Unlocking Li$_2$CO$_3$-Li$_2$SO$_4$ as Cathodes for Li-ion Batteries

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32   **Amidst the rapid expansion of the electric vehicle industry, the need for alternative battery**

33   **technologies that balance economic viability with sustainability has never been more critical.**

34   **Here, we report that common lithium salts of Li_2CO_3 and Li_2SO_4 are transformed into**

35   **cathode active mass in Li-ion batteries by ball milling to form a composite with Cu_2S. The**

36   **optimal composite cathode comprising Li_2CO_3, Li_2SO_4, and Cu_2S, with a practical active**

37   **mass loading of 12.5-13.0 mg/cm^2, demonstrates a reversible capacity of 247 mAh/g based on**

38   **the total mass of Cu_2S and the lithium salts, a specific energy of 716 Wh/kg, and a stable cycle**

39   **life. This cathode chemistry rivals layered oxide cathodes of Li-ion batteries in energy density**

40   **but at substantially reduced cost and ecological footprint. Mechanistic investigations reveal**

41   **that in the composite both Li_2CO_3 and Li_2SO_4 serve as the active mass, Li_2SO_4 enhances**

42   **kinetic properties and reversibility, and Cu_2S stabilizes the resulting anionic radicals for**

43   **reversibility as a binding agent. Our findings pave the way for directly using lithium salts as**

44   **cathodes for Li-ion batteries to meet the ever-increasing market demands sustainably.**

45

46   Currently, the most energetic power batteries for electric vehicles (EVs) are Li-ion batteries (LIBs)

47   that utilize layered transition metal oxides as the cathodes. These cathodes rely on Ni and Co as

48   redox centers and structural anchors[1,2], where Ni and Co not only drive up the cost of LIBs—with

49   the cathode materials accounting for over 50% of the total cell cost—but face a looming supply

50   shortage that could halt the EV industry[3,4]. In parallel with developments in lithium metal anode[5,6,7]

51   and solid-state electrolytes[8,9] for LIBs with much greater energy density, it is pivotal to explore

alternative cathode chemistries for sustainable electrified transportation. Although notable advances have been made via the topotactic intercalation compounds free of Co and Ni, these compounds have limitations: the olivine $LiFe_{1-x}Mn_xPO_4$[10,11,12] do not offer competitive energy density, and the Li-rich metal oxides are plagued by the rapid capacity fading and voltage sagging[13,14,15,16,17]. Meanwhile, non-metal elemental cathodes, including sulfur[18,19,20,21,22], oxygen[23,24,25], and halogens[26,27,28], while offering promising energy densities, still await breakthroughs for practical applications.

What species can serve as redox centers of electrodes in LIBs? Traditionally, species like transition metal ions and elemental substances, known for their well-defined oxidation states, have been considered[29]. However, inorganic polyanions, the building blocks of minerals, are typically considered redox-inert. One exception is the carbonate ion of Li_2CO_3, which anodically decomposes into CO_2 and O_2 irreversibly, thus allowing Li_2CO_3 to serve as a lithium-replenishing agent in cathodes of LIBs[30,31]. This raises a critical question: Can the anodic oxidation of Li_2CO_3 be transformed reversible, thus enabling it to be a viable cathode material? Herein, we report that the answer is yes and both Li_2CO_3 and Li_2SO_4 exhibit reversible electrochemical redox behaviors when finely mixed with Cu_2S, which acts as a binding agent. The composite of Li_2CO_3, Li_2SO_4, and Cu_2S exhibits a specific energy and stable cycle life comparable to the expensive layered oxide cathodes. Here, the common lithium salts[32,33] that are usually consumed as precursors in the manufacturing of other lithium compounds directly serve as the cathode active mass. This new cathode chemistry not only reduces the carbon footprint associated with the cathode manufacturing but opens new avenues for achieving higher energy densities.

Cu_2S-lithium-salt composite cathodes

75　Intuitively, Li_2CO_3 and Li_2SO_4 might seem unsuitable as battery electrode materials due to their

76　electronically and ionically insulating properties[34]. Moreover, their anodic oxidation, if it occurs,

77　may produce unstable anionic radicals[35,36]. Can an electronically conductive agent facilitate their

78　reversible anodic oxidation if this agent binds the resulting anionic radicals, e.g., CO_3^{x-} and SO_4^{x-}

79　$(0 < x < 2)$? To test this possibility, we selected Cu_2S as a binding agent, a naturally occurring

80　conducting mineral that requires minimal processing. To enable the interfacing between Cu_2S and

81　lithium salts, the Cu_2S phase is thoroughly mixed with the lithium salts using ball milling (see

82　Methods), resulting in composites containing Li_2CO_3, Li_2SO_4, and Cu_2S, at the molar ratios of

83　1:1:0, 2:0:1, 0:2:1, and 1:1:1, respectively. Each composite is supplemented with a carbon additive

84　(KetjenBlack, or KB) (5.9 wt.%) to further improve the conductivity, and is denoted as LCS, CuLC,

85　CuLS, and CuLCS, respectively. X-ray diffraction (XRD) patterns show that composites with a

86　single lithium salt—CuLC and CuLS—display diffraction peaks: broadened peaks for Li_2CO_3 in

87　CuLC and distinguishable peaks for Li_2SO_4 in CuLS (**Supplementary Figs. 1a,b**). In contrast,

88　both LCS and CuLCS show completely amorphous structures (**Supplementary Figs. 1c,d**).

