

Advancements in Seawater Electrolysis: Progressing from Fundamental Research to Applied Electrolyzer Application

Jinfa Chang^{1,20} & Yang Yang H.s.⁶

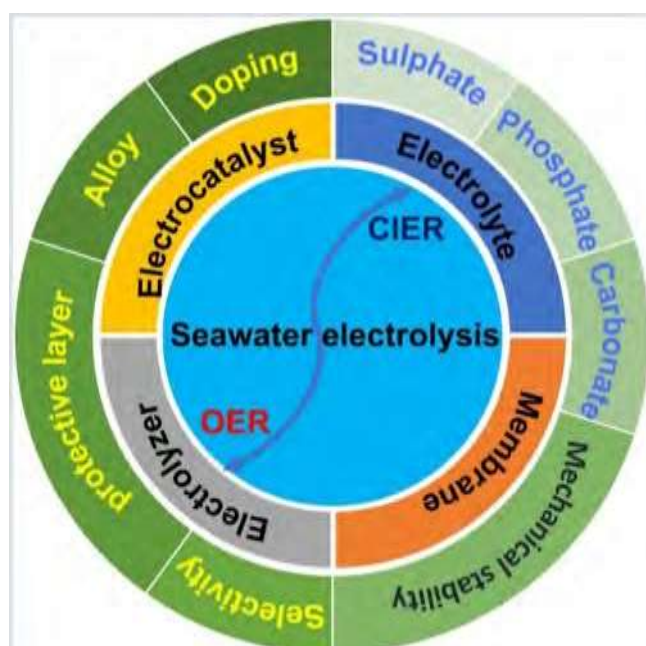
¹NanoScience Technology Center, University of Central Florida, Orlando, Florida 32826, ²Faculty of Chemistry, Key Laboratory of Polyoxometalate and Reticular Material Chemistry of Ministry of Education, Northeast Normal University, Changchun 130024, ³Department of Materials Science and Engineering, University of Central Florida, Orlando, Florida 32826, ⁴Renewable Energy and Chemical Transformation Cluster, University of Central Florida, Orlando, Florida 32826, ⁵Department of Chemistry, University of Central Florida, Orlando, Florida 32826, ⁶The Stephen W. Hawking Center for Microgravity Research and Education, University of Central Florida, Orlando, Florida 32826

*corresponding authors: changjinfa@nenu.edu.cn; yangyang@ucfedu

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Seawater electrolysis (SWE) provides a promising and efficient pathway to produce green hydrogen. However, the current SWE technology confronts a lot of challenges, such as the sluggish reaction kinetics on the anode side, and a lot of impurities and ions in seawater that poison the active sites of the catalyst and block membrane pores. In addition, the existence of chloride ions (Cl⁻) in seawater will strongly compete with oxygen evolution reaction (OER) by the chlorine oxidation/evolution reaction (CIOR/CIER) on the anode side as a result of the extremely similar thermodynamic potentials. Thus, to move SWE much closer to commercialization, it is highly desirable to enhance not only the activity of electrocatalysts but also the selectivity and stability of efficient OER to restrain CIOR/CIER. At the same time, the additive of electrolytes and the unique structural design of the electrolyzer also promote the development of SWE. In this review, the fundamental mechanisms for SWE and water electrolysis are first introduced and compared. Then, the design principles of efficient catalysts, electrolytes, surface/interface engineering, and novelty reaction device are critically, comprehensively summarized and analyzed. Finally, perspectives, challenges, and opportunities to develop and boost SWE technologies are proposed.



Keywords: seawater electrolysis, water oxidation reaction, chlorine oxidation reaction, competing reaction, selectivity

Introduction

Sufficient energy is essential for the rapid development of human society and the economy. Nonrenewable fossil fuels, such as coal, oil, and natural gas, continue to be heavily relied upon for the current energy supply.¹ Currently, these nonrenewable resources account for ~80% of the world's energy.³ The overuse of fossil fuels has resulted in an energy crisis, which has led to severe environmental pollution and global climate change due to the emission of greenhouse gases, specifically carbon dioxide (CO₂).³ These issues are expected to constrain further development of society and adversely impact normal production and the daily lives of human beings. Governments worldwide have recognized these problems and proposed protocols to address them.^{4,5} The concepts of carbon peak and carbon neutrality (the double carbon target) have gained widespread acceptance in the international community.^{6,8} The double carbon target requires the development of clean, efficient energy harvesting and storage technologies with net-zero carbon emissions. Fuel cells⁹ and water electrolysis (WE)¹⁰ technologies are widely recognized as the most promising options for achieving the double carbon target.

The WE reaction is the reverse reaction of H₂-O₂ fuel cells.¹¹ In the fuel cell reaction, H₂ and O₂ are fed into the anode and cathode sides, respectively, generating electric energy and water. Fuel cell technology is not subject to the Carnot limit and can effectively extract more energy from hydrogen fuel than traditional internal combustion engines.^{3,4} Its high efficiency and zero pollution with zero carbon emissions make fuel cell technology an ideal candidate to replace traditional fossil fuel technology.¹⁵ As the reverse reaction of the fuel cell reaction, WE technology provides a sustainable, clean, effective, and green pathway for hydrogen production compared to the traditional method of fossil fuel disintegration.¹⁰ WE can be driven by renewable but intermittent energy sources (such as the sun, wind, and tides), allowing for the storage of this intermittent energy in chemical form.^{3,16,18} When combined with fuel cell and WE technology, the hydrogen/oxygen-water cycle can be easily realized, which is a crucial requirement for the development of renewable energy technologies in the future.¹⁹

Even though water splitting is a promising technology for producing green hydrogen, currently, over 95% of the hydrogen used in the industrial community still largely relies on steam methane/methanol-reforming and coal gasification.¹⁰ The high cost of WE technology, particularly due to the expensive and scarce platinum group metals (PGMs) widely used as catalysts in the anode and cathode, significantly limits the commercial application of this technology. It should also be noted that, for commercial WE such as the widely used alkaline/anion exchange membrane (AEM) and proton exchange membrane (PEM) WE, highly purified water is generally used as a reactant.² Even tiny anions or cation impurities can result in serious performance decay. If WE technology is used to produce hydrogen in the future, it is important to keep in mind that freshwater **will** be used and consumed rapidly as the only reactant, leading to water shortages and crises in normal domestic water supplies. In contrast, seawater is more abundant than freshwater, with seawater accounting for 96.5% of the Earth's total water resources²² (Figure 1). If seawater can be used as a reactant to replace freshwater in WE, it would be much more economical and sustainable than pure WE.

Using seawater as an alternative reactant offers many advantages. First, seawater is easy to obtain at no cost, as it is widely distributed throughout the world. By combining seawater with seawater electrolysis (SWE) and fuel cell technologies, it is possible not only to produce clean freshwater for arid regions but also to provide efficient technologies for energy storage and conversion. Second, seawater itself is a natural electrolyte without any additives, and its conductivity (5 S m⁻¹) is much higher than that of pure water (5.5 × 10⁻⁶ S m⁻¹).³ With a salt content of ~3–5%, seawater is equivalent to a 0.5 M sodium chloride (NaCl) electrolyte.²³ Its high conductivity makes it possible to perform direct electrolysis without the need for additional conductive electrolytes (such as KOH or NaOH for AEMWE and H₂SO₄ or HClO₄ for acid PEMWE) that are typically used in pure water.^{24,18} Third, using seawater as the reactant can significantly reduce the chemical corrosion of electrocatalysts and electrolyzer devices, as it does not require the use of strong acid or alkaline electrolytes. Finally, the production of marine offshore hydrogen through the integration of SWE and marine renewable energies,

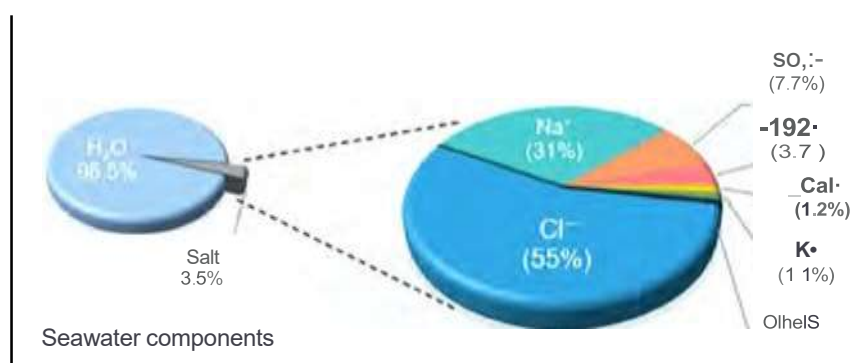


Figure 1 | A chart showing the distribution of various elements in seawater. Reprinted with permission from Ref. 22 Copyright 2020 Royal Society of Chemistry.

such as wind and solar, presents a promising and sustainable solution to address the energy demands of developed nations such as the US in the future. As per the Wind Energy Technologies Office of the US Department of Energy, the coastal regions of the US, including state and federal waters along with the Great Lakes, have the potential to generate over 7200 terawatt-hours of energy annually.³ Therefore, the cost-effective and efficient production of hydrogen from SWE presents a hopeful approach to storing offshore wind energy obtained from renewable sources.¹⁶

According to Driess et al.,²⁶ generating the entire world's electricity from hydrogen would result in a mere 0–4% usage of global freshwater. Hence, researchers hold the belief that current hydrogen production technology makes it viable and cost-effective to use freshwater in the process of water splitting. However, this approach is impractical for some countries/regions, where freshwater is scarce due to the uneven distribution of water resources.²⁷ In other words, the attainment of a complete hydrogen economy may result in an increase of ~10% in freshwater consumption. According to Kibria and colleagues,²⁷ the cost of a desalination system is ~3% of the cost of a PEMWE, which is \$460 **kw**⁻¹. Thus, a desalination system should cost around \$14 **kw**⁻¹. The capital cost of an alkaline electrolyzer is \$200 **kw**⁻¹, and it can be further reduced with advances in electrolyzer design. This implies that the desalination system can be up to 7% of the cost of an alkaline electrolyzer, which cannot be ignored. Moreover, it should be noted that seawater desalination leaves behind some ions. Hence, developing seawater-tolerant electrocatalysts through surface/interface engineering and designing novel electrolyzers can be useful in improving long-term performance when using desalinated water for electrolysis. Therefore, generating hydrogen through direct SWE remains critical and urgent for replacing current WE technologies.

The process of pure WE consists of two half-reactions, namely the hydrogen evolution reaction (HER) occurring at the cathode and the oxygen evolution reaction (OER) taking place at the anode. To accelerate the sluggish reaction kinetics, both sides require high-efficiency catalysts. The same principle and related reactions apply to SWE; however, impurities such as Mg²⁺, Ca²⁺, Na⁺, er-, Br-, SO₄²⁻, bacteria, small particles, and microorganisms are more common in seawater (Figure 1). Consequently, SWE faces more challenges than WE. For instance, the biggest challenge is the competitive reaction between chloride oxidation/evolution reaction (ClOR/ClER) and OER on the anode side due to their adjacent thermodynamic reaction potentials. Moreover, impurity ions, bacteria, and microorganisms can poison the catalyst and block the active sites of the catalyst and porous structure of the membrane, which can result in a significant decline in SWE performance. Additionally, direct SWE can lead to severe corrosion issues due to the decreased local pH value near the electrode, which is detrimental to both electrocatalysts and electrolyzer components. Hence, promoting the commercialization of SWE requires addressing the above critical issues.

In this review, we first introduce the mechanism of WE, followed by a discussion of the possible side reactions for SWE.

We compare the thermodynamic and dynamic insights of WE and SWE to identify and screen potential selective electrocatalysts. Next, we summarize current strategies to engineer active sites, improve the activity and stability of the catalyst, and establish a structure-performance relationship. We also review innovative and smart designs of electrolytes and electrolyzers. Finally, we propose future challenges and opportunities for catalysts, electrodes, electrolytes, and electrolyzers, from fundamental research to applied electrolyzer applications. We believe that this review **will** create new avenues for tackling the challenges encountered in SWE.

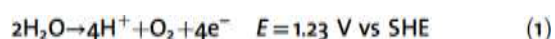
Fundamental and Challenge Aspects of SWE

Reaction mechanism

The water-splitting reaction, which involves converting water (H₂O) into hydrogen (H₂) and oxygen (O₂), has a positive Gibbs free energy (ΔG) value of +237.2 kJ mol⁻¹ for each mole of H₂ produced. This makes it a thermodynamically uphill process.¹⁸ Therefore, external electrical energy, with a minimum voltage of 1.23 V, is required to facilitate the reaction.^{19–31} The reaction can occur in both acidic and alkaline solutions, where H⁺ and OH⁻ ions participate, respectively. The two half-reactions can be expressed differently depending on the reaction environment (SHE represents the standard hydrogen electrode).^{18,31}

In acid conditions:

Anode:

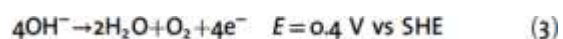


Cathode:



In alkaline conditions:

Anode:



Cathode:



From eqs 1–4, it is evident that the OER with a 4e⁻ pathway is a kinetically sluggish reaction compared to the HER, which only follows a 2e⁻ pathway. In acidic solutions, the HER is preferred due to the high concentration of protons (H⁺), while in alkaline solutions, the OER is more favorable because of the availability of hydroxide ions (OH⁻).

Compared to strong acidic and alkaline solutions, seawater is a neutral solution with a pH of around 8.0. Direct SWE without any additives is more challenging than electrolysis in acidic or alkaline solutions due to the absence of H⁺ and OH⁻. Generally, both HER and OER exhibit sluggish kinetics in SWE. Additionally, seawater contains a high concentration of impurity ions. The catalyst can be poisoned, and the membrane's pores can be blocked by various substances, including Ca²⁺, Mg²⁺, er-, bacteria, microbes, and small particles coming from seawater, leading to a decline in performance over time. One of the major obstacles is

the elevated levels of Cl^- in seawater, which can trigger unwanted side reactions. For instance, in alkaline solutions, it may cause a CIOR, while in acidic solutions, it may result in a CJOR. These side reactions can reduce electrolysis efficiency, and the production of chlorine (Cl_2) or hypochlorite (ClO^-) can significantly alter the electrolyte's pH and corrode the electrode, the electrocatalysts, and the electrolyzer. Therefore, developing highly active, stable, and selective catalysts for SWE is an urgent priority. Furthermore, there is a pressing need for the development of efficient and robust electrolytes and electrolyzers.

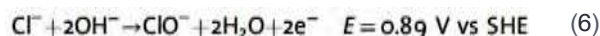
Challenges of SWE on the anode side

As previously stated, the anodic OER reaction in WE proceeds sluggishly due to its four-electron transfer mechanism. Consequently, this lowers the overall energy conversion efficiency of the process. Additionally, due to the lower concentration of OH^- in seawater compared to alkaline solutions, additional procedures are necessary for the adsorption and dissociation of water to produce adsorbed OH^- during SWE. As a result, achieving a current density of 10 mA cm^{-2} in neutral SWE typically requires an overpotential of more than 0.25 V .³⁴ The high concentration of chloride ions in seawater creates competition between CIOR/CIER and OER at the anode. Strasser et al.³⁵ listed the potential redox reactions with the species (Figure 2) found in seawater. Based on the computed Pourbaix diagram, it is evident that the chlorochemistry in a 0.5 M chloride solution at ambient temperature is contingent upon the pH level.

In acid conditions:



In alkaline conditions:



It can be seen from eqs 5 and 6 and the Pourbaix diagram (Figure 2) that Cl_2 is more likely to form in acidic conditions, while ClO^- is more likely to be generated in alkaline or neutral solutions. The most challenging anode reaction for SWE is as follows: (1) The high content of impurity Cl^- ions in seawater results in CIOR/CIER, which strongly competes with OER at a high potential. The CIOR/CIER has a much faster kinetic reaction rate since it is a 2e^- process (eqs 5 and 6), which is more kinetically favorable than the OER with a 4e^- process (eqs 1 and 3). On the contrary, OER is thermodynamically preferred over CIOR/CIER, especially in solutions with high alkalinity. The OER always has a 0.48 V standard potential lower than CIOR/CIER in alkaline seawater. While CIOR/CIER has much faster kinetics than OER with the decreased pH from neutral to acid solutions, most of the current studies focus on SWE in alkaline conditions to inhibit the competition from CIOR/CIER. (2) The presence of abundant impurities such as Ca^{2+} and Mg^{2+} ions, microorganisms, bacteria, and fine particles in seawater can impede the transmission of OH^- through the membrane channel and contaminate the cationic groups of the ionomer. Besides, the high concentration of Ca^{2+} and Mg^{2+} may further form hydroxide/carbonate precipitates, which will block the pore structure of the membrane and catalysts, resulting in catalyst/membrane poisoning. These not only decrease the activity and stability of catalysts but also cause membrane degradation. (3) The dramatic local pH change near the electrode has been found.³⁶ Since seawater is natural, very low concentrations of free W/OH^- are in it. Studies indicate that at the anode OER side, there could be a pH shift of 5 to 9 units near the electrode surface even with a low current density of 10 mA cm^{-2} . The unstable electrolysis system caused by the significant pH alteration near the electrode surface leads to catalyst degradation.

Challenges of SWE on the cathode side

The HER is the main cathode reaction for both WE and SWE. Unlike the strong competition between CIOR/CIER and OER, there is no competing reaction with HER on the cathode side of SWE. However, during the reaction, impurity ions such as Ca^{2+} and Mg^{2+} in seawater combine with hydroxide and get deposited on the cathode side, leading to a decay in performance. More than half of the cathode's performance decay was found in neutral seawater due to hydroxide deposition.^{24,5} When using the traditional method, real devices experienced significant degradation in performance and electrocatalyst corrosion. These issues ultimately resulted in electrolysis failure within just one hour of operation and the appearance of milky-white flocculent precipitates.¹⁵ Therefore, developing advanced catalysts, electrolytes, and electrolyzer devices to mitigate or eliminate these issues is a big challenge. Strategies, such as surface/interface engineering, designing a unique 3D structure, and controlling the local microenvironment of electrode materials, have been developed, and some useful reviews have systematically summarized the HER side of seawater.^{3,28,44}

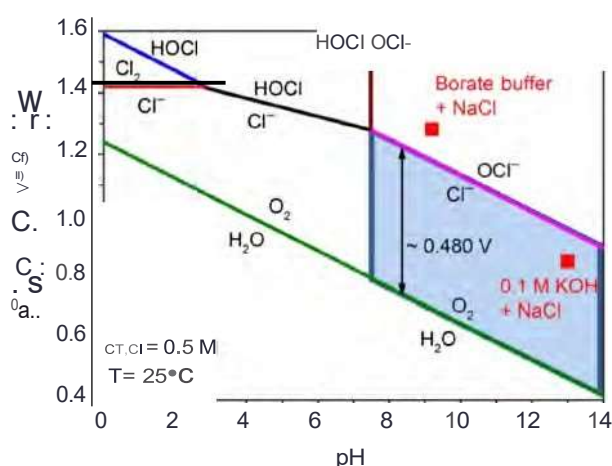
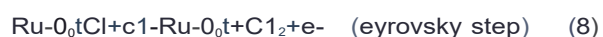


Figure 2 | An artificial seawater model is shown on the Pourbaix diagram for the chlorine system. In addition, the electrode potential for DER is provided, based on an oxygen partial pressure of 0.21 atm . Two red squares on the diagram display the operating potentials (vs SHE) that were obtained from 1-h constant current electrolysis (10 mA cm^{-2}) using NiFe LOH catalyst. The suggested design criterion is emphasized in a light blue box. Reprinted with permission from Ref 35. Copyright 2016 Wiley.

Theoretical aspects of OER versus CER

Whether in acid or alkaline solutions, iridium (Ir)- and ruthenium (Ru)-based oxides are widely acknowledged as the most active monometallic materials for OER.^{48,49} However, the conventional IrO₂ or RuO₂-based materials also show high activity for CIOR/CIER.^{50,51} The strong competition between CIOR/CIER and OER makes them suboptimal choices for selective OER in seawater or simulated seawater (SSW). To comprehensively understand the selectivity of the electrocatalyst for OER and CIER/CIOR, it is crucial to conduct critical thermodynamic and kinetic assessments. Over's group⁵² carried out extensive studies on conventional electrocatalysts such as RuO₂ for OER. They determined the free energies, transition states (TS), and reaction intermediates (RI) during OER or CIER/CIOR in the alkaline or acidic medium on single-crystal models RuO₂(110). RuO₂(110) with a single crystalline surface consisting of uncoordinated Ru sites (Rucus) was capped with on-top oxygen (O_o) and bridging oxygen (O_b), partially saturated by hydrogen (denoted as OH_b), depending on the overpotential (Figure 3a). The Pourbaix diagram (Figure 3a) indicates that the O-capped RuO₂ surface is

stable over a broad potential and pH range, in which both OER and CIER/CIOR may take place. For CIER/CIOR, the most stable phase involves the combination of (10br10Hbr + 20_o) on the RuO₂ surface. The Volmer-Heyrovsky mechanism was considered the most favored among the three mechanisms (i.e., Volmer-Tafel, Volmer-Heyrovsky, and Krishtalik mechanisms) that have been proposed to explain the CIER/CIOR reaction. The Volmer-Heyrovsky mechanism was considered the most favorable, involving the adsorption and discharge of chloride ions to form a RI of Ru-O_oCl through the Volmer step (eq 7), followed by the recombination of adsorbed chlorine with free chloride in the Heyrovsky step (eq 8), leading to the release of Cl₂ as described below:



Over et al.⁵² also analyzed the CIER/CIOR mechanism by altering the overpotential ($\eta_{\text{Cl}} > 0$ V). They presented their findings in a Tafel plot acquired in acidic pH and a free energy diagram (Figure 3b). The diagram indicated that when the

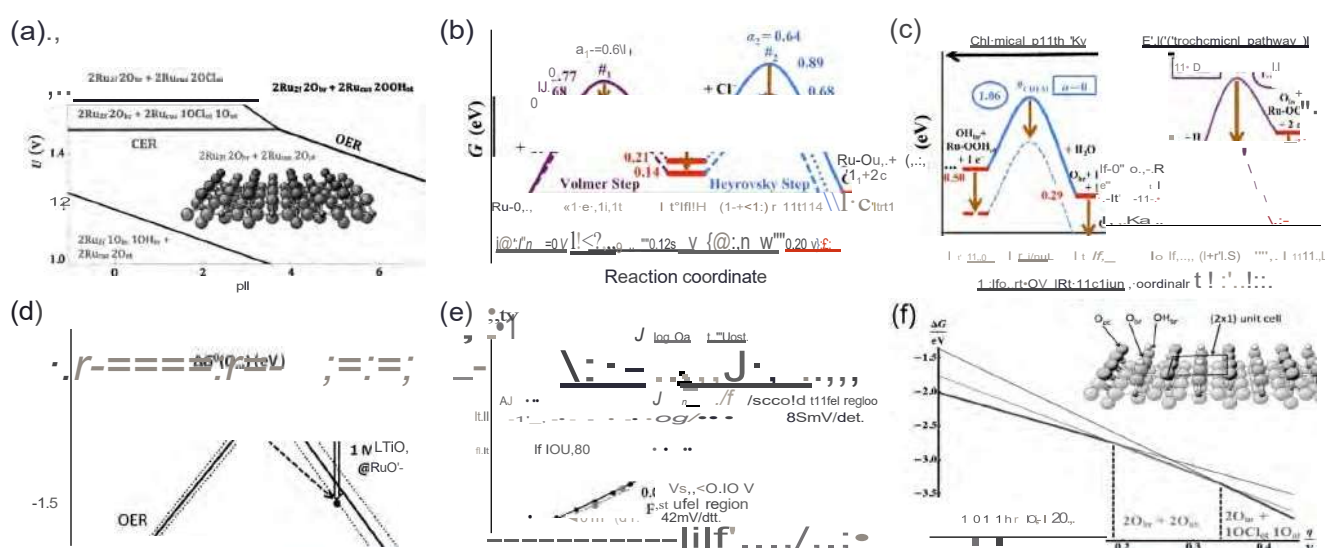
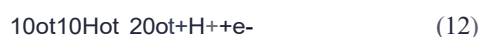
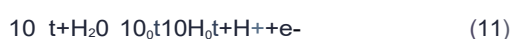


Figure 3 | (a-d) The thermodynamics of RuO₂(110) for OER and CIER. (a) A Pourbaix diagram is shown in equilibrium with H⁺, Cl⁻, and H₂O at T = 298 K and a(Cl⁻/J = 1, indicating the various surface combinations of RuO₂(110). Reprinted with permission from Ref 53. Copyright 2014 Wiley. (b and c) A free-energy diagram for CIER (b) via Volmer-Heyrovsky mechanism at different overpotentials, and for OER (c) depicting two competing reactions, chemical and electrochemical, and their pathways at different overpotentials. Reprinted with permission from Ref 52. Copyright 2014 Wiley. (d) A volcano diagram is presented for CIER (gray) and OER (black). The gray cross denotes the catalytic activity (LIG₁₀, J for the CIER, and the black cross is for the OER. The manipulation of the LIG₁₀ values is demonstrated with TiO₂(110)@RuO₂(110) as an example, demonstrating selectivity among the OER and CIER. Reprinted with permission from Ref 53. Copyright 2014 Wiley. (e) The theoretically calculated Tafel plot (black dots) for the CIER on RuO₂(110) shows excellent agreement with the experimental Tafel plot (gray dots). In the first Tafel region, the applied overpotential strongly affects the surface coverage of chlorine (inset), while in the second Tafel region, the chlorine coverage remains approximately constant. (f) The stable surface terminations of the RuO₂(110) model catalyst under different overpotentials, while in equilibrium with J-r, Cl⁻, and H₂O. This was done at a temperature of T = 298.15 K and pH 0, with a(Cl⁻/J = 1. The surface structures were denoted using a (2 × 1) unit cell, which encompassed all surface species except for the attached metal atom. The surface structure identified as (2Gb, +2O_o) consisted of two O_b bridges linking two Ru_{2f} sites and two on-top oxygen atoms (O_o) attached to Rucus sites. The structural depiction employed a stick and ball model, with the oxygen atoms represented by large black balls. Reprinted with permission from Ref 51. Copyright 2016 Wiley.

overpotential value was high, the Heyrovsky step became the rate-determining step with a considerably high TS free energy value. However, the TS free energy could be reduced by increasing the overpotential, particularly in the Heyrovsky step where it's lowered more than in the Volmer step at $11\text{cER} > 0.20\text{ V}$.

