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PAPER
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Surface-segregating zwitterionic copolymers to control poly(dimethylsiloxane) surface chemistry

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Abstract

The use of microfluidic devices in biomedicine is growing rapidly, in applications such as organs-on-chip and separations. Polydimethylsiloxane (PDMS) is the most popular material for microfluidics due to its ability to replicate features down to the nanoscale, flexibility, gas permeability, and low cost. However, the inherent hydrophobicity of PDMS leads to the adsorption of macromolecules and small molecules on device surfaces. This curtails its use in "organs-on-chip" and other applications. Current technologies to improve PDMS surface hydrophilicity and fouling resistance involve added processing steps or do not create surfaces that remain hydrophilic for long periods. This work describes a novel, simple, fast, and scalable method for improving surface hydrophilicity and preventing the nonspecific adsorption of proteins and small molecules on PDMS through the use of a surface-segregating zwitterionic copolymer as an additive that is blended in during manufacture. These highly branched copolymers spontaneously segregate to surfaces and rearrange in contact with aqueous solutions to resist nonspecific adsorption. We report that mixing a minute amount (0.025 wt%) of the zwitterionic copolymer in PDMS considerably reduces hydrophobicity and nonspecific adsorption of proteins (albumin and lysozyme) and small molecules (vitamin B12 and reactive red). PDMS blended with these zwitterionic copolymers retains its mechanical and physical properties for at least six months. Moreover, this approach is fully compatible with existing PDMS device manufacture protocols without additional processing steps and thus provides a low-cost and user-friendly approach to fabricating reliable biomicrofluidics.

Introduction

The microfluidics market grossed a \$20.7 billion in 2019 and is estimated to reach \$59 billion by 2026.[1] This growth is propelled by point-of-care diagnostics, pharmaceutical and life science research (i.e., tissue culture/organs on chips and separations), and therapeutics.[1] Poly(dimethyl siloxane) (PDMS) is one of the most widely used materials for microfluidics due to its chemical inertness, high gas permeability, flexibility, optical clarity over a wide range of wavelengths (240-1100 nm), low cost, biocompatibility, and feature reproduction quality.[2,3] PDMS allows rapid prototyping and, upon plasma oxidation, can adhere to itself or other materials without adhesives. However, the hydrophobicity of PDMS, evidenced by its high water contact angle (WCA) around ~108°,[4-6] often limits its biomedical applications due to the nonspecific adsorption of proteins[7-9] and absorption of small hydrophobic molecules. This leads to the loss of active compounds, influences analyte transport, and affects separation performance and detection sensitivity.[10] These limitations complicate quantitative analysis in proteomics, genomics, and cell-based assays.[8,11]

Surface segregating copolymers can be effectively used for creating hydrophilic, fouling-resistant surfaces without added manufacturing steps.[12-17] These copolymers are mixed with the bulk commodity polymer material. Devices are then fabricated from this mixture following the standard protocol. During the manufacturing process, these smart copolymers spontaneously segregate to surfaces and create a <1 nm layer when in contact with aqueous solutions that prevent nonspecific adsorption and absorption of organic molecules. In our previous work, we demonstrated that block copolymer comprised of poly(ethylene glycol) (PEG) and PDMS segments (PDMS-PEG) led to a fully wettable (WCA ≈ 0) surface and drastically suppressed protein adsorption (≈ 99.5%), and created stable hydrophilicity for at least 20 months.[12] A more recent study has shown that the use of this approach can also decrease the absorption of small-molecule drugs to some extent,[18] though for most drugs, the samples had to be pretreated and saturated with higher dosages of drugs for a week before use to sufficiently reduce drug absorption. This shows the limitation of PEG in some applications. Although PEG has been the gold standard for preventing non-specific protein adsorption in many fields, its polyether backbone is comparatively non-polar. Most PEG-based coatings also include a relatively

hydrophobic −O-CH$_3$ terminal group,[19] needed to ensure stability and prevent depolymerization. As a result, PEG interacts with many compounds via hydrogen bonding and hydrophobic interactions.[20] These interactions limits the fouling resistance of PEG in complex mixtures.[20]

The limitations of PEG led researchers to seek other chemistries to create more stable and fouling resistant surfaces for PDMS while retaining its key positive attributes. Zwitterionic (ZI) groups, defined by equal numbers of anionic and cationic moieties are extremely fouling resistant and offer crucial advantages over PEG.[21-23] The super-hydrophilicity of ZI groups[24] prevents ZI-protein interactions,[20] leading to better performance than PEG in complex environments such as blood-contacting microfluidic devices and *in vivo* studies.[19,25-27] ZI polymers grafted onto PDMS provide a hydrophilic surface for longer (~3 months).[28-30] Unlike PEG, ZI groups are incompatible with most organic solvents and small organic molecules. This indicates their preference to interact with water over small organic molecules, reducing their adsorption on PDMS surfaces and curtailing their absorption.

Several groups have focused on modifying PDMS with ZI groups to improve hydrophilicity and decrease non-specific adsorption, utilizing post-processing and surface coating strategies.[28-38] Many of these treatments have led to improved surface hydrophilicity. However, the critical bottleneck to these approaches has been their laborious multiple post-processing steps that require special equipment. This complicates their large-scale fabrication and their adoption by a broad user base. These modifications typically use toxic chemicals that may limit biocompatibility in cell-based microfluidics, and often affect the optical and mechanical properties of PDMS. Further, while some studies have shown ZI polymers grafted onto PDMS provide a hydrophilic surface for longer than PEO and similar hydrophilic polymers (~3 months),[28-30] most of the treatments did not show long-term stability,[32-34] reverting to hydrophobic behavior in hours.[31]

To circumvent complex post-processing steps for modifying PDMS and provide long term stability, it would be preferable to incorporate ZI groups into the PDMS-based materials during routine device manufacture, simply blending a ZI component into the prepolymer. So far, there is only one study that mixed a zwitterionic monomer with PDMS prepolymer during device manufacture to reduce platelet deposition.[39] In this study, the

ZI monomer, diallyl terminated sulfobetaine (SB-diallyl), was dissolved in 1,1,1,3,3,3-hexafluoro-2-propanol (HFIP) and mixed into PDMS. While the SB-diallyl blended PDMS samples exhibited slightly reduced platelet and blood adsorption, they had similar water contact angles (105.4°) with the PDMS (106.4°). Notably, these samples had lower gas permeability and transparency and higher modulus than PDMS. The optical clarity of SB-diallyl blended PDMS decreased with increased additive concentration, and thicker samples were opaque due to phase separation. The use of HFIP also generates a risk of toxicity for long-term cell cultures. Thus, it is important to design of a ZI-containing component that stay well-integrated in PDMS to avoid issues associated with phase separation (e.g., loss of transparency and transport properties).

In this work, we designed and synthesized zwitterionic surface-segregating copolymers (CPs) to create hydrophilic, non-fouling PDMS surfaces by a simple and scalable method, with no added manufacturing/post-processing steps. Notably, only a minute amount of this smart self-segregating additive was sufficient to achieve enhanced performance. This zwitterionic copolymer (CP), poly(poly(dimethylsiloxane) methacrylate-*random*-2-methacryloyloxyethyl phosphorylcholine) (PDMSMA-*r*-MPC), features a branched architecture to enhance the surface segregation of the CP during device manufacture via the entropic driving force for chain ends to occupy interfaces.[13,14,40] We prepared blends of PDMS with this CP at concentrations between 0.025-0.25 wt%. Upon manufacture, the short PDMS side chains are designed to drive the whole copolymer to the surface. Upon water immersion, local rearrangement of the CP exposes ZI groups to the surface (Figure 1). We first evaluated the effect of PDMS chain length and composition on surface segregation via changing PDMS monomer molecular weight and PDMSMA/MPC monomer ratios. Then, we tested the surface wettability and stability of CP-blended PDMS samples prepared with the optimal CP composition. PDMSMA-*r*-MPC CP significantly reduced the water contact angle from 102° to 55.8° using as little as 0.025 wt% copolymer. This surface hydrophilicity was stable for at least six months. More importantly, using only 0.025 wt% CP in PDMS suppressed protein adsorption and small molecule absorption by over 90%. CP-blended PDMS has similar physical and mechanical properties to PDMS.
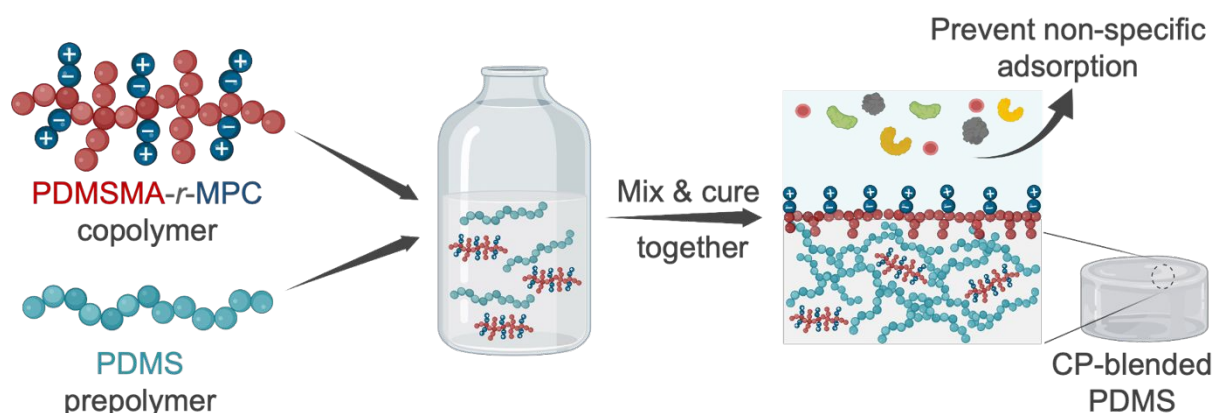
Figure 1. Blending of zwitterionic copolymer in PDMS to create hydrophilic, non-fouling surfaces. We blend a highly branched zwitterionic copolymer (CP), PDMSMA-*r*-MPC, and PDMS prepolymer, and fabricate the samples using standard procedures without any additional steps. The CP is expected to segregate to the surface, and ZI groups cover the surface after surface rearrangement occurs in the presence of aqueous solutions. This rearrangement renders the surface more hydrophilic, and results in a surface that is highly resistant to nonspecific molecule adsorption and absorption. Figure 1 was created with BioRender.com.

