

3D in-situ characterization reveals the instability-induced auxetic behavior of collagen scaffolds for tissue engineering

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Collagen scaffolds seeded with human chondrocytes have shown great potential for cartilage repair and regeneration. However, these porous scaffolds buckle under low compressive forces, initiating regions of highly localized deformations that can cause cell death and deteriorate the integrity of the engineered tissue. We perform three-dimensional (3D) tomography-based characterization to track the evolution of collagen scaffolds' microstructure under large deformation. The results illustrate how instabilities produce a spatially varying compaction across the specimen, with more pronounced collapse near the free boundaries. We discover that, independent of differences in pore-size distributions, all collagen scaffolds examined displayed strong behavior i.e. their transverse area contracts under compression, as a result of the instability cascade. This feature, typically characteristic of engineered metamaterials, is of critical importance for the performance of collagen scaffolds in tissue engineering, especially regarding the persistent challenge of lateral integration in cartilage constructs.

Tissue Engineering | Collagen Scaffolds | 3D Characterization | Buckling

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Introduction

Over the past three decades, tissue-engineered cartilage constructs have exhibited promising potential in restoring native tissue functionality (1). Currently available, or at a late stage of clinical trial, cartilage products (such as MacCart and CMI) employ soft porous materials such as collagen foams to serve as scaffolding microstructures that initial attachment sites and mechanical support for chondrocytes (2–4). These scaffolds are designed to contain calpores to promote the generation of a matrix that from a freeze-drying process and examine their compressive properties the oriented microstructure of native cartilage. of significant importance in these biofabrication approaches, given that the tissue-engineered products undergo in *vitro* compressive experiments with sequential µCT scans compression following implant. Additionally, the Food and Drug Administration (FDA) guidance suggests that the mechanical characterization of engineered cartilage is important in understanding implant performance (5). Despite the known importance of the underlying mechanical properties of both honeycomb and sponge scaffolds, the mechanical behavior of these constructs has not been extensively studied. The objective of this study is to investigate the interplay between the 3D porous microstructure and the corresponding nonlinear mechanics of collagen scaffolds through µCT imaging. We focus on commercially available porous collagen scaffolds made from bovine dermal type I collagen with honeycomb and sponge architectures (13, 14) manufactured from a freeze-drying process and examine their compressive behavior. In particular, we first perform microstructure characterization and use image analysis to extract key morphological features for both honeycomb and sponge scaffolds. The Food and Drug Administration (FDA) guidance suggests that the mechanical characterization of engineered cartilage is important in understanding implant performance (5). Further, the µCT technique enables us to identify the microscopic mechanisms through which an emerging

ing macroscopic auxetic response manner. Establishing the honeycomb structure at six levels of applied macroscopic strain, this auxetic response enables the identification of novel mechanisms for implant failure. The vivo mechanical data reported here are vital for inverse-engineering cartilage-implanted specimens (top) as well as 2D sections across all structures with tailored behavior at the post-buckling regime. The images of the 3D reconstructed specimens (top) as well as 2D sections across all directions (bottom) for all increments of the compressive loads. Initially, the walls of the undeformed scaffold remain nearly straight, though at an inclined angle with respect to the compressive direction. At step 2 with an applied strain close to 8.5%, the walls of certain cells near the boundary start buckling into the scaffold, as observed from the 1-1 and 2-2 sections (see circled regions). Contrary, most cells within the structure retain their initial orientation. With increasing compression (21.5%), collapse of pores propagates towards the interior of the cellular microstructure. These deformations at the cell level cause a notable reduction in the cross-sectional area of the whole specimen, as clearly evident from the corresponding top view. As the compaction of pores grows significantly (>30%), contact between neighboring walls provides additional support and prevents the further propagation of collapse near the center of the scaffold. To examine the local deformation of scaffold walls and their spatial dependence, we extract two clusters of cells, one near the center (marked with red) and one close to the boundary (marked with yellow) and monitor their individual structural evolution during compression (Figure 2(b)). It is seen that the central pores mainly maintain their original shape even for large macroscopic strains, depicting a uniform manner of collapse through the wrinkling of the scaffold walls. In contrast, the boundary cells show significant local and global deformations at similar levels of compression, which in turn result in increased pore compaction.

Results

Microstructure characterization of collagen scaffolds

We first focus on quantifying key morphological features of collagen constructs with honeycomb and sponge microstructures. Figure 1(a) and Figure 1(b) show the reconstructed solid models extracted from the μ CT scans. Although both scaffolds share a similar 2D tubular microstructure, the associated pores have distinct characteristics. Figure 1(c) shows cross-sectional images from approximately the mid-height of the specimen. We extract the distributions of four structural descriptors that have been shown (15–17) to greatly influence the resulting mechanical properties of porous materials: (i) wall thickness, (ii) pore area, (iii) pore compactness, and (iv) neighbor distance. Figure 1(c) illustrates the mean wall thickness for each scaffold across the specimen height. The results reveal that there are no significant density gradients across each specimen with the wall thickness for both scaffolds being nearly constant throughout their height. The honeycomb construct is shown to have a slightly higher average wall thickness (6.42 μ m) than the sponge scaffold (6.34 μ m). Dividing the height of each specimen (~1.2 mm) with the corresponding mean wall thickness gives a slenderness ratio of 175 and 189 for the honeycomb and the sponge respectively. These values confirm that under compression buckling will be the governing deformation mechanism.

