

# Nanopatterning of Cu-Ligated Mercaptoalkanoic Acid Multilayers on Si Substrates via Atomic Force Lithography

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**ABSTRACT**

Chemical self-assembly has garnered tremendous interest as a tool for generating nanometer-scale structures and devices. Organosilane self-assembled monolayers (SAMs) are of particular interest due to their ability to assemble on a wide range of substrates with varied chemical functionalities. Nanoshaving, an atomic force lithographic technique, has been demonstrated as a method to generate nanopatterns of organosilane SAMs. However, this method requires extremely high force setpoints, which rapidly dulls atomic force microscopy tips and degrades the resolution of the resulting nanopattern. In this work, we utilize Cu-ligated mercaptohexadecanoic acid (MHDA) multilayers to circumvent this limitation. Initially, a 10-undecenyltrichlorosilane (UTS) SAM is assembled onto a Si substrate, and the terminal olefin groups of the UTS SAM are oxidized to carboxyl groups. Subsequently, a Cu-ligated MHDA multilayer is assembled via the sequential deposition of  $\text{Cu}^{2+}$  ions and MHDA molecules. The interface between the oxidized UTS SAM and Cu-ligated MHDA multilayer serves as a natural low force breakpoint for nanoshaving. We demonstrate that the resulting nanopatterns can function as a chemical resist to fabricate metal nanostructures.

## INTRODUCTION

Organosilane self-assembled monolayers (SAMs) have been employed as versatile molecular architectures for electronic, optical, and sensing platforms.<sup>1-4</sup> Interest in these SAMs stems from the broad range of chemical functionalities and the ability to assemble them on various substrates including semiconductor oxides, metal oxides, glass, mica, and quartz.<sup>5-12</sup> A number of strategies have been devised to pattern organosilane SAMs including photolithography, electron-beam lithography, contact-printing lithography, particle lithography, and scanning probe lithography.<sup>13-23</sup>

Nanoshaving, a type of scanning probe lithography, generates chemical patterns by moving an atomic force microscopy (AFM) tip in a predetermined track at a high force setpoint to induce desorption within a chemical film.<sup>24-25</sup> This *in-situ* technique enables real-time characterization (at lower force setpoints) in order to locate an appropriate region for patterning. Once a patterning step is completed, the resulting chemical structure can be characterized before moving on to the next patterning step. While nanoshaving is a serial technique, it has the potential be combined with parallel patterning techniques such as photolithography. In such a hybrid approach, larger wafer-scale features could be patterned with photolithography, and, subsequently, nanoscale features could be defined via nanoshaving with nanoscale alignment to the large-scale features.

One of the challenges of nanoshaving organosilane SAMs is that the force setpoints required for tip-induced desorption are very large ( $\sim\mu\text{N}$ ) as a result of breaking the Si-O bonds at the organosilane-oxide interface.<sup>26-28</sup> A consequence of these large forces is that AFM tips rapidly

dull, which degrades the patterning and imaging resolution. This can also lead to incomplete desorption of the organosilane SAM.

In this report, we explore the use of Cu-ligated MHDA multilayers to circumvent the limitations of nanoshaving organosilane SAMs. These multilayers are assembled by depositing sequential alternating layers of MHDA molecules and cupric ions ( $\text{Cu}^{2+}$ ) across the sample.<sup>29-33</sup> Cu-ligated MHDA multilayers have previously been used as "molecular rulers" to build up precise nanoscale lithographic resists that can define spaces between metal features.<sup>34</sup> Cu-ligated MHDA multilayers can be patterned easily by nanoshaving because they require relatively low force setpoints ( $\sim 40$  nN).<sup>30</sup> However, these Cu-ligated MHDA multilayers are usually only assembled on Au substrates.<sup>29, 31-32, 35</sup> We extend this approach to other substrates by depositing a 10-undecenyltrichlorosilane (UTS) SAM and oxidizing the terminal olefin groups to carboxyl functionalities ( $\text{UTS}_{\text{ox}}$ ). The carboxyl groups enable the Cu-ligated MHDA multilayer to be assembled onto the preexisting organosilane SAM. The interface between the  $\text{UTS}_{\text{ox}}$  SAM and the Cu-ligated MHDA multilayer provides a breakpoint for nanoshaving at low force setpoints. This enables the use of nanoshaving to create chemical patterns on a wide range of substrates that can then serve as lithographic resists for metal deposition.