Compared to previous approaches,[28-34,41] our manufacturing method differentiates itself by its simplicity and scalability during both manufacture and use, requiring extremely small concentrations of an easily synthesized additive and no added manufacturing steps. Thus, this method promises a straightforward, rapid, and cost-effective approach to manufacturing hydrophilic and fouling resistant surfaces.

2. Materials and Methods

2.1 Chemicals

Sylgard 184 silicone elastomer kit was purchased from Dow Corning (Tewksbury, MA). Monomethacryloxypropyl terminated polydimethylsiloxane (PDMSMA), (molecular weight: 5000 g/mol (70-80 cst), 800-1000 g/mol (7-9 cst), 600-800 g/mol (6-9 cSt)) was obtained from Gelest (Morrisville, PA). 2-Methacryloyloxyethyl phosphorylcholine (MPC),

azobisisobutyronitrile (AIBN), deuterated methanol (Methanol-d4), reactive red, vitamin b12, and 2-propanol (IPA) were all received from Sigma Aldrich (St. Louis, MO). Fluorescently labeled protein, bovine serum albumin (BSA) (Alexa Fluor 594-labeled, BSA), was obtained from Thermo Fisher Scientific. Lysozyme (FITC-labeled) was purchased from Nanocs (New York). Rhodamine 6G, BSA (from the chicken egg), lysozyme (from the chicken egg), vitamin B12, and reactive red were purchased from Sigma Aldrich (Burlington, MA). Acetone (ACN), dimethylsulfoxide (DMSO), tetrahydrofuran (THF), methoxyphenol (MEHQ), and reagent alcohol (anhydrous ethyl alcohol 90% ±1% v/v; methyl alcohol approx. 5% v/v; 2-propanol approx. 5% v/v; labeled as ethanol, Et-OH) were sourced from Fisher Scientific (Hampton, NH). All chemicals and solvents were of reagent grade and used as received.

2.2 Synthesis and characterization of PDMSMA-*r*-MPC copolymer

The random copolymers (CPs) poly(monomethacryloxypropyl terminated dimethylsiloxane-*random*-2-methacryloyloxyethyl phosphorylcholine) (PDMSMA-*r*-MPC) were synthesized using free radical polymerization (Figure 2). First, monomethacryloxypropyl terminated polydimethylsiloxane (PDMSMA) was purified using a basic activated alumina column. MPC, calculated by considering the desired monomer ratios to achieve a total monomer mass of 5 g (for example for PDMSMA: MPC monomer mass ratio of 70/30, 1.5 gr MPC and 3.5 gr PDMSMA were used in the synthesis) was dissolved in 100 mL EtOH in a 250 mL round bottom flask at room temperature. PDMSMA was added to the reaction flask. After dissolution, 1 g of the initiator AIBN was added to the flask. Next, the reaction mixture was purged with nitrogen for 30 min. Then, the reaction mixture was stirred at 250 rpm for 20 hours in an oil bath at 65 °C. The flask was removed from the oil bath and the reaction was terminated by adding 0.25 g MEHQ. A rotary evaporator (Rotavap) was used to concentrate the reaction mixture into a 10 mL solution. Specifically, PDMSMA: MPC monomer mass ratio of 70/30, the reaction mixture was poured into a 90/10 (v/v) ACN/water to precipitate out the copolymer, followed by three successive ACN washes to eliminate any remaining unreacted monomer. The attained solid copolymer was dried for two days under a fume hood and two more days in a vacuum oven at 50 °C. The product yield was calculated based on the ratio of the mass of the product copolymer to the mass of the monomers used. The chemical

composition of the copolymer was measured by ^{1}H NMR (Bruker Avance III 500 MHz spectrometer). Samples were dissolved in methanol-d4 and scanned 32 times using a 10 s relaxation delay.
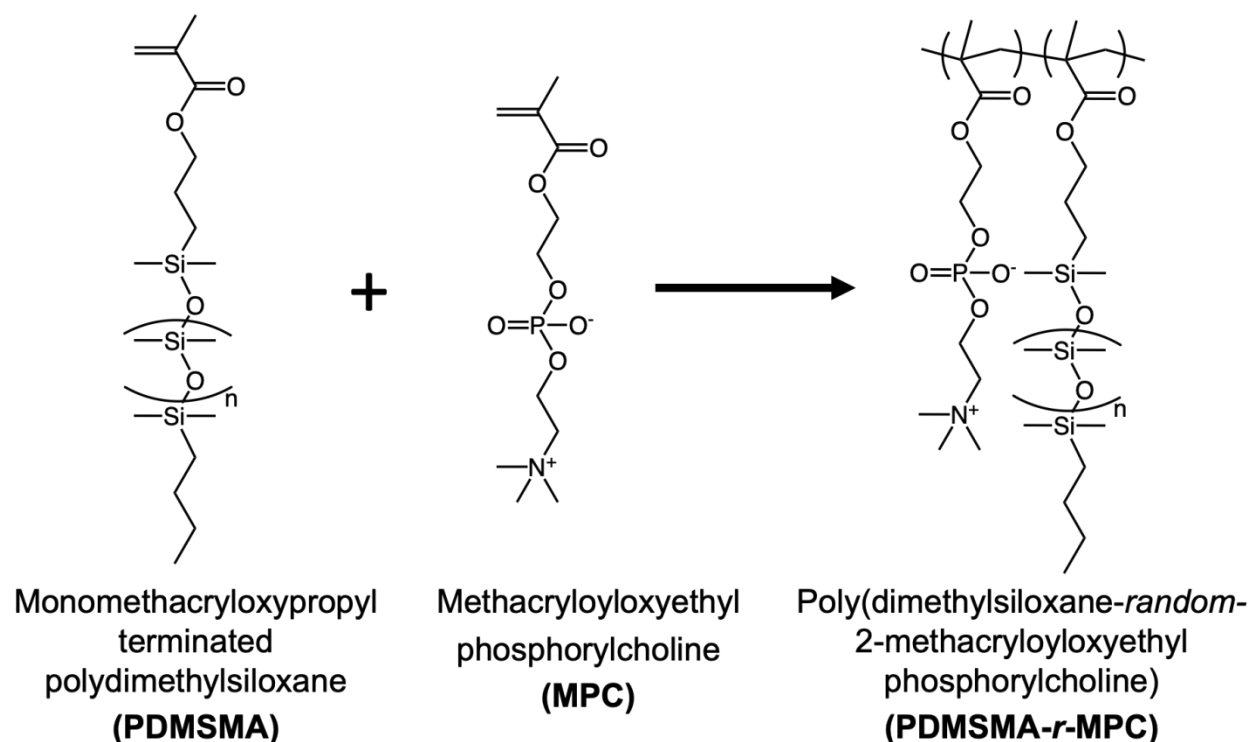

Figure 2. Synthesis scheme for the random zwitterionic PDMSMA-*r*-MPC copolymer.

