

# Atomic Layers of B2 CuPd on Cu Nanocubes as Catalysts for Selective Hydrogenation

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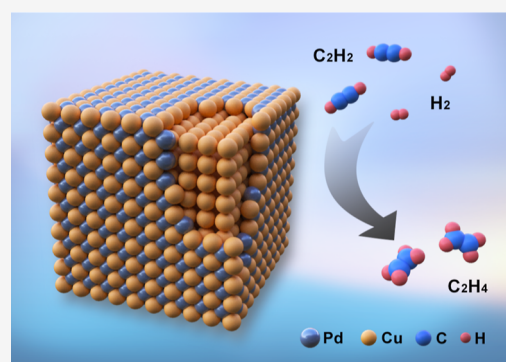


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**ABSTRACT:** The search for highly active and selective catalysts with high precious metal atom utilization efficiency has attracted increasing interest in both the fundamental synthesis of materials and important industrial reactions. Here, we report the synthesis of Pd–Cu nanocubes with a Cu core and an ordered B2 intermetallic CuPd shell with controllable atomic layers on the surface (denoted as Cu/B2 CuPd), which can efficiently and robustly catalyze the selective hydrogenation of acetylene ( $C_2H_2$ ) to ethylene ( $C_2H_4$ ) under mild conditions. The optimized Cu/B2 CuPd with a Pd loading of 9.5 at. % exhibited outstanding performance in the  $C_2H_2$  semi-hydrogenation with 100%  $C_2H_2$  conversion and 95.2%  $C_2H_4$  selectivity at 90 °C. We attributed this outstanding performance to the core/shell structure with a high surface density of active Pd sites isolated by Cu in the B2 intermetallic matrix, representing a structural motif of single-atom alloys (SAAs) on the surface. The combined experimental and computational studies further revealed that the electronic states of Pd and Cu are modulated by SAAs from the synergistic effect between Pd and Cu, leading to enhanced performance compared with pristine Pd and Cu catalysts. This study provides a new synthetic methodology for making single-atom catalysts with high precious metal atom utilization efficiency, enabling simultaneous tuning of both geometric and electronic structures of Pd active sites for enhanced catalysis.