89　Scanning electron microscopy (SEM) images show that the composites consist of micron-sized

90　particles (**Supplementary Figs. 2a, 3a** and **4a**), maintaining a morphology similar to that of

91　precursors (**Supplementary Fig. 5**). The transmission electron microscopy (TEM) and

92　corresponding energy-dispersive X-ray spectroscopy (EDS) results reveal the uniform dispersion

93　of pertinent elements at the nanoscale, attesting the thorough mixing of amorphous phases

94　(**Supplementary Figs. 2–4**).
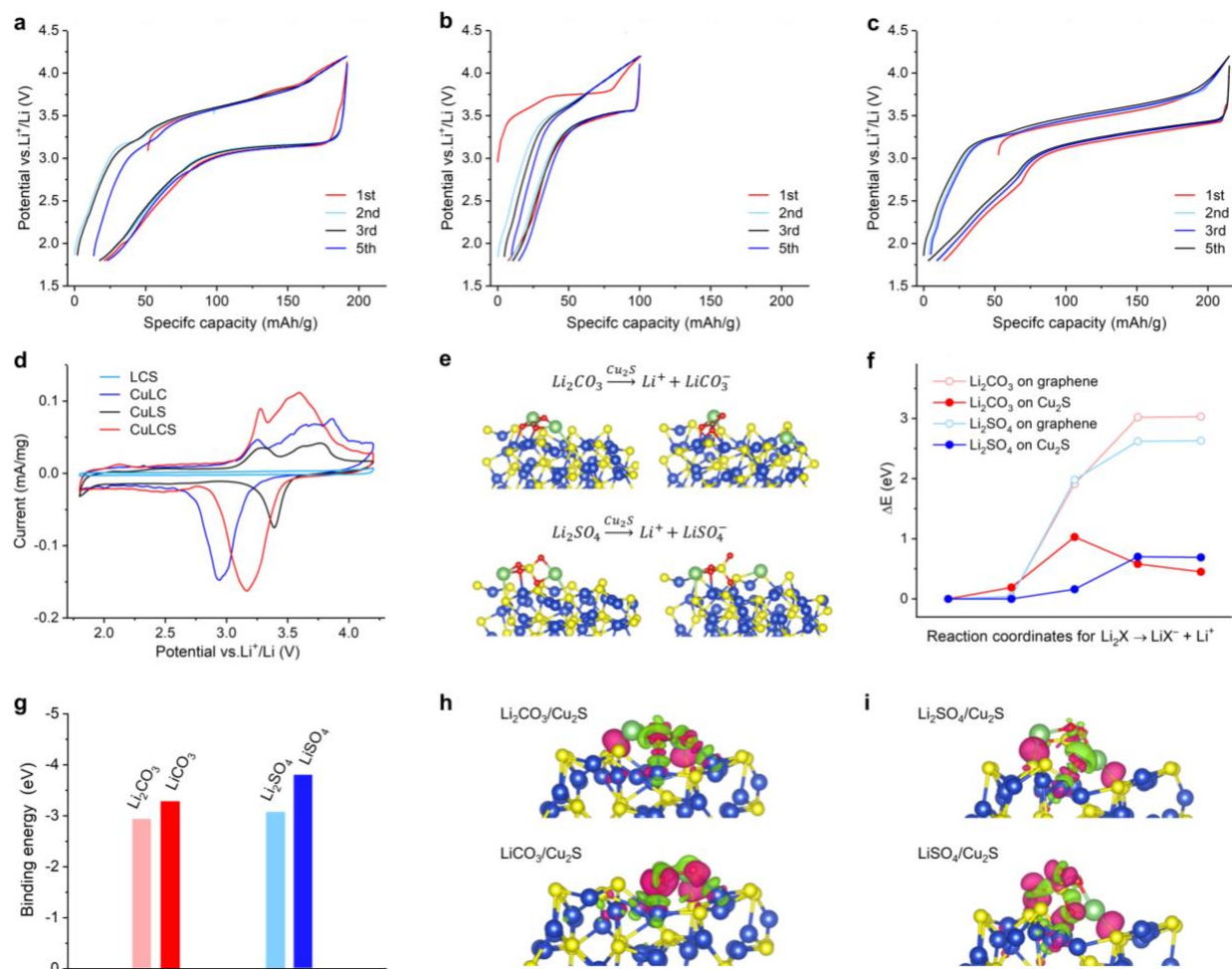
Fig. 1 | Electrochemical performance of the composite cathodes and the simulation of the interfaces of their constituents. a-c, GCD potential profiles of (a) CuLC, (b) CuLS, and (c) CuLCS at 30 mA/g. **d**, The CV curves of the LCS, CuLC, CuLS, and CuLCS electrodes at a scan rate of 0.1 mV/s. **e**, DFT-optimized atomic structures of Li_2CO_3 and Li_2SO_4 cluster models on the (111) facets of Cu_2S before and after first Li^+ dissociation (Li, green; O, red; C, gray; S, yellow; Cu, blue). **f**, Energy profiles for the first Li^+ dissociation from Li_2CO_3 and Li_2SO_4 on the (111) facets of Cu_2S and on the basal plane of graphene. **g**, Binding energies of $Li_2CO_3/LiCO_3$ and $Li_2SO_4/LiSO_4$ on the (111) facets of Cu_2S. **h,i**, Differential charge density distributions of $Li_2CO_3/LiCO_3$ and $Li_2SO_4/LiSO_4$ adsorbed on Cu_2S (red, electron accumulation; green, electron depletion).

The electrochemical performance of composites was evaluated by the galvanostatic charge-

discharge (GCD) cycling in coin cells, using a conventional electrolyte composed of 1 M $LiPF_6$

plus 0.1 M lithium difluoro(oxalate)borate (LiDFOB)[37], solvated in ethylene carbonate/diethyl

carbonate (EC/DEC). All composite electrodes were charged first. LCS exhibits a minimal

charging capacity of 10 mAh/g, which primarily originates from the capacitive ion storage of its

carbon additive, KB (**Supplementary Fig. 6)**. This indicates that Li_2CO_3 and Li_2SO_4 are redox

inert by the upper cutoff potential of 4.2 V (vs. Li^+/Li, and hereafter) even when they are well

mixed with a conductive carbon. However, all composites containing Cu_2S—specifically CuLC,

CuLS, and CuLCS—exhibited appreciable initial charge capacities and reversible discharge

capacities (**Figs. 1a-c** and **Supplementary Figs. 7-9**). Notably, Cu_2S alone, when ball-milled with

KB, yielded an initial charging capacity of only 10 mAh/g by an upper cutoff potential of 3.7 V.

Above this potential, a cell short-circuit was observed, likely due to severe Cu^{2+} dissolution to the

electrolyte and the subsequent formation of copper dendrites on the surface of the lithium counter

electrode[38] (**Supplementary Fig. 10**). In the following discharge, the Cu_2S/KB electrode provides

a capacity of 60 mAh/g, characterized by a plateau below 2 V, which is indicative of Li^+ insertion

into the Cu_2S structure[39].