## EXPERIMENTAL

### Materials and Reagents

Boron-doped, polished Si(111) substrates were purchased from Ted Pella (Redding, CA). These substrates were precut to lateral dimensions of 10 mm  $\times$  10 mm. Toluene (ACS Grade), bicyclohexyl (>99.0%), hydrogen peroxide (30% aqueous solution), sulfuric acid (ACS Grade),

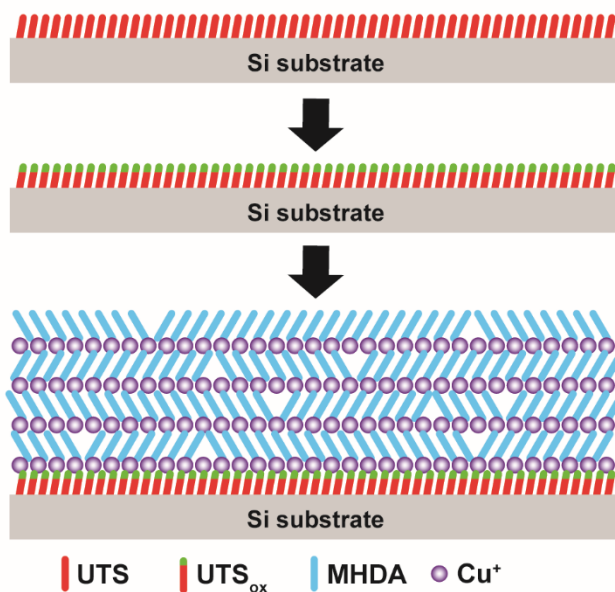
ammonium hydroxide (ACS Grade), sodium periodate (99%), potassium carbonate (anhydrous, ACS Grade), and potassium permanganate (99+%) were purchased from VWR International (Randor, PA). 16-mercaptohexadecanoic acid (MHDA, 90%) and copper (II) perchlorate hexahydrate ( $\text{Cu}(\text{ClO}_4)_2 \cdot 6\text{H}_2\text{O}$ , 98%) were purchased from Sigma Aldrich (St. Louis, MO). 10-undecenyltrichlorosilane (UTS) was purchased from Gelest (Morrisville, PA). Absolute ethanol was purchased from Pharmco-Aaper (Bookfield, CT). Au (99.999%) and Cr (99.95%) pellets were purchased from Kurt J. Lesker Company (Pittsburg, PA). ACT-935 was purchased from Air Products (Allentown, PA). All reagents were used as received. Water (18 M $\Omega$ ) was generated using a Milli-Q system (Q-GARD 2, Millipore, Billerica, MA). All glassware was cleaned by immersing in piranha solution (3:1 by volume of sulfuric acid/30% hydrogen peroxide) for 1 h, rinsing with copious amounts of 18 M $\Omega$  water, and drying overnight in ambient. *Caution: piranha is a vigorous oxidant and should be used with extreme care!*

### **Preparation of Si Substrates**

Si substrates were cleaned by immersing in piranha solution (3:1 by volume of sulfuric acid/30% hydrogen peroxide) for 1 h, rinsing with copious amounts of 18 M $\Omega$  water, submersing in a base etch solution (5:1:1 by volume of 18 M $\Omega$  water/ammonium hydroxide/30% hydrogen peroxide) with heating in an oven at 75°C for 1 h, rinsing with copious amounts of 18 M $\Omega$  water, immersing in piranha solution (3:1 by volume of sulfuric acid/30% hydrogen peroxide) for 1 h, and finally rinsing with copious amounts of 18 M $\Omega$  water. The Si substrates were stored in 18 M $\Omega$  water prior to use for at most 48 hours. The Si substrates were dried under a stream of N<sub>2</sub> prior to use in multilayer assembly.

