

Formation of Mn-rich interfacial phases in $\text{Co}_2\text{Fe}_x\text{Mn}_{1-x}\text{Si}$ thin films

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Abstract

We report the formation of Mn-rich regions at the interface of $\text{Co}_2\text{Fe}_x\text{Mn}_{1-x}\text{Si}$ thin films grown on GaAs substrates by molecular beam epitaxy (MBE). Scanning transmission electron microscopy (STEM) with electron energy loss (EEL) spectrum imaging reveals that each interfacial region: (1) is 1-2 nm wide, (2) occurs irrespective of the Fe/Mn composition ratio and in both Co-rich and Co-poor films, and (3) displaces both Co and Fe indiscriminately. We also observe a Mn-depleted region in each film directly above each Mn-rich interfacial layer, roughly 3 nm in width in the $x = 0$ and $x = 0.3$ films, and 1 nm in the $x = 0.7$ (less Mn) film. We posit that growth energetics favor Mn diffusion to the interface even when there is no significant Ga interdiffusion into the epitaxial film. Element-specific X-ray magnetic circular dichroism (XMCD) measurements show larger Co, Fe, and Mn orbital to spin magnetic moment ratios compared to bulk values across the $\text{Co}_2\text{Fe}_x\text{Mn}_{1-x}\text{Si}$ compositional range. The values lie between reported values for pure bulk and nanostructured Co, Fe, and Mn materials, corroborating the non-uniform, layered nature of the material on the nanoscale. Finally, SQUID magnetometry demonstrates that the films deviate from the Slater-Pauling rule for uniform films of both the expected and the measured composition. The results inform a need for care and increased scrutiny when forming Mn-based magnetic thin films on III-V semiconductors like GaAs, particularly when films are on the order of 5 nm or when interface composition is critical to spin transport or other device applications.

Keywords: Heusler, MBE, XMCD, Slater-Pauling, segregation, spintronic

Introduction

The Heusler material class has garnered significant attention in the last couple decades. Since the Heusler alloy Cu₂MnAl has been shown to feature emergent magnetism and half-metallicity[1], a promising subclass, Co-based tertiary Heusler compounds of the form Co₂YZ, has been receiving intensive interest[2-6]. Among the choices of compounds, Co₂FeSi and Co₂MnSi are predicted to be half-metallic, and bulk studies have demonstrated high Curie temperatures of over 900 K[5, 7]. As such, they become ideal candidates for nonvolatile magnetic memory applications. Substantial work has been done with Co₂FeSi and Co₂MnSi as electrodes for magnetic tunneling junctions[8-14], and in recent years for spin injectors[15-18].

Co₂FeSi and Co₂MnSi are isomorphic and have nearly identical bulk lattice constants of 5.654[7] and 5.658 Å, respectively[19]. If one considers the two materials as two endpoints of a series of continuously varying Fe:Mn ratio, it stands to reason that the high-degree of structural similarity between the endpoint compounds should also apply to any point along the series, i.e., Co₂Fe_xMn_(1-x)Si. The implication is the prospect of tuning the magnetic properties through Fe:Mn stoichiometry in epitaxial Co₂Fe_xMn_(1-x)Si thin films. However, such tuning requires understanding of how the bulk film and interfaces are affected by their environment, including the choice of the substrate.

In this Article, we report on the properties of ~5 nm thick Co₂Fe_xMn_{1-x}Si thin films grown on GaAs substrates by molecular beam epitaxy (MBE). A 1-2 nm thick region with increased Mn content (at the equal cost of Co and Fe) appears to be energetically preferred at the interface. As the interfacial layers (and the 1-3 nm Mn-depleted region above) are a significant fraction of the ultrathin film, each film can now be viewed as several nanoscale layers of different compositions. Not surprisingly, the magnetic properties of each film are significantly impacted: The Slater-Pauling rule for the expected compositions no longer match the experimentally determined saturation magnetization at T = 10K, and x-ray magnetic circular dichroism measurements show that the Co, Fe, and Mn films behave closer to nanomaterials than bulk materials, with orbital moments enhanced relative to spin counterparts.

Methodology

$\text{Co}_2\text{Fe}_x\text{Mn}_{(1-x)}\text{Si}$ thin films on GaAs (001) substrates were grown by MBE. The three samples in this study were all grown at a substrate temperature of 800 °C and were made with Fe content of $x = 0, 0.3$, and 0.7 . The composition and crystal quality of all thin films were evaluated using aberration-corrected scanning transmission electron microscopy (STEM). The STEM experiments were performed using two microscopes: a JEOL ARM200c and a Nion UltraSTEM 200. Both the STEMs were equipped with a fifth-order aberration corrector and a cold-field emission electron gun and electron energy loss spectroscopy (EELS) capabilities. The electron transparent samples were prepared by parallel polishing cross-section samples, followed by low angle ion milling at 3 kV followed by final polishing at 1 kV. The atomic resolution high-angle annular dark-field (HAADF) images and EEL spectrum images and line profiles for Co, Mn, and Fe (where appropriate) are in **Figure 1**. Si maps were not obtained due to the proximity of the Ga M and Si L lines.