The distribution of pore areas for the two collagen constructs is displayed in Figure 1(d). The honeycomb scaffold exhibits two notable peaks at approximately 3950 and 16750 μ m². On the contrary, there is a significantly larger number of smaller pores within the sponge scaffold, resulting in a single peak of the distribution at 25025 μ m². Despite the differences in pore-size distributions, the shape of the pores in both structures is similar, as indicated by the compactness metric distribution shown in Figure 1(e). The honeycomb demonstrates an average compactness of 0.68 \pm 0.16, slightly higher than the corresponding values for the sponge (0.66 \pm 0.14). These values indicate that most of the pores in the collagen scaffolds are not quite circular, since their compactness is closer to the one of a square. Finally, in Figure 1(f) we report the pore neighbor distance distribution for both types of scaffolds. The honeycomb displays a smoother distribution than the sponge scaffold due to the larger and more uniform size of its pores. Furthermore, both honeycomb and sponge scaffolds the neighbor distance seems to be independent of location within the section, indicating homogeneous pore distributions within the structures.

In-situ Testing and Deformation

Figure 2(a) illustrates the evolution of collapse for a collagen scaffold with tests to extract the evolution of structure characteristics at

the six levels of applied macroscopic strain. We further exploit the tomography imaging from the in-situ tests to extract the evolution of structure characteristics at