**Preparation Cu-Ligated MHDA Multilayers on Si Substrates**

Cu-ligated MHDA multilayers on Si substrates were fabricated using the strategy depicted in Figure 1. UTS monolayers were prepared by immersing Si substrates into 5 mM bicyclohexyl solutions of UTS overnight (18-24 h). The Si substrates were then rinsed with toluene, dried under stream of N<sub>2</sub>, rinsed with ethanol, and dried again under a stream of N<sub>2</sub>. Subsequently, the terminal olefin groups of the UTS molecules were oxidized to carboxyl groups using previously described methods.<sup>9, 22</sup> Briefly, 1 mL aliquots of stock solutions of KMnO<sub>4</sub> (5 mM), KIO<sub>4</sub> (200 mM), and K<sub>2</sub>CO<sub>3</sub> (20 mM) were mixed with 7 mL of 18 MΩ water. The Si substrates with the UTS monolayers were immersed into these freshly-prepared aqueous solutions overnight (18-24 h). The Si substrates were sequentially rinsed with copious amounts of 18 MΩ water, 0.3 M NaHSO<sub>3</sub>, 18 MΩ water, 0.1 N HCl, 18 MΩ water, and ethanol and then dried under a stream of N<sub>2</sub>. To assemble the Cu-ligated MHDA multilayers, the Si substrates were immersed into 0.1 mM Cu(ClO<sub>4</sub>)<sub>2</sub>·6H<sub>2</sub>O ethanolic solutions for 3 min, rinsed with ethanol, immersed into 0.1 mM MHDA ethanolic solutions for 10 min, and rinsed with ethanol. This sequence of immersion into ethanolic solutions of Cu(ClO<sub>4</sub>)<sub>2</sub>·6H<sub>2</sub>O and MHDA was repeated until the number of desired layers was achieved using a custom-built sample dipper based on an OpenBuilds ACRO positioning system (Monroeville, NJ). To deposit metal onto the Cu-ligated MHDA multilayers, the Si substrates were placed into a custom-built thermal deposition system. After reaching a pressure of <10<sup>-6</sup> Torr, 3 nm of Cr was deposited at a rate of 0.2 Å/s as an adhesion layer, followed by the deposition of 10 nm of Au at a rate of 1.2 Å/s. To remove the Cu-ligated MHDA multilayers, the Si substrates were soaked in ACT-935 at 75 °C for 1 h followed by sonication for 5 min. The substrates were then rinsed in ethanol and dried under a stream of N<sub>2</sub>.



**Figure 1.** Key steps for the assembly of Cu-ligated MHDA multilayer on Si substrates. A UTS SAM is fabricated on a Si substrate via immersion into a 5 mM bicyclohexyl solution of UTS overnight. The terminal olefin groups of the UTS molecule are oxidized to carboxyl groups via immersion into a  $\text{KMnO}_4$ ,  $\text{KIO}_4$ , and  $\text{K}_2\text{CO}_3$  solution overnight. The Cu-ligated MHDA multilayer is assembled via sequential immersion into 0.1 mM  $\text{Cu}(\text{ClO}_4)_2 \cdot 6\text{H}_2\text{O}$  ethanolic solutions for 3 min and into 0.1 mM MHDA ethanolic solutions for 10 min until the number of desired layers is achieved.

### Atomic Force Microscopy

Contact-mode AFM images were acquired using an Agilent 5420 Scanning Probe Microscope with sharpened  $\text{Si}_3\text{N}_4$  cantilevers (DNP-S, Bruker AFM Probes, Santa Barbara, CA) with nominal force constants of 0.35 N/m. Force constants for individual cantilevers were measured via the thermal noise method and ranged from 0.25 N/m to 0.50 N/m.<sup>36</sup> The  $\text{Si}_3\text{N}_4$  cantilevers were cleaned using a UV ozone cleaner (Novascan, PSDP-UVT, Ames, IA) for 20 min to remove

surface contaminants.<sup>37</sup> Imaging force setpoints at or below 1 nN were utilized to minimize damage to and disruption of the UTS monolayers and Cu-ligated MHDA multilayers, and scan rates were set to 1 Hz to maximize topographic tracking. All AFM images were acquired at 256 points per line. Image processing and analysis of the AFM images were performed using Gwyddion (version 2.54, "A Small Step"), which is an open-source software freely available on the internet and supported by the Czech Metrology Institute.<sup>38</sup>

### Nanoshaving

Nanoshaving is an *in-situ* AFM-based lithographic technique developed by Liu and coworkers to expose underlying regions within chemical films.<sup>24-25</sup> Chemical patterns are generated by moving an AFM tip in predetermined track at a high force setpoint (30-1000 nN) to induce desorption within a chemical film. In a typical nanoshaving experiment for this study, a Si substrate with a Cu-ligated MHDA multilayer assembled on a preexisting UTS<sub>ox</sub> SAM was imaged at low force setpoint (~1 nN) under ethanol to characterize the substrate and to locate an appropriate region for patterning. Using a high force setpoint (30-100 nN, depending on the sharpness of the AFM tip), the oxidized UTS (UTS<sub>ox</sub>) monolayer was exposed due to the tip-induced desorption of the Cu-ligated MHDA multilayer. Subsequently, the patterned region was imaged at a low force setpoint (~1 nN) to characterize the resulting chemical patterning. The force setpoints for imaging and nanoshaving were quantified by using force-distance curves before each imaging and nanoshaving step. The force setpoints for nanoshaving were determined by systematically increasing the force setpoint until selective desorption of the Cu-ligated MHDA multilayer was observed.<sup>39-40</sup> All nanoshaved regions were generated at 512



points per line and under absolute ethanol to minimize surface contamination and to promote nanoshaving.