2.3 Preparation of CP-blended PDMS

"The zwitterionic PDMSMA-r-MPC CP was dissolved in EtOH (0.2 g/mL) and used as an additive to modify PDMS. The silicone prepolymer and curing agent were mixed in a 10:1 wt% ratio. We added the desired amount of PDMSMA-r-MPC CP, dissolved in EtOH, to the PDMS polymer base-curing agent mix to achieve final additive concentrations of 0.025%, 0.050%, 0.125%, and 0.250% wt% in the mixtures. The mixtures containing the PDMSMA-r-MPC CP additives were thoroughly blended by glass stirring rods to ensure even distribution within the PDMS base-curing agent mix. The blended mixtures were then poured into 5 cm diameter Petri dishes to manufacture slabs for further experiments. To remove trapped air bubbles within the samples, the Petri dishes were kept at 4 °C for

30 minutes, and the mixture was cured at 70 °C for 18-24 hours. The resulting samples had a thickness of 4 mm measured by vernier caliper."

2.4 Characterization of CP-blended PDMS

Molecular weight characterization

The molecular weight of the PDMSMA-*r*-MPC CP was estimated using dynamic light scattering (DLS) measurements (Nano Brook 90Plus PALS particle sizer, Brookhaven Instruments, Holtsville, NY). The instrument's light source was a Helium-Neon laser with a designated wavelength of 659 nm and an entrance aperture of 1 mm. Copolymer was dissolved in ethanol (1 mg/mL) and the measurements were performed at a scattering angle of 90° at 25 °C. Before conducting any measurements, the copolymer solution was filtered using a 0.2 mm glass fiber syringe filter to remove any dust. Three consecutive runs were executed. The relative molecular weight was determined by measuring the effective hydrodynamic radius via DLS and implementing the Mark-Houwink equation using parameters for PDMS in toluene at 25 °C (K = 0.00828 and a = 0.72).[42]

Surface characterization

The surface wettability of PDMS and CP-blended PDMS at the polymer-air interface was evaluated by sessile drop water contact angle measurements (Rame-Hart Instrument Co., Netcong, NJ). 6 μL of distilled water (18.2 MΩ cm^{-1} water) was placed on the samples (length:2 cm, width: 2 cm, thickness: 4 mm). The contact angle was recorded at regular time intervals.

To characterize the rearrangement of the copolymer at the surface of PDMS, samples (1 cm × 1 cm and thickness: 4 mm) were analyzed using X-ray photoelectron spectroscopy (XPS) (K-Alpha + XPS system (Thermo Scientific), Harvard University Center for Nanoscale Systems). An Aluminum k-X-ray line with an energy of 1.4866 keV and an X-ray spot size of 400 μm with a 90-degree take-off angle (sampling depth was roughly 10 nm from the surface) was used as the probe for the measurement. For sample surface charge compensation, a flood gun, which provides low-energy electrons and ions, was employed throughout the experiment. At each sample, survey spectra and high-resolution scan data were acquired. The scan was accomplished by averaging five scans

in 1 eV increments with passing energy at 200 eV from -10 eV to 1350 eV binding energy for survey spectra. The data for high-resolution scans were collected by averaging 10 scans in 0.1 eV increments with passing energy at 50 eV for the Si 2p, O 1s, and C 1s photoelectron lines.

"Rhodamine 6G staining and imaging

Rhodamine 6G was used to confirm the presence of MPC units on the surface of CP-blended PDMS in staining experiments.[1,2] We prepared PDMS-only and CP-blended PDMS (0.25%) samples 7 mm in width, 7 mm in length, and 4 mm in thickness. Experiments were performed 1 day after plasma treatment and subsequently 24 h IPA soaking. Each sample was immersed in the rhodamine 6G solution (0.02% wt/v in distilled water) for 30 seconds and then removed. These samples were rinsed twice for 30 seconds in distilled water and dried with Kimwipes. Surfaces were cleaned with scotch tape to remove excess intensity and highlight the MPC interaction. Subsequently, images of the stained samples were captured using a fluorescence microscope (Evos FL Imaging System, ThermoFisher Scientific, RFP filter. The fluorescence image intensity of samples was quantified using ImageJ by adjusting the threshold and then measuring the mean gray value."

Mechanical properties

TA Instruments, RSA III Dynamic Mechanical Analyzer (DMA, Rheometrics Solids Analyzer) was used to assess the mechanical properties of PDMS and CP-blended PDMS in compression tests. Cylindrical samples (4 mm dia. and 4 mm height) were produced according to ASTM specifications. The crosshead velocity testing was adjusted to 250 mm/min. At strain values below 15%, the linear behavior permits using Hooke's equation ($E = \sigma/\varepsilon$, where σ is the applied stress and ε is the resulting strain) to determine Young's modulus.[40]

Optical properties

The optical clarity of PDMS and CP-blended PDMS (0.025–0.25 wt%) was measured using a UV-Vis spectrophotometer (Thermo Scientific, Genesis 10S equipped with a high-intensity xenon lamp and dual-beam optical geometry) within the 400–600 nm wavelength

range. All samples were manufactured with similar thicknesses (~4 mm) to eliminate discrepancies in absorbance values. Samples were analyzed before and after IPA soaking.

Gas permeability

The gas permeability of PDMS and CP-blended PDMS for CO_2 and O_2 was determined as described in the literature.[43,44] Briefly, tests were performed utilizing an in-line filter holder attached to a bubble flow meter under constant pressure at room temperature.[44] Cylindrical samples with 12 mm diameter and 0.04-0.1 mm thicknesses were prepared and inserted into a stainless steel in-line filter holder (Cole Palmer). Samples were supported with a porous metal mesh to prevent film distortion and secured with a rubber O-ring to prevent leaks during the application of transmural gas pressure. Gas (O_2 or CO_2) was fed to the filter holder at a constant pressure (*i.e.,* 65 psi) and the volumetric flow rate through the sample was measured by a bubble flow meter. At the beginning of each experiment, the feed gas was run until the entire system was purged, and the pressure was adjusted. The permeability of PDMS and CP-blended PDMS were calculated according to the previous report.[43]

2.5 Adsorption and absorption characteristics of CP-blended PDMS

For adsorption and absorption experiments, PDMS and CP-blended PDMS samples (4 mm dia. × 4 mm height) were prepared using a dermal punch (Ted Pella Inc.). Samples were soaked in phosphate-buffered saline (PBS, pH 7.4) for two hours to equilibrate. Fluorescently labeled proteins, bovine serum albumin (BSA), and lysozyme were dissolved separately in PBS to have a final concentration of 0.5 mg/mL. To investigate protein adsorption, 50 µL of fluorescently labeled protein solution was placed on each sample and incubated in the dark at 37 °C for 1.5 h. After incubation, samples were washed off with PBS (500 µL) and dried with Kimwipes. Images were captured using a fluorescence microscope (Evos FL Imaging System, ThermoFisher Scientific). Protein adsorption was then quantified using ImageJ by adjusting the threshold and then measuring the mean gray value.

Quantitative small molecule absorption experiments were also performed with PDMS and CP-blended PDMS (4 mm dia. × 4 mm height). 5 µM aqueous solutions of vitamin B12 and reactive red were prepared separately. 200 µL of each solution was added into the wells of 96-well plates. Samples were immersed into the wells containing small molecule solutions and incubated for 2 hours at 37 °C. The samples were then removed. The amounts of absorbed vitamin B12 and reactive red were calculated by measuring the initial and final concentration of each solute by a UV-vis spectrophotometer (Bio-rad spectrophotometer), using absorbances at 363 nm and 515 nm, respectively. In adsorption and absorption experiments, three samples (N=3) were used in each group.

2.6 Statistical analysis

Origin Pro 2021 Graphing & Analysis Software v.9.0.8.200 (Origin Lab, Northampton, Massachusetts) was used to analyze data. All quantitative data are presented as the mean ± standard error of the mean (SEM) from at least three samples from different batches. The statistical significance of the results was assessed using one-way ANOVA with Tukey multiple comparisons. Statistical significance is defined as $p <= 0.05$ for all experiments.

