

Microphase Separation in Neutral Homopolymer Blends Induced by Salt-Doping

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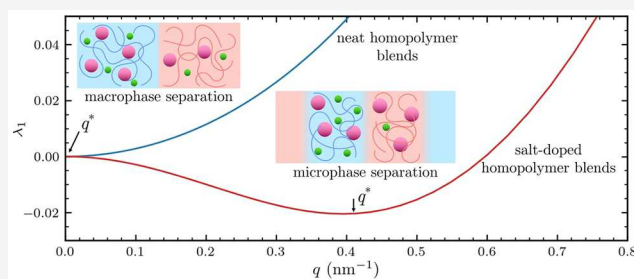


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ABSTRACT: Microphase separation in polymeric systems provides a bottom-up strategy to fabricate nanostructures. Polymers that are reported to undergo microphase separation usually include block copolymers or polyelectrolytes. Neutral homopolymers, which are comparatively easy to synthesize, are thought to be incapable of microphase separation. Here, using a minimal model that accounts for ion solvation, we show that microphase separation is possible in neutral homopolymer blends with sufficient dielectric contrast, upon a tiny amount of salt-doping. The driving force for the microphase separation is the competition between selective ion solvation, which places smaller ions in domains with higher dielectric constant, and the propensity for local charge neutrality to decrease the electrostatic energy. The compromise is an emergent length over which microphase separation occurs and ions are selectively solvated. The factors affecting such competitions are explored, including ion solvation radii, dielectric contrast, and polymer fraction, which point to directions for observing this behavior experimentally. These findings suggest a low-cost and facile alternative to produce microphase separation, which may be exploited in advanced material design and preparation.



BACKGROUND

Microphase separation is a self-assembly process in soft materials that can be utilized for preparation of various nanostructures in advanced manufacturing.^{1–4} Microphase separation results from the competition among multiple length-dependent interactions.⁵ A well-known example is block polymer, which is formed by chemically linking thermodynamically incompatible components.⁶ The incompatible blocks tend to separate from each other, while the chemical linkages between blocks prevent macroscopic separation, giving rise to microphase separation.⁷ In the past, polymeric systems consisting of charged homopolymers (or polyelectrolytes, PEs) are also shown to be capable of microphase separation. One example is weakly charged PEs in poor solvent.^{8–12} The incompatibility between PE and solvent promotes a phase separation into two macroscopic phases with high and low PE concentrations. However, this leads to the loss in the translational entropy of counterions, which mostly reside in the concentrated phase. The competition between the incompatibility-induced demixing and translational entropy loss of counterions leads finally to the microphase separation. Recently, it is suggested that microphase separation is also possible in polyelectrolyte blends,^{13–15} where the macroscopic phase separation between immiscible polyelectrolytes is suppressed by the need to minimize Coulombic interaction.

The analogy between the microphase separation of polyelectrolytes and diblock copolymer melts highlights the role of electrostatic interactions. Indeed, it has been found that

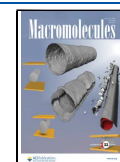
electrostatic interaction can be leveraged to manipulate the phase behavior of polyelectrolyte solutions,^{16–19} ionic polymer blends,^{20–22} neutral diblock copolymer melts,^{23,24} or charged polymer blends.^{25,26} For example, selective solvation of doped salts in dielectrically heterogeneous copolymers has been shown to enhance the effective Flory–Huggins parameter between two blocks of diblock copolymer,^{27,28} favoring the formation of ordered microscopic phases. Remarkably, a “chimney” region was predicted where the solvation effects and electrostatic correlations of ions can promote microphase formation in an otherwise fully compatible diblock copolymer blend, that is, when the two blocks are fully miscible.²³ Similarly in polyelectrolytes, counterions of PEs are predicted to be important in determining phase behavior, including enhancing the compatibility between two PEs,^{29,30} narrowing the parameter space for microphase separation, allowing the competition between microphase and macrophase separation, etc.²⁶

In this work, we show that selective ion solvation can be used not only to tune the microphase separation of neutral block

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copolymers or polyelectrolytes, but also to induce such transitions in neutral homopolymer blends. We develop a mean-field theory for salt-doped neutral homopolymer blends. The theory includes the Born solvation and electrostatic interactions of doping salt ions in addition to a free energy for neat homopolymer blends.^{24,31} A key feature of the theory is the heterogeneous dielectric constant, which depends on the local polymer fraction. With this theory, we find that under favorable conditions the selective solvation of doped ions in domains with high dielectric constant causes a microscopic phase transition, in order to reduce the loss of translational entropy of ions.

MODEL AND THEORY

We consider binary blends of homopolymers A and B doped with salts. The degree of polymerization of the two polymers are N_A and N_B . For simplicity, we only consider the case with one type of salt containing one cation species (+) and one anion species (-). The valencies of the cation and anion are z_+ and z_- , respectively. In a system containing n_A chains of polymer A, n_B chains of polymer B, n_+ cations, and n_- anions, we can define the microscopic volume fraction $\hat{\phi}_i$ (and number density $\hat{\rho}_i$) of each component as

$$\hat{\phi}_A(\mathbf{r}) = v_A \hat{\rho}_A(\mathbf{r}) = v_A \sum_{j=1}^{n_A} \int_0^{N_A} ds \delta(\mathbf{r} - \mathbf{r}_j^A(s)) \quad (1)$$

$$\hat{\phi}_B(\mathbf{r}) = v_B \hat{\rho}_B(\mathbf{r}) = v_B \sum_{j=1}^{n_B} \int_0^{N_B} ds \delta(\mathbf{r} - \mathbf{r}_j^B(s)) \quad (2)$$

$$\hat{\phi}_+(\mathbf{r}) = v_+ \hat{\rho}_+(\mathbf{r}) = v_+ \sum_{j=1}^{n_+} \delta(\mathbf{r} - \mathbf{r}_j^+) \quad (3)$$

$$\hat{\phi}_-(\mathbf{r}) = v_- \hat{\rho}_-(\mathbf{r}) = v_- \sum_{j=1}^{n_-} \delta(\mathbf{r} - \mathbf{r}_j^-) \quad (4)$$