We performed XMCD measurements on the three samples at the (now decommissioned) 4-ID-C beamline in 2017. Total fluorescence yield (TFY) x-ray absorption spectra were collected at the $\text{L}_{2,3}$ edges of Co (770-810 eV), Mn (630-670 eV), and Fe (700-740 eV), under an external field of ± 1 T and sample temperature of 20 K. The external field and incident beam are parallel and at an angle of 20° above the sample surface. External magnetic field switching occurs after all samples have been measured in order to minimize the number of times of switching during a beamline session. During each measurement, the incident beam polarization is toggled between right-circular (RCP) and left-circular (LCP) at each energy sampling step, producing two absorption spectra at each field value, totaling four spectra for each elemental L-edge. Each spectrum is normalized by its right (high-energy) step edges.

The difference spectrum $\mu_{RCP} - \mu_{LCP}$ is known as the circular dichroism spectrum, and scales with the angle between magnetization and polarization vector (using right/left-hand rule) when the sample is under magnetic saturation; with the magnetization and polarization along the same axis, as was the case with our measurement geometry, reversing simultaneously the field direction and polarization produces the same

absorption spectrum[20, 21]. This phenomenon is widely exploited by the community to further improve the signal-to-noise level. We verified that above symmetry was indeed present among our spectra, then performed the following calculations:

$$\mu_+ = (\mu_{RCP,+1T} + \mu_{LCP,-1T})/2$$

$$\mu_- = (\mu_{LCP,+1T} + \mu_{RCP,-1T})/2,$$

where μ_+ and μ_- denote the absorption spectra with the magnetization parallel and antiparallel to the polarization, respectively. We then refer $\mu_+ - \mu_-$ as the magnetic dichroism (XMCD) and $\mu_+ + \mu_-$ as the total x-ray absorption (XAS).

For an atom with a partially-filled outer shell, the integrated intensities of the total XAS and the XMCD at the L₂ and L₃ edge can be used to calculate the average spin-[22] and orbital-[23] angular momentum. These are called the magneto-optical sum rules:

$$\frac{\int_{L_3} dE (\mu_+ - \mu_-) - 2 \int_{L_2} dE (\mu_+ - \mu_-)}{\int dE (\mu_+ + \mu_-)} = \frac{1}{n_h} \langle S_z \rangle$$

$$\frac{\int_{L_3} dE (\mu_+ - \mu_-) + \int_{L_2} dE (\mu_+ - \mu_-)}{\int dE (\mu_+ + \mu_-)} = \frac{3}{4n_h} \langle L_z \rangle,$$

as lifted from their respective references, where $c = 1$, $l = 2$, and $(4l + 2 - n) = n_h$ is the number of holes in the d-shell (as stated in [23]). The isotropic (unpolarized) total x-ray absorption integrated intensity is assumed as $\mu_0 = (\mu_+ + \mu_-)/2$. [24, 25]

It is well-known within the community that the choice of n_h is highly non-trivial: the occupancy of the outer valence shell depends heavily on the lattice structure and the composition of the sample[26] and the presence of saturation effects (regarding electronic excitations)[27]. To avoid the technicality and even potential subjectivity, the ratio of spin to orbital moment is usually reported instead, in the literature:

$$\frac{\frac{1}{n_h} \langle S_z \rangle}{\frac{1}{n_h} \langle L_z \rangle} = \frac{\langle S_z \rangle}{\langle L_z \rangle} = \frac{1}{2} \frac{m_s}{m_l}$$

In order to calculate the total XAS integrated intensities, a multi-step-edge baseline needs to be removed from each of μ_+ and μ_- . We subtract an arctangent function at each L-edge, with the ratio of the L₂ and L₃ step heights equal to the ratio of the tallest absorption peak heights [28-30].

Magnetic properties were measured using a Quantum Design Magnetic Property Measurement System (MPMS-3) utilizing a superconducting quantum interference device (SQUID). Magnetic hysteresis measured in the in-plane geometry at 10 K, to a maximum external applied field magnitude of 9 T.