CuLC exhibits a long plateau in its initial charging potential profile with a capacity of 140

mAh/g, equivalent to extracting 0.80 Li^+ per formula unit of Li_2CO_3, as shown in **Fig. 1a**. The

following discharge capacity of 171 mAh/g at an average potential of 2.9 V shows that all the first

charging capacity is reversible, given that Cu_2S contributes an estimated capacity of 31 mAh/g

based on its 52% mass ratio. In addition, CuLC delivers relatively stable cycling, retaining 84%

of its initial capacity after 50 cycles at 30 mA/g (**Supplementary Fig. 7**). Surprisingly, CuLS also

demonstrates a good capacity of 101 mAh/g in its first charging process, and a following discharge

capacity of 93 mAh/g (**Fig. 1b**). Similarly, CuLS exhibits relatively stable cycling, a smaller

131 capacity but at a markedly higher average discharge potential of 3.2 V, as shown in

132 **Supplementary Fig. 8**.

133 The next step is to assess whether the larger capacity of CuLC can be effectively integrated

134 with the higher potential of CuLS in a single composite of $Cu_2S+Li_2CO_3+Li_2SO_4$ with a molar

135 ratio of 1:1:1, featuring well-blended carbonate and sulfate anions in an amorphous phase. CuLCS

136 shows a higher first charging capacity of 163 mAh/g from a single plateau, corresponding to 0.99

137 Li^+ extracted per formula unit of $Li_2(CO_3)_{1/2}(SO_4)_{1/2}$, and it delivers a capacity of 201 mAh/g at

138 3.0 V in the following discharge (**Fig. 1c**). In addition to exhibiting a higher capacity than CuLC

139 and CuLS, CuLCS demonstrates a greater Coulombic efficiency for its cycling and a notably

140 narrower potential gap of ca. 0.3 V between charge and discharge profiles, compared to that of

141 CuLC. Importantly, all composite electrodes have a practical active mass loading of 12.5-13.0

142 mg/cm^2. The results suggest that CuLCS, indeed, integrates the attributes of CuLC and CuLS and

143 exhibits a synergistic effect. The uniform plateau behavior of the charge/discharge processes of

144 CuLCS indicates that its redox behavior stems from a homogeneous solid solution of Li_2CO_3 and

145 Li_2SO_4, rather than their physical mixture [40, 41]. During GCD cycling, the subsequent

146 charge/discharge profiles of CuLCS consistently overlap with those of the initial cycle, indicating

147 the exceptional reversibility and an absence of a conditioning process usually observed for

148 conversion electrodes[42]. Of note, CuLCS should not be considered as a conversion electrode

149 because phase transformation cannot occur for an already-amorphous structure. Furthermore,

150 CuLCS retains 83.7% of its initial capacity after 50 cycles at a current rate of 30 mA g^{-1} with an

151 average Coulombic efficiency of 99.2% (**Supplementary Fig. 9**).

152 The cyclic voltammetry (CV) results corroborate that the anions are redox active in the

153 presence of Cu_2S in contrast to LCS that shows no redox peaks (**Fig. 1d**). In the anodic scans, all

154   composites containing Cu_2S show a minor peak around 3.25 V, corresponding to the oxidation of

155   Cu_2S, and a broad peak from 3.5 to 3.9 V, attributed to the oxidation of anions. Of note, this broad

156   peak of CuLS reinforces the notion that Li_2SO_4 is anodically active and delithiated when coupled

157   with Cu_2S, albeit at the lowest specific current among the composites. Interestingly, all composites

158   exhibit a single cathodic peak, indicative of the reversible lithiation to reform Li_2CO_3 and Li_2SO_4

159   in the composites. Moreover, the single cathodic peak of CuLCS at 3.2 V underscores the redox

160   behavior of a salt solid solution—$Li_2(CO_3)_{1/2}(SO_4)_{1/2}$. Results on the kinetic properties of the

161   composite electrodes are detailed in **Supplementary Figs. 11-13**, demonstrating the benefits of

162   anion solid solution.

163   **The mechanism of reversible anionic oxidation in CuLCS**

164   The superior electrochemical properties of CuLCS compared to CuLC and CuLS prompted us to

165   elucidate the synergy between Li_2CO_3 and Li_2SO_4 in the interactions with Cu_2S. To shed light on

166   the mechanism whereby Cu_2S facilitates the reversible redox activity of Li_2CO_3 and Li_2SO_4, we

167   have performed density functional theory (DFT) calculations using a cluster model for the Li salts

168   to investigate the energetics of dissociation of one Li^+. One can see that both $LiCO_3^-$ and $LiSO_4^-$

169   "molecules" can be well stabilized on the Cu_2S surface (**Fig. 1e**) with relatively low energy barriers

170   for Li-ion dissociation, in contrast with the highly unfavorable energetics for the same process on

171   graphene (**Fig. 1f**). After the oxidation process, the enhanced DFT-computed binding energies on

172   the Cu_2S surface from Li_2CO_3 to $LiCO_3$ and from Li_2SO_4 to $LiSO_4$, as shown in **Fig. 1g**, is a result

173   of the more charge transfer between the oxidized moieties and the Cu_2S surface: surface electrons

174   of Cu_2S transfer to O atoms of the $LiCO_3$ and $LiSO_4$ moieties (**Fig. 1h,i**). The high binding energies

175   stabilize the charged products—anionic radicals, thereby preventing the gas evolution of CO_2 and