Here, v_α with $\alpha \in \{A, B, +, -\}$ are the reference volumes for each component. The contour curves $\mathbf{r}_j^p(s)$, with $p \in \{A, B\}$, represent the conformation of chain j , in which s is the contour variable for monomers. By writing this, we treat the polymer as a continuous Gaussian chain. The positions of cation and anion are denoted as \mathbf{r}_j^+ and \mathbf{r}_j^- , respectively. The microscopic density is evaluated using the Dirac delta function $\delta(\mathbf{r})$, which is normalized and vanishes unless the argument equals 0. In addition, the salt-doping level is conventionally quantified by the ratio between the number of cations and that of monomers of polymer with high dielectric constant, $r = n_+/(n_A N_A)$.

To describe interaction in the blends, we use a minimal Hamiltonian that is capable of reproducing experimental phase diagrams of salt-doped diblock copolymer.^{24,31,32} The Hamiltonian is composed of four terms and written explicitly as

$$\begin{aligned} \beta \mathcal{H} = & \beta(\mathcal{H}^{\text{id}} + U^{\text{FH}} + U^{\text{B}} + U^{\text{C}}) \\ = & \sum_{j=1}^{n_A} \int_0^{N_A} \frac{3}{2b_A^2} \left(\frac{d\mathbf{r}_j^A(s)}{ds} \right)^2 ds \\ & + \sum_{j=1}^{n_B} \int_0^{N_B} \frac{3}{2b_B^2} \left(\frac{d\mathbf{r}_j^B(s)}{ds} \right)^2 ds \\ & + \frac{1}{v_0} \int d\mathbf{r} \chi_{AB} \hat{\phi}_A(\mathbf{r}) \hat{\phi}_B(\mathbf{r}) \\ & + \int d\mathbf{r} \frac{l_0}{2\hat{\epsilon}_r(\mathbf{r})} \left(\frac{\hat{\phi}_+(\mathbf{r})}{v_+ a_+} + \frac{\hat{\phi}_-(\mathbf{r})}{v_- a_-} \right) \\ & + \frac{1}{2} \iint d\mathbf{r} d\mathbf{r}' \hat{\rho}_q(\mathbf{r}) g(\mathbf{r}, \mathbf{r}') \hat{\rho}_q(\mathbf{r}') \end{aligned} \quad (5)$$

Here, \mathcal{H}^{id} is the Hamiltonian of ideal Gaussian chains that accounts for the conformational statistics.³³ U^{FH} is the Flory–Huggins interaction between two types of monomers, and χ_{AB} is defined on a per-reference volume (v_0) basis.

The third term is for ion solvation. The interaction between ions and polymers is included in solvation free energy U^{B} approximated using the Born solvation model,³⁴ and no dispersion interaction among ions is considered. The terms $l_0 \equiv e^2/4\pi\epsilon_0 k_B T$, v_0 , and a_i are the vacuum Bjerrum length, ion volume, and ion diameter, respectively. The dielectric constant $\hat{\epsilon}_r(\mathbf{r})$ is inhomogeneous and depends on the polymer composition at \mathbf{r} . In this work, we use a volumetric mixing rule for local dielectric constant, $\hat{\epsilon}_r(\mathbf{r}) = (\hat{\phi}_A(\mathbf{r})\epsilon_{r,A} + \hat{\phi}_B(\mathbf{r})\epsilon_{r,B})/(\hat{\phi}_A(\mathbf{r}) + \hat{\phi}_B(\mathbf{r}))$, where $\epsilon_{r,A}$ and $\epsilon_{r,B}$ are the dielectric constant in pure homopolymer A and B. The ionic contributions to the dielectric constant are neglected, as we only consider situations with dilute salt contents.

The last term U^{C} is the Coulombic interaction of the net charge distribution, $\hat{\rho}_q(\mathbf{r}) \equiv z_+ \hat{\rho}_+(\mathbf{r}) + z_- \hat{\rho}_-(\mathbf{r}) = z_+ \hat{\phi}_+(\mathbf{r})/v_+ + z_- \hat{\phi}_-(\mathbf{r})/v_-$, in which $g(\mathbf{r}, \mathbf{r}')$ is the Green's function for Poisson's equation with an inhomogeneous dielectric constant profile,

$$-\frac{1}{4\pi l_0} \nabla \cdot \hat{\epsilon}_r(\mathbf{r}) \nabla g(\mathbf{r}, \mathbf{r}') = \delta(\mathbf{r} - \mathbf{r}') \quad (6)$$

A key feature of our model related to Born and Coulomb terms is that the dielectric constant is inhomogeneous and depends on local polymer compositions $\phi_\alpha(\mathbf{r})$, $\epsilon_r(\mathbf{r}) = f[\phi_A(\mathbf{r}), \phi_B(\mathbf{r})]$. As will become clear in the following, the selective ion solvation drives the microphase separation. It is therefore necessary to point out that the Born solvation free energy of an ion of species α , $\sim 1/(a_\alpha \epsilon_r(\mathbf{r}))$, is inversely proportional to ion radius a_α and local dielectric constant $\epsilon_r(\mathbf{r})$. By this term alone, we may deduce that ions prefer to stay in domains with high dielectric constant and that the behavior of smaller ion is more susceptible to the solvation effects.