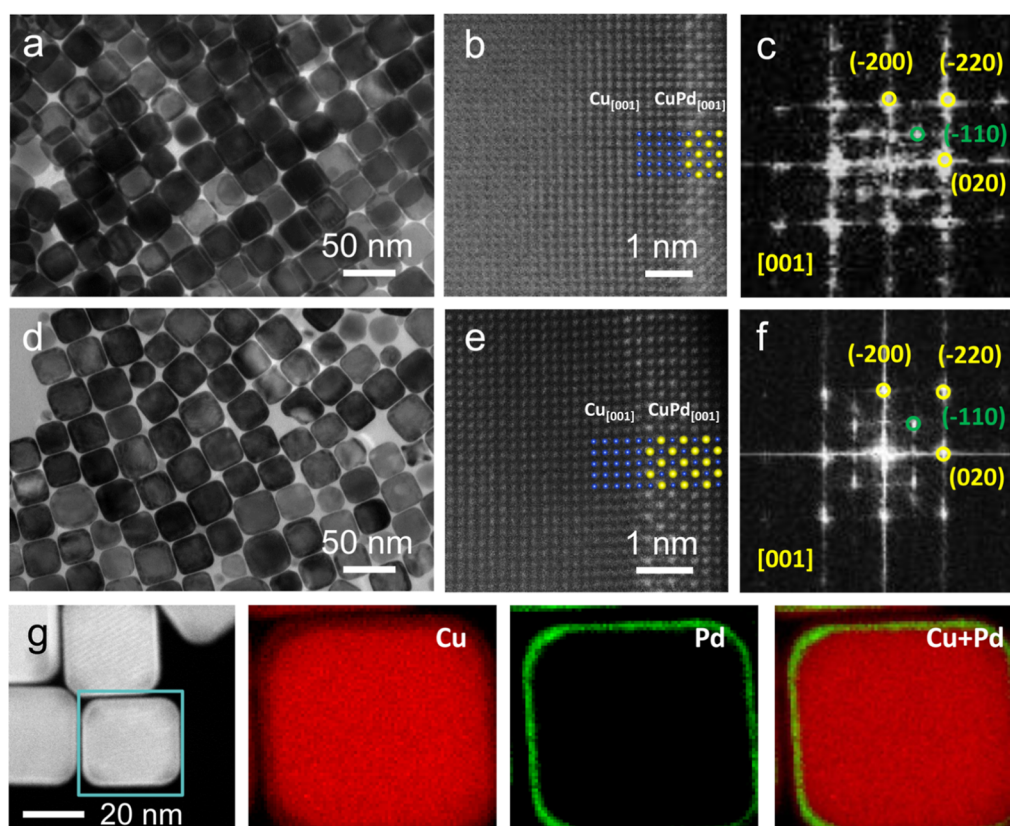
## INTRODUCTION

Precious metal nanoparticles (NPs) like palladium (Pd) and platinum (Pt) play an essential role in many chemical catalytic reactions due to their unique chemical and physical properties.<sup>1–4</sup> Despite the merits, these precious metal NPs are not cost-effective nor optimized in selectivity toward desired products. For example, semi-hydrogenation of acetylene ( $C_2H_2$ ) toward ethylene ( $C_2H_4$ ) is an important industrial reaction because even a trace amount of  $C_2H_2$  (~1%) contained in the  $C_2H_4$  stream from cracking of naphtha is poisonous to the downstream polymerization catalysts.<sup>5–7</sup> Consequently,  $C_2H_2$  in the stream of  $C_2H_4$  must be reduced to less than 5 ppm and an economic strategy is semi-hydrogenation of  $C_2H_2$  to  $C_2H_4$ .<sup>7,8</sup> Pd NPs exhibit promising conversion of  $C_2H_2$  in this reaction but suffer from limited selectivity, generating undesired ethane ( $C_2H_6$ ) due to strong adsorption of  $C_2H_4$  at contiguous Pd sites.<sup>9,10</sup> To date, three main strategies have been developed to improve the atom efficiency and the selectivity of Pd: (1) alloying Pd with a nonprecious 3d-transition metal, which however shifts down the d-band of Pd, leading to weakened adsorption of  $C_2H_4$  to improve selectivity at a cost of conversion;<sup>11–13</sup> (2) constructing a porous metal-oxide coating on Pd to eliminate the formation of bulk Pd-hydrides;<sup>14–16</sup> and (3) diluting the

continuous Pd ensembles till the limit of the single-atom regime to passivate some active sites for over-hydrogenation.<sup>11,17,18</sup> Among those three strategies, the single-atom catalysts (SACs) demonstrate the highest precious-metal atom utilization efficiency.<sup>19–21</sup> Nevertheless, it is still a challenge to develop highly active and selective catalysts with low loading but ultra-high surface density of isolated Pd atoms on the surface.

To date, the majority of SACs reported are single atoms anchored to a solid support (e.g., metal oxides and carbon materials).<sup>7,9</sup> However, they suffer from a lack of control over the single-atom loading and potential aggregation under high-temperature reactive conditions.<sup>10,22,23</sup> Recently, a new system of single-atom alloys (SAAs) in which precious metal single atoms are embedded into a relatively inert host metal, has been reported.<sup>24,25</sup> Due to the metallic bonding between single atoms and the host metal, SAAs could exhibit higher stability

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**Figure 1.** (a) TEM image of Cu/B2 CuPd-1 nanocubes. (b) Atomic-resolution HAADF-STEM image of a Cu/B2 CuPd-1 nanocube, and (c) corresponding FFT pattern of the CuPd shell. (d) TEM image of Cu/B2 CuPd-2 nanocubes. (e) Atomic-resolution HAADF-STEM image of a Cu/B2 CuPd-2 nanocube, and (f) corresponding FFT pattern of the CuPd shell. (g) STEM-EDX elemental mapping and the corresponding HAADF image of a Cu/B2 CuPd-2 nanocube.