176 SO_2 and rendering the redox reactions of these anions reversible.
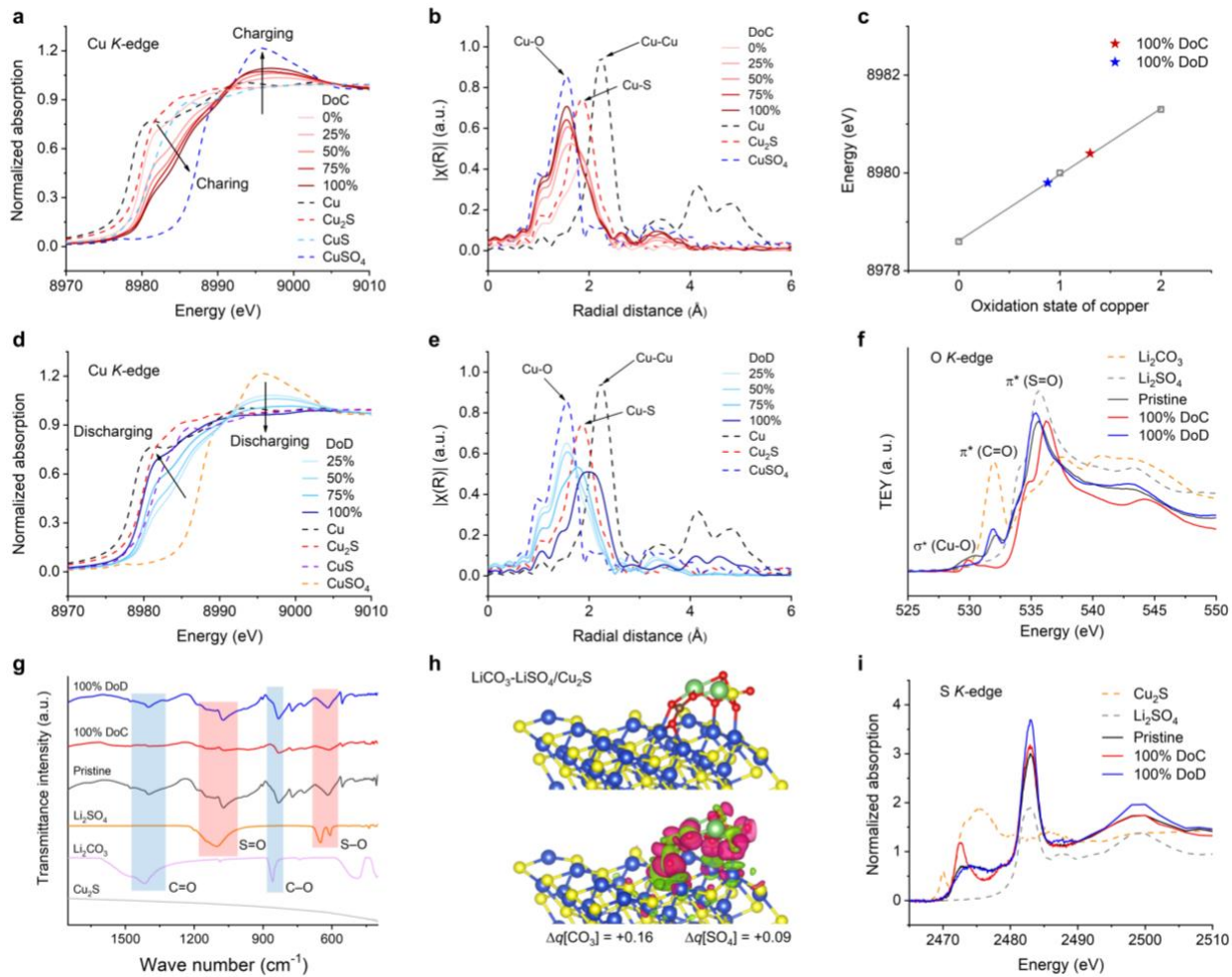
Fig. 2 | Operation mechanism of the CuLCS cathode. a, *Ex situ* Cu K-edge XANES spectra of CuLCS composite during the first charging process with varied depth of charge (DoC), and **b**, the corresponding EXAFS spectra. **c**, XANES analysis to determine the valence state of Cu in the 100% DoC and 100% DoD of CuLCS by linear fitting calibration of the Cu foil, Cu_2S, and CuS references. **d**, *Ex situ* Cu K-edge XANES spectra of CuLCS during the first discharge process with varied DoD, and **e**, the corresponding EXAFS spectra. **f**, *Ex situ* O K-edge XANES spectra, **g**, *Ex situ* FTIR spectra of the pristine, 100% DoC, and 100% DoD of CuLCS during the first cycle., **h**, Differential charge density distributions of $LiCO_3$-$LiSO_4$ "molecules" co-adsorbed on Cu_2S. **i**, *Ex situ* S K-edge XANES spectra of the pristine, 100% DoC, and 100% DoD of CuLCS during the first cycle.

Cu K-edge X-ray Absorption Near Edge Structure (XANES) results reveal that, after charging, Cu(I) in Cu_2S undergoes partial oxidation to Cu(II), reaching an average valence state of +1.3, as shown in **Fig. 2a,c** and **Supplementary Fig. 14a**. The oxidation of Cu(I) is charge-compensated by adsorption of anions[43], evidenced by the gradually intensified Cu-O correlation at 1.56 Å between Cu(II) and CO_3^{x-}/SO_4^{y-} ($0 < x, y \leqslant 2$), as observed in the Cu K-edge Extended X-ray Absorption Fine Structure (EXAFS) spectra (**Fig. 2b**). Particularly, the persistence Cu-S correlation after charging suggests that the Cu_2S local structure withstands the adsorption of anions. Upon full discharge, the oxidation state of Cu gradually returns to Cu(I), averaging at +0.9, showing only the characteristic Cu-S bond length by the 75% of the depth of discharge (DoD), (**Figs. 2c,d** and **Supplementary Fig. 14b**), suggestive of the anion desorption from the Cu_2S domains. By 100% DoD, the bond length lies between Cu-S and Cu-Cu, affirming that discharging below 2.5 V causes lithiation of Cu_2S. (**Fig. 2e**).

Do the spectroscopic results suggest the anionic redox properties of carbonate and sulfate? O K-edge X-ray absorption spectroscopy (XAS) results reveal notable changes in the O valence states of CuLCS post-charging (**Fig. 2f**). Specifically, the peak at 233 eV, associated with the C=O π^* orbital of carbonate, vanishes after full charging, suggesting the anodic oxidation of carbonate, and a minor peak at 230 eV emerges, indicative of the Cu-O σ^* bond. Concurrently, there is a blue shift in the binding energies of the S=O π^* orbital, suggesting the weakened S=O bonds and thus the loss of electron density after charging. These spectral changes in the O K-edge XAS are reversible upon Li^+ insertion in the following discharge. The Fourier transform infrared (FTIR) spectra of the CuLCS electrodes attest the redox behaviors of carbonate and sulfate. The results show the reversible disappearance and restoration of the C=O asymmetric stretches around 1402 cm^{-1}, along with the vastly weakened and restored S=O asymmetric stretches at 1071 cm^{-1}

after charge and discharge processes, respectively **(Fig. 2g)**. Indeed, the spectral results strongly support that both carbonate and sulfate ions are oxidized after charging and the fact that their oxidized states can be probed suggests that their radicals are stabilized by Cu_2S.