Results and Discussion

Scanning transmission electron microscopy (STEM). HAADF STEM images are shown in **Figures 1a, 1b, and 1c**, and EELS data as a function of film depth for Co (black filled squares), Mn (red filled circles) and Fe (blue open circles) are shown in **Figures 1d, 1e, and 1f** for intended compositions $x = 0, 0.3$, and 0.7 , respectively. We noted the uncertainty of the abruptness of the interface between the top of the film and the capping layer, due to both sample tilt and potential surface roughness. Thus, we marked in **Figures 1d** ($x = 0$) and **1e** ($x = 0.3$) a reasonable estimate wherein capping layer and film coexist through the cross-section, and we did not attempt to analyze this region. In **Figure 1f**, the contact layer appears sharper and may only be a few data points wide, thus no line was added.

We estimated the compositions of the Co-Fe-Mn sublattice of each film by integrating the EEL spectra over the range of the green rectangle shown in each HAADF STEM image, and came up with compositions of $\text{Co}_{2.06}\text{Mn}_{0.94}$, $\text{Co}_{1.82}\text{Fe}_{0.46}\text{Mn}_{0.72}$ and $\text{Co}_{1.35}\text{Fe}_{0.24}\text{Mn}_{1.4}$ for $x = 0, 0.3$, and 0.7 , respectively. Due to the proximity of the Ga M and Si L lines, we cannot unambiguously quantify the Si concentration. We note that while the $x = 0$ sample is slightly Co-rich, the $x = 0.3$ and $x = 0.7$ samples are significantly Co-poor, but still maintain what appear to be B2 and L₂1-like phases as seen in **Figures 1b and 1c**. Discussion of the phase separation can be found later in the section.

The HAADF image in **Figure 1a** of Co_2MnSi ($x=0$) displays uniform B2 ordering: Mn and Si atoms are seen to be uniformly mixed within a sublattice of Co atoms. **Figure 1d** shows EELS elemental line profile across the thickness of the $x = 0$ sample. While the overall composition and surface (near film depth value of 0) stoichiometry are close to the expected values, the film exhibits gradients in composition near the substrate/film interface. From the film surface towards the substrate, increasing Co concentration substitutes for Mn sites until a depth of 2-3 nm, where the composition is $\text{Co}_{2.28}\text{Mn}_{0.72}\text{Si}$. Within the remaining ~ 2 nm of the film, Mn:Co shifts to become increasingly Mn-rich, with an interfacial composition of $\text{Co}_{1.5}\text{Mn}_{1.5}\text{Si}$.

We surmise that the replacement of Co with Mn in the lower half of the film is caused by Mn preferentially migrating towards the GaAs substrate during the deposition process to form MnGaAs phases that are more energetically-favorable—the diffusion of Mn into GaAs to form multiphase Mn-Ga-As is well-documented in studies of Mn thin films on GaAs substrates[31, 32]. Since the overall (integrated) composition of the film is close to expected ($\text{Co}_{2.06}\text{Mn}_{0.94}$), the accumulated Mn at the substrate-film interface appears to originate from the “Mn-depleted” region located 1-3.5 nm from the film surface (**Figure 1**); the drop in Mn concentration in the region was then subsequently filled with Co displaced from the interface.

Singh et al.[33] found that 300 nm Co_2MnSi films grown by on-axis DC magnetron sputtering at 425°C yielded a distinct interfacial Mn-As epitaxial layer with no Co, followed by a Co-Ga rich region further into the film, a sign of deep Ga diffusion in their films. Since Si L and Ga M lines overlap heavily in EELS spectra it would be challenging to pick out any qualitative hints of Ga content in our MBE-grown films, but **Figures 1d-f** show that Mn remains less than 50% of the interfacial composition. This contrasts with Singh et al. and suggests that if interdiffusion is occurring, it is likely not significant enough to cause a Mn-As phase in our films. However, our results match closely a wide swath of results that suggest Mn energetically prefers to aggregate in films near the interface of GaAs substrate[34-36]. First-principles calculations of $\text{Co}_2\text{MnSi}/\text{GaAs}$ have shown that, on a GaAs(100)-textured surface, the CoMn-terminated surface is more energetically favorable than the CoSi-terminated surface[37], and that terminations containing Mn are generally more stable when Co and Mn atoms have high chemical potential[38].

