

# Co-designing Electrocatalytic Systems with Separations To Improve the Sustainability of Reactive Nitrogen Management

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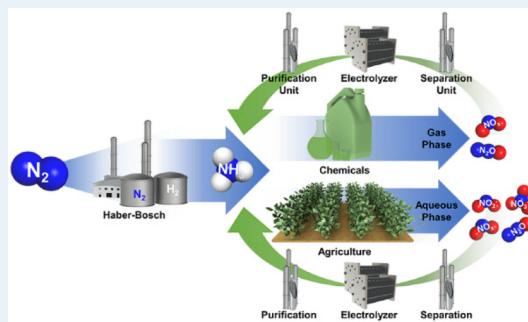
Supporting Information

**ABSTRACT:** Humans have altered the nitrogen cycle to produce nitrogen commodities like fertilizers and chemicals while releasing anthropogenic reactive nitrogen ( $N_r$ ) contaminants into the environment. These contaminants endanger human and environmental health, but nitrogen commodities are necessary for quality of life. One approach to solving this global challenge is to remove and recover  $N_r$  contaminants as commodities; this approach has caught the attention of the electrocatalysis and separations communities alike. In this perspective we propose co-design, or the integration of typically disparate  $N_r$  separations and electrocatalytic technologies. We consider real  $N_r$  contaminant waste streams and  $N_r$  commodity purity requirements. Considering these criteria in electrocatalytic system design reveals fundamental gaps in understanding as well as opportunity for developing co-designed technology that is uniquely tailored to address a challenge in nitrogen management. We focus on three representative challenges in nitrogen management (nitrate, nitrogen oxides, and nitrous oxide), identify their sources and conditions, highlight accomplishments in the fields of electrocatalysis and separations, and explore ways to address each challenge with a co-design approach. We note that this approach will benefit from advancements in related fields such as nitrogen sensing and environmental policy, especially because transformative solutions for the nitrogen challenge lie at the confluence of multiple fields. The final goal is to transition to a circular nitrogen economy that secures a food-safe, environmentally friendly future.

**KEYWORDS:** *electrocatalysis, nutrient removal, reactive nitrogen, reactive separations, resource recovery, nitrogen cycle*

## INTRODUCTION

In pursuit of food, raw materials, and energy, humans have doubled the amount of reactive nitrogen in the environment over the past century.<sup>1–4</sup> Nitrogen is a critical building block in living organisms but is difficult to access from inert molecular nitrogen ( $N_2$ ).  $N_2$ , however, can be converted into usable forms as reactive nitrogen ( $N_r$ ).<sup>1</sup> There are a variety of natural processes that form  $N_r$  from  $N_2$ , including bacterial nitrogen fixation,<sup>1,2,5,6</sup> volcanic eruptions,<sup>1,2</sup> and lightning;<sup>1,2</sup> these processes combined release  $\sim 203$  Mt  $N_r$  per year<sup>2</sup> into the environment (Figure 1a). This  $N_r$  is reconverted into  $N_2$  in soils ( $\sim 100$  Mt)<sup>2,7</sup> and aquatic systems ( $\sim 140$  Mt)<sup>2,7</sup> via aerobic and anaerobic processes, contributing to the maintenance of a balanced nitrogen cycle. However, human activity in the past century has led to a significant increase in  $N_r$  released into the environment (Figure 1b).<sup>1–5</sup> The Haber–Bosch (HB) process is one major  $N_r$  source, developed in the 1910s to artificially fix  $N_2$  in the form of ammonia ( $NH_3$ ).<sup>1</sup>  $NH_3$  is a key nitrogen commodity that has become critical to supporting global population growth, with more than 80% of this  $NH_3$  being used to produce fertilizers.<sup>8–12</sup> These fertilizers are applied to crops in excess, largely in the form of the commodity chemical urea, with as much as 50% being wasted



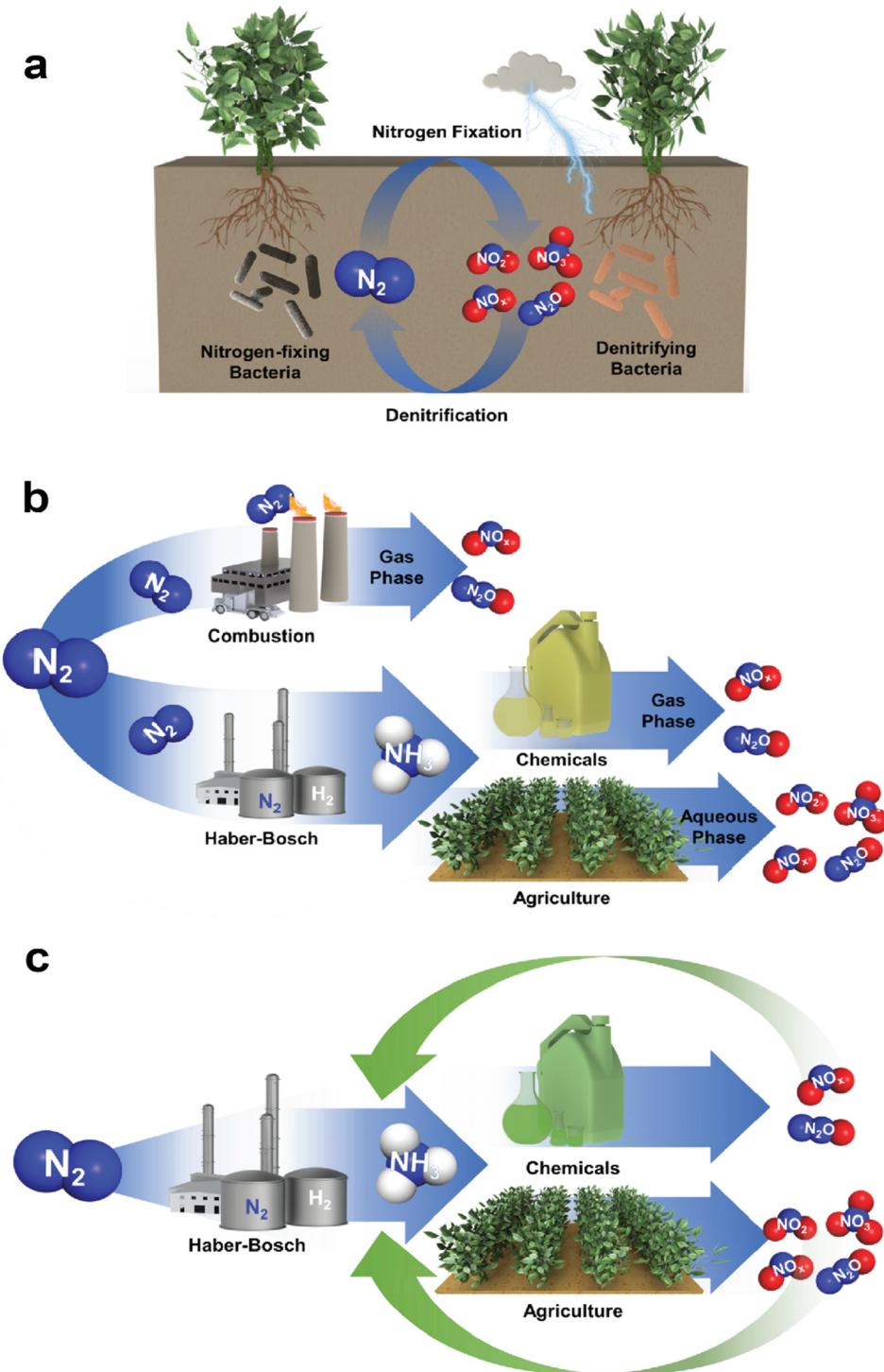
and ultimately resulting in nitrogenous pollution.<sup>8,10,13</sup> Furthermore, industrial combustion processes and chemical factories produce  $N_r$  (e.g.,  $NO_x$  via oxidation of  $N_2$  at elevated temperatures<sup>14</sup> and  $N_2O$  via byproduct formation of nitrogen-containing compounds).<sup>3</sup> The growth of such industrial processes has led to a combined annual anthropogenic contribution of 210 Mt  $N_r$ , a quantity that far exceeds the ability of the environment to maintain N equilibria.<sup>1,2,4,5</sup> Such excesses lead to eutrophication of water sources, upsetting delicate ecosystems with the growth of dead zones and leading to human health concerns, including cancer, methemoglobinemia in infants, and respiratory issues via particulate inhalation.<sup>1–5,15,16</sup> Despite these adverse effects, the growing human population drives an increase in need for HB  $NH_3$ ; while the market size is currently at 175 million tons, it is expected to increase to between 220 million to 402 million