Following the standard field theory procedures,^{7,24,33} which are detailed in the Supporting Information, we obtain the free energy as functionals of composition fields of all components, $\phi_\alpha(\mathbf{r})$ with $\alpha \in \{A, B, +, -\}$. In the disordered phase, the system is uniform and the composition fields are constant, $\phi_\alpha(\mathbf{r}) = \bar{\phi}_\alpha$.

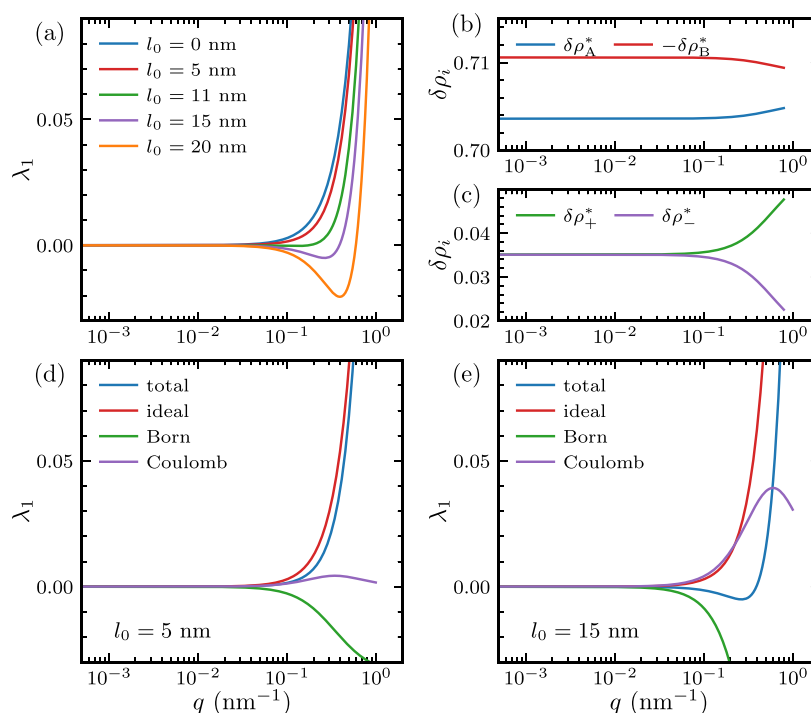


Figure 1. Spectral analysis of the quadratic vertex function of salt-doped homopolymer blends, with $\chi_{AB} = 0$ and $r = 0.01$. (a) Minimum eigenvalue of quadratic coefficients (λ_1) as a function of wavevector magnitude (q). The critical wavevector magnitude (q^*) corresponds to the location of the minimum of λ_1 . The curves were shifted vertically so that the limit values at low q were 0. (b) Polymeric components of the eigenvector corresponding to λ_1 , with $l_0 = 15.0$ nm. (c) Ionic components of the eigenvector corresponding to λ_1 , with $l_0 = 15.0$ nm. (d, e) Decomposition of λ_1 into contributions of ideal entropy, Born solvation, and Coulomb interaction for $l_0 = 5.0$ nm (d) and $l_0 = 15.0$ nm (e).

Therefore, the free energy of the disordered phase can be written explicitly, and we choose it as a reference state. For any composition fluctuations around the disordered phase, we can express the free energy change as a Taylor expansion in terms of composition differences, $\delta\varphi_\alpha(\mathbf{r}) \equiv \varphi_\alpha(\mathbf{r}) - \bar{\varphi}_\alpha$. The expansion in Fourier space is written formally as

$$\begin{aligned} \Delta\mathcal{F} &= \Delta\mathcal{F}^{(2)} + \Delta\mathcal{F}^{(3)} + \Delta\mathcal{F}^{(4)} \\ &= \frac{1}{2V^2} \sum_{\mathbf{q}} \sum_{\alpha, \beta} \Gamma_{\alpha\beta}^{(2)}(\mathbf{q}, -\mathbf{q}) \delta\phi_\alpha(\mathbf{q}) \delta\phi_\beta(-\mathbf{q}) \\ &\quad + \frac{1}{3!V^3} \sum_{\mathbf{q}_1, \mathbf{q}_2} \sum_{\alpha, \beta, \gamma} \Gamma_{\alpha\beta\gamma}^{(3)}(\mathbf{q}_1, \mathbf{q}_2, -\mathbf{q}_1 - \mathbf{q}_2) \delta\phi_\alpha(\mathbf{q}_1) \\ &\quad \times \delta\phi_\beta(\mathbf{q}_2) \delta\phi_\gamma(-\mathbf{q}_1 - \mathbf{q}_2) + \dots \end{aligned} \quad (7)$$

where $\alpha, \beta, \gamma, \dots$ denote species and \mathbf{q} is wavevector. In our convention of Fourier transform, $f(\mathbf{q}) = \int d\mathbf{r} f(\mathbf{r}) \exp(-i\mathbf{q} \cdot \mathbf{r})$. The vertex function, $\Gamma^{(n)}$, is n th order functional derivatives of free energy change with respect to density deviations, evaluated at $\varphi(\mathbf{r}) = \bar{\varphi}$, or equivalently $\varphi(\mathbf{q}) = \bar{\varphi} \delta(\mathbf{q})$.