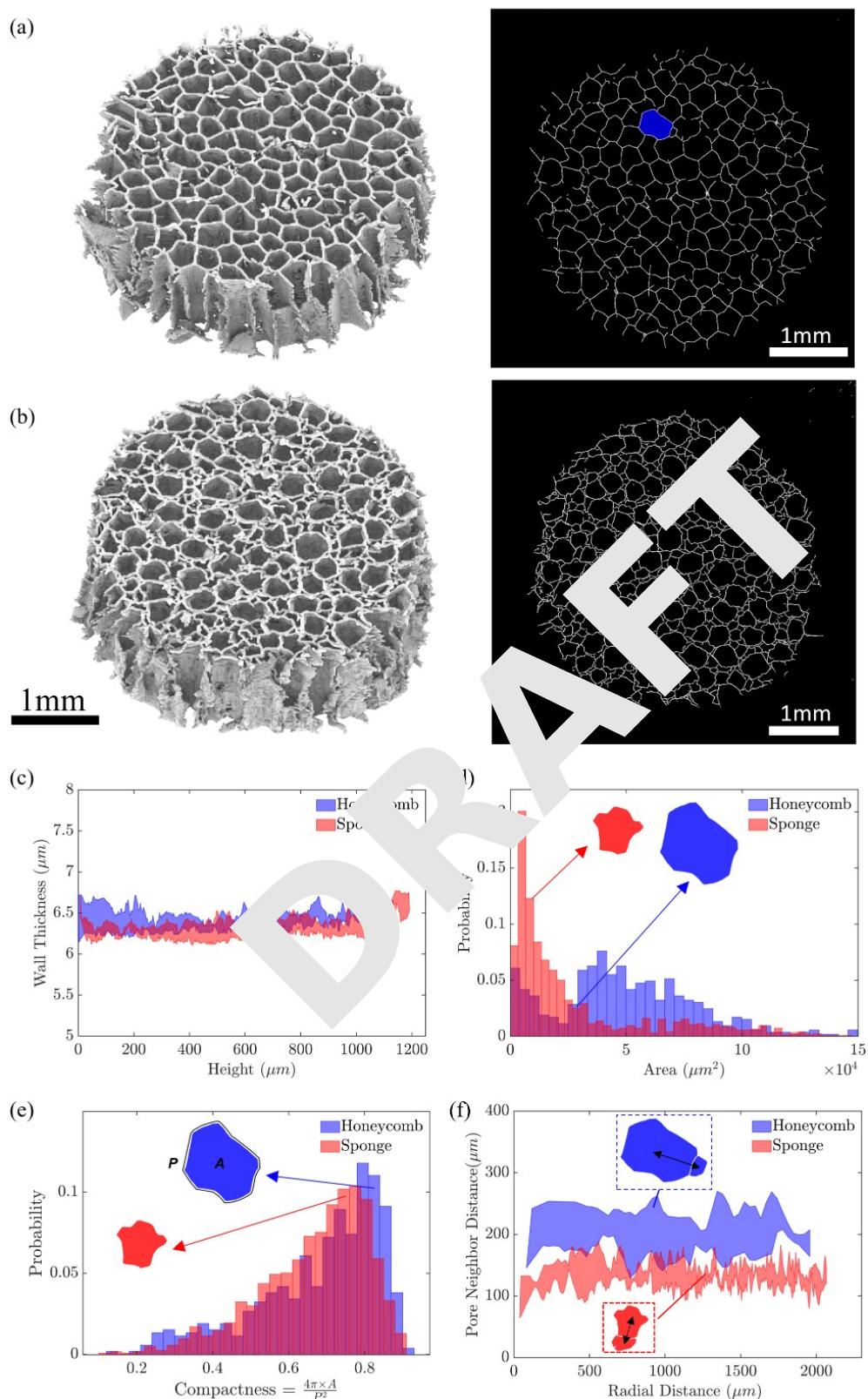


Fig. 1. Tomography-based structure characterization of collagen constructs (a) Reconstructed 3D solid model (left) and cross-sectional slice at mid-height (right) for a scaffold with honeycomb structure (b) Reconstructed 3D solid model (left) and cross-sectional slice at mid-height (right) for a collagen scaffold with sponge structure. Mean wall thickness across the specimens' heights. (d) Pore area distributions. (e) Pore compactness distributions. (f) Neighbor distance as a function of radial distance.

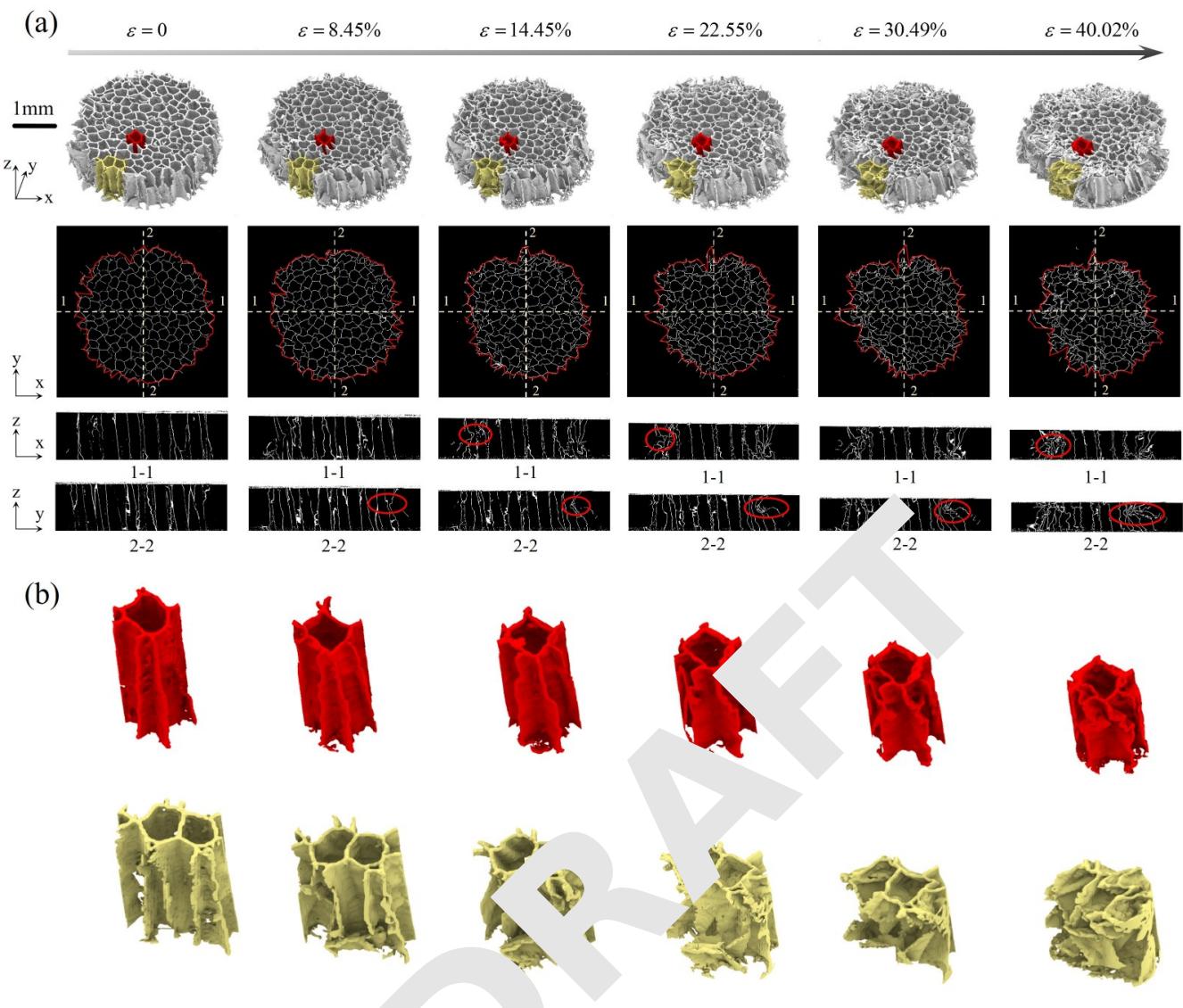


Fig. 2. In-situ buckling and localization in honeycomb construction. (a) Imaging of large deformation evolution through (top to bottom) constructed 3D solid models, cross-sections at mid-height, and transverse slices at six levels of applied macroscopic load. (b) Buckling of cell walls and deformation of pores near the center (red) and the boundary (yellow).

