

Thermal expansion and enthalpies of phase transformation and fusion of Er_2O_3 and Tm_2O_3 from experiment and computation

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Abstract:

Erbium and thulium sesquioxides are the only lanthanide oxides which exhibit pre-melting cubic-hexagonal (C-H) phase transformation. The enthalpies of phase transitions and fusion were measured for the first time using a differential thermal analyzer calibrated by melting Y_2O_3 . C-H transition enthalpies of Er_2O_3 and Tm_2O_3 are 48 ± 7 and 69 ± 7 kJ/mol at 2301 ± 10 and 2384 ± 14 °C, with enthalpies of fusion 59 ± 9 and 69 ± 8 kJ/mol at 2419 ± 12 and 2416 ± 20 °C, respectively. The mean linear thermal expansion of cubic phases up to transformation temperature was determined from synchrotron diffraction on laser heated aerodynamically levitated Er_2O_3 and Tm_2O_3 as (8.80 ± 0.02) and $(8.74 \pm 0.01) \times 10^{-6}/\text{K}$, respectively. The experimental results were used to benchmark ab initio molecular dynamic computations which provided an isobaric heat capacity of 178 ± 5 J/mol/K for both liquid oxides at 2427-3027 °C. The comparable enthalpy values for

pre-melting C-H transformation and fusion corroborate a high degree of dynamic disorder in the H phase suggesting superplasticity and ionic conductivity. The melting temperature for cubic Er_2O_3 and Tm_2O_3 obtained from ab initio molecular dynamic computations aligns with experimentally measured temperature for C-H transition.

1. INTRODUCTION

Rare-earth (RE) elements commonly refer to lanthanides, yttrium and scandium. RE oxides are constituents in ceramics for applications ranging from magnetic materials,¹ to thermal barrier coatings,² catalysts,^{3, 4} and luminescent materials.⁵ Thermodynamic description of unary and binary systems is the foundation of calculation of phase diagram (CalPhaD) modeling, which is instrumental for accelerated developments of the new metallic alloys, but still in the database developments stage for ceramics.

Cubic bixbyite-type (*Ia*-3) structure (or C-type after Goldschmidt's classification⁶) is the most stable polymorph for all rare earth sesquioxides at room temperature.⁷ With the exceptions of Lu, Yb and Sc oxides, all RE_2O_3 undergo several solid-state phase transitions before melting (Fig. 1). Sesquioxides of lanthanides larger than Dy retain their high temperature monoclinic or trigonal structures at room temperature. They were denoted by Goldschmidt as B-type (*C2/m*) and A-type (*P $\bar{3}m$ 1*), respectively. The high temperature hexagonal (H, *P6₃/mmc*) and cubic (X, *Im $\bar{3}m$*) phases cannot be quenched in binary or multicomponent^{8, 9} RE_2O_3 (however, the reflections assigned to X-phase were identified in Tm_2O_3 and Lu_2O_3 after irradiation with swift heavy ions (185 MeV Xe)).¹⁰ Thermodynamics of phase transitions involving these phases can only be studied experimentally *in situ*, which is challenging since they occur above 2000 °C. The H and X notation has been assigned to these phases by Foex and Traverse¹¹ who discovered them from thermal arrests on RE_2O_3 melts solidification and from high temperature X-ray diffraction.

In the thermodynamic assessment performed by Zinkevich¹² enthalpies of fusion and high temperature phase transitions for all RE_2O_3 were extrapolated from the measurements performed on Y_2O_3 and Sc_2O_3 in the 1970s using a custom high temperature drop calorimeter.^{13, 14} Several new experimental measurements and computations were performed since the publication of Zinkevich assessment.¹² La_2O_3 has the lowest melting temperature in the family (2300 °C). The enthalpies of A-H and H-X phase transitions and fusion of La_2O_3 have been measured¹⁵ in a differential thermal analyzer (DTA) calibrated by melting Al_2O_3 (Tm 2054 °C)¹⁶ – the only fusion enthalpy standard available for DTA measurements in 2000-2400 °C range. Oxides of Y, Sc, Lu, Yb, Er and Tm have the highest melting temperatures in the family (above 2400 °C).¹⁷ The fusion enthalpies of Lu_2O_3 and Yb_2O_3 (which do not exhibit pre-melting phase transformations)¹⁸ were measured using drop calorimetry on laser heated samples and computed by DFT and molecular dynamics (MD) methods.¹⁹ New measurements and computations were also performed on Y_2O_3 .²⁰

In this work we report the first measurements of enthalpies of pre-melting phase transformation and fusion of Er_2O_3 and Tm_2O_3 . These are the only binary lanthanide oxides exhibiting high temperature cubic-hexagonal (C-H) transformation. Thermal expansion of C-type Er_2O_3 and Tm_2O_3 up to the C-H transition temperature have been derived from synchrotron diffraction experiments on laser heated aerodynamically levitated samples. The results are used to benchmark performed ab initio MD computations which have the potential to provide missing thermodynamic data at a faster pace than experiments but still require careful choice of approximations especially for the lanthanides at high temperature.

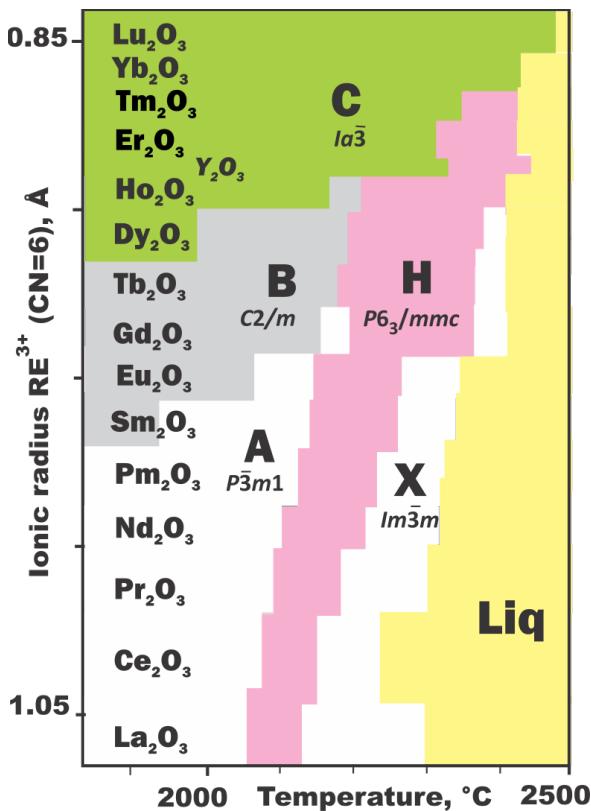


Figure 1. High temperature RE_2O_3 phases.