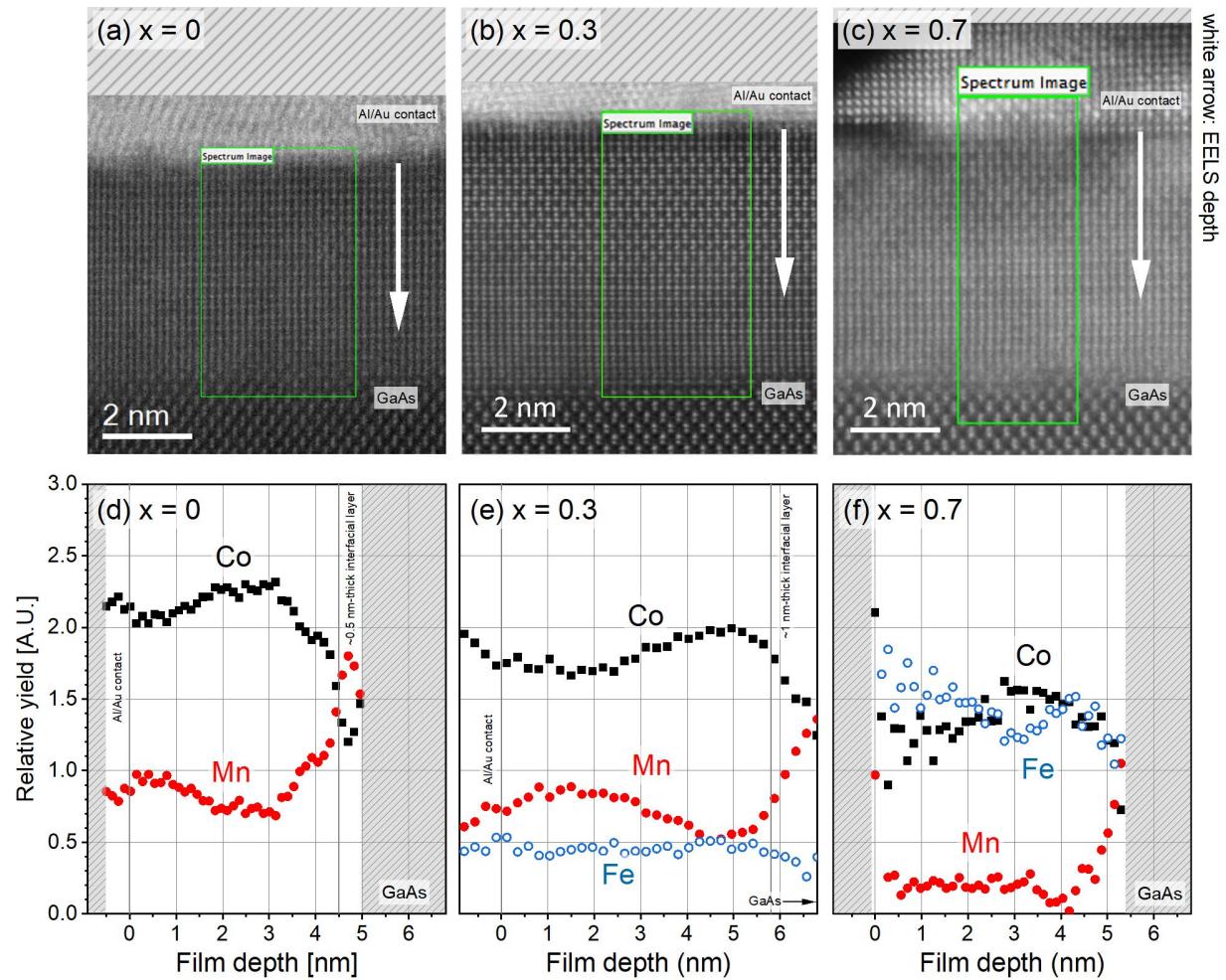


Figure 1: STEM HAADF image and corresponding EELS line profile for the $x=0$ sample, $x=0.3$ sample, and $x=0.7$ sample.

Plots of EELS intensity as a function of film depth for films grown with Fe fractions $x = 0.3$ (**Figure 1e**), and $x = 0.7$ (**Figure 1f**) show the same qualitative pattern as the $x = 0$ sample. In both cases, we see a large increase in Mn fractional share of the composition in the 1-2 nm near the substrate/film interface, and a subsequent Mn-depleted region a few nanometers wide as one looks immediately further from the interface. The Mn-rich interfacial state appears to replace both Co and Fe at similar proportional fractions, and occurs regardless of Mn/Fe content ratios or whether the film is slightly Co-rich overall ($x = 0$) or Co-deficient (as in the case of the $x = 0.3$ and 0.7 samples).