different levels of deformation for both the honeycomb (Figure 2(a)-Figure 3(a), as a function of height, for six in Figure 4(a-d) and sponge (Figure 4(e-h)) scaffolds. Measurements of the spatially varying collapse of pores measure the monomer for both microstructures involve the decrease of macro pore area (Figure 4(a/e)) and pore neighbor distances (Figure 4(b/f)) as a function of distance from the center. A key observation that is common to both microstructures is the decrease of macro pore area with increasing deformation. However, there is a notable difference between the honeycomb structure and the sponge structure. In both cases, the corresponding distributions for the honeycomb structure displays a non-uniform cross-sectional area across its height, characterized by a clear dip in the middle. It is evident that the collapse of pores results in a significant reduction in both morphological descriptors regardless of the height, leading to a significant area reduction in these regions of the particular scaffold morphology. Furthermore, this decrease is more pronounced at distances larger than 1 mm from the center of the specimen. These findings provide quantitative evidence of the observations made based on the 3D reconstructed images shown in Figure 2(a) and Figure 3(a). Figure 4(c) and Figure 4(c) depict the specimens' cross-sectional area distribution. The sponge's slanted shape in post-buckling concentrates the areas, corresponding to the domain enclosed by the reduction in the other regions. As a result, the distribution

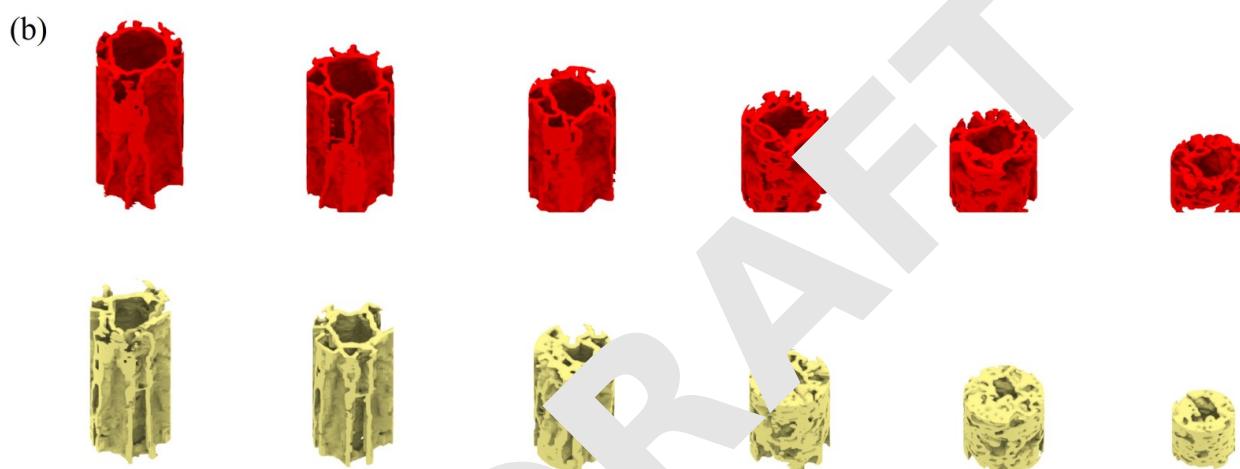
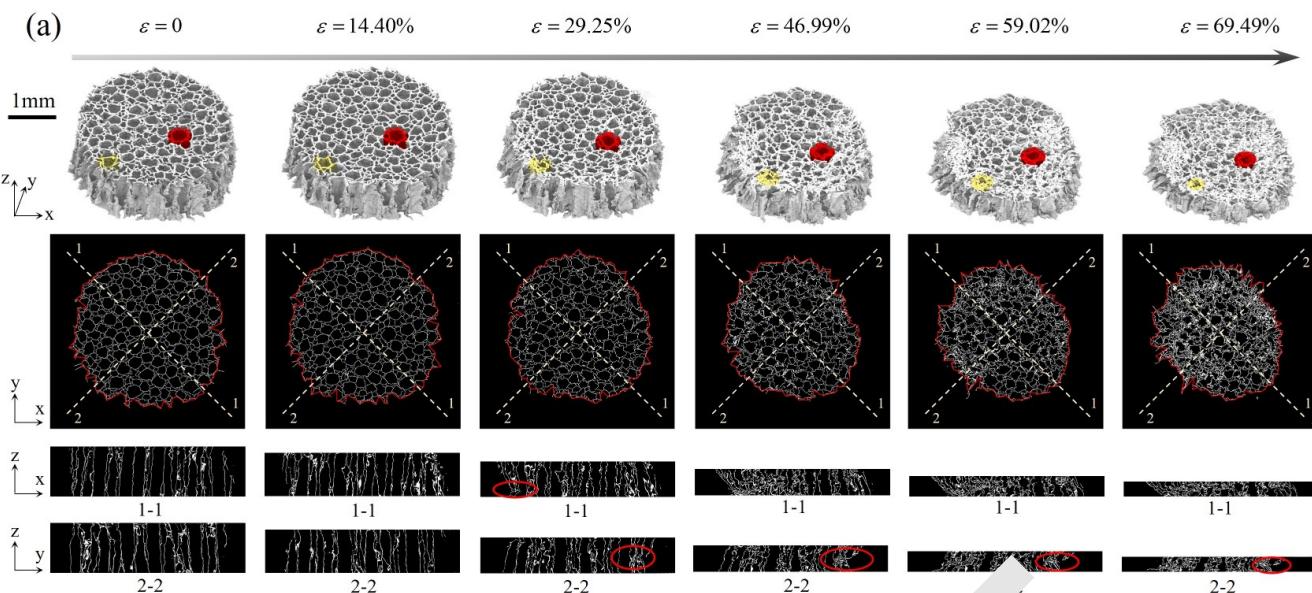