2. EXPERIMENTAL PROCEDURES

Er_2O_3 and Tm_2O_3 powders were obtained from Alfa Aesar with metals purity 99.99 %. For high temperature diffraction and thermal analysis measurements samples were laser melted in a copper hearth into spheroids 2-3 mm in diameter. The laser melting setup employs a 400 W CO_2 laser and is described in detail elsewhere.²¹

2.1 Thermal analysis and electron microscopy

Differential thermal analysis (DTA) experiments were performed using Setaram Setsys 2400 analyzer. The sensor employs W5Re-W26Re (C-type) thermocouples for the sample and furnace temperature and not standard W-W26Re heat flow thermocouples formed by suspension of W holder for sample and reference crucibles on W26Re wires. The instrument was modified by

the manufacturer to reach up to 2500 °C; however, the lifetime of the sensors above 2000 °C is limited.

Measurements were performed using a sample thermocouple for temperature control since it shows slower temperature drift. Samples and standards were laser melted into spheroids and sealed in W crucibles under Ar atmosphere to prevent carbon contamination from the furnace protection tube. The details on the instrument and measurement procedures are described elsewhere.¹⁵ After evacuation of the DTA chamber and Ar flow of 40 ml/min had been established, samples were heated at 50 °C/min to 1500 °C, then to the melting temperature at 10 or 20 °C/min heating rate. Temperature and sensitivity calibrations were accomplished by Y₂O₃ melting in the same configuration before and after each sample run and described in details in the results section. The baseline runs with empty crucibles were not attempted due to poor baseline reproducibility above 1500 °C. The manual baseline fitting and subtraction has been performed with AKTS Calisto software. The cooling traces on laser melted aerodynamically levitated samples were recorded with FMP2/2X spectropyrometer²² (FAR Associates).

A Cameca SX-100 electron microprobe was used for samples analysis by energy dispersive spectroscopy and for backscattering electron (BSE) imaging. The analysis was performed on cross-sections of TIG-welded tungsten crucibles recovered after DTA experiments.

2.2 X-Ray Diffraction (XRD)

The room temperature unit cell parameters were determined on laser melted samples, powdered and mixed with NIST Si SRM 640c line position standard for powder diffraction. The measurements were performed with a Bruker D2 Phaser diffractometer with Cu K α 1/K α 2 radiation (1.5405/1.5443 Å). High-temperature X-ray diffraction experiments were conducted in transmission geometry at the Advanced Photon Source (APS), Argonne National Laboratory,

using an aerodynamic levitator with laser heating system from Materials Developments, Inc., which is available at the beamline 6-ID-D in the user program.²³ Laser-melted spheroids ~2.5 mm in diameter were levitated in argon and oxygen and heated from the top with a 400 W CO₂ laser beam. The X-ray beam was shaped to a 500 μ m by 200 μ m "letterbox" and aimed at the top part of the levitated bead not obstructed by the nozzle. Diffraction images were captured using a Perkin-Elmer XRD 1621 area detector, positioned ~1 m from the sample with a 0.1 s exposure time to prevent saturation. 120 exposures were combined into a single image for further analysis. Levitator software allowed control over gas flow and laser power, with surface temperature monitored by a single band pyrometer (0.9 μ m, IR-CAS3CS, Chino Co., Tokyo, Japan) with an emissivity set to 0.92. The gas flow was adjusted to provide constant rotation of the sample. Calibrations of sample to detector distance, beam center, and tilt angle and rotation were performed using a NIST CeO₂ powder standard on the surface of a polystyrene bead. The images were integrated from 1 to 10° 2 Θ into 1600-point patterns over a 40–160° azimuth not attenuated by the nozzle. Room temperature images were taken before and after heating, with sample displacement refined at room temperature and kept constant for high-temperature refinements using the Pawley²⁴ method as implemented in GSAS-II package.²⁵ High temperature data for Er₂O₃ and Tm₂O₃ were collected during different sessions at APS with X-ray wavelengths of 0.1394(1) and 0.1236(1) Å.

3. Computational methods

Density functional theory²⁶ (DFT) was employed to model Er₂O₃ and Tm₂O₃. All electronic structures were calculated by the Vienna Ab-initio Simulation Package (VASP)²⁷, with the projector-augmented-wave (PAW)²⁸ implementation and the generalized gradient approximation (GGA) for exchange-correlation energy, in the form known as Perdew-Burke-Ernzerhof (PBE).²⁹ The pseudopotential electronic configuration (with parentheses denoting core states) was