HAADF images also reveal that there is an abrupt structural phase transition in the two samples containing Fe (**Figure 1b, 1c**). In both cases, the top layer has L₂₁ ordering, while the bottom layer has B2 ordering. The vertical location of the transition coincides closely with the top of the Mn-depleted region in both films. In other words, we observe B2 ordering in the regions where Mn segregation is causing significant fluctuations in the composition of the material, and L₂₁ ordering when the shifts are less severe. In the x = 0 film (**Figure 1a**), we only see B2 phase and this may be due to significant changes in the composition (both Co and Mn) nearly all the way to the top of the film. However, whether compositional changes above the Mn-depleted regions in the x = 0 sample are indeed smaller in magnitude than in the x = 0.3 and 0.7 compositions is debatable. We also cannot easily attribute the L₂₁-like ordering to a steady Fe content in those regions, as the Fe content in the x = 0.7 film (**Figure 1f**) is either highly variable or highly uncertain from film depths of 0-2 nm. It is noteworthy that the films that are Co-poor show L₂₁ ordering, but the film that has a Co/(Fe+Mn) ratio close to 2 show no observed L₂₁ ordering in the region of the sample characterized. The driver of ordering herein thus remains an open question, though double substitutions have been proposed wherein Fe preferentially sits on the Co sites when displaced by Mn or when there are too few Co atoms to maintain the epitaxial structure alone[39, 40].

X-ray absorption spectroscopy. The spectra μ_+ and μ_- , as well as total XAS and XMCD spectra, collected at the L_{2,3}-edge of each element (Co, Mn, and Fe) are presented in **Figure 2**, **Figure 3**, and **Figure 4**, respectively. The x = 0 sample does not have data at the Fe L_{2,3}-edge (**Figure 4**). The spin and orbital magnetic moment per valence-shell hole values are listed in **Table 1**, and their ratios are listed in **Table 2**. We observed that for the x = 0 sample, our m_l/m_s values for Co and Mn are drastically larger than those of previous Co₂MnSi work. One work[41] reported (for Co and Mn, respectively) 0.045 and 0.015, and another[42] reported 0.050 and 0.022. Even though the x-ray absorption spectra for these works are sampled at room temperature (and ours sampled at 20K), the (1) high Curie temperature of Co₂MnSi and (2) the fact that sub-RT magnetic transitions have not been seen[43], points to a different origin for these mismatches. Early XMCD work on Co thin films reported on a m_l/m_s value of 0.095[28], and 0.24 for Co

nanoparticles[44]. We posit that the departure from Heusler values in $x = 0$ of **Table 2** is a result of the compositional segregation, creating nanoscale structures with increased concentration of Co-Co bonding, and thus an increase in the orbital moment.

Table 1: Orbital and spin magnetic moment per hole. Conservative estimate of uncertainty, based on the center positions of the baseline step-edges relative to the white line, is $\pm 15\%$ for orbital moment per hole and $\pm 5\%$ for spin moment per hole.

X =		Magnetic moment per hole (μ_B/n_h)		
		Co site	Mn site	Fe site
0	Orb	0.05(1)	0.13(2)	
	Spin	0.39(2)	0.46(2)	
0.3	Orb	0.06(1)	0.14(2)	0.04(1)
	Spin	0.48(2)	0.61(3)	0.71(4)
0.7	Orb	0.05(1)	0.15(2)	0.10(2)
	Spin	0.51(3)	0.58(3)	0.66(3)

Table 2: Ratio between orbital and spin magnetic moment. Absolute uncertainties propagated from values in Table 1.

X =	m_l/m_s		
	Co site	Mn site	Fe site
0	0.13(2)	0.28(4)	
0.3	0.13(2)	0.24(3)	0.06(2)
0.7	0.10(2)	0.26(4)	0.15(3)

The calculated spin moment per hole of Co, calculated from the Co L_{2,3} edge, increases by a statistically significant amount with x (**Table 1**), even when considering the 5% uncertainty assigned to each value. A significant orbital moment contribution per hole is also observed, remaining constant within our estimated measurement uncertainty of 15%. While these results might suggest that the orbital-to-spin moment ratios in **Table 2** would be decreasing with x , the propagated uncertainties for the ratios are such that the ratios for all compositions sit at a constant value within the experimental uncertainty. This likewise occurs across

the series for Mn sites. Thus, for both Co and Mn sites, it is reasonable to conclude that m_i/m_s values remain constant across the series.