Fig. 3. In-situ buckling and localization in sponge construct. (a) Imaging of large deformation evolution through (top to bottom): reconstructed 3D solid models, cross-sectional slices at mid-height, and transverse slices at six levels of applied macroscopic strain. (b) Buckling of cell walls and deformation of pores near the center (red) and the boundary (yellow).

the cross-sectional area highly correlates with the buckling location and post-buckling behavior and can be used to predict the deformation of the scaffold.

To further examine the compaction of the scaffold under compression, we analyzed the volume fraction in various regions based on the radial distance for both honeycomb and sponge, as shown in Figure 4(d) and Figure 4(h). Both structures share one key observation: non-uniform volume fraction. Nonetheless, the significant reduction of specimen area with compaction in the radial direction highlights both structures increasing compaction seems to be a feature that is independent of the specific scaffold morphology. To highlight this compression continues, we plot for all collagen scaffolds tested, their cross-sectional area at mid-height A, normalized by its undeformed area A₀, as a function of the applied strain (see Figure 5(a)).

It is obvious that all specimens see a decrease that for a 40% compressed honeycomb structure, the volume fraction varies between 5-25%, resulting in an average volume fraction increase of 74% from its undeformed state to a 40% compressed state. In contrast, areas beyond 700μm experience a much higher volume fraction increase of 100% of the compressive load. This illustrates the striking

