

Operational Strategies of Pulsed Electrolysis to Enhance Multi-Carbon Product Formation in Electrocatalytic CO₂ Reduction

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The electrocatalytic reduction of CO₂ offers a promising avenue for converting anthropogenic CO₂ into valuable chemical and fuel feedstocks. Copper (Cu) catalysts have shown potential in this regard, yet challenges persist in achieving high selectivity for multi-carbon (C₂₊) products. Pulsed electrolysis, employing alternating anodic and cathodic potentials (E_a/E_c) or two different cathodic potentials (E_{c1}/E_{c2}), presents a promising approach to modulate activity and selectivity. In this study, we investigate the influence of catalyst morphology and operational strategies on C₂₊ product formation using Cu nanoparticles (NPs) and CuO nanowires (NWs) in flow cells. In E_a/E_c mode, commercial Cu NPs show negligible promotion of C₂₊ selectivity while CuO NWs demonstrate enhanced C₂₊ selectivity attributed to facile oxidation/redox cycling and grain boundary formation. In contrast, E_{c1}/E_{c2} pulsed electrolysis promotes C₂₊ yield across various catalyst morphologies by enhancing CO₂ accumulation, pH effect, and supplemental CO utilization. We further extend our investigation to membrane electrode assembly cells, highlighting the potential for scalability and commercialization. Our findings underscore the importance of catalyst morphology and operational strategies in optimizing C₂₊ product formation via pulsed electrolysis, laying the groundwork for future advancements in CO₂ electroreduction technologies.

Introduction

Electrocatalytic CO₂ reduction reaction (eCO₂RR) has recently emerged as a key technology to convert anthropogenic CO₂ into high-value chemical and fuel feedstocks. Electroproduction of HCOO⁻ and CO from eCO₂RR has reached the standard requirements for profitable commercial-scale operation.^{1,2} However, achieving similar industrial-scale operational efficiency in the case of more reduced eCO₂RR products remains a challenge. Copper (Cu) is a well-known catalyst so far capable of reducing CO₂ to the much sought-after energy-rich hydrocarbons and oxygenates at an appreciable rate with reasonable selectivity. However, the competing reaction pathways, particularly, the deep hydrogenation and the C-C coupling lower the selectivity towards the high-value multi-carbon (C₂₊) products, such as C₂H₄, C₂H₅OH, and 1-C₃H₇OH. Over thirteen products have been recorded over polycrystalline Cu, illustrating the intrinsic difficulty in obtaining a high selectivity of C₂₊ products.³ Systematic studies to improve the selectivity and current density of C₂₊ compounds in Cu have been rapidly progressing over the past couple of years. Major focuses have included modified copper-based catalysts, engineered gas-diffusion and catalyst layer structures, and refined electrolyzer designs. Efforts in these directions have yielded significant enhancements in terms of Faradaic Efficiency (FE) and operational current density (j_{total}) for C₂₊ products.

The method of electrolysis has emerged as an effective and simple tool to regulate the C₂₊ selectivity compared to the aforementioned strategies (**Figure 1**). The three main modes of electrolysis are static electrolysis, pulsed electrolysis with alternating anodic and cathodic potentials (E_a/E_c), and pulsed electrolysis with two different cathodic potentials (E_{c1}/E_{c2}). Conventional static electrolysis often leads to issues such as chemical, mechanical, or thermal degradation due to continuous reduction of the catalyst, causing changes in structure, morphology,

and active sites.⁴ Instead, pulsed electrolysis with two or more potentials can achieve goals similar to catalyst and microenvironment modification, which requires complex syntheses or pre-treatments via restructuring and roughening catalysts, improving mass transport, and controlling interfacial pH.^{5,6} Generally, one of the potentials considered is a cathodic potential (E_c) and the other one is anodic (E_a) or less negative compared to the first potential. The application of an anodic potential aims to tune the surface structure and oxidation state of copper catalysts. The nature of the copper catalyst during pulsed electrolysis with E_a/E_c was investigated using vacuum-transfer Auger electron spectroscopy.⁷ This analysis revealed the existence of Cu^+/Cu^0 motifs, which correlated with an enhancement in C_2H_5OH selectivity. Similarly, operando time-resolved XANES showed that stable Cu^0-Cu^{1+} motifs persist during E_a/E_c pulse with CuO_x catalysts while Cu^{+1} fraction substantially diminishes within 10 minutes of static electrolysis.⁸ Further, DFT calculations suggested that OH groups at the Cu^0-Cu^{+1} boundary stabilize the carbonyl group of C_2 intermediate via electrostatic interaction accounting for the enhanced C_2H_5OH selectivity in E_a/E_c pulse mode.⁸ E_a/E_c pulse electrolysis at an intermediate anodic potential (0.9 V versus RHE) on Cu_2O nanocubes also demonstrated increased C_{2+} and C_2H_5OH selectivity compared to static electrolysis and was attributed to highly defective interfaces and grain boundaries.⁶ The beforementioned results from pulsed electrolysis with E_a/E_c suggest that catalysts with pre-existing high concentration of defects (e.g., GBs) can further enhance the C_{2+} selectivity since they have higher $*CO$ binding energy. In previous studies, the oxide-derived copper shows enhanced performance toward C_{2+} products due to defects like GBs and vacancies in addition to predominated surface facets.⁹ These defects exhibit stronger $*CO$ binding energies and [stabilize stabilization](#) of $*COCO$ intermediate, leading to enhanced formation of C_{2+} products due to faster C-C coupling kinetics.¹⁰