([Kr]4d¹⁰4f¹¹5s²)5p⁶4f¹6s² with core radius of 1.619 Å for Er, ([Kr]4d¹⁰4f¹²5s²)5p⁶4f¹6s² with core radius of 1.650 Å for Tm; for oxygen, the 2s and 2p electrons were treated as valence with core radius of 0.822 Å. A plane-wave basis set with a 400 eV kinetic energy cutoff was used. First-principles molecular dynamics (MD) techniques were utilized to simulate atomic movements and trajectories in conjunction with the SLUSCHI (Solid and Liquid in Ultra Small Coexistence with Hovering Interfaces) package³⁰ which automates the process of scripting the calculations with VASP. The electronic temperature was set consistently with the ionic temperature and accounted for by imposing a Fermi distribution upon the electronic density of states. We used automated *k*-meshes generation with a *k*-point density of 15³/Å⁻³ in the Brillouin zone. The MD simulations yielding volume and energy per atom as a function of temperature were carried out with 240 atoms under a constant pressure and temperature condition (*NPT*, isothermal-isobaric ensemble) with a time step, typically between 1 and 3 fs. The thermostat was imposed under the Nose-Hoover chain formalism.^{31, 32} The barostat was realized by adjusting the volume every 80 time steps according to average pressure to avoid unphysically large oscillation.³³ The liquid state was achieved by MD simulation of the C-phase at 5727 °C for 0.5 picoseconds, then cooled to the modeling temperature. The length of MD trajectory varied from 8 to 96 picoseconds, depending on convergence rate. On average, computations took about 25,000 CPU hours for volume and enthalpy for each temperature, which required around two weeks on 64 cores of a computer cluster. The metastable melting temperature for C-type Er₂O₃ and Tm₂O₃ were computed from DFT MD solid-liquid coexistence simulations³⁴ performed with SLUSCHI code³⁰ on a cell size of 160 atoms. The method was previously validated in applications to metal alloys,³⁵ oxides³⁶ and carbonitride³⁷ compounds. The computations took approximately 200,000 CPU hours (~20 MD simulations for solid liquid coexistence).

Er_2O_3 and Tm_2O_3 melting temperatures were also estimated using publicly available³⁸ graph neural network (GNN) model trained on the database of $\sim 10,000$ compounds.^{39, 40} The only input required for the model is chemical composition. For the compositions used as part of the training set the model outputs the values in the database along with predicted values with uncertainty. The accuracy of melting temperatures estimated by the GNN model are limited by the accuracy of the training dataset. Hence, the relatively large experimental uncertainties of measured melting temperatures above 2000 °C places limits on the GNN's predictive accuracy at high temperature. The computations with GNN model via web interface³⁸ took less than a second per composition.

4. RESULTS

4.1 Differential thermal analysis

Due to frequent DTA sensor failure above 2400 °C, the experiments were performed with two different DTA sensors. Temperature calibration was accomplished from the onsets of endothermic peaks on heating of Y_2O_3 corresponding to the C-H transition and melting. The melting temperature of Y_2O_3 reported by Foex⁴¹ as 2439 ± 12 °C is an average of the measurements performed in 10 laboratories. The temperature of the C-H transition has been taken as 2347 ± 10 °C based on our prior measurements in a DTA with spectropyrometer.⁴² Only data on heating were used for temperature calibration due to undercooling on crystallization and H-C transition in Y_2O_3 .

Sensitivity calibration was obtained from the integral areas of the heat flow peaks corresponding to C-H transition and melting of Y_2O_3 . The sum of the enthalpies of C-H transition and melting was taken as 119 ± 10 kJ/mol based on drop-n-catch calorimetry measurements reported earlier.²⁰ Sensitivity calibration was performed on heating and on cooling. The first

experiments were run at a heating rate 20 °C/min to increase signal-to-noise ratio in heat flow trace and to reduce residence time at high temperature and thermocouple aging. However, the C-H transition in Tm_2O_3 was not resolved in these conditions. Two melting experiments on Tm_2O_3 were accomplished with heating rate 10 °C/min with Y_2O_3 calibration before and after experiments. Er_2O_3 and Tm_2O_3 were observed to remain translucent after DTA experiments, indicating no significant reduction or defect formation after melting in tungsten crucibles. No reaction with W was detected using microprobe analysis and back scattered electron imaging (Fig. 2).

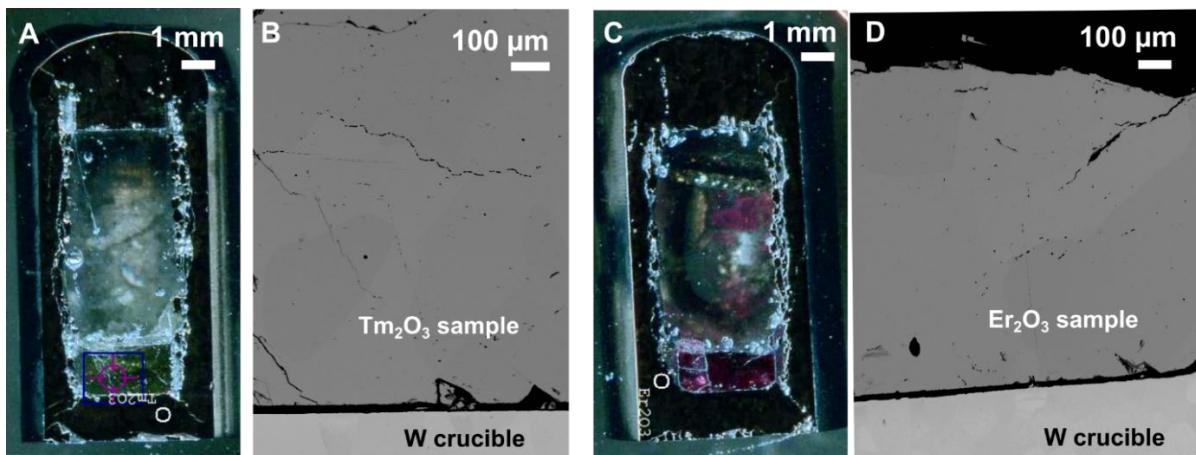


Figure 2. (A) and (C): optical photographs of cross section of sealed W crucibles with Tm_2O_3 and Er_2O_3 samples after differential thermal analysis and embedding in epoxy for microprobe analysis. (B) and (D): back scattered electron (BSE) micrographs of the samples.