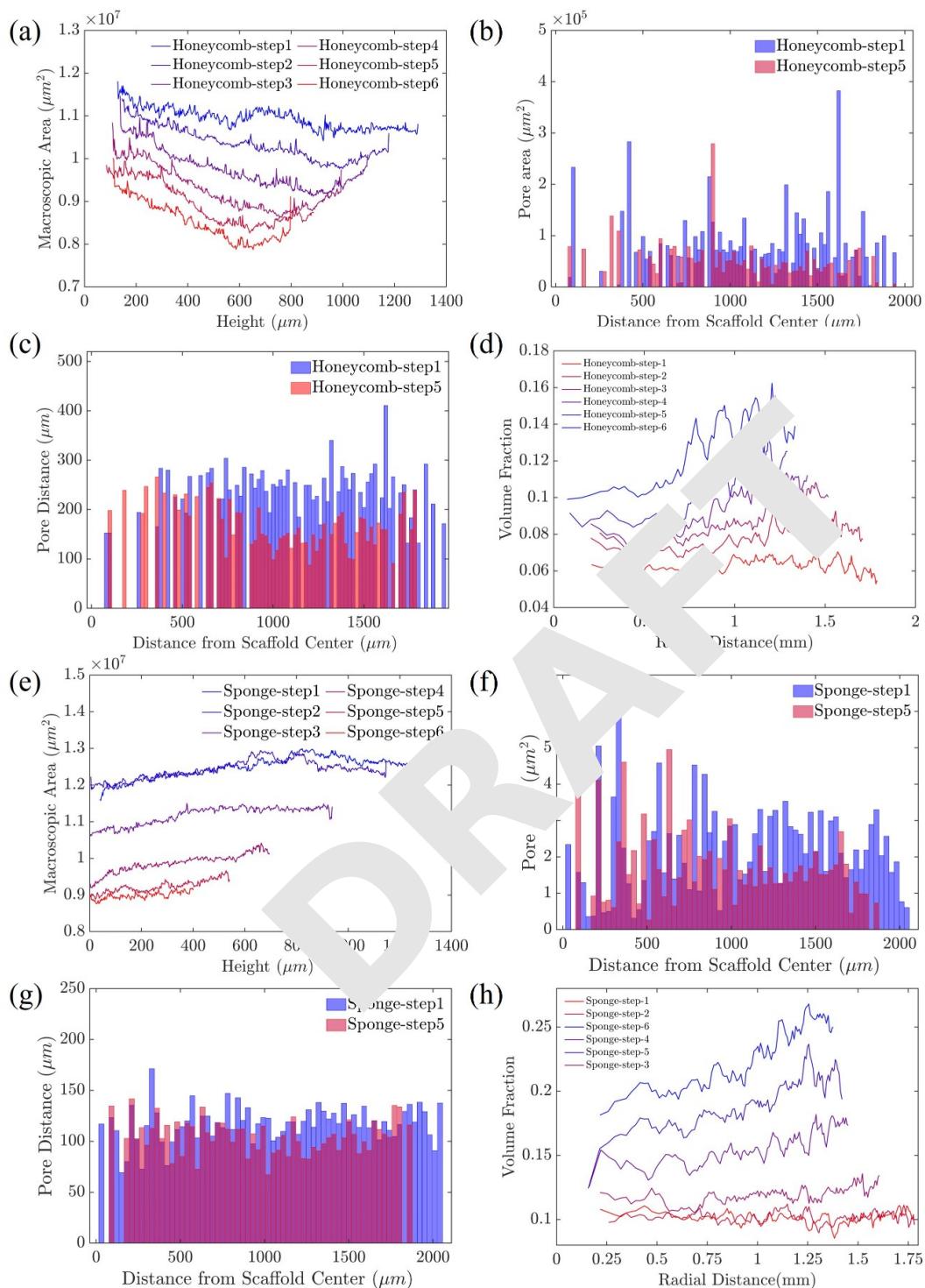


Fig. 4. Evolution of microstructural features of a honeycomb construct with increasing deformation. (a) Macroscopic area as a function of specimen height. (b) Pore area distribution as a function of radial distance in the undeformed ($\epsilon = 0$) and deformed ($\epsilon = 30.5\%$) configurations. (c) Neighbor distance as a function of radial coordinate in the undeformed ($\epsilon = 0$) and deformed ($\epsilon = 30.5\%$) configurations. (d) Spatial distribution of volume fraction in different strain levels. (e) Macroscopic area as a function of specimen height. (f) Pore area distribution as a function of radial distance in the undeformed ($\epsilon = 60\%$) and deformed ($\epsilon = 0$) configurations. (g) Neighbor distance as a function of radial coordinate in the undeformed ($\epsilon = 0$) and deformed ($\epsilon = 60\%$) configurations. (h) Spatial distribution of volume fraction in different strain levels.

difference between a typical material and these collagen constructs we include in Figure 5(a) the corresponding area evolution of a Neo-Hookean material compression. The associated deformations for a 40% nominal compression. The auxetic behavior may well impede implant integration. The lateral integration of engineered cartilage constructs with host tissue has proven to be a consistent problem (20–22). Surprisingly, *in vivo* studies have demonstrated that the lateral integration of tissue-engineered cartilage constructs using porous collagen scaffolds is not significantly superior to that achieved through microfracture surgery (23–25). In microfracture surgeries, insufficient lateral tainment class of mechanical metamaterials (20–22) and interpenetration often results from the disparity in cartilage types associated with improved energy absorption characteristics between the newly formed fibrocartilage and the native host

Discussion

In summary, here we present a complete 3D microstructural analysis of soft collagen scaffolds with honeycomb and sponge microstructures under compressive loads. Therefore, the fundamental reason for the persistent heterogeneity across the specimen area with the emergence of regions with increased pore compaction driven by elastic instabilities, is attributed to the microstructural design of the collagen scaffolds and the vertically oriented pores with a scale of $\sim 100\mu\text{m}$. While native cartilage shares a similar vertical alignment, the associated length scales are much smaller with collagen fiber sizes of $\sim 10\mu\text{m}$ compared to the feature that porous scaffolds do not encounter these issues. They are composed of hyaline cartilage and fully occupy the defect. The integration of implanted tissue-engineered cartilage constructs remains poorly understood. The initial contraction of the collagen scaffolds reported here due to a loss of elastic behavior, could result in the formation of a physical gap between the engineered cartilage constructs and the native boundary pores can induce cell death (10), resulting in significantly lower cell viability at the vicinity of the free boundary. The initial contraction of the collagen scaffolds reported here due to a loss of elastic behavior, could result in the formation of a physical gap between the engineered cartilage constructs and the native boundary pores can induce cell death (10), resulting in significantly lower cell viability at the vicinity of the free boundary.