The secondary expansion coefficient $\Gamma^{(2)}$ is a 4×4 matrix, and its inverse is the structure factor measured in scattering experiments. It contains information about the nature of phase separation. Because of the isotropy of the homogeneous phase, the elements of $\Gamma^{(2)}$ are functions of $q = |\mathbf{q}|$, the wavenumber of density fluctuations. If we assume the blends are incompressible, the composition fluctuations should sum to zero, $\sum_\alpha \delta\phi_\alpha(\mathbf{q}) = 0$. This means the composition fluctuation vector $\delta\varphi = [\delta\varphi_A, \delta\varphi_B, \delta\varphi_+, \delta\varphi_-]^T$ is orthogonal to a compression mode $\mathbf{e} = \frac{1}{2}[1, 1, 1, 1]^T$ and only exists in the orthogonal

complement of the subspace of \mathbf{e} . We therefore span the incompressible subspace by choosing an orthonormal basis set consisting of the following modes, $\mathbf{e}^{(1)} = \frac{1}{2}[1, 1, -1, -1]^T$, $\mathbf{e}^{(2)} = \frac{1}{2}[1, -1, 1, -1]^T$, and $\mathbf{e}^{(3)} = \frac{1}{2}[1, -1, -1, 1]^T$. After contracting the composition fluctuations to the incompressible subspace, we reduce the 4×4 matrix of $\Gamma^{(2)}(q)$ to a 3×3 matrix of $\gamma^{(2)}(q)$.

$\gamma^{(2)}(q)$ should have three eigenvalues $\lambda_1 \leq \lambda_2 \leq \lambda_3$. In the disordered phase, $\lambda_1(q) > 0$, meaning that the free energy is concave up with respect to any composition fluctuation. The stability limit (i.e., the spinodal limit) of the disordered phase is given by the condition $\lambda_1(q^*) = 0$, where q^* is a critical wavenumber that minimizes λ_1 . The nature of the phase separation is indicated by the value of q^* . If $q^* > 0$, the phase transition is microscopic and the ordered phase has a characteristic domain size of $D = 2\pi/q^*$. If $q^* = 0$, the characteristic domain size diverges and the phase separation is macroscopic.

Although the results we obtain are general, we choose the default model parameters to represent the LiTFSI-doped PEO/PS blends.^{24,31} In our model, by default, the A component represents PEO, the polymer with higher dielectric constant $\epsilon_{r,A} = 8.0$. The B component represents PS with a dielectric constant of $\epsilon_{r,B} = 2.4$. We use a reference volume of $v_0 = 1 \text{ nm}^3$ and set the monomer volume of both polymer as v_0 , namely, $v_A = v_B = v_0$. The packing length of both polymers is set to $l_p = 0.4 \text{ nm}$. The statistical segmental length is determined as $b_A = b_B = b = \sqrt{v_0/l_p} = 1.58 \text{ nm}$.³⁵ The degree of polymerization is the same for both polymers with $N_A = N_B = 20$. These values appear to be small because the reference volume v_0 was chosen to be large. The invariant degree of polymerization

$\bar{N} \equiv Nb^6/v_0^2 = 313$ is typical of experimental studies. The diameters of cation (Li^+) and anion (TFSI^-) are $a_+ = 0.1$ nm and $a_- = 0.36$ nm, respectively, giving corresponding ion volumes of $v_+ = 0.0042$ nm³ and $v_- = 0.1954$ nm³.

RESULTS AND DISCUSSIONS

Macrophase versus Microphase Separation. The competition between macroscopic and microscopic phase separation is governed by the strength of the electrostatic interaction. We control the electrostatic contributions by tuning the vacuum Bjerrum length l_0 . The Bjerrum length at room temperature is about 56 nm in vacuum and 0.7 nm in water. The (relative) dielectric constant for polymers is usually small, between 2 and 10, which corresponds to the Bjerrum length of about 1.5 to 30 nm. A small Bjerrum length indicates strong electrostatic screening and weak electrostatic interactions.

We first consider a case with symmetric non-electrostatic polymer parameters, $v_A = v_B = v_0$ and $N_A = N_B = N$. Figure 1a shows the minimum eigenvalue λ_1 of $\gamma^{(2)}$ versus q for different Bjerrum lengths. When l_0 is small ($l_0 = 0$ or 5.0 nm), λ_1 increases monotonically from $q = 0$. The minimum of $\lambda_1(q)$ locates at $q^* = 0$. Therefore, only macrophase separation is possible in this regime. The limiting case of low electrostatic interaction is $l_0 = 0$ nm, where the electrostatic contribution to the free energy is essentially zero. This can also be seen from the expressions of the Born solvation energy and Coulomb interaction energy (eq 5). In this limit, the ions act as nonselective neutral solvents, and it is well known that only macroscopic separation can occur.

As the value of l_0 increases, λ_1 starts to change non-monotonically with q (Figure 1a). For $q < 0.02$ nm⁻¹, λ_1 remains flat, resembling the cases with $l_0 \leq 5$ nm⁻¹. However, beyond $q = 0.02$ nm⁻¹, the value of λ_1 first decreases before finally increasing unboundedly. This non-monotonic behavior results in a finite critical wavevector $q^* > 0$, signifying a microscopic phase separation. The value of q^* increases and the non-monotonic shape becomes more pronounced as l_0 increases.

To understand the nature of the instability at nonzero q^* , we examine the components of the critical mode, i.e., the eigenvector corresponding to the eigenvalue λ_1 . The polymeric and ionic components of the critical modes are plotted in Figure 1b and c, respectively. To evaluate the volume fractions for different components, we have used $\delta\varphi^* = \sum_{i=1,2,3} \phi_i^* \mathbf{e}^{(i)}$. The results shown in Figure 1b are calculated from $\delta\phi^*$ by rescaling each component with corresponding bead volume, i.e., $\delta\rho_\alpha^* = \delta\varphi_\alpha^*/v_i$ for $\alpha \in \{A, B, +, -\}$.