3. Results and discussion

3.1 Synthesis, design, and formulations of CP-blended PDMS

Most approaches to fabricating PDMS with improved fouling resistance involve modification of PDMS with different strategies such as surface activation, physisorption, and chemical modification.[2,3] Here, we developed a radically different approach to create hydrophilic, adsorption/absorption resistant PDMS surfaces by blending a zwitterionic branched copolymer (CP) and following the standard protocol for preparation without any added steps. Branched and brush polymers are known to segregate to the surface of a polymeric object, because locating chain ends on the surface leads to enhanced entropy[3-6]. The presence of a surface or interface forces polymer chains that approach the surface to loop or reflect back into the bulk, resulting in decreased entropy. Chain

ends, however, are not constrained by this; locating chain ends at the surface results in higher entropy for the system. As a result, studies have shown that short polymer chains or branched polymers segregate to interfaces in the absence of significant enthalpic effects. Highly branched copolymer chains are enriched near the surface, and depleted towards the bulk of an object.6 The highly branched copolymer used in this study is, therefore, expected to be enriched near the surface of the PDMS sample due to entropic contributions, even in the absence of a hydrophilic/aqueous solution. In air, we expect these highly branched, short chains to enriched near the surface, with PDMS chain ends at the interface. Upon exposure to water, the copolymer conformationally rearranges to minimize surface energy, exposing zwitterionic MPC units to the aqueous solution. The high mobility of the PDMS chains and the fact that the polymer was already near the surface makes this possible." While the preparation of CP-blended PDMS is simple, its design for sufficient and efficient surface segregation without negative effects on PDMS properties requires thorough consideration and testing to ensure its success. PDMS devices are manufactured in the air, but PDMS surfaces are exposed to aqueous solutions during operation. Thus, CPs are expected segregate to surfaces during manufacture in air and have sufficient mobility to rearrange upon exposure to aqueous solutions, creating a hydrophilic surface that resists nonspecific adsorption/absorption. The polarity mismatch between PDMS and zwitterionic groups is a significant design challenge during the PDMS fabrication process. Thus, copolymer architecture can distinctly influence surface segregation and fouling resistance.

With these in mind, we designed and synthesized random copolymers of a hydrophobic PDMS macromonomer, monomethacryloxypropyl terminated polydimethylsiloxane (PDMSMA), and the zwitterionic monomer, 2-methacryloyloxyethyl phosphorylcholine (MPC) by free radical polymerization, resulting in a structure with ZI groups along the backbone, with PDMS branches incorporated through the macromonomer (Figure 2). We first screened several CPs to explore the effect of the PDMS chain length and the PDMSMA/MPC segment ratio on surface segregation, surface properties, and nonspecific adsorption. PDMS side-chain length was varied by using PDMSMA monomers with different molecular weights (5000, 800-1000, 600-800 g/mol according to manufacturer). We also used varying PDMSMA/MPC monomer ratios

(90/10, 80/20, 70/30, 60/40 wt%) (Table 1). A comparatively high initiator concentration was used in the synthesis to keep the total polymer molar mass low, so that the polymer has high enough mobility to surface-segregate, as determined in our previous studies[45].

Table 1. Molecular weights of PDMSMA monomers and PDMSMA/MPC monomer mass ratios tested for copolymer synthesis.

CP number	PDMSMA monomer MW (g/mol)	PDMSMA/MPC monomer mass ratio	Reaction solvent
CP-1	5000	80/20	DMSO
CP-2	800-1000	90/10	THF + IPA
CP-3	800-1000	80/20	Et-OH
CP-4	800-1000	60/40	Et-OH
CP-5	600-800	90/10	Et-OH
CP-6	600-800	80/20	Et-OH
CP-7	600-800	70/30	Et-OH
CP-8	600-800	60/40	Et-OH

DMSO: Dimethyl sulfoxide, THF: Tetrahydrofuran, IPA: Isopropyl alcohol, Et-OH: Ethanol

A sample ^{1}H NMR spectrum of the PDMSMA-*r*-MPC CP, specifically CP-7 (Table 1), is given along with peak assignments in Figure 3. The synthesized copolymer contained 46 (w/w%) MPC. The determination of the weight fraction of the CP-7 via NMR is detailed in Supporting Information. Each MPC unit was associated with nine protons around 3.3 ppm' (g'). The peaks around 3.7 ppm' (c', d', e') and 4.3 ppm' (f') were attributed to the CH$_2$ protons from MPC. The peak at 2.1 ppm (b) was assigned to the CH$_2$ protons from the PDMS polymer backbone, whereas the peak at 1.9 ppm' (b') was assigned to the

CH$_2$ protons from the MPC polymer. The molecular weight of the CP-7 and CP-8 were estimated by dynamic light scattering (DLS) measurements in ethanol. The hydrodynamic radii of copolymer CP-7 and CP-8 were determined to be 27.5 and 23.08 nm in ethanol. Using the Mark-Houwink equation based on PDMS in toluene, the relative molecular weight of the copolymer was calculated to be 5.3 x 10^3 g/mol and 4.8 x 10^3 g/mol for CP-7 and CP-8 respectively.[46] While this is only a relative molar mass value indicative of coil size (somewhat similar to values reported for gel permeation chromatography when other calibrations are used), it suggests that this particular copolymer chain is quite short, as desired for high copolymer mobility and surface segregation.
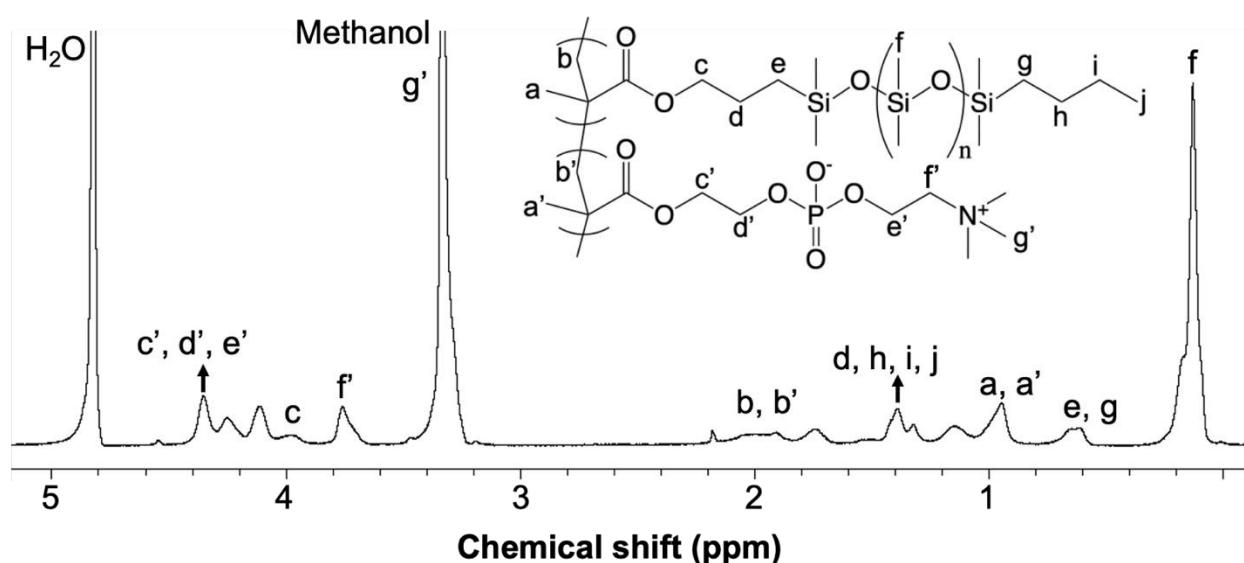

Figure 3. ^{1}H-NMR spectrum of the random PDMSMA-*r*-MPC copolymer. PDMSMA: MPC (wt %): 70/30.

3.2. Preparation of CP-blended PDMS

To prepare CP-blended PDMS, we dissolved the PDMSMA-*r*-MPC CP in an appropriate blending solvent and mixed it with PDMS prepolymer and curing agent. We then polymerized the mixture at 68 °C for 24 hours.

CPs synthesized with high MWs of PDMSMA monomer (5000, 800-1000 g/mol) resulted in low polymerization yield (~ 10-15 %) (CP-1, CP-2), low solubility in blending solvent (CP-1, CP-3), poor miscibility with PDMS and curing agent (CP-1, CP-3, CP-4) and/or low transparency (CP-2). Polymerization yields obtained with PDMSMA-*r*-MPC CP synthesized with the PDMSMA monomer with shorter side chains (600-800 g/mol) were higher (58%). Furthermore, these CPs had better miscibility with the PDMS prepolymer without problems such as bubble formation and low transparency. Thus, the side-chain length of the PDMSMA monomer considerably influences CP solubility in blending solvent as well as its miscibility in the PDMS prepolymer. We continued our characterization with PDMS blended with the best-performing CP in terms of solubility in blending solvent and miscibility in PDMS prepolymer, CP-5, CP-6, CP-7, and CP-8.