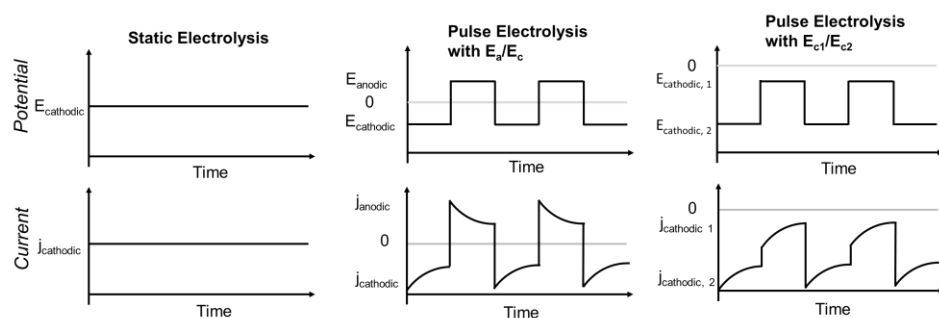


Figure 1. Three different modes of electrolysis in eCO₂RR

The low energy efficiency associated with E_a/E_c pulsed electrolysis, because the application of periodic anodic pulse inherently consumes higher electrical input, which is not directly translated to reaction products. An alternative approach involving a sequence of cathodic potentials (E_{c1}/E_{c2}) has been proposed. Previous studies have indicated that CO₂ accumulation and enhanced pH effect may influence the formation of C₂₊ products under the pulsed electrolysis with E_{c1}/E_{c2} in an H-cell.¹¹ The simulated model of transient profiles for CO₂ concentration and pH have demonstrated that the pulsed electrolysis with E_{c1}/E_{c2} results in high CO₂ accumulation and high local pH in the local environment when the potential transforms to more negative one, facilitating the attainment of a higher C₂₊ FE.¹¹ The suggested mechanism, based on the theoretical and experimental results for the pulsed electrolysis with E_{c1}/E_{c2} , indicates that higher CO₂ concentration produces more CO, and higher CO concentration gives higher *CO surface coverage at a more cathodic potential.¹¹ Since the mechanism of the C₂₊ product formation requires *CO as a key intermediate, higher coverage of *CO favors C₂₊ products by accelerating the C-C coupling rate.¹²⁻¹⁴

In this work, we compared two configurations of pulsed electrolysis on the improvement of C_{2+} products selectivity and found that the sequential E_{c1}/E_{c2} pulsed method is more universal across various Cu catalysts. Through systematic studies employing catalysts with versatile morphologies, we identified the factors that control C_{2+} product enhancement in both E_a/E_c and E_{c1}/E_{c2} pulsed electrolysis. Pulsed electrolysis experiments were conducted in flow cell and membrane-electrode assembly (MEA) systems under high current densities, simulating industrially relevant operational conditions. The first approach of pulsed electrolysis with a cycle of E_a/E_c aims to induce defects (e.g., GB) on Cu surfaces via reconstruction, thereby enhancing *CO binding energy. However, the efficacy of this configuration strongly depended on the morphology of the Cu catalysts. For example, negligible enhancement in the FE of C_{2+} products ~~were~~was observed for commercial Cu nanoparticles (NPs) using pulsed electrolysis compared to static potential electrolysis. In contrast, Cu nanowires (NWs), which are more susceptible to restructuring, demonstrated improved performance with this method. The second approach of pulsed electrolysis, involving E_{c1}/E_{c2} pulse, aims at promoting the *CO surface coverage. By applying a less-cathodic potential (E_{c1}) that is selective for CO_2 to CO reduction, supplemental CO was generated for subsequent reduction at a more-cathodic potential (E_{c2}), leading to a higher C_{2+} yield. Importantly, the enhancement of C_{2+} yield observed for the second approach of pulsed electrolysis is morphology independent. Furthermore, the energy efficiency in E_{c1}/E_{c2} pulsed electrolysis is higher compared to E_a/E_c mode, as lower cathodic potentials were capable of CO_2 reduction compared to anodic potentials.

Results and Discussion

Effect of morphology on pulsed electrolysis with alternating cathodic/anodic potentials

Our experiment commenced with investigations involving Cu NPs and CuO NWs to determine the significance of catalyst morphology in pulsed electrolysis with E_a/E_c within a flow cell. Cu

NPs have a diameter range of 50-100 nm, while CuO NWs are in the form of wires with approximately 20 nm diameter (**Figure S1**). To investigate the effect of oxidation reactions at E_a on pulsed electrolysis, the duration for each potential and the magnitude of E_c need to be defined. The duration for each potential (t_a for anodic potential and t_c for cathodic potential) was set at 1.0 second, a selection based on previous studies indicating that performance remains unchanged beyond this duration compared to 1.0 second¹⁵, and that the oxidation was observed at this timeframe.^{6,15} The E_c remained constant to evaluate the influence of oxidation reactions at various anodic potentials on Cu catalysts. The E_c was determined by the outcomes of static electrolysis. Specifically, we chose an E_c of -1.5 V (vs. RHE, thereafter), without iR compensation, because the FE and current density of C_{2+} products, including C_2H_4 and C_2H_5OH , were maximized at this potential (**Figure S2**).