### **Determining RMS Roughnesses and Apparent Heights of UTS Monolayers, UTS<sub>ox</sub> Monolayers, and Cu-Ligated MHDA Multilayers.**

The RMS roughnesses for the UTS monolayers, UTS<sub>ox</sub> monolayers, and Cu-ligated MHDA multilayers were calculated using a set of at least four  $2\ \mu\text{m} \times 2\ \mu\text{m}$  AFM images for each type of chemical film. The apparent heights for the nanoshaved regions were determined from  $100\ \text{nm} \times 100\ \text{nm}$  squares in at least four locations, and the apparent heights for the Cu-ligated MHDA multilayer were determined from  $500\ \text{nm} \times 500\ \text{nm}$  squares in at least four locations adjacent to the nanoshaved regions.

### **Spectroscopic Ellipsometry**

Spectroscopic ellipsometry measurements were acquired using a rotating compensator spectroscopic ellipsometer (Alpha-SE, J.A. Woollam Inc.) where 180 wavelengths between 380 - 900 nm were measured at a fixed  $70^\circ$  angle of incidence. The thicknesses of the SiO<sub>2</sub> layer on the Si substrate, the UTS monolayers, the UTS<sub>ox</sub> monolayers, and the Cu-ligated MHDA multilayers were calculated using the CompleteEASE software package. The "Si with Native Oxide" model was used to determine the thickness of the SiO<sub>2</sub> layer on the Si substrate, and a "Cauchy" model was used to determine the thickness for the UTS monolayers, UTS<sub>ox</sub> monolayers, and Cu-ligated MHDA multilayers using a refractive index value of  $n = 1.5$ .<sup>29, 31, 33,</sup>

<sup>41</sup> Measurements were collected on multiple regions across multiple Si substrates, UTS

monolayers, UTS<sub>ox</sub> monolayers, and Cu-ligated MHDA multilayers. The average and standard deviation (average  $\pm$  standard deviation) of the resulting calculated thicknesses were determined.

### Scanning Electron Microscopy

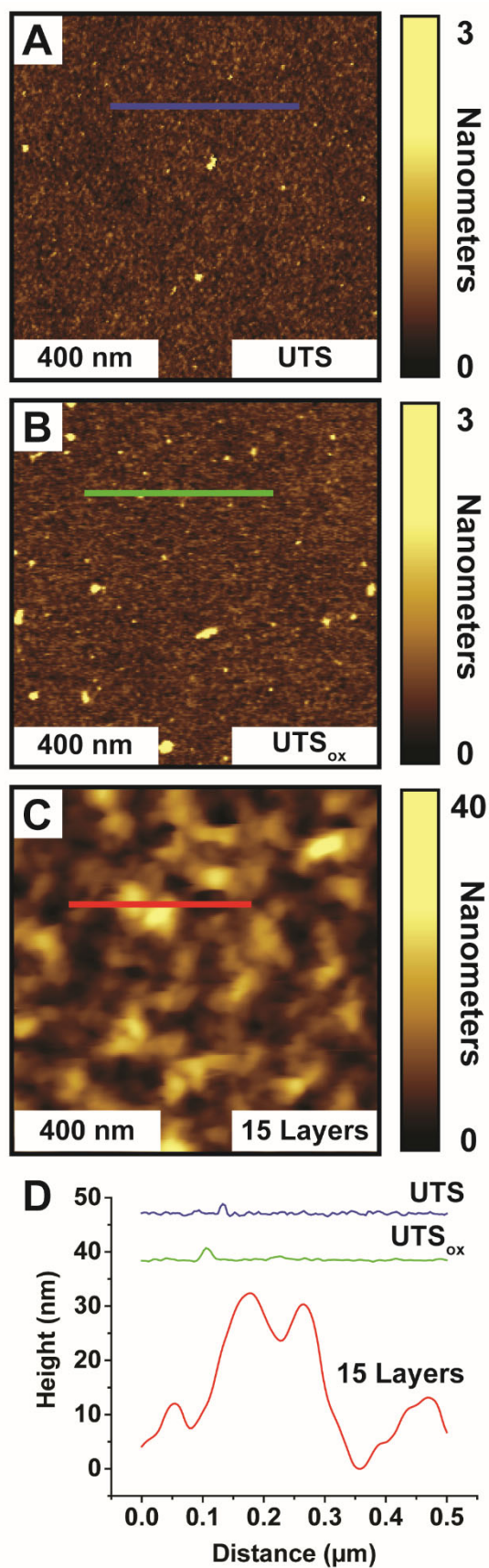
Scanning electron microscope (SEM) images of the molecular-ruler samples were acquired using a TESCAN MIRA field-emission SEM. Images were taken at an accelerating voltage of 10.0 kV using the in-lens secondary electron detector at a working distance of approximately 5 mm.