When q is small ($q < 0.02$ nm⁻¹), $\delta\rho_\alpha^*$ remain approximately constant. $\delta\rho_A^*$ and $\delta\rho_B^*$ have different signs as they tend to separate from each other. The amplitude $\delta\rho_A^*$ is lower than $\delta\rho_B^*$, which is compensated by the enrichment of ions in the A domain. The difference between cation and anion number density fluctuation mode ($\delta\rho_q = \delta\rho_+^* - \delta\rho_-^*$) measures the degree of net charge separation. In the regime of $q < 0.02$ nm⁻¹, $\delta\rho_+^*$ and $\delta\rho_-^*$ are essentially identical, implying the absence of charge separation. This is consistent with the expectation that charge separation at large length scale requires a high energy cost.

In the high- q regime, the magnitudes of $\delta\rho_A^*$ and $\delta\rho_+^*$ increase, whereas those of $\delta\rho_B^*$ and $\delta\rho_-^*$ decrease. This suggests that more

cations are distributed in the A-rich domain, while fewer anions reside in the A-rich domain. It is energetically favorable, as the small diameter of a cation affords a high (absolute value) Born solvation energy that overcompensates the loss of Born solvation energy from the anions that transferred to the B-rich domain. As $\delta\rho_+^*$ and $\delta\rho_-^*$ split, a net charge distribution also develops. The length scale at which charge separation begins to appear is about 60 nm, calculated from $2\pi/q^*$ by setting $q^* = 0.1$ nm⁻¹, which is well within the range of Coulomb interaction.

To gain more insights into the origin of charge separation, we decompose λ_1 into contributions from the ideal, Born, and Coulomb parts (Figures 1d,e). The Flory–Huggins term is irrelevant because it is q -independent, and we set $\chi_{AB} = 0$. All these terms remain constant in the small- q regime. The ideal part is similar for cases with $l_0 = 5$ nm and $l_0 = 15$ nm. (Note that they are not identical, as their critical composition fluctuations differ slightly.) In the high- q regime where charge separation takes place (Figure 1c), we find that the decrease in the free energy is dominated by the decrease in the Born term (Figure 1d,e). Furthermore, the Coulomb energy increases as the net charge developed. At even higher q values, the Coulomb contributions decrease. This is because the total Coulomb energy decreases as the length scale of charge separation decreases.

The competition between the Born term and the ideal term contributes to the non-monotonic trend in λ_1 at large q values. The value of l_0 controls the magnitude of Born and Coulomb terms. Only for sufficiently large l_0 values can the Born solvation term dwarf the ideal term that causes λ_1 to increase, resulting in a well-defined minimum.

The above discussions demonstrate that strong electrostatic interaction can trigger the microphase separation in homopolymer blends, as a result of the competition among multiple factors. The Born solvation promotes the localization of ions inside domains with higher dielectric permittivity, which drives phase separation so that the high permittivity domains can be formed. When this happens, both cations and anions tend to reside inside the high-permittivity phase, at the cost of the loss in translational entropy. One way to alleviate this frustration is to have smaller cations reside inside the high-permittivity domain, while allowing the anions to leak into the low-permittivity domains. However, this scenario implies macroscopic charge separation, which is energetically unfavorable: let the length scale for charge separation be D , then the magnitude of net charge Q is proportional to D , and the Coulomb energy is on the order $Q^2 l_0/D \propto l_0 D$, which blows up as $D \rightarrow \infty$. The compromise leads to the emergence of a finite domain size D , or q^* value, when electrostatic interaction is sufficiently strong. The argument is illustrated in Figure 2. The crossover from macrophase separation to microphase separation is identified as the Lifshitz point.¹² The variation of the Lifshitz point and its dependence on model parameters are explored below.

Lifshitz Point. When the dielectric ratio ϵ_A/ϵ_B is fixed, the vacuum Bjerrum length l_0 is the primary factor determining the transition from macrophase to microphase separation. This is demonstrated in Figure 3a, which shows how l_0 influences q^* , the wavenumber where the minimum of λ_1 locates (Figure 1a), for different salt-doping levels r . The Lifshitz points, where q^* first becomes nonzero, are located near $l_0 = 9.7$ nm. With the range of salt-doping levels explored, from 0.001 to 0.05, the location of the Lifshitz point barely moves, as shown by the inset of Figure 3a.

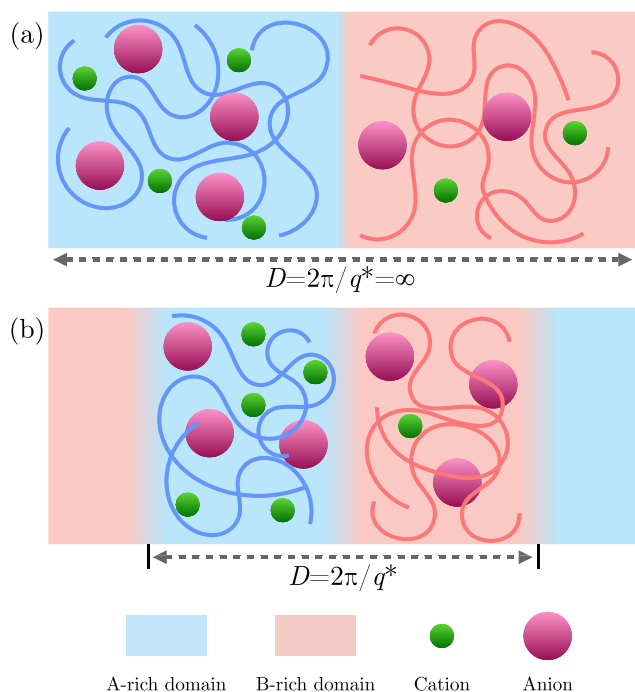


Figure 2. Schematic illustration of the competition between macrophase separation (a) and microphase separation (b).