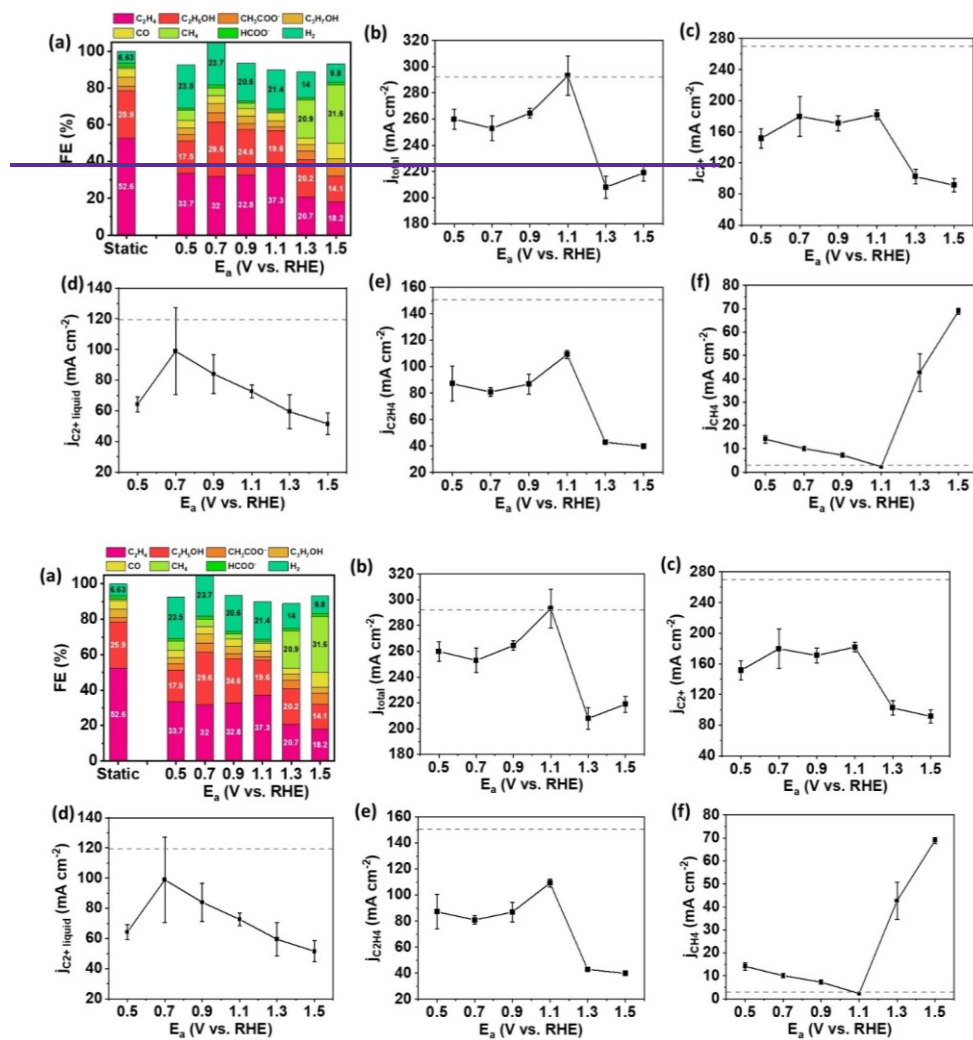


Figure 2. Performance of Cu NP GDEs in the flow cell with pulsed electrolysis of $E_c = -1.5$ V/ $E_a = 0.5 \sim 1.5$ V and duration $t_a = t_c = 1.0$ second. (a) Product distribution of pulsed electrolysis at different anodic potentials with a comparison to static electrolysis at $E = -1.5$ V, (b) Total current density, (c) Partial current density for C_{2+} products, (d) Partial current density for liquid C_{2+}

products ($\text{C}_2\text{H}_5\text{OH}$, $\text{C}_3\text{H}_7\text{OH}$, and CH_3COO^-), (e) Partial current density for C_2H_4 , (f) Partial current density for CH_4 , as a function of anodic potential. The gray dot lines show the static electrolysis results at $E = -1.5$ V. The error bar represents the standard deviation of performance for at least three independent electrodes.

To examine the trends in FE and current density for each product across varying anodic potentials, we selected anodic potentials ranging from 0.5 to 1.3 V. This range was determined based on insights gleaned from cyclic voltammograms and X-ray absorption spectroscopy (XAS) data in prior research, indicating that the oxidation of Cu catalysts typically occurs at potentials exceeding 0.6 V.^{4,6,16} **Figure 2** illustrates the FEs and current densities of the eCO_2RR products over Cu NP GDEs under E_a/E_c pulsed electrolysis, alongside benchmark static results for performance comparison. Under static conditions, the FE toward C_{2+} products reached 85.7% and a total current density of 293.3 mA cm^{-2} at a potential of -1.5 V, consistent with previous findings.¹² However, upon implementing pulsed electrolysis on Cu NPs, both the selectivity and partial current density for C_{2+} products decreased across all anodic potentials ranging from 0.5 to 1.5 V compared to static electrolysis. For pulsed electrolysis, the highest FE for C_{2+} products ~~were~~was only 71.5%, achieved at $E_a = 0.7$ V, with a corresponding total current density of 180.3 mA cm^{-2} (**Figure 2a, b**). Moreover, the partial current densities of C_{2+} products, C_{2+} liquid products, and main C_2 gas product (C_2H_4) exhibited poorer performance during pulsed electrolysis than static electrolysis on Cu NPs (**Figure 2c, d, and e**). At anodic potentials of 1.3 V and beyond, the CH_4 formation predominates over C_{2+} products on Cu NP. At $E_a = 1.3$ V, the FE of CH_4 was 20.9 % at a partial current density of 42.7 mA cm^{-2} (**Figure 2 a, f**). As a comparison, the FE of CH_4 was only ~1% and partial current density was 3.0 mA cm^{-2} under static electrolysis. The activity and selectivity to CH_4 ~~was~~were significantly enhanced compared to static electrolysis. The mechanism

underlying this phenomenon involves the reaction of OH^- species with Cu to form Cu_xO at anodic potentials. The OH^- species is quickly consumed near the catalyst surface upon cycling to the more anodic potential (e.g., $\geq 1.3\text{V}$), leading to a pronounced shift in local pH to lower values.⁶ This weak acidic condition near the catalyst surface prefers the formation of CH_4 rather than C_{2+} products.¹⁷⁻¹⁹ Thus, the formation of CH_4 is enhanced at anodic potentials of 1.3 V and higher.

To further explore the impact of pulsed electrolysis using various anodic potentials, we employed CuO NWs, which represent a distinct catalyst morphology compared to Cu NPs, for eCO_2RR following the same experimental protocol. The E_c for CuO NW was still set at -1.5 V as the static electrolysis revealed that the highest FEs and partial current densities for C_{2+} and C_2H_4 were achieved at this potential (**Figure S3**). Under static electrolysis conditions, CuO NW achieved an FE of 63.7% for C_{2+} products, with a corresponding total current density of 320 mA cm^{-2} (**Figure 3a, b**). The selectivity to C_{2+} products for pulsed electrolysis was improved compared to static electrolysis until E_a increased to 1.1 V. The major contribution to the enhancement of C_{2+} products selectivity comes from the increase of FE of C_{2+} liquid products, in which $\text{C}_2\text{H}_5\text{OH}$ predominates (**Figure 3a**). In contrast, the selectivity to the major C_{2+} hydrocarbon, C_2H_4 , declined monotonically as the E_a increased. The maximum activity and selectivity to C_{2+} products were observed at $E_a = 0.7\text{ V}$ under the pulsed electrolysis. At $E_a = 0.7\text{ V}$, the partial current density of C_{2+} products was 264.7 mA cm^{-2} comparable to that of static electrolysis, while the FE of C_{2+} products increased from 63.7% to 83.5%. Similar to the results observed with Cu NPs, compared to static electrolysis, a significant increase in FE and partial current density for CH_4 was detected on CuO NWs under pulsed electrolysis with $E_a = 1.3\text{ V}$ and higher (**Figure 3a, f**), attributed to the shift in pH towards a weak acidic environment.