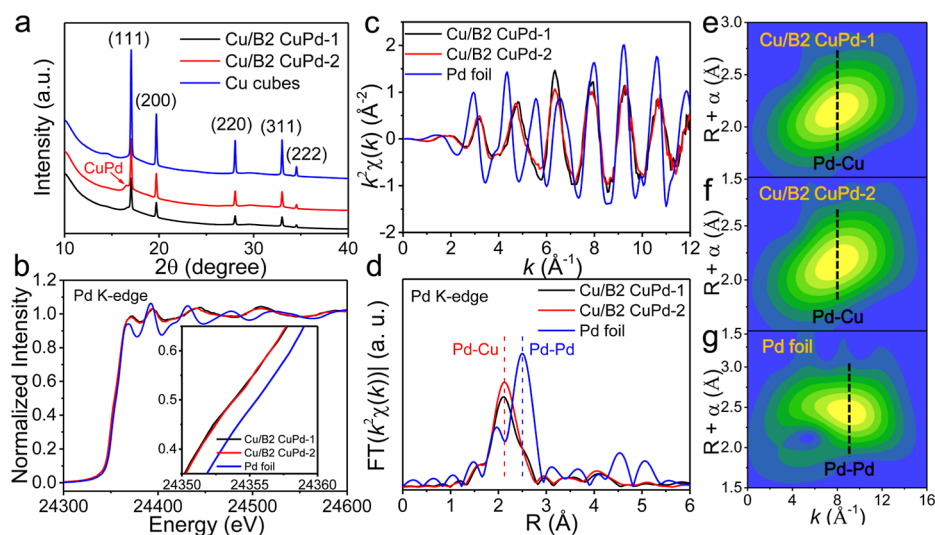
than SACs anchored on supports.<sup>26,27</sup> More importantly, benefitting from the free-atom-like d-states, SAAs have been proved in theory to have the potential to break the linear scaling relations inherent to metal catalysts and improve the selectivity toward desired products.<sup>28,29</sup> Nevertheless, the synthesis of SAAs is mostly developed under ultrahigh-vacuum conditions<sup>17,27,30</sup> with only a few discrete examples of Pd-based SAA particle catalysts, *e.g.*, PdAg<sup>31</sup> and PdCu.<sup>27,32</sup> The development of well-defined, monodisperse SAA nanocrystals (NCs) is still in its infancy. We recently developed a strategy for controlled synthesis of Cu–Au SAA NCs with tunable single-site density.<sup>33</sup> Specifically, we employed an ordered intermetallic structure of tetragonal *P4/mmm* CuAu in which the Au atoms are isolated by the host metal Cu, representing a structural motif with the ultra-high density of single-atom sites.

Herein, we synthesized cubic core/shell NCs with a Cu core and an ordered intermetallic B2 CuPd shell (denoted as Cu/B2 CuPd) with controllable atomic layers (4 and 7 atomic layers). The ordered intermetallic layers of B2 CuPd can be considered as single-site Pd atoms isolated by 8 Cu atoms, representing the high density of single-atom Pd alloyed into a Cu matrix. With precious metal components present only in a few atomic layers on the surface and in the single-site state, this unique system inherits the merits of maximizing atom efficiency and selective stabilization of key reaction adsorbates. As a proof-of-concept, we further investigated the catalytic performance of Cu/B2 CuPd in the hydrogenation of C<sub>2</sub>H<sub>2</sub> as a model reaction for more complex hydrogenation reactions. At 90 °C, the Cu/B2 CuPd with a relatively low Pd ratio (5.3

at. % Pd, denoted as Cu/B2 CuPd-1) exhibited 40% conversion of C<sub>2</sub>H<sub>2</sub> and 99.2% C<sub>2</sub>H<sub>4</sub> selectivity at 50 scmm of 0.5% C<sub>2</sub>H<sub>2</sub> and 3% H<sub>2</sub> in Ar. In addition, the activity and selectivity can be tuned by adjusting the ratio of Pd in Cu/B2 CuPd. With a higher Pd ratio of 9.5 at. %, the Cu/B2 CuPd-2 readily achieved 100% C<sub>2</sub>H<sub>2</sub> elimination with a 95.2% C<sub>2</sub>H<sub>4</sub> selectivity under the same conditions. We found that increased Pd loading can significantly enhance the activity of Cu/B2 CuPd while still maintaining the C<sub>2</sub>H<sub>4</sub> selectivity due to the isolated form of Pd sites in the B2 intermetallic CuPd shell.

## RESULTS AND DISCUSSION

We used a seed-mediated approach to precisely deposit intermetallic CuPd on Cu nanocubes according to our modified previous method.<sup>33</sup> First, uniform Cu nanocubes with a size of 40 ± 3 nm were synthesized (Figure S1). A controlled amount of Pd precursor in oleylamine was injected dropwise into the solution, followed by 30 min of incubation (see details in the Supporting Information), to yield 4 and 7 atomic layers of B2 CuPd on Cu in Cu/B2 CuPd-1 and Cu/B2 CuPd-2, respectively. Transmission electron microscopy (TEM) image of the as-synthesized sample reveals uniform cubic morphology with a size of 43 ± 4 nm (Figure 1a). High-angle annular dark-field scanning TEM (HAADF-STEM) was used to characterize and analyze the fine structure of the Cu/B2 CuPd nanocubes. Atomic-resolution STEM image shows the distinct atomic contrast (Z contrast) where Pd (Z = 46) is brighter than Cu (Z = 29), which indicates that the nanocubes have a core/shell structure with epitaxial growth of an ordered



**Figure 2.** (a) Synchrotron XRD patterns of Cu/B2 CuPd nanocubes and Cu nanocubes. (b) Pd K-edge XANES spectra of Cu/B2 CuPd nanocubes and Pd foil reference, with a zoomed view of the Pd K-edge as inset. (c) EXAFS oscillation functions at the Pd K-edge of Cu/B2 CuPd nanocubes and Pd foil reference. (d) EXAFS Fourier transformed  $k^2$ -weighted  $\chi(k)$  function spectra of Cu/B2 CuPd nanocubes and Pd foil reference. (e–g) Pd K-edge WT EXAFS of Cu/B2 CuPd nanocubes and Pd foil reference.