3.3 Surface hydrophilicity and stability of CP-blended PDMS

We performed sessile drop water contact angle (WCA) measurements to characterize the hydrophilicity of CP-blended PDMS. We expected that the surface of these samples would be mostly PDMS, and thus hydrophobic, upon initial manufacture in air. However, when exposed to water, the surface segregation and rearrangement of the CP would decrease the hydrophobicity with time and create a stable surface. Furthermore, to fabricate microfluidic devices for biomedical applications, specifically cell-based research, PDMS has to be sterilized with alcohol (i.e., IPA). In our previous study, we had also established that 24 h IPA soaking was enough to sterilize and remove all low molecular weight copolymers that might likely behave as cytotoxic surfactants, leaching out of the PDMS during experiments which could negatively affect cell viability.[45] Then, the PDMS device parts are treated with O_2 plasma and bonded to a glass or another piece of PDMS. This is a required step for assembling microfluidic devices, and also a common method for generating reactive species that creates silanol groups on the PDMS surface and decreases hydrophobicity. However, the hydrophilicity of plasma-treated PDMS is not long-lasting. The surface returns to its initial hydrophobic state within a few days due to the reorientation of low molecular weight species from the bulk to the surface, which was also observed in our previous study.[45] These manufacturing steps may affect surface hydrophilicity.

Thus, in our experiments, we performed the same steps that would be used for device fabrication and followed surface property changes. We measured the WCA of samples as manufactured (labeled BS, for before soak). We soaked the samples in IPA for 24 hours, based on the guidance from our previous study (samples labeled AS). We then treated them with O_2 plasma and stored the samples for one week (samples labeled AS + PT 1 wk). We measured the WCA in each step (BS, AS and AS + PT 1 wk) and investigated whether these treatments result in differences in the surface segregation of PDMSMA-*r*-MPC CP and, ultimately, in water contact angle and long-term stability.

As an initial screen of these copolymer concentrations, we measured the final WCA (t=45 min) of CP-5, CP-6, CP-7 and CP-8 with varying concentrations (0.025-0.25%) before IPA soaking (BS), after IPA soaking (AS) and after IPA soaking and one week storage after O_2 plasma treatment (AS+ PT 1wk) (Figure S1). CP-5, CP-6, CP-7 and CP-8 in PDMS bulk polymer did not create a significant decrease in WCA over time before and after IPA soaking compared to PDMS (Figure S1). After IPA soaking and one week of storage after O_2 plasma treatment, CP-5 and CP-6 had higher WCA compared to CP-7 and CP-8 (Figure S1). This may be due to the low mass fraction of MPC in CP-5 and CP-6 compared to CP-7 and CP-8, which was not enough to create hydrophilic surfaces. CP-7 was selected for further studies described below.

Figure 4a shows the time course for WCA of CP-blended PDMS prepared with different concentrations of the selected PDMSMA-*r*-MPC CP, CP-7, after IPA soaking and one week storage after O_2 plasma treatment (AS+ PT 1wk). The initial contact angle of the PDMS-only control was around 102°, whereas that of all CP-blended PDMS were between 70–80°. This indicates that the sample surface is partially decorated with MPC segments even at the beginning. The WCA of PDMS showed minimal decrease with time, staying above 90°. In contrast, the WCA of CP-blended PDMS decreased in time throughout the 45 minutes. Surfaces became considerably more hydrophilic with CP-blended PDMS compared to PDMS. It should be noted that blending as little as 0.025% PDMSMA-*r*-MPC CP led to a final contact angle of 55.8° (Figure 4a). These findings reveal that upon contact with water, the PDMSMA-*r*-MPC CP self-assembles into PDMS and rearranges at the interface to form a hydrophilic zwitterionic layer even with a minute CP concentration of 0.025 wt%. Interestingly, higher CP concentrations do not lead to

significantly lower final contact angles. Compared with other reports in the literature, this method can result in WCA values lower than previous studies for additive-blended PDMS materials (84°- 63°) with much lower additive concentrations.[47,48] The improved surface hydrophilicity of IPA-soaked & plasma-treated (AS + PT) CP-blended PDMS was stable throughout at least six months of storage under ambient conditions (Figure 4b).
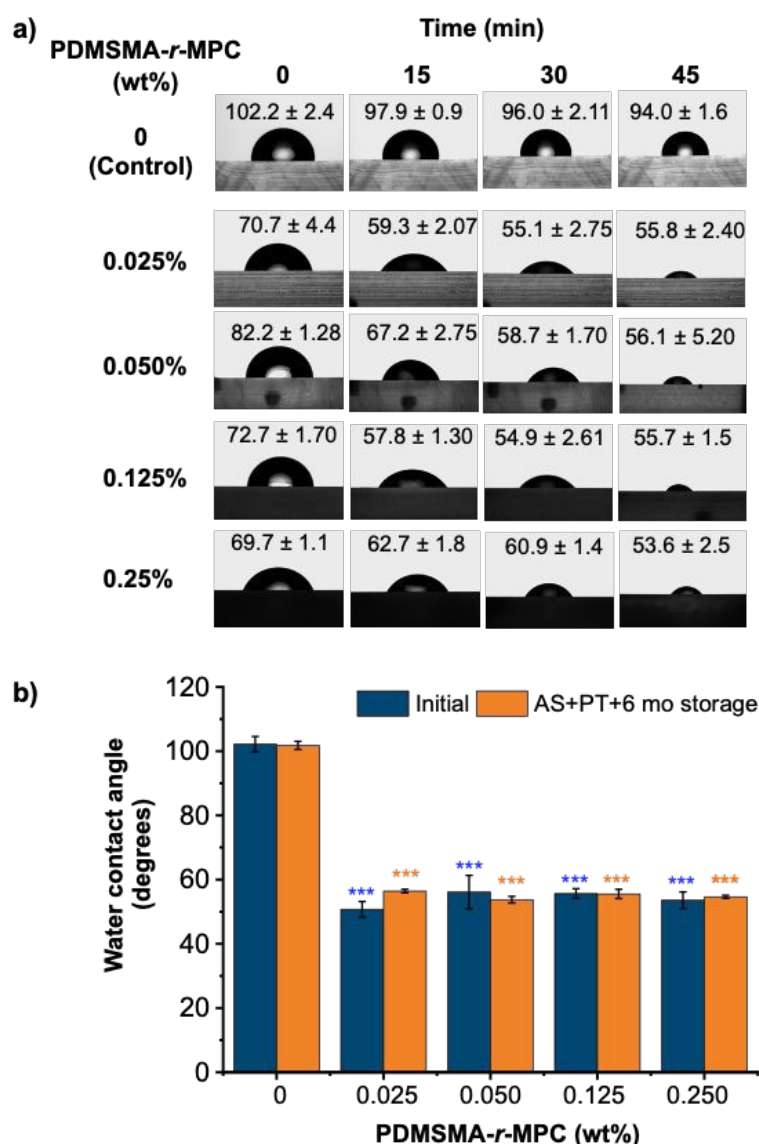

Figure 4. The hydrophilicity of CP-blended PDMS samples, indicated by water contact angle (WCA) measurements after IPA soak and plasma treatment. **a)** Water contact angle (WCA) of CP-blended PDMS at concentrations between 0.025- 0.25 wt% at different time intervals. Before measurement, samples were soaked in IPA for 24 hours and treated with O_2 plasma. Measurements were taken a week after O_2 treatment. **b)** Stability of final water

contact angle through 6 months of ambient storage. "Initial" indicates after IPA soak, plasma treatment, and 1 week of storage. PDMSMA/MPC wt%: 70/30 (CP-7). The data are reported as mean ± SE (N = 3). We use ***: p ≤ 0.001 by Tukey-test for significance comparisons between PDMS and CP-blended PDMS groups (***= statistically lower than then PDMS).