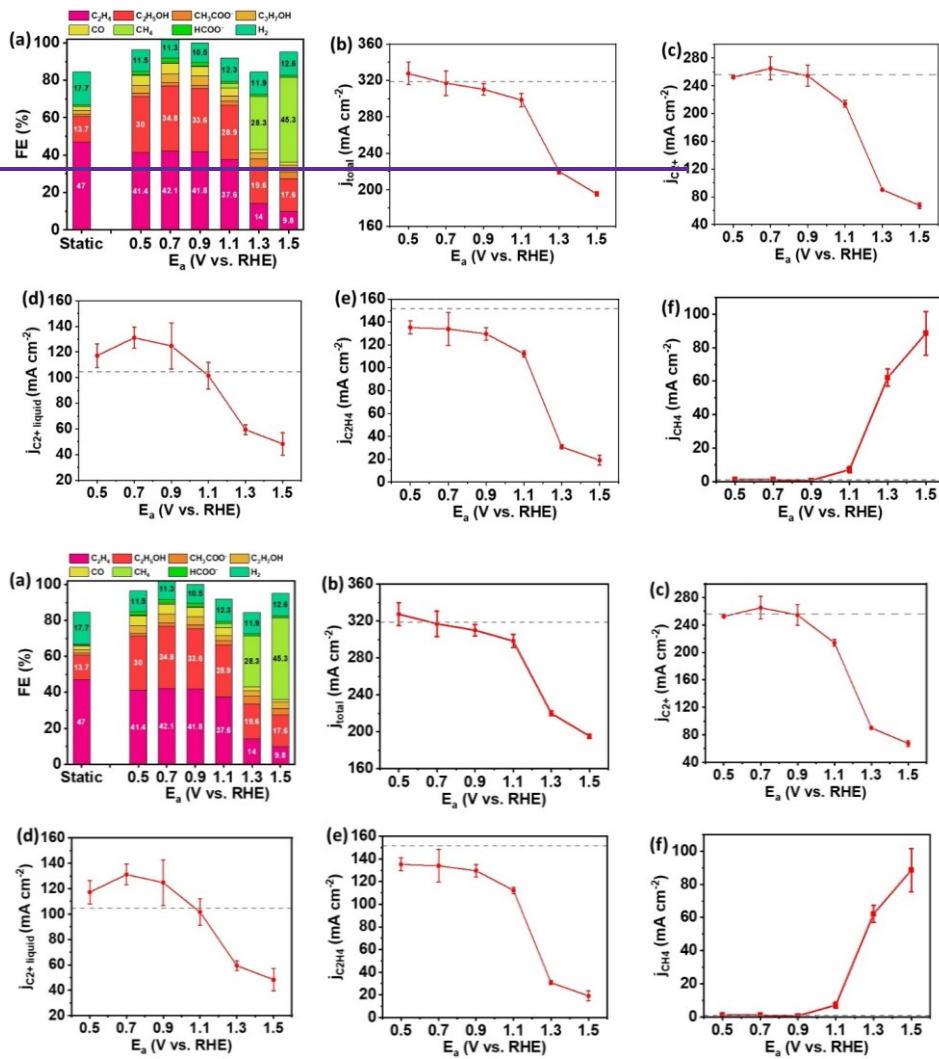


Figure 3. Performance of CuO NW GDEs in the flow cell with pulsed electrolysis of $E_c = -1.5$ V/ $E_a = 0.5 \sim 1.5$ V, and duration $t_a = t_c = 1.0$ second. (a) Product distribution of pulsed electrolysis at different anodic potentials with a comparison to static electrolysis, (b) Total current density, (c) Partial current density for C_{2+} products, (d) Partial current density for liquid C_{2+} products

(C₂H₅OH, C₃H₇OH, and CH₃COO⁻), (e) Partial current density for C₂H₄, (f) Partial current density for CH₄, as a function of anodic potential. The gray dot lines show the static electrolysis results at E = -1.5 V. The error bar represents the standard deviation of performance for at least three independent electrodes.

Compared to Cu NPs, reduced CuO NWs exhibit a higher propensity for reconstruction during pulsed electrolysis with alternating E_a/E_c.²⁰ This cyclic process involves the oxidation of Cu to Cu_xO followed by rapid reduction back to Cu, facilitating the formation of GBs. TEM imaging of CuO NWs shows a significant increase in GBs after reaction (**Figure S4**). The presence of low coordinated sites across GB form Cu⁰/Cu¹⁺ interface,²¹ leading to the enhanced selectivity towards C₂H₅OH during pulsed electrolysis, as anticipated based on previous research.^{15,22-24} The contrast of the C₂₊ performance between Cu NPs and CuO NWs underscores the critical role of catalyst morphology and structure in governing product selectivity during pulsed electrolysis with E_a/E_c.