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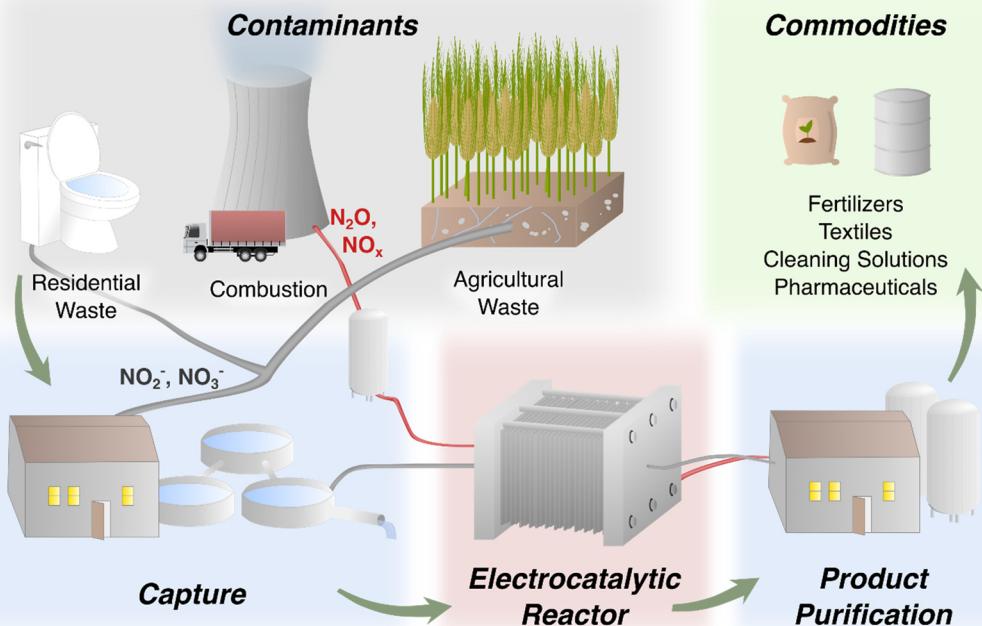


**Figure 1.** Three versions of the nitrogen cycle: (a) the natural nitrogen cycle, (b) the anthropogenic nitrogen cycle that doubles reactive nitrogen inputs to the environment, and (c) the remedied nitrogen cycle, recycling  $N_r$  pollutants into commodities.

tons by 2050.<sup>17</sup> There is consequently a need to reduce the quantity of  $N_r$  being released into the environment while providing sufficient  $N_r$  to support growing demand.

Thus far, most  $N_r$  management has been policy-driven and preventative. Examples include reductions in  $N_r$  fertilizer application via nitrogen taxes or charges, direct environmental regulation (e.g., permissible limits of  $N_r$  emission), educational efforts in the agriculture industry, and the use of public budgets to encourage better  $N_r$  management practices.<sup>15</sup> Meanwhile,

remediation of existing  $N_r$  in the environment remains a challenge with limited solutions. One method to remediate  $N_r$  in the environment could be the collection of  $N_r$  pollution and conversion of  $N_r$  contaminants into nitrogen-based commodities such as  $NH_3$ , urea, and C–N products. Indeed,  $N_r$  recovery and conversion into useful commodities has captured the interest of both the separations and electrocatalysis communities. These communities have complementary expertise that, when working in concert, may expedite the



**Figure 2.** Process scheme for converting nitrogen contaminants into nitrogen commodities. Capture and product purification are primarily separation steps (blue) that enable electrocatalysis (red).

development of effective  $N_r$  solutions for a circular nitrogen economy (Figure 1c).  $N_r$  solutions will require contributions from multiple fields because of the complexity of the challenges associated with  $N_r$  pollution.

### ■ WHY IS $N_r$ REMEDIATION A DIFFICULT PROBLEM?

The term “N cascade” encapsulates the primary challenge associated with  $N_r$  pollution: discharged  $N_r$  molecules can sequentially convert into different contaminants that damage human and environmental health.<sup>1,10</sup> For example, incomplete denitrification of  $NO_3^-$  and  $N_2$  oxidation during combustion processes emits nitrogen oxides ( $NO_x$ ) and nitrous oxide ( $N_2O$ ), two key contributors to the depletion of the ozone layer.<sup>24,18,19</sup> In addition,  $NO_x$  is a precursor for atmospheric particulate formation and acid rain and is cited as one of six regulated criteria air pollutants by the U.S. Environmental Protection Agency.<sup>20</sup> This unique cascade effect of the nitrogen cycle means that effective  $N_r$  mitigation and sequestration efforts must consider a wide variety of reaction pathways and systems-level approaches. Remediation strategies currently implemented often address the removal of one  $N_r$  species while unintentionally releasing another. For instance, while wastewater treatment plants often utilize bioreactors to remove  $NO_3^-$  from wastewater, these reactors can convert  $NO_3^-$  to unwanted  $N_2O$ , a greenhouse gas (GHG) with a global warming potential 300 times greater than that of  $CO_2$  over a 100 year period.<sup>21</sup> One study across 12 wastewater treatment plants found that up to 7% of the influent  $NO_3^-$  is converted to  $N_2O$ .<sup>22</sup> Similarly, selective catalytic reduction (SCR) systems are used in diesel-powered engines to minimize  $NO_x$  emissions but require  $NH_3$  as a reducing agent, thus increasing demand for  $NH_3$  production.<sup>23</sup> Although such strategies have been quite effective for environmental mitigation of certain  $N_r$  species, there remains a need for

technologies that holistically address  $N_r$  pollutants and rebalance the nitrogen cycle.