## RESULTS AND DISCUSSION

### Cu-ligated MHDA Multilayer Growth on Si Substrates

Cu-ligated MHDA multilayers are commonly utilized to build up precise nanoscale lithographic resists to create tailored nanogaps. However, these Cu-ligated MHDA multilayers are typically assembled on Au substrates due to the selectivity of Au-thiol chemistry. In the present study, we demonstrate the growth of Cu-ligated MHDA multilayers on Si substrates. The morphology and structure of UTS monolayers, UTS<sub>ox</sub> monolayers, and 15-layer Cu-ligated MHDA multilayers on Si substrates were investigated using contact-mode AFM and spectroscopic ellipsometry. Figure 2A shows a representative AFM topographic image of a  $1\ \mu\text{m} \times 1\ \mu\text{m}$  region of a UTS monolayer fabricated from a 5 mM bicyclohexyl solution of UTS, and Figure 2D shows a cursor profile across the UTS monolayer as indicated by the blue line in Figure 2A. The surface morphology and RMS roughness ( $0.2 \pm 0.1\ \text{nm}$ ) of the SAM are consistent with densely-packed UTS SAMs, which is unsurprising given that similar deposition conditions have been previously shown to produce densely packed UTS monolayers.<sup>9, 12, 42-43</sup> Isolated protruding features are observed across the surface ranging in height from 1 nm to 5 nm. These features are consistent

with nonspecific absorption during the fabrication process. Figure 2B shows a representative AFM topographic image of a  $1\ \mu\text{m} \times 1\ \mu\text{m}$  region of a  $\text{UTS}_{\text{ox}}$  monolayer fabricated by oxidizing the terminal olefin groups of a preexisting UTS SAM, and Figure 2D shows a cursor profile across the  $\text{UTS}_{\text{ox}}$  monolayer as indicated by the green line in Figure 2B. Overall, the surface morphology and RMS roughness ( $0.5 \pm 0.2\ \text{nm}$ ) are consistent with a densely-packed UTS SAM. Protruding features are observed on the  $\text{UTS}_{\text{ox}}$  SAMs with heights typically ranging from 1 nm to 8 nm, and in some instances features as tall as 15 nm are observed. An increase in the number, density, and size of isolated, protruding features is observed when compared to the UTS SAMs. This increase is attributed to an increase in nonspecific absorption due to the terminal carboxyl groups. It is important to note that there are variations in the number, density, and size of these protruding features from sample to sample. The thicknesses of the UTS SAMs ( $1.7 \pm 0.1\ \text{nm}$ ) and  $\text{UTS}_{\text{ox}}$  SAMs ( $1.7 \pm 0.1\ \text{nm}$ ) measured via spectroscopic ellipsometry are in agreement with the thickness of densely-packed UTS SAMs and indicate that organosilane SAMs remain after the oxidation of terminal olefin groups to carboxyl groups.