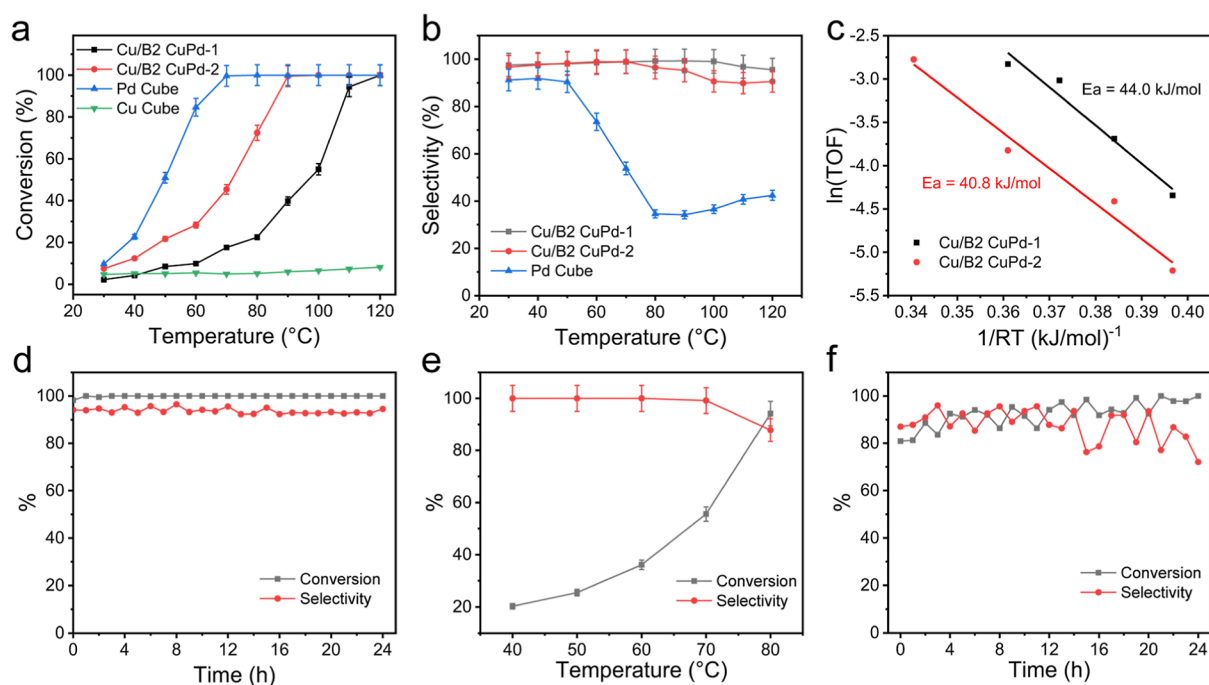
intermetallic CuPd shell on the Cu core (Figure 1b). The atomic ordering in the CuPd nanocube can be directly visualized using  $Z$  contrast in the atomic-resolution HAADF-STEM images (Figures 1b and S2). As shown in Figure S2, the alternating intensity profile in the corresponding HAADF line profile further confirms the Pd/Cu atomic ordering within the CuPd shell. From the atomic-resolution HAADF-STEM image shown in Figure 1b, the number of ordered CuPd atomic layers is estimated to be 4. Moreover, the corresponding Fourier-transform (FFT) pattern of the CuPd shell depicted in Figure 1c shows bright dots that can be assigned to the  $(-110)$ ,  $(-200)$ ,  $(020)$ , and  $(-220)$  planes of ordered CuPd B2 intermetallic phase, respectively.

The amount of Pd precursor plays a vital role in dictating the number of atomic layers in the intermetallic CuPd shell. As demonstrated in Figure 1d,e, Cu/B2 CuPd-2 nanocubes show a similar particle size to the Cu/B2 CuPd-1 nanocubes, while the number of ordered CuPd atomic layers is increased to 7 by adjusting the volume of the Pd precursor solution from 1 to 2 mL (see Supporting Information for details). The B2 intermetallic structure of CuPd shell can be directly observed from the atomic resolution HAADF-STEM image (Figures 1e and S3) and the corresponding FFT pattern of Figure 1e (Figure 1f). Elemental analysis was carried out to gain further insights into the distribution of Pd and Cu in the Cu/B2 CuPd-2 nanocubes. Figure 1g shows a HAADF-STEM image and the corresponding energy-dispersive X-ray spectroscopy (EDX) elemental mapping of a representative nanocube. While Pd and Cu are homogeneously distributed in the shell, only Cu is observed in the core, further confirming the core/shell structure of Cu/B2 CuPd.