Compared to CIER/CIOR, OER proceeds through a four-electron transfer, resulting in a slower kinetic process. To study OER, the fully O-capped $\text{RuO}_2(110)$ surface was utilized by coordinatively capping uncoordinated Ru atoms with Oot as the top oxygen under acidic pH. The mechanism of OER was explained in four steps, as shown in eqs 9–12.⁵³



According to Over's study⁵² water split results in the adsorption of OH^* on the O_t site or W adsorption onto $\text{O}_{\text{b},\text{t}}$ to form $\text{OH}_{\text{b},\text{t}}$ or the release of W into the electrolyte. In Figure 3c, the free energy diagram for OER displays two competing reaction pathways, one chemical and the other electrochemical, demonstrating the formation of corresponding RIs. The diagram showcases the alteration of pathways at various overpotential values, at the reversible electrode potential, $11\text{JoER} = 0\text{ V}$, and at $11\text{JoER} > 0.3\text{ V}$. At low overpotential values ($11\text{JoER} < 0.3\text{ V}$), the active $\{\text{OH}_{\text{b},\text{t}} + \text{Ru}-\text{O}_t\}$ surface combination initiates the OER mechanism, which follows the chemical pathway in the blue line (Figure 3c). However, at $11\text{JoER} > 0.3\text{ V}$, the active site combination shifts to the $\{\text{O}_{\text{b},\text{t}} + \text{Ru}-\text{O}_t\}$ surface combination, leading the reaction through the electrochemical pathways shown in the violet line in Figure 3c. Interestingly, at $11\text{JoER} > 0.3\text{ V}$, the TS for the electrochemical pathway $\{\#EC\}$ becomes lower than the chemical pathway's $\{\#CHEM\}$. As a result, the electrochemical path becomes more favorable.

Expressing the activity for OER and CIER/CIOR with $\text{aG}_{10\text{e},\text{e}}$, which represents the unfavorable Gibbs free energy change at the equilibrium potential, computational studies have found that the thermodynamic barrier for both reactions on the model $\text{RuO}_2(110)$ surface is not zero. Thus, suggesting an opportunity to manipulate the O-capped RuO_2 surface for selective catalytic reactions. The hypothesis was supported by a volcano diagram shown in Figure 3d, which represents the free oxygen adsorption energy. In the diagram, high values of $\text{aG}^\circ\{\text{O}_t\}$ indicate limited Cl^- desorption, whereas smaller values lead to limited Cl^- adsorption for CIER/CIOR. In contrast, for OER, higher $\text{aG}^\circ\{\text{O}_t\}$ values indicate $\text{OOH}_{\text{b},\text{t}}$ decomposition, whereas smaller values facilitate the restricted formation of $\text{OH}_{\text{b},\text{t}}$. It should be noted that both cases demonstrate maximum activity in the middle of the higher and smaller values. Although the volcano plot for CIER/CIOR is flat compared to OER, the slope's difference reflects the distinct number of RIs, i.e., 1 for CER and 3 for OER. The gap in aG_{os} values at a specific $\text{aG}^\circ\{\text{O}_t\}$ defines the selectivity and can be measured by $\text{aG}_{\text{e},\text{e}}$. In this context,

weakening the Ru-O bond, i.e., lowering the OER catalytic activity or using a $\text{TiO}_2(110)$ monolayer on $\text{RuO}_2(110)$, can provide substantial selectivity.

Based on the Tafel plot in Figure 3e, Over et al.⁵¹ also found a theoretical representation of the relationship between overpotential and current density. The plot reveals two regions with Tafel slopes of 42 mV dec^{-1} for $11 < 0.1\text{ V}$ and 85 mV dec^{-1} for $11 > 0.15\text{ V}$. The current density j is dependent on the rate-determining reaction step and the exchange current density j_0 , which is a function of the surface coverage θ_{Cl} of chlorine on the catalyst's surface. The study found that θ_{Cl} was strongly dependent on the applied overpotential. In the first Tafel region, θ_{Cl} increases significantly by several orders of magnitude, whereas for higher overpotentials, the chlorine surface coverage varies much less dramatically. Therefore, the change in the Tafel slope was mainly ascribed to the variation of chlorine surface coverage, while the rate-determining reaction step remained unchanged. Besides, it is also found that the electrocatalytic activity of the (110) rutile surface is linked to the existence of two types of surface oxygen atoms under the reaction conditions.⁵¹ The first type is found to form a bridge between two adjacent Ru atoms along the [001] direction, as depicted in Figure 3f; this type of oxygen is not believed to influence either OER or CIOR. The second type, denoted as coordination-unsaturated $\{\text{O}_{\text{cus}}\}$, is involved in only one Ru-O bond. Thus, the selectivity of OER suppressing the CIOR was a challenging target with RuO_2 and IrO_2 .

Rational design of OER and HER catalysts

Developing low-cost catalysts with high activity, selectivity, and stability is crucial, especially in seawater electrolytes.^{54–58} Over the last few decades, numerous researchers have investigated new electrocatalysis for seawater splitting, including noble metal, nonnoble metal, and metal-free materials. Techniques such as elemental doping, protective layer construction, surface morphology modulation, and active-site regulation have been proposed to enhance the surface structure and electronic states of the materials. This increases the intrinsic activity of catalytic sites, protects the sites from corrosion/poisoning, and exposes more active areas. By adjusting the morphology and size of the catalysts, their activity and long-term stability can be improved. Further, bonding regulation and elemental doping can adjust the electronic states of individual sites to improve the intrinsic activity of the catalyst. Mutually bonding different metals can optimize the adsorption-free energy of the OER/HER intermediates (Figure 4a,b), thereby reducing the energy barriers during seawater splitting.⁵⁹ Incorporating metals such as Fe can decrease the HER/OER energy barrier and enhance the catalytic activity of electrode materials⁶⁰ (Figure 4c–e). Fe-doping was observed to enhance HER activity due to the much lower limiting potential for HER (-0.28 V) compared to the undoped control samples (-0.60 V), as surface Fe atoms were more favorable for H^* adsorption than Ni atoms (Figure 4c). Figure 4d shows the predicted free energy evolution of OER on NiSe_2 and Fe-NiSe_2 . The limiting potential of OER on Fe-NiSe_2 (1.71 V) was much lower than NiSe_2 (1.82 V). Additionally, the limiting potential of OER on

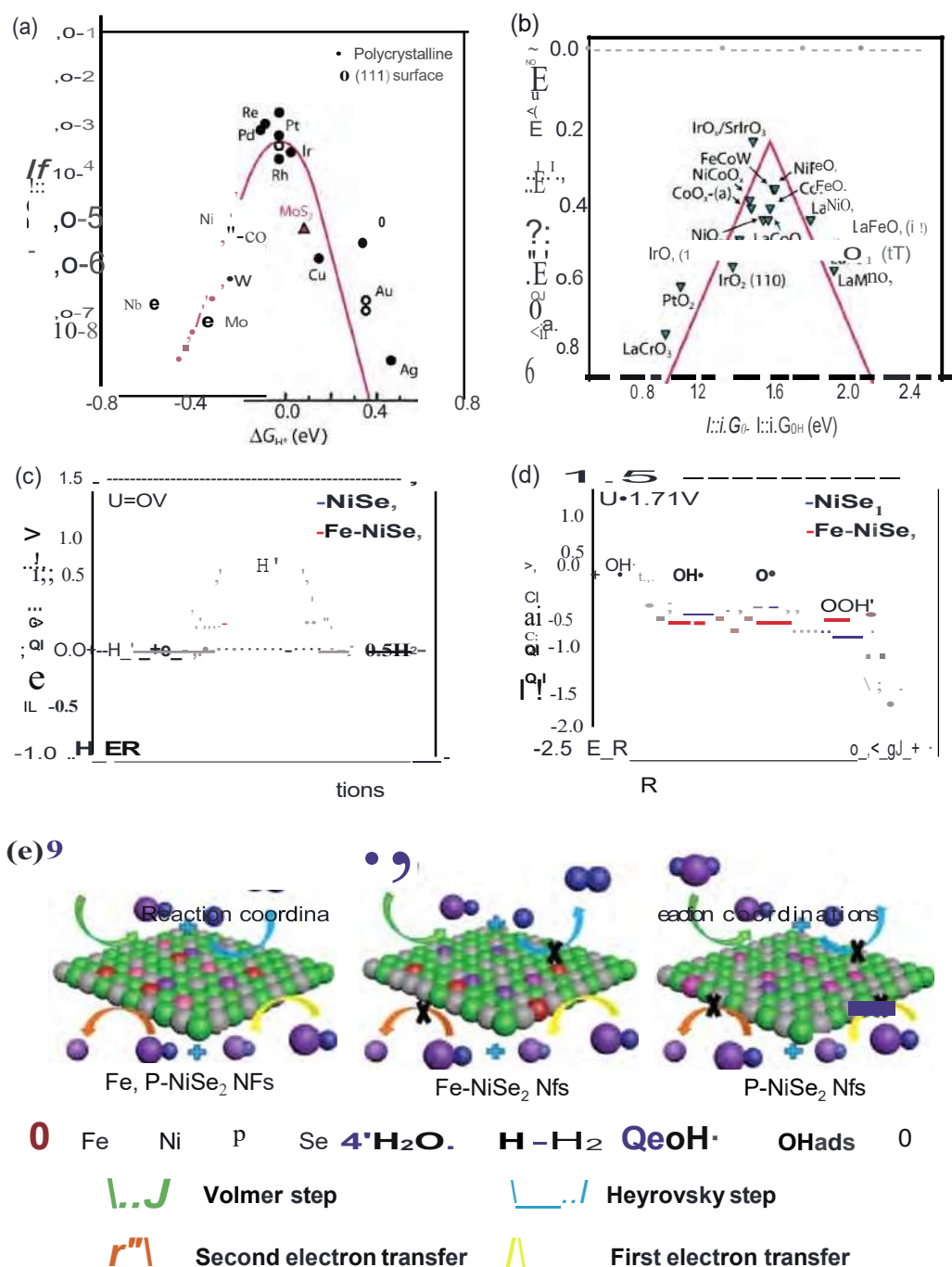


Figure 4 | (a) HER and (b) OER volcano plots for different metals and metal oxides. Reprinted with permission from Ref 59. Copyright 2017 American Association for the Advancement of Science. The predicted free-energy diagrams of HER (c) and OER (d) are presented for $NiSe_2$ and $Fe-NiSe_2$ under the electrode potential of $U = 0$ and $1.71 V$, respectively. (e) An illustration is provided for the HER and OER reaction pathways on different catalysts. Reprinted with permission from Ref 60. Copyright 2021 Wiley.

the Ni site of the oxidized $FeO-NiSe_2$ surface is very close to that of the unoxidized $Fe-NiSe_2$, indicating a negligible effect of the oxidized surface on the OER activity of $Fe-NiSe_2$. These results suggest that incorporating Fe-dopants could reduce the overpotential of OER. The active site for OER on $Fe-NiSe_2$'s surface was predicted to be the Ni atom adjacent to Fe atoms, and the second electron-proton transfer step was identified as the rate-

determining step of OER. Additionally, Yang et al.⁶⁰ also found that P-doping can increase the density of state on the Fermi level, which improved the electrical conductivity of the catalyst. Thus, the Fe and P dual-doping in the $Fe, P-NiSe_2$ NFs led to reduced adsorption energy and limiting potential, as well as increased electrical conductivity. This resulted in improved activity, stability, and selectivity for high-performance SWE.

Advanced OER Anode Catalyst for SWE

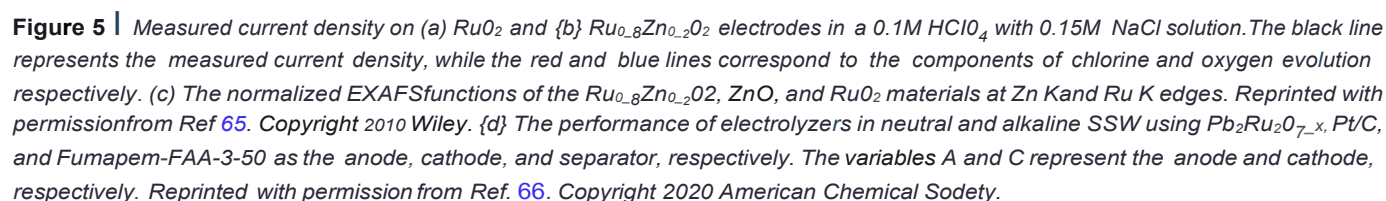
The scarcity and high price of PGMs largely limit their widespread use for commercial WE, let alone SWE. Furthermore, the stability of RuO₂ in acid conditions is very poor.⁶¹ Significant efforts have been devoted to further increasing the activity, stability, and selectivity of Ir- and Rh-based catalysts for OER

while suppressing CIOR in seawater or SSW. SWE is more challenging compared to WE because of the neutral conditions and abundant impurities, microorganisms, bacteria, and small particles that exist in the seawater. The challenge is much bigger on the anode OER side than the HER side because of the above-stated competition reaction with CIOR/CIER. Therefore, in this section, we will summarize the current advanced OER catalysts

Table 1 | A Summary of Catalysts Reported for OER in Neutral, Alkaline, and SSW Conditions

Catalysts	Electrolyte	J (mA cm ⁻²)	Overpotential (mV)	O ₂ selectivity (%)	Stability	Reference
Pb ₂ Ru ₂ O _{7-x}	0.6 M NaCl + 0.1 M NaOH	50	~280		2 h@10 mA cm ⁻²	3
Cr ₂ O ₃ -CoOx	Natural seawater	400	~770	~97	230 h@160 mA cm ⁻²	24
Ru _{0.6} azn _{0.4} O ₂	0.1 M HClO ₄ + 0.15 M NaCl	6 μA cm ⁻²	1.3 V versus Ag/AgCl	~100		65
Fe,P-NiSe ₂ NFs	0.5 KOH + seawater	500	350	~100	24 h@400 mA cm ⁻²	
Co ₃ xPd ₄ O ₄	1 M PBS + 0.5 M NaCl	10	370		450 h@200 mA cm ⁻²	67
Ni-doped FeOOH	1 M KOH + seawater	200	~350		80 h@100 mA cm ⁻²	68
ptPd/Ti	Seawater	500	~2300		12 h@2.0 V	75
(Mn-W)Ox/IrO ₂ /Ti	0.5 M NaCl pH 8	100	~500	~100		85
(Mn _{0.88} Mo _{0.12})O _{1.12} /IrO ₂	0.5 M NaCl pH 8	100		~100	1500 h@100 mA cm ⁻²	87
4.8 nm SiOx/pt	0.5 M KHSO ₄ + 0.6 M KCl	5	~175	~100	12 h@1.9 V	99
(Na ₂ Co _{1-x} Fe _x P ₂ O ₇ /C	0.5 M NaCl + 0.1 M KOH	100	~370	~100	100 h@50 mA cm ⁻²	100
S,P-(Ni,Mo,Fe)OOH/ NiMoP/wood aerogel	1 NaOH + seawater	500	297			101
GO@Ni-Co@NF GO@Fe@Ni-Co@NF	1 M KOH + 0.5 M NaCl	500	398/303	~97	12 h@1000 mA cm ⁻²	103
NiFe/NiSx-Ni foam (Ni3)	1 M KOH + seawater	400	~560		1000 h@400 mA cm ⁻²	102
NiFe LOH/C	0.5 M NaCl + 0.1 M KOH	25	~300			94
NiFeOxHy	1 M NaOH + 0.5 M NaCl	1000	650	~100		95
S-(Ni,Fe)OOH	1 M KOH + seawater	100	281		100 h@100 mA cm ⁻²	71
Co-Fe LDH/GCEs	Seawater	25	~270	~100	8 h@10 mA cm ⁻²	97
CoP ₁ and Ni8 ₁	Seawater pH 9.2	~0.3 mA	1.2 V versus Ag/AgCl	>95	12 h@1.72 V	106
CoCH	0.5 M NaCl + 0.1 M NaOH	35°	47°	~100	12 h@50 mA cm ⁻²	107
Ni ₂ P-Fe ₂ P/NF	1 KOH + seawater	1000	431		48 h@100 mA cm ⁻²	57
Amorphous NiFeP	1.0 M KOH + 0.01 M KHCO ₃ + 1 M NaCl	100	129		500 h@100 mA cm ⁻²	108
Co-Fe ₂ P/NF	1 M KOH + 0.5 M NaCl	100	347	~100	24 h@100 mA cm ⁻²	109
NiFe LOH	0.1 M KOH + 0.5 M NaCl	10	~370	~100	2 h@10 mA cm ⁻²	35
NiFe-LDH	1 NaOH + seawater	100	333		500 h@400 mA cm ⁻²	164
nanoarrays/NF	+0.05 M Na ₂ SO ₄					
Co-Fe-O-B	1 M KOH + 0.5 M NaCl	10	294	100	20 h@1.65 V	166
HMIL-88@PPy-TA/NF	1 M KOH + NaCl	500	309		48 h@100 mA cm ⁻²	167
NiCoP/NiCo-LDH	1 M KOH + 0.5 M NaCl	50	350		50 h@15 mA cm ⁻²	168
Ir2	0.1 M HClO ₄ + 5 wt% NaCl	50	250		2 h@10 mA cm ⁻²	169
NiCo-DEA	Seawater	400	~2300			76
NFAC-MELDHs	1 M KOH + 0.5 M NaCl	100	280		12 h@100 mA cm ⁻²	170
1 M KOH + seawater	1 M KOH + seawater	500	351		500 h@100 mA cm ⁻¹	77
Echinops like Rh PNNSS	Seawater	10	79.5		50 h@10 mA cm ⁻²	135
Se NiFe+LOH	1 M KOH + 1 M NaCl	400	~670		600 h@100 mA cm ⁻²	171
0.5Fe-NiCO ₂ O ₄ @CC	1 M KOH + seawater	120	~300		20 h@21.7 mA cm ⁻²	172
S-(Ni,Fe)OOH	1 M KOH + seawater	1000	462		100 h@100 mA cm ⁻²	71

Elemental doping with transition metals is a necessary step to regulate the electronic structure of the catalyst. This process can optimize the free energy of adsorption of OER intermediates.⁶⁴ Recently, Petrykin et al.⁶⁵ studied the effect of Zn-doped RuO₂ deposited on TI mesh on the selective OER over ClOR in a 0.1 M HClO₄ with 0.15 M NaCl solution. Ru_{1-x}Zn_xO₂ (where $x = 0.0-0.3$) was synthesized employing a spray freezing-freeze drying approach, and its selectivity for OER and ClOR was verified through voltammetry and differential electrochemical mass spectroscopy (DEMS). The results showed that the pristine RuO₂ mainly



