent GF (Figure S11), it is possible to estimate the contribution of the MC content to this relaxation time. Incorporating the metallated ring crosslinks substantially decreases the relaxation time relative to the equivalent covalent gel of similar GF, increasing solvent draining.

After demetallating these three SR-PCNs with base to yield $6_{90/10D}$, $6_{80/20D}$, and $6_{70/30D}$, there is a substantial decrease in the long relaxation time of the gels, with a decrease of about an order of magnitude for the gels with the highest MC content (Figure 4b,c). The relaxation times of the SR-PCNs, when normalized by the relaxation time of a covalent gel with equivalent GF (Figure S11), are much smaller than one, indicating there are other contributions to the decrease in relaxation time beyond GF. A possible explanation for this effect is that the incorporation of the mobile crosslinks results in an adaptable mesh size as the rings can slide to accommodate the stress on the network, facilitating faster flow of the solvent. Another indication of the ring crosslink mobility in the network is the failure of a single stretched exponential to fully capture the poroelastic relaxation time.

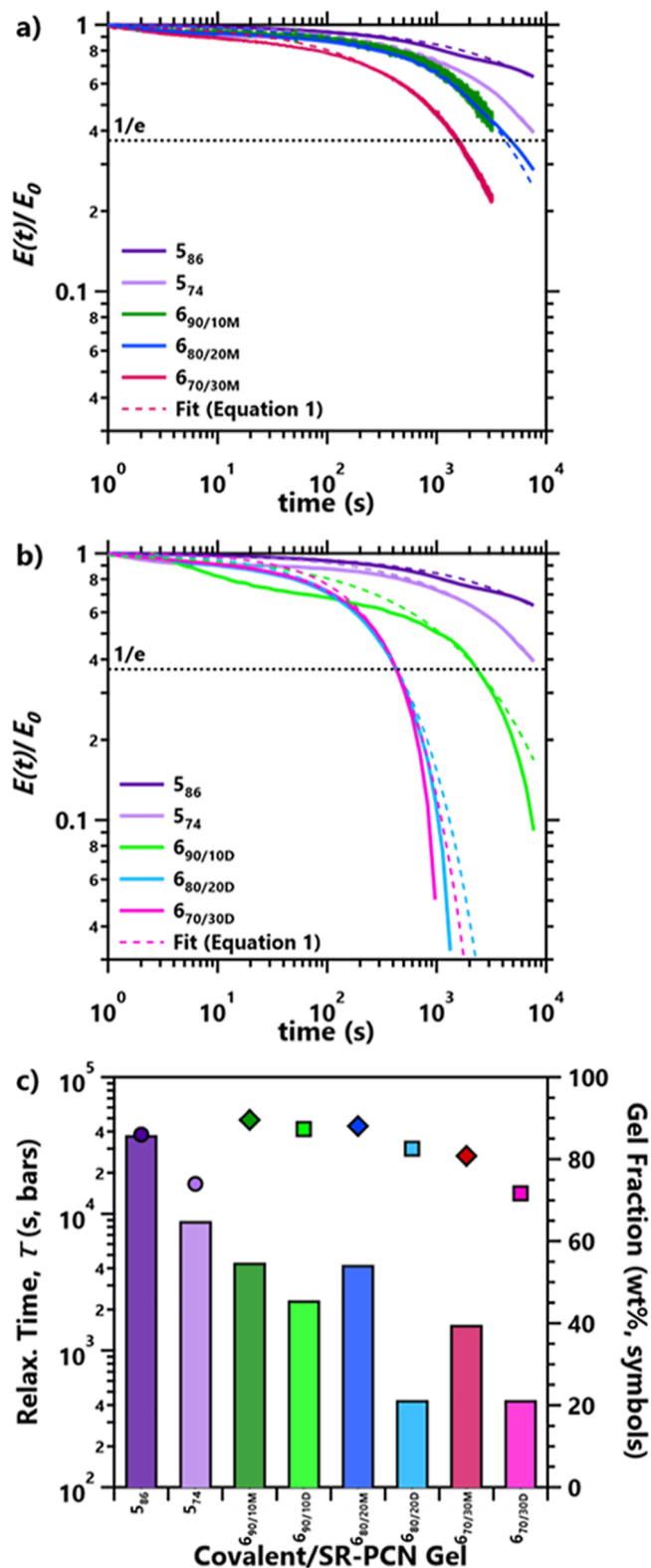


Figure 4. (a) Overlay of the normalized stress relaxation moduli, $E(t)/E_0$, for the metallated SR-PCNs ($6_{90/10M}$ green, $6_{80/20M}$ blue, and $6_{70/30M}$ red) swollen in NMP (including the covalent controls: S_{86} dark purple and S_{74} light purple). (b) $E(t)/E_0$ overlay for the demetallated SR-PCNs ($6_{90/10D}$ light green, $6_{80/20D}$ light blue, and $6_{70/30D}$ pink), highlighting the failure of the stretched exponential (eq 1, dashed lines) to capture the changes in the relaxation behavior. The dashed line at $E(t) = 1/e$ determined the relaxation time, τ (s). (c) Comparison of τ (on a log scale) for all gels (bars) shows a significant

Figure 4. continued

decrease in estimated τ for $6_{X/YD}$ irrespective of the decrease in GF (symbols, calculated from eq S1).