Another major challenge is the legacy of  $N_r$  pollution. Mismatches in N flux mass balances have been attributed in part to the difficulty of tracking denitrification, but increasingly, the incomplete mass balances have been attributed to accumulation in the environment.<sup>24,25</sup> Past studies have indicated an increase of subsurface nitrogen in soils and aquifers, projecting that this accumulation would result in significant time lags between changing management practices and measurable improvement in  $N_r$  levels.<sup>24,25</sup> In the case of the Mississippi River Basin, even if emissions were halted, organic nitrogen storage in the root zone of soils could persist for 35 years before any measurable improvement in  $N_r$  concentration.<sup>25</sup>

Coupling renewably powered electrocatalytic methods with separation processes can provide a new avenue to sustainably close the nitrogen cycle.  $N_r$  species have been electrocatalytically converted into not only inert  $N_2$  but also value-added products such as ammonia, urea, hydroxylamine, and hydrazine under a wide variety of electrochemical conditions.<sup>6,26,27</sup> The applicability of such transformations to large-scale  $N_r$  remediation is limited, however, by the generally dilute concentrations of  $N_r$  in relevant feedstocks.<sup>27</sup> At the same time, the separations research community has developed methods to remove and recover  $N_r$  from waste streams into highly concentrated effluent streams.<sup>28–31</sup> Thus, there is a clear opportunity to couple electrocatalysis and separations in tandem to enable the simultaneous separation and remediation of  $N_r$  pollutants into usable products. This approach is a key part of the path toward modular, local, and accessible electrification of chemical manufacturing.<sup>32</sup>

In this perspective, we promote the co-design of electrocatalysis and separation technologies to convert  $N_r$  contaminants into commodities (Figure 2). Co-design is the

integration of two or more separate fields for tailored solutions to complex challenges. To demonstrate a co-design approach, we discuss three representative challenges in nitrogen management, and for each challenge, we identify the associated  $N_r$  contaminant, its source conditions, and relevant developments in electrocatalysis and separations. We also acknowledge the importance of sensor development for understanding source conditions with high spatiotemporal resolution. We provide insights into how separations and electrocatalytic systems can work in concert to valorize the contaminant waste streams. In turn, these insights justify the importance of addressing fundamental knowledge gaps for integrating electrocatalytic processes with separations processes. We identify opportunities from state-of-the art  $CO_2$  reduction and capture research that could possibly be applied toward  $N_r$  pollution. We also consider the policy support necessary to drive these advances and ensure a sustainable future nitrogen economy.

## ■ CHALLENGE 1: VALORIZING WATERBORNE $NO_3^-$ FROM WASTEWATER AND AGRICULTURAL SOURCES

**Source and Conditions for the  $NO_3^-$  Contaminant.**  $NO_3^-$  is a contaminant found in multiple wastewater sources, including municipal wastewater,<sup>27</sup> nuclear wastewater, ion exchange brine, and reverse osmosis retentate.<sup>27</sup> Nitrate is also the leading nitrogen contaminant in agricultural runoff,<sup>33,34</sup> which occurs when excess fertilizer is solubilized and ends up in groundwater and aquatic ecosystems.<sup>35</sup> Estimates indicate that 48 Mt of nitrogen contaminants are released into the environment from agricultural runoff, while 20 Mt end up in the environment from human sewage.<sup>33</sup> Current strategies to mitigate these discharges are preventative, such as fertilizer management to limit fertilizer application, livestock management to minimize animal waste  $N_r$  contributions, and the use of plant buffers to uptake excess  $N_r$ .<sup>34</sup> These preventative measures do not address the  $NO_3^-$  already in the environment, such as in polluted groundwater, where it exhibits concentrations of 0.88–1.26 mM  $NO_3^-$ .<sup>27</sup> This concentration range contrasts with the ranges often used in catalytic studies, ranging from 10 mM to 1 M,<sup>36–39</sup> but highlights the importance of separations to preconcentrate  $NO_3^-$  before catalysis. Complementing preventive measures with remediation measures requires understanding the source and conditions for  $NO_3^-$  contaminants in the environment, which could be advanced via improved longevity and reliability of  $NO_3^-$  sensors applied in various scenarios.<sup>40</sup>

**Feed Requirements for  $NO_3^-$  Conversion to  $NH_3$ .** Electrocatalytic strategies to mitigate  $NO_3^-$  pollution have been demonstrated, including  $NO_3^-$  reduction ( $NO_3^-R$ ) to inert  $N_2$  or recovery as  $NH_3$ ; however, most studies have been performed with synthetic  $NO_3^-$  solutions (i.e., produced in laboratories, and often simplified to only nitrate and a counterion). Some pioneering studies have begun to add common contaminants to the laboratory solutions.<sup>41</sup> Additional work is needed to understand how such systems perform with dilute  $NO_3^-$  and the presence of multiple co-contaminants, including sulfates, phosphates, carbonates, chloride, arsenic, and organic compounds.<sup>27,42</sup>

Meanwhile, separations research has demonstrated the ability to remove and recover  $NO_3^-$  from real waste streams (i.e., produced in practice). Techniques include reverse osmosis (RO), capacitive deionization (CDI), and electro-dialysis (ED). RO separates  $NO_3^-$  from a feed stream into a

concentrated waste stream and produces purified water but does not separate  $NO_3^-$  from other co-contaminants. Understanding how co-contaminants may affect  $NO_3^-$  conversion to  $NH_3$  from an electrocatalysis perspective could enable the use of the RO concentrate as a fertilizer source. There are also electrochemical separation methods that may pair well with electrocatalytic technologies. For example, in electrodialysis, ions move through ion exchange membranes via migration and diffusion under an applied potential. One study found that this technique can remove up to 99% of  $NO_3^-$  ions in real brackish feeds of 1–50 mg/L (0.02–0.6 mM)  $NO_3^-$ .<sup>43</sup> CDI uses the electrosorption of  $NO_3^-$  onto electrodes with an applied potential and regenerates the electrode by reversing the potential bias. An example of CDI capabilities demonstrated a 48% removal efficiency with a starting concentration of 72 mg/L (1.2 mM)  $NO_3^-$  and 21% recovery efficiency of  $NO_3^-$  in synthetic wastewater without the presence of competitive ions.<sup>44</sup> The presence of  $Cl^-$  and  $SO_4^{2-}$  ions in the synthetic wastewater led to an almost 10% decrease in removal efficiency due to adsorption competition.<sup>44</sup>

Several key parameters must be considered when addressing real wastewater conditions of  $NO_3^-$  in the environment with respect to electrocatalytic remediation: What is the dilute limit of  $NO_3^-$  concentration at which  $NO_3^-$  can be feasibly and efficiently reduced to  $NH_3$ ? What are the co-contaminants, at what concentrations are they present, and how do they modify or inhibit catalyst performance? Do any co-contaminants need to be removed from the feed stream entering an electrocatalytic  $N$ -valorization reactor that would convert  $N_r$  contaminants into commodities?  $NO_3^-$  reduction studies in dilute and mixed streams will help answer these questions and enable the co-design of electrocatalysts with separations technologies.