Powder X-ray diffraction (XRD) patterns of Cu/B2 CuPd nanocubes demonstrate diffraction peaks that match well with Cu face-centered cubic (*fcc*) phase (Figure S4). Because the ordered intermetallic CuPd shell is only present in a few atomic layers, Panalytical's X-ray diffractometer could not detect the signal of the thin ordered intermetallic shell. Therefore, synchrotron XRD was performed to further characterize the crystal structure of the nanocubes. As shown

in Figure 2a, in addition to those peaks detected in both Cu and Cu/B2 CuPd systems, a peak at  $2\theta = 16.4$  was observed in the synchrotron XRD pattern of Cu/B2 CuPd-2, which can be assigned to the (110) peak of ordered B2 CuPd structure, consistent with our STEM results. The inductively coupled plasma optical emission spectrometry results suggested that the Pd atomic ratio is about 5.3 and 9.5 at. % for Cu/B2 CuPd-1 and Cu/B2 CuPd-2, which is equivalent to the Pd weight ratio of 8.5 and 15.0 wt %, respectively (Table S1).

The electronic interactions between Cu and Pd were investigated *via* X-ray absorption near-edge spectroscopy (XANES) of the Pd K-edge. The XANES spectra show that the absorption edge of the Pd K-edge for Cu/B2 CuPd shifts to the lower energy direction compared with Pd foil (Figure 2b), indicating the existence of charge transfer from Cu to Pd. The extended X-ray absorption fine structure (EXAFS) oscillations of Cu/B2 CuPd nanocubes are significantly different from that of Pd foil, with longer periods and smaller amplitudes (Figure 2c). The longer periods are due to the shorter Pd–Cu distances of Cu/B2 CuPd nanocubes than that of *fcc* phase Pd foil. Smaller amplitudes suggest the lower coordination number of Pd atoms in Cu/B2 CuPd nanocubes. As shown in Fourier-transformed Pd K-edge EXAFS spectra (Figure 2d), in comparison with Pd foil, the Cu/B2 CuPd nanocubes exhibit shorter interatomic distance  $R_{\text{Pd-Cu(Pd)}}$  than that of cubic close-packed Pd, and the Pd–Pd bonds are absent in Cu/B2 CuPd nanocubes. In the  $R$  space, both Cu/B2 CuPd nanocubes exhibit a prominent peak at  $\sim 2.12$  Å from the Pd–Cu bonds, while no typical peaks for Pd–Pd bonds at higher  $R$  values can be found. EXAFS fitting was further conducted to obtain a quantitative structural configuration of Pd (Figures S5–S7 and Table S2). In comparison with Pd foil, both Cu/B2 CuPd nanocubes exhibit shorter interatomic distance  $R_{\text{Pd-Cu(Pd)}}$  ( $\sim 2.57$  Å) than that of *fcc* Pd foil ( $\sim 2.74$  Å), and the Pd–Pd coordination is absent in Cu/B2 CuPd nanocubes. These results confirm that the Pd atoms in the CuPd are present in single atomic dispersion. The coordination number of Pd atoms in Cu/B2 CuPd-1 (5.99), Cu/B2 CuPd-2 nanocubes (7.8) is smaller than that in bulk Pd foil



**Figure 3.** (a)  $C_2H_2$  conversion and (b)  $C_2H_4$  selectivity as a function of reaction temperature over the Cu/B2 CuPd-1, Cu/B2 CuPd-2, Cu nanocube, and Pd nanocube catalysts. Reaction conditions: 50 sccm of 0.5%  $C_2H_2$  and 3%  $H_2$  in Ar. Error bars represent the instrumental error ( $\pm 5\%$ ). (c) Apparent activation energy of the Cu/B2 CuPd catalysts. (d)  $C_2H_2$  conversion and  $C_2H_4$  selectivity during the stability test at 90 °C for Cu/B2 CuPd-2. (e) Conversion and selectivity of Cu/B2 CuPd-2 as a function of reaction temperature under simulated front-end conditions (50 sccm of 0.5%  $C_2H_2$ , 5%  $H_2$ , and 10% of  $C_2H_4$  balanced with Ar). (f)  $C_2H_2$  conversion and  $C_2H_4$  selectivity of Cu/B2 CuPd-2 during the stability test at 80 °C under the simulated front-end condition.