The weak dependence of the Lifshitz point on the doping level r stems from the insensitivity of the degree of charge separation to r . Figure 3b compares the degree of charge separation, quantified by the difference between the cationic and anionic components of the critical mode, for different doping levels. The results for different doping levels are nearly identical when $q < 0.1 \text{ nm}^{-1}$, which results in nearly identical contributions from the Born solvation term. In fact, for $q < 0.1 \text{ nm}^{-1}$, the contributions of the Born term to λ_1 are almost indistinguishable for $r = 0.01$ and $r = 0.05$ (Figure 3c). This is precisely the range at which q^* rises from 0 to finite values, which rationalizes why the location of the Lifshitz point is insensitive to the value of r .

The magnitude of q^* , i.e., the characteristic domain size, does depend on the doping level r for $l_0 > 10 \text{ nm}$. The higher the doping level, the greater the q^* value, as seen from Figure 3a. Such difference is also related to the progressively greater difference in the degree of charge separation for larger q^* values, shown in Figure 3b.

Spinodal Curves. The above sections address the conditions for microphase separation. Here we examine the stability limit of the homogeneous phase, by evaluating the spinodal curves, which is found by requiring that $\lambda_1(q^*) = 0$. Here we recall that λ_1 is the minimum eigenvalue of the quadratic expansion coefficient $\gamma^{(2)}$ and q^* is the critical wavevector that gives the minimum of $\lambda_1(q)$. The Flory–Huggins term, which was ignored in the above sections by setting $\chi_{AB} = 0$, contributes $\delta\phi_A\delta\phi_B\chi_{AB}$ to λ_1 for all q ,²⁴ where $\delta\phi_\alpha$ is the α -component of the eigenvector corresponding to λ_1 . Therefore, changing χ_{AB} effectively shifts the curves of $\lambda_1(q)$ vertically, and the spinodal can be readily found by requiring that the minimum of $\lambda_1(q)$ vanishes.

The spinodal values of χ_{AB} versus r , for several l_0 values, are plotted in Figure 4a. All the spinodal curves converge to $Nv_0\chi_{AB} = 2.0$ at $r = 0$, the well-known limit for symmetric binary homopolymer blends.³⁶ When $l_0 = 0 \text{ nm}$, the ions became essentially nonselective solvents. The critical composition

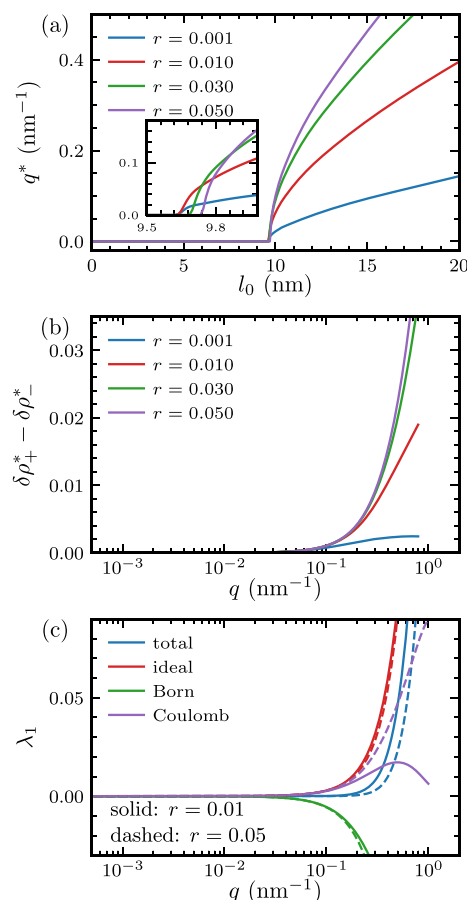


Figure 3. Dependence of critical l_0 on salt-doping amounts. (a) Critical wavevector magnitude (q^*) versus l_0 for different r values. q^* corresponds to the location of the minimum of λ_1 in Figure 1a. (b) Salt-exchange degree as quantified by $\delta\rho_+^* - \delta\rho_-^*$ versus wavevector magnitude for different r values. (c) Decomposition of λ_1 into contributions of ideal entropy, Born solvation, and Coulomb interaction for two r values with $l_0 = 9.8 \text{ nm}$.

fluctuation is proportional to $[1, -1, 0, 0]^T$ (data not shown), the same as neat symmetric homopolymer blends. The value of χ_{AB} at the spinodal increases slightly with r , because of the dilution effects of nonselective solvents (the increment is minor as the range of r is narrow). For nonzero l_0 values, the value of χ_{AB} decreases with r , and the change is more substantial for larger l_0 . This corroborates the notion that salt-doping can increase the effective χ parameter, as was first proposed by Wang.²⁷ However, Wang mainly considered the macrophase separation, whereas our focus is the emergence of microphase separation.

This point is highlighted by the critical wavenumber at the spinodal shown in Figure 4b. Because the Flory–Huggins term does not alter the q -dependence of γ_2 , the information contained in Figure 4b is the same as that in Figure 3a. Taken together, these results suggest that the crossover between macro- and microphase separation occurs slightly below $l_0 = 10 \text{ nm}$.

Other Factors. Using blends with symmetric homopolymers as a model system, we have demonstrated the possibility of microphase separation upon salt-doping and studied the influence of salt content (r) and electrostatic interaction strength (l_0) in the above. In the following, we explore the influences of three key molecular properties: ion solvation radius, dielectric contrast, and polymer composition.