It appears that carbonate ions experience more substantial spectral changes, which suggests that they undergo a greater extent of oxidation than sulfate during charging, providing a larger contribution to the capacity of CuLCS. To elucidate this postulation, we simulated the delithiation process of CuLCS with a cluster model. As shown in **Fig. 2h,** when Li_2CO_3 and Li_2SO_4 clusters co-adsorbed on the surface of Cu_2S are delithiated to $LiCO_3$-$LiSO_4$, $[CO_3]$ is more oxidized than $[SO_4]$ as evidenced by the more positive charge transfer in the former. This finding is consistent with the sulfur K-edge XANES spectrum after charging (**Fig. 2i**), which, together with the O K-edge XAS results, implies that the oxidation of sulfate primarily withdraws electrons from the oxygen atoms, where the peak at 2483 eV assigned to sulfur (6+) of sulfate does not shift between 100% DoC and 100% DoD. In addition, after charging, the peak between 2470 to 2475 eV undergoes a red-shift and intensifies, as shown in **Fig. 2i**. The shift suggests a bonding between sulfide atoms with other nonmetal species, where such a bonding may come from the interactions between sulfide on the Cu_2S surface and the bound anions[44]. Upon discharge, this peak becomes broad and returns to its original binding energy.
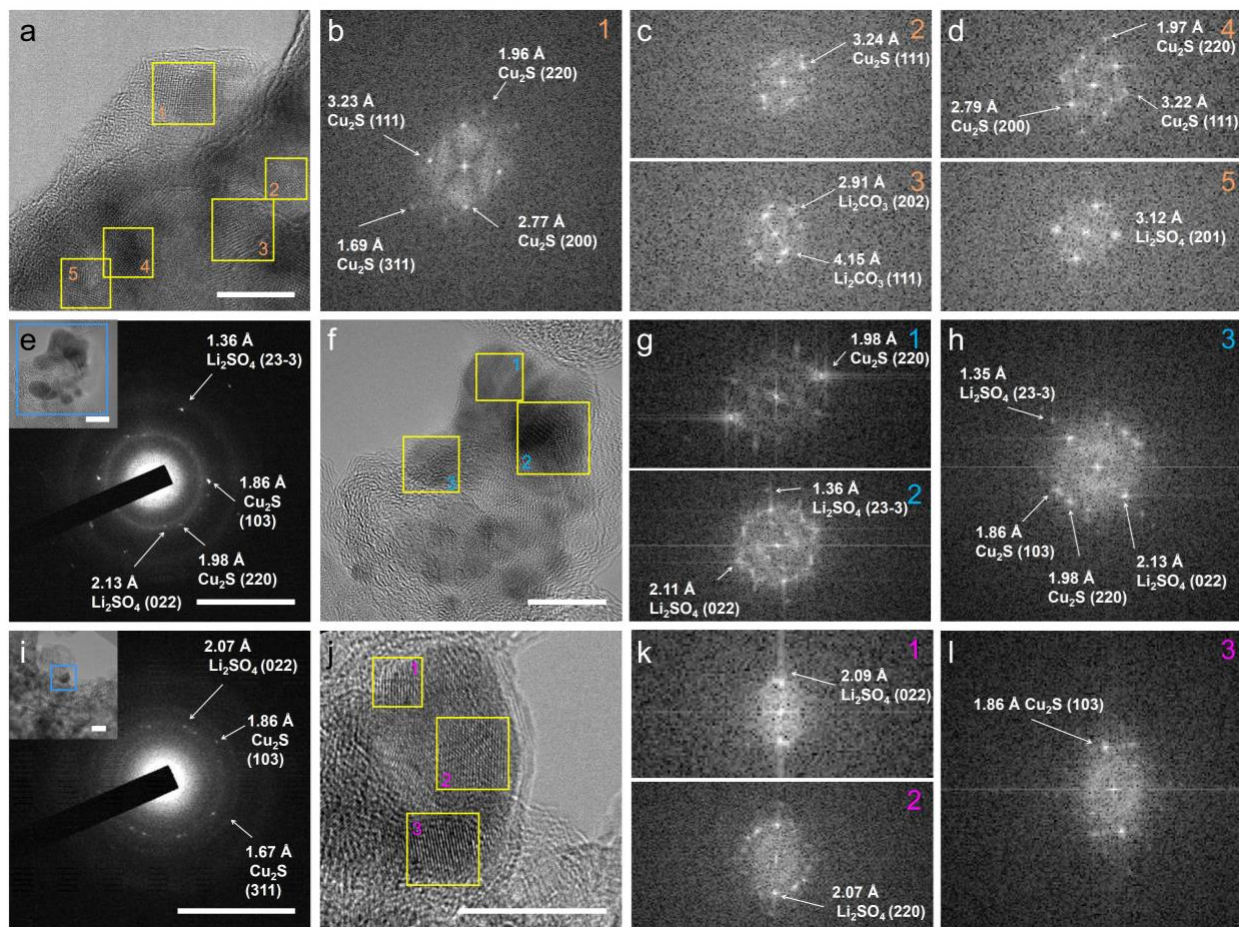
Fig. 3. The phase evolution of the CuLCS cathode after charge and discharge in the first cycle. a, HRTEM image of the pristine CuLCS. Scale bar, 10 nm. **b-d**, The corresponding fast Fourier-transform images of the marked regions in Fig. 3a. **e**, SAED of the marked area of the inset image of charged CuLCS. Scale bars, 10 1/nm and 10 nm (Inset). **f**, HRTEM image of the charged CuLCS. Scale bar, 10 nm. **g,h**, The corresponding fast Fourier-transform images of the marked regions in Fig. 3f. **i**, SAED of the marked area of the inset image of discharged CuLCS. Scale bars, 10 1/nm and 20 nm (Inset). **j**, HRTEM image of the discharged CuLCS. Scale bar, 10 nm. **k,l**, The corresponding fast Fourier-transform images of the marked regions in Fig. 3j.