One example for electrocatalysis and separations co-design centers on the use of ion exchange resins, which have demonstrated an ability to separate  $NO_3^-$  from real wastewater sources at concentrations as low as 1.0 mM.<sup>42,45,46</sup> A previous study confirms the performance and benefits of coupled separations and electrocatalysis for alleviating the long-term risk of brine disposal in an ion exchange process, demonstrating 90% removal from the starting  $NO_3^-$  concentration of 81 mM along with converting the separated  $NO_3^-$  to  $N_2$ .<sup>45</sup> To valorize  $NO_3^-$ , brine from exchange resins could be fed into the electrolyte feed of a reactor that converts  $NO_3^-$  to  $NH_3$ . The selectivity of the ion exchange resins can mitigate the poisoning effects of co-contaminants of the downstream catalyst. Similar considerations can be made for CDI, which also removes  $NO_3^-$  from dilute sources in groundwater;<sup>47</sup> one study demonstrates 98%  $NO_3^-$  removal from a real groundwater source feed with 223 mg/L (3.6 mM) nitrate.<sup>48</sup> The resulting concentrate can be valorized by pairing with a catalytic process that converts  $NO_3^-$  into value-added  $NH_3$ . These proof-of-concept systems motivate investigations that address more systematic and coordinated questions relevant to catalysis and separations. For example, is  $NO_3^-$  reduction to  $NH_3$  possible at these source concentrations with co-contaminants? How can  $NO_3^-$  reduction be paired with separation technologies to enable the valorization of groundwater contaminants? If electrocatalytic  $NO_3^-R$  is selective toward  $NH_3$  even in mixed, real-world streams, then it could offset separation costs. In the case of ion exchange resins, it would decrease costs associated with energy- and chemical-intensive regeneration, which can contribute the majority of

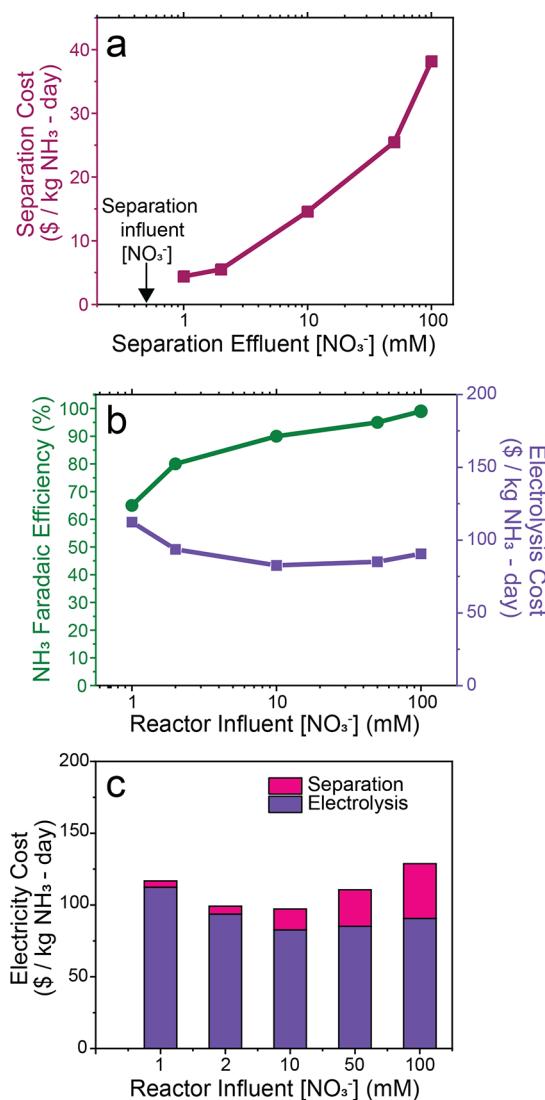
energy and emissions associated with nitrogen separation from wastewaters.<sup>49</sup>

**NO<sub>3</sub><sup>-</sup> Conversion to NH<sub>3</sub>: Co-design Framework.** To illustrate the benefit of electrocatalysis and separations co-design, we calculated the cost of electricity for concentrating a typical NO<sub>3</sub><sup>-</sup> contaminated stream (0.5 mM NO<sub>3</sub><sup>-</sup>)—e.g., from groundwater,<sup>50</sup> fertilizer runoff,<sup>51,52</sup> or municipal wastewater sources<sup>53</sup>—and electrochemically converting it to NH<sub>3</sub> (Figure 3). We estimated potentials and currents required to concentrate nitrates from a 0.5 mM feed to 1, 2, 10, 50, and 100 mM based on a previous electrodialysis study (Figure 3a).<sup>54</sup> As expected, increasing the final concentration of NO<sub>3</sub><sup>-</sup> from an initially dilute source requires more electrical energy and therefore higher cost. Figure 3b shows the Faradaic

efficiencies of selective copper nickel (Cu<sub>0.5</sub>Ni<sub>0.5</sub>) alloy catalysts as a function of NO<sub>3</sub><sup>-</sup> inlet concentration, which approach 100% with increasing NO<sub>3</sub><sup>-</sup> concentration.<sup>37</sup> Using 1 kg NH<sub>3</sub> per day as a target for the reactor, we estimated total current and used reported cell potentials to calculate the energy needed to reach the target (see the Supporting Information).<sup>37</sup> Notably, the cost decreases to a local minimum with increasing selectivity of catalyst. By adding the electricity costs for NO<sub>3</sub><sup>-</sup> concentration and NO<sub>3</sub><sup>-</sup>R, we find that there is a total cost local minimum at 10 mM NO<sub>3</sub><sup>-</sup> as the reactor inlet concentration (Figure 3c). This finding from an illustrative pairing of one electrocatalyst and one separation process highlights the interplay between electrocatalysis and separations—electrocatalyst selectivity and activity drive the optimal concentration target for separations processes to condition the feed stream into the reactor.

**Product Purification To Yield NH<sub>3</sub>.** Understanding the effects of varying reactant concentration and co-contaminants is critical to enable electrocatalytic technologies that valorizes nitrate pollution. This understanding would allow for the co-design of catalytic technologies with separations technologies to condition the reactor feed and purify the valuable products leaving the reactor. Recent bimetallic catalyst design has made impressive gains on selectivity.<sup>37,55</sup> Even with a Faradaic efficiency approaching 100%, however, NH<sub>3</sub> would have to be separated out of solution and from unreacted NO<sub>3</sub><sup>-</sup> in a commercial device. The ideal catalyst would also lower the activation energy of the rate-determining step, which in NO<sub>3</sub><sup>-</sup>R is the reduction of NO<sub>3</sub><sup>-</sup> to NO<sub>2</sub><sup>-</sup>.<sup>56,57</sup> In other systems there may be multiple species in the outlet stream, including NO<sub>3</sub><sup>-</sup>, NO<sub>2</sub><sup>-</sup>, and H<sub>2</sub> from the hydrogen evolution reaction (HER) and perhaps co-contaminants in the electrolyte from which aqueous total ammonia (NH<sub>4</sub><sup>+</sup>/NH<sub>3</sub>) in solution would need to be separated and purified.<sup>6</sup> Gaseous products, including NH<sub>3</sub>, N<sub>2</sub>, N<sub>2</sub>O, and NO<sub>x</sub>, would have to be detected and separated if cogenerated as products. Methods to detect the gaseous products, especially NO<sub>x</sub>, are critical, and novel detection methods will inform process monitoring and control. Strategies to separate NH<sub>3</sub> include leveraging pH, volatility, and potential bias.<sup>58</sup> One potential scheme incorporating these co-design considerations would be an electrochemical reactor that converts NO<sub>3</sub><sup>-</sup> to NH<sub>3</sub> and then collects and purifies the NH<sub>3</sub> by leveraging potential bias for NH<sub>4</sub><sup>+</sup> mobility and pH for NH<sub>4</sub><sup>+</sup> volatilization to NH<sub>3</sub>. This technology exemplifies reactive separations, in which chemical reactions and separations take place in one unit. Tuning reaction conditions, such as pH, could enable more NH<sub>3</sub> in the gas phase and thereby facilitate separations. Understanding selectivity and phase of the product presents another opportunity for the electrocatalysis community to interface with separations research in both fundamental and applied studies to realize deployable nitrogen recycling schemes.