Enhancing *CO surface coverage by pulsed electrolysis with alternating E_{c1}/E_{c2}

Next, we aim to investigate pulsed electrolysis with two different cathodic potentials in the flow cell. As opposed to alternating E_a/E_c which is catalyst dependent and necessitates GB rich Cu surfaces, successive E_{c1}/E_{c1} benefits from changes in local pH and CO₂ concentration.¹¹ Besides the magnitude for each cathodic potential, the duration of each potential affects the selectivity and current density of each product.^{11,25,26} The evaluation of duration has been done with H-cell or similar cell configurations experimentally and theoretically. However, the pulsed electrolysis with alternating E_{c1}/E_{c2} was not performed in the flow cell. In addition to the influence of the local

microenvironment, the flow cell takes another advantage by supplemental CO utilization. The combination of CO-generation potential and C₂⁺-generation potential results in improved CO concentration and enhanced *CO surface coverage on the catalyst. It's worth noting that different parameters need to be considered for different cell configurations. The minimum duration is determined by the time constant of double layer charging. The non-faradaic electrochemical process due to double layer charging occurs during the switch of potentials. The reported RC time constant for the double layer charging is approximately 6-30 milliseconds.²⁵⁻²⁷ The RC time constant for our flow cell was measured and calculated based on its capacitance and resistance, and it was up to 9 milliseconds (Supplemental Note 1 in SI). Thus, only non-faradaic processes occur if the duration is too short (less than 9 milliseconds). In other words, the duration must be longer than 9 milliseconds to observe the reduction reactions. On the other hand, the maximum duration is determined by the CO₂ residence time in the flow cell. The H-cell utilizes dissolved CO₂ in the aqueous solution, and the concentration of CO₂ in bulk solution does not change during the process due to the continuous CO₂ supply. Since the performance is mainly based on the concentration of CO₂ in the aqueous solution and gas-phase CO₂ does not participate in the reactions, there is no upper duration limit for the H-cell. However, the flow cell demands utilizing the CO₂ and the derived intermediates (e.g., CO) on-line. In the flow cell, the residence time of CO₂ can be calculated according to the flow channel volume and flow rate of CO₂. The residence time of CO₂ to pass through the flow channel is within 3 seconds according to our flow cell configuration and CO₂ flow rate (Supplemental Note 1 in SI). Therefore, the shortest duration is 9 milliseconds due to double layer charging and the longest duration is 3 seconds due to the CO₂ residence time. A longer duration of the more cathodic potential (E_{c2}) was reported to provide slightly higher current density.¹¹ However, the focus for pulsed electrolysis is better performance

with less energy consumption. Thus, the equal duration was selected for two cathodic potentials to determine clear trends for overall performance in this study. The duration was selected between 0.15 seconds and 1 second.

To determine the optimal duration for the flow cell, the suitable potentials for less negative cathodic (E_{c1}) and more negative cathodic (E_{c2}) potentials were selected. The E_{c1} was selected based on the formation of CO. CO utilization in the flow cell has unique advantages compared to the H-cell, when CO is produced upstream and carried through the flow channel. Thus, local CO concentration is increased to enhance C-C coupling kinetics downstream of the electrode. The highest CO formation rate was observed at -1.2 V under the static electrolysis over Cu NPs GDEs (**Figure S2**). Differently, the E_{c2} was selected based on the selectivity of C_{2+} products. The trend of static electrolysis shows that the highest FE of C_{2+} occurred at -1.5 V (**Figure S2**). Therefore, E_{c1} was -1.2 V for the highest CO formation rate, while E_{c2} was -1.5 V for the highest FE of C_{2+} . The best duration among the selected conditions was determined as 0.30 seconds/0.30 seconds for E_{c1}/E_{c2} because the FE of C_{2+} products reached the highest (**Figure S5**). Although the current density of C_{2+} was slightly higher at the duration of 0.15 seconds, our EnergyLab XM potentiostat system reported errors frequently with a shorter duration than 0.3 seconds. Since the result with a duration of 0.15 seconds was similar to the result with 0.3 seconds, the duration of 0.3 seconds for each potential was selected to obtain the valid result and ensure the system ~~is~~was safe during operations.

The effect of potential pair (E_{c1}/E_{c2}) on C_{2+} yield was investigated with the 0.30 seconds duration. The result of pulsed electrolysis was compared to the static electrolysis at a time-average potential

to assess performance based on the identical voltage efficiency (defined as the standard reduction potential divided by the applied cathodic potential) (**Figure 4**). The FE of C_{2+} products was slightly higher in pulsed electrolysis than in static electrolysis. At $E_{c1}/E_{c2} = -1.2/-1.5$ V, a FE of 87.2% was achieved for C_{2+} products, compared to 84.2% for static electrolysis (**Figure 4a**). This enhancement in C_{2+} selectivity primarily resulted from an increase in the FE of C_2H_4 . However, pulsed electrolysis led to an increase in the FE of C_2H_4 at the expense of the FE of C_2H_5OH . This is in accordance with previous findings that increased CO coverage promotes C_2H_4 selectivity up to a limit before shifting to oxygenates at a much higher CO concentration.²⁸ The dominance of C_2H_4 selectivity with increased $*CO$ coverage is also observed in tandem electrodes by our group.²⁹ In contrast to the minor increase in FE of C_{2+} products, total current density significantly increased, resulting from a significant enhancement of partial current density of C_{2+} products and C_2H_4 (**Figure 4b-d**). For example, the partial current density of C_{2+} products increased from 206 $mA\ cm^{-2}$ during static electrolysis at -1.35 V to 297 $mA\ cm^{-2}$ during pulsed electrolysis with E_{c1}/E_{c2} of -1.2 V/-1.5 V, and further to 356 $mA\ cm^{-2}$ with E_{c1}/E_{c2} of -1.0 V/-1.7 V (**Figure 4c**).