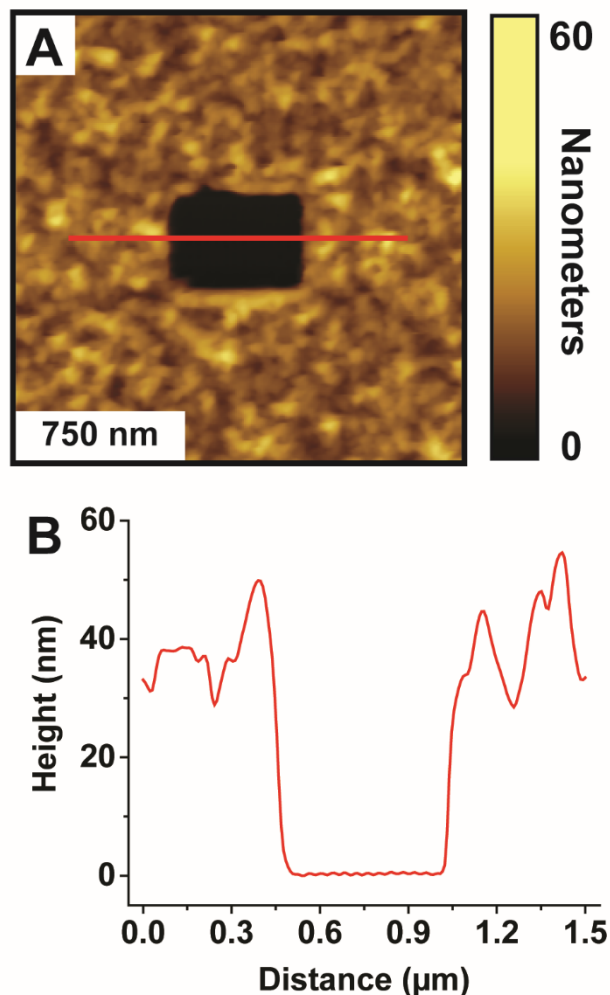


**Figure 2.** Comparison of the morphology and local structure of a UTS monolayer, UTS<sub>ox</sub> monolayer, and 15-layer Cu-ligated Multilayer. Representative AFM images of (A) a UTS monolayer, (B) a UTS<sub>ox</sub> monolayer, and (C) a 15-layer Cu-ligated MHDA multilayer fabricated on Si substrates. (D) Corresponding cursor profiles across the substrates as indicated in the AFM images. All AFM images were acquired under ambient conditions in contact mode with force setpoints of less than 1 nN.

Figure 2C displays a representative AFM topographic image of a  $1\ \mu\text{m} \times 1\ \mu\text{m}$  region of 15-layer Cu-ligated MHDA multilayer assembled onto a preexisting UTS<sub>ox</sub> SAM, and Figure 2D shows a cursor profile across the multilayer as indicated by the red line in Figure 2C. The surface morphology, consisting of protruding and depressed regions across the surface, and a RMS roughness of  $7.3 \pm 0.4\ \text{nm}$  are in stark contrast to the relatively smooth morphology of the UTS and UTS<sub>ox</sub> monolayers. The thickness of the 15-layer Cu-ligated MHDA multilayer assembled onto of a preexisting UTS<sub>ox</sub> SAM measured via spectroscopic ellipsometry is  $37.4 \pm 0.5\ \text{nm}$ . It is important to note that this thickness represents both the preexisting UTS<sub>ox</sub> SAM and the 15-layer Cu-ligated MHDA SAM. Using  $1.7\ \text{nm}$  as the thickness of the preexisting UTS<sub>ox</sub> SAM, the thickness of the 15-layer Cu-ligated MHDA multilayer measures  $35.7\ \text{nm}$ . This multilayer thickness equates to  $2.4\ \text{nm}$  per iteration of  $\text{Cu}(\text{ClO}_4)_2 \cdot 6\text{H}_2\text{O}$  and MHDA, which is in agreement with Cu-ligated MHDA multilayers assembled onto Au substrates.<sup>29-30, 33, 41, 44</sup> If UTS SAMs are subjected to iterative depositions of  $\text{Cu}(\text{ClO}_4)_2 \cdot 6\text{H}_2\text{O}$  and MHDA, multilayer growth is not observed (data not shown), indicating that the oxidation of the UTS monolayer is critical to the assembly of Cu-ligated MHDA multilayers.

**Nanoshaving of Cu-ligated MHDA Multilayers on Si Substrates**

Figure 3A shows a representative AFM topographic image of a  $1\ \mu\text{m} \times 1\ \mu\text{m}$  region of a 15-layer Cu-ligated MHDA multilayer assembled on a preexisting UTS<sub>ox</sub> SAM where nanoshaving has been performed; Figure 3B shows a cursor profile across the Cu-ligated MHDA multilayer and the nanoshaved regions as indicated by the red line in Figure 3A. Both imaging and nanoshaving were performed under ethanol. The depressed  $400\ \text{nm} \times 600\ \text{nm}$  rectangle corresponds to the nanoshaved region generated at a force setpoint of 80 nN. The morphology and features of the surrounding 15-layer Cu-ligated MHDA multilayer have been described above. The smooth morphology and RMS roughness of  $0.3 \pm 0.1\ \text{nm}$  of the nanoshaved region indicate that the 15-layer Cu-ligated MHDA multilayer has been removed exposing the underlying UTS<sub>ox</sub> monolayer. At a force setpoint of 80 nN, there is sufficient force to remove the Cu-ligated MHDA multilayer but insufficient force to remove the preexisting UTS<sub>ox</sub> SAM. To remove organosilane SAMs, force setpoints on the order of  $\mu\text{N}$  are required.<sup>26-28</sup> The nanoshaved region appears  $32.9 \pm 1.9\ \text{nm}$  lower than the 15-layer Cu-ligated MHDA multilayer. This depth is consistent with the spectroscopic ellipsometry measurements of 15-layer Cu-ligated MHDA multilayers assembled on preexisting UTS<sub>ox</sub> SAMs as described above.