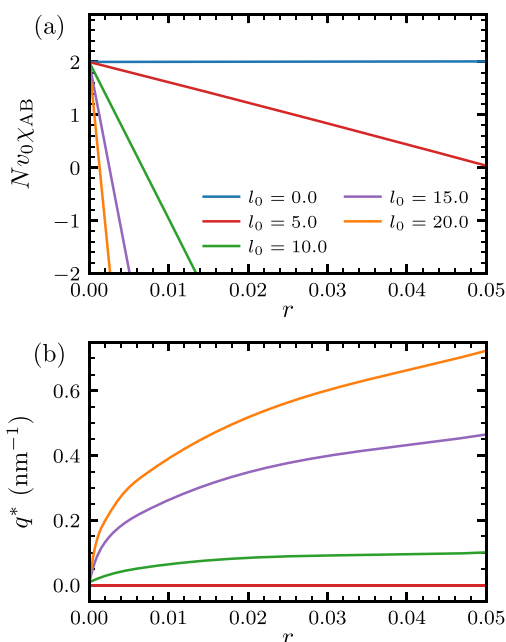


Figure 4. Spinodal behavior of salt-doped homopolymer blends. (a) Spinodal χ_{AB} values versus doping degree (r) for different l_0 values. (b) Critical wavevector magnitude (q^*) versus r for different l_0 values on the spinodal line.

Ion Solvation Radius. The driving force for microphase separation in the systems of interest is the need to simultaneously lower the Born solvation free energy, reduce the entropy loss of localized ions, and minimize the Coulomb energy. The Born solvation energy, eq 5, is inverse to the ion solvation radius. Accordingly, we expect that the difference in ion solvation radii of cations and anions to be important. The

parametrization for ion radii follows our recent study,³² in which ionic volumes v_+ and v_- are kept constant and ion radii a_+ and a_- are varied.

Several combinations of ion solvation radii are explored, and the critical wavenumbers are plotted versus l_0 in Figure 5a. The symmetric case with $a_+ = a_- = 0.1$ nm is indifferent to the selective cation or anion solvation, and charge separation cannot occur, so there is no microphase separation for all l_0 values. As a_- increases, the discrepancy between cation and anion size grows, and the selective solvation of cations in the high-permittivity domain is stronger. We found that the value of l_0 at the Lifshitz point decreases from ~ 20 nm to ~ 7 nm as a_- increases from 0.2 nm to 0.8 nm, which supports our argument that a large difference between ion radii promotes microphase separation.

Additionally, when the solvation radii are doubled while the ratio a_+/a_- is kept constant, the microphase separation is found to disappear. Doubling ion solvation size effectively halves the Born term. This reduction cannot be offset by simply doubling l_0 , as doubling l_0 also increases the energy cost from the Coulomb term, which weakens the energy gained from the Born term, making microphase separation impossible.

Figure 5b presents the spinodal curves for different combinations of ion solvation radii. The trends of these curves are similar: the value of χ_{AB} decreases as l_0 increases. There is, however, a weak increment when l_0 is small. This is the entropy regime of salt-doping, where adding ions stabilizes the homogeneous phase in order to achieve higher translational entropy.²⁴ Because no microphase separation is expected in the entropy regime, we shall focus on the solvation regime below, where adding ions destabilizes the homogeneous phase. The decrease of χ_{AB} with increasing l_0 depends only on the solvation size of ions and is insensitive to the ratio of the ion solvation radii. Smaller ions decreases χ_{AB} more effectively, which is consistent with the findings of Nakamura et al.²⁸ We note that

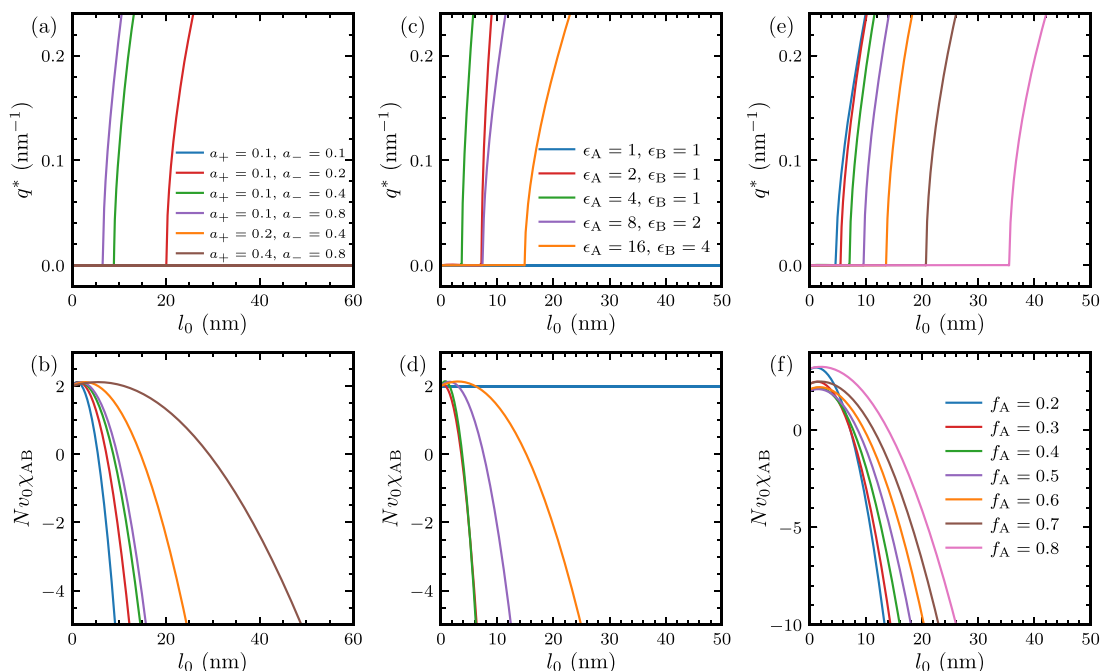


Figure 5. Effects of ionic solvation radii (a, b), polymer dielectric constants (c, d), and polymer composition (e, f) on the phase behavior of salt-doped homopolymer blends. Dependence of critical wavevector magnitude q^* (a, c, e) and spinodal χ_{AB} (b, d, f) on l_0 . Doping degree is $r = 0.01$. a_+ : cation radius. a_- : anion radius. The unit of ion solvation radius is nm. ϵ_A : dielectric constant of polymer A. ϵ_B : dielectric constant of polymer B. f_A : fractions of A-polymer.

such dependence is irrespective of the nature of phase separation, macroscopic or microscopic, consistent with the findings in Figure 4.