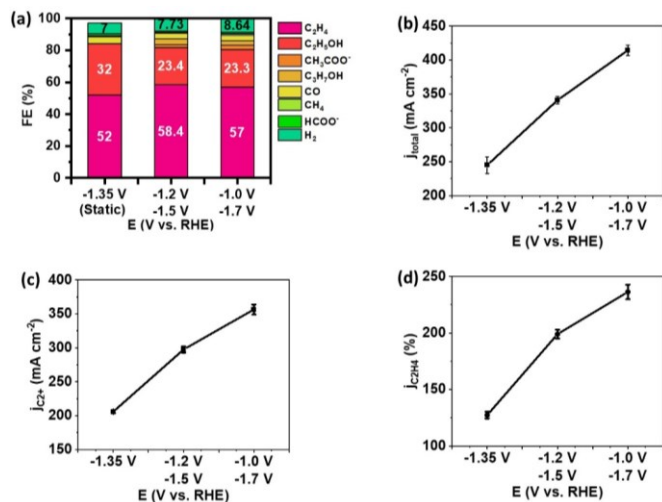


Figure 4. Performance of Cu NP GDEs in the flow cell under pulsed electrolysis with E_{c1}/E_{c2} of -1.2 V/-1.5 V and -1.0 V/-1.7 V with a comparison to static electrolysis at an average potential of -1.35 V. (a) Product distribution, (b) Total current density for all products, (c) Partial current density for C_{2+} products, (d) Partial current density for C_2H_4 . The error bar represents the standard deviation of performance for at least three independent electrodes.

The CO_2 accumulation and pH effect resulted from pulsed electrolysis are transferable from an H-cell configuration to a flow cell.⁵ The pH effect and CO_2 accumulation are strongly related to each other. The E_{c1} of pulsed electrolysis has less current density, and the OH^- concentration is lower and the CO_2 utilization is less than the one at E_{c2} . Thus, the CO_2 accumulation occurs because of the difference in CO_2 utilization between each cathodic potential. The increase of CO_2 concentration at E_{c2} leads to a higher rate of CO_2 reduction reactions, and it leads to the increase of $*CO$ formation correspondingly. On the other hand, the CO formed at E_{c1} also accumulates at

E_{c2} upon potential switching. Therefore, the adsorbed *CO surface coverage on the catalyst surface increases, favoring C-C coupling toward the formation of C_{2+} products. Due to the enhanced concentration of adsorbed *CO on the Cu surface, pulsed electrolysis exhibited a significant increase of partial current density of C_{2+} products compared to static electrolysis at the same ~~averaged~~average potential. CO utilization is an advantage of using a flow cell configuration. The lower FE of CO was observed during pulsed electrolysis compared to static electrolysis (**Figure S6**). This result indicates that the consumption rate of CO under the pulsed electrolysis is higher than under the static electrolysis with a time-average potential. Thus, this outcome suggests the utilization of supplementary CO from E_{c1} can facilitate C-C coupling rate at the subsequent E_{c2} in the flow cell, a similar mechanism to that in the tandem electrode design.²⁹⁻³¹

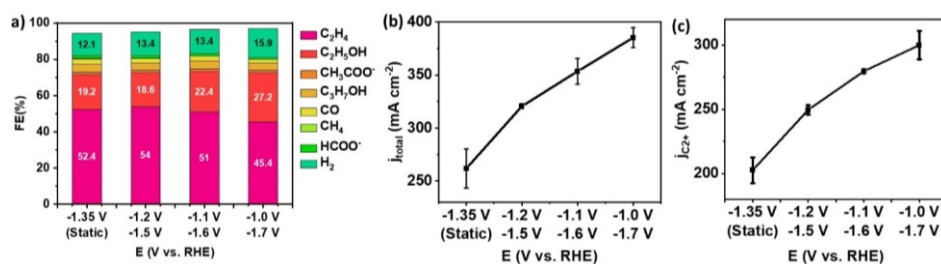


Figure 5. Performance of CuO NW GDEs in the flow cell under pulsed electrolysis with the potential setup of -1.2 V/-1.5 V, -1.1 V/-1.6 V and -1.0 V/-1.7 V and comparison to static electrolysis at an average potential of -1.35 V. (a) Product distribution, (b) Total current density for all products, (c) Partial current density for C_{2+} products. The error bar represents the standard deviation of performance for at least three independent electrodes.

The facilitated C-C coupling rate was also observed CuO NW following the same pulsed electrolysis procedure with alternating E_{c1}/E_{c2} (**Figure 5**). The increase in FE of C_{2+} products was trivial. However, the total current density increased monotonically as E_{c2} became more negative. Likewise, the partial current density of C_{2+} products was promoted from 203 mA cm^{-2} during static electrolysis at -1.35 V to 299.9 mA cm^{-2} during pulsed electrolysis at $-1.0 \text{ V}/-1.7 \text{ V}$. Pulsed electrolysis with E_{c1}/E_{c2} can universally apply to all morphologies of Cu-based catalysts, leading to promoted C_{2+} yield at the same voltage efficiency.

Implementation of pulsed electrolysis with E_{c1}/E_{c2} in the MEA cell

To improve energy efficiency via lowering the applied cell voltage, the pulsed electrolysis with E_{c1}/E_{c2} extends to an MEA cell. Similar to the flow cell configuration, the enhancement of CO formation and $^*\text{CO}$ surface coverage is the strategy to achieve in an MEA cell with pulsed electrolysis. The duration of 0.3 seconds for each potential was optimal to achieve the highest FE and partial current density of C_{2+} products and C_2H_4 over Cu NP GDEs (**Figure S8**). Since the flow channel volume and the flow rate of CO_2 are the same as the flow cell configuration, the duration of 0.3 seconds is acceptable for the residence time to utilize CO. The pulsed electrolysis was performed at various E_{c2} near by 2.5 V since the highest FE for C_{2+} products was observed at a cell voltage of 2.5 V during static electrolysis (**Figure S7**).

All three setups of pulsed electrolysis ($E_{c1}/E_{c2} = 2.3 \text{ V}/2.5 \text{ V}$, $2.2 \text{ V}/2.6 \text{ V}$ and $2.1 \text{ V}/2.7 \text{ V}$) showed improvement in FE and partial current density of C_{2+} compared to static electrolysis at the time-average cell voltage of 2.4 V (**Figure 6**). The FE (76.9%) and partial current density (124.4 mA cm^{-2}) of C_{2+} product were achieved the highest at cell voltages $E_{c1}/E_{c2} = 2.1 \text{ V}/2.7 \text{ V}$ among three

setups. As a control, the FE and current density of C_{2+} products were 61.5% and 81.5 mA cm^{-2} at the time-average cell voltage of 2.4 V. The time-dependent voltage efficiency of pulsed electrolysis is the same as ~~the static~~ electrolysis. However, the FE for C_{2+} products was enhanced by 20%, and the partial current density for C_{2+} products was increased by 56% during pulsed electrolysis compared to static electrolysis. The combined factors of enhanced pH, CO_2 accumulation, and increased CO utilization contribute to enhanced C-C coupling rate (**Figure S9**).