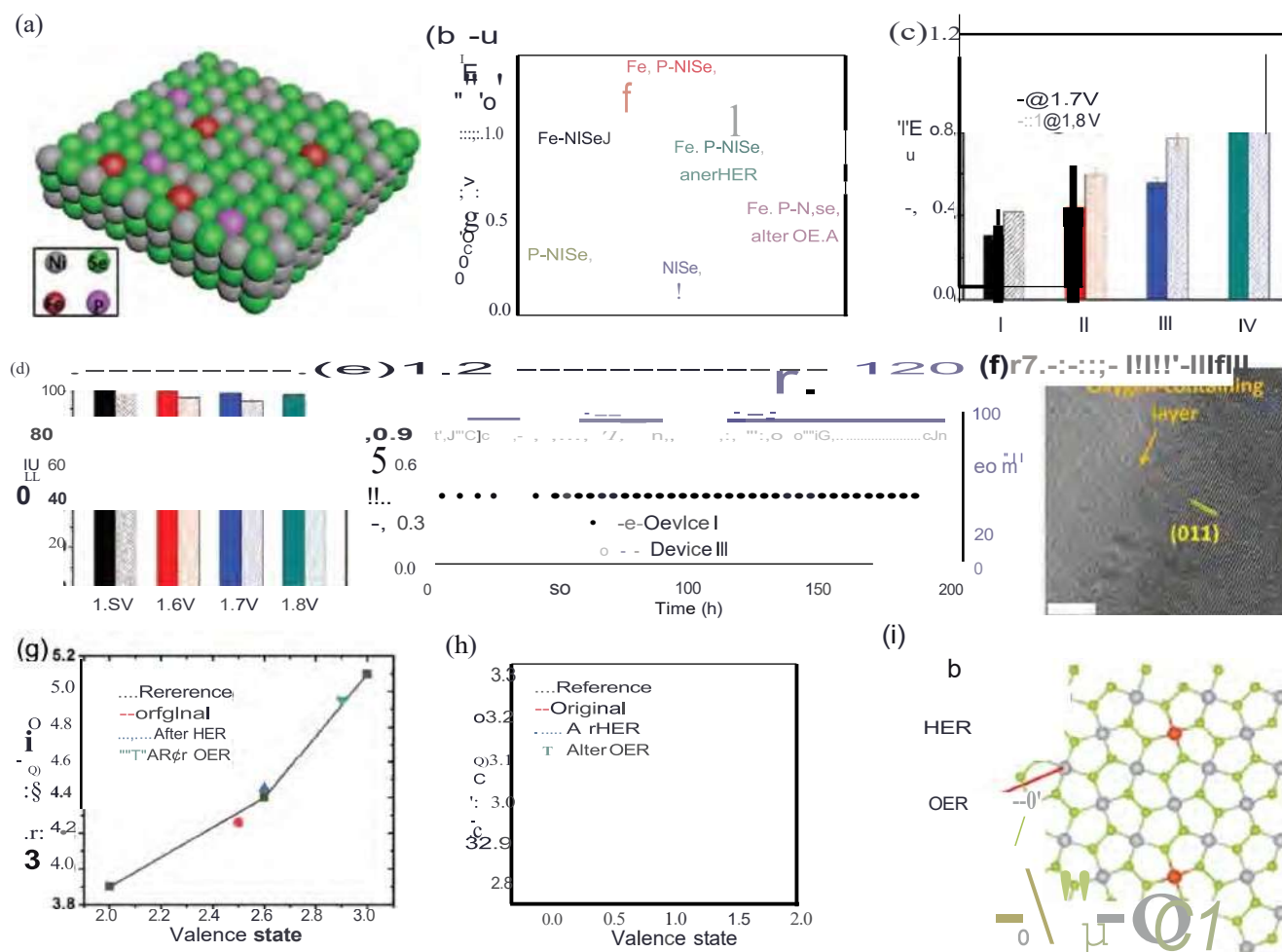


Figure 6 | (a) Fe,P-NiSe₂ NFs with a dual-doped structure. (b) Comparison of the electric conductivity between Fe,P-NiSe₂ nanofibers and control samples. (c) AEM electrolyze, current density at Ece1, 1.7 and 1.8 V with different seawater feeding modes. (d) O₂ FE using natural seawater feedstock solution at varied Ece1P. (e) Long-term operation test and O₂ FE on seawater electrolyzers operating at 1.8 V. (f) High-resolution TEM image of Fe,P-NiSe₂ NFs after DER test, scale bar: 5 nm. (g) Calibration curve for Fe L₂ white-line intensity ratio versus Fe oxidation state. (h) Calibration curve for Ni L₂ white-line intensity ratio versus Ni oxidation state. (i) Atomic structures of Fe,P-NiSe₂ surfaces and real activesites for OER and HER, where Ni, Fe, and Se atoms were expressed by gray, orange, and green balls, respectively. Reprinted with permission from Ref 60. Copyright 2021 Willy.

catalyzed CIOR without OER (Figure 5a). However, the Ru_{0.8}Zn_{0.2}O₂ catalyst showed the highest selectivity for electrocatalytic OER while suppressing CIOR under the same electrolyte conditions (Figure 5b). The increased selectivity towards OER was attributed to the insertion of Zn in RuO₂, which prevents the formation of peroxo-bridged intermediates due to the realignment of the RuO₂ crystal structure. The doping of Zn into RuO₂ disrupted the perfect arrangement of Ru atoms in the [001] direction, causing neighboring metal atoms to rearrange in the [m] direction. This resulted in the production of more oxygen vacancies near Zn ions (Figure 5c), which boosted OER while restraining CIOR. Ramani et al.⁶⁶ reported on a lead-doped ruthenium oxide pyrochlore (Pb₂Ru₂O_{7-x}) catalyst that exhibited higher OER activity and selectivity in SSW. It was found that Pb doping induced a high oxidation state of Ru(V) on the surface and created a large number of oxygen vacancies, which were

responsible for the better selectivity for OER than CIOR. The catalyst achieved a current density of 275 mA cm⁻² at a cell voltage of 1.8 V in a real electrolyzer in simulated alkaline seawater (Figure 5d). Furthermore, it exhibited only a 10 mV voltage loss at 200 mA cm⁻² after 1 h of operation, demonstrating the potential of the elemental doping strategy for practical applications. However, the operation was still too short for commercial use.

Yang's group developed a dual-doping strategy for highly efficient SWE, using iron (Fe) and phosphorus (P) to dope nickel selenide nanoporous films (Fe,P-NiSe₂ NFs), as shown in Figure 6a. They found that the electronic conductivity of Fe,P-NiSe₂ NFs increased due to the doping of P and Fe cations (Figure 6b). A current density of 1.2 A cm⁻² was achieved in a real seawater electrolyzer (Figure 6c), and the OER FE was about 92% on the anode side (Figure 6d). The catalyst achieved a

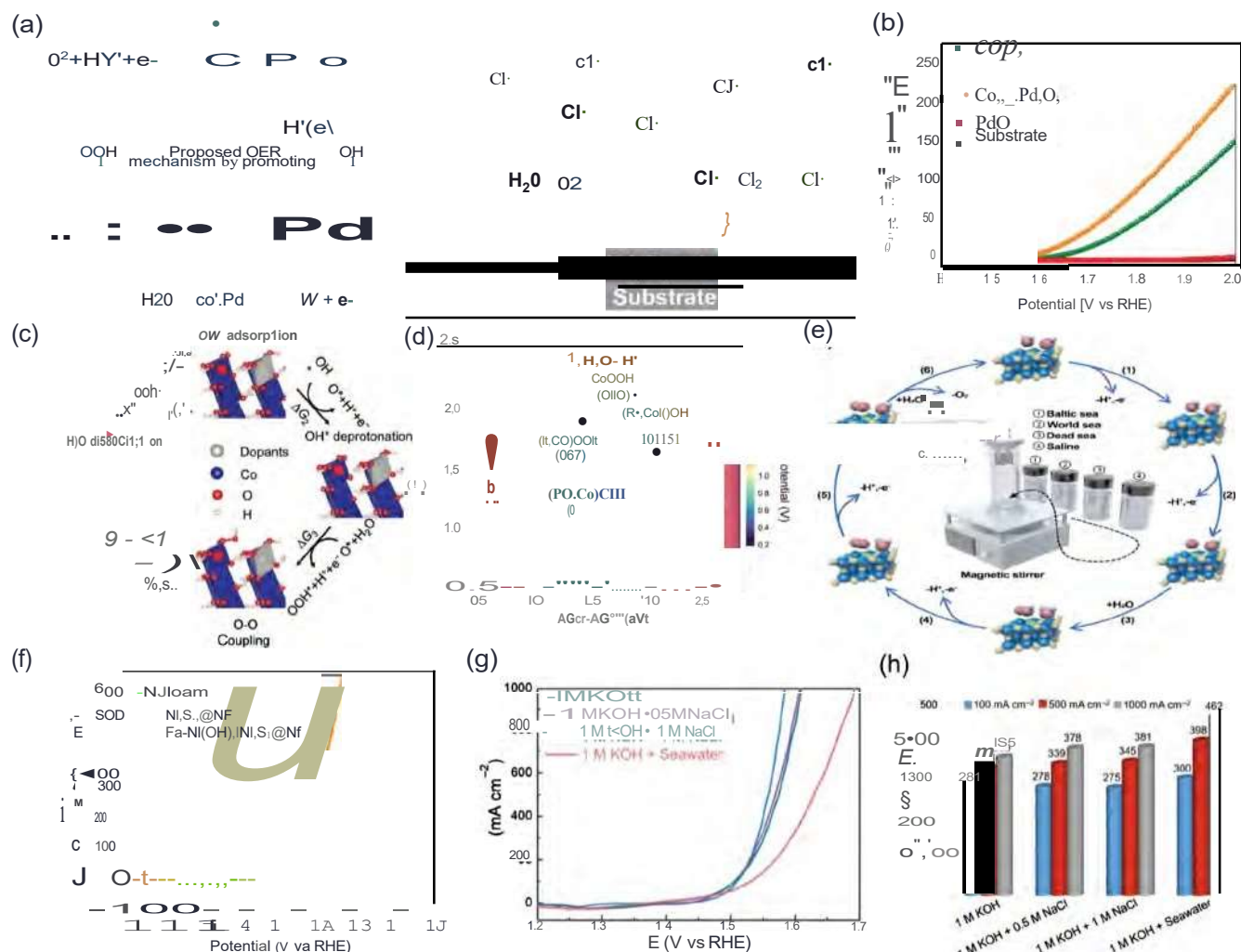


Figure 71 (a) Proposed OER mechanism of $\text{Co}_{3.x}\text{Pd}_{0.4}$ and proton-adsorption-promoting strategy for pH-neutral seawater oxidation reaction. (b) OER catalytic performance of $\text{Co}_{3.x}\text{Pd}_{0.4}$ and controls on carbon paper substrates in pH-neutral SSW (1M PBS + 0.5M NaCl) at a scan rate of 1 mV s⁻¹. (c) Proposed DER cycle of {Pd,Co}OOH by promoting water dissociation assisted by adsorbed H⁺ (cobalt-blue, palladium-grey, oxygen-red, hydrogen-pink). (d) 2D DER activity map of theoretical overpotentials regarding different dopants in CoOOH {Pd, Ir, Pt, and Re} constructed by assuming a scaling relation $J.1E_{00W} = J.1E_{0W} + 3.2 \text{ eV}$. G denotes Gibbs free energy and * denotes either a vacant site or adsorbed RI. Reprinted with permission from Ref 67. Copyright 2023 Willy. (e) Neutral/alkaline water oxidation mechanism of CNC-MS(outside) and schematic illustration of the electrolyzer for a long-range test (inside). Reprinted with permission from Ref 69. Copyright 2021 Elsevier Ltd. (f) The CV curves of Fe-Ni(OH)₂/Ni₂@NF, Ni₃S₂@NF, and Ni foam at a scan rate of 5 mV⁻¹ in 1 M KOH/0.5 NaCl. Reprinted with permission from Ref. 70. Copyright 2020 Springer-Verlag GmbH Germany. (g) Polarization curves and comparison of the required voltages at current densities of 100, 500, and 1000 mA cm⁻² for the NiMoN₈S- {Ni,Fe}OOH electrolyze, in different electrolytes. Reprinted with permission from Ref 71. Copyright 2020 The Royal Society of Chemistry.

current density of 0.8 A cm⁻² at 1.8 V in natural SWE in a real device with high OER selectivity, and it remained stable for over 200 h (Figure 6e), demonstrating its great potential for practical and commercial applications. The author found that a P-O species surface passivation layer formed during the SWE process (Figure 6f), which prevented the dissolution of NiSe₂ under high overpotential and alkaline conditions. The electron energy loss spectroscopy results indicate that the Fe and Ni L_{2,3} white-line intensity ratios (Figure 6g,h) were increased from +2.6 and +0.76 to +3 and +1.25 after the OER test. Density functional theory (DFT) calculations (Figures 4c-e and 61) indicate the Fe-doping

stimulated the adjacent Ni atoms as active centers for OER. This work highlights the dual-doping strategy to boost SWE performance by tuning the electronic structure and adsorption energy of intermediate products.

In a recent study by the group of Sargent,⁶⁷ a strategy was reported utilizing proton-adsorption promotion to enhance the rate of OER, leading to an improvement in the stability of neutral seawater splitting. Strong-proton-adsorption (SPA) materials, such as palladium-doped cobalt oxide ($\text{Co}_{3.x}\text{Pd}_{0.4}$) catalysts (Figure 7a), are deemed the most efficient catalysts for the purpose. They can produce an OER overpotential of 370 mV at

10 mA cm⁻² in simulated pH-neutral seawater (Figure 7b), surpassing Cop₄ by 70 mV. The Co₃xPd_xO₄ catalysts can sustain consistent catalytic activity for 450 h at 200 mA cm⁻² and 20 h at 1 A cm⁻² in neutral seawater. According to both theoretical calculations and experimental studies (Figure 7c,d), the presence of SPA cations is believed to enhance the speed of the rate-limiting water dissociation step in the neutral OER pathway. A study by Choi and colleagues⁶⁸ describes the development of a high-efficiency anode for AEM alkaline SWE. The anode, which is Ni-doped FeOOH, demonstrated remarkable OER activity and stability when tested in a half cell containing 1.0 M KOH + seawater. The super hydrophilicity of the Ni-doped FeOOH was found to effectively remove the generated oxygen gas and minimize mass transfer resistance. In addition, the AEM electrolyzer catalyzed by this anode exhibited high performance and cell efficiency in 1.0 M KOH + seawater.

Wang and colleagues⁶⁹ discussed the use of Co/Ni-doped defect-rich Cu-based oxides (CNC-MO) nanoarrays to split alkaline seawater. The nanoarrays facilitate water dissociation by bonding with OH*. Additionally, they utilize Ni/Co-doped defect-rich Cu-based sulfide (CNC-MS) nanorods to modify the adsorption state of OH*, and effectively absorb and isolate H* to enhance the kinetics of the OER (Figure 7e). With asymmetric electrodes, they achieved alkaline SWE at 100 mA cm⁻² and 1.61 V. The electrodes demonstrated high efficiency, selectivity, and corrosion resistance that remained stable for 1200 h in a saline-alkali medium but gradually declined due to site blocking and deep corrosion. From a thermodynamic perspective, the effects of water on breaking chemical bonds are well-researched. By focusing on attraction mechanisms and conversion paths, saline electrolysis can be accelerated through metal doping, defect construction, and surface texturing. The catalyst's exceptional activity not only allows for high selectivity in an alkaline medium but also contributes to an extended service life. To ensure longevity, it is crucial to prevent impurities from adsorbing on the anode's self-corrosion. These findings can guide the production of cost-effective electrocatalysts applicable in demanding environments and promote the efficient use of low-grade natural resources in the future.

Cui and colleagues⁷⁰ presented a Ni₃S₂ nanoarray heterostructure with additional Fe-Ni(OH)₂ lamellar edges, which expose a multitude of active sites for seawater oxidation. The resulting Fe-Ni(OH)₂/Ni₃S₂ nanoarray serves as a freestanding anodic electrode in alkaline artificial seawater. With only an overpotential of 269 mV, a current density of 10 mA cm⁻² is achieved (Figure 7f), and the Tafel slope is notably low at 46 mV dec⁻¹. Despite operating for 27 h at a high current density of 100 mA cm⁻² during the chronopotentiometry experiment, there is almost no deterioration, indicating the Fe-Ni(OH)₂/Ni₃S₂ electrode's exceptional stability. The catalyst exhibits decent selectivity in saline water, with a faradic efficiency for oxygen evolution of up to ~95%. The excellent catalytic performance observed in this work can be attributed to the incorporation of a Fe activator and the heterostructure, resulting in numerous active and selective sites. The large exposed area of the lamellar edges and the intimate contact between Fe-Ni(OH)₂ and Ni₃S₂ promote

electron/mass transfer and gas release from the surface. DFT calculations indicate that the highly active and selective sites for OER in artificial seawater are located at the Fe species in the lamellar edges, rather than Ni. This study provides a direction for the rational design of effective and economical electrocatalysts in practical SWE.

In addition to metal doping, nonmetal doping is also an important strategy for enhancing OER performance in SWE. For instance, Ren's group⁷¹ reported highly porous self-supported S-doped Ni/Fe (oxy)hydroxide catalysts (S-(Ni,Fe)OOH) on Ni foam using a one-step surface engineering method. This ultra-fast technique effectively modifies the surface of Ni foam into a hydrophilic S-doped Ni/Fe (oxy)hydroxide layer with multiple levels of porosity, a large surface area, and numerous active sites. The unique feature of this catalyst ensures a strong and durable connection that promotes rapid electron transfer and enhances stability. Furthermore, during the reaction process, S was introduced both on the surface and within the lattice of the Ni/Fe (oxy)hydroxide, which might adjust the valence state of Ni/Fe and optimize the absorption energy of OER intermediates, leading to improved OER performance. As a result, this S-(Ni, Fe)OOH exhibits excellent OER performance, regardless of whether it is in an alkaline solution, such as KOH, SSW (1M KOH + 0.5M NaCl), or 1M KOH + seawater (Figure 7g). Specifically, it requires only overpotentials of 300, 398, and 462 mV to achieve a current density of 100, 500, and 1000 mA cm⁻² in 1M KOH + seawater (Figure 7h). A proof-of-concept application was performed using S-(Ni,Fe)OOH and NiMoN nanowire arrays supported on Ni foam as anode and cathode in a two-electrode electrolyzer for overall seawater splitting. In 1M KOH + seawater, potentials of 1.661, 1.837, and 1.951 V were required to achieve current densities of 100, 500, and 1000 mA cm⁻². Moreover, it demonstrated outstanding stability in different solutions, even at high current densities of 100 or 500 mA cm⁻². Thus, the reported S-(Ni,Fe)OOH is an excellent candidate OER catalyst for real SWE.

Design efficient OER catalyst with alloy strategy

Although RuO₂ and IrO₂ show the most catalytic activity for OER, Ir/Ru-based catalysts still require an overpotential of 340 mV in acid^{72,73,74} or alkaline solutions⁴⁷ and more than 460 mV in neutral⁶⁷ solutions to reach a current density of 10 mA cm⁻². Moreover, Ir/Ru-based materials typically exhibit catalytic activity for both OER and CIER/CIOR in natural seawater,^{10,54} which results in relatively low selectivity of Ir/Ru-based catalysts for OER under seawater conditions. Additionally, Cl⁻ containing species and products accumulate on the electrode surface, corroding the electrode and causing stability issues for Ir/Ru-based catalysts.²⁵ While Pt is more robust in neutral seawater and displays better stability than Ir/Ru-based catalysts, it exhibits only moderate catalytic activity for OER due to strong bonding with oxygen intermediates.⁷⁵ Moreover, Pt readily oxidizes to soluble high-valence Pt⁶⁺ derivatives (where 6 = 4 and 6) when the anode potential exceeds 1.4 VRHE in an excessively oxidative environment, leading to the dissolution of Pt species

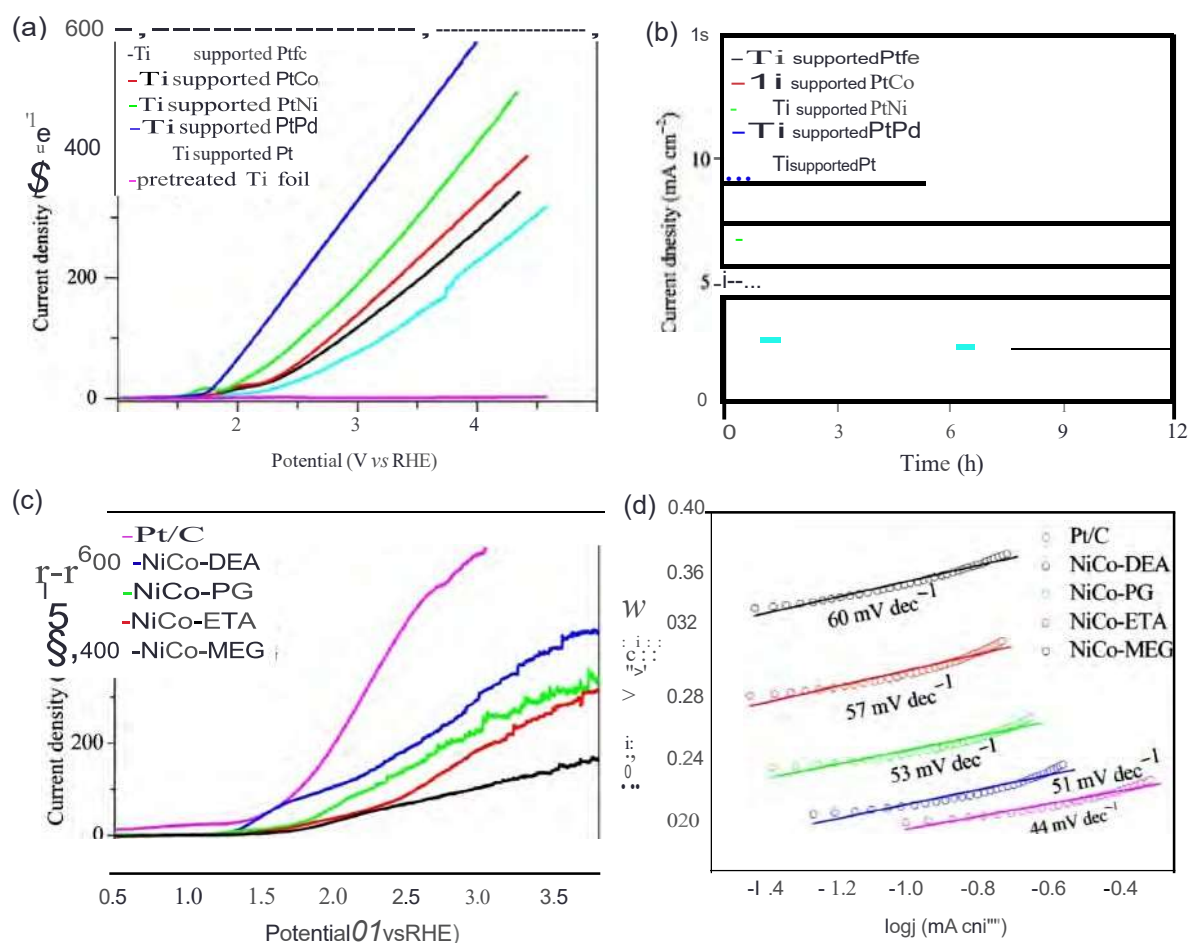


Figure 8 | (a) Polarization curves of Ti-supported PtM alloy recorded in seawater at a scan rate of 50 mV s⁻¹; (b) The long-term stabilities of DER recorded at an overpotential of 2.0 V (vs RHE). Reprinted with permission from Ref 75. Copyright 2017 Elsevier. (c) The LSV plots and (d) Tafel curves of various NiCo alloy electrodes in seawater a scan rate of 1 mV s⁻¹. Reprinted with permission from Ref 76. Copyright 2017 Elsevier.

and a sharp performance decay.⁷³ Therefore, it is necessary to design Pt-based catalysts that are both highly active and stable, with a dissolution-resistant structure that manipulates the electronic and local coordination environment of Pt.⁷⁴

Recently, Zheng⁷⁵ reported on a series of Pt-based binary alloy electrodes for OER in seawater splitting. PtM alloys (where M = Fe, Co, Ni, or Pd) were prepared by electrodeposition of metal chloride onto Ti substrates. The alloying of M and Pt was discovered to cause charge transfer from M to Pt. This generates an electronic effect that decreases the binding energy of Pt, thereby boosting the catalytic activity of the PtM alloy. Through the alloying effect between Pt and Pd, PtPd/Ti produces a moderate metal-oxygen bond strength and oxygen-binding energy, resulting in the best OER performance in neutral seawater compared to other PtM/Ti catalysts examined. To achieve a current density of 100 mA cm⁻² (Figure 8a), PtPd/Ti necessitates an overpotential of just 0.87 V, and it operates reliably for over 12 h at an overpotential of 2.0 V (Figure 8b).