High-resolution transmission electron microscopy (HRTEM) was used to investigate the phase evolution of the CuLCS cathode after charge and discharge. **Fig. 3a-d** reveals that Cu_2S nanodomains sized around 5 nm are embedded in the matrix of a largely amorphous matrix, in

which fringes of nanodomains of Li_2CO_3 and Li_2SO_4 exist sparingly. After charging, the Cu_2S and

Li_2SO_4 nano-crystallites remain discernable in the composite although the d-spacings of Li_2SO_4

slightly vary in a narrow range (**Fig. 3e-h**). After discharge, fringes of Li_2SO_4 can be found besides

those of Cu_2S (**Fig. 3i-l**). The microscopy results reveal that Cu_2S nanodomains intimately

interface with carbonate and sulfate, and the Cu_2S lattice remains intact throughout cycling, despite

the partial oxidation of Cu(I) suggested by the XANES results. Such oxidation should take place

on the surface of Cu_2S domains, which does not comprise the structural integrity of these domains.

Furthermore, the absence of Li_2CO_3 after full charge and discharge indicates that Li_2CO_3

experiences a deeper extent of delithiation than Li_2SO_4.

Electrochemical properties of CuLCS with Less Cu_2S
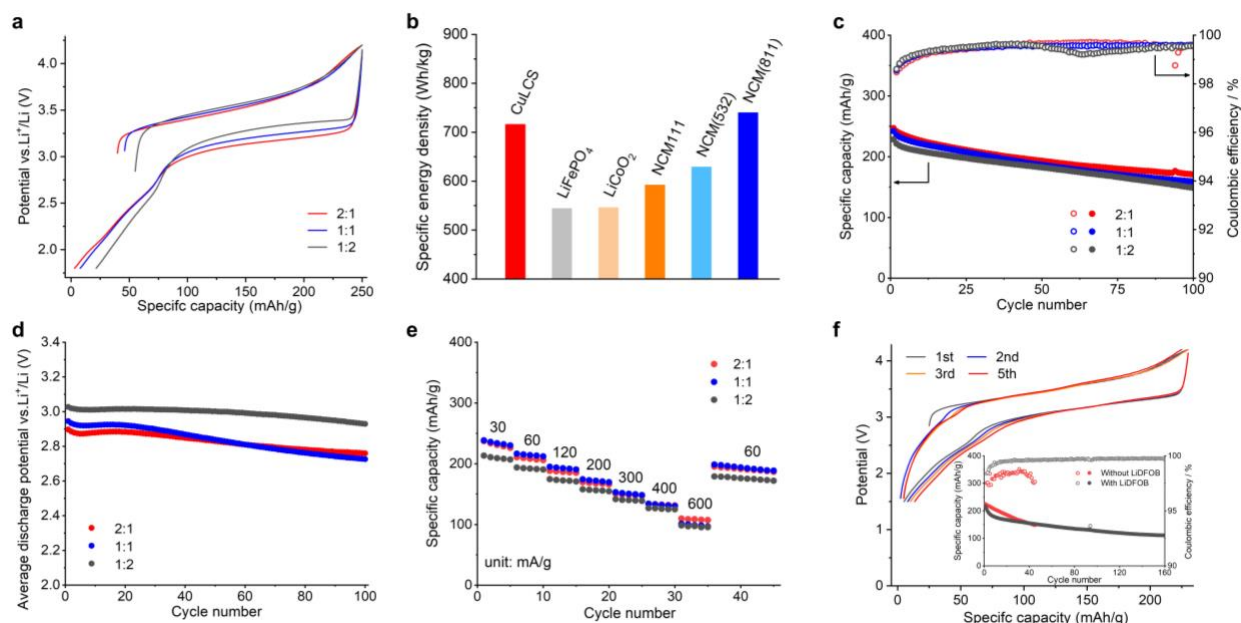
Fig. 4 | Electrochemical performances of the CuLCS cathodes with 30 wt.% Cu_2S and different molar ratios between Li_2CO_3 and Li_2SO_4. a, The GCD potential profiles of the first cycle at 30 mA/g. **b**, Specific energy of the CuLCS electrode (molar ratio 2:1, Li_2CO_3/Li_2SO_4),

compared with commercial LIB cathode materials. **c**, Cycling performance at 30 mA/g. **d**, Average discharge potentials of CuLCS electrodes during 100 cycles at 30 mA/g. **e**, Rate capability of CuLCS electrodes. **f**, The GCD profiles of the CuLCS (molar ratio 2:1, Li_2CO_3/Li_2SO_4) ‖ graphite full cell at 30 mA/g with the N/P ratio of 1:1.2 and 1 M $LiPF_6$ in EC/DEC (1:1, v/v) as the electrolyte. Inset: cycling of the full cells in the electrolyte of 1 M $LiPF_6$ in EC/DEC (1:1, v/v) with and without 0.1 M LiDFOB.

The spectral results suggest the redox behaviors of Cu(I) of Cu_2S, raising questions about the exact role of Cu_2S: Does it serve as a primary active mass besides being a binding agent? To test this, we postulate that if Cu_2S is not a primary active mass, reducing its percentage should enhance the capacity of the CuLCS electrode when the necessary interfacing between Cu_2S and lithium salts is not compromised. Thus, we decreased the mass percentage of Cu_2S from 46% to 30%. As **Fig. 4a** shows, the composite with 30% Cu_2S exhibits a higher first charge/discharge capacities of 204/242 mAh/g at 30 mA/g with an average discharge potential of 2.95 V (**Supplementary Fig. 15a**). The improved capacities with less Cu_2S content unequivocally support the notion that Cu_2S serves mainly as a binding agent, albeit its capacity contribution may not be negligible, and the anions are the predominant active mass. However, when the percentage of Cu_2S is further reduced to 20%, the first charge/discharge capacities decrease to 173/187 mAh/g (**Supplementary Fig. 16**), which suggest the critical role of Cu_2S in the composites to provide the binding interface to induce the redox reactivity of lithium salts.