~~Finally, pulsed electrolysis in E_{c1}/E_{c2} mode was also carried out with CuO NW in an MEA cell to conclude its universality. Static electrolysis showed HER is significant at voltages $> 2.4 \text{ V}$ due to defects in NW (**Figure S10**). Hence low voltages (2.2 V and 2.3 V) were chosen as the base for pulse electrolysis in E_{c1}/E_{c2} mode. Pulse electrolysis at $E_{c1}/E_{c2} = 2.1 \text{ V}/2.3 \text{ V}$ showed a moderate C_2H_4 selectivity of 31.3%, which was a reasonable increment compared to static electrolysis at 2.2 V considering operation at lower current density compared to Cu NP. However, $j_{C_2H_4}$ increases by almost 1.5 times (**Figure S11**). Larger E_{c2} resulted in a decrease of FE of C_2H_4 due to increased HER. A similar trend was obtained in experiments with 2.3 V as the base where $E_{c1}/E_{c2} = 2.2 \text{ V}/2.4 \text{ V}$ showed the best FE of C_2H_4 and the most increment of $j_{C_2H_4}$ (**Figure S12**). Finally, pulsed electrolysis in E_{c1}/E_{c2} mode was also carried out with CuO NW in a MEA cell to conclude its universality. Static electrolysis showed HER is significant at voltages $> 2.4 \text{ V}$ due to defects in NW (**Figure S10**). Hence low voltages (2.2 V and 2.3 V) were chosen as the base for pulse electrolysis in E_{c1}/E_{c2} mode. Pulse electrolysis at $E_{c1}/E_{c2} = 2.1 \text{ V}/2.3 \text{ V}$ showed a moderate C_2H_4 selectivity of 31.3%, which was a reasonable increment compared to static electrolysis at 2.2 V considering operation at lower current density compared to Cu NP. However, $j_{C_2H_4}$ increases by almost 1.5 times after which more negative E_{c2} resulted in dominant HER (**Figure S11**). A similar~~

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trend was obtained in experiments with 2.3 V as base where $E_{e1}/E_{e2}=2.2\text{ V}/2.4\text{ V}$ showed the best FE of C_2H_4 and $j_{C_2H_4}$ of 31.4% and 29.8 mA cm^{-2} (Figure S12).

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Finally, pulsed electrolysis in E_{e1}/E_{e2} mode was also carried out with CuO NW in MEA cell to conclude its universality. Static electrolysis showed that the best C_{2+} selectivity of 44.7% is obtained at 2.4V while HER is significant at low and high potentials (Figure S10). Hence lower potentials (2.2V and 2.3V) were chosen as the base for pulse electrolysis in E_{e1}/E_{e2} mode. Pulse electrolysis with 2.2V as base showed the highest C_{2+} selectivity of 38% (increment of 3% from static) at $E_{e1}/E_{e2}=2.1\text{ V}/2.3\text{ V}$ after which HER predominates (Figure S11). A similar trend was obtained in experiments with 2.3V as base where $E_{e1}/E_{e2}=2.2\text{ V}/2.4\text{ V}$ showed the best C_{2+} FE of 38.5% (increment of 5% from static) while subsequent higher pulse widths led to decline in performance (Figure S12). Relatively lower increases in C_{2+} FE agree with the results from pulse electrolysis in flow cell. However, overall current density increases as E_{e2} becomes more negative and E_{e1} tends to be more positive.

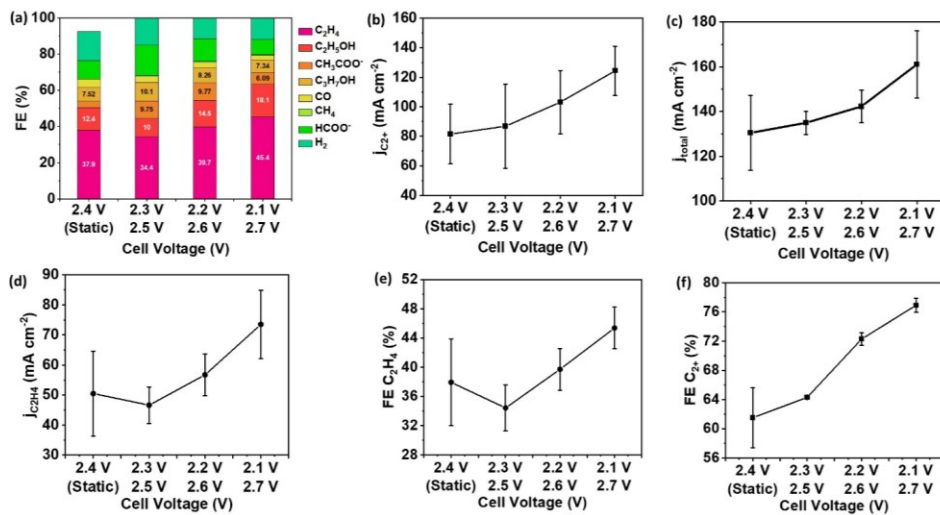


Figure 6. Performance of pulsed electrolysis for Cu NP GDEs in the MEA cell with alternating cell voltage of 2.3 V/2.5 V, 2.2 V/2.6 V and 2.1 V/2.7 V and $t_{c1} = t_{c2} = 0.3$ seconds, and comparison to static electrolysis at an time-average cell potential of 2.4 V. (a) Product distribution, (b) Total current density for all products, (c) Partial current density for C₂⁺ products, (d) Partial current density of C₂H₄, (e) FE of C₂⁺ products, (f) FE of C₂H₄. The error bar represents the standard deviation of performance for at least three independent electrodes.