The tabulated data for all experiments and calibrations is provided in the supporting information section of this article. The phase transition and melting temperatures for Er_2O_3 and Tm_2O_3 were determined from the onsets of endothermic peaks on heating and are listed in Table 1.

Table 1. Temperatures (° C) for C-H phase transformation and melting of Er₂O₃ and Tm₂O₃ from differential thermal analysis experiments.

Sample Transition	Er ₂ O ₃		Tm ₂ O ₃	
	C-H	H-Liq.	C-H	H-Liq.
First heating	2302	2414	2391	2426
Second heating	2300	2423	2377	2406
$\bar{x} \pm 2\delta\bar{x}$	2301 ± 2	2419 ± 9	2384 ± 14	2416 ± 20

The temperature for the C-H transition in Er₂O₃ was reproduced to be 2301 ± 2 °C on two heating measurements with different sensors using 10 and 20 °/min heating rates. The uncertainty to the reported value was assigned as ± 12 °C based on reference value for melting temperature of Y₂O₃ used for calibration. The enthalpies of phase transformation and fusion were determined as the average from corresponding heat effects on heating and on cooling and are listed in Table 2.

Table 2. Enthalpies (kJ/mol) for C-H phase transformation and fusion of Er₂O₃ and Tm₂O₃ from differential thermal analysis experiments.

Sample Transition	Er ₂ O ₃		Tm ₂ O ₃	
	C-H	H-Liq.	C-H	H- Liq.
First heating	39.6	47.7	78.9	74.5
First cooling	45.3	69.5	70.4	76.2
Second heating	51.0	58.8	65.9	60.0
Second cooling	55.5	60.1	62.7	63.5
$\bar{x} \pm 2\delta\bar{x}$	48 ± 7	59 ± 9	69 ± 7	69 ± 8

Figure 3 shows the heat flow and sample temperature traces for phase transitions in Er₂O₃, Tm₂O₃ and Y₂O₃ on heating at the same rate (10 °C/min). The undercooling on H-C transformation in Tm₂O₃ experiments reached 103 degrees, and was similar to that observed for the H-C transition in Y₂O₃. For Er₂O₃ H-C transition undercooling did not exceed 57 degrees, even at 20 °C/min cooling rate (see Tables S1 and S2 in supporting information).

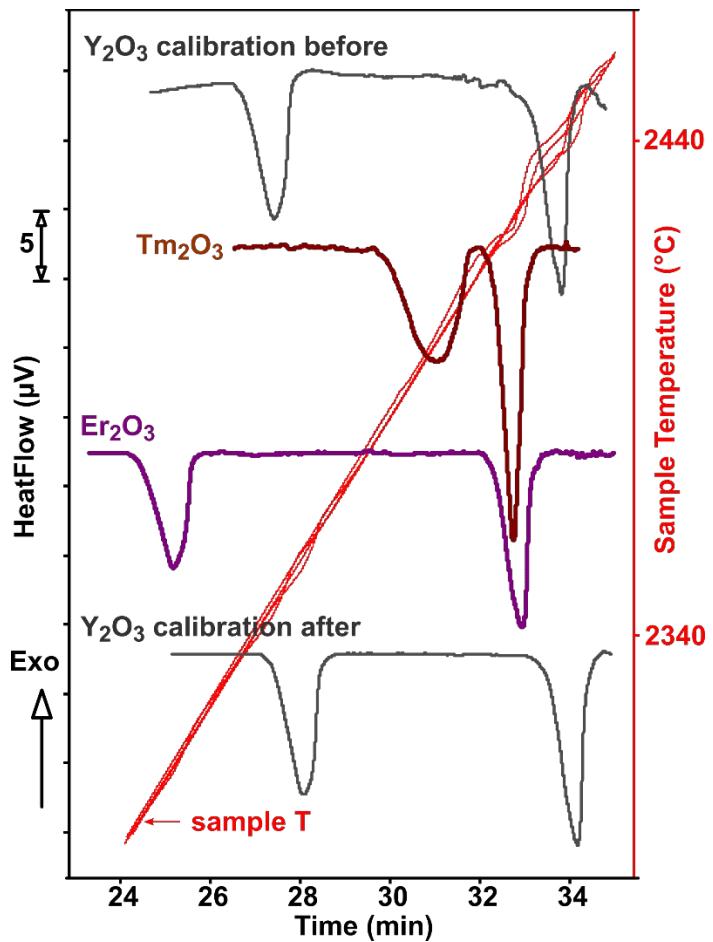


Figure 3. Heat flow and sample temperature traces showing C-H phase transformation and melting of Tm_2O_3 and Er_2O_3 samples in DTA in sealed W crucibles. Y_2O_3 standard was melted before and after the experiments (top and bottom traces, respectively) for temperature and sensitivity calibration. Baseline subtracted. See Tables S1 and S2 in supporting information for details.

4.2 Thermal expansion from high temperature X-ray diffraction

The thermal expansion for C-phase Er_2O_3 and Tm_2O_3 from room temperature to the C-H transition onset was determined from high temperature diffraction on levitated samples. The thermal gradient in solid laser heated aerodynamically levitated samples can reach $500\text{ }^\circ\text{C/mm}$.⁴³

It varies with temperature and from sample to sample due to changes in thermal conductivity, gas flow required for levitation and sample rotation and changes in laser beam collimation at different power levels. For this reason, only mean thermal expansion from room temperature to the C-H transition temperatures was determined. The lattice parameters (a) of laser melted Er_2O_3 and Tm_2O_3 at room temperature were measured on the powdered samples with a silicon internal standard. The lattice parameters at transition temperatures were refined from synchrotron diffraction patterns of laser heated levitated samples, in which the H-phase reflections were present. Pawley refinement results and metrics for Tm_2O_3 at the C-H transition temperature are presented in Figure 4.