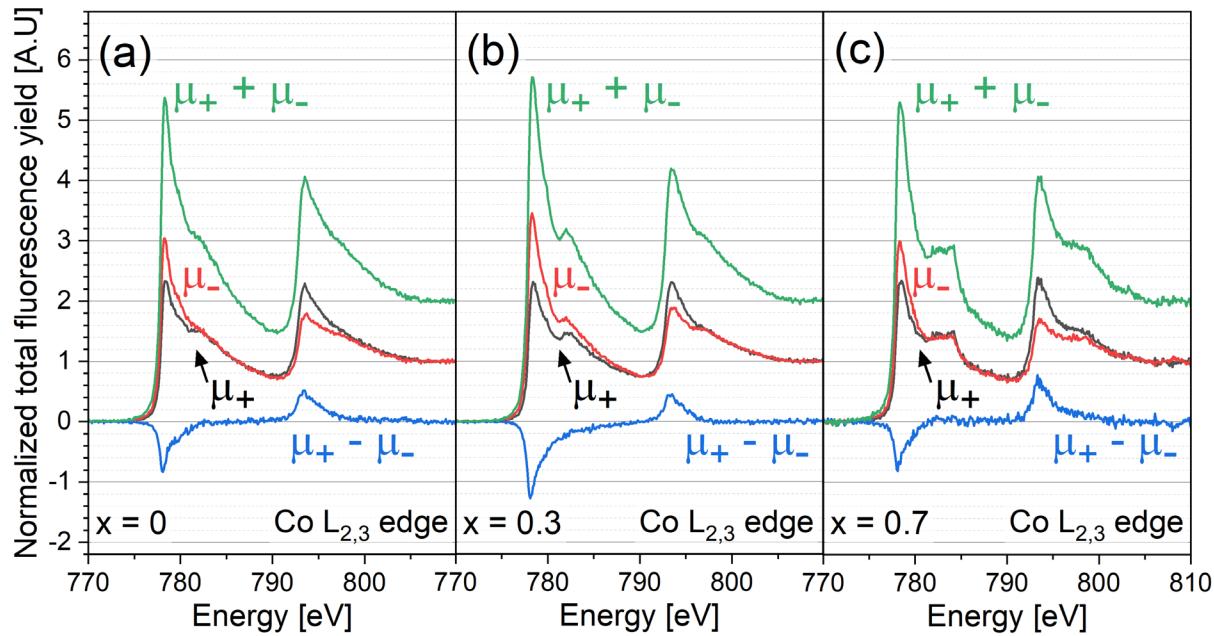


Figure 2: XAS and XMCD at Co $L_{2,3}$ -edge for the $x=0$ sample (a), $x=0.3$ sample (b), and $x=0.7$ sample (c).

The XAS and XMCD at the Co $L_{2,3}$ edge (Figure 2) are qualitatively identical across all samples, other than a secondary peak feature that gradually emerges to the right side of the main peak at 784.2 eV (798.6 eV) at the L_3 (L_2) edge with increasing x . This secondary peak feature is most prominent in the $x=0.7$ sample, and has a non-negligible dichroic response in both the L_2 and L_3 edge. They do not appear to be a part of the multiplet fine structure of Co x-ray absorption, and there are only rare mentions of it among literatures. An in-depth study of this feature, which were found in the x-ray absorption of Co nanocrystals suspended in liquids[45], concluded that it is due to metal-to-ligand charge transfer; however, our thin film samples were deposited by MBE and were not suspended in any liquids. An XAS study on Co polyoxometalates found the same feature in their sample, but they were unable to reproduce it through multiplet calculations[46]. A peak at 783.5-784.0 eV can be found in the work[47]; in this work, authors calculated the L_3 edge of Co^{2+} and Co^{3+} in the presence of an octahedral crystal field. However, our main

peak of 778 eV is not present in their calculated Co XAS spectra. The authors of Ref. [48] observed this feature in the Co L₃ XMCD of a different Heusler system, and made a postulate based on band structure calculations they reported in the same work.

In the absorption spectra at the Mn L_{2,3} edge, multiplet fine structures are likewise not observed. As is with Co L_{2,3} edge, the total XAS do not appear to follow a monotonic trend from $x = 0$ to 0.3 to 0.7. On the other hand, the XMCD signal at the Mn L₃ edge clearly increases in intensity across the samples. We also note that, within the XMCD spectrum of each sample (**Figure 3a**, **Figure 3b**), a strong positive shoulder is observed to the right side of the L₃ main peak; noting that the Mn L₃ main peak has negative intensity, the shoulder thus leads to a significant suppression of the Mn spin and orbital moment per hole values (**Table 1**).