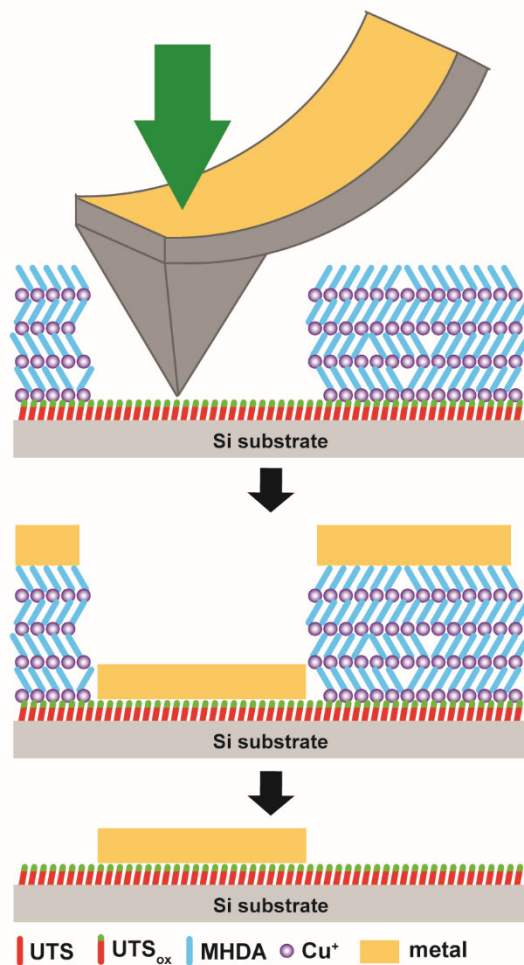
**Figure 3.** Morphology and local structure of a nanoshaved region of a 15-layer Cu-ligated multilayer. (A) A representative AFM image of a 15-layer Cu-ligated MHDA multilayer fabricated on a Si substrate with a nanoshaved region. (B) Corresponding cursor profiles across the preexisting multilayer and nanoshaved region indicated in the AFM image. The AFM image was acquired under ethanol in contact mode with a force setpoint of 1 nN.

### Metal Nanopatterns Via Nanoshaving Cu-Ligated MHDA Multilayers on Si Substrates

To demonstrate the utility of Cu-ligated MHDA multilayers assembled on Si substrates, metal nanopatterns were generated using nanoshaving. Figure 4 shows the general approach. A Cu-

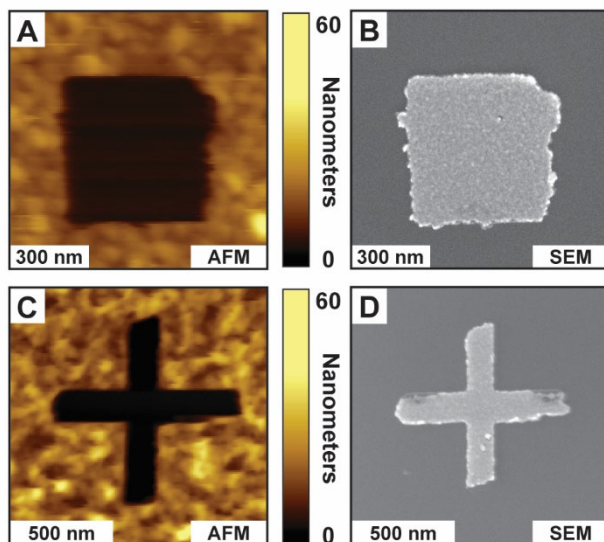
ligated MHDA multilayer assembled on a Si substrate is imaged at a low force setpoint ( $\sim 1$  nN) under ethanol to characterize the substrate and to locate an appropriate location for patterning. Using a high force setpoint (30-100 nN, depending on the sharpness of the AFM tip), the underlying preexisting UTS<sub>ox</sub> SAM is exposed due to the tip-induced desorption of the Cu-ligated MHDA multilayer. Subsequently, the pattern region is imaged at a low force setpoint ( $\sim 1$  nN) to characterize the resulting chemical pattern. The substrate is removed from the liquid cell and placed into a thermal deposition system where metal is deposited across the entire substrate including the exposed UTS<sub>ox</sub> region and the Cu-ligated MHDA multilayer regions. After metal deposition, a chemical lift-off removes the labile Cu-ligated MHDA multilayer, thus removing the metal masked by the Cu-ligated MHDA multilayer, yielding metal nanopatterns. The size and shape of the metal nanopatterns is defined by nanoshaving.