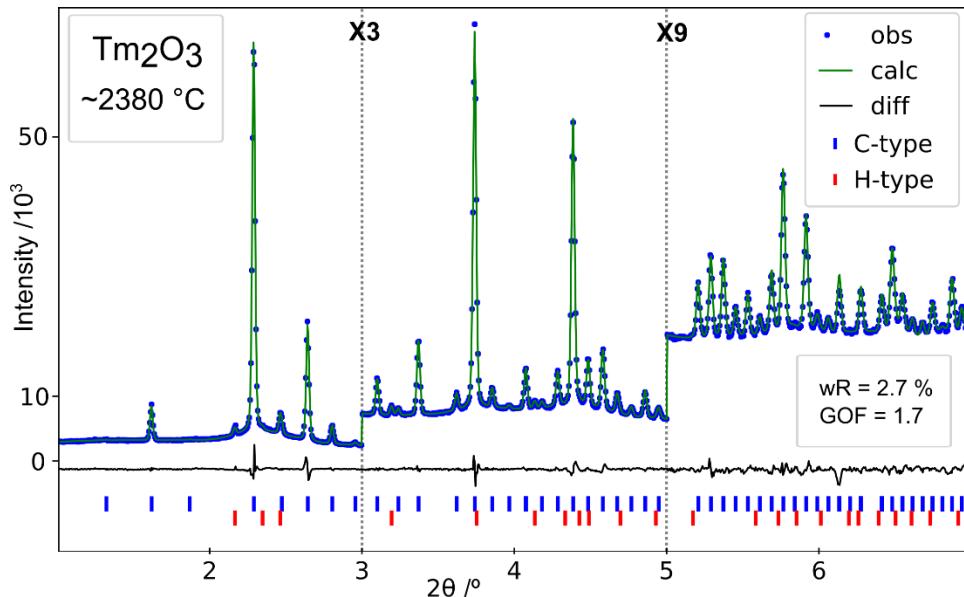


Figure 4. Pawley refinement of C-type Tm_2O_3 lattice parameter $10.7011(2)$ Å. The temperature of diffracted volume (2380 °C) was assigned based on appearance of H-phase peaks and C-H transition temperature measured by high temperature DTA (Table 1).

The figures with refinements for Er_2O_3 at C-H transition temperature and room temperature patterns are included in the supporting information (Fig. S1 and S2). The values of transitions temperatures (T_{tr}) determined from DTA measurements were used for calculations of mean linear

thermal expansion coefficients $TEC = (a_{(T_{tr})} - a_{(25\text{ }^{\circ}\text{C})})/(T_{tr} - 25\text{ }^{\circ}\text{C})/a_{(25\text{ }^{\circ}\text{C})}$ and are listed in Table 3 with propagated uncertainties from transition temperatures and cell parameters measurements.

Table 3. Lattice cell parameters of C-phase (bixbyite) of Er_2O_3 and Tm_2O_3 at room and at C-H transition temperature and mean linear thermal expansion coefficient.

T, $^{\circ}\text{C}$	Er_2O_3 a , Å	†wR, %	T, $^{\circ}\text{C}$	Tm_2O_3 a , Å	†wR, %
25	10.5497(1)	6.5	25	10.4852(1)	4.7
2300	10.7609(3)	4.3	2380	10.7011(2)	2.7
TEC α , $10^{-6}/\text{K}$	8.8 ± 0.2			8.7 ± 0.1	

†weighted residual from Pawley refinement

4.3 Ab initio molecular dynamic computations

The computational results for volume and energy for Er_2O_3 and Tm_2O_3 in the C-type structure and in the liquid state are presented in Table 4. For solid oxides, computations were performed for 25 $^{\circ}\text{C}$ and from 1827 to 2427 $^{\circ}\text{C}$ with a step of 200 $^{\circ}\text{C}$. For liquid oxides, computations were performed from 2427 $^{\circ}\text{C}$ to 3027 $^{\circ}\text{C}$ with the same temperature step. The density and lattice cell parameters were calculated from computed volumes. The latent enthalpy of the metastable C-L transition is calculated to be 111.3 kJ/mol for Er_2O_3 and 114.3 kJ/mol for Tm_2O_3 from the energies of solid and liquid oxides computed at 2427 $^{\circ}\text{C}$. Ab initio MD computations of the hypothetical melting temperature for C-type Er_2O_3 and Tm_2O_3 yield the values 2222 ± 55 $^{\circ}\text{C}$ and 2332 ± 85 $^{\circ}\text{C}$, respectively (Fig. S4 in supporting information).

Table 4. Results of ab initio MD computations (PBE) for Er_2O_3 and Tm_2O_3 on 240 atoms.

	T °C	CPU, hours	MD length, ps	Volume, $\text{\AA}^3/\text{atom}$	Energy, eV/atom	$a, \text{\AA}$	Density, g/cm ³
C-type Er_2O_3	25	19789	8.1	14.34(1)	-8.351(1)	10.470†	8.86(1)
	1827	19289	27.5	15.13(1)	-7.869(3)	10.657	8.40(1)
	2027	19608	26.8	15.23(1)	-7.810(3)	10.682	8.34(1)
	2227	30415	31.2	15.37(1)	-7.748(3)	10.712	8.27(1)
	2427	18764	29.4	15.46(1)	-7.683(4)	10.733	8.22(1)
Liquid Er_2O_3	2427	19812	32.0	15.50(3)	-7.452(4)		8.20(2)
	2627	59381	65.5	15.70(4)	-7.379(3)		8.09(2)
	2827	43351	53.9	15.94(3)	-7.301(4)		7.97(2)
	3027	18279	29.1	16.11(3)	-7.231(5)		7.88(2)
C-type Tm_2O_3	25	19728	41.4	14.14(1)	-8.373(1)	10.418	9.07(1)
	1827	15151	51.3	14.89(1)	-7.888(3)	10.602	8.60(1)
	2027	12839	38.9	14.99(1)	-7.830(4)	10.625	8.55(1)
	2227	13627	47.0	15.10(1)	-7.768(4)	10.651	8.49(1)
	2427	17818	39.7	15.21(1)	-7.704(3)	10.676	8.43(1)
Liquid Tm_2O_3	2427	21366	46.1	15.28(4)	-7.467(4)		8.38(2)
	2627	54687	85.1	15.48(3)	-7.392(3)		8.28(2)
	2827	46080	67.2	15.75(4)	-7.319(4)		8.14(2)
	3027	30573	95.9	15.94(4)	-7.245(4)		8.04(3)

†The propagated computational uncertainties in lattice parameters are $\pm 0.0003 \text{\AA}$ or less, the uncertainties for the computed volume, density and energy are given in the bracket after the last significant digit.