Further exploring the impact of anion ratios on performance, we varied the Li_2CO_3/Li_2SO_4 molar ratios from 1:1 to 2:1 and 1:2, resulting in the first charge/discharge capacities of 210/247 mAh/g and 195/229 mAh/g, respectively, accompanied by average discharge potentials of 2.90 and 3.03 V (**Supplementary Figs. 15b,c**). The results indicate a trade-off between specific

281 capacity and average discharge potential, influenced by the varying ratios of Li_2CO_3 and Li_2SO_4.

282 Higher Li_2CO_3 content promotes the specific capacity, while more Li_2SO_4 improves the average

283 discharge potential and reduces the extent of polarization. Nevertheless, the fact that the sulfate-

284 rich composite can delithiate 1.02 Li^+ per unit formula of $Li_2(CO_3)_{1/3}(SO_4)_{2/3}$, corresponding to the

285 first charging capacity of 195 mAh/g, further corroborates the anodic redox reactivity of sulfate in

286 the presence of Cu_2S.

287 Notably, the electrode with the Li_2CO_3/Li_2SO_4 molar ratio of 2:1 achieves a specific energy

288 of 716 Wh/kg, comparable to that of the Ni/Co-based layered oxide cathodes (**Fig. 4b**)[2]. Moreover,

289 CuLCS composites with different Li_2CO_3/Li_2SO_4 ratios exhibited similar respective capacity

290 retentions of 69.2%, 65.7%, and 65.1% after 100 cycles at 30 mA/g (**Fig. 4c**). Of note, their average

291 discharge potentials maintain 95.3%, 92.5%, and 96.8% of the initial values after 100 cycles,

292 suggestive of the reversible nature of the anionic reactions and an absence of gas evolution (**Fig.**

293 **4d**). Furthermore, the CuLCS electrodes exhibit promising rate capability across the different

294 molar ratios (**Fig. 4e**).

295 In the extension to the full cell studies, we evaluated the performance of CuLCS (30 wt.%

296 Cu_2S, Li_2CO_3/Li_2SO_4 molar ratio of 2:1), paired with a graphite anode (**Supplementary Fig. 17**),

297 with an anode/cathode capacity (N/P) ratio of 1/1.2. The graphite anode has been pre-discharged

298 to 20% DoD. The full cell delivers an initial discharge capacity of 217 mAh/g at an average

299 potential of 2.89 V at 30 mA/g and relative stable cycling performance (**Fig. 4f**). The results show

300 that the 0.1 M LiDFOB additive in the electrolyte of 1 M $LiPF_6$ EC/DEC (1:1, v/v) helps retain

301 the high Coulombic efficiency. Notably, the full-cell performance was obtained with an active

302 mass loading of ~10 mg/cm^2 for the composite electrodes, underscoring its considerable promise

303 for practical applications.

304

Conclusions

In this study, we demonstrate that common lithium salts, specifically Li_2CO_3 and Li_2SO_4, can serve

effectively as cathode materials in Li-ion batteries with practical active mass loading, when finely

mixed Cu_2S as a binding agent. This configuration enables both Li_2CO_3 and Li_2SO_4 to undergo

reversible delithiation, where Cu_2S plays a crucial role in inducing their reactivity and stabilizing

the oxidized anionic radicals formed from carbonate and sulfate. Our results highlight that the solid

solution of the two anions significantly enhances the battery's performance by increasing the

overall capacity, reducing polarization, and improving Coulombic efficiency, delivering the

performance comparable to commercial nickel/cobalt-based oxide cathodes. Our findings provide

opportunities for utilizing abundant lithium salts as sustainable cathode materials in Li-ion

batteries, offering a promising avenue for advancing energy storage technologies.

Methods

Materials preparation

The CuLC, CuLS, CuLCS, and LCS composites were prepared with Li_2CO_3 (Fluka), Li_2SO_4

(ACROS ORGANICS), Cu_2S (Sigma-Aldrich), and KetjenBlack carbon (EC600JD, MSE

Supplies) without any prior purification. Li_2CO_3 and Cu_2S, Li_2SO_4 and Cu_2S, Li_2CO_3, Li_2SO_4, and

Cu_2S, or Li_2CO_3 and Li_2SO_4 in the molar ratios of 2:1, 2:1, 1:1:1, and 1:1, respectively, were added

to a planetary ball mill (Pulverisette$^®$ 6; Fritsch International, Pittsboro, NC) along with additional

5.9 wt.% KetjenBlack carbon. The mixtures were sealed in an Ar-filled glovebox with H_2O and

O_2 concentrations below 0.1 ppm. The mixtures in the bowl were subjected to ball milling at

400 r.p.m. for 50 hours, with a 5-minute break every 30 minutes. For comparison, pure Cu_2S was

also mixed with KetjenBlack carbon in the same mass ratio as the above composites, then the

mixture was sealed in an Ar-filled glovebox and ball-milled under same conditions. The CuLCS

with the lower mass ratio of Cu_2S (30 wt.% and 20 wt.%) were prepared in the same way as the

aforementioned CuLCS, and the mass ratios between Cu_2S and the lithium salts are 3:7 and 1:4.

Graphite anode was purchased from MTI Corporation, which comprises graphite, conductive carbon (Super P) and binder (SBR+CMC, 2.5% SBR, 1.8% CMC) in a weight ratio of 93.2:4.3:2.5 with copper foil (9 micron) as the current collector.