**C–N Bonds from CO<sub>2</sub> and NO<sub>3</sub><sup>-</sup>: A Unique Feed Conditioning and Product Purification Problem.** The formation of carbon–nitrogen (C–N) containing products, most notably urea, from mixed carbon and nitrogen feedstocks via electrocatalysis has recently gained renewed attention.<sup>13</sup> Conventional urea production requires the use of fossil fuels in centralized facilities with large energy requirements. Instead, electrochemistry may provide a means for producing urea in decentralized locations from anthropogenic emissions containing NO<sub>3</sub><sup>-</sup> and CO<sub>2</sub>. The coreduction of CO<sub>2</sub> and NO<sub>3</sub><sup>-</sup> is far from reaching 100% Faradaic efficiency toward urea, with one



**Figure 3.** (a) Costs of concentrating NO<sub>3</sub><sup>-</sup> from 0.5 mM (arrow) to 1, 2, 10, 50, and 100 mM via electrodialysis where 0.5 mM is in a typical NO<sub>3</sub><sup>-</sup> concentration range for contaminated water sources. (b) NH<sub>3</sub> Faradaic efficiency (green) [Reproduced with permission from ref 37. Copyright 2020 American Chemical Society.]. Associated electricity costs per kg NH<sub>3</sub> per day (purple) of electrocatalytic NO<sub>3</sub><sup>-</sup>R to NH<sub>3</sub> based on selective Cu<sub>0.5</sub>Ni<sub>0.5</sub> alloy catalyst performance. (c) Cost of electricity per kg of NH<sub>3</sub> per day to convert 0.5 mM NO<sub>3</sub><sup>-</sup> to NH<sub>3</sub> as a function of reactor influent nitrate concentration.

pioneering study reporting  $\text{FE}_{\text{urea}} = 35\%$ .<sup>59</sup> Selectivity is likely impacted by other ionic species present in the electrolyte, although such effects are not currently well understood. The increased complexity of the reactant stream also expands the range of possible products beyond nitrogenous products ( $\text{NO}_2^-$ ,  $\text{NO}_x$ ,  $\text{N}_2\text{O}$ ,  $\text{N}_2$ ,  $\text{N}_2\text{H}_4$ ) to the range of carbon products possible during  $\text{CO}_2$  reduction ( $\text{CO}$ ,  $\text{CH}_4$ ,  $\text{C}_2\text{H}_4$ ,  $\text{C}_2\text{H}_6$ , etc.) and products containing C–N bonds in aqueous electrolyte.<sup>60,61</sup> This field merits even more careful consideration of mixed stream effects on reaction selectivity. Strategies for designing selective catalysts include designing bimetallic alloys, which have demonstrated improved selectivity from their single-metal components.<sup>62</sup> Indeed, a recent study provides a framework for designing metal alloy catalysts for  $\text{NH}_3$  production from  $\text{NO}_3^-$  by connecting the electronic structure of metals to selectivity mechanisms.<sup>57</sup> Separation units that can handle these numerous (undesired) N- and C-products will be necessary to realize  $\text{CO}_2$  and  $\text{NO}_3^-$  valorization to urea fertilizer or other desired C–N products, such as acetamide<sup>63</sup> and methylamine,<sup>64</sup> which will need to be separated from waste streams after production. The  $\text{CO}_2$  capture and electrocatalysis fields provide a foundation for C–N product purification including a bipolar membrane electrode assembly able to capture and convert  $\text{CO}_2$  in seawater to purified  $\text{CO}$ .<sup>65</sup> Other work has shown possible processes and predicted energy costs for separating key electrochemical  $\text{CO}_2\text{R}$  products.<sup>66</sup> Carbon dioxide electrocatalysis and capture could condition  $\text{CO}_2$  feedstocks into  $\text{N}_r$  reactive separations schemes to form numerous high-value organic nitrogen products. This challenge will require a high product selectivity and processing rate. C–N bond formation studies will require advancing these separations schemes to condition contaminant feedstocks  $\text{CO}_2$  and  $\text{N}_r$  as well as purify C–N products.

## CHALLENGE 2: REMEDIATING $\text{N}_2\text{O}$ EMISSIONS FROM AGRICULTURAL AND WASTEWATER SOURCES

### Source Conditions of the Gaseous $\text{N}_2\text{O}$ Contaminant.

$\text{N}_2\text{O}$  is present in the atmosphere at an average concentration of 331 ppb with a lifetime of over 100 years.<sup>18,67</sup> It is the leading contributor to ozone depletion and accounts for 6% of greenhouse gas contributions to global warming, making it the third largest greenhouse gas contributor behind  $\text{CO}_2$  and methane ( $\text{CH}_4$ ).<sup>18</sup> The use of nitrogen-based fertilizers has contributed 52% of anthropogenic  $\text{N}_2\text{O}$  emissions.<sup>67</sup> While contributing less  $\text{N}_2\text{O}$  emissions overall, conventional stationary combustion outlet streams have concentrated  $\text{N}_2\text{O}$  emissions ranging from 1 to 5 ppm.<sup>68,69</sup> In fluidized bed combustion reactors,  $\text{N}_2\text{O}$  emissions range from 20 ppm to as high as 150 ppm depending on temperature,  $\text{O}_2$  concentration, and fuel properties.<sup>68</sup> Wastewater treatment is another source of  $\text{N}_2\text{O}$  emissions. Domestic wastewater contains 20–70 mg/L of nitrogen, usually in the form(s) of ammonium, nitrate, and/or nitrite.<sup>21</sup> To remove these aqueous  $\text{N}_r$  species, wastewater treatment plants employ biological nutrient removal (BNR) systems, in which wastewater after activated sludge undergoes reaction with nitrogen-metabolizing bacteria.<sup>21</sup> BNR plants, depending on their design, can emit 0.001%–6.6% of the influent N as  $\text{N}_2\text{O}$ .<sup>21,70</sup> One BNR study quantified  $\text{N}_2\text{O}$  emissions at different stages of a two-step feed, plug-flow reactor, showing an average daily  $\text{N}_2\text{O}$  emission rate of 62.3 kg N/day, with emissions of 12.5 kg N/day emitted in the first step and 49.8 kg N/day in the second step.<sup>71</sup> With 16,000

wastewater treatment plants in the United States, wastewater treatment emits about 1 kiloton/day of  $\text{N}_2\text{O}$  emissions.<sup>72</sup> This estimate does not account for the 25% of the population serviced by on-site wastewater treatment (e.g., septic tanks), which are associated with less controlled and more variable  $\text{N}_2\text{O}$  emissions.<sup>73</sup> Thus,  $\text{N}_2\text{O}$  emissions arise even from  $\text{N}_r$  remediation systems, highlighting the need for increased focus on developing  $\text{N}_2\text{O}$  mitigation technologies. We note that a crucial part of developing mitigation technology will be working with the sensor community to develop reliable, selective  $\text{N}_2\text{O}$  sensors that operate on land as well as in water- and airsheds.<sup>74</sup>