5. DISCUSSION

5.1 Phase transition and melting temperatures

Our results indicate that both Er_2O_3 and Tm_2O_3 melt at $\sim 2420 \text{ }^\circ\text{C}$, but the temperature of pre-melting phase transformation is $\sim 90 \text{ }^\circ\text{C}$ lower for Er_2O_3 than for Tm_2O_3 for which the H-phase is stable only for $\sim 30 \text{ }^\circ\text{C}$ before melting. The measured C-H transition temperatures for both oxides are within uncertainties for the values chosen in Zinkevich¹² assessment, but the value for the Tm_2O_3 C-H transition in Konings⁴⁴ et al. assessment ($2315 \pm 30 \text{ }^\circ\text{C}$) is significantly lower than our value from DTA experiments ($2384 \pm 14 \text{ }^\circ\text{C}$). Konings⁴⁴ gave the recommended value for C-H transition based on Foex and Traverse¹¹ work. They reported cooling traces of large volumes (10

- 25 cm³) of RE₂O₃ partially melted with a solar furnace in air, argon and hydrogen. All RE₂O₃ except Eu₂O₃ retained their composition after melting in Ar, air and H₂. In our cooling traces for Tm₂O₃ we observed thermal arrests at ~2280 °C in Ar and at ~2310 °C in O₂ (Fig. S4 in Supporting Information), consistent with Foex and Traverse.¹¹ DTA results also indicate that the H phase can be undercooled as much as 100 °C below the transition temperature measured on heating. Thus, the higher value for C-H transition in Tm₂O₃ (2384 ± 14 °C) measured on heating in this work is consistent with previous experiments and preferable for thermodynamic assessments.

The IUPAC report¹⁷ on melting temperature of RE₂O₃ was in preparation for four years (1983-87) by an international commission on high temperature and solid state chemistry. For Er₂O₃ this report analyzes six experimental measurements of melting temperature from different laboratories ranging from 2364 to 2416 °C and recommends the value 2418 ± 15 °C. This is in excellent agreement with our value for Er₂O₃ melting temperature from DTA (2419 ± 12 °C). Tm₂O₃ was the only lanthanide for which no experimental measurements were included in the IUPAC report and estimated melting temperature was given as 2425 ± 20 °C, between those of Er₂O₃ and Yb₂O₃, the neighboring lanthanide sesquioxides. This value was accepted in Zinkevich¹² 2007 assessment. Melting temperature for Tm₂O₃ reported by Shevtchenko⁴⁵ as 2409 ± 30 °C was cited in Konings⁴⁴ 2014 assessment as the recommended value. Our experimental result for melting temperature of Tm₂O₃ (2416 ± 20 °C) is within uncertainties of both these values. However, it is interesting to note that Tm₂O₃ experimental results seem to refute the estimation of the melting temperature made from the known trend of increasing melting temperatures with atomic weight in RE₂O₃, and indicate that Tm₂O₃ melts at lower temperature than Er₃O₃. The value for melting temperature of Tm₂O₃ in the set used for training the GNN model was 10 °C lower than for Er₂O₃. In values estimated by the model, the difference remained and increased to 40 °C,

indicating that lower melting temperature of Tm_2O_3 is supported from other compounds in the training dataset. The virtual melting temperatures for C-phase calculated by ab initio MD computations are close to experimental values for C-H transition temperatures and corroborate DTA results, indicating that the C-phase is stable in Tm_2O_3 up to the higher temperatures.

5.2. High temperature heat capacities from computations

The summary of data obtained from experiment and computations performed in this work is presented in Table 5. The computed lattice parameters for C-type Er_2O_3 and Tm_2O_3 are 0.8 % lower than experimental values at room temperature but only 0.5 % lower at the C-H transition temperature (Tables 4 and 5). This results in a larger mean thermal expansion from computations. The computations provide realistic 145 J/mol/K value for average heat capacity of C-type Er_2O_3 and Tm_2O_3 above 1800 °C up to the transition temperature, for which no experimental data are available.

Table 5. Thermal expansion, heat capacity and transition enthalpies for Er_2O_3 and Tm_2O_3 from experiment and computations.

Phase/Property	Er_2O_3	Tm_2O_3	Method
C-type TEC (α , K^{-1}) $\cdot 10^{-6}$	8.8 ± 0.2	8.7 ± 0.1	XRD 25 °C - T_{tr} (C-H)
	10.5 ± 0.3	10.3 ± 0.3	AI MD at 25 °C - T_{tr} (C-H)
C-type C_p J/mol/K	146 ± 5	144 ± 6	AI MD 1827-2027 °C
T_{tr} (C-H), °C	2301 ± 12	2384 ± 14	Differential Thermal Analysis
ΔH_{trs} (C-H), kJ/mol	48 ± 7	69 ± 7	(DTA) experiments*
T_{fus} (H-L), °C	2419 ± 12	2416 ± 20	
ΔH_{fus} (H-L), kJ/mol	59 ± 9	69 ± 8	
ΔH_{C-L} , kJ/mol	111 ± 1	114 ± 2	AI MD at 2427 °C
Liq. density, g/cm ³	8.17 ± 0.16^{46}	8.3 ± 0.1^{47}	Experiment (ESL at ISS) ^{46, 47}
	8.20 ± 0.02	8.38 ± 0.02	AI MD at 2427 °C
Liq. C_p , J/mol/K	178 ± 5	178 ± 4	AI MD at 2427 – 3027 °C

* See Table S3 in supporting information for the comparison with previous reports.