3.4 Physical characterization of CP-blended PDMS

Surface characterization

We characterized the surface elemental composition of PDMS and CP-blended PDMS using X-ray photoelectron spectroscopy (XPS). We assessed the surface atomic composition of samples (O1s, C1s, and Si2p) at each treatment stage (i.e., BS, AS, AS +PT) (Table 2). The XPS data did not detect any significant change in the surface composition after soaking in IPA. However, after plasma treatment, the carbon and oxygen content of the surface increased whereas the silicon content decreased in both PDMS and CP-blended PDMS (0.05 wt%). However, after one week, the atomic compositions returned their initial values for PDMS. This is caused by the reorientation of silanol groups from the surface into the bulk PDMS and the movement of low molecular weight species (oligomers) from the bulk to the surface, eventually resulting in hydrophobic recovery.[3,49] In contrast, CP-blended PDMS (0.05 wt%) retained its elemental composition even one week after plasma treatment (Table 2). Since we used a minute amount of CP (0.05 wt%), the phosphorus and nitrogen in MPC were below the detection limit. "Furthermore, we performed rhodamine 6G staining to verify the presence of MPC units of CP-blended PDMS (Figure 5). Rhodamine 6G binds to the phosphorylcholine groups within MPC polymers, enabling selective staining of regions where the MPC units are present.[50,51] PDMS samples without the PDMSMA-*r*-MPC additive showed no staining, as expected. This specific interaction of rhodamine 6G with MPC enabled clear visualization of the copolymer on the surface (Figure 5, Figure S2). We also quantified the fluorescence microscope image intensities using ImageJ (Figure S3). CP-blended samples exhibited significantly higher intensity values compared to PDMS confirming the zwitterionic MPC units on the CP-blended PDMS surface. Notably, no significant difference was observed in the intensity values among three different

batches of CP-blended PDMS samples, affirming the homogeneous distribution of MPC on the surface (Figure S3). XPS and staining images indicated the existence and homogenous distribution of zwitterionic MPC segments on the surface, which also corresponds well with the hydrophilicity data (Figure 4a).

Table 2. Elemental surface composition (atomic concentration, at %) of PDMS and CP-blended PDMS (0.05 wt%) determined with XPS. Wide scan XPS spectrum of samples tested before IPA soaking (BS), after IPA soaking (AS), after IPA soaking and one day storage after plasma treatment (AS+PT-1 d), after IPA soaking and one week storage after plasma treatment (AS+PT-1 wk). PDMSMA/MPC wt%: 70/30 (CP-7). The scan was accomplished by averaging 5 scans in 1 eV increments with passing energy at 200 eV from -10 eV to 1350 eV binding energy for survey spectra.

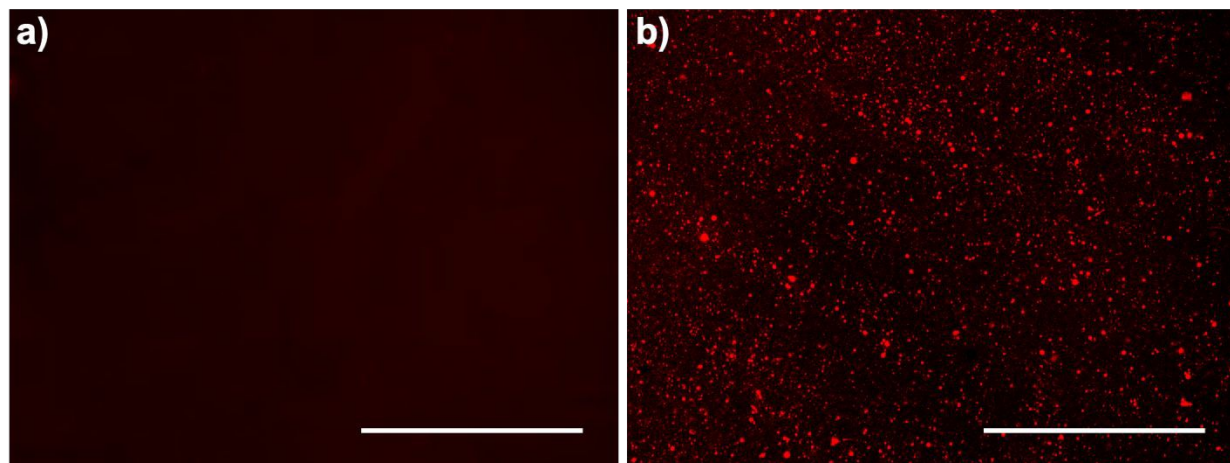| PDMSMA-*r*-MPC (wt%)	Treatments	O1s (at %)	C1s (at %)	Si2p (at %)
0	BS	27.80	45.16	27.04
	AS	27.85	44.99	26.16
	AS+PT-1d	40.59	32.37	27.04
	AS+PT-1wk	27.79	45.34	26.87
0.05	BS	28.02	44.92	27.06
	AS	28.00	45.14	26.85
	AS+PT-1d	46.32	26.77	26.92
	AS+PT-1wk	41.61	30.82	27.56

Figure 5. Rhodamine 6G staining confirmed the presence of MPC units on the surface of CP-blended PDMS. Representative staining images of **a)** PDMS and **b)** CP-blended PDMS (0.25 wt%). The images were captured using a fluorescence microscope (RFP filter) from three different batches (N=3). PDMSMA/MPC wt%: 70/30 (CP-7). Image scale bar: 400 μm.

Optical clarity

Imaging cells and tracking their viability and motility with fluorescence microscopy is widely utilized in microfluidic applications. Thus, it is essential to use transparent materials to fabricate those devices. Green light [528-553 nm] excitation is excellent for imaging commonly used red fluorophores, while blue light [460-500 nm] excitation is frequently used to image green fluorescent protein (GFP) and Calcein AM.[52] Accordingly, we tested the optical clarity of PDMS and CP-blended PDMS by assessing light transmittance between 400–600 nm before and after IPA soaking (Figure 6). Transparency for the center wavelengths of blue light (480 nm) and green light (540 nm) of PDMS and CP-blended PMDS are also shown separately in Table S1.

Before IPA soaking (Figure 6a), CP-blended PDMS samples with up to 0.25% CP had transmittance above 90% at all wavelengths tested, comparable to PDMS. Transmittance values for the sample containing 0.025 wt% CP were indistinguishable from pure PDMS between 400-600 nm. After IPA soaking (Figure 6b), the optical clarity of CP-blended PDMS samples slightly decreased but was still higher than 90% for 0.025 wt% to 0.125

wt% CP. Even with the highest CP concentration (0.25 wt%), the average transmittance of CP-blended PDMS was around 88%. This slight decrease is possibly due to the micellization of PDMSMA-*r*-MPC CP within the bulk PDMS at a higher concentration. These results indicated that, after IPA soaking, if used below a concentration of 0.25 wt%, optically clear devices can be manufactured from PDMSMA-*r*-MPC CP blends while still achieving increased surface hydrophilicity.
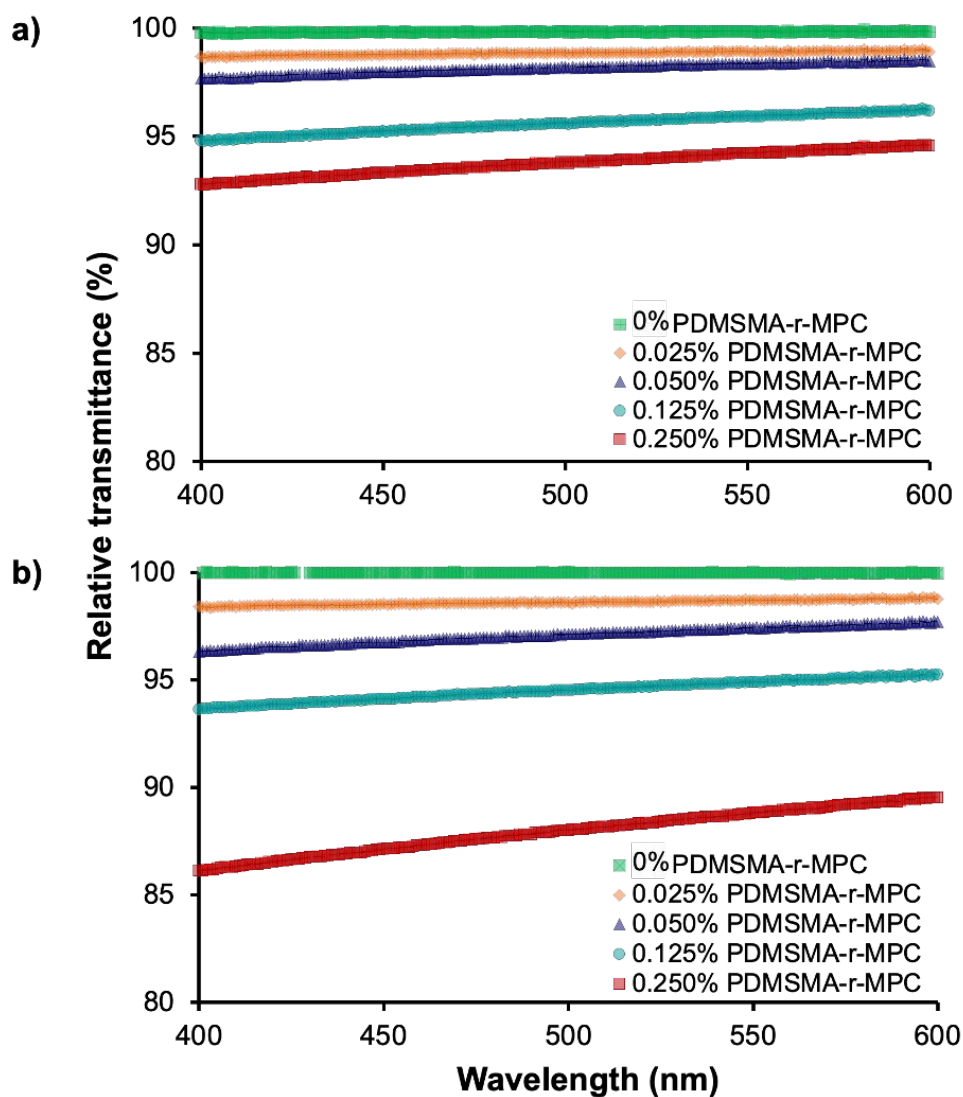
Figure 6. Relative transmittance of CP-blended PDMS a) before and b) after IPA soaking between 400-600 nm. All transmittance values are reported relative to the transmittance of "pure" PDMS. Before and after IPA soaking, the transmittance of CP-blended PDMS at 0.25 wt% concentration slightly decreased. PDMSMA/MPC wt%: 70/30 (CP-7)**.** The data are reported as mean ± SE (N = 3). Standard error bars are in between (0.001-0.005) and are smaller than the size of markers.