Dielectric Contrast. The effects of dielectric contrast are analogous to that of the difference in ion solvation radii. The values of q^* and the spinodal curves are shown in Figure 5c, for different sets of dielectric permittivities. In the absence of dielectric contrast ($\epsilon_A = \epsilon_B = 1$ in Figure 5c), no microscopic separation is found. Because the net charge density vanishes, the ions act effectively as neutral solvents.

The microphase separation is possible with sufficient dielectric contrast. When we fix the dielectric constant of one polymer ($\epsilon_B = 1$), and increase ϵ_A from 2 to 4, the value of l_0 at the Lifshitz point decreases from ~ 7.5 nm to ~ 3.7 nm (Figure 5c). However, the spinodal χ_{AB} does not change significantly from $\epsilon_A = 2$ to $\epsilon_B = 4$ (Figure 5d). The quantitative dependence should be sensitive to the average rule chosen for the dielectric permittivity of mixtures.²⁴

With a constant ϵ_A/ϵ_B , increasing both dielectric constants shifts the value of l_0 at the Lifshitz point to larger values. Both Born and Coulomb terms scale inversely with local dielectric constant. Doubling both dielectric constants reduces both terms by a factor of 2. This is equivalent to reducing the Bjerrum length by a factor of 2. As shown in Figure 5c, when we change the dielectric constant from $(\epsilon_A, \epsilon_B) = (4, 1)$ to $(8, 2)$, the critical l_0 changes from ~ 3.7 nm to ~ 7.5 nm. Further change to $(16, 4)$ gives a critical l_0 of ~ 15.0 nm.

Polymer Composition. Figure 5e shows that a higher fraction of high-permittivity component (f_A) requires a larger l_0 to attain microphase separation. This is related to the translational entropy of ions. When macroscopic phase separation occurs, ions are distributed more preferably in the A-rich phase. A small f_A means the space available for ions is more restricted and hence a large loss of ionic translational entropy. The free energy gain is then more likely to drive a transition from macrophase separation to microphase separation.

A similar trend is found for how f_A affects the spinodal curves (Figure 5f). When $l_0 = 0$ nm, spinodal χ_{AB} values are the same as neat polymer blends,³⁶ which is symmetric from $f_A = 0.5$. As l_0 increases, the value of χ_{AB} at the spinodal decreases as expected, but the changing rate is steeper for smaller f_A values. When f_A is large, the average dielectric constant in the homogeneous phase is closer to ϵ_A , and the gain in the Born energy from ion localization is smaller, weakening the driving force for phase separation (either macroscopic or microscopic).

Why Is Microphase Separation Induced by Salt-Doping Seldom Seen Experimentally? The region of microphase separation identified in our theory is rather broad (Figure 4). However, such salt-doping-induced microphase separation in neutral homopolymer blends has not been reported. This may be attributed to the overestimation of the solvation free energy by the simple Born expression. In reality, many factors can mitigate ion solvation free energy such as ion-pairing, ion-clustering, and composition fluctuations.²⁴ Experimentally, the assembly structure is more likely to locate in the strong segregation region,³⁷ which is a complementary region in the phase diagram to the weak segregation limit on which our theory builds. However, the predictions from strong and weak segregation theories about the critical wavelength are usually consistent with each other.^{37,38} Therefore, we do not expect the predicted microphase separation to only appear near the spinodal line. Other treatments of ion solvation such as dipolar

SCFT,^{39–41} liquid state theory corrected SCFT,^{15,20,21,23} or classical density functional theory^{42–45} may help improve the accuracy of theoretical predictions but will not change our conclusions qualitatively. Formally weakening the Born solvation term implies that a higher l_0 value is required to induce microphase separation. To fulfill this condition, working with low-permittivity polymers is desirable. It remains to be seen if tuning the ion solvation radii, dielectric contrast, and blending composition, as we explored above, can lead to experimental realization of microphase separation in doped polymer blends.

CONCLUSIONS

We developed a weak segregation theory for salt-doped neutral homopolymer blends. The model contains terms that describe the solvation free energy of ions and Coulombic interaction in addition to standard terms for neutral polymer blends, which has previously been used to analyze experimental phase diagrams.^{31,32} Our main result is that microphase separation may be induced when selective solvation is sufficiently strong.

The microphase separation permits local charge separation, with cations preferentially residing in the high-permittivity domains, whereas anions reside in the low-permittivity domains. The net result is that the Born solvation free energy is lower, ion entropy loss is reduced, and the Coulomb energy is minimal. The threshold value of l_0 at the crossover from the macro- to microphase separation is not sensitive to the amount of salt added. However, the doping level changes the critical q^* significantly, which provides a facile means to tune the domain size of microphases.

We further probed how three key material properties, i.e., ion solvation radius, dielectric contrast, and polymer fraction, affect our results on microphase separation. It is found that the larger the solvation radius difference, the larger the dielectric contrast and the lower the high-permittivity polymer composition, all favoring the formation of microphases. Such observations may facilitate the experimental exploration of salt-induced microphase separation in polymer blends. This work focused on the competition of microphase and macrophase separation and the stability limit of the homogeneous phase. The complete phase diagrams for salt-doped polymer blends, including the standard set of microphases (BCC, hexagonal, gyroid, etc.)^{7,24,31} will be presented in the future.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acs.macromol.2c02198>.

Full derivation of the weak segregation theory (PDF)

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Notes

The authors declare no competing financial interest.

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