The sum of the enthalpies of measured C-H transitions and fusion can be correlated with energy of C-L transition from ab initio MD. For Er_2O_3 the values agree within experimental uncertainty, for Tm_2O_3 the sum of experimental enthalpies is 24 kJ/mol larger. Due to limited number of experiments performed, it is not clear if experimental or computed value is more reliable in this case. The computed density of liquid Er_2O_3 and Tm_2O_3 at 2427 °C (~10 °C above experimental melting temperatures) are 8.20 and 8.38 g/cm³, respectively. They are in remarkable agreement with the measurements recently performed at the International Space Station by in situ videography of laser heated levitated molten oxides^{46, 47} (8.2 ± 0.2 for Er_2O_3 ⁴⁶ and 8.3 ± 0.1 and Tm_2O_3 ⁴⁷). This renders confidence in the computational results for the average value heat capacity of liquid Er_2O_3 and Tm_2O_3 178 ± 5 J/mol/K for the range 2427 – 3027 °C.

5.3. Enthalpies and entropies of C-H transition and fusion

Enthalpies of pre-melting cubic-hexagonal phase transformations and fusions of Er_2O_3 and Tm_2O_3 are listed in Table 5. These are the first experimental measurements for these oxides. The transition and melting temperatures were measured by DTA on heating. Metastability, while common on cooling, is rarely observed on heating. By assigning $\Delta G = 0$ at the transition and melting temperatures, entropies of C-H transition and fusion can be calculated as $\Delta H/T$ (K). This results in values for $\Delta S_{\text{C-H}}$ 18.6 ± 0.1 and 26.0 ± 0.1 and ΔS_{fus} 21.9 ± 0.2 and 25.6 ± 0.1 J/mol/K for Er_2O_3 and Tm_2O_3 , respectively (Table S3). The small values for fusion entropies suggest that H-phase stable before melting is highly disordered. They are comparable to the fusion entropies of cubic ZrO_2 , YSZ and HfO_2 (18 to 20 J/mol/K),^{48, 49} in which oxygen atomic displacement parameters and diffusion coefficients comparable with liquid phase data were reported from in situ neutron diffraction studies⁵⁰ and ab initio computations.⁴⁹

Zinkevich¹² and Konings et al.⁴⁴ assessments of C-H and fusion enthalpies for Er₂O₃ and Tm₂O₃ are based on entropy changes assigned to transitions in Y₂O₃ from drop calorimetry experiments by Shpil'rain et al.¹⁴ This resulted in smaller estimated enthalpies and entropies for C-H transition and larger for fusion (Table S3 in supporting information). However, in drop calorimetry experiments on Y₂O₃ C-H transition and melting were not well resolved¹⁴ and separation of heat effect between them is somewhat arbitrary. The recent measurements and ab initio computations²⁰ of fusion enthalpy of Y₂O₃ are within experimental uncertainties of Shpil'rain¹⁴ results, however, the ratio of heat effects related to fusion and C-H transformation from DTA measurements^{42, 51} indicated larger C-H transition enthalpy and entropy²⁰ and are in good agreement with new results for Er₂O₃ and Tm₂O₃.

5.4. Thermal expansion

The experimental data on thermal expansion of binary oxides available by 1984 were reviewed by Taylor.⁵² The comprehensive investigation of RE₂O₃ by high temperature X-ray diffraction at 25 - 1300 °C was performed in the U.S. Bureau of Mines by Stecura and Campbell.⁵³ The high temperature unit cell parameters for Er₂O₃ were also reported by Singh and Dayal⁵⁴ and by Saiki et al.⁵⁵ The unit cell parameters for Er and Tm sesquioxides measured in this work at room temperature and at C-H transition temperatures are plotted in Figure 5 in comparison with previous studies which were limited to ~1300 °C. The mean linear thermal expansion coefficients (TEC, α) for 25 - 1300 °C range calculated from published data are 8.4 ± 0.1 and 8.6 ± 0.1 ($\cdot 10^{-6}/\text{K}$) for Er₂O₃ and Tm₂O₃, respectively. They are only slightly lower than α values obtained in this work for Er₂O₃ in 25 – 2300 °C range and for Tm₂O₃ in 25 – 2380 °C range (8.8 ± 0.2 and 8.7 ± 0.1 ($\cdot 10^{-6}/\text{K}$)). The computational results provide higher absolute values for TEC but also do not indicate sharp increase in thermal expansion at high temperature. This is in a drastic contrast

with behavior of fluorite,⁵⁶ and defect fluorite phases in proximity of melting temperature (e.g. 3-fold increase in TEC was reported⁵⁰ for YSZ in the last 200 °C of the stability range). Thermal expansion coefficients for Er_2O_3 and Tm_2O_3 are slightly higher than those reported for C-type Lu_2O_3 and Yb_2O_3 (7.7 ± 0.6 and 8.5 ± 0.6 ($\cdot 10^{-6}/\text{K}$), respectively for the range from 25 °C to melting temperatures) and slightly lower than for Y_2O_3 (9.0 ± 0.2 ($\cdot 10^{-6}/\text{K}$) from 25 °C to C-H transition temperature)⁵⁷. The differences are close to uncertainties, however, the expected general correlation of lower thermal expansion coefficients with larger temperature stability range of C-phase is observed. The relative linear thermal expansion of C-phase in Lu, Yb, Tm, Er and Y sesquioxides from 25 °C to melting or C-H transition temperature is $2.0 \pm 0.1\%$ (2.00 % for Er_2O_3 , 2.06 % for Tm_2O_3 , 1.93 % for Lu_2O_3 , and 2.1 % for Yb_2O_3 and Y_2O_3). This is slightly lower than the values extrapolated from the data available below 1500 °C in Taylor's 1984 review (2.25 - 2.11 %).⁵²