Conclusion

In conclusion, we have determined that the causes of enhancement of C₂⁺ activity and selectivity in pulsed electrolysis are sensitive to the mode of operation under high current density operation conditions. In E_a/E_c mode, commercial Cu NPs show no apparent promotion of C₂⁺ selectivity which is contravening to the results obtained from H-cell operations. However, CuO NWs showed increased C₂⁺ selectivity in the same mode with enhancement in FE of C₂H₅OH compared to static electrolysis. That is attributed to the fact that CuO NWs easily generate GBs while undergoing

facile oxidation/redox cycling during E_a/E_c as opposed to Cu NPs. GB rich surface provides ample defects and Cu^0/Cu^1 interfaces which possess enhanced CO binding energy and faster C-C coupling kinetics which can account for higher C_{2+} and $\text{C}_2\text{H}_5\text{OH}$ selectivity. Hence, multicarbon product formation in E_a/E_c method is strongly dependent on catalyst morphology. In contrast, the E_{c1}/E_{c2} method was found to enhance C_{2+} yield in both Cu NPs and CuO NWs and hence is invariant to catalyst morphology. The E_{c1} is not sufficient to cause catalyst surface oxidation even in CuO NWs. E_{c1}/E_{c2} pulsed electrolysis provides enhancement in C_{2+} and C_2H_4 selectivity due to CO_2 accumulation, enhanced pH effect, and supplemental CO utilization in the flow and MEA cells. In addition to the local microenvironmental changes such as CO_2 concentration and pH, the enhanced $^*\text{CO}$ surface coverage by CO selective formation at E_{c1} is an advantage of using a flow cell and an MEA cell. The intermediate increment in $^*\text{CO}$ coverage generated by E_{c1}/E_{c2} cycling selectively facilitates C_2H_4 formation in Cu NPs at the expense of $\text{C}_2\text{H}_5\text{OH}$.

Note that while the current MEA cell comprises a 1 cm^2 reaction area, the impact of pulsed electrolysis on larger reaction areas remains uncertain. To advance towards commercialization, further upscale experiments are imperative. Pulse electrolysis warrants further investigation using large-area electrodes to assess its effectiveness, considering the heterogeneous distribution of current density and selectivity across larger surfaces. Such experiments will be instrumental in optimizing the scalability and applicability of pulsed electrolysis systems for industrial implementation.

Experimental Method

CO_2 reduction in the flow cell: The selectivity and productivity of gaseous and liquid products were first tested in a customized flow cell. All ~~potentials~~potential mentioned in the text are

referenced versus a reversible hydrogen electrode (RHE) unless stated otherwise. The cell system consists of a GDE cathode, a Sustainion anion-exchange membrane, and Ni foam as an anode. 1 M KOH was supplied as the catholyte and anolyte through the electrolyte buffer layers between membrane and cathode/anode at a rate of 0.8 mL min⁻¹ controlled by a peristaltic pump (Harvard Apparatus P70-7000). The dry CO₂ feedstock was supplied to the cathode at a rate of 20 standard cubic centimeters per minute (sccm) controlled by a mass flow controller (Alicat Scientific MC-100SCCM-D). The applied potential for a flow cell was controlled by a potentiostatic/galvanostatic station (EnergyLab XM, Solatron Analytical). In the case of E_a/E_c mode, $j_{\text{cathodic}} = \frac{\Delta t_c}{\Delta t_c + \Delta t_a} \times j_{\text{total}}$ where Δt_a represents the duration of the oxidation period and Δt_c the duration of the cathodic period. The term $\frac{\Delta t_c}{\Delta t_c + \Delta t_a}$ accounts for the effective cathodic part of j_{total} while pulse mode is on. In E_{c1}/E_{c2}, the time-averaged value of the current is taken since both are cathodic currents. In the case of E_a/E_c mode, the current density was calculated using a MATLAB code to extract out the E_c portion of the current using methods previously explained and the representative potential versus time and current versus time plots are given in Figure S13 and Figure S14. The solution from the catholyte buffer layer was collected to analyze liquid products. The gas products were quantified by gas chromatography (GC, Agilent 7890B), and the liquid products were measured by ¹H NMR spectroscopy (Bruker AV500). For the correct quantification of outlet CO₂ and gas products, a constant stream of Ar gas (10 sccm) was used as an internal reference and evenly mixed with the cell outlet gas stream before it was injected into the GC column. The injection of gas products for GC is set at 200 seconds after the electrolysis started to keep ~~the consistency~~ consistency. The solution containing trisodium phosphate (TSP) and DH₂O₂ was utilized as the internal reference for NMR spectroscopy. ▲

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The detailed preparation of CuO nanowires was demonstrated in the previous research.²⁰ For the preparation of Cu NP and CuO NW electrodes, 10 mg of Cu NPs (Sigma) or CuO NW was dispersed in 10 mL IPA (isopropyl alcohol). The suspension was then sonicated for 1 hour to form catalyst ink. The electrodes were prepared by air spraying the ink onto the carbon paper with a microporous carbon gas diffusion layer (Sigracet 39BB) followed by drying at 130 °C. The Cu loading was kept constant at approximately 1.0 mg cm⁻² by measuring the weight of electrodes before and after the spraying.

CO₂ reduction in the MEA Cell: The pulsed electrolysis with combinations of different cathodic potentials was tested in a customized MEA cell. The MEA cell consists of a sandwiched structure of a GDE cathode, Sustanion anion-exchange membrane, and a Ni foam anode, which are mechanically pressed together. For the MEA cell, only 1 M KOH anolyte was supplied at a rate of 2.5 mL min⁻¹ controlled by a peristaltic pump (Gilson Minipuls 3 Pump) since no catholyte compartment was assembled. The dry CO₂ feedstock was supplied to the cathode at a rate of 20 standard cubic centimeters per minute (sccm) controlled by a mass flow controller (Alicat Scientific MC-100SCCM-D). The applied cell voltage for an MEA cell was controlled by a potentiostatic/galvanostatic station (EnergyLab XM; Solatron Analytical). The product analysis followed the same procedure as that of the flow cell.

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