Apart from PGM-based alloys, non-PGM electrodes have also been investigated as anode materials for SWE. To illustrate,

Zheng⁷⁶ reported on the Pt-free NiCo electrocatalysts for OER by seawater splitting. The NiCo alloy electrocatalyst was synthesized through a one-step hydrothermal method, with reducing solvents, such as diethanolamine (DEA), propanediol (PG), ethanolamine (ETA), or monoethylene glycol (MEG), carefully studied. NiCo-DEA was found to exhibit the best OER activity in seawater electrolytes, displaying an onset potential of 1.31 V and a Tafel slope of 51 mV dec⁻¹, which was better than other control samples (Figure 8c,d). However, it should be noted that the best NiCo-DEA still exhibited inferior performance compared to Pt/C and thus needs to be further modified, such as through N-doping.

Feng et al.⁷⁷ recently reported that NiFe₂N@C microsheet alloy arrays on Ni foam (Figure 9a) can be used as efficient electrode materials for OER in SWE. The porous architecture and super-hydrophilic/superaerophobic surface of NiFe₂N@C ensure adequate exposure of active sites and mass transfer, while the synergistic coupling between the carbon coating and NiFe₂N facilitates electron transport. This electrocatalyst's superior corrosion-resistance and electron conductivity result in exceptional

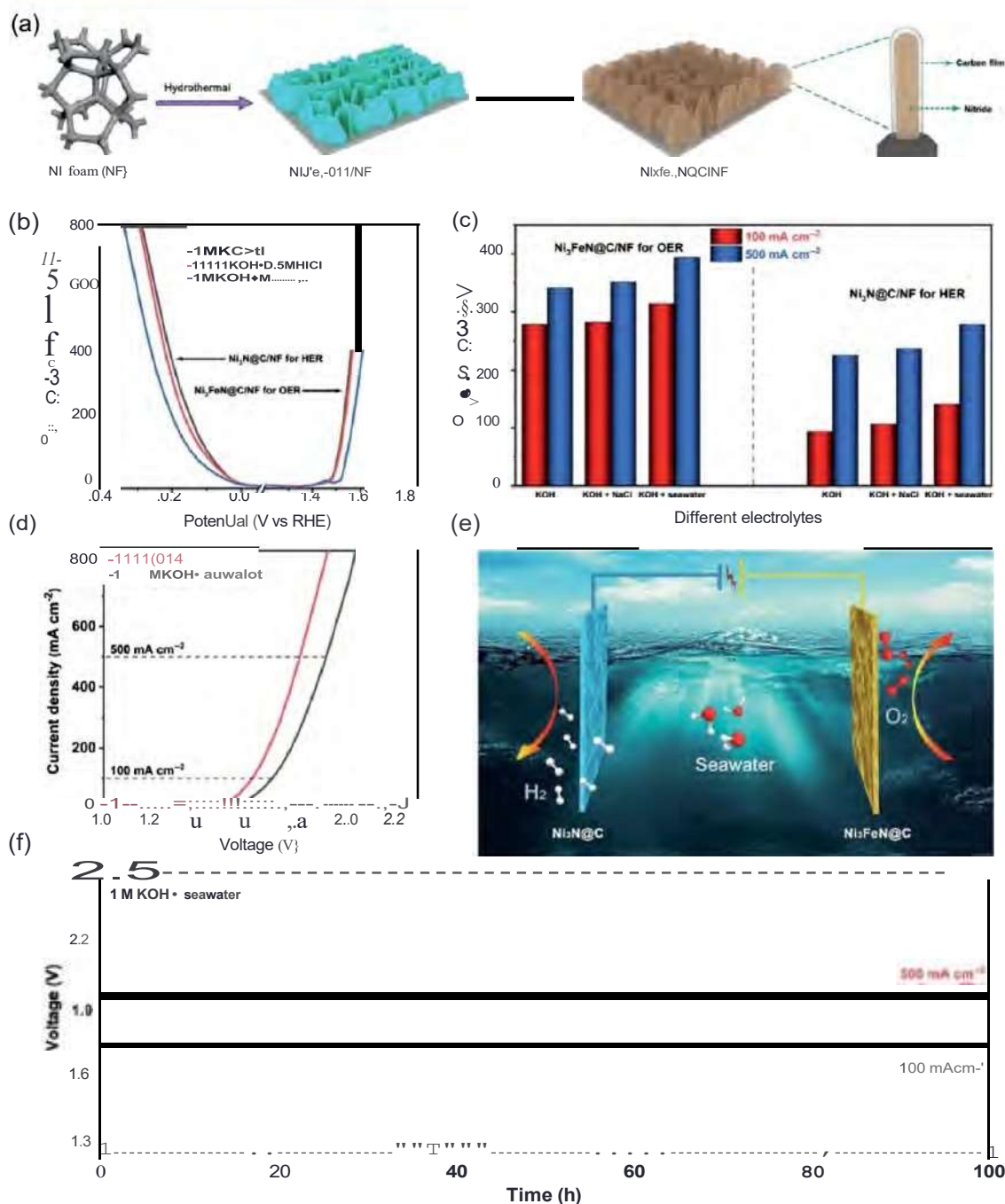


Figure 9 | (a) Polarization curves in different electrolytes; (b) comparison of required overpotentials at current densities of 100 and 500 mA cm⁻² for OER with Ni₃FeN@C/NF and HER with Ni₃N@C/NF in different electrolytes; (c) polarization curves of the electrolyzer when tested in 1 M KOH and alkaline seawater (1 M KOH+ seawater) electrolytes; (d) a schematic illustration of the electrolyzer featuring Ni₃FeN@C/NF as the anode and Ni₃N@C/NF as the cathode; (e) durability tests of the electrolyzer at current densities of 100 and 500 mA cm⁻². Reprinted with permission from Ref 77. Copyright 2021 The Royal Society of Chemistry.

OER performance, with Ni₃Fe-NiO/CNF requiring overpotentials of 283 (314) and 351 (394) mV to achieve current densities of 100 and 500 mA cm⁻² in alkaline-SSW (1 M KOH+0.5 M NaCl) and alkaline seawater (1 M KOH + seawater) electrolytes, respectively (Figure 9b,c). It also exhibits excellent two-electrode electrolyzer performance, achieving current densities of 100 and 500 mA cm⁻²

at cell voltages of 1.69 and 1.91 V, respectively, in the alkaline-seawater electrolyte (Figure 9d,e), and can maintain stability for at least 100 h (Figure 9f). This study emphasizes the significance of constructing a porous structure and achieving desirable surface superhydrophobicity and superhydrophilicity to ensure adequate exposure of active sites and efficient mass transfer.

Design of efficient OER catalyst with nonprecious metal oxides

Due to the low abundance and high cost of PGMs, it is crucial to develop nonprecious catalysts for OER. While transition metals are not stable in acid solutions because of their susceptibility to chemical corrosion, most of the transition metal catalysts have been studied in alkaline and neutral solutions. Due to transition metals' ability to exchange d-orbital electrons with the electrolyte (OH^-), materials based on these metals exhibit a moderate metal-oxygen bond strength and binding energy for OER intermediates.⁷² Among all nonprecious metals, transition metal oxides based on Mn, Fe, Co, and Ni are the most studied catalysts due to their variable valences and tunable electron states for OER.^{73–75}

As the number of electrons in the metal antibonding orbitals rises, the metal-ligand bond order falls.⁸² This makes the MnOx almost the earliest studied material for OER in SWE due to the internally stable character of MnOx than other transition metal oxides. As early as 1980, Bennett⁸³ pointed out that the electrodes can be coated by manganese dioxide (MnO_2), which results in the evolution of oxygen from seawater with a FE of 99%, and even a 95% efficiency from saturated sodium chloride brine. The MoO_2 coating on the electrode results in the ClOR/ClER mass transfer being limited more quickly. In this way, the limiting current density of ClOR decreased 2–3 orders of magnitude, thus making the OER the dominant anodic reaction during the electrolysis in Cl-containing electrolyte. In addition to their research on MnO_2 as OER catalysts under basic conditions,

Nakamura's team⁸⁴ investigated these catalysts in neutral conditions, discovering that Mn^{3+} exhibits high OER activity. Mn^{3+} is promoted by electrostatic interactions to spontaneously form Mn^{3+} , resulting in the excellent stability of Mn-based catalysts. It is worth noting that while MnOx displays better selectivity for OER over ClOR, its OER activity is typically low. Thus, the activity of MnOx should be further promoted by doping or combining it with other materials.

Hashimoto et al.^{85,86} reported that Mn-WOx electrodes, in which Mn^{4+} and W^{6+} ions are homogeneously distributed in the catalysts (Figure 10a), show improved OER activity compared to pure MnO_2 . This is due to the electronic interaction between Mn^{4+} and W^{6+} , resulting in the charge transfer between W and Mn and a reduction in the binding energy of W^{6+} (Figure 10b,c). Furthermore, the incorporation of W atoms into (Mn-W)Ox reduces its lattice constant and increases its surface roughness, leading to a further improvement in its activity. A current density of 100 mA cm^{-2} can be achieved with only an overpotential of 0.29 V. Further, they also reported a series of Mn-based OER catalysts for SWE with a similar mechanism, such as (Mn-Mo)Ox,⁸⁷ (Mn-Mo-Fe),⁸⁹ (Mn-Mo-Sn) oxide.⁹⁰ According to Fujimura et al.'s research,^{87,88} Mo-doping enhanced the OER stability of MnO_2 . The (Mn-Mo)Ox material exhibited significantly less surface corrosion than pure MnO_2 after a 1500-h test, suggesting that Mo-doping can improve the stability of MnO_2 in seawater. The authors also observed that when sufficiently thick oxides are grown on IrO_2 -coated Ti substrates, the OER efficiency can reach almost 100% at a current density of 1000 A m^{-2} in 0.5M NaCl solution at pH 12. However, during electrolysis, the OER efficiency

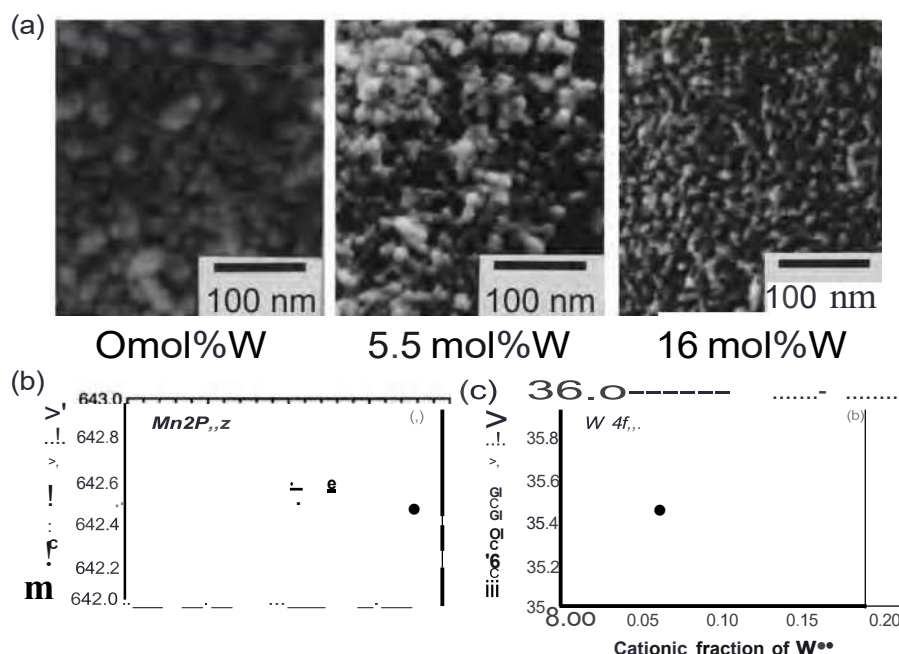


Figure 10 | (a) SEM images of (Mn-W)Ox/IrO₂/Ti electrodes with varying cationic fractions of hexavalent tungsten. From left to right, the images correspond to 0, 5.5, and 16 mol% W, respectively. The binding energies of (b) Mn 2p_{3/2} and (c) W 4f_{7/2} electrons are plotted in (b) and (c), respectively, as a function of the cationic fraction of hexavalent tungsten present in the manganese tungsten oxides. Reprinted with permission from Ref 85. Copyright 1998 Elsevier.

gradually decreased due to the exfoliation of oxides, which were largely mitigated by using IrO₂-coated expanded Ti substrates.

Transition-metal sites like Fe, Co, and Ni have e_g orbitals that are involved in bonding with surface adsorbates, resulting in a higher OER activity in metal-based oxides compared to Mn-based materials.⁹¹ Because the electron occupation of group VIII metals in the e_g orbital is closer to the volcano apex than Mn, the adsorption energy difference between OH* and HOO* is reduced.⁹² Bimetallic or multimetallic oxides, which offer the possibility of synergistic effects between different metals, have attracted more attention than pure metal oxides.⁹³

Design of efficient OER catalyst with layered double hydroxide

Strasser et al.⁹⁴ studied the fundamental understanding of the interaction between the catalyst and electrolyte, which is difficult to investigate under operating conditions. The study presents an operando structure-reactivity analysis of NiFe LOH as an electrocatalyst for the OER in both alkaline and alkalized NaCl electrolytes. This was achieved by combining operando wide-angle X-ray scattering and electrochemical characterization. LOH is recognized as one of the most active electrocatalysts for both the alkaline OER and selective seawater oxidation of OER.^{71,94,95} The research carried out by Strasser et al.⁹⁴ presents an analysis of the structure-reactivity of NiFe LOH, an electrocatalyst for OER in both alkalized NaCl electrolytes and alkaline environments. The findings from the operando experiment indicate that an increase in pH level leads to a higher proportion of the OER active γ -NiFe LOH in the catalyst layer composition, as well as larger Ni redox peaks and enhanced OER activity. When the KOH concentration is reduced, the presence of 0.5M NaCl stabilizes the residual α -phase and improved the OER activity. Furthermore, the inclusion of 0.5M NaCl in moderate alkaline electrolytes (0.1–0.5 M KOH) resulted in larger Ni redox features and higher activity (Figure 11a,b). However, it seemed to limit the percentage of γ -NiFe LOH during the OER compared to electrolytes without NaCl. Interestingly, a higher KOH concentration (1.0 M KOH, pH 14) can offset this structural effect by aligning the proportion of OER-active γ -NiFe LOH in both NaCl-free and NaCl-containing electrolytes (Figure 11c). Upon further examination of the scan rate, a significant link between the electrochemical availability of NiFe LOH and its past, scan rate, and introduction of NaCl was discovered (Figure 11d–f). The research suggests that the introduction of NaCl leads to a faster and more effective break-in process, resulting in improved activity at lower pH levels despite a lower percentage of the γ -phase. Overall, this study provides valuable information on the catalytic performance of NiFe LOH in various electrolytes, allowing for the development of effective electrocatalysts for the OER.

Jiang's group⁹⁵ reported that NiFe LOH displays a high efficiency in catalyzing OER, with an onset potential of 1.51 V at 100 mA cm⁻² in simulated saline water consisting of 0.5 M NaCl + 1 M NaOH. The Ni-Fe oxyhydroxide catalyst was electrochemically activated, leading to the structural reconstruction of amorphous Ni (oxy)hydroxide and modulation of electronic

structure through Fe intercalation. Characterizations using ex situ X-ray radiation and in situ Raman spectroscopy revealed these changes during the electrochemical activation process. The activated NiFeOxHy showed a FE of ~100% in the evolution of O₂. The use of NiFe LOH as an anode catalyst in the AEM electrolyzer resulted in a voltage decay of only 350 mV after 100 h of continuous electrolysis at 500 mA cm⁻². This is attributed to the synergy effect of the alkaline microenvironment, the surface-enriched Fe¹³⁺ + oOH component, and the tunable Ni chemical state, which enhances OER selectivity and suppresses CIER side reactions. With the ample reserves of low-grade saline water and the availability of renewable marine and wind energy, this study may lead to the development of clean electricity-to-chemical energy conversion technologies.

According to Strasser et al.,⁹⁶ an effective alkaline electrolyzer was discussed previously, which can selectively split artificial alkaline seawater into oxygen and hydrogen. The performance of the electrolyzer, measured by current density, shows an increase with higher concentrations of KOH, but a decrease in relative stability. When 0.5M NaCl was introduced into the electrolyte, the current density was lower due to the decreased *OW* conductivity of the AEM, as a result of the presence of Cl⁻ ions. The study was successful in conducting 100-h measurements and found that only the NaCl-free 0.1 M KOH measurement exhibited stable performance after an activation time of 12 h, while the current density decreased over time for all other electrolyte conditions. Scanning electron microscopy (SEM) images and impedance investigations suggest a loss of stability induced by the membrane, but the study also revealed a recovery effect that can be utilized in a day-night cycle. According to the study, utilizing the natural day-night patterns can serve as a natural rejuvenation process when employing sustainable energy sources, such as photovoltaics or wind power, to operate the electrolyzer. Additionally, the findings demonstrate that the membrane is obstructed by chloride ions, impeding the transfer of OH⁻ across the membrane and resulting in a significant loss of activity. Finally, the study evaluated selectivity to establish FE, revealing degrees of efficiency as high as 88% and cell efficiencies reaching 64% at high current densities.

Besides NiFe LOH, CoFe LOH was also found to be a high active anode electrode for SWE. According to Yang and colleagues,⁹⁷ Co-Fe LDH nanoparticles can act as electrocatalysts for oxidizing seawater at a near-neutral pH without any additional buffered electrolytes. The Co-Fe LOH electrocatalyst demonstrated high selectivity and electrocatalytic activity for OER at pH 8 in seawater and showed acceptable stability over a diurnal cycle under the given operating conditions. The study suggested that the Co-Fe LDH catalyst's electrocatalytic properties were due to the synergistic effect of the multiple ions present in seawater, making it an encouraging electrocatalyst for practical, direct, and efficient seawater oxidation applications.

Overall, it has been found that the high catalytic activity and selectivity of LOH-based anode materials for SWE is mainly due to the synergistic effect between the two cation ions in LOH, as well as the unique layered structure and presence of active metal sites. The metal cations in the LOH structure can present in

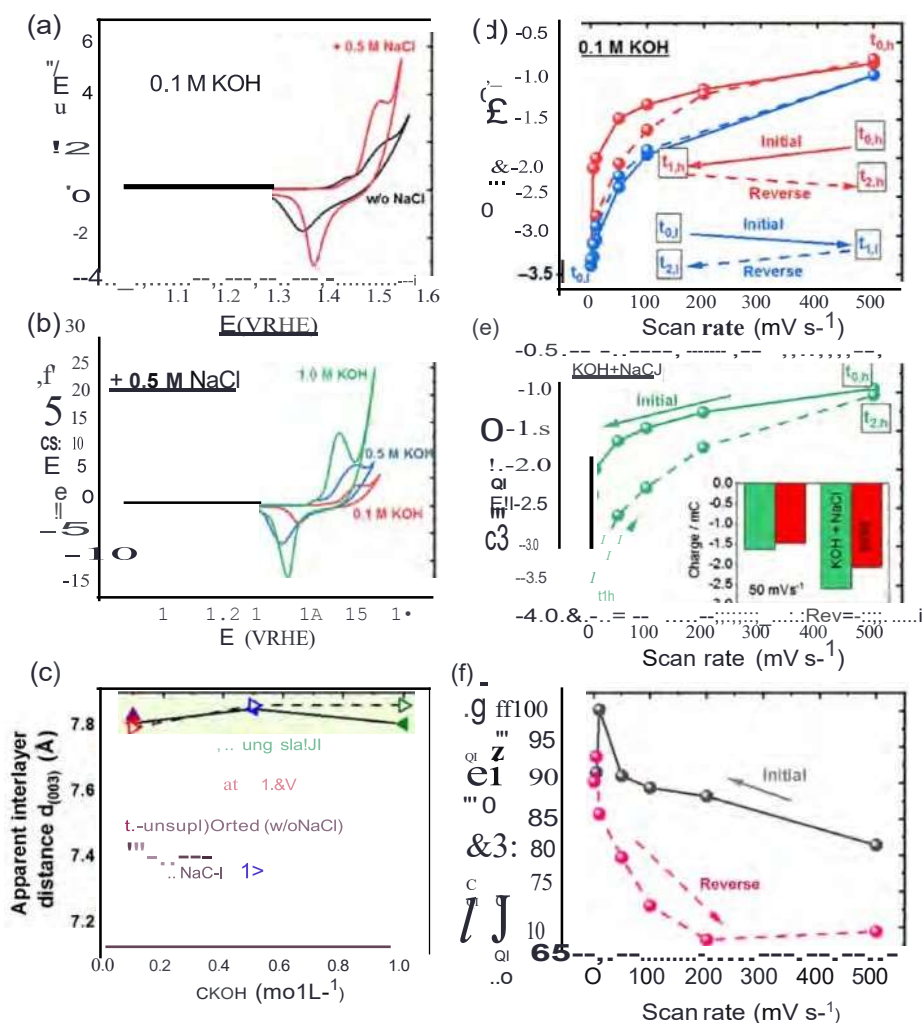


Figure 11 (a and b) Various electrolyte solutions were used to conduct cyclic voltammetry on supported NiFe LDH in a grazing incident diffraction cell. (c) A plot illustrating the estimated interlayer distance $d_{(003)}$ based on reflection maxima was created to provide an overview of all three effects. (d and e) The Ni redox charge that was accessible was measured with the scan rate. The charge was associated with the Ni reduction peak at different electrode potential scan rates and was also monitored as a function of test history in different electrolytes. (f) The percentage ratio of the charge displayed in the red and green curves in panels (d) and (e), respectively, was analyzed as a function of the scan rates. Reprinted with permission from Ref. 94. Copyright 2021 American Chemical Society.

different oxidation states, which facilitates the OER process. Additionally, the layered structure of LDHs provides a large surface area and abundant active sites for the OER to occur. Furthermore, the hydroxide ions in LDHs can act as nucleophiles, participating in the OER process by attacking water molecules to form oxygen gas. Further in-depth studies, such as investigating the mechanism and stability, are necessary for the commercialization of LDH in SWE applications.

Design efficient OER catalysts with protective layers

Due to the instability of many transition metal catalyst electrode materials, it is crucial to cover them with a thin protective layer on the surface to improve their electrocatalytic stability. Koper's group⁹⁸ recently reported that deposition of MnOx on IrOx

electrodes can decrease ClO₂ selectivity (Figure 12a). In a solution containing 0.5 M H₂SO₄ and 30 mM Cl⁻, the selectivity for ClO₂ of MnOx/IrOx decreased to <7%, whereas IrOx alone exhibited a ClO₂ selectivity of 86%. When a thin MnOx film is deposited onto IrOx, it decreases the catalytic activity but increases selectivity from Cl₂ to O₂. Thus, the MnOx film does not act as a promoter or active site and is catalytically inactive. Instead, it acts as a diffusion barrier that prevents Cl⁻ from reacting on the IrOx catalyst underneath. Despite this, the MnOx film still facilitates the transport of water, protons, and O₂ between IrO₂ and the electrolyte, essential for OER activity. Therefore, the protective layer is widely used as an effective strategy to improve OER catalyst selectivity, which will be discussed further in the following.