(12), consistent with the theoretical coordination number of 8 for ordered B2 CuPd intermetallic structure and 12 for Pd *fcc* structure. For the Cu K-edge, there is no apparent shift in the *R* space due to the presence of bulk Cu in the core (Figure S8). The wavelet transform (WT) of Pd K-edge EXAFS oscillations was performed and the corresponding contour plots of Cu/B2 CuPd nanocubes and Pd foil demonstrated intensity maxima at  $8.5 \text{ \AA}^{-1}$  of Pd foil which is associated with the Pd–Pd contribution (Figure 2g), while the WT contour plot of Cu/B2 CuPd nanocubes (Figure 2e,f) displays the maximum intensity at  $8.1 \text{ \AA}^{-1}$ , which can be ascribed to the Pd–Cu bonding. Taken cumulatively, the above results suggest that the Pd sites are atomically dispersed in Cu/B2 CuPd systems.

With the unique surface intermetallic single-site structure, Cu/B2 CuPd nanocubes were loaded onto  $\gamma\text{-Al}_2\text{O}_3$  (Figure S9) as catalysts for the semi-hydrogenation of  $C_2H_2$  (see Supporting Information for details). The surfactants on the supported catalysts were removed by hydrazine treatment which was verified by Fourier transform infrared spectra (Figure S10).<sup>34</sup> As a comparison,  $\sim 40 \text{ nm}$  Cu nanocubes (Figure S1) and  $\sim 12 \text{ nm}$  Pd nanocubes (Figure S11) were synthesized and tested. A gas mixture containing 0.5%  $C_2H_2$  and 3%  $H_2$  balanced with Ar was fed into the reactor at 50 sccm, corresponding to a space velocity of  $15,000 \text{ mL h}^{-1} \text{ g}^{-1}$ . Figure 3a,b summarizes the  $C_2H_2$  conversion and  $C_2H_4$  selectivity against the reaction temperature. At 90 °C, Cu/B2 CuPd-2 exhibited a 100%  $C_2H_2$  conversion and 95.2%  $C_2H_4$  selectivity while the Cu/B2 CuPd-1 exhibited a 40% conversion and 99.2%  $C_2H_4$  selectivity. The apparent activation energy ( $E_a$ ) of Cu/B2 CuPd-1 and Cu/B2 CuPd-2 was 44.0 and 40.8 kJ/mol, respectively (Figure 3c) which are close to literature values of Pd-based SAAs.<sup>31,32</sup> Note that the

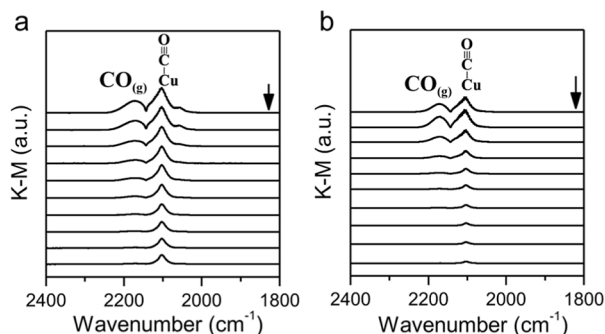
amount of Cu/B2 CuPd-2 was controlled to ensure the conversions within the true kinetics regime ( $<10\%$ ) for an accurate  $E_a$  calculation. The close  $E_a$  values agree with our expectation that Cu/B2 CuPd-1 and Cu/B2 CuPd-2 exhibit identical surface structures of B2 CuPd and thus intrinsic activities. The TOF values ( $\text{s}^{-1}$ ) were calculated to be 0.24 and 0.69 for Cu/B2 CuPd-1 and Cu/B2 CuPd-2 respectively at 90 °C. We noticed that the selectivity of Cu/B2 CuPd-2 slightly dropped after we raised the temperature above 90 °C. This is because the excess heating did not favor the exothermal reaction ( $\Delta H_0 = -176 \text{ kJ/mol}$ ) and the reactant  $C_2H_2$  was exhausted before leaving the catalyst bed.<sup>35</sup> Nevertheless, the selectivity of the Cu/B2 CuPd-2 still maintains a high selectivity ( $>90\%$ ), indicating an operation window of at least 30° (90 to 120 °C). Under the same reaction conditions, the Pd nanocubes exhibited 100%  $C_2H_2$  conversion at 70 °C with a 51%  $C_2H_4$  selectivity while the Cu nanocube exhibited negligible conversion up to 120 °C (Figure 3a). CuPd alloy nanoparticles with an *fcc* structure were also synthesized as a comparison (Figure S12).<sup>36</sup> As shown in Figure S13, the CuPd random alloy nanoparticles exhibited high selectivity at low temperatures. However, when the conversion approached 100% at 60 °C, the selectivity dropped abruptly to 75%, implying a very small operation window. The dissimilar catalytic behaviors between the CuPd random alloy nanoparticles and Cu/B2 CuPd nanocubes suggest the promoting effect of single-atom sites in addition to the alloying effect with Cu.