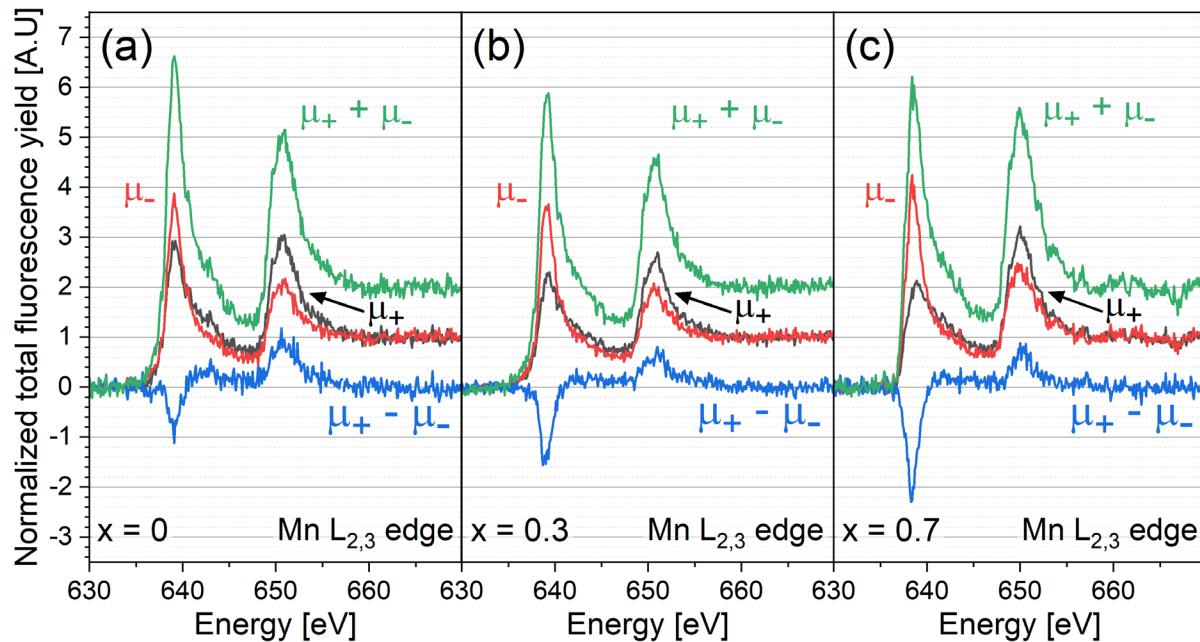


Figure 3: XAS and XMCD at Mn L_{2,3}-edge for the $x=0$ sample (a), $x=0.3$ sample (b), and $x=0.7$ sample (c).

Lastly, **Figure 4a** and **4b** shows the total XAS and XMCD at the Fe L_{2,3}-edge in the $x = 0.3$ and 0.7 samples. Notably, the L₂ main peak has a larger intensity than the L₃ main peak in μ_+ of either case. The

strong XMCD response yields the largest spin-angular momentum per hole for Fe, relative to those calculated for Co and Mn (**Table 1**). As with the Mn L_{2,3}-edge (**Figure 3a, 3b**), no multiplet fine structures are observed, and positive shoulders near the L₃ main peaks are small.

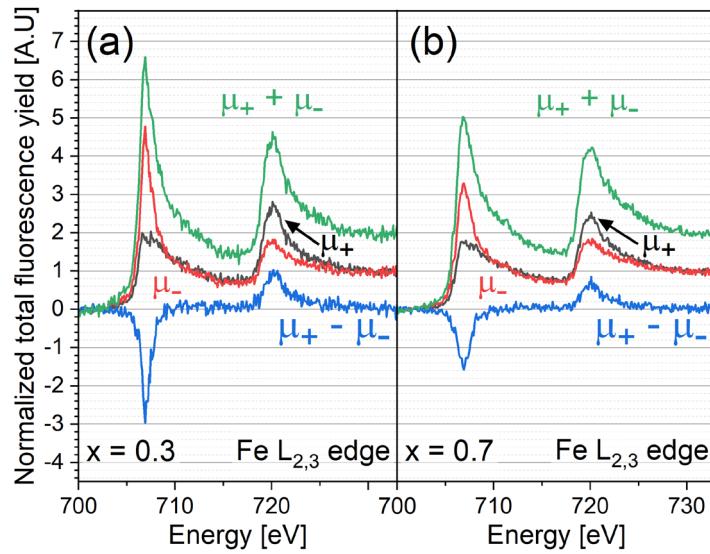


Figure 4: XAS and XMCD at Fe L_{2,3}-edge for the $x=0.3$ sample (a) and $x=0.7$ sample (b).

Magnetic Characterization. The expected magnitude of the saturation magnetization M of a material can be estimated as a function of the total number of valence electrons N using the $M = N - 24$ generalized Slater-Pauling rule[6], assuming a uniform composition. Although we have proven above that the films are not uniform, we corroborate this finding using SQUID magnetometry. Magnetization vs applied magnetic field (M-H) curves taken at $T = 10$ K are shown for $x = 0$ (black), 0.3 (red) and 0.7 (blue) in **Figure 5**, with an inset showing the low field hysteresis of each system. All samples were measured starting from $H = +9$ T and swept to $H = -9$ T and back in each curve, with no significant increase in moment above a magnitude of 1 T. The magnetization of each sample is based on the thickness directly measured in **Figure 1**, and the atomic spacing in each sample directly measured to ensure that the estimated unit-cell volume of 181 \AA^3 is appropriate.