A team led by Qiao⁹⁹ has recently presented an effective technique for splitting water molecules and catching hydroxyl

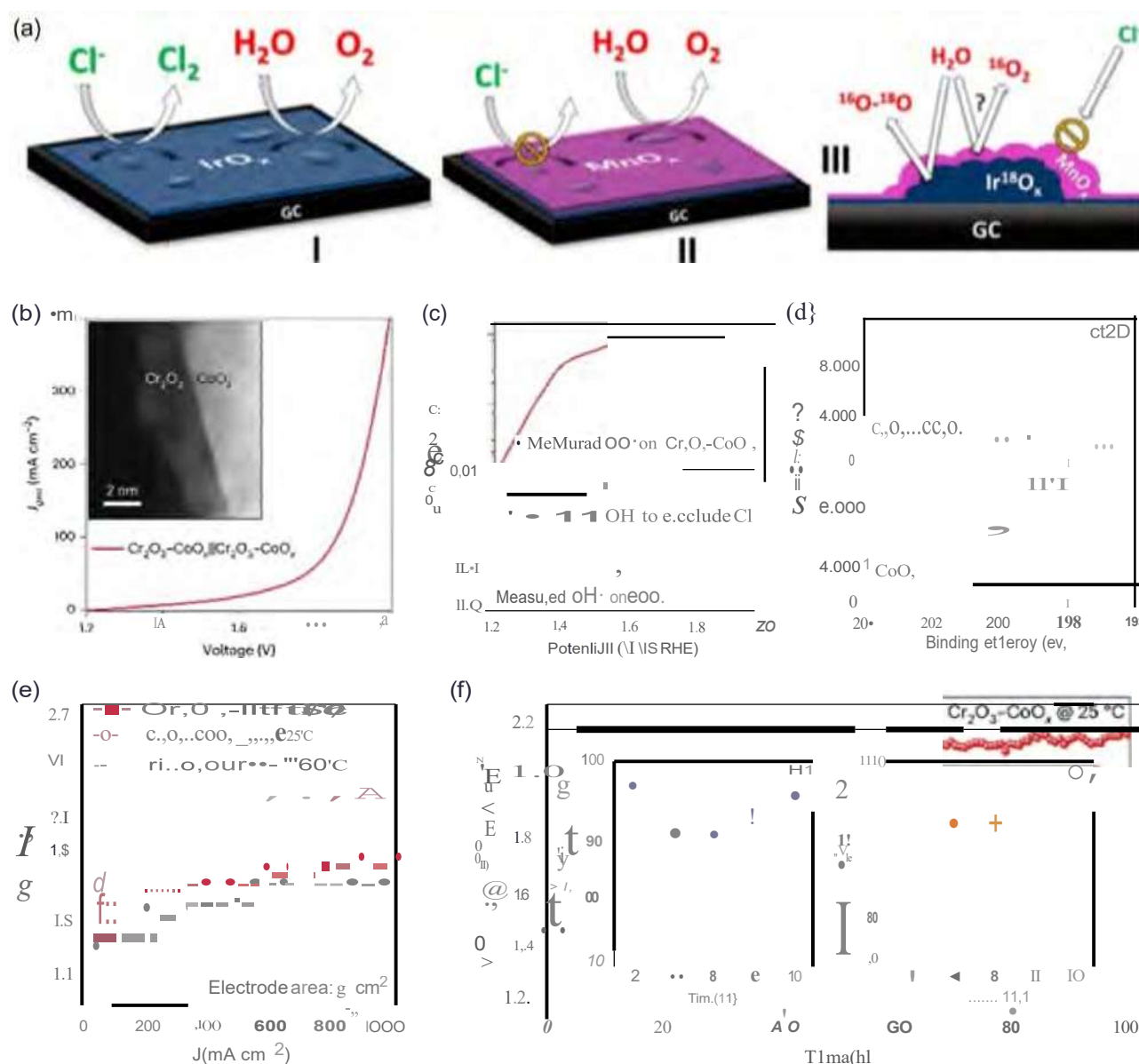


Figure 12 (a) Illustration for the DER and CIOR reaction pathways on (I) IrO_x/GC and (II) $\text{MnOx}/\text{IrOx}/\text{GC}$. (III) shows the side view of the isotopic labeling experiment on $\text{MnOx}/\text{IrOx}/\text{GC}$. Reprinted with permission from Ref 98. Copyright 2018 American Chemical Society. (b) The performance of $\text{Cr}_2\text{O}_3\text{-CoOx}$ for splitting seawater. The inset of (b) shows the high-angle annular dark-field-scanning transmission electron microscopy (HAADF-STEM) image of $\text{Cr}_2\text{O}_3\text{-CoOx}$. (c) The concentration of OH^- measured and the excess OH^- concentration required to resist Cl^- . (d) The XPS spectra of $\text{Cl } 2p$ for the $\text{Cr}_2\text{O}_3\text{-CoOx}$ and CoOx anode after continuous operation for 12 h at 2.0 V_{rmE}. (e) Polarization curves for the $\text{Cr}_2\text{O}_3\text{-CoOx}$ seawater and Pt/C RuO_2 pure water electrolyzers at different temperatures. (f) The stability of the $\text{Cr}_2\text{O}_3\text{-CoOx}$ seawater electrolyzer, with the FEs of H_2 and O_2 shown in the insets of (f). Reprinted with permission from Ref 24. Copyright 2023 Springer Nature.

anions. This involves applying a Lewis acid layer, like Cr_2O_3 , onto transition metal oxide catalysts, such as CoOx (Figure 12b,c). The local alkalinity produced through this approach promotes OER kinetics and prevents chloride attack and electrolyte precipitation on the electrodes (Figure 12d). Figure 12e shows that by modifying the electrodes with Lewis's acid ($\text{Cr}_2\text{O}_3\text{-CoOx}$), a flow-type natural seawater electrolyzer is capable of achieving an industrial current density of 1.0 A cm^{-2} at 1.87 V and 60 °C. The research indicates that introducing a hard Lewis acid layer on the

catalysts created an alkalized microenvironment. Furthermore, the study demonstrated that the Lewis acid layer on $\text{Cr}_2\text{O}_3\text{-CoOx}$ produced a substantial amount of OH^- , which primarily participated in OER. Some excess OH^- also reacted with the positive charge on the anode surface to create a secure electrical double layer. By preferentially accumulating excess OH^- , the amount of Cl^- in seawater is reduced, which is important for direct SWE. Even when the anode potential was as high as 1.90 V_{RHE}, the concentration of surface OH^- on $\text{Cr}_2\text{O}_3\text{-CoOx}$ was still higher than

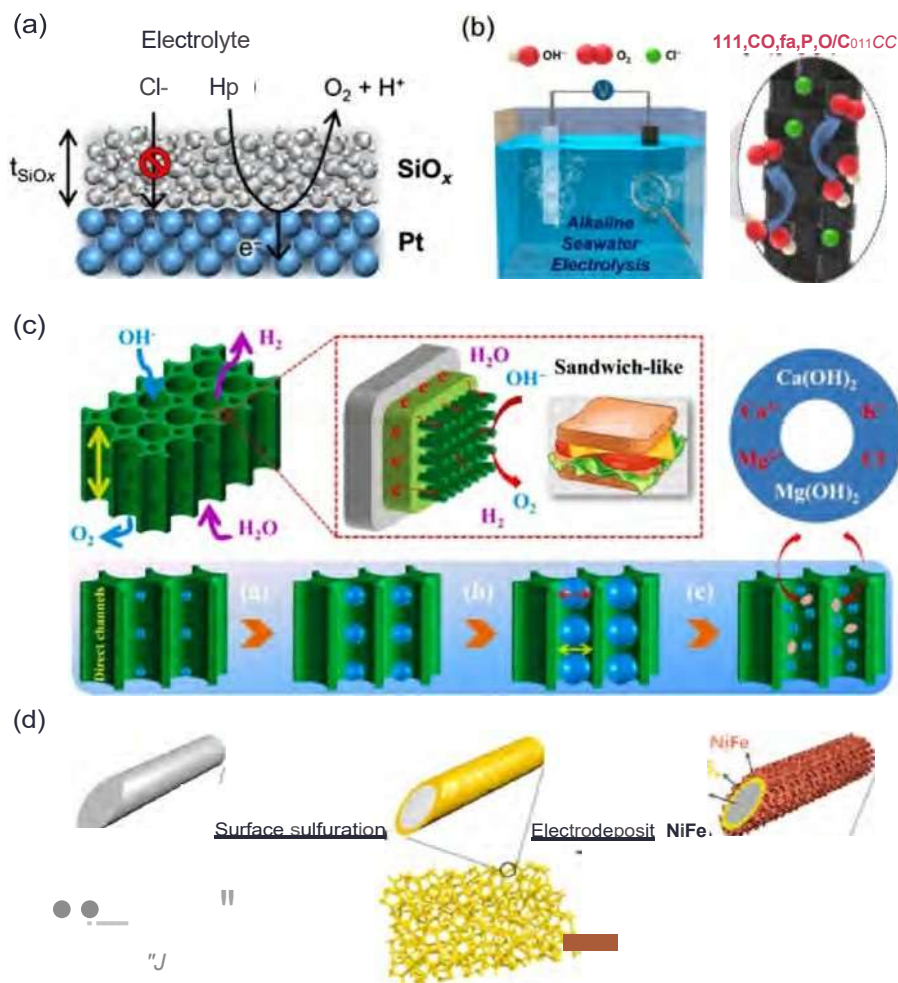


Figure 13 | (a) A schematic figure to illustrate the design of a Pt thinfilm electrode protected by SiO_x encapsulation. The catalytic interface beneath the encapsulation layer facilitates the desired OER, whereas the undesired CIER is effectively inhibited by the electrode's selective suppression. Reprinted with permission from Ref 99. Copyright 2021 American Chemical Society. (b) Schematic illustration for the alkaline SWE using NCFPOIC@CC as anode catalyst. Reprinted with permission from Ref 100. Copyright 2019 American Chemical Society. (c) A schematic diagram shows that the wood aerogel electrode coated with S,P-(Ni, Mo, Fe)OOH/NiMoP layers demonstrates effective catalysis of OER in alkaline seawater. Thanks to the porous and interconnected structure of the wood aerogel, the electrode features open channels that facilitate electrolyte penetration and rapid bubble liberation. Reprinted with permission from Ref 101. Copyright 2021 Elsevier. (d) The process of producing a dual-layer anode {Ni} made of NiFe/NiS_x-Ni foam for seawater splitting. Reprinted with permission from Ref 102. Copyright 2019 National Academy of Sciences.

the necessary amount, indicating that the surface-generated OER effectively prevented the migration of Cl⁻ toward the electrode surface. This experimental finding demonstrates that the Cr₂O₃-CoO_x anode can achieve excellent OER selectivity (~98%) and long-term stability (over 200 h at 1.80 V_{RHE}) by avoiding harmful Cl⁻ chemistry during direct SWE, as shown in Figure 12f.

Esposito and colleagues⁹⁹ conducted an experiment that showed ultrathin silicon oxide (SiO_x) overlayers on platinum anodes (shown in Figure 13a) to be highly effective in reducing CIER, even in the presence of 0.6 M Cl⁻ in both acidic and pH-neutral electrolytes. This is due to the obstructive effect that SiO_x overlayers have on the transport of Cl⁻ to the catalytically active buried interface while enabling the desired OER to proceed. The Cl⁻ permeability of SiO_x overlayers was three orders of

magnitude lower than that of Cl⁻ in a conventional salt-selective membrane used in reverse osmosis desalination. Additionally, the overlayers proved to be highly stable over 12 h in chronoamperometry tests conducted at moderate overpotentials. Hence, SiO_x overlayers hold great potential in achieving highly selective and stable SWE while avoiding the need to tweak the electrolyte's pH.

Kim et al.¹⁰⁰ reported that carbon-coated sodium cobalt-iron pyrophosphate (Na₂Co_{1-x}Fe_xP₂O₇) nanoparticles enabled electrocatalytic, selective OER during alkaline SWE (Figure 13b). To fabricate OER electrocatalysts for alkaline SWE, Na₂Co_{1-x}Fe_xP₂O₇/C (where 0 < x < 1) were utilized and loaded onto a carbon cloth to create NCFPO/C@CC. By controlling the Co/Fe ratio, the electrocatalytic OER performance of the NCFPO/C NPs was

optimized. NCFPO/C@CC is a highly effective OER catalyst when used in an alkaline saline solution without causing electrode corrosion or generating reactive chloride species. It also demonstrates long-term stability and durability in continuous oxygen generation. NCFPO/C@CC shows electrocatalytic OER activity in alkaline seawater, indicating that it is a promising candidate for OER electrocatalysts in realistic alkaline SWE. During the OER process, the (oxy)hydroxides formed on the NCFPO/C NP surfaces function as oxygen generation sites. NCFPO/C@CC exhibited a low overpotential of <480 mV at a current density of 100 mA cm^{-2} in the alkaline saline solution, where only OER is thermodynamically allowed. Selective OER was confirmed by the absence of reactive chlorine species in the solution after the OER test. Moreover, cyclic voltammetry (CV) and long-term chronopotentiometric tests over 100 h confirmed that NCFPO/C@CC is highly stable and durable. The electrocatalytic OER performance of NCFPO/C@CC in alkaline seawater demonstrates its potential as a cost-effective OER electrocatalyst for alkaline SWE.

Yang et al.¹⁰¹ created a highly efficient and stable electrocatalyst for OER in seawater, as depicted in Figure 13c. The catalyst, which had a sandwich-like structure composed of S,P-(Ni,Mo,Fe)OOH/NiMoP/wood aerogel, required minimal overpotentials of 297 mV to generate a current density of 500 mA cm^{-2} in alkaline seawater. This remarkable electrocatalytic performance was primarily attributed to the unique interfacial micro/nanostructure and hydrophilic features of the wood aerogel. Additionally, the authors demonstrated the catalyst's practicality for industrial applications, achieving a current density of 500 mA cm^{-2} at 1.861 V with excellent cycling performance. This study has contributed to the advancement of clean and renewable energy systems by utilizing heteroatom-doped multimetal oxyhydroxide electrocatalysts supported on wood-derived 3D aerogels for overall SWE.

Dai's group¹⁰¹ reported a multilayer anode for solar-driven SWE consisting of a nickel-iron hydroxide electrocatalyst layer uniformly coated on a nickel sulfide layer formed on porous nickel foam (NiFe/NiSx-Ni), as illustrated in Figure 13d. This anode displayed excellent catalytic activity and corrosion resistance at current densities necessary for industrial applications (0.4 to 1 A cm^{-2}). The NiFe electrocatalyst layer, which drives anodic currents toward water oxidation, along with the in situ formation of sulfate and carbonate-rich passivating layers, contributes to chloride repellence and corrosion resistance in the salty-water-splitting anode. The findings suggest that the NiFe/NiSx/Ni anode is both active and stable for SWE. This anode produces a uniform electrodeposited NiFe that acts as a highly selective OER catalyst for alkaline seawater splitting. The NiSx layer situated below serves as a conductive interlayer and a source of sulfur for generating a cation-selective polyatomic anion-rich anode, which exhibits stability against chloride etching/corrosion. Significantly, the electrolyzer exhibited unrivaled durability, with no substantial activity loss detected, even after 1000 h of stability testing.

Jadhav et al.¹⁰³ have developed a dual-purpose catalyst, GO@Fe@Ni-Co@NF, for alkaline seawater splitting. This catalyst comprises interfacial FeOOH NP and Ni-Co hydroxide 2D sheets

that reduce the overpotential for OER catalysis. The GO and oxidized carbon layer enhance chloride corrosion resistance while the -Ni-Co LDH's lower interlayer distance decreases the catalyst's charge transfer resistance. The team constructed an alkaline seawater electrolyzer that showed exceptional durability for seawater splitting at an industrial current density of 1 A cm^{-2} . Even after up to 378 h of stability testing, no noticeable activity drop was observed. This study promises a practical and cost-effective approach to producing hydrogen by utilizing vast seawater splitting.

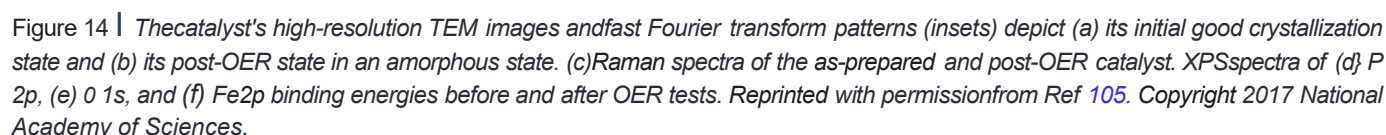
In summary, the protective layer strategy can effectively suppress CIER/CIOR by inhibiting the diffusion of chloride ions. However, it remains highly controversial whether the protective layer can enhance the activity of OER at the same time. We encourage more experiments and theoretical simulations to study the real effect of the protective layer and confirm whether it can improve the activity and selectivity of OER while suppressing CIER/CIOR.

Design of efficient OER catalyst with surface reconstruction engineering

The phenomenon of surface reconstruction is commonly observed in the majority of OER catalysts due to the high current density/voltage during operation.^{104,105} An exemplary case is presented by Ren et al.¹⁰⁵ where they developed a sturdy oxygen-evolving electrocatalyst that consists of ferrous metaphosphate on a self-supported conductive nickel foam, which is available in large quantities. The catalyst possesses in situ generated nickel-iron oxide/hydroxide and iron oxyhydroxide catalysts on the surface (Figure 14a-f), and can achieve a current density of 10 mA cm^{-2} at an overpotential of 177 mV, 500 mA cm^{-2} at 265 mV, and 1705 mA cm^{-2} at 300 mV, with remarkable durability in an alkaline electrolyte of 1M KOH, even after 10,000 cycles. Compared to the state-of-the-art IrO₂ catalyst, the Fe(PO₃)₂ catalyst supported on commercial Ni foam shows a 49-fold improvement in water oxidation activity at 300 mV. It is highly effective for water oxidation in electrocatalytic water splitting, requiring only an overpotential of 265 mV to generate a current density of 500 mA cm^{-2} in 1 M KOH. The catalyst's excellent electrochemical durability during OER testing for 10,000 cycles and ability to operate at 500 mA cm^{-2} for over 20 h is noteworthy. Additionally, the fabrication process of this outstanding electrocatalyst is in line with industrial standards and is economically feasible for large-scale production. This research is a significant milestone towards cost-effective hydrogen production by water splitting, which will contribute to the reduction of fossil fuel consumption.

Other catalyst materials and strategies

Other types of catalysts, including oxide,¹⁰⁶ carbonate hydroxide,¹⁰⁷ phosphide,^{57,108,109} selenide,¹¹⁰ sulfides,¹¹¹ and others, have also been investigated as catalysts for the OER in seawater splitting. Keane and Nocera,¹⁰⁶ for instance, reported on self-healing oxygen evolution catalysts made of cobalt or nickel that



several ways to enhance cathode stability (Figure 15b-d),^{2uo,43,,14-1,}⁶ such as utilizing membranes in an engineering approach (e.g., PEM electrolyzers) to prevent impurities from reaching the cathode, creating catalysts with HER-selective surface sites and resistance to side reactions or deactivation, and depositing overlayers on the catalyst to obstruct impurities while still enabling the transfer of reagents and products. In this section, we will mainly focus on the cathode electrode materials for SWE, and the electrode materials can be divided into two categories: noble metals and nonnoble metals. Table 2 provides a summary of the representative catalysts and the effectiveness of the HER electrocatalysts that have been recently reported in either seawater or SSW.

Noble metal catalysts

The Sabatier principle suggests that Pt group metals have the best HER catalytic performance (Figure 16a)/r¹⁹ but their high cost limits their commercial applications.^{19,160,120-121} Transition metals like Ni, Co, and Fe can be used as an alternative. Alloying Pt with a transition metal can produce a low-cost, highly active electrocatalyst. The atomic orbital interaction between the transition metal and Pt can contribute to the formation of chemical adsorption bonds between hydrogen and the metal, enhancing the adsorption of H atoms on catalysts and accelerating hydrogen evolution in seawater. Synthesizing PtM alloys can enhance the HER performance by adjusting the species, composition, and stoichiometric ratio of the transition metal M to Pt.¹²⁸ For

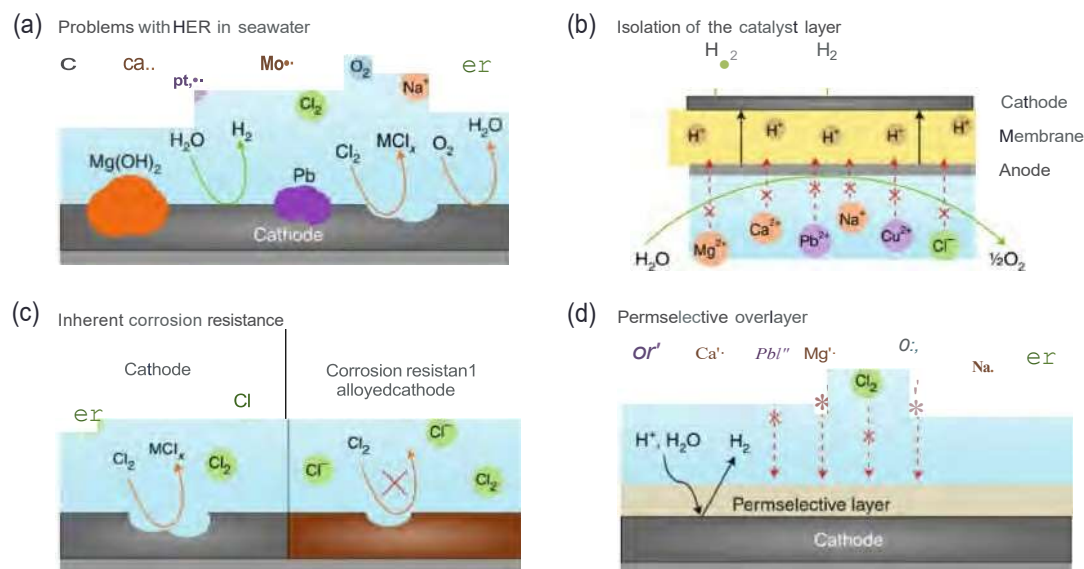


Figure 15 | To improve the long-term stability of HER in SWE, (a) challenges must be addressed, and (b-d) potential solutions can be considered. Reprinted with permission from Ref 21. Copyright 2020 Springer Nature.