The stability test was carried out for Cu/B2 CuPd-2 at both high and low  $C_2H_2$  conversions. As illustrated in Figures 3d and S14, the Cu/B2 CuPd nanocubes showed no apparent decrease in conversion and selectivity under both conditions

during the 24h stability measurements. Specifically, at 90 °C, the average  $C_2H_2$  conversion was 99.9% (standard deviation, STD = 0.36%) and the average  $C_2H_4$  selectivity was 93.7% (STD = 1.18%), which are close to the values of 100 and 95.2% respectively in the activity test. In addition, TEM and HAADF-STEM images demonstrate that the Cu/B2 CuPd-2 exhibited well-maintained morphology and structure after the stability test (Figure S15).

Industrially, compared with tail-end configurations where a stoichiometric amount of  $H_2$  is fed, the front-end condition with excess  $H_2$  and  $C_2H_4$  poses greater challenges due to more favorable over-hydrogenation toward  $C_2H_6$ .<sup>31,32</sup> To simulate front-end conditions, we fed gas mixtures with a  $C_2H_2/H_2/C_2H_4$  ratio of 1:10:20 balanced with Ar. As illustrated in Figure 3e, Cu/B2 CuPd-2 achieved 94.2%  $C_2H_2$  conversion and 87.8%  $C_2H_4$  selectivity at 80 °C under the simulated front-end condition. During a 24 h stability test, Cu/B2 CuPd-2 exhibited an average  $C_2H_2$  conversion of 92.5% (STD = 5.5%) with an average  $C_2H_4$  selectivity of 87.7% (STD = 6.6%) (Figure 3f).

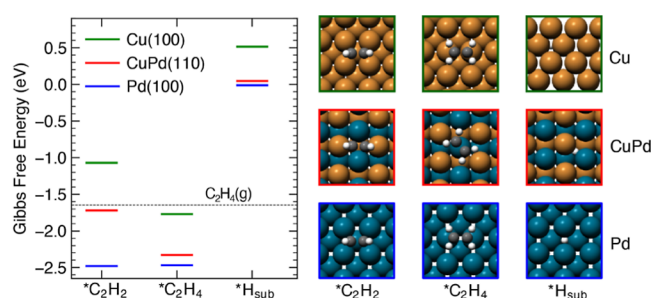
*In situ* diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) experiments on CO adsorption were conducted to explore the geometric and electronic structures of Cu/B2 CuPd-1, Cu/B2 CuPd-2, Pd nanocubes, and Cu nanocubes (Figures 4 and S16–S18). The linear CO



**Figure 4.** *In situ* DRIFTS spectra of CO adsorption on the Cu/B2 CuPd-1 (a) and Cu/B2 CuPd-2 (b) catalysts.

vibrational frequency on Cu/B2 CuPd-1 and Cu/B2 CuPd-2 was  $2107\text{ cm}^{-1}$ , close to that of Cu nanocubes (Figure S16b). Moreover, the bridge adsorption of CO at  $1951\text{ cm}^{-1}$  on Pd cubes was not observed on Cu/B2 CuPd-1 and Cu/B2 CuPd-2 (Figure S17). These results indicated that the Pd atoms are isolated in a Cu lattice, which leads to high  $C_2H_4$  selectivity as we observed in catalytic studies. To investigate the evolution of surface-adsorbed CO, the DRIFTS study of CO sorption was performed by collecting spectra at different times (Figure S18). The decreasing characteristic bands of Cu/B2 CuPd-1 and Cu/B2 CuPd-2 at  $2107\text{ cm}^{-1}$  could be found in the time-resolved DRIFTS spectra in the atmosphere of  $N_2$  flow (Figure S19). Given that Cu/B2 CuPd-1 has a lower rate of decrease in peak intensity, we attribute these to its predominant charge transfer from Cu to Pd atoms in the  $Pd^{\delta-}-Cu^{\delta+}$  atom pairs.<sup>37</sup>

Density functional theory (DFT) calculations at the PBE + D3 level were performed in order to better understand the performance of the Cu/B2 CuPd nanocubes when compared to Pd nanocubes. Model systems were generated using the (110) terrace for the B2 CuPd structure (as determined in Figures 1 and S2, S3) and the (100) terrace for the Pd nanocubes. Figure 5 plots the formation free energies for



**Figure 5.** Standard free formation energies at 298.15 K for  $*C_2H_2$ ,  $*C_2H_4$ , and  $*H_{sub}$  on Cu(100), CuPd(110), and Pd(100) surfaces. The horizontal black line indicates the  $C_2H_4(g)$  formation free energy. Formation free energies are calculated based on the clean surface,  $C_2H_2(g)$ , and  $H_2(g)$  as the references. Structures are shown where white represents hydrogen, grey represents carbon, brown represents copper, and blue represents palladium.