Electrochemical measurements

The working electrode is composed of 85 wt.% active materials (CuLC, CuLS, CuLCS, LCS, or Cu_2S), 10 wt.% KetjenBlack carbon, and 5 wt.% polytetrafluoroethylene (PTFE, Sigma-Aldrich) binder. These materials are extruded to form a free-standing film, which is then punched into discs, 12 mm in diameter. Li foil is used as the counter and reference electrode. For CuLC, CuLS, and Cu_2S electrodes, glass microfiber filter membranes (Whatman, Grade GF/F) are used as separators, while Celgard 2500 is used for CuLCS and LCS electrodes. The mass loading of all electrodes for half cells is approximately 12.5-13.0 mg/cm^2, and the specific capacity is calculated based on the total mass of Cu_2S plus lithium salts. An electrolyte of 1 M $LiPF_6$ plus 0.1 M LiDFOB in EC/DEC (1:1 by volume) is used for all half cells. For full cells with graphite as the anode, 1 M $LiPF_6$ in EC/DEC (1:1 by volume) with and without 0.1 M LiDFOB are employed as electrolytes. The cells are assembled in an Ar-filled glovebox with H_2O and O_2 concentrations below 0.1 ppm. We tested the electrochemical performance of the cathodes on a Landt CT3002A battery testing system at various current rates and a temperature of 30 °C. The cutoff potential window was set to 1.8-4.2 V vs. Li$^+$/Li for half cells. For CuLCS || graphite full cells, the voltage was set to 1.5-4.2 V. Cyclic voltammetry (CV) was tested on a VMP-3 multichannel workstation at a scan rate of 0.1-0.5 mV/s. To prepare the full cells, we set the N/P ratio to 1.2. The specific capacity of the cathodes was based on the initial charging specific capacity. The mass loading of CuLCS for full cells is ca. 10 mg/cm^2. We prelithiated the graphite anode to 20% DoD to compensate for the extra lithium required for discharging to 1.5 V. The graphite anodes were run for 10 cycles before assembling the full cells to stabilize the interface.

We conducted the galvano electrochemical impedance spectroscopy (GEIS) test using a VMP-3 electrochemical workstation (BioLogic). The coin cells were precycled once at 30°C (1.8 to 4.2 V, 30 mA/g) before performing the GEIS test at 30°C. After resting for 3 hours, galvanostatic charge-discharge (GCD) cycling was carried out at 30 mA/g with direct current (DC) inputs. During the GCD process, EIS measurements were conducted by adding alternating current (AC)

signals of ± 10 mA/g amplitude to the DC signal. To minimize the impact of AC signals on cell cycling, we included 15-minute intervals between each EIS measurement. The frequency range was set from 200 kHz to 2 Hz, with each measurement taking approximately 27 seconds. We performed DRT analysis on each EIS dataset using MATLAB-based DRT tools developed by Wan et al., applying the default parameters to calculate $\gamma(\ln \tau)$ versus τ.

Physical characterization

XAS for the Cu K edge was performed at 7-BM beamline of National Synchrotron Light Source II (NSLS-II) in Brookhaven National Laboratory. All the samples were sealed in Kapton tape before testing. The data analysis is conducted by Athena software package. Sulfur K-edge XANES spectra of CuLCS samples and reference materials were collected at beamline 14-3 at the Stanford Synchrotron Radiation Light source (SSRL) in a He atmosphere. A 7-element vortex detector was used to monitor the fluorescence signal. The calibration of the monochromator was obtained by adjusting the maximum energy of the pre-edge feature of sodium thiosulfate to 2472.02 eV. O K edge Soft XAS measurements were conducted at the elliptically polarizing undulator (EPU) beamline 13-3 at SSRL. The electrodes were extracted from coin cells containing liquid electrolyte and subsequently dried to enable soft X-ray measurements in an ultra-high vacuum environment. The incident beam was monochromatized using a 600-lines/mm spherical grating monochromator, with its angle set at 30 degrees relative to the sample surface.

X-ray diffraction (XRD) patterns were collected on a Rigaku Ultima IV diffractometer with the Cu Kα radiation ($\lambda = 1.5406$ Å). The microstructure and morphology were evaluated by using FEI NOVA 230 field-emission scanning electron microscopy (FESEM). Transmission electron microscopy (TEM) images and its corresponding energy-dispersive X-ray spectroscopy (EDS) of the composite were collected on a FEI Titan 80-300 high-resolution transmission electron microscopy with four embedded Bruker SDD detectors. TEM (JEOL-JEM 2100F) equipped with energy-dispersive spectroscopy (EDS, Bruker X-Flash 6/60 series) was used for the HRTEM/SAED. To prepare the samples, the electrodes recovered from the cycled cells were washed and ultrasonically dispersed in cyclohexane for 1 hour. The dispersion was dropped onto a Ni mesh to avoid any influence from Cu. All the samples were vacuum dried before characterization. FTIR spectra were recorded using a PerkinElmer Spectrum Two attenuated total reflection analyzer.

Computational methods

Density functional theory calculations were performed using the Vienna ab initio simulation package (VASP)[45,46] with periodic boundary conditions. The interaction between the electrons and the nucleus was described by the projector augmented wave (PAW) method[47,48] with an energy cutoff of 500 eV. The Perdew-Burke-Ernzerhof (PBE) functional of the generalized gradient approximation (GGA) was used for electron exchange-correlation[49]. Monkhorst-Pack k-point sampling with the k-point spacing <0.03 Å^{-1} was used. The dispersion forces were included with the DFT-D3 method[50]. Spin polarization was enabled in all the calculations.

Cu_2S slab models were built from the tetragonal copper sulfide[51] with 4 atomic layers for the (111) surface, which has the lowest energy[52]. A vacuum region of 20 Å along the z-direction was applied in each slab model. The top two layers of the slab models and the adsorbates were allowed to relax until the forces on each atom is less than 0.02 eV/Å, while the bottom two layers were fixed during geometry optimization. The climbing-image nudged elastic band (CI-NEB) method[53] was used to determine the transition states for the dissociation of Li_2CO_3 and Li_2SO_4 on Cu_2S surface. Bader charge analysis was employed to obtain the partial atomic charges in the slab models[54].

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421 **Author contributions**

422   X.J. conceived the project. X.J. and M.J. designed the research. X.J., D.J., X.Z., T.L., and C.W.

423   supervised the research. M.Y. led electrochemical experiments and analysis. B.L. and D.J.

424   conducted computation; J.W., Z.X., Y.C., M.K., G.F., Y.Y., A.S., Z.Z. A.K.Y. K.S., W.Y., Y.L.,

425   T.O.P. T.L., and X.Z. contributed to spectral characterization. M.S.J., Y.S., and M.L. conducted

426   experiments. Y.X., N.Z., C.W., and C.W. contributed to microscopy studies. All authors discussed

427   the results and contributed to data interpretation and paper revisions.

428 **Competing interests**

429   X.J. and M.Y. are inventors for a US patent application no. 18/510,483 (pending), filed by Oregon

430   State University on November 15th 2023. The authors do not declare other competing interests.

431 **Data availability**

432   Data supporting the findings of this study are included in the paper and the Supplementary

433   Information. Raw data are available from corresponding authors upon request.

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