Table 2 | A summary of Catalysts Reported for HER in Neutral, Alkaline, and SSW Conditions

Catalysts	Electrolyte	J (mA cm ⁻²)	Overpotential (mV)	Stability	Reference
Ni ₂ P-CoOOH	Seawater	1000	530		173
Ni ₂ P-Fe ₂ P	1.0 M KOH + seawater	1000	389	40 h@500 mA cm ⁻²	57
NiMoN@NiFeN	1.0 M KOH + seawater	1000	218	100 h@500 mA cm ⁻²	174
NiCoP Holey Nanoarrays	Seawater	10	287	12 h@10 mA cm ⁻²	151
Mos, QD	Seawater	100	690		175
Mo₅N₆	Natural seawater	10	260	100 h@20 mA cm ⁻²	152
0.5Rh-GS1000	Seawater pH 8.32	10	19	10 h@15 mA cm ⁻²	136
Fe ₂ P-NiSe, NFS	0.5 M KOH + seawater	500	186		60
CoxMo _{2-x} CIMXene/NC	Natural seawater	40	440	225 h@4 mA cm ⁻²	54
Ni-SN@C	1 M KOH + seawater	100	180	40 h@12 mA cm ⁻²	55
Ni-SA/NC	1 M KOH + seawater	10	139		56
pt@mh-3D MXene	Natural seawater	30	360	250 h@10 mA cm ⁻²	129
S,P-(Ni,Mo,Fe)OOH/ NiMoP/wood aerogel	1 M KOH + seawater	500	255		101
Co-Fe ₂ P	1 M KOH + 0.5 NaCl	300	300	24 h@100 mA cm ⁻²	109
ptNi₃	Seawater	100	1100	12 h@10 mA cm ⁻²	176
RuCo	Seawater	100	850	12 h@100 mA cm ⁻²	133
Mn-NiO-Ni/Ni-F	Seawater	40	435	14 h@7 mA cm ⁻²	112
CoMoP@C	Seawater	60	410	10 h@20 mA cm ⁻²	146
GDY/MoO ₃	Seawater	150	660	120 h@10 mA cm ⁻²	156
ptRuMo	Seawater	50	600	180 h@100 mA cm ⁻²	134
Fe-Co ₂ P BNRs	Seawater	350	780	100 h@40 mA cm ⁻²	147
U-CNT-900	Seawater	20	820	7 h@10 mA cm ⁻²	148
Fe-Mos, NSA	Buffered seawater	100	200	30 h@100 mA cm ⁻²	149
Rh/GDY	1.0 M KOH+0.5 M NaCl	1000	65		137
Cr ₂ O ₃ -CoOx	Natural seawater	2 mA cm ⁻² (ECSA)	210		24
ptMo _{0.1}	Seawater	160	800	180 h@150 mA cm ⁻²	128

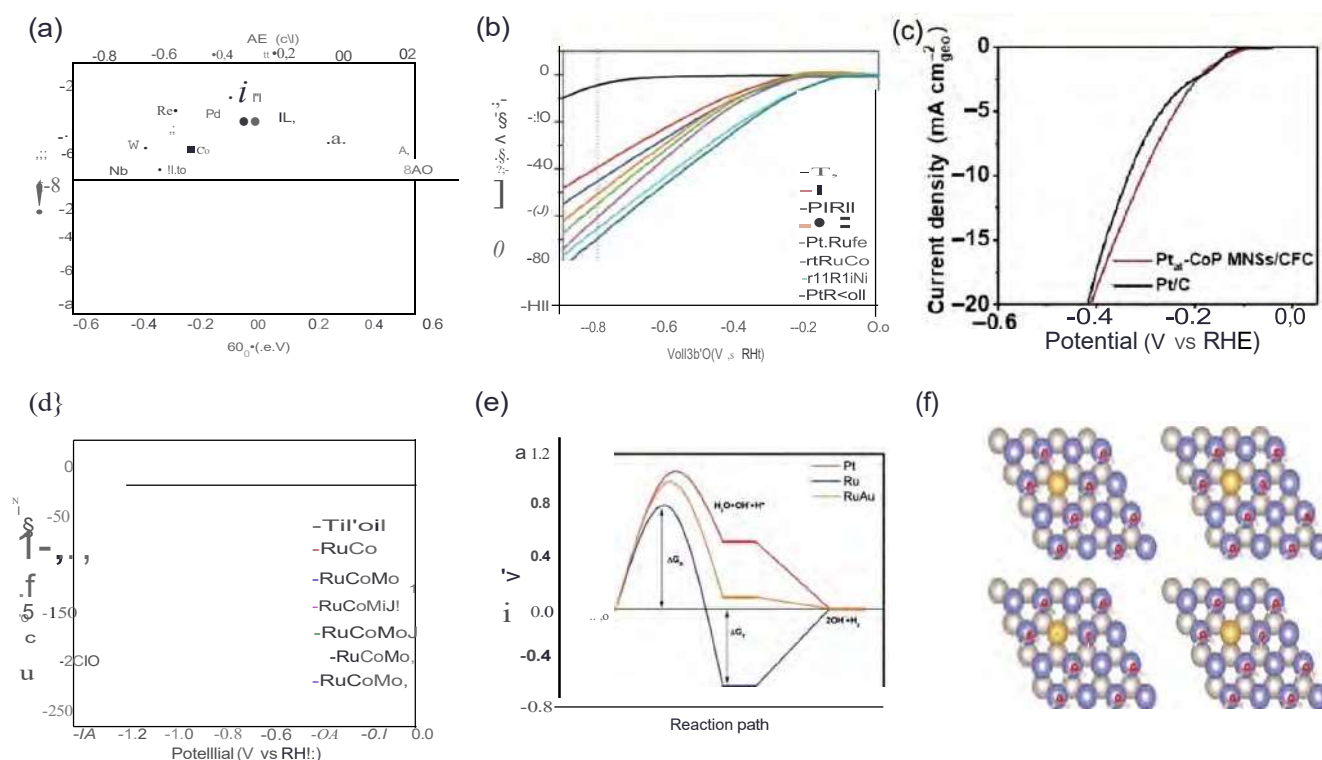


Figure 16 (a) Exchange current density and $\log(i_0)$ of HER at different transition metals. Reprinted with permission from Ref. 75. Copyright 2017 Elsevier. (b) HER curves of different PtRu-based ternary alloys recorded in seawater. Reprinted with permission from Ref 134. Copyright 2017 The Royal Society of Chemistry. (c) HER LSV curves of Pt-CoP MNSs/CFC in seawater. Reprinted with permission from Ref 130. Copyright 2020 The Royal Society of Chemistry. (d) HER performance of Ti-foil supported RuCo and RuCoMox electrodes in seawater. Reprinted with permission from Ref 133. Copyright 2016 Elsevier. (e) Gibbs free energy profile of the HER on Pt(m), Ru(001), and RuAu(001) surfaces. Where ΔG_1 represents the energy barrier for the Heyrovsky reaction. ΔG_2 represents the activation energy of water dissociation. (f) A schematic representation of hydrogen evolution on RuAu. Where the blue and gray balls represent the top and bottom layers of Ru, respectively, the yellow and red balls represent Au and O atoms, and the white and green balls represent hydrogen atoms. Reprinted with permission from Ref 131. Copyright 2019 Wiley.

example, Li et al.⁸ synthesized ptM alloys ($M = Cr, Fe, Co, Ni, Mo$) and evaluated their HER performance in neutral seawater. ptM_{0.1} showed an overpotential of 650 mV at 100 mA cm⁻². Additionally, the transition metal M can react with Cl₂ gas generated at the anode, thereby delaying the dissolution of pt. As a result, the catalyst can operate for over 173 h at a potential of 0.8 V versus RHE in neutral seawater splitting. Therefore, adjusting the species, composition, and stoichiometric ratio of the transition metal M to pt can enhance the HER performance. Yang et al.³⁴ reported a series of pt-Ru-M ($M = Cr, Fe, Co, Ni, Mo$) alloy for HER in SWE (Figure 16b). It is found that the pt-Ru-M electrodes have significantly enhanced catalytic activity for the HER compared to pt or pt-Ru electrodes. This is due to the alloying effects between the transition metals and the pt species.

The size effect, the low coordination environment of the metal center, and the metal-support interaction make single pt^{129,130} and Ru³² catalysts attractive alternatives to metallic pt and Ru for HER in SWE. These catalysts exhibit extraordinary catalytic performance in heterogeneous reactions. For instance, Liu's group³⁰ developed a single atom pt on CoP mesoporous

nanosheets (MNSs) that grew on carbon fiber cloth (CFC) catalyst, ptat-CoP MNSs/CFC, with an ultralow pt loading of 0.7 wt% relative to CoP. The high dispersion of ptat sites and strong interaction between ptat and CoP leads to spontaneous water dissociation, resulting in a low HER kinetic barrier and outstanding HER performance in seawater (Figure 16c). The high utilization rate of pt and the modulation of the electronic states of pt by the CoP matrix are responsible for the enhanced HER performance of ptat-CoP MNSs/CFC.

Besides pt, Ru is another alternative electrode materials for HER in SWE because of their much lower price than pt. However, due to the lack of HER capabilities of Ru in seawater, its coordination environment and surface structure have been optimized in order to enhance its performance.^{32,34} As an example, Yang and colleagues³³ developed a RuCoMox catalyst that shows overpotentials of 550 mV at 10 mA cm⁻² (Figure 16d) in natural seawater. The surface of this catalyst is marked by numerous defects that serve as active sites for absorbing water molecules and constructing metal-hydrogen bonds. Results indicate that ternary alloys with more shared d electrons possess an unconventional electronic configuration that facilitates the

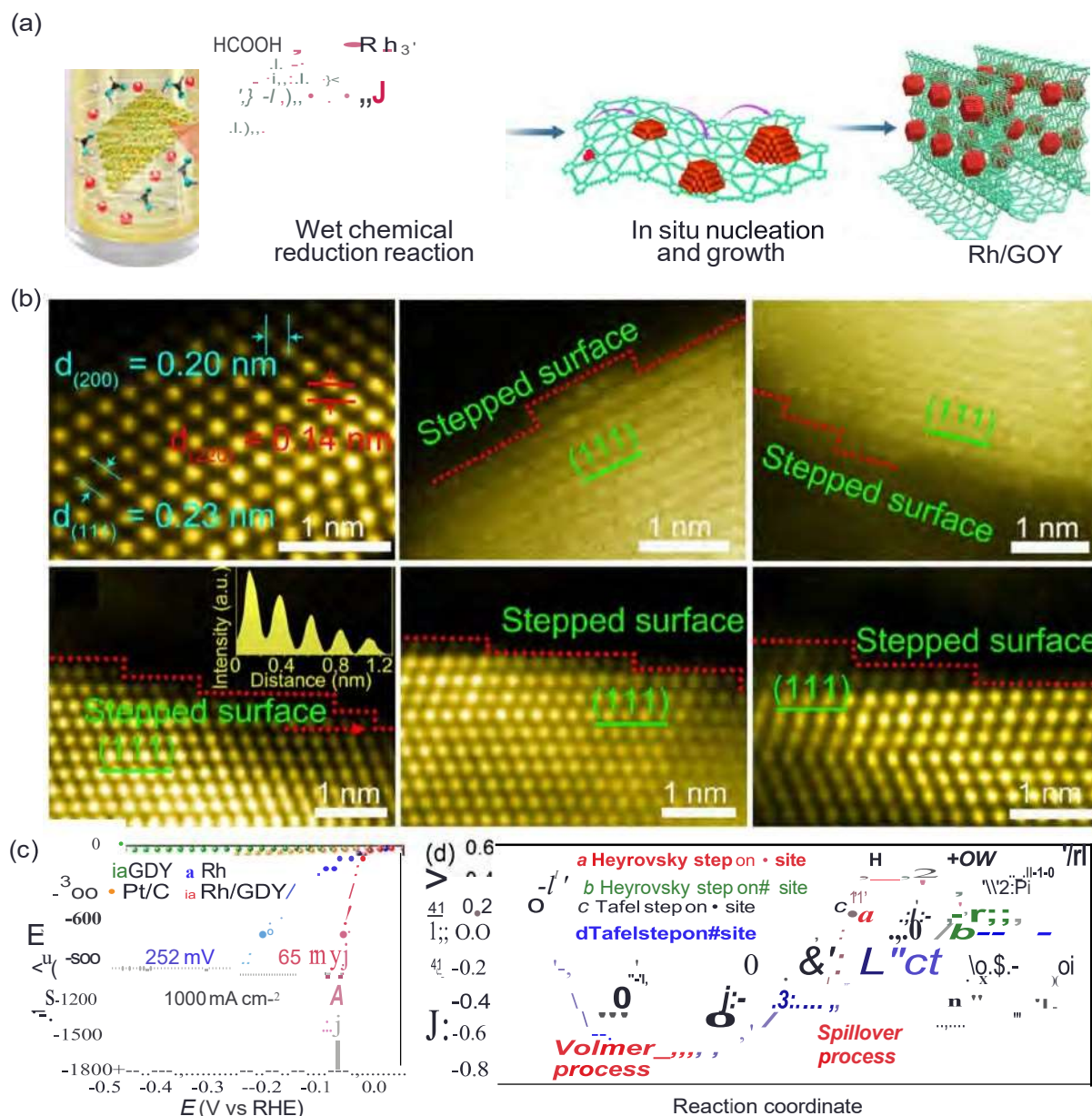


Figure 17 | (a) Synthesis routes of porous Rh/GDY electrodes. (b) HAAOF-STEM image of Rh/GDY, where the intensity profile along the red dotted line indicates a stepped surface along the edge. (c) HER polarization curves of the as-synthesized catalysts in H₂-saturated 1.0 M KOH + 0.5 M NaCl electrolyte. (d) An energy diagram of the Volmer-Tafel pathway for HER on the Rh/GDY. Reprinted with permission from Ref 137. Copyright 2022 Springer Nature.

provision of electrons for taking part in the HER. Additionally, the Ru-3d core energy level peaks of RuO₂ do not alter during the HER process of seawater, preventing the Ru from chemical dissolution or corrosion. In addition to Pt and Ru single-atom catalysts, incorporating Au atoms into Ru-based catalysts can transfer electrons from Ru to Au atoms, resulting in positively charged Ru atoms and negatively charged Au atoms.¹³¹ This configuration improves the adsorption of water molecules and hydrogen atoms, respectively, leading to an accelerated HER process (Figure 16e). The material also exhibits relay catalysis, where Ru atoms serve as the first active sites for capturing and splitting water molecules, while Au atoms act as the second

active site for proton absorption and H₂ desorption (Figure 16f). This balance between the adsorption of water molecules and protons and gas release in a neutral medium results in a perfect HER performance. Therefore, single-atom catalysts may play a crucial role in seawater HER.

Other precious metals, such as rhodium (Rh), have also been widely used as electrode materials for HER in SWE.^{111,137} For example, Li et al.¹³⁷ reported that formic acid as the reducing agent and porous graphdiyne (GDY) as the stabilizing element to support Rh nanocrystals (Rh/GDY, Figure 17a). Transmission electron microscopy (TEM) results revealed that high-density atomic steps on the faces of hexahedral Rh nanocrystals

(Figure 17b). It was found that the exposed high active stepped surfaces and various metal atomic sites affect the electronic structure of the catalyst, resulting in reduced overpotential and large-current hydrogen production from saline water. In 1 M KOH + 0.5 M NaCl saline-alkaline electrolyte, the Rh/GOY just need an overpotential of 28, 48, and 65 mV to reach a current density of 100, 500, and 1000 mA cm⁻², respectively. From OFT calculations, It was found that HER on stepped Rh/GOY determined the most preferred pathways (Figure 17c,d). The Volmer-Tafel process was found to be the most favorable pathway, one H₂O molecule tends to stably adsorb on the corner site of the catalyst surface and is easily dissociated into (H-OH), generating abundant hydroxyl (OH⁻) and hydrogen (H*) sources. Thus, rational control of the catalyst surface structure with exposed crystal plane should be an efficient way to boost the HER performance. Xie et al.¹³⁶ reported Rh nanoparticles modified by N/5-doped carbon nanosheets as a highly effective electrocatalyst for HER in seawater. The use of mesoporous graphene-like nanosheets allowed for a highly dispersed Rh nanoparticle catalyst and unexpected electronic asymmetry depending on the intensity of Rh-support interaction. The introduction of S in the graphene-like nanosheets enhanced the interaction between Rh nanoparticles and carbon supports, resulting in superior HER activity in seawater. It is believed that the active site for

the HER comes from the electron-rich interface between Rh and the support.

Nonnoble metal catalysts

Even though the noble metal-based catalysts show a lot of high activity for HER in SWE, however, the scarcity and high cost of pt-based materials have limited their large-scale commercial use.^{126,138–142} As a result, researchers have shifted their focus to transition metal-based materials. The electrocatalytic performance for HER and the adsorbed hydrogen energy relationship can be represented by volcano plots, as shown in Figure 16a. Transition metals such as Ni,^{55,57,61,64,43,45} Co,^{5,59,61,64,68} and Mo,^{5,6,10,11,4,4,4} are located near the precious metals on the plots, indicating moderate adsorption/desorption energy for H⁺. This makes them a promising candidate for HER, as they can potentially replace pt-based catalysts.¹⁵⁰

Ni-based nonnoble metal catalysts

Ni-based catalysts are widely employed as electrode materials for HER. However, the catalytic activity and stability of pure metallic Ni still need to be improved. Qiao et al.⁵⁵ reported an unsaturated nickel surface nitride (Ni-SN@C) catalyst for HER in

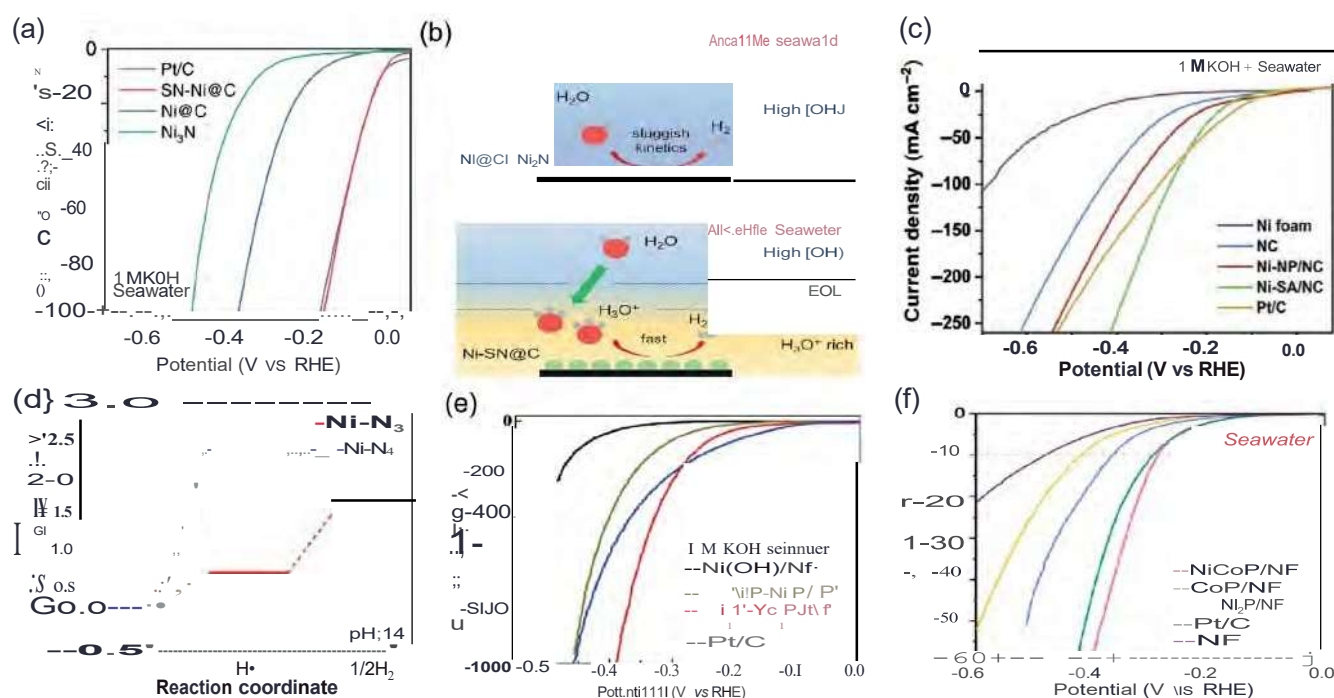


Figure 18 (a) LSV curves of different catalysts in 1 M KOH seawater. (b) Illustration of the hydronium ion generation mechanism on Ni-SN@C EDL: electric double layer. Reprinted with permission from Ref 55. Copyright 2021 Wiley. (c) HER performance of Ni-SA/NC in realistic alkaline seawater. (d) The Gibbs free energy diagram of HER on the Ni-N₃ and Ni-N₄ structures at pH 14, where W denotes one hydrogen atom adsorbed on an adsorption site ('), and 1/2H₂ refers to one gas-phase hydrogen molecule. Reprinted with permission from Ref 56. Copyright 2021 Wiley. (e) HER LSV curves of Ni₂P-Fe₂P/NF and other control samples in 1 M KOH seawater electrolyte. Reprinted with permission from Ref 57. Copyright 2022 Wiley. (f) Polarization curves of NiCoP/NF and different electrocatalysts for HER at a scan rate of 1 mVs⁻¹ in real seawater. Reprinted with permission from Ref 151. Copyright 2019 American Chemical Society.

alkaline seawater. The catalyst exhibits exceptional activity and stability, with a low overpotential of 23 mV at a current density of 10 mA cm^{-2} in alkaline seawater electrolyte, outperforming Pt/C (Figure 18a). Unlike traditional transition metal nitrides or metal/metal nitride heterostructures, Ni-SN@C does not have any bulk nickel nitride phase. Instead, it features unsaturated Ni-N bonding on the surface. Further in situ Raman spectral analysis demonstrates that Ni-SN@C functions similarly to Pt in generating hydronium ions in a high-pH electrolyte, which creates a localized acid environment during the alkaline HER process (Figure 18b). This behavior is not observed on metallic nickel and nickel nitride catalysts. This work presents a surface modification of earth-abundant transition metals as a promising strategy for low-cost and clean hydrogen production.

Recently, Pennycook et al.⁵⁶ developed a new type of Ni single-atom electrocatalyst (Ni-SA/NC). The Ni-SA/NC was created using a surfactant-assisted method and consists of Ni with either Ni-N₃-O₂ or Ni-N₄ coordination. It was discovered that Ni atoms dispersed atomically with triple nitrogen coordination (Ni-N₃) showed superior HER performance, with overpotentials as low as 139 mV at 10 mA cm^{-2} in alkaline seawater electrolytes (Figure 18c). DFT calculations confirmed that the Ni-N₃ coordination having a lower coordination number than Ni-N₄, promotes water dissociation and hydrogen adsorption (Figure 18d), thereby improving the HER activity. In addition, the operational stability of Ni-SA/NC is impressive, with no observable decline in activity even after 5000 cycles and continuous electrolysis for 14 h. This highlights the significance of microcoordination control in electrocatalysts.

Metallic phosphide is another efficient electrode material for HER due to its platinoid properties. Ren's group⁵⁷ reported a self-supported Ni₂P-Fe₂P electrocatalyst with high intrinsic activity, abundant active sites, and superior transfer coefficient, enabling it to display remarkable catalytic activity toward HER in 1M KOH seawater electrolyte due to its improved corrosion resistance and hydrophilic surface. It only requires low voltages of 252 and 389 mV to achieve current densities of 100 and 1000 mA cm^{-2} , respectively (Figure 18e). Dong et al.⁵¹ reported porous feather-like NiCoP nanoarrays on nickel foam (PF NiCoP/NF) for HER in seawater. The 3D morphology, holey structure, and conductive substrate are advantageous for the enhanced HER activity, which can increase the electrode's specific surface area, facilitate efficient electron and mass transfer, expose more active sites, and aid the release of generated H₂. As a result, the PF NiCoP/NF just needs an overpotential of 287 mV to reach a current density of 10 mA cm^{-2} in real seawater (Figure 18f). This work demonstrates the importance of the development of novel electrode structure, which will not only maximize the specific surface area and inhibit the occupation and blockage of catalytic active sites, but it will also be conducive to the removal of hydrogen bubbles during SWE.