**Feed Requirements for  $\text{N}_2\text{O}$  Remediation.** Current capabilities in electrocatalysis and separations suggest that electrochemical  $\text{N}_2\text{O}$  remediation to  $\text{N}_2$  is feasible in pure  $\text{N}_2\text{O}$  and synthesized mixed streams.<sup>60,75,76</sup> Previous work in electrocatalysis has demonstrated that  $\text{N}_2\text{O}$  readily reduces to  $\text{N}_2$  even when  $\text{CO}_2$  is in excess.<sup>76</sup> This result is consistent with the thermodynamic favorability for  $\text{N}_2\text{OR}$  to  $\text{N}_2$  ( $E^\circ = 1.75$  V vs RHE, compared to  $\text{CO}_2\text{R}$  and HER (0 V vs RHE).  $\text{N}_2\text{OR}$  is even more thermodynamically favorable than ORR (1.23 V vs RHE). Thus, a pure stream of  $\text{N}_2\text{O}$  may be unnecessary to achieve  $\text{N}_2\text{O}$  remediation. Building off this work, we must understand performance under realistic conditions; the lower limit of  $\text{N}_2\text{O}$  concentration in an air-like stream that can be reduced to  $\text{N}_2$  must be found and demonstrated to be converted to  $\text{N}_2$  at a high conversion rate and selectivity. This lower limit of  $\text{N}_2\text{O}$  concentration for electrocatalysis will inform the separations community of the selectivity needed for  $\text{N}_2\text{O}$  capture. Even further, these studies at dilute amounts of  $\text{N}_2\text{O}$  could assist the sensor community in developing robust, reliable sensors to more accurately quantify  $\text{N}_2\text{O}$  emissions.<sup>74</sup>

The electrocatalysis community also benefits from understanding  $\text{N}_2\text{O}$  separations capabilities. Considerable progress has been made in pressure-swing adsorbent materials including zeolites, and one study demonstrates an adsorbed amount of 4.1 mmol  $\text{N}_2\text{O}$  per gram of adsorbent from an air stream, which can later be desorbed.<sup>77</sup> Metal–organic frameworks (MOFs) can also be used to adsorb  $\text{N}_2\text{O}$ . Chromium-based MOFs have shown 5.78 mmol  $\text{N}_2\text{O}/\text{g}$  MOF and 1000  $\text{N}_2\text{O}/\text{N}_2$  selectivity from mixtures of  $\text{N}_2$  and  $\text{N}_2\text{O}$ .<sup>78</sup> Further development in functional site design has rendered improvements in  $\text{N}_2\text{O}/\text{CO}_2$  selectivity, resulting in a factor of 28 from a  $\text{CO}_2$  and  $\text{N}_2\text{O}$  50%/50% feed stream.<sup>79</sup> We note that the selectivity of  $\text{N}_2\text{O}/\text{CO}_2$  remains a significant challenge for gas phase adsorbent separations. Other technologies can be used to address  $\text{N}_2\text{O}$ -saturated aqueous solutions such as those resulting from wastewater treatment processes, such as the coupled aerobic–anoxic nitrous decomposition operation (CANDO).<sup>80,81</sup> These technologies also include the use of separation membrane contactors, which in one case demonstrated 90% removal from an aqueous  $\text{N}_2\text{O}$  feed with a starting concentration of 3.2 mM.<sup>82</sup> The separations community has developed some promising avenues for  $\text{N}_2\text{O}$  separations from both the gas and liquid phases, although more study is necessary to concentrate it from atmospheric and aqueous environments. In either phase, if separations technology can concentrate  $\text{N}_2\text{O}$  from atmospheric or combustion sources, it can facilitate selective, active, and stable  $\text{N}_2\text{O}$  reduction to  $\text{N}_2$ .

**$\text{N}_2\text{OR}$  Value-Added Product Discovery.** While it is typically reported that  $\text{N}_2\text{O}$  electroreduction produces only  $\text{N}_2$  in aqueous electrochemical systems,<sup>60</sup> a promising research

direction is to form value-added products from  $\text{N}_2\text{O}$ , either from reduction or oxidation. What are the kinetic limitations that prevent  $\text{N}_2\text{O}$  from forming products other than  $\text{N}_2$ ? How might  $\text{N}_2$  reduction studies inform value-added product formation from  $\text{N}_2\text{O}$ ? If other products could form (e.g.,  $\text{NH}_3$ ), then separations would likely play a large role in both preconcentrating the feed stream and purifying the value-added product.

**$\text{N}_2\text{OR}$ : Learning from  $\text{CO}_2$  Reduction.** We compare the challenges and opportunities for  $\text{N}_2\text{O}$  and  $\text{CO}_2$  conversion, because both are atmospheric gases contributing to global warming. Indeed, the climate crisis and the central role of  $\text{CO}_2$  have ushered in a concentrated effort to close the carbon cycle. The  $\text{N}_2\text{O}$  potential for large GHG contributions and its central role as an ozone depleter calls for similar attention. Electrochemical  $\text{N}_2\text{O}$  reduction could benefit from  $\text{CO}_2\text{RR}$  gas diffusion electrode and vapor-fed cell studies to decrease mass transport limitations on observed electrocatalytic remediation rates. Further,  $\text{N}_2\text{OR}$  may have fundamental insights to offer, since it does not form a buffer in water like  $\text{CO}_2$  and occurs at potentials less negative than HER in alkaline electrolytes. Its solubility in water at 1 atm and 20 °C is  $2.6 \times 10^{-2}$  mol/L·atm, which is similar to  $\text{CO}_2$  ( $3.8 \times 10^{-2}$  mol/L·bar) and higher than other atmospheric gases  $\text{O}_2$  ( $1.3 \times 10^{-3}$  mol/L·bar),  $\text{N}_2$  ( $1.1 \times 10^{-3}$  mol/L·bar), and  $\text{CH}_4$  ( $1.4 \times 10^{-3}$  mol/L·bar).<sup>83,84</sup> These properties would facilitate pH control and less competition with HER in aqueous electrolyte, thereby serving as a model system to study electrochemical mass transport and kinetic phenomena. Meanwhile,  $\text{CO}_2$  capture has attracted great interest in literature and industry, but attention to  $\text{N}_2\text{O}$  capture is lacking, especially in feed streams with atmospheric conditions. In tackling the global problem of  $\text{N}_2\text{O}$  emissions, there is an opportunity for the separations and electrocatalysis communities, of both the nitrogen and carbon fields, to coordinate for maximal impact.