Mechanical properties

We tested the mechanical properties of CP-blended PDMS by measuring the Young's modulus in compression tests using a dynamic mechanical analyzer (DMA, cyclic deformation) right after fabrication and after 6 months of storage (Table S2). Young's modulus of PDMS and CP-blended PDMS were calculated for the linear elastic region (<15% strain). At all additive concentrations CP-blended PDMS had similar Young's moduli compared to pure PDMS, even after six months of storage, as desired.

Gas permeability

The gas permeability of PDMS is a significant benefit for cell culture applications since it enables adequate oxygen (O_2), and carbon dioxide (CO_2) availability, particularly for long-term cultures.[53] The required O_2 and CO_2 permeabilities through PDMS devices for cell culture are ~800 Barrers and 3800 Barrers, respectively.[43] We measured the gas permeability of CP-blended PDMS using previously reported methods.[43,54] We did not observe significant differences in O_2 and CO_2 permeability of CP-blended PDMS compared to PDMS (Figure 7). The CO_2 permeability of CP-blended PDMS at 0.25 wt% concentration is slightly lower (~ 3000 barrer) than pure PDMS. This might result from the PDMSMA-*r*-MPC CP additive forming micelles or clumps within the bulk PDMS at higher concentrations. Our results indicate that CP-blended PDMS preserve their permeability and are still applicable for microfluidic applications with improved hydrophilicity.[53]
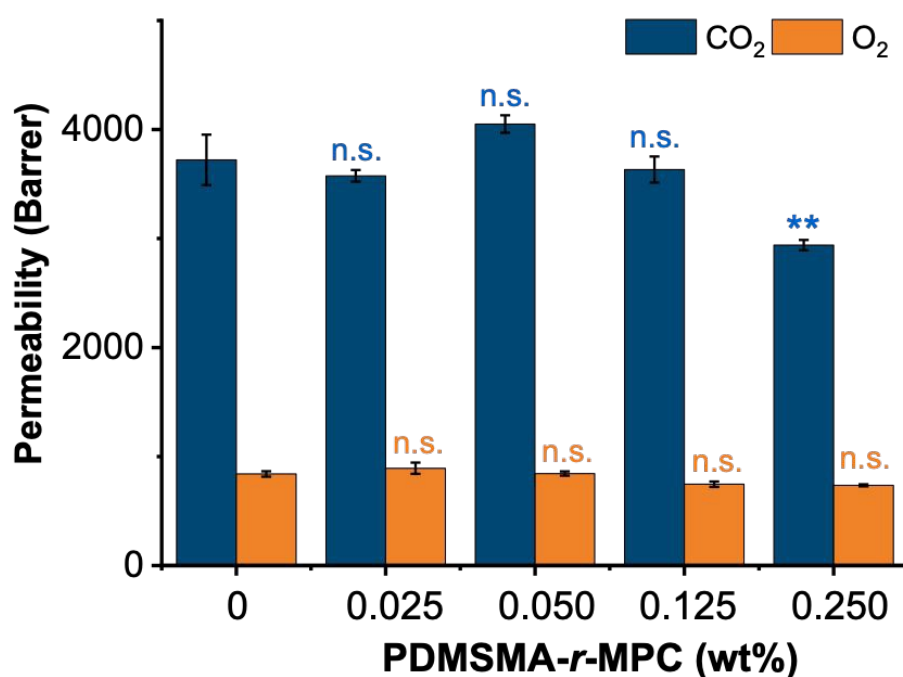
Figure 7. CP-blended PDMS demonstrates similar CO_2 and O_2 permeability compared to PDMS. Permeability tests were performed without any treatment to samples (no IPA soaking and plasma treatment). PDMSMA/MPC wt%: 70/30 (CP-7). The data are presented as the mean ± SE (n = 3). We use n.s.: non-significant, **: p ≤ 0.01 by Tukey-test were conducted for significance comparisons between the controls and CP-blended PDMS groups (n.s.= statistically similar with PDMS, **= statistically lower than then PDMS).

3.5 Adsorption and absorption characteristics of CP-blended PDMS

The main focus of this work was to effectively reduce the adsorption and absorption of proteins and small molecules in PDMS-based devices. To test the effectiveness of our approach, we measured the adsorption of fluorescently labeled proteins (albumin and lysozyme) and absorption of small molecules (vitamin B12 and reactive red) on PDMS and CP-blended PDMS and right after manufacturing (without any treatment) and after treatments that imitate biomicrofluidic device fabrication for biomedical applications (24 hr IPA soak and one week storage after O_2 plasma treatment).
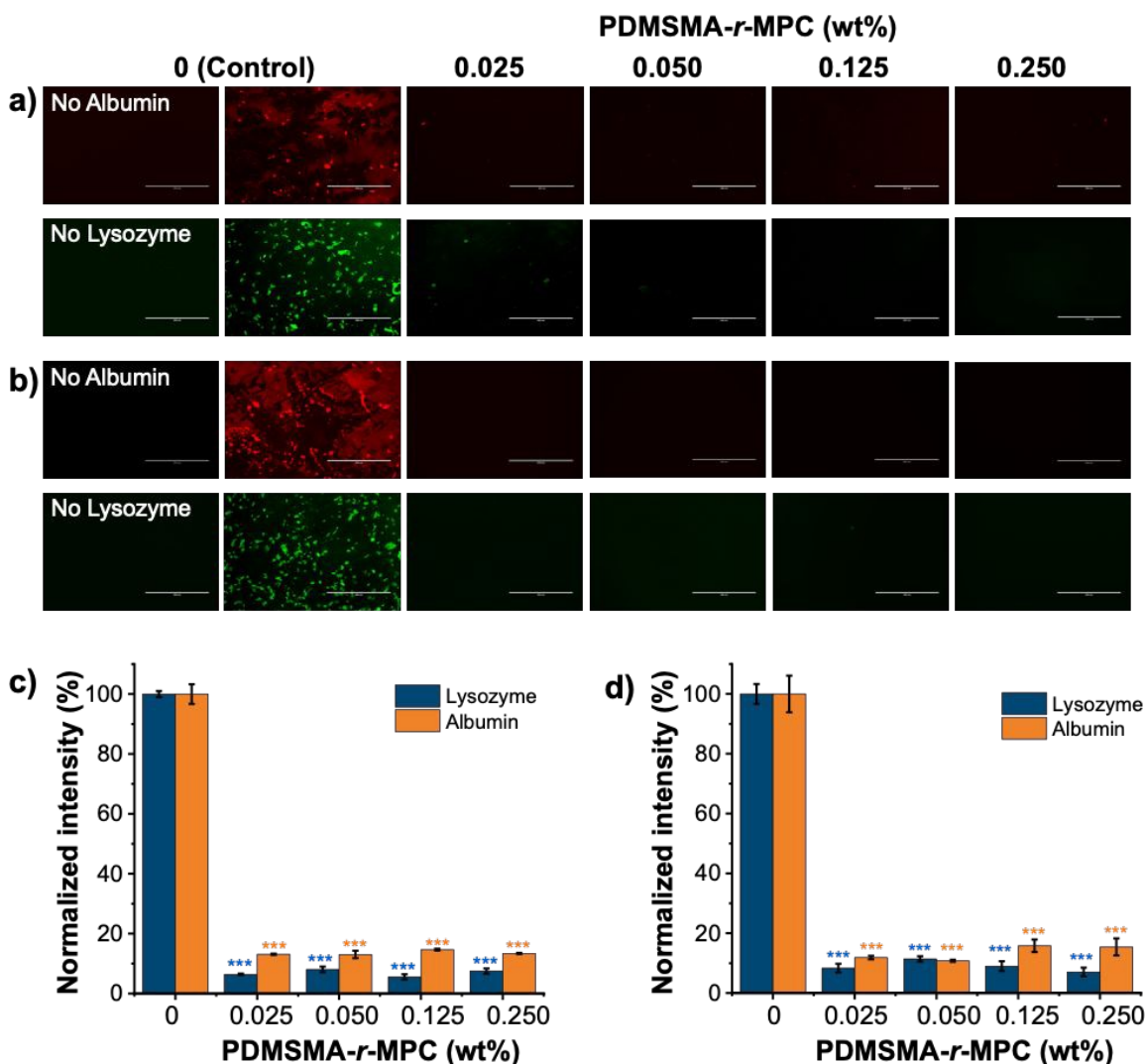
Figure 8. CP-blended PDMS drastically reduces protein adsorption. Protein adsorption of PDMS and CP-blended PDMS (0.025- 0.25 wt%). Fluorescently tagged albumin and lysozyme (0.5 mg/mL) adsorption onto CP-blended PDMS **a)** before soaking, and **b)** after IPA soak and one week storage after O_2 plasma treatment. Samples were covered with fluorescently tagged albumin and lysozyme for 90 minutes. Image scale bar: 400 μm. Normalized fluorescence intensity of albumin and lysozyme **c)** before soaking, and **d)** after IPA soaking, and one week storage after O_2 plasma treatment. PDMSMA/MPC wt%: 70/30 (CP-7). We use ***: $p \leq 0.001$ by Tukey-test for significance comparisons between the controls and CP-blended PDMS groups (***= statistically lower than then PDMS).