Co- and Mo-based nonnoble metal catalysts

Researchers have taken a keen interest in Co- and Mo-based catalysts owing to their abundance and high electrocatalytic

activity for HER. For example, DFT calculations have revealed that the d-band structure of Mo can be broadened by hybridizing it with N, S, P, or C. This allows it to attain a d-band structure similar to that of Pt, resulting in excellent HER catalytic activity. Therefore, doping or hybridizing Co and Mo compounds with heteroanions can be advantageous in enhancing their HER activity. For example, Li's group⁴⁶ demonstrated that a few-layer N-doped carbon-coated cobalt molybdenum phosphide nanocrystal (CoMoP@C) is an outstanding alternative HER in seawater. The CoMoP@C catalyst was synthesized via pyrolysis using a molecular platform of polyoxometalate on a large scale in a single step (Figure 19a). In real seawater, CoMoP@C displays an overpotential of 590 mV at a current density of 50 mA cm^{-2} (Figure 19b) and demonstrates stable HER performance with a high FE of 92.5%. The catalyst's superb electrochemical performance was mainly owing to the synergistic effect of CoMoP and the interaction between the CoMoP nanocrystalline core and the N-doped graphite carbon shell, which optimizes the free energy for H adsorption (Figure 19c). Furthermore, the N-doped carbon shell works to protect the Mo-Co-based active sites from corrosion, agglomeration, and poisoning by ions in the neutral seawater electrolyte, thereby enhancing the material's long-term stability.

Qiao et al.⁵² created single-crystal nitrogen-rich 2D Mo₅N₆ nanosheets through a synthesis process induced by Ni, where the addition of Ni induced the formation of Mo₅N₆ rather than MoN. They combined a 2D horizontal growth method with this transition metal phase state to fabricate ultrathin Mo₅N₆ nanosheets at the atomic level. The Mo₅N₆ nanosheets showed exceptional HER catalytic properties and durability in seawater. It was found that the addition of extra nitrogen atoms led to a higher molybdenum valence and a platinum-like electronic structure, significantly enhancing its intrinsic activity. The Mo₅N₆ nanosheets synthesized with Ni-induced salt templates demonstrated better HER activity than non-Ni-induced Mo, only requiring an overpotential of 257 mV to produce 10 mA cm^{-2} in natural seawater (Figure 19d). It was found that the enrichment of N made the center position of the d-band for Mo closer to that of Pt, improving the valence state of Mo and optimizing the decomposition kinetics of water.

The support also plays an important role in electrocatalytic reactions. For example, MXene has been widely reported to be used as an efficient support^{54, 59, 53, 55} due to its high conductivity, rich terminal groups (-O, -OH, and -F), and synergistic properties with metal. Qiu et al.⁵⁴ proposed a methodology for creating a multifunctional collaborative catalytic interface to formulate multifunctional CoxMo₂.xC/MXene/NC with the cooperative catalytic interface (Figure 19e), which enhances HER in natural seawater. With the interfaces of CoxMo₂.xC, MXene, and nitrogen-doped carbon, CoxMo₂.xC/MXene/NC showed greatly improved electrical conductivity, water dissociation kinetics, and H₂/water adsorption for SWE (Figure 19f). Notably, the catalyst demonstrated an overpotential of 312 mV to achieve 10 mA cm^{-2} in natural seawater. Recently, Guo et al.⁵⁶ presented a novel self-supporting 3D GOY/molybdenum oxide (MoO₃) material that is highly efficient for HER in seawater due to a well-planned

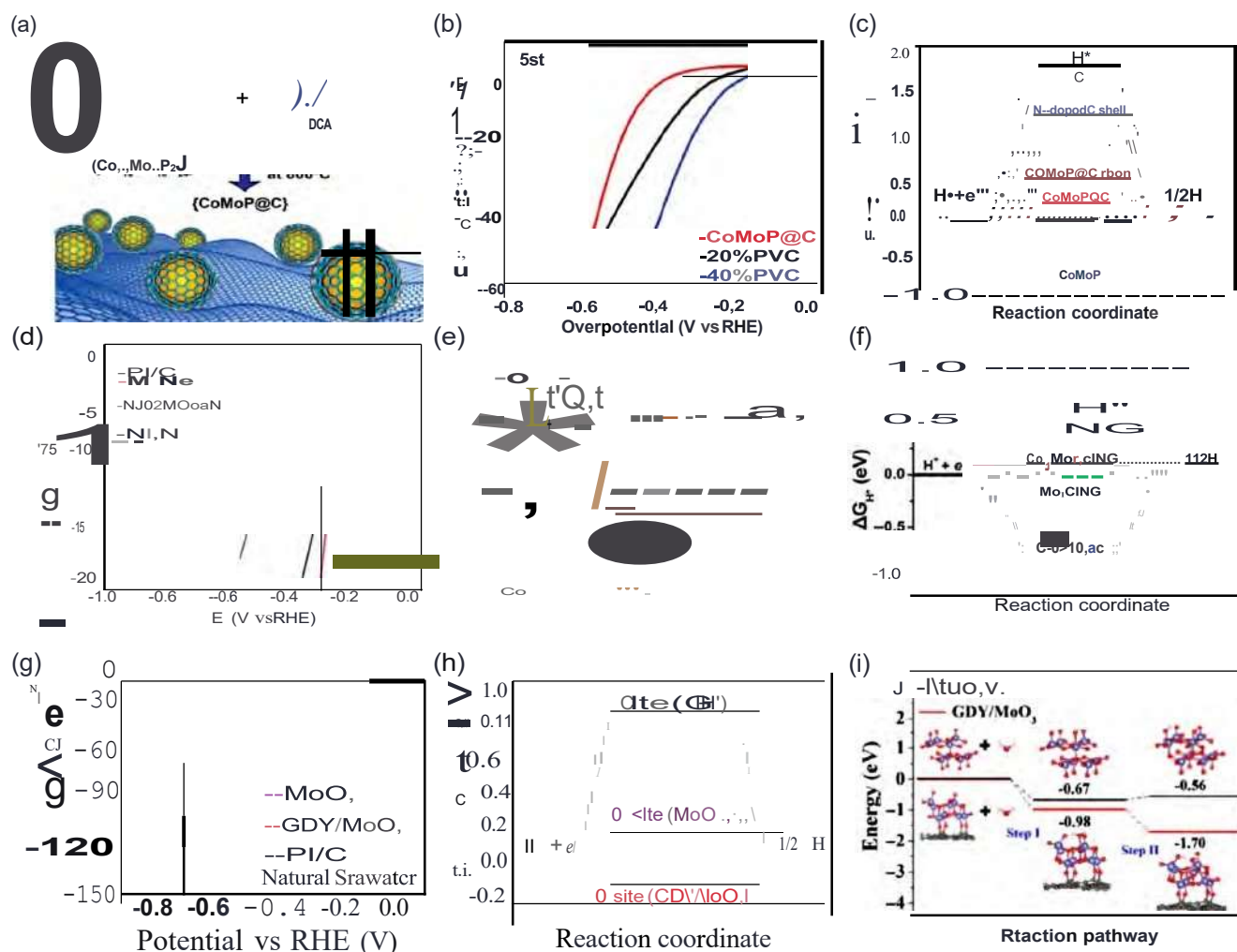


Figure 19 | (a) Illustration of the preparation of the CoMoP@C catalyst, (b) HER polarization curves of CoMoP@C, and 20% and 40% Pt/C in SSW at a scan rate of 5 mV s⁻¹ in the 5th tests. (c) The calculated free-energy diagram of the HER on various catalysts. Reprinted with permission from Ref. 146. Copyright 2017 The Royal Society of Chemistry. (d) LSV curves of different catalysts measured in Ar-saturated natural seawater. Reprinted with permission from Ref. 152. Copyright 2018 American Chemical Society. (e) Schematic illustration of the synthetic strategy of the Co_xMo_{2-x}C/MXene/NC catalyst by annealing of the polymerized chelate of MoP₂₄₆-co, and dopamine in the presence of Ti₃C₂ MXene and the merits of collaborative interface for HER under multi-pH conditions. (f) Free energy diagrams for HER on the NG, Mo₂C, Co-MonC, Mo₂CING, and Co-MonCING at zero potential. Reprinted with permission from Ref. 54. Copyright Wiley. (g) HER polarization curves of the samples obtained in natural seawater; (h) free energy of hydrogen adsorption (ΔG_{H}) on GOY, MoO₃-Vo, and GDY/MoO₃; (i) calculated energy diagram of H₂O adsorption and H₂O dissociation [inset: corresponding atomic structures of initial state, H₂O adsorption, and water dissociation on MoO₃-Vo and GDY/MoO₃]. Reprinted with permission from Ref. 156. Copyright 2021 American Chemical Society.

"sp C-O-Mo hybridization" at the interface. This hybridization creates new intrinsic catalytic active sites (nonoxygen vacancy sites) and amplifies the number of active sites (eight times more than pure MoO₃). The GDY/MoO₃ just needs an overpotential of 660 mV to reach a current density of 150 mA cm⁻², which is comparable to commercial Pt/C in natural seawater (Figure 19g). From the DFT calculations (Figure 19h,i), it was found that the "sp C-O-Mo hybridization" at the interface plays a critical role in facilitating electron transfer from GDY to MoO₃, resulting in significantly enhanced electron injection during HER (25 times higher than MoO₃). This hybridization also reduces the formation

energy of oxygen vacancies and provides more active sites. Additionally, hydrophilic properties and a 3D self-supporting substrate are essential components for achieving high performance and excellent stability.

Electrolyte

The pH level of seawater plays a crucial role in SWE, as local changes in pH occur at the electrodes during OER. When catalyzing, the anode and cathode experience a steady decrease and increase in pH during the evolution of oxygen and hydrogen.¹⁵⁷

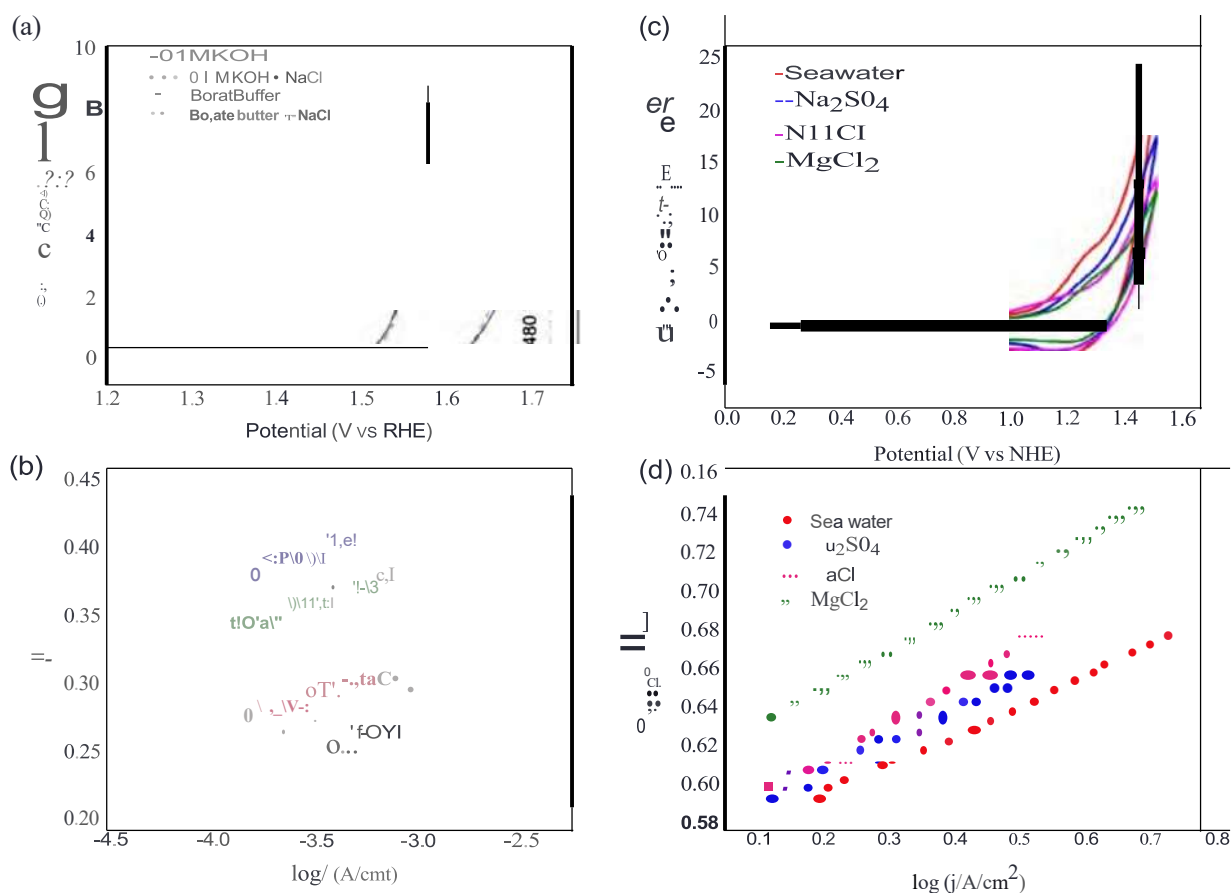


Figure 20 | (a) A measurement of the electrocatalytic OER activities of carbon-supported NiFe LDH nanoplates was conducted using four different electrolytes. A dashed vertical line denotes a voltage of -0.480 V, which corresponds to the limit of design criteria. (b) The Tafel plot exhibited low current density. Reprinted with permission from Ref 35. Copyright 2016 Wiley. (c) CVs with a scan rate of 100 mVs $^{-1}$ and (d) the Tafel plot scanned at 1 mVs $^{-1}$ of Co-Fe LDH GCEs in seawater and aqueous solutions containing electrolytes such as MgCl $_2$, NaCl, or Na $_2$ SO $_4$. Reprinted with permission from Ref 97. Copyright 2017 Elsevier.

which can be damaging to the electrocatalysts. This damage can occur even at low current densities of less than 10 mA cm $^{-2}$. Continual pH fluctuation at the anode (cathode) results in the electrolyte turning acidic at the anode (cathode) electrode surface, thereby causing severe corrosion. Refer to the Pourbaix diagram (Figure 2), which indicates that a drop in local pH makes OER unfavorable while enhancing the formation of chlorate. Meanwhile, hypochlorite production seems to remain unchanged within the pH range of 6.5 – 10.5 , relying instead on the convective diffusion of ions.⁵⁸ To avoid ClER/CIOR, it is essential to maintain the pH level of the medium above 7.5 , as illustrated in Figure 2 of the Pourbaix diagram, by strict control.⁵ The pH level at the electrode surface can only be regulated by buffer solutions, which are capable of consuming protons generated during OER. Therefore, it is highly recommended to add buffer solutions. Previous studies by various researchers^{3,59} have explored using borate buffer (pH 9.2), carbonate buffer (pH 8.6), and phosphate buffer (pH 7). Although studies on electrocatalytic performances typically utilize 1 M KOH and 0.5 M NaCl as SSW, the presence of trace amounts of borate and carbonate is not sufficient to significantly change the situation.

Strasser and his team³⁵ reported a significant difference in OER overpotential values at a particular current density when comparing the use of borate buffer solution and not using it, while utilizing NiFe LDH nanoplates supported on carbon as the electrocatalyst. This observation was confirmed by a shift of 487 mV RHE overpotential per pH at a current density of 1 mA cm $^{-2}$, as illustrated in Figure 20a,b. The addition of NaCl to the electrolyte improved the current density. In the linear sweep voltammetry (LSV) plot for the borate buffer electrolyte at pH 9.2 in Figure 20a, mainly by decreasing the solution resistance. However, in electrolyzers containing a membrane, Cl-interference had a detrimental effect on performance when NaCl-containing electrolyte was used. By not exceeding an overpotential value of 480 mV, chlorine evolution can be avoided, although substantial localized pH changes may occur. The quadrupole mass spectrometer ion currents for O $_2$ and Cl $_2$ were measured during chronopotentiometric experiments with an electrolyte made up of borate buffer and NaCl of pH 9.2 to confirm this phenomenon. The results showed no spikes for Cl $_2$ evolution, as depicted in Figure 20b. This confirms the effectiveness of borate buffer in proton consumption at the electrode

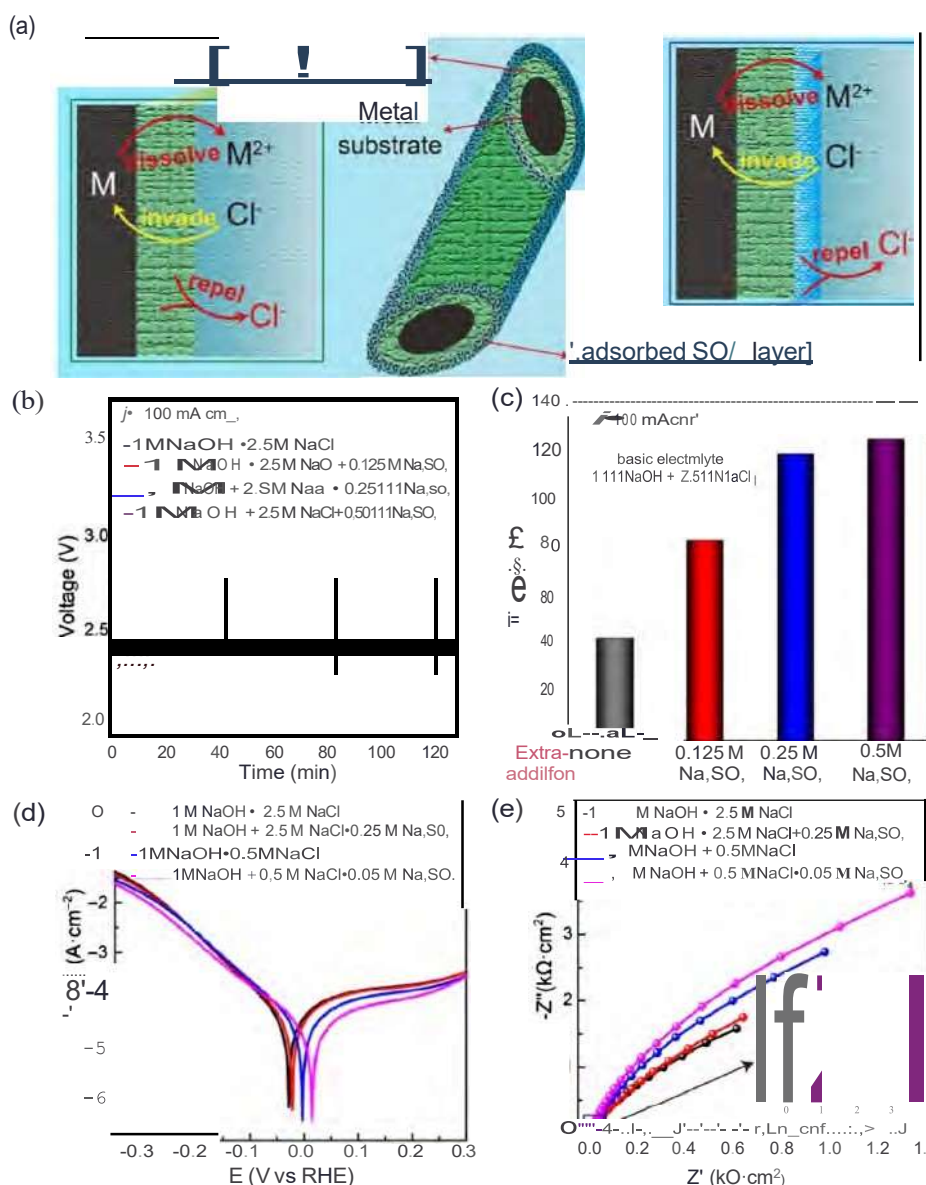


Figure 21 | (a) In order to prevent the corrosion of the metal substrate caused by Cl^- , it is necessary to optimize the catalysts and electrolytes. (b) The stability of pure nickel foam (NF) at a constant current of 100 mA cm^{-2} in electrolytes containing different ratios of NaOH . (c) The durability of NF in various electrolytes. (d) Tafel plots and (e) Nyquist impedance plots for NF in the different electrolytes. Reprinted with permission from Ref 164. Copyright 2021 Wiley.

surface, making OER preferable. Esswein et al.¹⁶⁰ demonstrated that the Co-borate compound is an effective OER catalyst, exhibiting 550 mV overpotential at a low current density of 1 mA cm^{-2} in borate buffer electrolyte with pH 9.2. The metal-based catalyst maintained its catalytic activity when used in near-neutral pH-buffered seawater electrolytes by reducing the formation of passive oxide layers of metals.

Research has also been conducted on the use of phosphate buffer with a nearly neutral pH. Overall, it has been discovered that the overpotential for OER is greater when compared to highly acidic or alkaline media. Several works^{97,160,161} have demonstrated this trend. Nocera and his team^{16,163} went further by investigating the use of cobalt-based phosphate/borate

compounds as OER catalysts. These compounds, including Co-Pi, Co-MePi, and Co-Bi, were created through electrodeposition and were found to be remarkably effective for OER in seawater, even in the presence of chloride ions. The catalysts exhibited proton-accepting properties in phosphate electrolytes, with phosphate serving as a proton carrier and ensuring a steady local pH. According to the above research, this distinctive occurrence is accountable for producing a high density of current, achieving an oxygen FE of 100%. Moreover, the CoFe-LDH catalyst supported on a Ti mesh was utilized to study the OER of a SSW solution without the addition of a buffer solution at a nearly neutral pH level of 8 (Figure 20c), resulting in an overpotential of 530 mV at 10 mA cm^{-2} . It is speculated that the presence of

numerous ions in real seawater may impact the process by mediating proton transfer reactions, thus accelerating kinetics. This impact is evident by the smaller Tafel slope value of 140 mV dec⁻¹, compared to electrolytes based on NaCl, Na₂SO₄, or MgCl₂, while maintaining a pH value of 8.0 across all cases (demonstrated in Figure 20d).

Ma et al.⁶⁴ recently reported that the addition of sulfate to both synthetic and authentic seawater electrolytes is an effective method to slow down chloride ion corrosion to the anode (as depicted in Figure 21a–e). Nickel foam was used as an example, and it was observed that the addition of sulfate significantly enhanced corrosion resistance and resulted in longer operational stability. The researchers discovered that sulfate anions could be selectively adsorbed onto the anode surface, creating a negatively charged layer that repels chloride ions away from the anode through electrostatic repulsion. This repulsive effect of adsorbed sulfate also applies to highly active catalysts, such as nickel-iron LOH, on nickel foam. For instance, only 268, 274, and 333 mV overpotentials were required to generate a current density of 100 mA cm⁻² in pure 1 M NaOH, 1 M NaOH + 0.5 M NaCl, and 1 M NaOH + seawater, respectively.

The addition of buffer solutions is a powerful method to control and stabilize the pH of the electrode surface, slowing down chloride ion corrosion to the anode by creating a negatively charged layer that repels chloride ions away from the anode through electrostatic repulsion. This increases the activity and, especially, the stability and selectivity of the electrolysis system. However, this is an indirect method, and our final target is to realize direct SWE technology. There is still a long way to go,

and many challenges need to be addressed to implement real SWE without any additives.