**$\text{N}_2\text{O}$  Mitigation and Valorization Using Co-design.** We have discussed the ability for electrocatalytic systems to reduce  $\text{N}_2\text{O}$  to  $\text{N}_2$  in mixed streams even when other gaseous components are greatly in excess. Thus, we envision that  $\text{N}_2\text{O}$  separation processes that concentrate  $\text{N}_2\text{O}$  from atmospheric or other dilute mixtures need not concentrate to a pure  $\text{N}_2\text{O}$  inlet stream in order to deploy electrocatalytic  $\text{N}_2\text{O}$  mitigation reactors. Determining the desired or optimal concentration after separation and before reaction is a critical outcome from the co-design of electrocatalysis and separations. Regulatory N policies would provide economic incentive for processes that produce  $\text{N}_2\text{O}$  (e.g., wastewater treatment) to reduce their greenhouse gas contributions by using this approach. Further study is necessary to understand the valorized products that may be accessed from  $\text{N}_2\text{O}$ —from either its reduction or oxidation. Discovery of valorized products formed from  $\text{N}_2\text{O}$  would be a great advancement for the field, provide economic incentive for  $\text{N}_2\text{O}$  recycling, and enable co-design for N contaminant valorization to diverse commodity portfolios.

### CHALLENGE 3: RECYCLING $\text{NO}_x$ FROM STATIONARY COMBUSTION AND AGRICULTURAL SOURCES

**Source Conditions of the Gaseous  $\text{NO}_x$  Contaminant.** Nitrogen oxides ( $\text{NO}_x$ ) comprise a set of reactive compounds such as  $\text{NO}$ ,  $\text{NO}_2$ , and  $\text{N}_2\text{O}_5$ . Their reactivity precludes long atmospheric lifetimes; instead, they typically arise from point sources and mainly affect the surrounding airshed. The leading

contributor to  $\text{NO}_x$  emissions is combustion, contributing ~62% to global  $\text{NO}_x$  emissions.<sup>85</sup> This contribution includes combustion from both stationary and mobile sources. In stationary combustion, outlet streams can reach up to hundreds of ppm at high temperatures and pressures.<sup>86</sup> The exhaust from heavy-duty diesel engines, the primary mobile source of  $\text{NO}_x$  emissions, can achieve similar concentrations with temperatures above 250 °C.<sup>87</sup> We note that these vehicles also emit  $\text{NO}_x$  at temperatures below 250 °C during the cold start period of vehicle operation, and typical  $\text{NO}_x$  control technology does not operate at these temperatures.<sup>87</sup>

In recent years, researchers have identified agriculture as a major source of  $\text{NO}_x$  emissions, contributing 24% of global  $\text{NO}_x$  emissions.<sup>85,88</sup> In California, it is estimated that 161,100 t of  $\text{NO}_x\text{-N}/\text{year}$  are emitted, with 79% coming from cropland.<sup>88</sup>  $\text{NO}_x$  emissions from agriculture, while major in their effects, are likely to be dilute, and work is ongoing to understand the fate of this  $\text{NO}_x$ .

Another contributor to  $\text{NO}_x$  emissions according to recent studies is the burning of biomass for energy production, which contributes ~13% of global  $\text{NO}_x$  emissions.<sup>85</sup> This source may not be a viable feedstock because the pollutants are openly released to the atmosphere from large areas at high temperatures; other feedstocks have an exhaust or occur at temperatures that are more amenable for technology implementation.

A variety of metal-oxide-based, semiconductor  $\text{NO}_x$  sensors are available commercially and employed in industry, but they typically operate at elevated temperatures.<sup>89</sup> Electrochemical sensors have also been developed but require the optimization of selectivity, long-term stability, and low-concentration detection.<sup>90</sup> In order to design and optimize these sensors, molecular relationships between surface structure and reactivity must be better understood.<sup>90</sup> Finally, there is a need to sense  $\text{NO}_x$  originating from agriculture and biomass sources to better monitor and understand  $\text{NO}_x$  emission conditions in the environment.

**Feed Requirements for  $\text{NO}_x$  Remediation and Valorization.** The sources of  $\text{NO}_x$  are dilute in both agricultural and industrial settings, and the nature of these sources opens interesting questions for the electrocatalysis community to consider. In agricultural settings,  $\text{NO}_x$  conversion would need to be targeted close to the point source. Further studies are needed to determine  $\text{NO}_x$  capture capabilities such that tandem electrochemical separation and conversion methods could be used. In industrial settings, selective catalytic reduction is widely employed as a reactive separations method, but co-contaminants like sulfur oxides, heavy metals, and alkali metals are known to poison catalyst active sites, leading to performance degradation.<sup>23</sup> Often, sulfur oxides are removed in separate desulfurizer stages.<sup>23</sup> These challenges require optimizing reactant selectivity and/or catalyst stability. Technoeconomic analyses could analyze the trade-offs of adding a pretreatment sulfur oxide removal step with a  $\text{NO}_x$  reactive separations step.

Because  $\text{NO}_x$  species, especially nitric oxide, spontaneously react with surrounding species like  $\text{O}_2$  and coexist with co-contaminants such as sulfur oxides, the overall longevity of electrochemistry processes will be the key parameter to consider. The high temperatures and pressures of many  $\text{NO}_x$  sources as well as the reactivity of  $\text{NO}_x$  compounds will require a focus on catalyst and separations stability. We note that in vehicular  $\text{NO}_x$  sources, current technologies such as selective

catalytic reduction and nonselective catalytic reduction do not operate below 250 °C, opening an opportunity to methods at milder conditions to remove and recycle  $\text{NO}_x$  contaminants.<sup>87</sup>

Techniques for  $\text{NO}_x$  separations include using wet scrubbers and contact absorbers, but recent advances have been made in electrochemical separations.<sup>91–93</sup> These methods have used mediator complexes to separate  $\text{NO}_x$  and sulfur from model flue gas streams, and they have accomplished up to 97.5% removal efficiency.<sup>93</sup> Engineering electrochemical, solution-based separations techniques may allow for continual regeneration, and they may immediately pair with electrocatalytic processes to achieve  $\text{NO}_x$  remediation and value-added product formation in one step. The major limit for solution-based separations techniques, however, would be the low solubility of  $\text{NO}_x$  compounds in water and the operation of these processes at elevated temperatures.

**Product Purification To Yield  $\text{NH}_3$ .** NO reduction to  $\text{NH}_3$  has been demonstrated in multiple electrocatalytic reactors and reactive separations schemes.<sup>92,94,95</sup> Additionally, NO is an intermediate for  $\text{NO}_3^- \text{R}$  to  $\text{NH}_3$ , and its formation is the selectivity-determining step in the overall  $\text{NO}_3^- \text{R}$  mechanism.<sup>56,60,62</sup> Understanding how to steer selectivity starting with NO reduction would therefore inform  $\text{NO}_3^- \text{R}$  selectivity. Mechanistic studies that explain NO reduction selectivity toward  $\text{NH}_3$  versus  $\text{N}_2\text{O}$  as an end product would benefit the  $\text{NO}_3^- \text{R}$  field.