If one uses the overall compositions calculated from EELS data by integrating all signal from the green box in **Figures 1a-c**, we arrive at the rather constant values of 5.12, 5.10, and 5.03 μ_B per formula unit (f.u.) for $x = 0$, 0.3, and 0.7, respectively, in contrast to the expected values of 5.0, 5.3, and 5.7 μ_B /f.u. (also respectively). However, the magnetometry data for our samples (**Figure 5**) suggests a larger variation among saturation moments for the samples, with values of 4.7, 5.3, and 6.4 μ_B per formula unit (again, respectively). Even should we assign exceptionally large uncertainty values (e.g. $\pm 0.2 \mu_B$ /f.u.) to our measurements, the films can scarcely be said to fit either the naïve x values based on the assumed compositions, and are nowhere near the $\sim 5 \mu_B$ /f.u. values that the EELS-derived compositions would give. We cannot expect any significant moments from the Si sites, and even if there were significant moments, the total magnetic moment would be moved *further* from the Slater-Pauling values, not closer.

It is worth noting that the magnitude of the ferromagnetic hysteresis alone (**Figure 5 Inset**) are quite comparable to each other, and the difference in saturation magnetization appears to stem from a superparamagnetic contribution that contributes moment increasingly as the Fe content increases. This is also consistent with EELS and XMCD data that point to nanostructured elements, as it is widely documented that nanoparticles of and discontinuous film regions in Co, Fe, Mn and many alloys thereof (including CFMS and its parent compounds Co_2FeSi and Co_2MnSi) can show significant levels of superparamagnetism[49-57].

Overall, the results point to the need for close scrutiny of microstructure when encountering non-Slater-Pauling results of any kinds in this and similar alloys, as it may be a warning bell of film non-uniformity just as often as a sign of exotic physics. We further suggest scrutiny for those samples that show evidence of superparamagnetic components within the material.

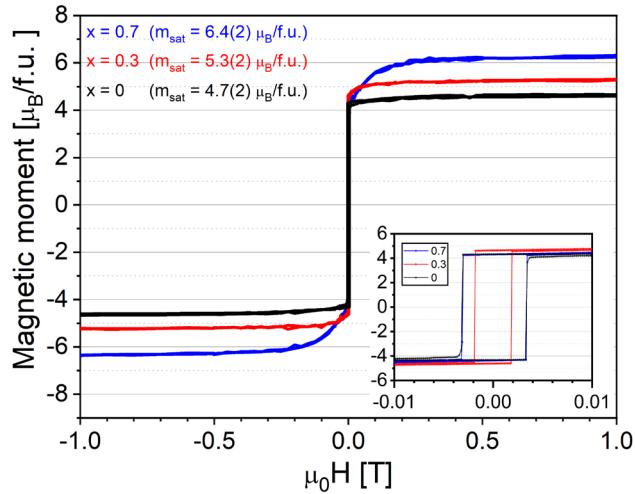


Figure 5: Magnetization vs. applied Magnetic Field (M-H) curves determined via SQUID magnetometry.

Inset: M-H curves zoomed in to show low-field hysteresis for $x = 0$ (black hollow diamonds), 0.3 (red hollow diamonds) and 0.7 (blue filled circles) samples.

Conclusions

We have revealed that each of our films features a highly nontrivial multilayer structure with both compositional and structural phase segregation, and that the interfacial stoichiometry may sometimes hugely deviate from the average stoichiometry of the thin film. We note that Mn accumulation at the substrate-film interface is observed regardless of the expected and overall composition. In ultrathin Co-based Heusler films with thickness comparable to 5 nm, the migration of Mn will cause significant compositional deviations across the film, and the stoichiometry at the film surface may not be guaranteed. This poses a problem for applications that are sensitive to interfacial magnetic properties such as spin valves and magnetic tunnel junctions. The bulk magnetic properties of our ultrathin film are affected as well, as saturation moment and m_l/m_s values similarly deviate from what is expected from published work on Heusler alloys.

Based on our findings, we suspect that the tendency for these elements to separate into energetically preferable Heusler structures may explain non-monotonic (average) compositional- and thickness-dependence in the magnetoresistance ratio (MR) of magnetic tunnel-junctions made out of Co-based Heusler thin films[14]—although, in the work cited, the Heusler layer is deposited on MgO instead of on GaAs as in this work, and more studies still need to be done regarding compositional and phase segregation of $\text{Co}_2\text{Fe}_x\text{Mn}_{(1-x)}\text{Si}$ deposited on other substrates.

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Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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