Electrolyzer Devices

As shown in Table 3, developing a device for SWE is both an important and challenging task. Recently, Xie and colleagues²⁵ reported a direct seawater splitting strategy that is scalable, free of side-reactions and corrosion, enabling in situ self-driven water purification and electrolysis within a single system. The strategy combines SWE with an in situ water purification process that uses a self-driven phase transition mechanism (see Figure 22a). This is achieved through a gas-path interface constructed with a hydrophobic porous polytetrafluoroethylene (PTFE)-based waterproof breathable membrane and a self-dampening electrolyte (SOE), consisting of concentrated KOH solution (Figure 22b). The membrane is designed to allow for the diffusion of water vapor and prevent the passage of liquid seawater and impurity ions. As the water vapor pressure differs, the seawater evaporates on the seawater side, and water vapor diffuses through the membrane to the SOE side for reliquefaction during operation. This method generates pure water on site, with 100% efficiency in blocking ions, which can be used for electrolysis. Through a "liquid-gas-liquid" mechanism, as shown in Figure 22a,b, a continuous and stable water migration provides fresh water for electrolysis when the water migration rate is equal to the electrolysis rate, establishing a new thermodynamic equilibrium. The water purification process has a unique mechanism that guarantees 100% efficiency in blocking ions. A scaled-up system for

Table | Summarization of Electrolysis Devices Operating in Seawater

Catalysts	Electrolyte	Performance (Current Density@Voltage)		Stability (h)	Reference
Cr ₂ O ₃ -CoOx	Natural seawater	1000 mA cm ⁻²	~2.3 V	100	24
CoFe-PB	Seawater, pH 8	0.8 mA cm ⁻²	2.7 V	40	63
Pb ₂ Ru ₂ O _{7-x}	0.6 M NaCl + 0.1 M NaOH	275 mA cm ⁻²	1.8 V	5	66
Fe ₂ P-NiSe ₂ NFs	0.5 KOH + seawater	1200 mA cm ⁻²	1.8 V	200	
Co ₃ xPdxO ₄	1 M PBS + 0.5 M NaCl	200 mA cm ⁻² to 1000 mA cm ⁻²	1.8 V to 2.65 V	450	67
MnMoSn oxide	0.5 M NaCl	100 mA cm ⁻²	1.60 V	1500	90
NiFeOxHy	1 M NaOH + 0.5 M NaCl	600 mA cm ⁻²	2.7 V	100	95
S-(Ni,Fe)OOH	1 M KOH + seawater	1000 mA cm ⁻²	1.951 V	100	71
NiFe-LDH	0.5 M KOH + 0.5 M NaCl	300 mA cm ⁻²	1.7 V	12	165
Amorphous NiFeP	1.0 M KOH + 0.01 M KHC0 ₃ + 1 M NaCl	100 mA cm ⁻²	1.57 V	500	108
Co-Fe ₂ P/NF	1 M KOH + 0.5 M NaCl	100 mA cm ⁻²	1.6 g V		109
Co-Se	Seawater +phosphate buffer solution pH 7.4	50 mA cm ⁻²	2.0 V		110
NiCoS/NF	1 M KOH + seawater	1000 mA cm ⁻²	2.04 V	100	111
Mn _{0.929} Moo.067Sno.004 O _{1.06} /Iro.s4Sn0.602/Ti	0.5m NaCl	100 mA cm ⁻²	2.5 V	500	177
Ni-doped FeOOH	1 M KOH + seawater	800 mA cm ⁻²	1.72 V		178
NiNS	seawater	48.3 mA cm ⁻²	1.8 V		145
NiMoN@NiFeN	1 M KOH + seawater	100 mA cm ⁻²	1.581 V	100	179
Ru-CoOx/NF	1 M KOH + seawaterSeawater	1000 mA cm ⁻²	2.2 V to 2.62 V	100	132
S-(Ni,Fe)OOH	1 M KOH + seawater	1000 mA cm ⁻²	1.951 V	100	71

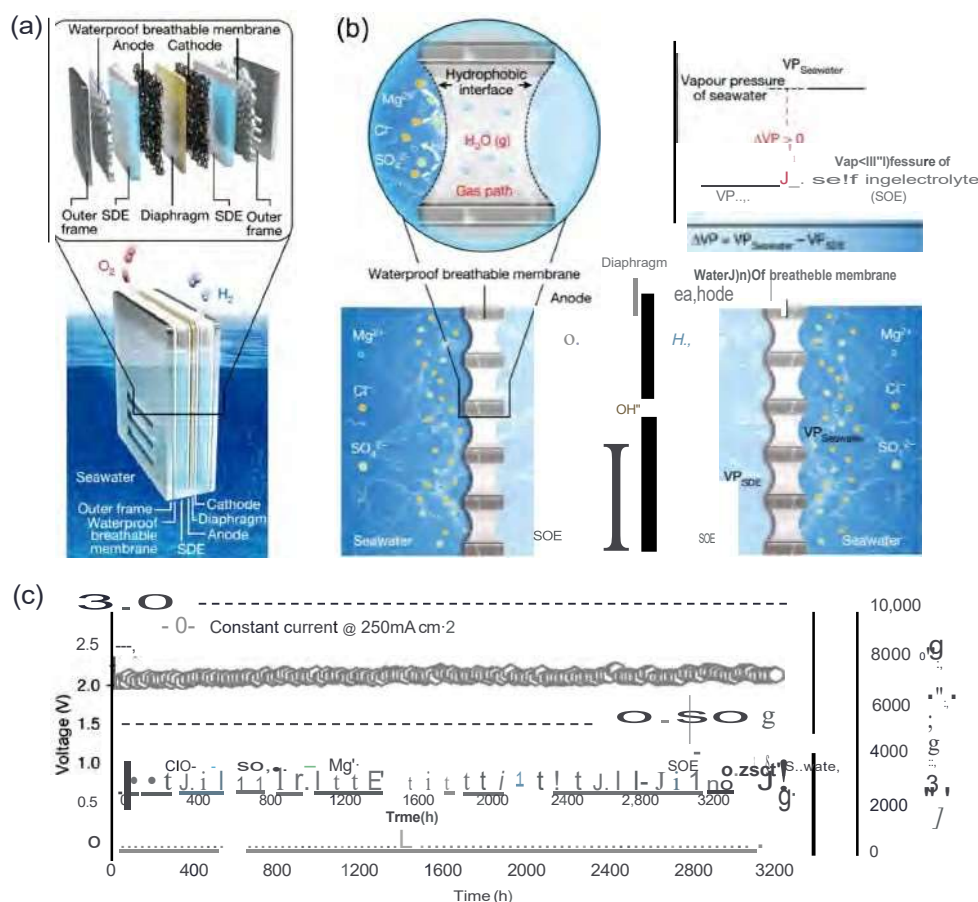


Figure 22 | (a) The diagram displays the structure of a typical SWE system. (b) The process of water purification and migration is powered by a mechanism based on liquid-gas-liquid phase transition and migration, as well as the driving force behind it. (c) The durability test for the upscaled SES was conducted through electrolysis at a consistent current density of 250 mA cm^{-2} , and the inset shows the average ion concentration. Reprinted with permission from Ref 25. Copyright 2022 Springer Nature.

electrolyzing seawater has been successfully maintained for over 3200 h at a stable rate of 386 L of H_2 per hour and a current density of 250 mA cm^{-2} without experiencing electrocatalyst corrosion or membrane wetting, as shown in Figure 22c. This approach can be used in energy-intensive industries, wastewater treatment, and resource recovery processes that involve simultaneous H_2 production.

An efficient direct SWE method utilizing asymmetric electrolyte feeds was presented by Strasser's group.⁶⁵ As illustrated in Figure 23a-f, this technique enables the direct introduction of neutral seawater to the cathode in a single pass while circulating pure KOH electrolyte at the anode. When employed in a Cl^- -containing alkaline electrolyte, NiFe-LDH displayed superior catalytic activity and OER selectivity compared to Ir -based benchmark catalysts, even at cell voltages up to $4.0 \text{ V}_{\text{cell}}$. Despite trace amounts of Cl^- crossing the membrane to the anode compartment, the NiFe-LDH anode catalyst remained fully selective for OER, avoiding any oxidation of Cl^- , which renders it ideal for continuous high-power direct SWE at high cell voltages and current densities. However, the catalytic mechanism underlying the suppression of CIER by the use of NiFe-LDH remains ambiguous and demands further investigation in future research.

Furthermore, this asymmetric electrolyte feed saves only half of the water because the anode still requires pure KOH electrolyte. We encourage more researchers to be dedicated to the development of advanced electrolyzers since it is one of the most important components in SWE.

Conclusion and Outlook

Hydrogen is a major resource that can be found and obtained in/ from seawater. However, the presence of impurities such as Cl^- makes SWE more challenging than freshwater electrolysis. This is because Cl^- interferes with the anodic reactions, competing with OH^- . To tackle this challenge, it is essential to develop an electrocatalyst that can selectively perform OER to minimize CIER/CIOR. Some electrocatalysts have the ability not only to choose OER over CIER/CIOR but also to maintain stability during prolonged electrolysis. According to the Pourbaix diagram for the oxygen and chlorine system in seawater, a successful OER must have a selectivity criterion of an overpotential lower than 480 mV, as the anodic chlorine reaction necessitates at least 1.73 V in an alkaline environment. Even though slightly alkaline

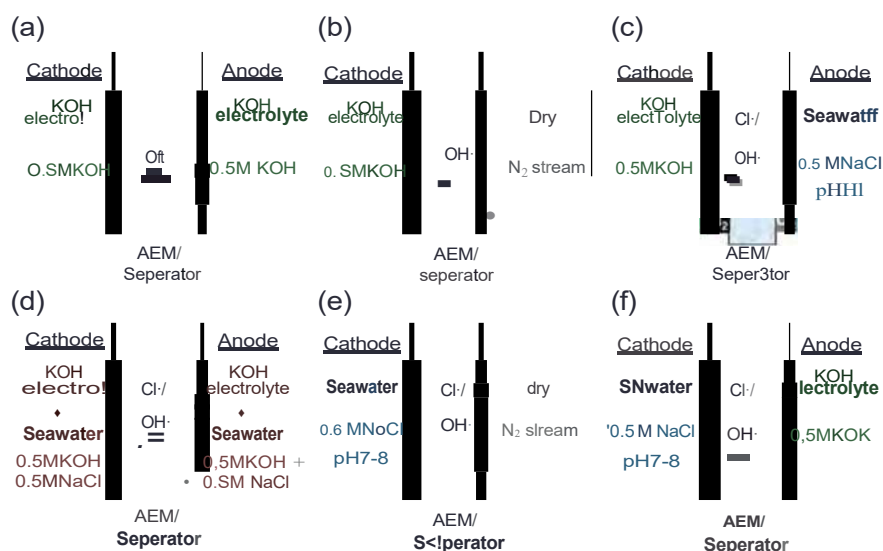


Figure 23 | Several different approaches were proposed for AEM electrolyzers. These methods utilized independent electrolyte feeds of varying composition, including (a) standard symmetric feeds of 0.5 M KOH, (b) a single cathode feed of KOH, (c) an asymmetric feed with 0.5 M NaCl at the anode, and 0.5 M KOH at the cathode, (d) symmetric alkalized feed of 0.5 M NaCl, (e) a single feed of NaCl at the cathode, and (f) an asymmetric feed with 0.5 M KOH at the anode and 0.5 M NaCl at the cathode. Reprinted with permission from Ref 165. Copyright 2020 Royal Society of Chemistry.

seawater with a pH of 8.2 is conducive to OER, fluctuations in pH near the electrode surface demand the use of buffer solutions for consistent performance.

In practical SWE, numerous challenges must be addressed. For example, most SWE is currently performed under alkaline conditions. However, the development of SWE in acidic and neutral environments is significant for several reasons. First, acidic environments can offer improved selectivity and efficiency for certain electrochemical reactions. For example, in acidic conditions, the HER can occur with higher efficiency and selectivity, leading to increased hydrogen production rates. Second, neutral environments can offer improved stability for some electrode materials. For instance, some electrode materials may be more stable in neutral environments compared to other environments, which can lead to longer device lifetimes and improved durability. Third, developing SWE in acidic and neutral environments can expand the range of applications for the technology. For example, some industrial processes may require acidic or neutral environments, and being able to perform SWE in these environments can enable the integration of SWE into these processes. Overall, developing SWE in acidic and neutral environments can offer improved efficiency and stability and expand the range of applications for the technology.

One such challenge is the low catalytic activity and stability of anode and cathode materials. Additionally, competition reactions between OER and ClOR/CIER on the anode side and the formation of precipitates on the cathode side are also issues that require attention. Moreover, the electrolyte, pH, and potential corrosion problems must be prioritized and considered. For instance, different types of electrolysis cells, such as acid, alkaline, and neutral, require different catalyst characteristics.

Addressing these issues is critical and requires significant attention and effort to solve. Further, efficient gas removal is crucial to prevent gas bubbles from attaching to the electrode surface, blocking active sites, and causing short circuits. Various factors can affect gas removal, including current density, electrode material, electrolyte composition, electrolysis cell design, and gas evolution rate. Higher current densities generally lead to increased gas evolution, which make it more difficult to remove gas bubbles. The surface of the electrode can also influence gas removal, with rougher surfaces tending to trap gas bubbles and smoother surfaces allowing for easier gas removal. The type and concentration of electrolytes used also affect gas removal, with certain additives reducing gas bubble formation. Meanwhile, the design of the electrolysis cell plays a role, with flow-through cells or gas removal mechanisms that improve efficiency. Finally, the gas evolution rate also affects gas removal, with slower rates being easier to manage than faster ones. These factors, therefore, must be taken seriously when conducting SWE to ensure efficient gas removal and prevent the disruption of active sites.

Efficient SWE requires an ideal 3D structure and suitable hydrophilicity of the electrode materials. For the anode, a porous or nanostructured material with a high surface area can promote the electrochemical reactions involved in the OER. The anode should also be wettable by the electrolyte to enhance the transfer of charges and reactants across the interface. For the cathode, it is important to develop advanced materials with novel 3D structures that can address impurity deposition, such as $\text{Ca}(\text{OH})_2$ and $\text{Mg}(\text{OH})_2$. Impurity deposition can block active sites and pore channels of catalysts, poison and inactivate the catalysts, increase mass transfer resistance, and ultimately reduce device lifetime and cell efficiency.

Moreover, the surface hydrophilia/hydrophobicity of the catalyst electrode and gas diffusion layer (GDL) is crucial in avoiding water flooding and ensuring well-controlled hydrogen/oxygen gas diffusion during SWE. A hydrophobic electrode/GDL is necessary to prevent water flooding and maintain controlled hydrogen/oxygen diffusion. Conversely, a hydrophilic electrode/GDL is required to enlarge the three-phase reaction interface and ensure intimate contact between the electrolyte and electrode. Achieving a well-balanced hydrophobic/hydrophilic property of electrode/GDL is essential. Therefore, the rational design of electrode materials with optimal hydrophobic/hydrophilic properties and a friendly interface structure/architecture is critical to the success of SWE.

The commercial implementation of SWE has been hindered by various challenges compared to freshwater electrolysis. However, as hydrogen-based fuel technology becomes increasingly important, these challenges need to be addressed to take advantage of the significant hydrogen source available and meet future energy demands. Removing unwanted ionic species from seawater through filtration or other methods may not be practical due to the cost of implementing and maintaining expensive, unsustainable membranes and the additional energy required, which increases the cost of producing hydrogen from seawater. Therefore, simply developing new electrocatalysts with selective active sites for OER will not be enough to overcome these challenges. Researchers must also explore the design of novel electrolyzers. SWE differs significantly from conventional alkaline WE. The reactor and membrane (either PEM or AEM) must be carefully designed to protect the membrane as much as possible. Nonetheless, it should perform as well as freshwater electrolysis in alkaline WE. Recent research suggests that asymmetric reactor design is a promising technique. This technique uses a single electrolyte feeder, seawater, for the cathode chamber and alkaline water for the anode chamber. The design employed effectively hinders the migration of Cl^- ions towards the anode and consequently safeguards the electrocatalyst, resulting in a superb and enduring performance. Nonetheless, this approach has its limitations since it solely employs a mixture of 50% seawater and 50% alkaline freshwater, and cannot be considered a definitive solution.

Despite significant efforts aimed at SWE, the mass production of hydrogen through this process still faces significant obstacles to commercialization. A market survey focused on sustainable industrial hydrogen production from seawater has indicated that the electrolyzer must achieve an efficiency target of 70–80%. Given that seawater covers 97% of the earth's surface and can potentially serve as a source of hydrogen, extensive research in this field is necessary. The purpose of this review is to provide fundamental theories on seawater splitting and to discuss the design of electrocatalysts for selective anodic reactions, cathodic reactions, electrolytes, and recent developments in rational electrolyzer design. We anticipate that future research on seawater splitting catalysts will prioritize the following areas of focus:

(1) Improving the intrinsic activity, especially the selectivity and stability of catalysts.

Despite considerable advancements in creating OER catalysts that are highly active in alkaline seawater, there is still a need to enhance the activity of OER electrocatalysts that operate in neutral seawater. Furthermore, certain catalysts exhibit a trade-off between activity and selectivity, where an increase in activity is accompanied by a corresponding reduction in selectivity and stability. In certain cases, even though selectivity has significantly improved, activity has decreased. Therefore, the development of highly effective catalysts with improved intrinsic activity, selectivity, and stability for the OER in SWE reactions is desirable.

(2) Strengthening mechanism research by integrating theoretical computation with experimental methods organically.

The current research methods for catalysts still mainly focus on the trial-and-error approach. This classical process is time-consuming and labor-intensive, and it is not conducive to screening and optimizing catalysts. Combining mechanism research and theoretical calculations helps to effectively clarify the intermediate products of OER and CIER/CIOR as well as the adsorption energy on different material surfaces, which can effectively guide the design and preparation of the optimal catalysts. The rapid development of DFT calculations and in situ characterization techniques is expected to accelerate the progress of catalyst development. These techniques include in situ X-ray diffraction, X-ray photoelectron spectroscopy (XPS), Fourier transform infrared Raman spectroscopy, and in situ synchrotron radiation spectroscopy, which can offer direct observations of the catalyst's structural modifications and the adsorption of molecules such as H_2O and OH° during the OER/CIOR in seawater. By using DFT calculations, it is possible to gain a comprehensive understanding of the adsorption of OER/CIOR intermediates on active sites. This advantage has great importance for identifying the rate-determining step of the reaction and improving reaction pathways for OER. In situ characterization techniques can analyze the deterioration of catalysts during seawater splitting. DFT calculations and high-throughput screening methods can effectively screen materials for structural stability issues. A comprehensive approach that involves theoretical calculations, thorough reaction kinetics analysis, and operando characterization can assist in creating cost-effective and efficient catalysts for direct SWE.

(3) Developing efficient nonprecious metal catalysts.

Currently, the most effective catalysts for oxygen evolution still heavily rely on expensive iridium and ruthenium oxides, which is economically unfavorable for SWE hydrogen production. Moreover, iridium and ruthenium oxides are often plagued by side reactions such as chlorine gas evolution, making it crucial to develop alternative nonnoble metal catalysts.

(4) Increasing the number of catalytically active sites.

Enhancing the catalytic activity efficiency of a material can be achieved by increasing the number of active sites. One effective method is to customize the morphology of the catalyst to generate a large number of active sites, such as by creating a porous or ultrathin 2D or 3D structure. This approach to design enhances the material's catalytic performance. Alternatively, it is also possible to create single atomic catalysts, which utilize each atom to the maximum and increase the number of active sites.

Moreover, by increasing the active site count, it is possible to limit catalyst decay caused by impurity of ion deposition in seawater, especially on the cathode side, which leads to an extended catalyst lifespan.

(5) Designing efficient electrolytes for SWE.

In comparison to the pure freshwater utilized in traditional WE, as well as the SSW that employs chloride solutions, real seawater boasts a more intricate composition. Therefore, conducting a mechanistic study of reactions in natural seawater becomes necessary. During direct SWE, the pH change near the electrode surface is dramatic, which can cause corrosion to the catalyst and electrolyzer. Therefore, it is advisable to add an additive or buffer solution, such as carbonate, sulfate, phosphate, and others.

(6) Optimizing the triple-phase interface and developing novel electrolytic cells/electrolyzer.

To carry out effective industrial-scale SWE, it is important to take into account the mass transport occurring at the triple-phase interface in the electrolyzers' membrane-electrode assembly. The thickness of the catalyst layer, membrane, and operational conditions must be optimized to maximize hydrogen/oxygen production efficiency. In addition, adjustments to the hydrophilicity of the electrode are also critical. WE catalysts are usually designed to be hydrophilic to facilitate electrolyte transport and the diffusion of hydrophobic O_2 and H_2 produced during the OER and HER. Additionally, a comprehensive understanding of catalyst uniformity and stability is indispensable for practical catalyst applications at both micro and macro levels. Moreover, the development of innovative electrolyzers presents a daunting yet essential task. With the electrolyte pH fluctuation and the corrosive nature of chloride ions in SWE, electrolyzers are confronted with significant hurdles. As such, researchers must strive to create efficient and cost-effective electrolyzers that possess increased resistance to acid and alkali corrosion.

(7) Pay more attention to electrode materials and supporting matrices.

To ensure the efficient and effective operation of the electrolysis cell, electrode materials and matrices require more attention. Electrode materials must meet several requirements. First, they must be conductive to allow for the transfer of electrons between the electrode and the electrolyte. This is essential for the electrochemical reactions to occur at the electrode surface. Second, the electrode material must be stable under the conditions of the electrolysis cell, including resistance to corrosion, oxidation, and reduction reactions that may occur during the electrochemical reactions. Third, the electrode material must have a high surface area to maximize the number of active sites available for the electrochemical reactions to occur. This can be achieved through the use of porous or nanostructured materials. Fourth, the electrode material must be cost-effective to reduce the overall price of SWE. Finally, the electrode material must be compatible with the electrolyte used in the electrolysis cell, including factors such as pH, ionic strength, and potential for impurity deposition.

Currently, metal-based nickel, iron, titanium, copper, stainless foam, foil, plate, mat, carbon paper, carbon cloth, carbon fiber

paper, glassy carbon, and so on are widely used as electrodes/matrices to support the catalysts. It is suggested to consider the above-mentioned factors, especially the friendly interface between the electrode and catalyst when selecting an electrode.

(8) Using real seawater instead of simulative seawater.

Currently, many researchers still use SSW to investigate the performance of SWE. We encourage researchers located near the ocean to use real seawater instead. This is because the composition of real seawater is complex and varies worldwide compared to SSW. Therefore, it is crucial to use a standardized electrolyte composition to benchmark new catalyst materials. Similarly, for buffered saline water, a similar standard should be employed, along with a clearly defined nature and concentration of the buffer species. Other relevant parameters that require standardization include long-term stability assessment (>100 h) at a standard current density of 10 mA cm^{-2} in batch systems and 200 mA cm^{-2} in flow electrolysis cells.

In all, utilizing the vast resources of seawater has emerged as a hopeful avenue to generate hydrogen fuel. Our conviction lies in the advancement of theoretical comprehension and the design of effective catalysts/electrolytes/devices that will facilitate the utilization of SWE to produce hydrogen fuel. This process is envisioned to revolutionize the global energy landscape and lead to a sustainable and environmentally friendly future.

Conflict of Interest

There is no conflict of interest to report.

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