Fluorescence intensity of albumin and lysozyme on the CP-blended PDMS were significantly lower than that of pure PDMS, both before soaking and after IPA soak and plasma treatment (Figure 8a, b). The adsorption of proteins was suppressed at CP concentrations as low as 0.025 wt%. Pure PDMS samples exhibited considerably higher protein adsorption compared to CP-blended PDMS samples at all concentrations, which was confirmed by the normalized intensity of albumin and lysozyme. (Figure 8c, d). The addition of CP lowered the adsorption of albumin and lysozyme by >85% both as prepared and after treatments that are used in microfluidic device manufacture. In addition, CP-blended PDMS exhibited statistically much lower vitamin B12 and reactive red absorption compared to PDMS, at all concentrations, both as prepared and after treatments mimicking device manufacture. The addition of only 0.025 wt% PDMSMA-*r*-MPC CP to PDMS lowered the absorption of vitamin B12 and reactive red by over 90% compared to PDMS (Figure 9a, b).
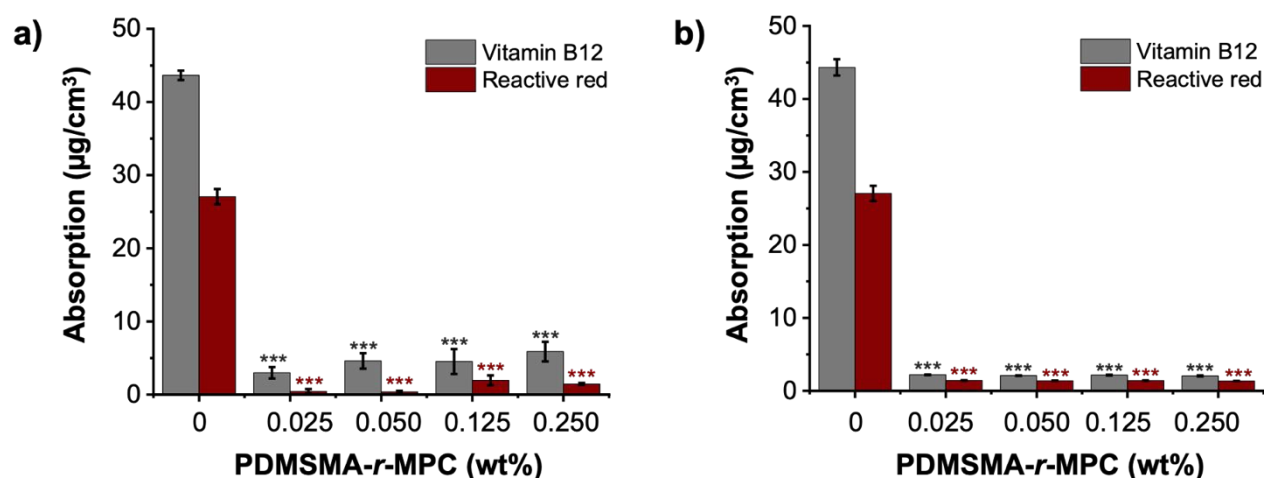

Figure 9. CP-blended PDMS drastically reduces small molecule absorption. Vitamin B12 and reactive red absorption of PDMS and CP-blended PDMS **a)** as prepared/before soaking, **b)** after IPA soak, and one week storage after O_2 plasma treatment. 5 μM aqueous solutions of vitamin B12 and reactive red were prepared separately. 200 μL of each solution was added into the wells of 96-well plates. Samples were immersed into the wells containing small molecule solutions and incubated for 2 hours at 37 °C. PDMSMA/MPC wt%: 70/30 (CP-7). The data are the mean ± SE (N = 3). We use ***:

$p \leq 0.001$ by Tukey-test for significance comparisons between the controls and CP-blended PDMS groups (***= statistically lower than then PDMS).

Conclusion

We introduced and demonstrated a simple method to improve the hydrophilicity of PDMS-based materials and decrease non-specific adsorption and absorption of solutes simply adding a rationally-designed, highly branched zwitterionic copolymer, PDMSMA-*r*-MPC, into bulk PDMS during manufacture, with no additional post-processing steps. This copolymer segregated to the material/device surface through thermodynamic driving forces, creating a more hydrophilic surface featuring zwitterionic groups upon exposure to aqueous media. This created hydrophilic PDMS surfaces resistant to the adsorption of proteins and absorption of small molecules without adverse effects on mechanical properties, optical transparency, or gas permeability. Interestingly, extremely small concentrations of this additive were sufficient to achieve the desired changes in surface properties. As little as 0.025 wt% CP additive led to a decrease in the final contact angle from ~94° to ~55°. This hydrophilicity was stable for at least 6 months, even after conventional manufacturing processes (e.g., soaking in IPA and plasma treatment), surpassing previous reports.[47,48,55,39] Impressively, blending only 0.025 wt%, PDMSMA-*r*-MPC CP decreased protein adsorption and small molecule absorption by ~93% and ~95% respectively, comparable to or better than the highest reductions in the previous reports.[39,55,56] This degree of fouling resistance has typically been observed in samples with much lower contact angles than measured in this study[29-31], implying the presence of zwitterions in a hydrophobic matrix may lead to mechanisms of fouling resistance beyond hydrophilicity. This observation is consistent with other studies in different contexts,[57,58] motivating a deeper future study on adsorption and absorption phenomena on amphiphilic zwitterionic surfaces.

Unlike previous PDMS modification methods (coating/grafting), our method does not change PDMS microfabrication protocols by designing the zwitterionic copolymers. Thus, this method is easy to scale up and compatible with large-scale manufacturing. We believe this method will positively alter the microfluidics research and industry landscape and improve the accessibility of micro-devices to end users (patients, researchers,

industry) by providing a low-cost and user-friendly approach to fabricating reliable biomicrofluidics. Aside from microfluidic applications, we anticipate that our discovery will remove constraints that presently hinder the use of PDMS in crucial commercial applications such as those in the pharmaceutical and biomedical industries.

CRediT authorship contribution statement

Aslihan Gokaltun: Conceptualization, Investigation, Methodology, Validation, Visualization, Formal analysis, Writing – original draft, **Luca Mazzaferro**: Investigation, Writing- review & editing, **Martin Yarmush**: Funding acquisition, Writing- review & editing, Resources, **Ayse Asatekin**: Conceptualization, Resources, Supervision, Funding acquisition, Writing- review & editing, Project administration, **O. Berk Usta**: Conceptualization, Resources, Supervision, Funding acquisition, Writing- review & editing, Project administration.

Conflict of Interest

The authors declare no competing financial or nonfinancial interests.

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