could alter the resulting mechanical behavior in low-density lattices and porous materials under compression. Localization leads to bands of collapsed pores forming at a certain slope with respect to the loading surface (18). Contrary, in this work the collapsing pores form peripherally and divide the scaffold in highly deformed pore clusters near the free boundary and much less distorted regions in the interior of the specimen. This behavior is reminiscent of the presence of floppy modes on the free boundaries of lattice structures (23). The increased compaction of the collapsed pores near the specimen lateral boundary and the associated contact between neighboring walls could be responsible for obstructing the propagation of buckling towards the interior of the scaffold. More importantly, the cross-sectional area of the collagen scaffolds decreases gradually as compression increases and the collapse of pores progresses. This area reduction is attributed to the inward buckling and folding of the pore walls. At large deformations, corresponding to effective macroscopic strains of 40%, scaffolds' area at their mid-section is reduced by 57.5%. Auxetic behavior, i.e. the displayed contraction/elongation of the material in the transverse direction when compressed/stretched in the longitudinal one, has been reported extensively in cellular solids and in particular those with re-entrant members (24) or chiral mesostructures (25). Since in these materials the resulting auxetic behavior is reminiscient of the behavior of the complete cartilage constructs in vivo. Doing so would require a different testing setup as well as filling partially the pores of the scaffolds with chondrocytes and matrix which are left for future studies. Nonetheless, understanding the effect microstructure on the resulting elastic instability cascade and evolution of collapse in an uncoupled manner from the complex micromechanical environment during implantation is deemed imperative. Furthermore, high-fidelity numerical models that are able to reproduce experimental data and facilitate the exploration of the vast parameter space are also essential for design. Towards this goal, advances in 3D bio-printing are expected to provide increased control over the structure of synthesized scaffolds, potentially enabling the tailoring of morphological features that yield predetermined target deformation modes at post-buckling regime.

Materials and Methods

have been efforts (26-28) to exploit these microstructural features in additively manufactured scaffolds for tissue engineering. In contrast to these material systems, the auxetic honeycomb (Histogenics Corp., Waltham, MA) and sponge (Koken CO., LTD, Tokyo, Japan) collagen scaffolds were obtained through deformation and generated by the elastic instabilities of the sponge scaffolds. These scaffolds were made from type I bovine dermis and the associated large deformations, though these in-collagen and had pore sizes ranging from 100 - 200 μ m in

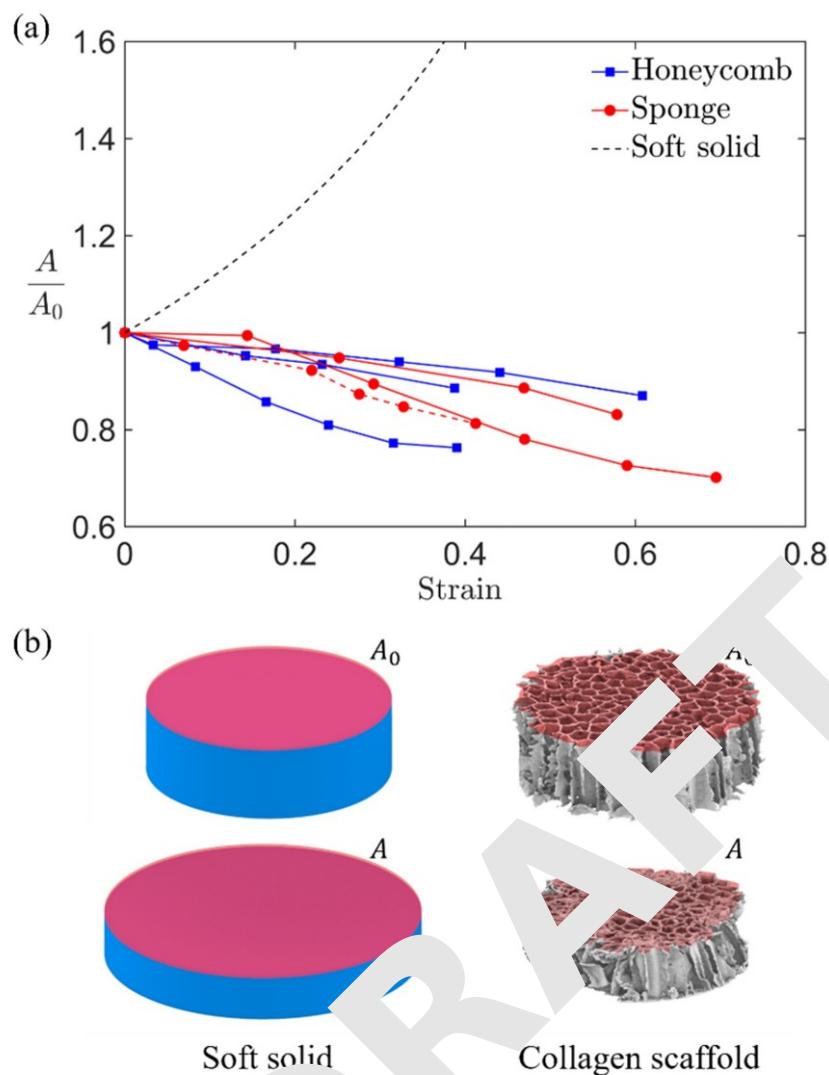


Fig. 5. (a) Evolution of normalized macroscopic area with increasing macroscopic strain for collagen scaffolds with honeycomb and sponge microstructures. For comparison, the corresponding area evolution of a monolithic soft solid is included. (b) Schematic diagram shows the strong auxetic metamaterial behavior of collagen constructs i.e., the presence of lateral contraction when vertically compressed, instead of the expansion observed in typical soft solids.

diameter and 1.5mm in height according to manufacturing specification. A total of 6 samples (3 honeycomb scaffolds and 3 sponge scaffolds) were cut using 4mm and 6mm diameter punches (Integra York PA, Inc., York, PA) with pores in the axial direction.