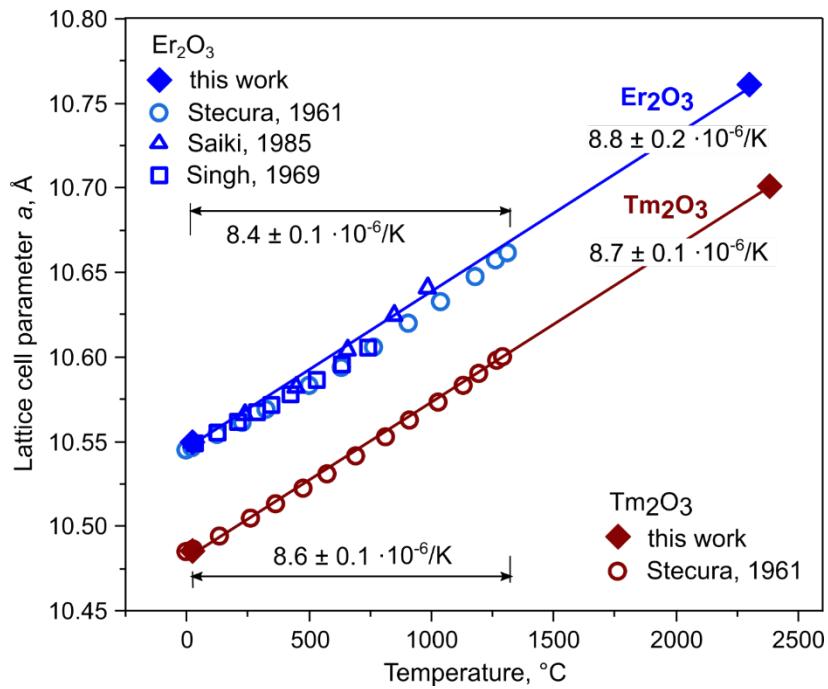


Figure 5. Lattice cell parameters of C-phase (bixbyite) of Er_2O_3 and Tm_2O_3 at room and at C-H transition temperatures and mean linear thermal expansion coefficients from this work compared with previously reported⁵³⁻⁵⁵ data.

5.5. H-phase in RE_2O_3

H-type high temperature modification of RE_2O_3 was first proposed by Foex and Traverse¹¹ in 1966. From cooling curves and high temperature XRD they suggested that this is a high temperature phase common to all RE_2O_3 , except Lu_2O_3 and Sc_2O_3 , and noted that diffraction pattern is very similar to A-type structure in which RE_2O_3 from La to Nd occur at room temperature. A-type structure of RE_2O_3 (often referred to as hexagonal in the literature) has been debated in several X-ray^{58, 59} and neutron^{60, 61} diffraction studies and now it is established in a trigonal space group $P\bar{3}m1$. The existence of H-type structure for La_2O_3 and Nd_2O_3 was confirmed from high temperature neutron diffraction data by Aldebert et al.^{62, 63} in space group $P6_3/\text{mmc}$. They proposed that oxygen atoms in the structure are in dynamic disorder and reported superplasticity from the observation of the solid sample creeping under its own weight in the container. The high temperature structures for other RE_2O_3 were not refined, thus the question whether the H-type phases of the rest of RE_2O_3 possess the same structure is still open.

Our DTA results show that enthalpies of C-H transition are comparable to fusion enthalpy of Tm_2O_3 and Er_2O_3 and corroborate the notion of effective melting of oxygen sublattice in H phase which indeed can induce superplasticity. The volume change on C-H transition in Y_2O_3 was refined as -3 % from synchrotron diffraction.⁵⁷ Our experimental and computational results indicate negative volume change of similar magnitude on C-H transition in Er_2O_3 and Tm_2O_3 . They will be reported in a separate publication.

6. CONCLUSIONS

Thermodynamics of high temperature phase transformations and fusion of Er_2O_3 and Tm_2O_3 were studied by differential thermal analysis, thus providing new recommended values for enthalpy and entropy of phase transitions and fusion. The temperature and sensitivity calibration in $2300 - 2450$ °C range was accomplished by melting Y_2O_3 for which enthalpy of fusion and pre-melting phase transformation were measured earlier by drop calorimetry. The thermal expansion of cubic phases was derived from synchrotron diffraction on laser heated aerodynamically levitated samples. The experimental data were used to benchmark ab initio molecular dynamic computations for cubic and liquid phases, which provided lattice cell parameters and energy as function of temperature and metastable melting temperatures for cubic phases. The computations provided high temperature heat capacities for the cubic and liquid Er_2O_3 and Tm_2O_3 , which is challenging to measure directly. C-type (bixbyite) structure of rare earth sesquioxides is often described as a defect fluorite structure with ordered vacancies. However, their high temperature behavior is very different: Our results for C-type Er_2O_3 and Tm_2O_3 show no indication of the drastic increase in thermal expansion or in heat capacity before C-H transformation seen in fluorite and defect fluorite structures before melting.

Supporting Information

The following files are available free of charge. Additional details on DTA experiments and calibrations, on AI MD computations of melting temperatures and on integration and Pawley refinement of high temperature synchrotron diffraction data, table with comparison of thermodynamic data obtained in this work with previous experimental results and assessments.

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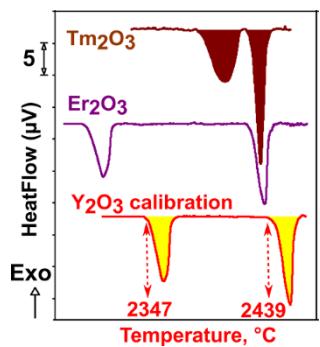
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