**Figure 4.** Key steps for the fabrication of metal nanopatterns on Si substrates via nanoshaving. Once a location for patterning is determined, to expose the preexisting UTS<sub>ox</sub> SAM and to remove the Cu-ligated MHDA multilayer, a high force setpoint (30-100 nN) is applied during nanoshaving. After nanoshaving, metal is deposited across the entire substrate. Upon removal of the Cu-ligated multilayer and the metal on top of the multilayer via a chemical lift-off, a metal nanopattern is generated with the features of the nanoshaved region.

Figure 5A shows a representative AFM topographic image of a  $1\ \mu\text{m} \times 1\ \mu\text{m}$  region of a 15-layer Cu-ligated MHDA multilayer assembled on a preexisting UTS<sub>ox</sub> SAM where nanoshaving has been performed. The depressed  $550\ \text{nm} \times 550\ \text{nm}$  square corresponds to the nanoshaved region generated at a force setpoint of 80 nN. Figure 5B shows a representative SEM image of the same region in Figure 5A after metal deposition and chemical liftoff. The higher-intensity regions correspond to the Au nanopattern, and the lower-intensity regions correspond to the Si substrate with the UTS<sub>ox</sub> SAM. The features of the Au nanopattern are consistent with features of the nanoshaved region illustrating that the features created via nanoshaving can be translated to Au nanopatterns. Further, this demonstrates that Cu-ligated MHDA multilayers assembled onto preexisting UTS<sub>ox</sub> monolayers can be used as molecular resists in a similar manner as Cu-ligated MHDA multilayers assembled onto Au substrates. To demonstrate the versatility of this approach, a more complex nanopattern was generated. Figure 5C shows a AFM topographic image of a  $1.3\ \mu\text{m} \times 1.3\ \mu\text{m}$  region of a 15-layer Cu-ligated MHDA multilayer assembled on a preexisting UTS<sub>ox</sub> SAM where nanoshaving has been performed. The depressed  $900\ \text{nm} \times 900\ \text{nm}$  cross corresponds to the nanoshaved region generated at a force setpoint of 90 nN. Figure 5D shows a SEM image of the same region in Figure 5C after metal deposition and chemical-liftoff. Although there are a few defects in the Au nanopattern, the overall shape and complex features are translated from the nanoshaved pattern to the Au nanopattern.



**Figure 5.** Comparison of nanoshaved regions and the resulting metal nanostructures. (A) A representative AFM image of a 15-layer Cu-ligated MHDA multilayer fabricated on a Si substrate with a nanoshaved square, and (B) corresponding SEM image of the resulting Au nanopattern. (C) A representative AFM image of a 15-layer Cu-ligated MHDA multilayer fabricated on a Si substrate with a nanoshaved cross, and (D) corresponding SEM image of the resulting Au nanopattern. The AFM images were acquired under ethanol in contact mode with force setpoints of less than 1 nN. The Au nanopatterns are 10 nm thick.

## CONCLUSION

To overcome the challenges of nanoshaving organosilane SAMs, we have developed a process to assemble and pattern Cu-ligated MHDA multilayers on top of preexisting organosilane SAMs. Typically, Cu-ligated MHDA multilayers selectively assemble on Au substrates, relying on the Au- chemistries. However, by oxidizing the terminal olefin groups of a UTS SAM to carboxyl groups, Cu-ligated MHDA multilayers can be assembled onto organosilane SAMs, enabling multilayer growth on a wide variety of substrates. The interface between the UTS<sub>ox</sub> SAM and

the Cu-ligated MHDA multilayer provides a natural low force breakpoint for nanoshaving. The resulting patterns can function as chemical resists for defining metal nanostructures. Compared to electron-beam lithography, this process enables the local area to be imaged before and in between patterning steps without affecting the chemical resist. This can be advantageous for achieving precise alignment between larger wafer-scale structures patterned by photolithography and smaller nanoscale features.

Such nanostructures have potential applications in nanoelectronics, molecular-scale junctions, and electrochemical sensors. In future work, we intend to explore the underlying mechanisms of Cu-ligated MHDA multilayer assembly on Si substrates and compare them to the assembly of Cu-ligated MHDA multilayers on Au substrates. Additionally, we plan to apply this strategy to other potential metal/ligand combinations.

## ACKNOWLEDGEMENTS

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