**C–N Bonds from  $\text{CO}_2$  and  $\text{NO}_x$ : Mechanistic Studies To Understand C–N Coupling.** Stationary combustion sources of  $\text{NO}_x$  may not be feasible for C–N forming reaction schemes because of their high temperatures. Milder conditions during cold start heavy duty vehicle operation may be amenable to  $\text{NO}_x$  and  $\text{CO}_2$  recycling to urea but would be highly intermittent. It is also questionable as to whether dilute, agricultural sources of  $\text{NO}_x$  would feasibly serve as a feedstock for making C–N bonds. We suggest that such studies using NO as a nitrogen source can inform how more stable nitrogen species (e.g.,  $\text{NO}_3^-$ ) can be coreduced with  $\text{CO}_2$  to form C–N products via the NO intermediate. Since NO reduction is the selectivity-determining step in  $\text{NO}_3^- \text{R}$ , it may be important in steering selectivity in C–N coupling reactions involving  $\text{NO}_3^-$  as the nitrogen source. Steering selectivity with the NO intermediate would inform approaches to maximize selectivity for coupled  $\text{NO}_3^-$  and  $\text{CO}_2$  feedstocks.<sup>56,60</sup> In exploring value-added product formation, we again observe the opportunity for the carbon and nitrogen fields to work together, but in the case of NO, the coupling would also advance mechanistic understanding of steering selectivity toward desired C–N products.

**$\text{NO}_x$  Mitigation and Valorization Using Co-design.** Co-design of  $\text{NO}_x$  separation and catalysis technology would take into account the separation of common co-contaminants (e.g., sulfur oxides) before electrocatalysis to valorize  $\text{NO}_x$  to products like  $\text{NH}_3$  or urea. Additionally, a co-designed approach would consider the temperatures and pressures at which  $\text{NO}_x$  contaminants are evolved, conditioning the feed accordingly to facilitate active, selective, and stable conversion to  $\text{NH}_3$ . For example,  $\text{NO}_x$  could be absorbed into a solution phase that is compatible with a downstream electrochemical reactor. Further study on realistic conditions for  $\text{NO}_x$  conversion to  $\text{NH}_3$  or urea would enable the use of the co-design framework in Figure 3 to evaluate  $\text{NO}_x$  valorization schemes.

## CONCLUSIONS AND OUTLOOK

Electrocatalysis that seeks to mitigate and recycle anthropogenic  $\text{N}_r$ , specifically  $\text{NO}_3^-$ ,  $\text{N}_2\text{O}$ , and  $\text{NO}_x$ , requires a better understanding of source conditions and how they affect catalyst performance (activity, stability, and selectivity). At the outlet of the reactor, in-line product detection methods are necessary to understand the full range of nitrogen species that are formed in each reduction process and to inform product purification requirements in postreaction separations. By understanding feed conditions and product purity from the inlet and outlet of advanced electrochemical reactors, electrocatalysis can interface with the separations community to co-design processes or reactive separation units that recycle  $\text{N}_r$  into valuable commodities. We note that for each  $\text{N}_r$  type, advancing its sensor technology will enable a better understanding of concentrations and conditions that require separations or can be fed directly to the electrochemical reactor. In addition, benchmarking these co-designed technologies will be necessary to drive their progress and serve as a basis for techno-economic analyses.<sup>96</sup> The results of techno-economic analyses could then serve as feedback for electrocatalytic systems and separations development.<sup>97</sup> Altogether, these considerations will also involve dedicated efforts toward scaling up processes and ensuring durable performance to meet the urgent needs associated with mitigating waterborne and atmospheric emissions.

Advances in electrochemistry are necessary but not sufficient for impacting the global nitrogen cycle—adoption and implementation through policy is crucial for necessary impact. Policies will need to be implemented at multiple scales and across industries to match the multiple length scales as well as types and conditions of  $\text{N}_r$  emission sources.  $\text{N}_r$  pollution often does not abide by municipal, state, regional, or even national boundaries. Thus, solutions to these problems must not only be multidisciplinary but also consistent across a large number of governing bodies, with a commitment to widespread and tunable  $\text{N}_r$  mitigation being a common goal.<sup>15</sup>

Nitrogen management on the global scale can borrow insights from efforts to manage the carbon cycle. Anthropogenic carbon emissions have increased the atmospheric carbon content by 50% since before the Industrial Revolution.<sup>98</sup> The resulting negative observed environmental impacts have led to concentrated efforts in catalysis research, carbon capture, and carbon policy. Meanwhile, in the past four decades, anthropogenic  $\text{N}_2\text{O}$  emissions have increased by 30%, and the atmospheric concentration of  $\text{N}_2\text{O}$  is expected to rise 2% per decade.<sup>67</sup> Furthermore,  $\text{N}_r$  flux has increased by 100% since the Industrial Revolution and is expected to increase by at least another 102% by 2050 unless ambitious  $\text{N}_r$  regulation protocols are designed and implemented.<sup>99,100</sup>

While there are similar motivations,  $\text{N}_r$  pollution is also distinct from carbon pollution in some ways. First,  $\text{N}_r$  pollution exists largely in the aqueous phase as  $\text{NO}_3^-$ ,  $\text{NH}_4^+$ , and dissolved  $\text{N}_2\text{O}$ , presenting opportunities to leverage solution-based electrochemistry, reactive separations, and separations techniques. Although carbon pollution also exists in the aqueous phase, most electrochemistry, reactive separations, and separations techniques have addressed it in the gas phase. Second,  $\text{N}_r$  presents the issue of the nitrogen cascade, in which  $\text{N}_r$  species interconvert to harm the environment in both aqueous and gaseous phases. Efforts to mitigate  $\text{N}_r$  pollution are not as extensive as those to mitigate carbon emissions. We

give a call to action to increase effort in N<sub>r</sub> sensing, regulation, and mitigation, building from lessons learned from sensing, regulating, and mitigating carbon emissions. With these parallels established, policymakers could adapt technological and political strategies that have been effective in mitigating carbon emissions toward N<sub>r</sub> emissions.

Electrochemical methods to mitigate N<sub>r</sub> pollution have thus far provided understanding in pure, controlled feeds. The next step is to understand how real conditions affect the electrochemical reactor systems as well as consider how to purify desired products. With this understanding, the co-design of reactors with separations requirements becomes possible. Investigations and deployment of this technology, together with policy, will enable the meeting of human needs (e.g., food security, access to commodity chemicals) while mitigating the deleterious effects of N<sub>r</sub>. Ultimately, sustainably managing the nitrogen cycle by capturing and valorizing N<sub>r</sub> pollutants could safeguard human livelihoods and environmental quality.

## ■ ASSOCIATED CONTENT

### SI Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acscatal.3c00933>.

Calculations to co-design a process to separate and convert nitrate (contaminant) into ammonia (commodity) ([PDF](#))

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### Notes

The authors declare no competing financial interest.

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