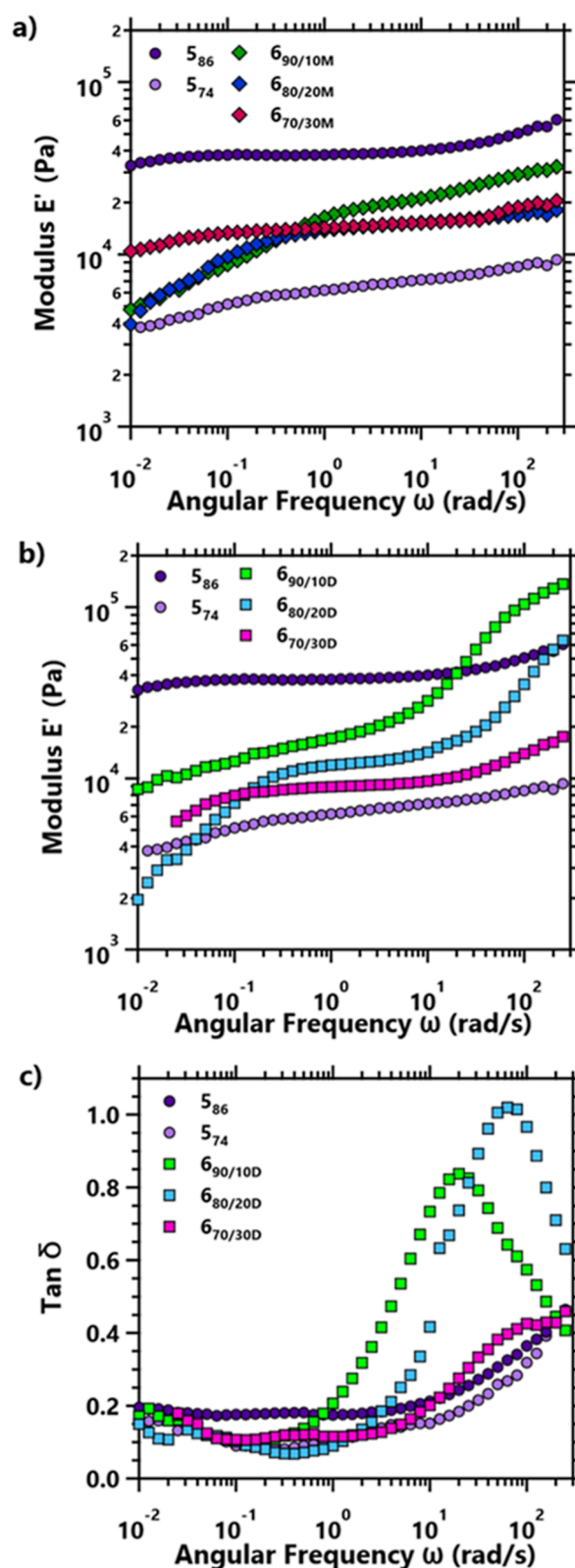


Figure 5. Small-amplitude oscillatory compression (SAOC) frequency sweeps for (a) covalent (5_{86} , dark purple; 5_{74} , light purple), metallated (diamonds) SR-PCNs ($6_{90/10M}$, green; $6_{80/20M}$, blue; $6_{70/30M}$, red), and (b) demetallated (squares) SR-PCNs ($6_{90/10D}$, light green; $6_{80/20D}$, light blue; and $6_{70/30D}$, pink) swollen in NMP. (c) $\tan \delta$ vs angular frequency for covalent and demetallated NMP gels. Samples were preloaded with 0.025 N to ensure uniform contact between the sample and plates. Frequency sweeps were performed from 1000 to 0.01 rad/s with a strain amplitude of 1%.

related to ring diffusion along the chain, while the faster relaxation is related to the reptation-like diffusion of the chain through the ring.^{13,71,76} Harnessing the variety of relaxations available in SR-PCNs could prove valuable in a range of advanced applications, such as impact mitigation.

CONCLUSIONS

Catalyst-free NOAC polymerization of a tetra-alkyne pseudo[3]rotaxane and a tetra-alkyne covalent crosslinker with a difunctional nitrile-oxide monomer can be used to synthesize SR-PCNs with varying amounts of interlocked and covalent crosslinks. Incorporating metallated ring crosslinks into a PEG gel hastens the slow poroelastic relaxation behavior seen in the stress relaxation studies. At higher strain rates, the metallated gel behaves similarly to the covalent controls, indicating that the metallated rings act as fixed crosslinks at fast timescales. Demetallation frees the catenated rings to move in the system providing new avenues of mechanical relaxation showing similar behavior to a glass transition in the storage modulus and $\tan \delta$, while the time for poroelastic draining rapidly decreases. Copolymerization of doubly threaded pseudo[3]rotaxanes and covalent crosslinkers offers a simple way to include complex catenane moieties into a network structure and provides a versatile platform for deeper investigations of the structure–property relationships [such as the effect of (i) molecular weight between crosslinks, (ii) sterics of thread component, (iii) ring size, (iv) nature of the solvent, (v) (partial) remetallation of the gels, and (vi) addition of different metal ions, to name few] in these SR-PCNs.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/jacs.3c02837>.

Full experimental details and characterization of **1** and **2**, assembly of **1**:**2**:**Zn(II)**₂ gel preparation and characterization including UV–vis, ¹H-NMR studies on soluble fractions, thermal properties, gel fraction calculations, swelling ratio (wt %), compressive stress relaxation, and SAOC rheology experiments (PDF)

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Author Contributions

All authors discussed and commented on the manuscript.

Notes

The authors declare no competing financial interest.

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ABBREVIATIONS

SRN	slide-ring network
MIP	mechanically interlocked polymer
PCN	polycatenane network
SR-PCN	slide-ring polycatenane network
P3R	pseudo[3]rotaxane
PEG	poly(ethylene glycol)
CD	cyclodextrin
NOAC	nitrile-oxide/alkyne cycloaddition
GF	gel fraction
NMP	N-methyl-2-pyrrolidone
SAOC	small-amplitude oscillatory compression

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