$*C_2H_2$ ,  $*C_2H_4$ , and a subsurface  $*H$  with geometries shown below. It can be seen that Pd binds  $*C_2H_2$  strongest with a formation free energy of  $-2.50\text{ eV}$ , allowing for easy activation at low temperatures. However, concomitantly the stronger  $*C_2H_4$  binding leads to further hydrogenation which hampers its selectivity. On the other hand, the B2 CuPd structure binds  $*C_2H_2$  and  $*C_2H_4$  weaker by 0.8 and 0.2 eV, respectively, thus requiring a higher temperature to achieve 100% conversion. *In situ* DRIFTS experiments on  $C_2H_2$  adsorption were performed to figure out the conformations of  $C_2H_2$  species on the surface (Figure S20). The bands at  $2978\text{ cm}^{-1}$  can be assigned to the di- $\sigma$ -bonded  $C_2H_2$  species on the surface of Pd cubes (Figure S20c).<sup>38</sup> DFT-computed C–H stretch frequencies on Pd(100) are  $2984$  and  $2962\text{ cm}^{-1}$  for the symmetric and asymmetric modes, respectively (Table S3). The adsorption of  $C_2H_2$  species on Cu/B2 CuPd was obviously weaker than Pd cubes, consistent with our DFT calculations. Regarding the adsorption of  $C_2H_4$ , from the geometry analysis, the Pd surface prefers di- $\sigma$ -bonding of the  $*C_2H_4$  due to the contiguous Pd sites while the single-site nature of Pd sites in the B2 CuPd structure leads to the formation of  $\pi$ -bonding  $*C_2H_4$ . This difference in adsorption modes leads to a weaker binding and thus easier desorption of the  $C_2H_4$ .<sup>26,27,32</sup> A slightly compressive strain of the (110)-oriented surface CuPd layers imposed by the Cu core, although expected to be mostly relaxed beyond 4 layers, will further weaken its adsorption. As shown in Figure S21, the peaks around  $1445\text{ cm}^{-1}$  can be assigned to di- $\sigma$ -bonded  $C_2H_4$  for four samples, similar to DFT-computed values of the C=C stretch model on Cu(100) and Pd(100) surfaces (Table S4).<sup>12</sup> Chemisorbed species adsorbed on Pd cubes after purging  $N_2$  for 60 min are both di- $\sigma$ -bonded and  $\pi$ -bonded  $C_2H_4$  species (Figure S22). However, the  $C_2H_4$  is mainly adsorbed on Cu/B2 CuPd-2 in  $\pi$ -bonding mode (peaks around  $1630\text{ cm}^{-1}$ ).<sup>39</sup> In addition to the weaker binding of key intermediates, the B2 CuPd structure also has a weaker formation energy for the subsurface hydrogen of 0.1 eV when compared to Pd. This is important in preventing the formation of subsurface hydrides which can take part in the further hydrogenation of  $*C_2H_4$  to unwanted products.<sup>16,40</sup> Another factor to be considered is the electronic structure of the Pd single atom site. Since Pd has larger electronegativity than Cu, electrons tend to transfer from Cu to Pd, making Pd single atoms negatively charged in accordance with our XANES results (Figure 2b), which tends to “repel” the  $C_2H_4$

molecule, lowering its adsorption energy, and enhance the selectivity.

## CONCLUSIONS

In summary, we present here a novel, facile, and controllable method for synthesizing SAA Cu/B2 CuPd nanocubes with a Cu core and an ordered B2 intermetallic CuPd shell, which can efficiently and robustly catalyze selectively hydrogenation of C<sub>2</sub>H<sub>2</sub> to C<sub>2</sub>H<sub>4</sub> at mild conditions. The Cu/B2 CuPd SAA nanocubes exhibited outstanding performance in the C<sub>2</sub>H<sub>2</sub> semi-hydrogenation, with 100% C<sub>2</sub>H<sub>2</sub> conversion and 95.2% C<sub>2</sub>H<sub>4</sub> selectivity at 90 °C. The combined experimental/computational study sheds crucial light on understanding the observation of remarkable stability and outstanding performance. Such a structural motif of SAAs on the surfaces not only stabilizes the isolated precious metals with high surface density to avoid segregation but also generates a charge transfer within Cu–Pd atom pairs to enhance the catalytic performance. This new method achieved simultaneous tuning of both the geometric and electronic structure of the Pd active sites which resulted in highly active and stable catalysts.

## ASSOCIATED CONTENT

### Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/jacs.3c06514>.

Experimental details, supporting figures with additional data, and detailed information on DFT calculation (PDF)

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## Author Contributions

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## Notes

The authors declare no competing financial interest.

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