Micro-computed tomography The cellular microstructure of collagen constructs is characterized through μ CT using a Skyscan 1172 system (by Bruker). The scanning and imaging settings adopted, based on maximizing accuracy and performance, include 67kV and 174 μ A power for the X-ray source, projection images over a 180° rotation without any filtering, 2.3 μ m image pixel size. The projection images underwent flat-field and dark-field corrections for better contrast. After scanning, projection images are reconstructed by the NRecon software with default post-alignment, smoothing, and artifact correction settings.

Image analysis and extraction of microstructural characteristics 2D slices obtained from the reconstructed images are imported into MATLAB for further imaging analysis. We employ the hysteresis thresholding method to differentiate between collagen and void regions. Following this approach, pixels with intensity values above a user-specified threshold are classified as solid, while pixels with intensity values below a corresponding low threshold are classified as voids. All pixels with intermediate intensity values are then evaluated based on their connectivity to the pixels corresponding to the solid phase. Here, a pixel connectivity parameter equal to four is chosen. We extract next the distributions of four microstructural characteristics, namely the wall thickness, pore area, compactness, and pore neighbor distance along the height of the scaffold, at four equidistant increments. The wall thickness t around each pore is determined by the bwfunction in MATLAB. The size and shape of each pore are characterized by calculating the corresponding area A and

compactness. The latter is estimated using a ratio of the area A and the pore perimeter P i.e., "compactness=analysis of the heterogeneous compactness of scaffold pores". The pore "density" is evaluated through the neighborhood of the pores calculated. This approach enabled a quantitative metric i.e., the length between the centroids of two adjacent pores. All of the above calculations require distinct boundaries for all pores, that we achieve here by skeletonizing the binary 2D images using the bwboundaries function in MATLAB. For the 3D visualization and image analysis, a binary image stack is exported to ImageJ where, using the 3D viewer function with a resampling factor of 1, a surface mesh is generated. The mesh is then exported as an STL file into Rhino3D for visualization.

In-situ testing

We conduct a series of in-situ compression experiments under displacement control using an MTS loading stage with a 44N load cell. The specimen is placed in the center of the stage and subsequently a downward displacement with a rate (~0.5mm/min) is prescribed on the bottom platen to ensure quasi-static compaction. Once the specimen comes to full initial contact with the platen, the scaffold is scanned and its undeformed microstructure is subtracted. Subsequently each specimen is compressed in increments of average macroscopic strain. At the end of each loading increment, testing is paused, and the specimen is scanned, keeping the image acquisition settings constant. These steps are iterated until each specimen reaches an average macroscopic compaction of 40%. We here a set of three samples for each cellular microstructure i.e., for the honeycomb and sponge constructs.

Deformation-dependent morphological features.

Through the in-situ testing of the collagen scaffolds, we further calculate the evolution of morphological characteristics as a function of the applied loading and resulting deformation. In addition to the aforementioned pore-related features, here we also measure how increased compression affects two additional microstructure properties: (a) the sectional area of each specimen across their height and (b) the volume fraction as a function of distance from the specimen center. Regarding the former, we first calculate the sectional area centroid of the scaffold by averaging the binary image with its position, and then create 100 circumferential curves from the center to the image boundary. Subsequently, we calculate the outer intersection point between each curve and the scaffold. We connect all these intersection points in a right-handed order to form a closed domain and measure the corresponding area. For the latter part, the spatial distribution of the volume fraction was quantitatively assessed using a sliding box approach on binary image stacks of the scaffold from the scanning. A three-dimensional box of a predefined x-y size (460 μ m) was systematically slid across this binary domain in the x-y plane with a specific stride (230 μ m), spanning the entire depth of the stack in the z-dimension, to ensure comprehensive assessment of the scaffold's height. For each box, the volume fraction was determined as the ratio of voxels of the scaffold to the total number of voxels in the box. Simultaneously, the Euclidean distance between the center of the box and the scaffold's central

ACKNOWLEDGEMENTS

The authors would like to thank Robert C. Spiro (Aesculap Biologics, LLC) for helpful discussions.

Funding: This work was supported by National Science Foundation Award #2129776 (BK, NB, LJB). The authors would like to thank Robert C. Spiro (Aesculap Biologics, LLC) for helpful discussions.

Author contributions: Conceptualization: LJB, SG; Investigation: EC, BK, NB, LJB, SG; Funding acquisition: NB, LJB, SG; Writing—original draft: EC, BK; Writing—review & editing: EC, BK, NB, LJB, SG.

Competing interests: The authors declare no conflict of interest.

Data and materials availability: All data needed to evaluate the conclusions in the paper are present in the paper and/or the Supplementary Materials.

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